# STAMPINGS \& WASHERS 



## A NOTE FROM BOKER'S

We are pleased to bring you the Borer's, Inc. 2024 Stampings \& Washers Catalog. For over 100 years, we have been honored to provide stamped components and washer solutions to every market and industry to date.

As announced in 2022, we expanded our manufacturing facility to add 66,500 square feet of space for material storage, production, quality assurance and shipping to meet the ever-changing needs of our customers in almost every industry around the world. Since fully coming online, our team has experienced a more streamlined manufacturing process and increased productivity of project workflow, to continue to provide high-quality components, world-class customer service and fast delivery. This new space has also aided the Boker's team in their focused efforts to reduce lead times and exceed on-time deliveries - and now, most orders ship in two weeks or less, which helps you, our customers, keep your processes moving to meet production schedules.

I invite you to read this 2024 Stampings \& Washers Catalog and learn how Boker's can help provide value to your organization. I also invite you to connect with our experienced Sales Associates who can answer your questions, provide quotes, or discuss solutions that solve your newest challenge.

As always, it is our greatest pleasure to be at your service.

Any HerseyAmy Kersey CEO/President


W: MEN OWNED

## CONTENTS

3 Our Story
4 The Baker's Advantage
6 Stampings
7 Washers, Spacers \& Shims
8 Industries Served
9 Stock Tool Listings
68 Baker's Corner
70 Edge/Thickness Considerations
71 Equipment \& Capabilities List

| O) $B O K=i S_{\text {Inc. }}$ | 1860 | 1901 | 1919 | 1923 | 1926 | 1933 |
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# 100+ YEARS OF PRECISION MANUFACTURING 

It all began in the Minneapolis basement of a young, passionate and focused man named Vitus Boker. He instilled the values of hard work and attention to detail throughout the company as it grew. These values still guide the company today, which inspires the team to provide an exceptional customer experience while producing the highest quality component parts.

Being a value-driven company also means giving back and being good stewards for the surrounding community. From drawing skilled tradespeople from across the Twin Cities to volunteering with local nonprofits, Boker's brings passion and attention to detail to everything we do.

## A Part of Every Industry

Boker's has been serving companies on the forefront of technology innovation for over 100 years. As a result, you come into contact with components that Boker's has manufactured almost every day. From airplanes, appliances and medical devices to outdoor recreational equipment, furniture and renewable energy, you interact with items that feature stamped components manufactured by Boker's.

Customers trust Boker's because of their quality, on-time delivery and service. Often times, customers come with a difficult part that they were struggling with and Boker's figures out how to manufacture the part to their exact specifications.

## Continuing the Legacy

Boker's works in and serves all fast-paced and highdemand industries. Over the past 100+ years, we have embraced and been on the forefront of technology evolution and integration.

The future of Boker's is sticking to our wheelhouse of what we are known for while expanding our customer base and serving emerging markets. We will continue to expand capabilities by adapting and pursing new technologies and processes in an effort to continue exceeding customer expectations.

Our team works hard and is dedicated to following and continually improving processes. This is the reason Boker's is successful and will continue to be so for at least the next 100 years.

- Chuck Kersey, Assistant Sales Manager
4th location on

Snelling Avenue | Held the first meeting of |
| :---: |
| the board of directors |

Held the first meeting of the board of directors

William Tedlund becomes sole owner

66,500 square foot expansion totaling over 165,000 square feet


## Over 2,000 Materials

To expedite your order and shorten delivery time, Boker's has immediate access to over 2,000 commonly specified and hard-to-find materials. Whatever your requirements, if it can be stamped, we can turn it into the part you need.

Metallic Materials: Low carbon, cold rolled strip and sheet steel, SAE 1050, 1075, and 1095 spring steel, blue and black temper spring steel, low alloy steel sheets, brass, copper, nickel silver, beryllium copper, phosphor bronze, stainless steel, aluminum and others.

Non-Metallic Materials: Acetal, PTFE, polyester, nylon, fiber, polyethylene, various phenolics and NEMA grade phenolics and others.

Superalloys: Iron, cobalt and nickel based alloys such as: Hastelloy, Inconel, Monel and others.

## Secondary Operations

Boker's provides secondary operations including deburring, tapping, counterboring, reaming, and spotfacing to name a few. We also have approved vendors for plating, heat treating, grinding, testing and others.

## Bokers.com is Your Complete Resource

Boker's website provides extensive stamping information including access to thousands of non-standard flat washer, spacer, shim and disk sizes.

Simply key in the desired size range in inch or millimeter measurements by O.D. or I.D. and get immediate display of all stock tool sizes.


## Boker's Environmental Compliance

Boker's, Inc. is committed to responsible business practices that portray our dedication to our employees, customers, country and world.

## Certified Quality Management System

Our Quality Management System (QMS) is AS 9100:2016/ ISO 9001:2015 Certified. When you purchase products from us, you can be confident that our processes are efficient and effective.

## Quality Assurance and Certification

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\checkmark \text { C of C v F.A.I. v Dock-To-Stock}
\checkmark ~ P P A P ~ \checkmark ~ A S 9 1 0 2 ~ V ~ C o n f l i c t ~ M i n e r a l s ~
\checkmark \text { DFARS } \checkmark \text { REACH } \quad \text { CA Proposition 65}
\checkmark ~ R o H S ~ \checkmark ~ I T A R ~ \checkmark ~ L a t e x - F r e e ~
\checkmark \text { S.P.C. } \checkmark \text { IMDS } \checkmark \text { WBENC}
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> AS9100:2016 IS09001:2015 CERTIFIED

## W:MEN OWNED

Stay in the Loop with Boker's Bulletin

This electronic newsletter is sent out on a quarterly basis and contains industry news as well as other metal forming industry information.

Subscribe today!
Scan or visit bokersbulletin.com


## Prołotype Before Production

No more guess work or uncertainty. Only precision.

Make sure to take advantage of our capabilities next time you work with us.

## Boker's 3D Printing Prototyping Services

Boker's offers additive manufacturing (3D printing) to provide customers with 3D prototypes. See how your product will turn out in advance. This service allows our customers to test parts for form and fit prior to production of the actual stamped part.

## Inspection Reports

Certificates of Compliance, Chemical/Physical Analysis, PPAP, FAI and AS9102 are available upon request.

## Fast Delivery

At Boker's, fast delivery is the standard practice. Boker's can also meet your delivery and stocking requirements with flexible "Just-In-Time" (J.I.T.) and "Dock-to-Stock" programs. Your order may also be expedited for faster delivery.

## Minimum Quantity

Orders require a minimum production run of 100 pieces, though deliveries of lesser quantities can be arranged. Per-unit costs rapidly decrease as the quantity increases.

## High-Volume Orders

Increased production capacity and enhanced technology allows Boker's quality stampings and non-standard washers to be manufactured quickly, well into the millions.


# Quality Stampings Made to Order 

Vitus Boker launched the company based on pioneering the production of high-quality, short-run stamped metal parts. With over 100 years of experience, Boker's has earned the reputation as a stamping leader and the respect of many customers for their specialized metal components.


## Draws, Forming, Blanking and Piercing

At Boker's, we utilize the latest stamping technologies and manufacturing concepts to continually provide you with stampings of the highest quality. This diligent effort to achieve and retain the highest quality possible in our metal stamping processes goes back to 1919.

## Production Process Overview:

- In-House tool and die department designs and produces custom tooling to be used in the stamping process.
- Material warehouse shears sheets of material into strips or issues a coil of material-metallic or non-metallic.
- The material then transfers to the production floor to be stamped using the custom or stock tool(s) in one or more of our many varieties of punch presses.
- Parts are then (in any combination) blanked, deburred, formed, drawn, tapped or pierced in-house. After in-house production is complete parts may be sent to an approved vendor for plating, heat treating, grinding, or testing before going to Boker's Quality Assurance Department. In our Q.A. Lab, parts are inspected to ensure they meet customer specifications before being released for shipping.




## Precision Fabrication

When you've been successful for 100+ years, quality isn't just a promise, it’s our mission. The washers, spacers and shims you get from Boker's will meet your specifications from the first part to the last. Those are not just words at Boker's, but the goal of the quality-conscious personnel who produce your precision parts. Boker's dedicates every department to the task of providing the highest quality washers, spacers and shims.

As a final check, your parts are inspected in the Q.A. Lab before your order is shipped out.

## Washers, Spacers \& Shims

Metric Sizes No Problem! Boker's maintains over 32,000 stock tools for flat washers, spacers and shims. You can choose from a wide variety of sizes, thicknesses and materials, including non-metallics. With outside diameters of 0.080 " to $5.140^{\prime \prime}$ and a wide variety of inside diameters, you have millions of flat washer possibilities.


## Special Shapes and Sizes

Boker's also makes special washer shapes and sizes—up to $12^{\prime \prime}$ in outside diameter. We can produce a vast number of custom washer types with little to no tooling costs.

Tell us what you need, and we'll make it to your exact specifications. Visit bokers.com to submit a drawing for a fast quote or to search stock metric sizes.


## The Widest Range of Disks Available

Disks, commonly referred to as discs, circles, plates and/or slugs, are typically round washers with or without a center hole and are typically used to provide a precise space between components or materials or for load disbursement.

All of Boker's 32,000+ flat washer sizes are available without the I.D. hole in more than 2,000 commonly specified and difficult-to-find materials.

## - Sizes up to $12^{\prime \prime}$ x 12" (flat)

- Thicknesses from . 005" to . $190^{\prime \prime}$ (varies by material)


# SPACEARLAND SEA 

## Serving a World of Industries

AEROSPACE, AVIATION \& DEFENSE • MEDICAL • ELECTRONIC MEASUREMENT \& TESTING • TELECOMMUNICATIONS • RENEWABLE ENERGY • OIL \& GAS HYDRAULICS • INDUSTRIAL EQUIPMENT • AGRICULTURE • APPLIANCES HVAC • RECREATIONAL VEHICLES • AUTOMOTIVE • INFORMATIONTECHNOLOGY PHOTOGRAPHIC \& IMAGING EQUIPMENT • OFFICE MACHINES • CUTLERY \& HAND TOOLS • CABINET \& FURNITURE • CONSUMER PRODUCTS AND MORE

With a commitment to continuous improvement, Boker's recently surveyed a subset of our customer base in our pursuit of perfection. Our customer service team, comprised of key personnel, reviewed every response and identified action assignments focused on providing the highest quality customer service. Thank you to everyone who participated. We are listening.

Here's what our customers are saying:

## Customer Satisfaction is Our \#1 Goal

When quality and precision matter the most, turn to Boker's for your stamped components.


BOKER'S STAFF HAVE ALWAVS JUMPED THROUGH HOOPS TO ACCOMMODATE US WHENEVER WE WERE IN DIRE STRAITS. I ENJOY WORKING WITH THEIR STAFF EVERY TIME WE NEED TO PLACE AN ORDER.

Customer in Defense Industry

BOKER'S HAS BEEN VERY GOOD IN THESE HARD TIMES. DELIVERY HAS BEEN MUCH BETTER. CUSTOMER SERVICE IS EXCELLENT.

- Customer in Pressure Gauge Manufacturing Industry


## HONESTLY, BOKER'S PROVIDES EXACTLY WHAT WE NEED IN

CUSTOM STAMPED WASHERS AND SPACERS.

- Customer in Firearm Industry


## WE'VE BEEN A SATISFIED BOKER'S CUSTOMER FOR OVER 20 YEARS <br> THE QUALITY OF THE PRODUCTS, CUSTOMER SERVICE, AND LEAD TIMES HAVE ALWAYS BEEN EXCELLENT.

- Customer in Prosthetics \& Orthotics Industry

GIVEN ALL THE GENERAL SUPPLY CHAIN ISSUES, BOKER'S HAS DONE GREAT AND EXCEEDED EXPECTATIONS.

- Customer in Photography \& Imaging Industry

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## BOKER'S NON-STANDARD WASHERS AND SPACERS

This is our list of stock tools from which our washers are made to your order in any quantity without a tooling charge.
We do NOT carry any washers in stock. You can choose an exact thickness for washers within the tool range indicated. For the most up-to-date list of sizes, please visit bokers.com

|  | I.D. | $\begin{gathered} \text { Choose Any } \\ \substack{\text { Thickness } \\ \text { firoms }} \end{gathered}$ | O.D. |  | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |  | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |  |  | $\begin{gathered} \text { Choose Any } \\ \substack{\text { Chickness } \\ \text { Fiom }} \end{gathered}$ | O.D. |  |  |  |  | $\begin{gathered} \text { Chose Any } \\ \text { Thickenes } \\ \text { ficion } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 08 | . 04 | . 005 - . 010 | . 106 | . 077 | . $005-.012$ | . 123 | . 036 | . 005 - . 010 | . 13 | . 060 | . 005 - . 010 | . 149 | . 095 | . 05 - . 010 | . 156 | 80 | . 025 -. 035 |
| . 081 | . 033 | . 005 - . 010 | . 107 | . 055 | . $005-.012$ | . 123 | . 05 | . 020 - . 040 | . 135 | . 066 | . 005 - . 010 | . 149 | . 097 | . $015-.025$ | . 15 | . 089 | . 005 |
| . 083 | . 033 | . $010-.020$ | . 108 | . 055 | . 005 - . 020 | . 123 | . 058 | . 005 - . 010 | . 135 | . 072 | . $005-.015$ | . 150 | . 033 | . $005-.010$ | . 156 | . 094 | . $010-.0$ |
| . 084 | . 043 | . $005-.010$ | . 108 | . 061 | . $010-.020$ | . 123 | . 069 | . 005 - . 010 | . 135 | . 085 | . 005 -.010 | . 150 | . 035 | . $010-.020$ | . 156 | . 095 | . 005 -. 010 |
| . 084 | . 048 | . $012-.020$ | . 109 | . 047 | . $012-.020$ | . 123 | . 080 | . $010-.020$ | . 136 | . 064 | . $015-.03$ | . 150 | . 041 | . $005-.03$ | . 156 | . 098 |  |
| . 084 | . 065 | . 005 -. 010 | . 109 | . 058 | . $010-.020$ | . 123 | . 082 | . 010 - . 020 | . 136 | . 073 | . 005 - . 010 | . 150 | . 044 | . 005 -.010 | . 156 | . 100 | . 016 - . 025 |
| . 085 | . 040 | . $005-.010$ | . 109 | . 067 | . 008 - . 018 | . 124 | . 028 | . $005-.010$ | . 136 | . 090 | . 005 - .010 | . 150 | . 046 | . 005 - . 010 | . 156 | . 103 | . 015 -. 030 |
| . 085 | . 043 | . 005 - . 010 | . 110 | . 032 | . $010-.015$ | . 124 | . 063 | . $005-.010$ | . 136 | . 095 | . 012 - . 020 | . 150 | . 056 | . 015 - . 020 | . 156 | . 106 | . 005 -. 010 |
| . 085 | . 048 | . 010 - .015 | . 110 | . 054 | . 005 - . 010 | . 124 | . 065 | . 015 -. 025 | . 137 | . 049 | . 005 - . 010 | . 150 | . 057 | . $010-.02$ | . 156 | . 115 | . 005 -. 010 |
| . 086 | . 027 | . $010-.020$ | . 110 | . 055 | . $010-.020$ | . 124 | . 066 | . 015 - . 030 | . 137 | . 066 | . $012-.025$ | . 150 | . 059 | . $005-.010$ | . 156 | . 130 | . 010 - .020 |
| . 086 | . 036 | . $005-.008$ | . 110 | . 073 | . $005-.010$ | . 124 | . 073 | . $005-.010$ | . 137 | . 077 | . $020-.030$ | . 150 | . 065 | . 005 -. 010 | . 157 | . 043 | . 020 - . 030 |
| . 086 | . 045 | . 005 - . 010 | . 111 | . 061 | . 010 - . 020 | . 125 | . 049 | . 005 -. 010 | . 137 | . 091 | . 008 - .016 | . 150 | . 066 | . 006 - . 010 | . 157 | . 057 | . 005 -. 025 |
| . 086 | . 048 | . $010-.015$ | . 111 | . 067 | . $015-.025$ | . 125 | . 052 | . $005-.012$ | . 138 | . 049 | . $010-.020$ | . 150 | . 073 | . $005-.010$ | . 157 | . 061 | . 010 - .020 |
| . 087 | . 025 | . 005 - . 010 | . 111 | . 082 | . 005 - . 010 | . 125 | . 054 | . $015-.025$ | . 138 | . 070 | . 005 - . 010 | . 150 | . 077 | . 010 -.020 | . 157 | . 064 | . 005 -. 010 |
| . 087 | . 043 | . $015-.030$ | . 112 | . 03 | . $005-.0$ | . 125 | . 055 | . $020-.030$ | . 138 | . 073 | . $005-.0$ | . 150 | . 08 | . 010 - .080 | . 157 | . 066 |  |
| . 088 | . 032 | . $005-.010$ | . 112 | . 044 | . $012-.020$ | . 125 | . 060 | . $015-.030$ | . 138 | . 075 | . $015-.030$ | . 150 | . 087 | . $010-.015$ | . 157 | . 086 | . 005 - . 010 |
| . 088 | . 066 | . $005-.015$ | . 112 | . 059 | . $015-.025$ | . 125 | . 062 | . 010 - . 020 | . 138 | . 088 | . 005 - . 010 | . 150 | . 088 | . 005 -.010 | . 157 | . 088 | . 005 -. 010 |
| . 089 | . 044 | . 005 - . 010 | . 112 | . 061 | . $005-.010$ | . 125 | . 063 | . $005-.020$ | . 138 | . 102 | . 005 - .010 | . 150 | . 089 | . $015-.02$ | . 157 | . 091 | . 010 - . 020 |
| . 089 | . 065 | . $005-.015$ | . 112 | . 062 | . $015-.02$ | . 125 | . 06 | . 010 -. | . 139 | . 047 | . 005 -. 0 | . 150 | . 090 | . 005 | . 157 | . 092 | . 010 - . 020 |
| . 090 | . 030 | . $010-.030$ | . 112 | . 067 | . $015-.02$ | . 125 | . 065 | . $005-.030$ | . 139 | . 053 | . $005-.012$ | . 150 | . 091 | . $005-.012$ | . 157 | . 094 | . 020 - . 030 |
| . 090 | . 050 | . $010-.015$ | . 112 | . 073 | . $005-.010$ | . 125 | . 066 | . 005 -. 030 | . 139 | . 056 | . $010-.020$ | . 150 | . 099 | . $020-.02$ | . 157 | . 096 | . 005 -. 030 |
| . 090 | . 054 | . $010-.015$ | . 113 | . 052 | . 005 -.010 | . 125 | . 067 | . $015-.025$ | . 139 | . 057 | . 005 - .012 | . 150 | . 116 | . 016 - . 02 | . 157 | . 120 | . 005 -. 010 |
| . 090 | . 064 | . 008 - . 012 | . 113 | . 074 | . 005 - . 010 | . 125 | . 068 | . 010 - . 032 | . 139 | . 063 | . $005-.010$ | . 151 | . 056 | . 015 - . 02 | . 157 | . 127 | . 005 -. 010 |
| . 091 | . 031 | . $005-.010$ | . 114 | . 040 | . $030-.0$ | . 125 | . 06 | . 005 - . 010 | . 139 | . 066 | . 015 - . 030 | . 15 |  | . 005 - . 0 | . 15 | - | . 010 - . 020 |
| . 091 | . 065 | . $005-.010$ | . 114 | . 044 | . $005-.0$ | . 125 | . 072 | . 012 - . 020 | . 139 | . 095 | . $010-.0$ | . 15 | . 073 | . $005-.0$ | . 158 | . 046 | . 012 |
| . 092 | . 027 | . $010-.015$ | . 114 | . 066 | . $005-.010$ | 125 | . 076 | . 020 - . 025 | . 139 | . 097 | . $005-.010$ | . 151 | . 077 | . 015 - .020 | . 158 | . 050 | . 020 - . 035 |
| . 092 | 041 | . 008 - . 012 | . 114 | . 073 | . 005 - . 010 | . 125 | . 078 | . 005 - . 010 | . 140 | . 62 | . 005 - .010 | . 151 | . 078 | . $010-.02$ | . 158 | 057 |  |
| . 092 | . 043 | . 010 - . 020 | . 115 | . 031 | . $010-.020$ | . 126 | . 042 | . 008 - . 032 | . 140 | . 073 | . $005-.0$ | . 15 | . 083 | . $025-.03$ | . 158 | . 060 | . 020 - . 030 |
| . 092 | . 044 | . 005 - . 010 | . 115 | . 033 | . $005-.0$ | . 126 | . 050 | . 005 | 140 | . 082 | . $005-.032$ | . 15 | . 094 | . 020 - . 02 | . 158 |  | . 020 |
| . 092 | . 047 | . $005-.010$ | . 115 | . 061 | . $005-.010$ | . 126 | . 052 | . 008 - . 025 | . 140 | . 090 | . $005-.010$ | . 152 | . 095 | . $015-.02$ | . 158 | . 094 |  |
| . 092 | . 060 | . 005 - . 010 | . 115 | . 079 | . $005-.015$ | . 126 | . 057 | . 025 -. 032 | . 140 | . 095 | . 005 -. 010 | . 15 | . 098 | . $005-.01$ | . 158 | . 095 | . 005 -. 010 |
| . 092 | . 068 | . 005 - . 010 | . 116 | . 037 | . 005 - . 010 | . 126 | . 062 | . 008 - . 040 | . 140 | . 109 | . 010 - . 015 | . 15 | . 100 | . $005-.0$ | . 158 | . 098 | . 005 -. 015 |
| . 093 | . 03 | . 010 | . 116 | . 055 | . 010 - | . 126 | . 06 | . $005-.010$ | . 141 | . 061 | . 005 -.080 | . 153 | . 05 | . 010 | . 158 | . 100 |  |
| . 093 | . 049 | . $010-.020$ | . 116 | . 066 | . $015-.02$ | . 126 | . 06 | . 005 - . 015 | . 141 | . 065 | . $015-.0$ | . 15 | . 06 | . $005-.0$ | . 15 | . 101 | . 10 |
| . 093 | . 051 | . 005 -. 020 | . 116 | . 067 | . $005-.010$ | . 126 | . 068 | . $005-.010$ | . 141 | . 067 | . $010-.0$ | . 15 | . 06 | . $005-.01$ | . 158 | . 119 | . 015 |
| . 094 | . 062 | . $010-.015$ | . 116 | . 073 | . $005-.010$ | . | . 073 | . $0055-.010$ | . 141 | . 076 | . $0055-.010$ | . 153 | . 073 | . $015-.025$ | . 159 | . 077 | . $0055-.010$ |
| . 095 | . 024 | . $010-.015$ | . 117 | . 032 | . 005 - . 010 | . 126 | . 080 | . $005-.010$ | . 141 | . 079 | . $015-.025$ | . 153 | . 077 | . $025-.035$ | . 159 | . 081 | . 005 -. 010 |
| . 095 | . 043 | . $005-.0$ | . 11 | . 03 | . $005-.0$ | 126 | 09 | . 005 -. 0 | . 141 |  | . 015 - . 0 | 15 | 07 | 005 | . 15 | 095 |  |
| . 095 | . 049 | . $005-.010$ | . 117 | . 056 | . $010-.015$ | . 12 | . 096 | . 005 - . 010 | . 142 | . 038 | . $015-.030$ | . 153 | . 081 | . 020 - . | . 159 | . 100 | . $010-025$ |
| . 095 | . 052 | . $005-.010$ | . 118 | . 058 | . $010-.02$ | . 127 | . 039 | . 020 - . 032 | . 142 | . 073 | . $005-.010$ | . 153 | . 095 | . $020-.030$ | . 159 | . 110 | . 005 -.012 |
| 095 | . 056 | . $015-.020$ | . 118 | . 073 | . $005-.02$ | . 127 | . 042 | . 010 - . 020 | . 142 | . 076 | . 005 - . 010 | . 153 | . 100 | . $010-.025$ | . 160 | . 060 | . $005-.015$ |
| . 097 | . 060 | . 005 - . 010 | . 118 | . 075 | . $005-.01$ | . 127 | . 047 | . 015 - . 030 | . 142 | . 078 | . 005 - . 010 | . 154 | . 073 | . 020 - . 0 | . 160 | . 088 | . 010 - . 020 |
| . 097 | . 074 | . $005-.010$ | . 118 | . 080 | . $005-.012$ | . 127 | . 065 | . 012 - . 020 | . 142 | . 083 | . $005-.010$ | . 154 | . 09 | . $005-.0$ | . 160 | . 09 | . 005 -. 010 |
| . 098 | . 040 | . 005 - . 010 | . 118 | . 091 | . $005-.01$ | . 127 | . 067 | . 010 - . 020 | . 142 | . 089 | . 020 - . 030 | . 154 | . 10 | . $005-.0$ | . 16 | . 09 | . 025 -. 040 |
| . 098 | . 064 | . 010 - . 020 | . 120 | . 034 | . $015-.03$ | . 127 | . 077 | . $015-.02$ | . 142 | . 098 | . 010 - .015 | . 15 | . 110 | . 020 - . 03 | . 16 | . 063 | . 015 -. 030 |
| . 098 | . 065 | . $005-.010$ | . 120 | . 039 | . $010-02$ | . 127 | . 083 | . 015 - . 030 | . 143 | . 052 | . $005-.010$ | . 154 | . 115 | . $005-.0$ | . 16 | . 069 | . 010 -. 020 |
| . 099 | . 050 | . $005-.010$ | . 120 | . 040 | . $010-.02$ | . 127 | . 093 | . 010 - . 015 | . 143 | . 083 | . 015 - . 0 | . 155 | . 06 | . 015 - . 03 | . 16 | . 076 | . 015 -. 030 |
| 100 | . 026 | . $010-.01$ | . 120 | . 041 | . 005 - . | . 127 | . 09 | . 008 | . 143 | - | . 010 | . | . 0 | . 005 | . 16 | . 06 |  |
| . 100 | . 035 | . $005-.010$ | . 120 | . 050 | . $005-.010$ | . 12 | . 056 | . $015-.025$ | 14 | . 097 | . $005-.015$ | . 155 | . 079 | . $005-.015$ | . 162 | . 077 | . 012 -. 020 |
| . 100 | . 040 | . $005-.010$ | . 120 | . 062 | . $010-.020$ | . 128 | . 073 | . $005-.010$ | . 144 | . 065 | . 005 -. 010 | . 155 | . 072 | . $020-.040$ | . 16 | . 086 | . 020 - . 032 |
| 100 | . 055 | . $020-.030$ | . 120 | . 063 | . $015-.030$ | . 128 | . 076 | . 015 -. 030 | . 144 | . 073 | . $005-.010$ | . 155 | . 076 | . $010-.02$ | . 16 | . 092 | . 015 -. 030 |
|  | . 062 | . $005-.01$ | . 120 | . 065 | . $005-.010$ | . 128 | . 078 | . 005 - . 010 | . 144 | . 076 | . 010 - . 020 | . 155 | . 078 | . 008 - . 012 | . 16 | . 097 | . 010 - .020 |
| 100 | . 065 | . $005-.020$ | . 120 | . 070 | . 015 - . 030 | . 128 | . 089 | . $005-.010$ | . 145 | . 056 | . $005-.010$ | . 155 | . 08 | . $005-.010$ | . 16 | . 112 | . 005 -. 010 |
| 100 | . 067 | . $015-.025$ | . 120 | . 073 | . 005 - . 010 | . 128 | . 103 | . 005 -.010 | . 145 | . 068 | . 005 - . 012 | . 15 | . 08 | . $005-.0$ | . 16 | . 082 | . 015 -. 030 |
| . 101 | . 036 | . $015-.025$ | . 120 | . 080 | . $010-.016$ | . 129 | . 083 | . $010-.020$ | . 145 | . 090 | . 005 - . 010 | . 15 | . 09 | . 015 - .025 | . 163 | . 110 | . 015 -. 020 |
| 101 | . 045 | . $005-.03$ | . 121 | . 043 | . $005-.012$ | . 130 | . 061 | . 010 - . 020 | . 145 | . 097 | . $005-.010$ | . 155 | . 111 | . $005-.0$ | . 163 | . 128 | . 005 -. 010 |
| 101 | . 049 | . 015 - . 020 | . 121 | . 047 | . $005-.010$ | . 130 | . 063 | . 020 - . 030 | . 145 | . 116 | . 005 - . 010 | . 155 | . 124 | . 010 -. 0 | . 163 | . 129 | . 005 -. 010 |
| . 101 | . 050 | . 005 - . 01 | . 121 | . 054 | . 010 - . 02 | . 130 | . 073 | . $005-.0$ | . 146 | . 046 | . $010-.0$ | . 15 | . 04 | . 015 - . | . | . 08 | . 010 -. 020 |
| 102 | . 040 | . $020-.030$ | . 121 | . 062 | . $010-020$ | . 131 | . 059 | . 005 - .012 | . 146 | . 065 | . $005-.010$ | . 156 | . 049 | . $005-.0$ | . 16 | . 087 | . 005 -. 010 |
| 102 | . 053 | . 020 - . 030 | . 121 | . 072 | . $005-.010$ | . 132 | . 073 | . $005-.010$ | . 146 | . 073 | . 005 - .010 | . 156 | . 052 | . 010 - . 03 | . 16 | . 100 | . $005-.012$ |
| 104 | . 044 | . $020-.03$ | . 121 | . 092 | . $005-.01$ | . 133 | . 052 | . $005-.01$ | . 146 | . 09 | . $010-.020$ | . 156 | . 053 | . $005-.0$ | . 16 | . 114 | . 010 -. 020 |
| 105 | . 030 | . $005-.015$ | . 122 | . 049 | . $010-.020$ | . 133 | . 088 | . 005 -. 010 | . 146 | . 107 | . $005-.010$ | . 156 | . 06 | . 020 - . 0 | . 16 | . 040 | . 005 -. 010 |
| 105 | . 037 | . $015-.025$ | . 122 | . 056 | . $005-.010$ | . 133 | . 096 | . $010-.020$ | . 147 | . 067 | . $020-.032$ | . 156 | . 064 | . 016 - . 02 | . 16 | . 045 | . 015 -. 030 |
| 105 | . 044 | . 005 - . 010 | . 122 | . 066 | . $020-.030$ | . 134 | . 041 | . 005 -. 010 | . 147 | . 111 | . 010 - . 025 | . 15 | . 065 | . 020 - . 0 | . 16 | . 052 | . 010 - . 030 |
| . 105 | . 047 | . $005-.010$ | . 122 | . 073 | . $005-.010$ | . 134 | . 070 | . 010 - . 020 | . 148 | . 068 | . $010-.020$ | . 156 | . 066 | . $020-.03$ | . 165 | . 061 | . $025-.040$ |
| 105 | . 056 | . $015-.025$ | . 122 | . 076 | . $010-.020$ | . 134 | . 071 | . 005 - . 010 | . 148 | . 073 | . $005-.010$ | . 156 | . 067 | . 008 - . 018 | . 165 | . 071 | . 005 -. 010 |
| 105 | . 057 | . $005-.010$ | . 122 | . 095 | . 008 - .015 | . 134 | . 073 | . $005-.010$ | . 148 | . 077 | . $010-.020$ | . 156 | . 068 | . $010-.04$ | . 16 | . 073 | . $005-.015$ |
| . 105 | . 063 | . 010 - . 020 | . 123 | . 032 | . $005-.020$ | . 134 | . 095 | . 005 -. 010 | 149 | . 036 | . $005-.010$ | . 156 | . 077 | . 005 - . 02 | . | . 075 | . 005 |
| 106 | . 065 | . $010-.020$ | . 123 | . 034 | . $020-.030$ | . 135 | . 035 | . $005-.010$ | . 149 | . 079 | . $005-.010$ | . 156 | . 077 | . $015-.035$ | . 165 | . 080 | . $015-.025$ |
| 106 | . 069 | . $005-.012$ | . 123 | . 035 | . $010-.020$ | 135 | . 059 | . $005-.010$ | . 149 | . 086 | . $005-.0$ | . 156 | . 078 | . $005-.0$ | -165 | 083 | 005 |

NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED

| O.D. | I.D | Choose Any Thickness* From $\qquad$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From }{ }_{\text {To }}^{*} \end{aligned}$ | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \\ & \text { To } \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}$ To From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 165 | . 090 | . $005-.010$ | . 175 | . 128 | . $015-.020$ | . 185 | . 093 | . $020-.035$ | . 188 | . 083 | . 025 -. 040 | . 196 | . 090 | . $005-.010$ | . 201 | . 134 | . $005-.030$ |
| . 165 | . 096 | . $015-.030$ | . 176 | . 053 | . $0005-.010$ | . 185 | . 095 | . $005-.025$ | . 188 | . 087 | . $010-.020$ | . 196 | . 102 | . $005-.010$ | . 201 | . 141 | . $005-.010$ |
| . 165 | . 100 | . $015-.025$ | . 176 | . 081 | . $005-.010$ | . 185 | . 097 | . $010-.020$ | . 188 | . 093 | . $005-.010$ | . 196 | . 104 | . $005-.010$ | . 201 | . 148 | . $005-.012$ |
| . 165 | . 125 | . $005-.010$ | . 176 | . 119 | . $010-.020$ | . 185 | . 098 | . $005-.010$ | . 188 | . 094 | . $005-.020$ | . 196 | . 105 | . $015-.030$ | . 201 | . 161 | . $005-.010$ |
| . 165 | . 126 | . $015-.025$ | . 177 | . 053 | . $005-.010$ | . 185 | . 110 | . $020-.030$ | . 188 | . 095 | . $005-.010$ | . 196 | . 117 | . 008 -. 015 | . 202 | . 057 | . $010-.020$ |
| . 166 | . 062 | . $005-.010$ | . 177 | . 070 | . 005 - . 010 | . 185 | . 118 | . $015-.030$ | . 188 | . 102 | . $005-.015$ | . 196 | . 122 | . 005 -. 020 | . 202 | . 066 | . $015-.025$ |
| . 166 | . 073 | . $010-.020$ | . 177 | . 081 | . $0005-.010$ | . 185 | . 119 | . $015-.030$ | . 188 | . 103 | . $020-.030$ | . 196 | . 128 | . $005-.010$ | . 202 | . 067 | . $005-.015$ |
| . 166 | . 075 | . $005-.010$ | . 177 | . 094 | . 007 - . 015 | . 185 | . 126 | . $020-.030$ | . 188 | . 106 | . $010-.020$ | . 196 | . 129 | . $005-.025$ | . 202 | . 101 | . $015-.025$ |
| . 166 | . 081 | . $005-.010$ | . 177 | . 099 | . $0005-.015$ | . 185 | . 127 | . $005-.010$ | . 188 | . 113 | . $020-.040$ | . 196 | . 130 | . $010-.020$ | . 202 | . 116 | . $015-.020$ |
| . 166 | . 108 | . $010-.020$ | . 177 | . 113 | . $005-.015$ | . 185 | . 128 | . $010-.020$ | . 188 | . 118 | . $015-.025$ | . 196 | . 140 | . $010-.020$ | . 202 | . 120 | . $015-.032$ |
| . 166 | . 125 | . $005-.010$ | . 177 | . 119 | . $030-.042$ | . 185 | . 129 | . $005-.015$ | . 188 | . 119 | . $005-.012$ | . 196 | . 142 | . $005-.010$ | . 202 | . 126 | . $005-.010$ |
| . 166 | . 129 | . $005-.010$ | . 177 | . 122 | . $015-.020$ | . 185 | . 131 | . $005-.010$ | . 188 | . 121 | . $010-.025$ | . 196 | . 145 | . $005-.012$ | . 202 | . 128 | . $005-.010$ |
| . 167 | . 031 | . $005-.010$ | . 177 | . 125 | . $0005-.010$ | . 185 | . 134 | . $005-.010$ | . 188 | . 122 | . $005-.010$ | . 197 | . 055 | . $015-.025$ | . 202 | . 134 | . $005-.010$ |
| . 167 | . 065 | . $010-.020$ | . 177 | . 127 | . $005-.010$ | . 185 | . 136 | . $010-.025$ | . 188 | . 128 | . $005-.036$ | . 197 | . 062 | . $030-.050$ | . 202 | . 136 | . $020-.032$ |
| . 167 | . 078 | . $005-.010$ | . 178 | . 050 | . $030-.040$ | . 185 | . 145 | . $005-.010$ | . 188 | . 129 | . $020-.030$ | . 197 | . 077 | . $005-.010$ | . 203 | . 056 | . $005-.010$ |
| . 167 | . 085 | . $010-.020$ | . 178 | . 077 | . $015-.030$ | . 186 | . 028 | . $006-.010$ | . 188 | . 131 | . $020-.030$ | . 197 | . 091 | . $020-.040$ | . 203 | . 063 | . $005-.032$ |
| . 167 | . 108 | . $010-.020$ | . 178 | . 087 | . $020-.040$ | . 186 | . 035 | . $005-.010$ | . 188 | . 164 | . $010-.020$ | . 197 | . 099 | . $005-.010$ | . 203 | . 072 | . $015-.040$ |
| . 168 | . 082 | . $005-.010$ | . 178 | . 113 | . $000-.015$ | . 186 | . 038 | . $005-.010$ | . 189 | . 043 | . $025-.040$ | . 197 | . 103 | . $005-.010$ | . 203 | . 091 | . $010-.040$ |
| . 168 | . 096 | . $025-.040$ | . 178 | . 119 | . $030-.042$ | . 186 | . 046 | . $010-.020$ | . 189 | . 053 | . $030-.040$ | . 197 | . 116 | . $005-.010$ | . 203 | . 092 | . $030-.040$ |
| . 168 | . 130 | . $005-.010$ | . 178 | . 123 | . $005-.010$ | . 186 | . 064 | . 008 - . 020 | . 189 | . 064 | . $010-.050$ | . 197 | . 121 | . $005-.010$ | . 203 | . 093 | . $040-.060$ |
| . 169 | . 027 | . $010-.020$ | . 178 | . 137 | . $010-.020$ | . 186 | . 075 | . $015-.025$ | . 189 | . 094 | . $040-.060$ | . 197 | . 122 | . $020-.040$ | . 203 | . 107 | . $005-.010$ |
| . 169 | . 115 | . $015-.025$ | . 178 | . 139 | . $005-.010$ | . 186 | . 079 | . $015-.040$ | . 189 | . 095 | . $025-.045$ | . 197 | . 129 | . $005-.010$ | . 203 | . 114 | . $015-.040$ |
| . 169 | . 128 | . $005-.010$ | . 179 | . 039 | . $005-.010$ | . 186 | . 086 | . $005-.010$ | . 189 | . 102 | . $005-.010$ | . 197 | . 139 | . $030-.040$ | . 203 | . 123 | . $005-.010$ |
| . 170 | . 034 | . $005-.010$ | . 179 | . 101 | . $010-.020$ | . 186 | . 088 | . $015-.025$ | . 189 | . 108 | . $010-.020$ | . 197 | . 147 | . $015-.025$ | . 203 | . 124 | . $010-.020$ |
| . 170 | . 050 | . $015-.030$ | . 179 | . 103 | . 000 - . 010 | . 186 | . 093 | . $015-.030$ | . 189 | . 109 | . $005-.010$ | . 198 | . 088 | . $010-.020$ | . 203 | . 128 | . $015-.025$ |
| . 170 | . 057 | . $005-.010$ | . 179 | . 113 | . $005-.010$ | . 186 | . 094 | . $025-.035$ | . 189 | . 119 | . $005-.010$ | . 198 | . 092 | . $010-.030$ | . 203 | . 130 | . $005-.010$ |
| . 170 | . 064 | . $015-.032$ | . 179 | . 115 | . 025 - . 030 | . 186 | . 096 | . $005-.010$ | . 189 | . 136 | . $010-.020$ | . 198 | . 095 | . $015-.030$ | . 203 | . 137 | . $020-.040$ |
| . 170 | . 067 | . $010-.020$ | . 180 | . 081 | . $020-.035$ | . 186 | . 098 | . $012-.025$ | . 190 | . 030 | . $005-.010$ | . 198 | . 097 | . $005-.010$ | . 203 | . 170 | . $005-.020$ |
| . 170 | . 070 | . $020-.030$ | . 180 | . 089 | . 005 - . 032 | . 186 | . 099 | . $005-.010$ | . 190 | . 048 | . $005-.010$ | . 198 | . 102 | . $020-.030$ | . 203 | . 175 | . $005-.010$ |
| . 170 | . 089 | . $015-.025$ | . 180 | . 090 | . $010-.020$ | . 186 | . 103 | . $005-.010$ | . 190 | . 091 | . $005-.010$ | . 198 | . 114 | . $005-.010$ | . 203 | . 176 | . $005-.010$ |
| . 170 | . 097 | . $005-.010$ | . 180 | . 094 | . $010-.025$ | . 186 | . 108 | . $010-.020$ | . 190 | . 095 | . $040-.060$ | . 198 | . 116 | . $005-.010$ | . 204 | . 044 | . $005-.010$ |
| . 170 | . 109 | . 025 - . 035 | . 180 | . 096 | . 0005 - . 010 | . 186 | . 118 | . $030-.040$ | . 190 | . 113 | . $010-.020$ | . 198 | . 126 | . $020-.030$ | . 204 | . 075 | . 025 - . 040 |
| . 170 | . 121 | . $005-.010$ | . 180 | . 100 | . 025 - . 040 | . 186 | . 119 | . $005-.010$ | . 190 | . 128 | . $010-.015$ | . 198 | . 131 | . 020 -. 040 | . 204 | . 100 | . $005-.010$ |
| . 171 | . 065 | . $005-.010$ | . 180 | . 114 | . $020-.040$ | . 186 | . 124 | . $020-.030$ | . 190 | . 130 | . $015-.030$ | . 198 | . 147 | . $005-.010$ | . 204 | . 105 | . $030-.040$ |
| . 171 | . 086 | . $030-.050$ | . 180 | . 115 | . $005-.010$ | . 186 | . 125 | . $010-.030$ | . 190 | . 132 | . $005-.010$ | . 199 | . 050 | . $005-.010$ | . 204 | . 125 | . 025 - . 040 |
| . 171 | . 087 | . 015 -. 030 | . 180 | . 118 | . $0005-.010$ | . 186 | . 126 | . $005-.010$ | . 191 | . 038 | . $005-.010$ | . 199 | . 088 | . $030-.050$ | . 204 | . 143 | . $020-.030$ |
| . 171 | . 090 | . $005-.030$ | . 180 | . 128 | . $0005-.010$ | . 186 | . 127 | . $010-.015$ | . 191 | . 039 | . $010-.020$ | . 199 | . 105 | . $030-.050$ | . 204 | . 157 | . $010-.020$ |
| . 171 | . 098 | . $007-.015$ | . 180 | . 141 | . 000 - . 010 | . 186 | . 129 | . $020-.040$ | . 191 | . 063 | . $010-.016$ | . 199 | . 122 | . $010-.020$ | . 205 | . 038 | . $015-.025$ |
| . 171 | . 101 | . $010-.020$ | . 181 | . 071 | . $0005-.010$ | . 186 | . 136 | . $010-.020$ | . 191 | . 065 | . $025-.050$ | . 199 | . 154 | . $005-.015$ | . 205 | . 050 | . $030-.040$ |
| . 171 | . 128 | . $010-.020$ | . 181 | . 078 | . $0007-.016$ | . 186 | . 155 | . $005-.010$ | . 191 | . 069 | . $025-.040$ | . 199 | . 158 | . $015-.020$ | . 205 | . 079 | . $020-.030$ |
| . 171 | . 129 | . $010-.020$ | . 181 | . 087 | . $0005-.010$ | . 186 | . 164 | . $005-.010$ | . 191 | . 075 | . $040-.060$ | . 200 | . 026 | . $005-.010$ | . 205 | . 094 | . $010-.020$ |
| . 171 | . 130 | . $005-.010$ | . 181 | . 093 | . $005-.010$ | . 187 | . 042 | . $015-.030$ | . 191 | . 077 | . $005-.030$ | . 200 | . 053 | . $005-.010$ | . 205 | . 097 | . $010-.020$ |
| . 172 | . 036 | . $005-.010$ | . 181 | . 095 | . $010-.016$ | . 187 | . 074 | . $015-.030$ | . 191 | . 092 | . $032-.050$ | . 200 | . 057 | . $005-.010$ | . 205 | . 112 | . $010-.020$ |
| . 172 | . 074 | . $005-.020$ | . 181 | . 116 | . 005 - . 010 | . 187 | . 077 | . $020-.040$ | . 191 | . 104 | . $020-.030$ | . 200 | . 066 | . $005-.010$ | . 205 | . 115 | . $015-.025$ |
| . 172 | . 080 | . $015-.025$ | . 181 | . 116 | . $015-.030$ | . 187 | . 078 | . $025-.050$ | . 191 | . 119 | . $010-.020$ | . 200 | . 072 | . $020-.030$ | . 205 | . 131 | . $010-.020$ |
| . 172 | . 081 | . $020-.030$ | . 181 | . 127 | . $015-.025$ | . 187 | . 080 | . $005-.010$ | . 191 | . 142 | . $005-.010$ | . 200 | . 078 | . $020-.030$ | . 205 | . 137 | . $025-.040$ |
| . 172 | . 096 | . 020 - . 032 | . 181 | . 128 | . $0005-.025$ | . 187 | . 081 | . $005-.010$ | . 191 | . 151 | . $005-.010$ | . 200 | . 079 | . $010-.020$ | . 205 | . 147 | . $025-.030$ |
| . 172 | . 103 | . $010-.020$ | . 182 | . 052 | . $010-.020$ | . 187 | . 082 | . $005-.042$ | . 191 | . 162 | . $015-.020$ | . 200 | . 086 | . $025-.040$ | . 206 | . 051 | . $005-.015$ |
| . 172 | . 109 | . $020-.040$ | . 182 | . 057 | . 012 - . 020 | . 187 | . 084 | . $005-.010$ | . 192 | . 091 | . $020-.040$ | . 200 | . 087 | . $025-.040$ | . 206 | . 094 | . $005-.010$ |
| . 172 | . 128 | . $005-.010$ | . 182 | . 068 | . $010-.020$ | . 187 | . 086 | . $030-.050$ | . 192 | . 118 | . $005-.010$ | . 200 | . 090 | . $010-.020$ | . 206 | . 126 | . $005-.010$ |
| . 173 | . 065 | . $015-.030$ | . 182 | . 083 | . $040-.050$ | . 187 | . 089 | . $010-.030$ | . 192 | . 120 | . $020-.040$ | . 200 | . 092 | . $005-.010$ | . 206 | . 154 | . $005-.010$ |
| . 173 | . 070 | . $020-.030$ | . 182 | . 094 | . $015-.030$ | . 187 | . 090 | . $025-.040$ | . 192 | . 125 | . $005-.010$ | . 200 | . 095 | . $015-.025$ | . 206 | . 161 | . $005-.010$ |
| . 173 | . 079 | . $020-.030$ | . 182 | . 110 | . $010-.020$ | . 187 | . 091 | . $015-.025$ | . 192 | . 133 | . $005-.010$ | . 200 | . 096 | . $005-.010$ | . 207 | . 112 | . $005-.010$ |
| . 173 | . 088 | . $005-.010$ | . 182 | . 130 | . $0005-.016$ | . 187 | . 095 | . $005-.010$ | . 192 | . 149 | . $015-.025$ | . 200 | . 097 | . $015-.030$ | . 207 | . 127 | . $015-.025$ |
| . 173 | . 092 | . $020-.035$ | . 182 | . 134 | . $005-.010$ | . 187 | . 096 | . $010-.025$ | . 193 | . 075 | . $015-.030$ | . 200 | . 098 | . $015-.025$ | . 207 | . 132 | . $020-.030$ |
| . 173 | . 096 | . $020-.040$ | . 183 | . 067 | . $012-.025$ | . 187 | . 098 | . $015-.025$ | . 193 | . 095 | . $020-.040$ | . 200 | . 100 | . $040-.050$ | . 207 | . 133 | . $020-.030$ |
| . 173 | . 100 | . 010 - . 020 | . 183 | . 090 | . $010-.020$ | . 187 | . 100 | . $005-.010$ | . 193 | . 103 | . $010-.020$ | . 200 | . 101 | . $005-.040$ | . 207 | . 144 | . $010-.020$ |
| . 173 | . 102 | . $010-.020$ | . 183 | . 096 | . $020-.030$ | . 187 | . 104 | . $032-.042$ | . 193 | . 111 | . $005-.010$ | . 200 | . 102 | . $005-.030$ | . 207 | . 147 | . $005-.010$ |
| . 173 | . 104 | . 016 - . 025 | . 183 | . 097 | . $0025-.010$ | . 187 | . 106 | . $015-.040$ | . 193 | . 123 | . $015-.030$ | . 200 | . 105 | . $010-.025$ | . 208 | . 099 | . $010-.020$ |
| . 173 | . 114 | . $010-.020$ | . 183 | . 101 | . $020-.036$ | . 187 | . 108 | . $005-.010$ | . 193 | . 130 | . $005-.010$ | . 200 | . 110 | . $025-.035$ | . 208 | . 120 | . $005-.060$ |
| . 173 | . 117 | . $005-.025$ | . 183 | . 105 | . 005 - . 010 | . 187 | . 115 | . $015-.032$ | . 193 | . 133 | . $005-.010$ | . 200 | . 116 | . $010-.020$ | . 208 | . 127 | . $015-.025$ |
| . 174 | . 044 | . $020-.030$ | . 183 | . 106 | . $010-.020$ | . 187 | . 116 | . $010-.020$ | . 193 | . 162 | . $010-.012$ | . 200 | . 124 | . $020-.036$ | . 208 | . 128 | . $040-.050$ |
| . 174 | . 077 | . $010-.020$ | . 183 | . 118 | . $015-.030$ | . 187 | . 122 | . $005-.010$ | . 194 | . 065 | . $020-.030$ | . 200 | . 125 | . $005-.010$ | . 208 | . 129 | . $020-.030$ |
| . 174 | . 093 | . $040-.060$ | . 183 | . 120 | . $0005-.010$ | . 187 | . 124 | . $020-.030$ | . 194 | . 068 | . $040-.060$ | . 200 | . 126 | . $020-.036$ | . 208 | . 130 | . $005-.010$ |
| . 174 | . 095 | . $020-.032$ | . 183 | . 131 | . $015-.025$ | . 187 | . 125 | . $005-.010$ | . 194 | . 094 | . $005-.010$ | . 200 | . 128 | . $025-.040$ | . 208 | . 147 | . $005-.010$ |
| . 174 | . 097 | . $025-.040$ | . 183 | . 132 | . $0005-.010$ | . 187 | . 126 | . $005-.010$ | . 195 | . 032 | . $005-.010$ | . 200 | . 143 | . $015-.030$ | . 208 | . 155 | . $005-.010$ |
| . 174 | . 106 | . $005-.010$ | . 183 | . 141 | . 000 - . 020 | . 187 | . 127 | . $010-.020$ | . 195 | . 075 | . $020-.030$ | . 200 | . 153 | . $005-.010$ | . 208 | . 163 | . $010-.015$ |
| . 174 | . 137 | . $010-.020$ | . 183 | . 143 | . 008 - . 012 | . 187 | . 128 | . $005-.010$ | . 195 | . 076 | . $015-.030$ | . 200 | . 160 | . $020-.030$ | . 209 | . 078 | . $005-.010$ |
| . 175 | . 056 | . $005-.025$ | . 184 | . 062 | . $010-.020$ | . 187 | . 129 | . $005-.012$ | . 195 | . 078 | . $005-.008$ | . 200 | . 163 | . $005-.010$ | . 209 | . 090 | . $015-.030$ |
| . 175 | . 077 | . $005-.010$ | . 184 | . 065 | . 000 - . 010 | . 187 | . 135 | . $005-.010$ | . 195 | . 099 | . $030-.050$ | . 200 | . 177 | . $010-.020$ | . 209 | . 114 | . $005-.010$ |
| . 175 | . 089 | . $015-.030$ | . 184 | . 086 | . $015-.030$ | . 188 | . 030 | . $020-.032$ | . 195 | . 100 | . $020-.035$ | . 201 | . 038 | . $005-.010$ | . 209 | . 116 | . $025-.040$ |
| . 175 | . 090 | . $005-.030$ | . 185 | . 070 | . $025-.050$ | . 188 | . 031 | . $005-.010$ | . 195 | . 102 | . $020-.040$ | . 201 | . 067 | . $010-.020$ | . 209 | . 117 | . $005-.010$ |
| . 175 | . 092 | . $005-.030$ | . 185 | . 075 | . 020 - . 030 | . 188 | . 046 | . $005-.010$ | . 195 | . 108 | . $015-.030$ | . 201 | . 073 | . $005-.010$ | . 209 | . 128 | . $015-.030$ |
| . 175 | . 099 | . $005-.010$ | . 185 | . 076 | . 025 - . 040 | . 188 | . 054 | . $030-.050$ | . 195 | . 126 | . $005-.020$ | . 201 | . 078 | . $005-.010$ | . 209 | . 143 | . 012 - . 020 |
| . 175 | . 102 | . $020-.030$ | . 185 | . 078 | . $015-.030$ | . 188 | . 060 | . $020-.040$ | . 195 | . 128 | . $005-.030$ | . 201 | . 082 | . $020-.040$ | . 209 | . 146 | . $015-.025$ |
| . 175 | . 104 | . $005-.010$ | . 185 | . 080 | . $0005-.010$ | . 188 | . 061 | . $025-.040$ | . 195 | . 145 | . $015-.040$ | . 201 | . 083 | . $020-.030$ | . 209 | . 151 | . $005-.010$ |
| . 175 | . 121 | . $010-.020$ | . 185 | . 083 | . $015-.030$ | . 188 | . 063 | . $010-.015$ | . 196 | . 050 | . $010-.020$ | . 201 | . 086 | . $005-.010$ | . 210 | . 102 | . $005-.010$ |
| . 175 | . 123 | . $030-.040$ | . 185 | . 086 | . 0008 - . 020 | . 188 | . 071 | . $005-.015$ | . 196 | . 055 | . $025-.040$ | . 201 | . 096 | . $020-.040$ | . 210 | . 128 | . $005-.010$ |
| . 175 | . 124 | . $025-.030$ | . 185 | . 089 | . $015-.030$ | . 188 | . 075 | . $030-.050$ | . 196 | . 075 | . $010-.020$ | . 201 | . 115 | . $015-.025$ | . 210 | . 155 | . $010-.020$ |
| . 175 | . 127 | . $005-.010$ | . 185 | . 092 | . $005-.035$ | . 188 | . 077 | . $010-.015$ | . 196 | . 086 | . $025-.035$ | . 201 | . 126 | . $020-.032$ | . 210 | . 162 | . $020-.040$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | D. | Choose Any $\underset{\text { From }}{\text { Thickness }}$ To From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness* }}$ | O.D. | D. | Choose Any <br> $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 210 | . 182 | . $005-.010$ | . 217 | . 120 | . 025 - . 040 | . 221 | . 156 | . $020-.030$ | . 230 | . 180 | . $005-.010$ | . 236 | . 127 | . $005-.010$ | . 243 | 170 | . $010-.020$ |
| . 211 | . 084 | . $015-.030$ | . 217 | . 161 | . $015-.030$ | . 222 | . 050 | . $010-.020$ | . 231 | . 046 | . $005-.010$ | . 236 | . 129 | . $005-.010$ | . 243 | . 188 | . $005-.010$ |
| . 211 | . 088 | . $005-.010$ | . 217 | . 166 | . $005-.010$ | . 222 | . 093 | . $020-.030$ | . 231 | . 068 | . $020-.030$ | . 236 | . 130 | . $015-.030$ | . 243 | . 198 | . $005-.020$ |
| . 211 | . 091 | . $020-.040$ | . 217 | . 191 | . $005-.010$ | . 222 | . 095 | . $008-.012$ | . 231 | . 096 | . $050-.070$ | . 236 | . 131 | . $005-.010$ | . 244 | . 070 | . $020-.030$ |
| . 211 | . 104 | . $005-.010$ | . 218 | . 069 | . $015-.025$ | . 222 | . 114 | . $010-.020$ | . 231 | . 116 | . $040-.060$ | . 236 | . 155 | . $005-.010$ | . 244 | . 088 | . $005-.010$ |
| . 211 | . 106 | . $020-.040$ | . 218 | . 078 | . $025-.042$ | . 222 | . 116 | . $025-.045$ | . 231 | . 120 | . $035-.048$ | . 236 | . 160 | . $005-.010$ | . 244 | . 106 | . $015-.030$ |
| . 211 | . 111 | . $010-.020$ | . 218 | . 090 | . $015-.030$ | . 222 | . 129 | . $020-.030$ | . 231 | . 127 | . $005-.010$ | . 236 | . 161 | . $0005-.010$ | . 244 | . 119 | . $005-.010$ |
| . 211 | . 112 | . $005-.010$ | . 218 | . 095 | . $010-.050$ | . 222 | . 134 | . $040-.050$ | . 231 | . 130 | . $010-.020$ | . 236 | . 182 | . $0005-.010$ | . 244 | . 127 | . $010-.015$ |
| . 211 | . 120 | . $005-.010$ | . 218 | . 097 | . $005-.025$ | . 222 | . 140 | . $010-.020$ | . 231 | . 146 | . $005-.010$ | . 236 | . 192 | . $0005-.010$ | . 244 | . 136 | . $010-.020$ |
| . 211 | . 129 | . $015-.030$ | . 218 | . 101 | . $020-.030$ | . 222 | . 142 | . $010-.020$ | . 231 | . 155 | . $010-.020$ | . 236 | . 210 | . $000-.010$ | . 244 | . 147 | . $005-.015$ |
| . 211 | . 133 | . $020-.035$ | . 218 | . 105 | . $005-.032$ | . 223 | . 059 | . $015-.040$ | . 231 | . 160 | . $010-.015$ | . 237 | . 065 | . $010-.020$ | . 244 | . 150 | . $015-.030$ |
| . 211 | . 142 | . $025-.035$ | . 218 | . 106 | . $020-.032$ | . 223 | . 100 | . $005-.010$ | . 231 | . 173 | . $005-.010$ | . 237 | . 070 | . $010-.020$ | . 244 | . 191 | . $015-.030$ |
| . 211 | . 158 | . $005-.010$ | . 218 | . 108 | . 008 - . 020 | . 223 | . 102 | . $025-.035$ | . 231 | . 177 | . $015-.030$ | . 237 | . 108 | . $040-.060$ | . 244 | . 192 | . $005-.010$ |
| . 211 | . 160 | . $005-.010$ | . 218 | . 113 | . $025-.040$ | . 223 | . 118 | . $005-.015$ | . 232 | . 060 | . $030-.050$ | . 237 | . 112 | . $005-.010$ | . 244 | . 195 | . $005-.010$ |
| . 211 | . 163 | . $020-.032$ | . 218 | . 116 | . $005-.020$ | . 223 | . 127 | . $025-.042$ | . 232 | . 120 | . $015-.025$ | . 237 | . 127 | . $005-.030$ | . 244 | . 205 | . $010-.020$ |
| . 211 | . 167 | . $005-.010$ | . 218 | . 119 | . $005-.008$ | . 223 | . 130 | . $005-.010$ | . 232 | . 133 | . $005-.010$ | . 237 | . 130 | . $005-.020$ | . 245 | . 032 | . $010-.015$ |
| . 212 | . 084 | . $005-.010$ | . 218 | . 127 | . $005-.010$ | . 223 | . 132 | . $025-.035$ | . 232 | . 134 | . $010-.020$ | . 237 | . 148 | . $030-.050$ | . 245 | . 045 | . $005-.010$ |
| . 212 | . 093 | . $015-.030$ | . 218 | . 128 | . $005-.020$ | . 223 | . 135 | . $010-.020$ | . 232 | . 136 | . $005-.010$ | . 237 | . 157 | . $025-.036$ | . 245 | . 055 | . $005-.010$ |
| . 212 | . 120 | . $010-.020$ | . 218 | . 132 | . $008-.015$ | . 223 | . 139 | . $015-.025$ | . 232 | . 155 | . $005-.010$ | . 237 | . 162 | . 000 - . 010 | . 245 | . 097 | . $025-.040$ |
| . 212 | . 124 | . $005-.010$ | . 218 | . 137 | . $005-.010$ | . 223 | . 155 | . $005-.010$ | . 232 | . 159 | . $006-.016$ | . 237 | . 164 | . 008 - . 035 | . 245 | . 127 | . $010-.030$ |
| . 212 | . 131 | . $005-.010$ | . 218 | . 138 | . $020-.040$ | . 223 | . 191 | . $005-.010$ | . 233 | . 040 | . $005-.010$ | . 237 | . 193 | . $010-.020$ | . 245 | . 128 | . $005-.010$ |
| . 212 | . 135 | . $005-.015$ | . 218 | . 140 | . $015-.025$ | . 224 | . 075 | . $025-.040$ | . 233 | . 060 | . $010-.025$ | . 237 | . 194 | . $010-.020$ | . 245 | . 136 | . $025-.040$ |
| . 212 | . 137 | . $015-.025$ | . 218 | . 141 | . $025-.036$ | . 224 | . 139 | . $005-.012$ | . 233 | . 110 | . $005-.010$ | . 238 | . 071 | . $015-.030$ | . 245 | . 141 | . $005-.010$ |
| . 212 | . 138 | . $005-.012$ | . 218 | . 143 | . $015-.030$ | . 224 | . 141 | . $005-.010$ | . 233 | . 118 | . $020-.040$ | . 238 | . 115 | . $040-.060$ | . 245 | . 159 | . $005-.010$ |
| . 212 | . 158 | . $015-.025$ | . 218 | . 169 | . $015-.025$ | . 224 | . 147 | . $005-.010$ | . 233 | . 124 | . $010-.020$ | . 238 | . 126 | . $030-.050$ | . 245 | . 185 | . $005-.010$ |
| . 213 | . 043 | . $005-.012$ | . 219 | . 070 | . $020-.030$ | . 225 | . 063 | . $005-.010$ | . 233 | . 127 | . $005-.010$ | . 238 | . 127 | . $0005-.010$ | . 245 | . 204 | . $010-.020$ |
| . 213 | . 066 | . $025-.040$ | . 219 | . 085 | . $005-.010$ | . 225 | . 090 | . $015-.030$ | . 233 | . 130 | . $005-.015$ | . 238 | . 143 | . $005-.010$ | . 246 | . 055 | . $005-.012$ |
| . 213 | . 077 | . $015-.030$ | . 219 | . 090 | . $005-.010$ | . 225 | . 092 | . $005-.010$ | . 233 | . 147 | . $005-.010$ | . 238 | . 146 | . $030-.040$ | . 246 | . 080 | . $005-.010$ |
| . 213 | . 100 | . $005-.010$ | . 219 | . 103 | . $010-.020$ | . 225 | . 101 | . $015-.030$ | . 233 | . 155 | . $005-.010$ | . 238 | . 178 | . $005-.010$ | . 246 | . 094 | . $010-.020$ |
| . 213 | . 108 | . $005-.010$ | . 219 | . 106 | . $005-.020$ | . 225 | . 111 | . $015-.030$ | . 233 | . 163 | . $010-.015$ | . 238 | . 181 | . $020-.030$ | . 246 | . 122 | . $025-.040$ |
| . 213 | . 110 | . $010-.020$ | . 219 | . 124 | . $020-.040$ | . 225 | . 113 | . $005-.010$ | . 233 | . 167 | . $010-.020$ | . 239 | . 068 | . $0008-.016$ | . 246 | . 128 | . $005-.010$ |
| . 213 | . 130 | . $025-.040$ | . 219 | . 126 | . $010-.030$ | . 225 | . 125 | . $015-.032$ | . 233 | . 170 | . $020-.030$ | . 239 | . 094 | . 000 - . 010 | . 246 | . 131 | . $005-.010$ |
| . 213 | . 154 | . $005-.010$ | . 219 | . 127 | . $030-.040$ | . 225 | . 129 | . $030-.050$ | . 233 | . 173 | . $005-.010$ | . 239 | . 131 | . $032-.050$ | . 246 | . 134 | . $005-.010$ |
| . 213 | . 160 | . $010-.025$ | . 219 | . 129 | . $010-.015$ | . 225 | . 135 | . $005-.015$ | . 233 | . 191 | . $005-.010$ | . 239 | . 141 | . $015-.030$ | . 246 | . 142 | . $015-.030$ |
| . 213 | . 162 | . $020-.030$ | . 219 | . 130 | . $015-.030$ | . 225 | . 142 | . $005-.015$ | . 234 | . 039 | . $005-.010$ | . 239 | . 142 | . $015-.030$ | . 246 | . 170 | . $005-.010$ |
| . 214 | . 050 | . $005-.010$ | . 219 | . 142 | . $005-.010$ | . 225 | . 144 | . $015-.030$ | . 234 | . 066 | . $042-.062$ | . 239 | . 148 | . $005-.010$ | . 246 | . 181 | . $005-.030$ |
| . 214 | . 062 | . $015-.030$ | . 219 | . 147 | . $025-.040$ | . 225 | . 147 | . $025-.040$ | . 234 | . 096 | . 042 - . 060 | . 239 | . 161 | . $030-.050$ | . 246 | . 197 | . $015-.025$ |
| . 214 | . 089 | . $010-.020$ | . 219 | . 156 | . $010-.020$ | . 225 | . 150 | . $005-.010$ | . 234 | . 121 | . $005-.020$ | . 239 | . 163 | . $030-.040$ | . 247 | . 051 | . $010-.020$ |
| . 214 | . 098 | . $010-.020$ | . 219 | . 161 | . $005-.035$ | . 225 | . 164 | . $005-.010$ | . 234 | . 126 | . $015-.025$ | . 239 | . 181 | . $005-.010$ | . 247 | . 063 | . $030-.050$ |
| . 214 | . 100 | . $015-.025$ | . 219 | . 171 | . $005-.010$ | . 226 | . 051 | . $005-.010$ | . 234 | . 128 | . $015-.030$ | . 239 | . 190 | . $0005-.015$ | . 247 | . 080 | . $010-.040$ |
| . 214 | . 109 | . $020-.030$ | . 219 | . 173 | . $005-.010$ | . 226 | . 087 | . $005-.010$ | . 234 | . 129 | . $005-.010$ | . 240 | . 024 | . $005-.010$ | . 247 | . 090 | . $020-.030$ |
| . 214 | . 126 | . $005-.010$ | . 220 | . 040 | . $005-.020$ | . 226 | . 098 | . $015-.050$ | . 234 | . 134 | . $020-.030$ | . 240 | . 072 | . $005-.010$ | . 247 | . 091 | . $030-.050$ |
| . 214 | . 163 | . $010-.020$ | . 220 | . 051 | . $025-.035$ | . 226 | . 108 | . $020-.030$ | . 234 | . 135 | . $030-.050$ | . 240 | . 090 | . $020-.030$ | . 247 | . 095 | . $040-.060$ |
| . 214 | . 166 | . $005-.010$ | . 220 | . 063 | . $010-.020$ | . 226 | . 114 | . $025-.040$ | . 234 | . 138 | . $010-.020$ | . 240 | . 102 | . $010-.020$ | . 247 | . 097 | . $005-.020$ |
| . 214 | . 169 | . $010-.015$ | . 220 | . 065 | . $020-.032$ | . 226 | . 129 | . $005-.030$ | . 234 | . 140 | . $005-.010$ | . 240 | . 105 | . $010-.020$ | . 247 | . 100 | . $005-.010$ |
| . 214 | . 180 | . $005-.010$ | . 220 | . 069 | . $005-.010$ | . 226 | . 175 | . $005-.010$ | . 234 | . 142 | . $035-.050$ | . 240 | . 108 | . $025-.040$ | . 247 | . 118 | . $005-.020$ |
| . 215 | . 034 | . $010-.030$ | . 220 | . 070 | . $020-.030$ | . 226 | . 193 | . $005-.010$ | . 234 | . 192 | . $010-.020$ | . 240 | . 109 | . $005-.010$ | . 247 | . 119 | . $025-.040$ |
| . 215 | . 063 | . $005-.010$ | . 220 | . 090 | . $005-.010$ | . 227 | . 050 | . $010-.020$ | . 235 | . 048 | . $005-.010$ | . 240 | . 125 | . $025-.060$ | . 247 | . 125 | . $010-.032$ |
| . 215 | . 073 | . $030-.040$ | . 220 | . 091 | . $005-.040$ | . 227 | . 127 | . $005-.010$ | . 235 | . 068 | . $010-.050$ | . 240 | . 131 | . 000 - . 010 | . 247 | . 126 | . $023-.032$ |
| . 215 | . 088 | . $010-.015$ | . 220 | . 099 | . $005-.010$ | . 227 | . 153 | . $020-.032$ | . 235 | . 086 | . $020-.030$ | . 240 | . 135 | . $005-.030$ | . 247 | . 127 | . $025-.042$ |
| . 215 | . 090 | . 042 - . 062 | . 220 | . 106 | . $005-.015$ | . 228 | . 051 | . $020-.030$ | . 235 | . 088 | . $020-.030$ | . 240 | . 136 | . $005-.010$ | . 247 | . 132 | . $020-.030$ |
| . 215 | . 091 | . $010-.025$ | . 220 | . 108 | . $010-.020$ | . 228 | . 091 | . $005-.010$ | . 235 | . 090 | . $005-.010$ | . 240 | . 139 | . $005-.010$ | . 247 | . 138 | . $005-.010$ |
| . 215 | . 100 | . $010-.050$ | . 220 | . 109 | . $005-.010$ | . 228 | . 096 | . $010-.020$ | . 235 | . 099 | . $005-.010$ | . 240 | . 151 | . $000-.010$ | . 247 | . 140 | . $005-.010$ |
| . 215 | . 104 | . $010-.020$ | . 220 | . 113 | . $032-.048$ | . 228 | . 106 | . $020-.035$ | . 235 | . 102 | . $015-.030$ | . 240 | . 160 | . $015-.040$ | . 247 | . 141 | . $020-.032$ |
| . 215 | . 106 | . $005-.015$ | . 220 | . 114 | . $010-.020$ | . 228 | . 118 | . $010-.050$ | . 235 | . 108 | . $030-.050$ | . 240 | . 188 | . $005-.010$ | . 247 | . 144 | . $005-.010$ |
| . 215 | . 112 | . $020-.040$ | . 220 | . 117 | . $025-.042$ | . 228 | . 121 | . $010-.020$ | . 235 | . 114 | . $010-.030$ | . 241 | . 103 | . $005-.010$ | . 247 | . 147 | . $005-.010$ |
| . 215 | . 123 | . $015-.035$ | . 220 | . 122 | . $025-.040$ | . 228 | . 129 | . $020-.030$ | . 235 | . 126 | . $030-.050$ | . 241 | . 119 | . $020-.035$ | . 247 | . 150 | . $010-.020$ |
| . 215 | . 127 | . $005-.012$ | . 220 | . 125 | . $020-.030$ | . 228 | . 131 | . $015-.030$ | . 235 | . 130 | . $015-.030$ | . 241 | . 128 | . $015-.030$ | . 247 | . 158 | . $030-.040$ |
| . 215 | . 137 | . $010-.015$ | . 220 | . 127 | . $025-.048$ | . 228 | . 148 | . $005-.010$ | . 235 | . 131 | . $025-.040$ | . 241 | . 148 | . $0005-.010$ | . 247 | . 159 | . $010-.020$ |
| . 215 | . 138 | . $020-.030$ | . 220 | . 128 | . $005-.050$ | . 228 | . 167 | . $005-.010$ | . 235 | . 134 | . $020-.035$ | . 241 | . 162 | . $005-.010$ | . 247 | . 164 | . $005-.010$ |
| . 215 | . 144 | . $030-.050$ | . 220 | . 129 | . $020-.035$ | . 229 | . 096 | . $010-.020$ | . 235 | . 138 | . $015-.025$ | . 241 | . 180 | . $0005-.010$ | . 247 | . 169 | . $020-.030$ |
| . 215 | . 162 | . $005-.010$ | . 220 | . 140 | . $010-.020$ | . 229 | . 139 | . $015-.025$ | . 235 | . 139 | . $025-.040$ | . 242 | . 072 | . $005-.010$ | . 247 | . 185 | . $005-.010$ |
| . 215 | . 164 | . $005-.010$ | . 220 | . 144 | . $025-.035$ | . 229 | . 149 | . $005-.010$ | . 235 | . 152 | . $020-.032$ | . 242 | . 100 | . $000-.010$ | . 247 | . 190 | . $010-.020$ |
| . 215 | . 166 | . $005-.010$ | . 220 | . 147 | . $015-.025$ | . 229 | . 166 | . $010-.020$ | . 235 | . 156 | . $010-.020$ | . 242 | . 118 | . $010-.020$ | . 247 | . 205 | . $005-.010$ |
| . 215 | . 168 | . $010-.020$ | . 220 | . 159 | . $005-.010$ | . 230 | . 038 | . $020-.030$ | . 235 | . 161 | . $005-.010$ | . 242 | . 128 | . $005-.010$ | . 247 | . 206 | . $005-.010$ |
| . 215 | . 170 | . $005-.010$ | . 220 | . 166 | . $015-.020$ | . 230 | . 050 | . $020-.030$ | . 235 | . 164 | . $010-.020$ | . 242 | . 129 | . $015-.025$ | . 248 | . 052 | . $035-.050$ |
| . 216 | . 054 | . $015-.032$ | . 220 | . 177 | . $015-.020$ | . 230 | . 073 | . $015-.030$ | . 235 | . 167 | . $020-.036$ | . 242 | . 145 | . $010-.015$ | . 248 | . 063 | . $015-.025$ |
| . 216 | . 055 | . $005-.010$ | . 220 | . 179 | . $005-.010$ | . 230 | . 094 | . 042 - . 062 | . 235 | . 202 | . $005-.010$ | . 242 | . 146 | . $005-.010$ | . 248 | . 065 | . $015-.030$ |
| . 216 | . 057 | . $020-.030$ | . 221 | . 061 | . $050-.060$ | . 230 | . 097 | . $010-.020$ | . 236 | . 055 | . $020-.040$ | . 242 | . 147 | . $010-.020$ | . 248 | . 067 | . $015-.030$ |
| . 216 | . 110 | . $010-.020$ | . 221 | . 065 | . $005-.010$ | . 230 | . 108 | . $005-.010$ | . 236 | . 061 | . $005-.010$ | . 242 | . 163 | . $025-.035$ | . 248 | . 078 | . $015-.030$ |
| . 216 | . 120 | . $010-.020$ | . 221 | . 084 | . $020-.035$ | . 230 | . 111 | . $010-.020$ | . 236 | . 070 | . $010-.020$ | . 242 | . 172 | . $025-.040$ | . 248 | . 080 | . $005-.010$ |
| . 216 | . 126 | . $005-.010$ | . 221 | . 099 | . $020-.030$ | . 230 | . 120 | . $005-.010$ | . 236 | . 078 | . $005-.010$ | . 242 | . 192 | . $012-.020$ | . 248 | . 080 | . $020-.040$ |
| . 216 | . 148 | . $005-.010$ | . 221 | . 106 | . $010-.020$ | . 230 | . 121 | . $010-.020$ | . 236 | . 080 | . $020-.030$ | . 242 | . 194 | . 000 - . 010 | . 248 | . 080 | . $050-.070$ |
| . 216 | . 162 | . $010-.020$ | . 221 | . 117 | . $005-.010$ | . 230 | . 125 | . $020-.040$ | . 236 | . 082 | . $015-.030$ | . 243 | . 095 | . $015-.025$ | . 248 | . 087 | . $005-.015$ |
| . 217 | . 080 | . $020-.030$ | . 221 | . 122 | . $020-.035$ | . 230 | . 130 | . $005-.060$ | . 236 | . 091 | . $020-.030$ | . 243 | . 130 | . $010-.050$ | . 248 | . 089 | . $020-.035$ |
| . 217 | . 084 | . $015-.030$ | . 221 | . 125 | . $020-.035$ | . 230 | . 145 | . $010-.040$ | . 236 | . 094 | . $015-.030$ | . 243 | . 133 | . $005-.010$ | . 248 | . 091 | . $030-.040$ |
| . 217 | . 100 | . $030-.050$ | . 221 | . 126 | . $020-.035$ | . 230 | . 152 | . $010-.020$ | . 236 | . 097 | . $015-.030$ | . 243 | . 136 | . $005-.010$ | . 248 | . 092 | . $005-.015$ |
| . 217 | . 106 | . $015-.030$ | . 221 | . 130 | . $030-.042$ | . 230 | . 160 | . $010-.020$ | . 236 | . 098 | . $030-.048$ | . 243 | . 145 | . $010-.020$ | . 248 | . 093 | . $005-.030$ |
| . 217 | . 116 | . $008-.016$ | . 221 | . 135 | . $005-.010$ | . 230 | . 167 | . $005-.010$ | . 236 | . 107 | . $020-.030$ | . 243 | . 146 | . $010-.020$ | . 248 | . 094 | . $040-.060$ |
| . 217 | . 118 | . $050-.070$ | . 221 | . 144 | . $005-.010$ | . 230 | . 176 | . $005-.010$ | . 236 | . 118 | . $005-.010$ | . 243 | . 162 | . $020-.035$ | . 248 | . 098 | . $005-.010$ |

NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED

| O.D. | I.D. | Choose Any Thickness* $\underset{\text { From }}{\text { Thickness }}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 248 | . 100 | . $015-.030$ | . 250 | . 132 | . $032-.052$ | . 253 | . 115 | . $0005-.012$ | . 263 | . 061 | . $005-.010$ | . 270 | . 132 | . 025 - . 035 | . 276 | . 114 | . 040 - . 060 |
| . 248 | . 106 | . $060-.080$ | . 250 | . 134 | . $005-.010$ | . 253 | . 116 | . $005-.012$ | . 263 | . 091 | . $025-.040$ | . 270 | . 135 | . $031-.042$ | . 276 | . 122 | . 008 - . 016 |
| . 248 | . 118 | . $015-.032$ | . 250 | . 135 | . $030-.048$ | . 253 | . 125 | . $040-.060$ | . 263 | . 129 | . $010-.020$ | . 270 | . 148 | . $010-.020$ | . 276 | . 126 | . $020-.030$ |
| . 248 | . 120 | . $025-.040$ | . 250 | . 136 | . $005-.010$ | . 253 | . 127 | . $020-.030$ | . 263 | . 158 | . $030-.050$ | . 270 | . 160 | . $005-.010$ | . 276 | . 133 | . $005-.010$ |
| . 248 | . 122 | . $015-.032$ | . 250 | . 140 | . $005-.060$ | . 253 | . 132 | . $025-.040$ | . 263 | . 191 | . $005-.010$ | . 270 | . 180 | . $005-.010$ | . 276 | . 141 | . $040-.060$ |
| . 248 | . 123 | . $020-.030$ | . 250 | . 146 | . $010-.020$ | . 253 | . 145 | . $025-.040$ | . 263 | . 193 | . $005-.010$ | . 270 | . 207 | . $005-.010$ | . 276 | . 142 | . $005-.010$ |
| . 248 | . 128 | . $005-.040$ | . 250 | . 147 | . $005-.050$ | . 253 | . 151 | . $005-.010$ | . 263 | . 195 | . $005-.010$ | . 270 | . 210 | . $020-.040$ | . 276 | . 143 | . $015-.030$ |
| . 248 | . 129 | . $030-.050$ | . 250 | . 150 | . $005-.015$ | . 253 | . 166 | . $020-.040$ | . 263 | . 199 | . $010-.025$ | . 271 | . 127 | . $015-.025$ | . 276 | . 146 | . $005-.015$ |
| . 248 | . 130 | . $005-.010$ | . 250 | . 153 | . $010-.020$ | . 253 | . 190 | . 020 - . 040 | . 264 | . 108 | . $025-.040$ | . 271 | . 130 | . 008 -. 015 | . 276 | . 153 | . $020-.035$ |
| . 248 | . 133 | . $015-.030$ | . 250 | . 154 | . $015-.025$ | . 253 | . 191 | . $020-.040$ | . 264 | . 139 | . $015-.025$ | . 271 | . 138 | . $005-.040$ | . 276 | . 159 | . $030-.050$ |
| . 248 | . 135 | . $015-.025$ | . 250 | . 157 | . $025-.040$ | . 253 | . 192 | . $0005-.010$ | . 264 | . 147 | . $005-.010$ | . 271 | . 146 | . $005-.010$ | . 276 | . 161 | . $005-.015$ |
| . 248 | . 152 | . $030-.050$ | . 250 | . 158 | . $015-.030$ | . 253 | . 197 | . $005-.010$ | . 264 | . 162 | . $025-.040$ | . 271 | . 175 | . $030-.050$ | . 276 | . 162 | . $010-.020$ |
| . 248 | . 155 | . $005-.010$ | . 250 | . 159 | . $020-.036$ | . 254 | . 051 | . $030-.050$ | . 264 | . 168 | . $015-.025$ | . 271 | . 190 | . $015-.025$ | . 276 | . 167 | . $005-.010$ |
| . 248 | . 158 | . $025-.042$ | . 250 | . 161 | . $005-.010$ | . 254 | . 117 | . $010-.020$ | . 264 | . 174 | . $050-.060$ | . 271 | . 199 | . $015-.025$ | . 276 | . 190 | . $020-.040$ |
| . 248 | . 176 | . $010-.020$ | . 250 | . 162 | . $032-.042$ | . 254 | . 127 | . $025-.040$ | . 264 | . 240 | . $005-.010$ | . 271 | . 221 | . $020-.030$ | . 276 | . 192 | . $015-.040$ |
| . 248 | . 208 | . $010-.020$ | . 250 | . 164 | . $010-.020$ | . 254 | . 159 | . $005-.010$ | . 265 | . 093 | . $060-.080$ | . 272 | . 032 | . $010-.020$ | . 276 | . 196 | . $005-.010$ |
| . 249 | . 075 | . $015-.030$ | . 250 | . 165 | . $010-.020$ | . 254 | . 160 | . 025 - . 042 | . 265 | . 101 | . $020-.040$ | . 272 | . 093 | . 025 -. 042 | . 276 | . 200 | . $010-.020$ |
| . 249 | . 100 | . $020-.032$ | . 250 | . 166 | . $005-.012$ | . 254 | . 194 | . $025-.042$ | . 265 | . 115 | . $040-.050$ | . 272 | . 095 | . $015-.030$ | . 276 | . 209 | . $010-.020$ |
| . 249 | . 103 | . $005-.010$ | . 250 | . 167 | . $010-.045$ | . 254 | . 201 | . 000 - . 010 | . 265 | . 122 | . $020-.040$ | . 272 | . 120 | . $005-.010$ | . 277 | . 039 | . $030-.040$ |
| . 249 | . 112 | . $010-.018$ | . 250 | . 172 | . $005-.010$ | . 254 | . 205 | . $0005-.010$ | . 265 | . 125 | . $005-.010$ | . 272 | . 121 | . $020-.040$ | . 277 | . 088 | . $005-.010$ |
| . 249 | . 116 | . $020-.040$ | . 250 | . 173 | . $025-.040$ | . 255 | . 097 | . $005-.010$ | . 265 | . 126 | . $020-.040$ | . 272 | . 132 | . $015-.030$ | . 277 | . 092 | . $010-.020$ |
| . 249 | . 121 | . $015-.025$ | . 250 | . 175 | . $005-.010$ | . 255 | . 101 | . $030-.050$ | . 265 | . 129 | . $005-.010$ | . 272 | . 156 | . $030-.048$ | . 277 | . 108 | . $005-.010$ |
| . 249 | . 123 | . $015-.030$ | . 250 | . 176 | . $025-.040$ | . 255 | . 105 | . $025-.040$ | . 265 | . 141 | . $005-.010$ | . 272 | . 169 | . $032-.042$ | . 277 | . 126 | . $005-.010$ |
| . 249 | . 124 | . $005-.010$ | . 250 | . 183 | . $020-.040$ | . 255 | . 109 | . $010-.020$ | . 265 | . 143 | . $040-.062$ | . 272 | . 192 | . $015-.032$ | . 277 | . 127 | . $005-.008$ |
| . 249 | . 127 | . $010-.050$ | . 250 | . 186 | . $010-.020$ | . 255 | . 135 | . $015-.030$ | . 265 | . 153 | . $005-.010$ | . 272 | . 194 | . $010-.020$ | . 277 | . 129 | . $050-.070$ |
| . 249 | . 128 | . $020-.035$ | . 250 | . 189 | . $010-.020$ | . 255 | . 149 | . $040-.050$ | . 265 | . 160 | . $005-.010$ | . 272 | . 220 | . $005-.010$ | . 277 | . 132 | . $015-.025$ |
| . 249 | . 135 | . $005-.010$ | . 250 | . 190 | . $010-.020$ | . 255 | . 164 | . $035-.050$ | . 265 | . 161 | . $010-.030$ | . 273 | . 104 | . $005-.010$ | . 277 | . 140 | . $020-.030$ |
| . 249 | . 137 | . $025-.050$ | . 250 | . 191 | . $010-.020$ | . 255 | . 167 | . $005-.010$ | . 265 | . 166 | . $010-.015$ | . 273 | . 108 | . $015-.030$ | . 277 | . 143 | . $005-.010$ |
| . 249 | . 139 | . $005-.040$ | . 250 | . 192 | . $025-.030$ | . 255 | . 195 | . $040-.060$ | . 265 | . 183 | . $025-.040$ | . 273 | . 118 | . $015-.030$ | . 277 | . 146 | . $050-.070$ |
| . 249 | . 143 | . $015-.030$ | . 251 | . 036 | . $010-.020$ | . 256 | . 119 | . $040-.060$ | . 265 | . 189 | . $005-.010$ | . 273 | . 135 | . $020-.040$ | . 277 | . 161 | . $015-.030$ |
| . 249 | . 144 | . $030-.050$ | . 251 | . 057 | . $005-.012$ | . 256 | . 164 | . $025-.042$ | . 266 | . 082 | . $015-.030$ | . 273 | . 141 | . $015-.025$ | . 277 | . 163 | . $015-.025$ |
| . 249 | . 152 | . $005-.010$ | . 251 | . 059 | . $005-.010$ | . 257 | . 067 | . $015-.030$ | . 266 | . 090 | . $005-.010$ | . 273 | . 144 | . $005-.010$ | . 277 | . 166 | . $005-.008$ |
| . 249 | . 158 | . $020-.030$ | . 251 | . 063 | . $025-.040$ | . 257 | . 078 | . $025-.040$ | . 266 | . 106 | . $005-.010$ | . 273 | . 148 | . $005-.010$ | . 277 | . 170 | . $015-.030$ |
| . 249 | . 160 | . $020-.040$ | . 251 | . 074 | . $025-.050$ | . 257 | . 095 | . $005-.010$ | . 266 | . 110 | . $010-.020$ | . 273 | . 149 | . $020-.030$ | . 277 | . 195 | . $005-.010$ |
| . 249 | . 170 | . $025-.040$ | . 251 | . 076 | . $005-.010$ | . 257 | . 191 | . $010-.020$ | . 266 | . 121 | . $020-.040$ | . 273 | . 163 | . $020-.040$ | . 277 | . 201 | . $010-.020$ |
| . 249 | . 172 | . $010-.020$ | . 251 | . 093 | . $0005-.010$ | . 257 | . 213 | . $005-.010$ | . 266 | . 123 | . $031-.048$ | . 273 | . 173 | . $005-.010$ | . 278 | . 058 | . $010-.020$ |
| . 249 | . 186 | . $005-.010$ | . 251 | . 101 | . $025-.040$ | . 258 | . 067 | . $015-.030$ | . 266 | . 131 | . $036-.060$ | . 273 | . 203 | . $020-.030$ | . 278 | . 087 | . $005-.010$ |
| . 249 | . 189 | . $015-.032$ | . 251 | . 108 | . $020-.040$ | . 258 | . 095 | . $015-.025$ | . 266 | . 134 | . $025-.040$ | . 274 | . 032 | . $005-.010$ | . 278 | . 103 | . $005-.010$ |
| . 249 | . 190 | . $005-.008$ | . 251 | . 113 | . $030-.050$ | . 258 | . 149 | . $005-.010$ | . 266 | . 168 | . $025-.040$ | . 274 | . 052 | . $005-.010$ | . 278 | . 135 | . $040-.062$ |
| . 249 | . 193 | . $008-.012$ | . 251 | . 115 | . $040-.060$ | . 258 | . 154 | . $005-.010$ | . 266 | . 171 | . $020-.035$ | . 274 | . 093 | . $005-.040$ | . 278 | . 141 | . $010-.020$ |
|  |  |  | . 251 | . 122 | . $035-.050$ | . 258 | . 163 | . $015-.030$ | . 266 | . 179 | . $020-.030$ | . 274 | . 095 | . $005-.010$ | . 278 | . 142 | . $025-.040$ |
|  |  |  | . 251 | . 125 | . $010-.020$ | . 258 | . 169 | . $020-.030$ | . 266 | . 185 | . $015-.025$ | . 274 | . 121 | . $005-.010$ | . 278 | . 145 | . $005-.010$ |
|  |  |  | . 251 | . 127 | . $010-.025$ | . 258 | . 177 | . $0005-.015$ | . 266 | . 202 | . $005-.010$ | . 274 | . 127 | . $030-.060$ | . 278 | . 151 | . $005-.030$ |
|  |  |  | . 251 | . 130 | . $015-.030$ | . 259 | . 116 | . $0005-.010$ | . 266 | . 218 | . $005-.010$ | . 274 | . 132 | . $025-.035$ | . 278 | . 155 | . 000 - . 010 |
|  |  |  | . 251 | . 131 | . $005-.050$ | . 259 | . 160 | . $0005-.010$ | . 267 | . 059 | . $010-.020$ | . 274 | . 170 | . $030-.050$ | . 278 | . 183 | . $005-.010$ |
| . 250 | . 027 | . $005-.010$ | . 251 | . 136 | . $005-.010$ | . 259 | . 213 | . $005-.010$ | . 267 | . 100 | . $030-.050$ | . 274 | . 172 | . $040-.060$ | . 278 | . 190 | . $005-.010$ |
| . 250 | . 039 | . $005-.025$ | . 251 | . 138 | . $005-.010$ | . 260 | . 065 | . $010-.020$ | . 267 | . 125 | . $005-.010$ | . 274 | . 174 | . $035-.050$ | . 278 | . 191 | . $015-.032$ |
| . 250 | . 044 | . $005-.015$ | . 251 | . 145 | . $015-.048$ | . 260 | . 089 | . $010-.020$ | . 267 | . 140 | . $015-.030$ | . 274 | . 175 | . $040-.050$ | . 278 | . 224 | . $010-.020$ |
| . 250 | . 052 | . $005-.012$ | . 251 | . 146 | . $015-.030$ | . 260 | . 108 | . $015-.030$ | . 267 | . 143 | . $010-.025$ | . 274 | . 191 | . $005-.020$ | . 278 | . 236 | . $005-.010$ |
| . 250 | . 063 | . $005-.010$ | . 251 | . 149 | . $040-.050$ | . 260 | . 113 | . $015-.030$ | . 267 | . 144 | . $020-.030$ | . 274 | . 211 | . $005-.010$ | . 279 | . 045 | . $005-.015$ |
| . 250 | . 072 | . $005-.012$ | . 251 | . 151 | . $025-.040$ | . 260 | . 120 | . 020 - . 060 | . 267 | . 168 | . $005-.010$ | . 274 | . 237 | . $005-.010$ | . 279 | . 103 | . $005-.010$ |
| . 250 | . 077 | . 012 - . 025 | . 251 | . 157 | . $040-.060$ | . 260 | . 121 | . 007 - . 015 | . 267 | . 170 | . $030-.050$ | . 275 | . 071 | . $010-.020$ | . 279 | . 116 | . $010-.020$ |
| . 250 | . 082 | . $005-.010$ | . 251 | . 158 | . $005-.015$ | . 260 | . 128 | . $040-.060$ | . 267 | . 178 | . $025-.040$ | . 275 | . 079 | . $010-.020$ | . 279 | . 129 | . $010-.015$ |
| . 250 | . 083 | . $015-.020$ | . 251 | . 160 | . $005-.010$ | . 260 | . 129 | . $025-.040$ | . 267 | . 189 | . $010-.020$ | . 275 | . 081 | . $020-.040$ | . 279 | . 139 | . $032-.048$ |
| . 250 | . 085 | . $005-.030$ | . 251 | . 162 | . $025-.042$ | . 260 | . 144 | . $020-.040$ | . 267 | . 190 | . $005-.008$ | . 275 | . 089 | . $030-.050$ | . 279 | . 140 | . $030-.040$ |
| . 250 | . 091 | . $020-.030$ | . 251 | . 187 | . $010-.020$ | . 260 | . 148 | . $0005-.012$ | . 267 | . 205 | . $015-.030$ | . 275 | . 091 | . $020-.040$ | . 279 | . 144 | . $025-.040$ |
| . 250 | . 093 | . $062-.083$ | . 251 | . 188 | . $005-.008$ | . 260 | . 158 | . 000 - . 020 | . 267 | . 211 | . $020-.030$ | . 275 | . 096 | . $005-.010$ | . 279 | . 156 | . $020-.030$ |
| . 250 | . 094 | . $005-.025$ | . 251 | . 190 | . $005-.015$ | . 260 | . 163 | . $020-.040$ | . 268 | . 109 | . $015-.030$ | . 275 | . 098 | . $030-.050$ | . 279 | . 170 | . $015-.025$ |
| . 250 | . 095 | . 007 - . 040 | . 251 | . 192 | . $0005-.010$ | . 260 | . 167 | . $005-.010$ | . 268 | . 114 | . $020-.040$ | . 275 | . 115 | . $005-.010$ | . 279 | . 195 | . $005-.040$ |
| . 250 | . 097 | . $030-.080$ | . 251 | . 195 | . $005-.010$ | . 260 | . 170 | . $040-.060$ | . 268 | . 124 | . $015-.030$ | . 275 | . 118 | . $020-.040$ | . 279 | . 197 | . $015-.030$ |
| . 250 | . 098 | . $010-.025$ | . 251 | . 200 | . $015-.025$ | . 260 | . 173 | . $020-.040$ | . 268 | . 147 | . $032-.050$ | . 275 | . 122 | . $020-.040$ | . 279 | . 217 | . $015-.030$ |
| . 250 | . 099 | . $032-.050$ | . 251 | . 205 | . $007-.015$ | . 260 | . 175 | . $005-.010$ | . 268 | . 173 | . $005-.010$ | . 275 | . 126 | . $010-.020$ | . 279 | . 232 | . $005-.010$ |
| . 250 | . 100 | . $025-.040$ | . 251 | . 214 | . $0005-.010$ | . 260 | . 176 | . $020-.040$ | . 268 | . 179 | . $005-.010$ | . 275 | . 135 | . $005-.012$ | . 279 | . 247 | . $010-.015$ |
| . 250 | . 102 | . $005-.060$ | . 252 | . 078 | . $060-.072$ | . 260 | . 188 | . $005-.015$ | . 268 | . 199 | . $010-.020$ | . 275 | . 143 | . $010-.020$ | . 280 | . 067 | . $005-.015$ |
| . 250 | . 105 | . $005-.035$ | . 252 | . 099 | . $005-.010$ | . 260 | . 190 | . $010-.020$ | . 268 | . 202 | . $005-.015$ | . 275 | . 144 | . $040-.050$ | . 280 | . 079 | . $030-.050$ |
| . 250 | . 106 | . $030-.050$ | . 252 | . 103 | . $015-.025$ | . 260 | . 205 | . $010-.020$ | . 268 | . 213 | . $010-.020$ | . 275 | . 163 | . $015-.025$ | . 280 | . 100 | . $005-.010$ |
| . 250 | . 108 | . $005-.010$ | . 252 | . 120 | . $010-.020$ | . 261 | . 104 | . $050-.070$ | . 269 | . 139 | . $020-.030$ | . 275 | . 166 | . $020-.030$ | . 280 | . 105 | . $015-.032$ |
| . 250 | . 110 | . $005-.030$ | . 252 | . 127 | . $030-.050$ | . 261 | . 110 | . $005-.010$ | . 269 | . 156 | . $015-.025$ | . 275 | . 170 | . $032-.048$ | . 280 | . 115 | . $015-.030$ |
| . 250 | . 116 | . $020-.040$ | . 252 | . 128 | . $005-.010$ | . 261 | . 111 | . $030-.050$ | . 269 | . 158 | . $010-.020$ | . 275 | . 180 | . $020-.040$ | . 280 | . 118 | . $010-.020$ |
| . 250 | . 117 | . $020-.040$ | . 252 | . 141 | . $020-.040$ | . 261 | . 201 | . 000 - . 010 | . 269 | . 160 | . $015-.030$ | . 275 | . 189 | . $030-.050$ | . 280 | . 122 | . $025-.048$ |
| . 250 | . 120 | . $030-.050$ | . 252 | . 146 | . 008 - . 016 | . 261 | . 206 | . $005-.010$ | . 269 | . 161 | . 048 - . 062 | . 275 | . 190 | . $005-.010$ | . 280 | . 126 | . $020-.030$ |
| . 250 | . 122 | . $005-.060$ | . 252 | . 159 | . $025-.040$ | . 262 | . 062 | . $020-.030$ | . 269 | . 179 | . $025-.040$ | . 275 | . 192 | . $005-.010$ | . 280 | . 127 | . $005-.010$ |
| . 250 | . 124 | . $010-.032$ | . 252 | . 191 | . $010-.040$ | . 262 | . 117 | . $015-.030$ | . 269 | . 190 | . $005-.010$ | . 275 | . 200 | . $005-.010$ | . 280 | . 128 | . $010-.032$ |
| . 250 | . 125 | . $010-.050$ | . 252 | . 195 | . 012 - . 020 | . 262 | . 129 | . 000 - . 010 | . 269 | . 213 | . $005-.010$ | . 275 | . 203 | . $030-.050$ | . 280 | . 133 | . $020-.040$ |
| . 250 | . 126 | . $005-.020$ | . 252 | . 197 | . $020-.030$ | . 262 | . 142 | . 000 - . 010 | . 270 | . 079 | . $005-.010$ | . 275 | . 242 | . $010-.020$ | . 280 | . 134 | . $005-.010$ |
| . 250 | . 127 | . 007 -. 050 | . 252 | . 205 | . $005-.010$ | . 262 | . 156 | . $015-.030$ | . 270 | . 096 | . $005-.025$ | . 276 | . 039 | . $015-.030$ | . 280 | . 135 | . $020-.035$ |
| . 250 | . 128 | . 005 - . 062 | . 253 | . 048 | . $040-.050$ | . 262 | . 178 | . $015-.030$ | . 270 | . 099 | . $020-.030$ | . 276 | . 081 | . $005-.010$ | . 280 | . 145 | . $032-.050$ |
| . 250 | . 129 | . $010-.050$ | . 253 | . 053 | . $010-.020$ | . 262 | . 188 | . 025 - . 040 | . 270 | . 109 | . $015-.030$ | . 276 | . 091 | . $015-.025$ | . 280 | . 148 | . $005-.010$ |
| . 250 | . 130 | . $005-.042$ | . 253 | . 056 | . $025-.040$ | . 262 | . 192 | . $020-.030$ | . 270 | . 113 | . $005-.010$ | . 276 | . 109 | . $015-.040$ | . 280 | . 155 | . $025-.045$ |
| . 250 | . 131 | . $005-.060$ | . 253 | . 096 | . $025-.040$ | . 262 | . 199 | . $020-.040$ | . 270 | . 130 | . $040-.060$ | . 276 | . 112 | . $030-.050$ | . 280 | . 156 | . $040-.060$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From | O.D. | D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 280 | . 161 | . $015-.030$ | . 285 | . 192 | . $020-.035$ | . 294 | . 187 | . $030-.050$ | . 300 | . 162 | . $025-.040$ | . 305 | . 140 | . 032 -. 060 | . 310 | 076 | . 020 - . 040 |
| . 280 | . 169 | . $005-.015$ | . 285 | . 194 | . $005-.010$ | . 294 | . 192 | . $005-.012$ | . 300 | . 166 | . $005-.010$ | . 305 | . 152 | . $015-.030$ | . 310 | . 088 | . $015-.025$ |
| . 280 | . 193 | . $010-.015$ | . 285 | . 204 | . $010-.020$ | . 294 | . 224 | . $005-.010$ | . 300 | . 167 | . $030-.042$ | . 305 | . 156 | . $010-.020$ | . 310 | . 090 | . 012 - . 025 |
| . 280 | . 201 | . $005-.020$ | . 285 | . 207 | . $020-.030$ | . 295 | . 079 | . $050-.060$ | . 300 | . 169 | . $015-.030$ | . 305 | . 160 | . $025-.040$ | . 310 | . 093 | . 025 - . 040 |
| . 280 | . 202 | . $025-.040$ | . 285 | . 239 | . $010-.015$ | . 295 | . 106 | . $008-.016$ | . 300 | . 175 | . $025-.040$ | . 305 | . 162 | . $015-.030$ | . 310 | . 095 | . 025 - . 035 |
| . 280 | . 217 | . 020 - . 030 | . 286 | . 125 | . $032-.048$ | . 295 | . 127 | . $025-.040$ | . 300 | . 176 | . $005-.010$ | . 305 | . 169 | . $025-.040$ | . 310 | . 096 | . 005 - . 010 |
| . 280 | . 236 | . $010-.032$ | . 286 | . 150 | . $032-.050$ | . 295 | . 130 | . $010-.040$ | . 300 | . 177 | . $010-.020$ | . 305 | . 188 | . $010-.020$ | . 310 | . 102 | . $015-.030$ |
| . 281 | . 052 | . $010-.020$ | . 286 | . 163 | . $005-.010$ | . 295 | . 138 | . $015-.030$ | . 300 | . 180 | . $015-.025$ | . 305 | . 197 | . $005-.010$ | . 310 | . 104 | . 020 - . 040 |
| . 281 | . 067 | . $032-.050$ | . 286 | . 170 | . $010-.020$ | . 295 | . 148 | . $030-.040$ | . 300 | . 182 | . $005-.010$ | . 305 | . 204 | . $025-.048$ | . 310 | . 106 | . $025-.050$ |
| . 281 | . 094 | . $040-.060$ | . 286 | . 186 | . $010-.020$ | . 295 | . 162 | . $020-.040$ | . 300 | . 185 | . $010-.020$ | . 305 | . 205 | . $025-.042$ | . 310 | . 116 | . $030-.040$ |
| . 281 | . 096 | . $005-.010$ | . 286 | . 188 | . $005-.010$ | . 295 | . 167 | . $025-.040$ | . 300 | . 192 | . $005-.010$ | . 305 | . 221 | . $005-.010$ | . 310 | . 119 | . $025-.050$ |
| . 281 | . 112 | . $040-.050$ | . 286 | . 195 | . $005-.010$ | . 295 | . 169 | . $005-.010$ | . 300 | . 192 | . $030-.050$ | . 305 | . 225 | . $010-.020$ | . 310 | . 120 | . $030-.060$ |
| . 281 | . 117 | . $025-.040$ | . 286 | . 211 | . 000 - . 010 | . 295 | . 170 | . $040-.050$ | . 300 | . 200 | . $005-.010$ | . 306 | . 045 | . $010-.025$ | . 310 | . 122 | . $025-.035$ |
| . 281 | . 122 | . $010-.020$ | . 287 | . 118 | . $0005-.010$ | . 295 | . 173 | . $030-.050$ | . 300 | . 203 | . $010-.020$ | . 306 | . 127 | . $025-.040$ | . 310 | . 124 | . $005-.010$ |
| . 281 | . 126 | . $005-.010$ | . 287 | . 183 | . $000-.010$ | . 295 | . 174 | . $020-.032$ | . 300 | . 216 | . $016-.025$ | . 306 | . 138 | . $020-.040$ | . 310 | . 127 | . $020-.075$ |
| . 281 | . 132 | . $005-.010$ | . 287 | . 195 | . 000 - . 012 | . 295 | . 177 | . $010-.020$ | . 300 | . 220 | . $015-.025$ | . 306 | . 140 | . $005-.010$ | . 310 | . 130 | . $030-.050$ |
| . 281 | . 134 | . $040-.060$ | . 287 | . 196 | . $005-.020$ | . 295 | . 179 | . $050-.060$ | . 300 | . 230 | . $010-.020$ | . 306 | . 190 | . $015-.030$ | . 310 | . 132 | . $015-.030$ |
| . 281 | . 142 | . $010-.030$ | . 288 | . 128 | . $030-.050$ | . 295 | . 187 | . $005-.010$ | . 300 | . 248 | . $015-.030$ | . 306 | . 194 | . $030-.050$ | . 310 | . 134 | . $015-.030$ |
| . 281 | . 143 | . $005-.010$ | . 288 | . 131 | . 025 - . 040 | . 295 | . 192 | . $005-.040$ | . 300 | . 260 | . $005-.012$ | . 306 | . 203 | . $005-.015$ | . 310 | . 140 | . $015-.025$ |
| . 281 | . 156 | . $005-.010$ | . 288 | . 197 | . $015-.030$ | . 295 | . 193 | . $015-.030$ | . 301 | . 109 | . $025-.040$ | . 306 | . 228 | . $005-.010$ | . 310 | . 147 | . $005-.010$ |
| . 281 | . 159 | . $015-.030$ | . 289 | . 037 | . $020-.030$ | . 295 | . 195 | . $005-.010$ | . 301 | . 127 | . $015-.025$ | . 306 | . 228 | . $016-.025$ | . 310 | . 152 | . $015-.025$ |
| . 281 | . 162 | . $010-.050$ | . 289 | . 046 | . $005-.010$ | . 295 | . 199 | . $020-.030$ | . 301 | . 128 | . $010-.020$ | . 306 | . 243 | . $005-.010$ | . 310 | . 155 | . $030-.042$ |
| . 281 | . 170 | . $016-.032$ | . 289 | . 084 | . 000 - . 010 | . 295 | . 210 | . $010-.020$ | . 301 | . 130 | . $015-.030$ | . 307 | . 080 | . $005-.010$ | . 310 | . 158 | . $050-.070$ |
| . 281 | . 173 | . $005-.010$ | . 289 | . 090 | . $075-.090$ | . 296 | . 119 | . $015-.060$ | . 301 | . 132 | . $005-.010$ | . 307 | . 081 | . $060-.080$ | . 310 | . 161 | . $005-.010$ |
| . 281 | . 185 | . $015-.030$ | . 289 | . 091 | . $060-.075$ | . 296 | . 120 | . $020-.030$ | . 301 | . 142 | . $060-.080$ | . 307 | . 095 | . $020-.040$ | . 310 | . 162 | . $030-.040$ |
| . 281 | . 186 | . $005-.010$ | . 289 | . 123 | . $005-.010$ | . 296 | . 122 | . $005-.010$ | . 301 | . 144 | . $020-.040$ | . 307 | . 130 | . $080-.100$ | . 310 | . 171 | . $010-.020$ |
| . 281 | . 187 | . $015-.030$ | . 289 | . 126 | . $005-.030$ | . 296 | . 130 | . $030-.050$ | . 301 | . 146 | . $005-.010$ | . 307 | . 143 | . $025-.080$ | . 310 | . 174 | . $010-.020$ |
| . 282 | . 082 | . $030-.040$ | . 289 | . 175 | . $025-.040$ | . 296 | . 144 | . $025-.040$ | . 301 | . 152 | . $020-.030$ | . 307 | . 159 | . $030-.050$ | . 310 | . 188 | . $030-.050$ |
| . 282 | . 089 | . $075-.093$ | . 289 | . 189 | . $040-.050$ | . 296 | . 173 | . $005-.010$ | . 301 | . 161 | . $025-.040$ | . 307 | . 161 | . $005-.010$ | . 310 | . 189 | . $010-.020$ |
| . 282 | . 096 | . $015-.025$ | . 289 | . 192 | . $010-.020$ | . 296 | . 188 | . $015-.030$ | . 301 | . 165 | . $005-.015$ | . 307 | . 166 | . $005-.010$ | . 310 | . 190 | . 012 - . 025 |
| . 282 | . 123 | . $005-.015$ | . 289 | . 193 | . $040-.060$ | . 296 | . 189 | . $015-.030$ | . 301 | . 167 | . $040-.060$ | . 307 | . 169 | . $020-.030$ | . 310 | . 191 | . 000 - . 010 |
| . 282 | . 126 | . $015-.025$ | . 289 | . 200 | . $005-.010$ | . 296 | . 190 | . $015-.025$ | . 301 | . 168 | . $040-.060$ | . 307 | . 174 | . $005-.010$ | . 310 | . 193 | . 025 - . 040 |
| . 282 | . 127 | . $040-.060$ | . 290 | . 081 | . $020-.040$ | . 296 | . 198 | . $025-.042$ | . 301 | . 185 | . $020-.030$ | . 307 | . 177 | . $015-.025$ | . 310 | . 195 | . $005-.010$ |
| . 282 | . 130 | . $005-.010$ | . 290 | . 091 | . $030-.050$ | . 296 | . 215 | . $010-.020$ | . 301 | . 192 | . $005-.020$ | . 307 | . 182 | . $010-.020$ | . 310 | . 199 | . $030-.050$ |
| . 282 | . 131 | . $030-.050$ | . 290 | . 103 | . $005-.010$ | . 296 | . 258 | . $005-.015$ | . 301 | . 203 | . $015-.030$ | . 307 | . 189 | . $005-.020$ | . 310 | . 201 | . $032-.050$ |
| . 282 | . 173 | . $025-.040$ | . 290 | . 126 | . $005-.030$ | . 297 | . 062 | . $010-.025$ | . 301 | . 215 | . $005-.010$ | . 307 | . 203 | . $025-.042$ | . 310 | . 213 | . $030-.050$ |
| . 282 | . 176 | . $005-.010$ | . 290 | . 128 | . $015-.030$ | . 297 | . 086 | . $005-.010$ | . 301 | . 225 | . $005-.050$ | . 307 | . 204 | . $025-.040$ | . 310 | . 214 | . $010-.020$ |
| . 282 | . 180 | . $025-.040$ | . 290 | . 130 | . $030-.050$ | . 297 | . 120 | . $050-.070$ | . 301 | . 245 | . $005-.010$ | . 307 | . 207 | . $005-.010$ | . 310 | . 232 | . 000 - . 010 |
| . 282 | . 184 | . $006-.016$ | . 290 | . 137 | . $010-.020$ | . 297 | . 135 | . $020-.035$ | . 301 | . 252 | . $010-.020$ | . 307 | . 254 | . $010-.020$ | . 310 | . 235 | . 000 - . 010 |
| . 282 | . 187 | . $040-.050$ | . 290 | . 139 | . $005-.010$ | . 297 | . 159 | . $030-.050$ | . 301 | . 255 | . $010-.016$ | . 308 | . 043 | . $005-.012$ | . 310 | . 242 | . $010-.040$ |
| . 282 | . 191 | . $025-.040$ | . 290 | . 151 | . $032-.042$ | . 297 | . 191 | . $005-.020$ | . 301 | . 268 | . $005-.010$ | . 308 | . 099 | . $010-.020$ | . 310 | . 250 | . $005-.020$ |
| . 282 | . 197 | . $010-.020$ | . 290 | . 170 | . $010-.020$ | . 297 | . 203 | . $020-.040$ | . 302 | . 125 | . $070-.090$ | . 308 | . 108 | . $005-.015$ | . 310 | . 254 | . $015-.030$ |
| . 282 | . 223 | . $007-.015$ | . 290 | . 199 | . $015-.030$ | . 297 | . 209 | . $005-.010$ | . 302 | . 130 | . $050-.070$ | . 308 | . 121 | . $015-.030$ | . 310 | . 255 | . $005-.020$ |
| . 283 | . 095 | . $005-.010$ | . 290 | . 201 | . $030-.040$ | . 297 | . 255 | . $005-.010$ | . 302 | . 131 | . $040-.060$ | . 308 | . 131 | . $005-.010$ | . 310 | . 256 | . $010-.020$ |
| . 283 | . 096 | . $015-.030$ | . 290 | . 209 | . $025-.040$ | . 298 | . 062 | . $010-.020$ | . 302 | . 141 | . $005-.010$ | . 308 | . 136 | . $005-.010$ | . 310 | . 257 | . $005-.030$ |
| . 283 | . 098 | . $032-.062$ | . 291 | . 027 | . $005-.010$ | . 298 | . 139 | . $005-.010$ | . 302 | . 151 | . $005-.010$ | . 308 | . 140 | . $005-.015$ | . 310 | . 258 | . 000 - . 010 |
| . 283 | . 111 | . $010-.020$ | . 291 | . 032 | . $010-.020$ | . 298 | . 153 | . $030-.050$ | . 302 | . 167 | . $035-.050$ | . 308 | . 143 | . $015-.030$ | . 310 | . 260 | . $005-.010$ |
| . 283 | . 140 | . $025-.042$ | . 291 | . 078 | . $015-.030$ | . 298 | . 155 | . $005-.010$ | . 302 | . 168 | . $015-.025$ | . 308 | . 145 | . $020-.030$ | . 311 | . 068 | . $005-.010$ |
| . 283 | . 143 | . $010-.015$ | . 291 | . 125 | . $040-.060$ | . 298 | . 156 | . $020-.040$ | . 302 | . 172 | . $015-.025$ | . 308 | . 148 | . $030-.050$ | . 311 | . 103 | . $005-.010$ |
| . 283 | . 165 | . $008-.015$ | . 291 | . 159 | . $040-.060$ | . 298 | . 158 | . $008-.016$ | . 302 | . 190 | . $005-.040$ | . 308 | . 175 | . $040-.060$ | . 311 | . 118 | . $050-.075$ |
| . 283 | . 166 | . $005-.010$ | . 291 | . 176 | . $020-.040$ | . 298 | . 161 | . $025-.040$ | . 302 | . 198 | . $005-.010$ | . 308 | . 188 | . $040-.060$ | . 311 | . 125 | . $005-.010$ |
| . 283 | . 168 | . $025-.040$ | . 291 | . 184 | . 008 - . 015 | . 298 | . 164 | . $030-.050$ | . 302 | . 198 | . $015-.030$ | . 308 | . 199 | . $005-.010$ | . 311 | . 126 | . $030-.050$ |
| . 283 | . 173 | . $030-.040$ | . 291 | . 190 | . $025-.050$ | . 298 | . 180 | . $015-.030$ | . 302 | . 205 | . $030-.050$ | . 308 | . 204 | . $020-.040$ | . 311 | . 127 | . 012 - . 025 |
| . 283 | . 184 | . $005-.010$ | . 291 | . 195 | . $000-.010$ | . 298 | . 181 | . $030-.050$ | . 302 | . 252 | . $005-.015$ | . 308 | . 205 | . $005-.025$ | . 311 | . 128 | . $060-.080$ |
| . 283 | . 190 | . 008 -. 015 | . 291 | . 232 | . $005-.010$ | . 298 | . 193 | . $015-.025$ | . 303 | . 114 | . $005-.010$ | . 308 | . 209 | . $015-.025$ | . 311 | . 129 | . $025-.048$ |
| . 283 | . 195 | . $020-.040$ | . 291 | . 244 | . $015-.025$ | . 298 | . 200 | . $005-.010$ | . 303 | . 128 | . $005-.010$ | . 308 | . 210 | . $015-.025$ | . 311 | . 130 | . $005-.025$ |
| . 283 | . 200 | . $010-.020$ | . 291 | . 250 | . $005-.010$ | . 298 | . 205 | . $005-.010$ | . 303 | . 171 | . $020-.040$ | . 308 | . 223 | . $010-.020$ | . 311 | . 137 | . $030-.050$ |
| . 283 | . 216 | . $005-.030$ | . 292 | . 114 | . $040-.060$ | . 298 | . 241 | . $005-.010$ | . 303 | . 181 | . $030-.050$ | . 308 | . 254 | . $005-.010$ | . 311 | . 142 | . $040-.070$ |
| . 283 | . 217 | . $000-.010$ | . 292 | . 145 | . 025 - . 040 | . 299 | . 105 | . $030-.040$ | . 303 | . 191 | . $025-.040$ | . 309 | . 031 | . $010-.020$ | . 311 | . 147 | . $080-.090$ |
| . 283 | . 218 | . $005-.025$ | . 292 | . 146 | . $005-.010$ | . 299 | . 116 | . $010-.020$ | . 303 | . 197 | . $030-.050$ | . 309 | . 070 | . $015-.025$ | . 311 | . 155 | . $015-.050$ |
| . 283 | . 240 | . $005-.010$ | . 292 | . 148 | . $020-.040$ | . 299 | . 145 | . $010-.030$ | . 303 | . 198 | . $005-.010$ | . 309 | . 094 | . $010-.020$ | . 311 | . 159 | . $005-.025$ |
| . 283 | . 250 | . $005-.010$ | . 292 | . 149 | . $030-.040$ | . 299 | . 202 | . $005-.010$ | . 303 | . 200 | . $005-.010$ | . 309 | . 109 | . $025-.040$ | . 311 | . 160 | . $010-.020$ |
| . 284 | . 095 | . $015-.025$ | . 292 | . 165 | . $050-.060$ | . 300 | . 045 | . $025-.040$ | . 303 | . 220 | . $030-.050$ | . 309 | . 147 | . $010-.020$ | . 311 | . 166 | . $040-.062$ |
| . 284 | . 119 | . $025-.040$ | . 292 | . 171 | . $005-.010$ | . 300 | . 056 | . $005-.010$ | . 303 | . 225 | . $005-.010$ | . 309 | . 159 | . $005-.030$ | . 311 | . 167 | . 000 - . 015 |
| . 284 | . 125 | . $005-.015$ | . 292 | . 192 | . $010-.015$ | . 300 | . 065 | . $008-.040$ | . 303 | . 234 | . $005-.010$ | . 309 | . 160 | . $005-.010$ | . 311 | . 177 | . $005-.010$ |
| . 284 | . 191 | . $010-.018$ | . 292 | . 193 | . $020-.030$ | . 300 | . 074 | . $005-.010$ | . 303 | . 240 | . $020-.030$ | . 309 | . 161 | . $040-.062$ | . 311 | . 183 | . 042 - . 062 |
| . 284 | . 200 | . $010-.020$ | . 292 | . 197 | . $040-.050$ | . 300 | . 081 | . $005-.010$ | . 303 | . 251 | . $010-.020$ | . 309 | . 172 | . $020-.035$ | . 311 | . 187 | . 025 - . 042 |
| . 284 | . 212 | . $005-.010$ | . 292 | . 236 | . $005-.010$ | . 300 | . 095 | . $010-.020$ | . 304 | . 083 | . $025-.040$ | . 309 | . 176 | . $020-.030$ | . 311 | . 188 | . $005-.050$ |
| . 285 | . 079 | . $005-.010$ | . 293 | . 034 | . $015-.025$ | . 300 | . 097 | . $016-.090$ | . 304 | . 163 | . $010-.020$ | . 309 | . 191 | . $030-.050$ | . 311 | . 190 | . $015-.030$ |
| . 285 | . 088 | . $005-.010$ | . 293 | . 124 | . $010-.020$ | . 300 | . 100 | . $005-.015$ | . 304 | . 174 | . $005-.010$ | . 309 | . 194 | . $025-.040$ | . 311 | . 191 | . 008 - . 040 |
| . 285 | . 107 | . $020-.032$ | . 293 | . 129 | . $005-.010$ | . 300 | . 116 | . $020-.040$ | . 304 | . 200 | . $010-.020$ | . 309 | . 195 | . $050-.070$ | . 311 | . 195 | . $005-.010$ |
| . 285 | . 115 | . $015-.030$ | . 293 | . 147 | . $005-.010$ | . 300 | . 117 | . $025-.040$ | . 304 | . 213 | . $010-.020$ | . 309 | . 202 | . $030-.050$ | . 311 | . 204 | . 000 - . 020 |
| . 285 | . 117 | . $010-.020$ | . 293 | . 188 | . $030-.050$ | . 300 | . 119 | . $005-.010$ | . 304 | . 217 | . $030-.050$ | . 309 | . 210 | . $010-.020$ | . 311 | . 215 | . 005 - . 010 |
| . 285 | . 127 | . $010-.035$ | . 293 | . 192 | . $040-.050$ | . 300 | . 128 | . $005-.060$ | . 304 | . 241 | . $010-.020$ | . 309 | . 247 | . $005-.010$ | . 311 | . 217 | . $020-.040$ |
| . 285 | . 128 | . $010-.035$ | . 293 | . 219 | . $005-.010$ | . 300 | . 130 | . $030-.050$ | . 304 | . 245 | . $015-.020$ | . 309 | . 251 | . $015-.030$ | . 311 | . 219 | . $020-.035$ |
| . 285 | . 131 | . $005-.010$ | . 294 | . 086 | . $015-.030$ | . 300 | . 135 | . $005-.010$ | . 304 | . 250 | . $020-.030$ | . 309 | . 254 | . $010-.030$ | . 311 | . 231 | . $025-.040$ |
| . 285 | . 147 | . $030-.050$ | . 294 | . 089 | . $015-.030$ | . 300 | . 138 | . $020-.060$ | . 305 | . 087 | . $025-.040$ | . 309 | . 255 | . $015-.030$ | . 311 | . 238 | . 000 - . 010 |
| . 285 | . 161 | . $005-.010$ | . 294 | . 122 | . $015-.030$ | . 300 | . 144 | . $015-.030$ | . 305 | . 105 | . $030-.050$ | . 310 | . 047 | . $025-.035$ | . 312 | . 039 | . $0005-.012$ |
| . 285 | . 165 | . $015-.030$ | . 294 | . 126 | . $015-.030$ | . 300 | . 145 | . $005-.012$ | . 305 | . 125 | . $005-.010$ | . 310 | . 060 | . $010-.025$ | . 312 | . 045 | . $025-.035$ |
| . 285 | . 175 | . $025-.048$ | . 294 | . 177 | . $040-.060$ | . 300 | . 157 | . $020-.030$ | . 305 | . 129 | . $010-.020$ | . 310 | . 071 | . $005-.010$ | . 312 | . 054 | . $005-.010$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any Thickness* From | O.D. | D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \quad \text { To } \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 312 | . 062 | . $015-.030$ | . 313 | . 140 | . $020-.060$ | . 316 | . 124 | . $060-.075$ | . 323 | . 130 | . $025-.042$ | . 329 | . 221 | . $005-.010$ | . 336 | . 197 | . 0005 - . 010 |
| . 312 | . 066 | . $010-.020$ | . 313 | . 147 | . $030-.050$ | . 316 | . 134 | . $000-.010$ | . 323 | . 160 | . $005-.025$ | . 329 | . 245 | . $020-.040$ | . 336 | . 218 | . $005-.010$ |
| . 312 | . 072 | . $005-.010$ | . 313 | . 151 | . $005-.010$ | . 316 | . 138 | . $020-.040$ | . 323 | . 166 | . $020-.030$ | . 329 | . 253 | . $005-.010$ | . 336 | . 230 | . $010-.020$ |
| . 312 | . 073 | . $015-.025$ | . 313 | . 156 | . $040-.050$ | . 316 | . 140 | . $005-.010$ | . 323 | . 171 | . $015-.030$ | . 329 | . 288 | . $005-.010$ | . 336 | . 257 | . $020-.040$ |
| . 312 | . 090 | . $025-.050$ | . 313 | . 157 | . $005-.010$ | . 316 | . 153 | . $0005-.010$ | . 323 | . 180 | . 042 -. 090 | . 330 | . 093 | . $005-.010$ | . 336 | . 270 | . $005-.010$ |
| . 312 | . 093 | . $005-.062$ | . 313 | . 158 | . $015-.030$ | . 316 | . 157 | . $0005-.010$ | . 323 | . 196 | . $005-.010$ | . 330 | . 124 | . $020-.032$ | . 336 | . 275 | . 005 - . 010 |
| . 312 | . 094 | . $020-.030$ | . 313 | . 160 | . $006-.030$ | . 316 | . 167 | . $000-.010$ | . 323 | . 200 | . $020-.032$ | . 330 | . 140 | . 042 - . 062 | . 336 | . 306 | . 000 - . 010 |
| . 312 | . 095 | . $032-.042$ | . 313 | . 162 | . $005-.010$ | . 316 | . 180 | . $020-.030$ | . 323 | . 211 | . $020-.030$ | . 330 | . 143 | . $020-.040$ | . 337 | . 129 | . $005-.012$ |
| . 312 | . 096 | . $015-.025$ | . 313 | . 170 | . $040-.070$ | . 316 | . 198 | . $010-.020$ | . 323 | . 213 | . $005-.010$ | . 330 | . 151 | . $020-.040$ | . 337 | . 165 | . $015-.025$ |
| . 312 | . 098 | . $060-.070$ | . 313 | . 173 | . $025-.050$ | . 316 | . 199 | . $030-.050$ | . 323 | . 223 | . $005-.010$ | . 330 | . 193 | . $005-.010$ | . 337 | . 182 | . $005-.010$ |
| . 312 | . 099 | . $010-.020$ | . 313 | . 179 | . $005-.025$ | . 316 | . 200 | . 000 - . 010 | . 324 | . 035 | . $005-.010$ | . 330 | . 205 | . $040-.060$ | . 337 | . 252 | . $020-.030$ |
| . 312 | . 100 | . $050-.060$ | . 313 | . 185 | . $005-.010$ | . 316 | . 201 | . $005-.050$ | . 324 | . 099 | . $005-.010$ | . 330 | . 206 | . $005-.015$ | . 337 | . 253 | . $005-.010$ |
| . 312 | . 104 | . $005-.008$ | . 313 | . 187 | . $005-.010$ | . 316 | . 207 | . 000 - . 010 | . 324 | . 126 | . $020-.040$ | . 330 | . 217 | . $005-.010$ | . 337 | . 277 | . $015-.030$ |
| . 312 | . 105 | . $015-.025$ | . 313 | . 190 | . $010-.015$ | . 316 | . 209 | . $005-.010$ | . 324 | . 145 | . $010-.020$ | . 330 | . 229 | . $025-.040$ | . 337 | . 285 | . $015-.030$ |
| . 312 | . 112 | . $010-.020$ | . 313 | . 200 | . $010-.020$ | . 316 | . 239 | . $0005-.010$ | . 324 | . 162 | . $060-.080$ | . 330 | . 250 | . $005-.010$ | . 338 | . 115 | . $005-.010$ |
| . 312 | . 116 | . $005-.010$ | . 313 | . 206 | . $030-.050$ | . 316 | . 252 | . 000 - . 010 | . 324 | . 165 | . $060-.080$ | . 330 | . 251 | . $005-.020$ | . 338 | . 168 | . $072-.090$ |
| . 312 | . 122 | . $015-.030$ | . 313 | . 207 | . $020-.040$ | . 316 | . 255 | . $0006-.010$ | . 324 | . 190 | . $005-.010$ | . 330 | . 253 | . $020-.040$ | . 338 | . 170 | . $010-.030$ |
| . 312 | . 126 | . $005-.090$ | . 313 | . 208 | . $005-.010$ | . 317 | . 095 | . 0008 - . 020 | . 324 | . 200 | . $010-.020$ | . 330 | . 257 | . $020-.036$ | . 338 | . 201 | . $050-.060$ |
| . 312 | . 127 | . $010-.020$ | . 313 | . 224 | . $020-.040$ | . 317 | . 100 | . $006-.030$ | . 324 | . 204 | . $040-.060$ | . 330 | . 261 | . $005-.010$ | . 338 | . 238 | . $005-.010$ |
| . 312 | . 128 | . $020-.040$ | . 313 | . 230 | . $005-.015$ | . 317 | . 114 | . $000-.010$ | . 324 | . 206 | . $040-.060$ | . 331 | . 067 | . $010-.025$ | . 338 | . 251 | . $015-.030$ |
| . 312 | . 129 | . $010-.030$ | . 313 | . 232 | . $005-.015$ | . 317 | . 132 | . $005-.010$ | . 324 | . 207 | . $020-.030$ | . 331 | . 124 | . $020-.030$ | . 338 | . 253 | . $010-.020$ |
| . 312 | . 130 | . $005-.015$ | . 313 | . 242 | . $005-.010$ | . 317 | . 148 | . $050-.070$ | . 324 | . 242 | . $025-.042$ | . 331 | . 129 | . $005-.010$ | . 339 | . 150 | . $010-.020$ |
| . 312 | . 132 | . $010-.025$ | . 313 | . 253 | . $020-.030$ | . 317 | . 179 | . $005-.010$ | . 324 | . 254 | . $005-.010$ | . 331 | . 140 | . $030-.050$ | . 339 | . 151 | . $005-.010$ |
| . 312 | . 134 | . $010-.015$ | . 313 | . 255 | . $015-.025$ | . 317 | . 205 | . $010-.020$ | . 325 | . 118 | . $005-.010$ | . 331 | . 158 | . $005-.010$ | . 339 | . 157 | . $005-.010$ |
| . 312 | . 139 | . $005-.008$ | . 314 | . 039 | . $010-.020$ | . 317 | . 229 | . 000 - . 010 | . 325 | . 125 | . $015-.025$ | . 331 | . 161 | . $020-.040$ | . 339 | . 176 | . $020-.040$ |
| . 312 | . 142 | . $006-.030$ | . 314 | . 043 | . $005-.010$ | . 317 | . 240 | . $025-.035$ | . 325 | . 130 | . $015-.025$ | . 331 | . 167 | . $020-.030$ | . 339 | . 206 | . $005-.010$ |
| . 312 | . 143 | . $0005-.012$ | . 314 | . 060 | . $005-.010$ | . 317 | . 281 | . $0005-.010$ | . 325 | . 134 | . $005-.010$ | . 331 | . 196 | . $005-.010$ | . 339 | . 223 | . $005-.010$ |
| . 312 | . 144 | . $005-.020$ | . 314 | . 088 | . $015-.035$ | . 318 | . 094 | . $0005-.010$ | . 325 | . 140 | . $040-.060$ | . 331 | . 198 | . $015-.030$ | . 340 | . 085 | . $015-.030$ |
| . 312 | . 146 | . $008-.016$ | . 314 | . 103 | . $025-.045$ | . 318 | . 097 | . $000-.010$ | . 325 | . 142 | . $008-.018$ | . 331 | . 200 | . $040-.060$ | . 340 | . 150 | . $015-.025$ |
| . 312 | . 148 | . $040-.060$ | . 314 | . 111 | . $010-.025$ | . 318 | . 125 | . $010-.020$ | . 325 | . 164 | . $015-.030$ | . 331 | . 236 | . $015-.030$ | . 340 | . 158 | . $020-.040$ |
| . 312 | . 150 | . $020-.040$ | . 314 | . 114 | . $032-.050$ | . 318 | . 132 | . $010-.020$ | . 325 | . 169 | . $005-.010$ | . 331 | . 237 | . $020-.030$ | . 340 | . 164 | . $030-.060$ |
| . 312 | . 154 | . $005-.060$ | . 314 | . 122 | . $025-.048$ | . 318 | . 143 | . 008 - . 020 | . 325 | . 200 | . $005-.050$ | . 331 | . 254 | . $005-.008$ | . 340 | . 189 | . $012-.020$ |
| . 312 | . 156 | . $016-.080$ | . 314 | . 128 | . $005-.015$ | . 318 | . 159 | . $020-.040$ | . 325 | . 235 | . $005-.010$ | . 331 | . 279 | . $005-.010$ | . 340 | . 190 | . $005-.010$ |
| . 312 | . 157 | . $005-.035$ | . 314 | . 139 | . $040-.060$ | . 318 | . 166 | . $020-.040$ | . 325 | . 236 | . $025-.040$ | . 332 | . 164 | . $005-.010$ | . 340 | . 191 | . $025-.050$ |
| . 312 | . 158 | . $005-.020$ | . 314 | . 147 | . $015-.030$ | . 318 | . 174 | . $015-.030$ | . 325 | . 244 | . $015-.025$ | . 332 | . 175 | . $050-.075$ | . 340 | . 194 | . $005-.010$ |
| . 312 | . 160 | . $040-.060$ | . 314 | . 148 | . $025-.062$ | . 318 | . 191 | . $010-.020$ | . 325 | . 254 | . $015-.025$ | . 332 | . 192 | . $016-.030$ | . 340 | . 196 | . $020-.040$ |
| . 312 | . 165 | . $020-.040$ | . 314 | . 152 | . $035-.050$ | . 318 | . 198 | . $030-.060$ | . 325 | . 256 | . $005-.010$ | . 332 | . 203 | . $010-.020$ | . 340 | . 197 | . $005-.035$ |
| . 312 | . 167 | . $015-.025$ | . 314 | . 158 | . $060-.080$ | . 318 | . 228 | . $0008-.016$ | . 326 | . 138 | . $005-.010$ | . 332 | . 213 | . $005-.008$ | . 340 | . 204 | . $036-.050$ |
| . 312 | . 171 | . $040-.060$ | . 314 | . 161 | . $040-.060$ | . 318 | . 237 | . $000-.010$ | . 326 | . 150 | . $030-.050$ | . 332 | . 236 | . $005-.030$ | . 340 | . 207 | . $030-.050$ |
| . 312 | . 172 | . $020-.030$ | . 314 | . 162 | . $040-.060$ | . 319 | . 140 | . $015-.030$ | . 326 | . 180 | . $005-.010$ | . 333 | . 123 | . $020-.080$ | . 340 | . 210 | . $030-.050$ |
| . 312 | . 173 | . $005-.010$ | . 314 | . 176 | . $030-.050$ | . 319 | . 146 | . $020-.030$ | . 326 | . 181 | . $005-.010$ | . 333 | . 173 | . $032-.048$ | . 340 | . 212 | . $020-.040$ |
| . 312 | . 182 | . $010-.020$ | . 314 | . 189 | . $015-.032$ | . 319 | . 178 | . $005-.010$ | . 326 | . 189 | . $050-.070$ | . 333 | . 175 | . $020-.050$ | . 340 | . 222 | . $025-.062$ |
| . 312 | . 188 | . $020-.040$ | . 314 | . 219 | . $030-.050$ | . 319 | . 228 | . $010-.020$ | . 326 | . 196 | . $005-.010$ | . 333 | . 212 | . $020-.036$ | . 340 | . 233 | . $050-.060$ |
| . 312 | . 189 | . $005-.062$ | . 314 | . 220 | . $015-.030$ | . 320 | . 061 | . 000 - . 010 | . 326 | . 256 | . $005-.010$ | . 333 | . 225 | . $010-.020$ | . 340 | . 240 | . $030-.050$ |
| . 312 | . 190 | . $005-.030$ | . 314 | . 225 | . $015-.025$ | . 320 | . 067 | . $030-.042$ | . 327 | . 113 | . $025-.042$ | . 333 | . 257 | . $015-.025$ | . 340 | . 257 | . $005-.020$ |
| . 312 | . 191 | . 008 - . 020 | . 314 | . 230 | . $005-.010$ | . 320 | . 078 | . 000 - . 010 | . 327 | . 120 | . $025-.040$ | . 334 | . 039 | . $015-.025$ | . 340 | . 283 | . $015-.025$ |
| . 312 | . 192 | . $005-.040$ | . 314 | . 236 | . $005-.010$ | . 320 | . 084 | . $030-.040$ | . 327 | . 130 | . $030-.050$ | . 334 | . 040 | . $005-.010$ | . 341 | . 052 | . $025-.040$ |
| . 312 | . 193 | . $005-.010$ | . 314 | . 242 | . $010-.020$ | . 320 | . 093 | . 042 - . 060 | . 327 | . 190 | . $030-.050$ | . 334 | . 046 | . $005-.010$ | . 341 | . 061 | . $005-.010$ |
| . 312 | . 194 | . $025-.040$ | . 314 | . 256 | . $010-.020$ | . 320 | . 113 | . $005-.010$ | . 327 | . 194 | . $010-.020$ | . 334 | . 122 | . $005-.010$ | . 341 | . 090 | . $060-.080$ |
| . 312 | . 195 | . $020-.035$ | . 315 | . 025 | . $006-.010$ | . 320 | . 122 | . $015-.030$ | . 327 | . 200 | . $005-.010$ | . 334 | . 127 | . $005-.010$ | . 341 | . 093 | . $020-.040$ |
| . 312 | . 199 | . $005-.020$ | . 315 | . 030 | . $005-.015$ | . 320 | . 124 | . $005-.010$ | . 327 | . 200 | . $015-.030$ | . 334 | . 160 | . $015-.030$ | . 341 | . 120 | . $005-.010$ |
| . 312 | . 200 | . $040-.060$ | . 315 | . 068 | . $010-.020$ | . 320 | . 131 | . $0005-.010$ | . 327 | . 217 | . $030-.050$ | . 334 | . 196 | . $005-.010$ | . 341 | . 131 | . $070-.090$ |
| . 312 | . 204 | . $005-.050$ | . 315 | . 087 | . $020-.040$ | . 320 | . 145 | . $025-.042$ | . 327 | . 250 | . $050-.060$ | . 334 | . 197 | . $032-.048$ | . 341 | . 141 | . $080-.090$ |
| . 312 | . 206 | . $010-.020$ | . 315 | . 092 | . $045-.065$ | . 320 | . 146 | . $015-.030$ | . 327 | . 258 | . $010-.025$ | . 334 | . 218 | . $015-.030$ | . 341 | . 158 | . $025-.040$ |
| . 312 | . 208 | . $005-.010$ | . 315 | . 095 | . $032-.062$ | . 320 | . 149 | . $005-.010$ | . 327 | . 262 | . $005-.010$ | . 334 | . 220 | . $005-.050$ | . 341 | . 161 | . $015-.035$ |
| . 312 | . 216 | . $010-.020$ | . 315 | . 097 | . $005-.030$ | . 320 | . 170 | . $015-.025$ | . 328 | . 105 | . $005-.010$ | . 334 | . 226 | . $025-.040$ | . 341 | . 164 | . $010-.025$ |
| . 312 | . 219 | . $015-.030$ | . 315 | . 124 | . $050-.060$ | . 320 | . 178 | . $010-.020$ | . 328 | . 162 | . $040-.060$ | . 334 | . 242 | . $010-.020$ | . 341 | . 202 | . $015-.030$ |
| . 312 | . 221 | . $005-.010$ | . 315 | . 127 | . $050-.070$ | . 320 | . 182 | . $050-.070$ | . 328 | . 175 | . $030-.050$ | . 334 | . 258 | . $020-.030$ | . 341 | . 281 | . $025-.035$ |
| . 312 | . 223 | . $005-.042$ | . 315 | . 129 | . $030-.050$ | . 320 | . 221 | . $015-.030$ | . 328 | . 177 | . $005-.010$ | . 334 | . 260 | . $005-.010$ | . 342 | . 092 | . $005-.020$ |
| . 312 | . 227 | . $030-.042$ | . 315 | . 138 | . $060-.080$ | . 320 | . 221 | . $040-.062$ | . 328 | . 179 | . $015-.030$ | . 334 | . 275 | . $005-.010$ | . 342 | . 118 | . $032-.048$ |
| . 312 | . 228 | . $030-.050$ | . 315 | . 140 | . $020-.040$ | . 321 | . 062 | . 000 - . 010 | . 328 | . 192 | . $030-.050$ | . 334 | . 295 | . $010-.015$ | . 342 | . 145 | . 005 -. 008 |
| . 312 | . 231 | . $025-.040$ | . 315 | . 147 | . $020-.030$ | . 321 | . 077 | . $020-.030$ | . 328 | . 197 | . $025-.040$ | . 335 | . 034 | . $010-.020$ | . 342 | . 156 | . $005-.010$ |
| . 312 | . 251 | . $005-.010$ | . 315 | . 157 | . $005-.015$ | . 321 | . 120 | . $080-.100$ | . 328 | . 200 | . $005-.015$ | . 335 | . 129 | . $015-.025$ | . 342 | . 162 | . $030-.050$ |
| . 312 | . 252 | . $025-.042$ | . 315 | . 160 | . $005-.010$ | . 321 | . 135 | . $020-.035$ | . 328 | . 214 | . $010-.032$ | . 335 | . 159 | . $060-.075$ | . 342 | . 164 | . $015-.030$ |
| . 312 | . 254 | . $015-.030$ | . 315 | . 162 | . $020-.030$ | . 321 | . 147 | . $010-.020$ | . 328 | . 219 | . $030-.050$ | . 335 | . 169 | . $015-.030$ | . 342 | . 193 | . $005-.050$ |
| . 313 | . 062 | . $005-.010$ | . 315 | . 163 | . $005-.010$ | . 321 | . 203 | . $005-.010$ | . 328 | . 222 | . $010-.025$ | . 335 | . 172 | . $010-.020$ | . 342 | . 198 | . $015-.030$ |
| . 313 | . 082 | . $005-.010$ | . 315 | . 167 | . $020-.040$ | . 321 | . 226 | . $010-.020$ | . 328 | . 225 | . $005-.040$ | . 335 | . 196 | . $025-.040$ | . 342 | . 201 | . $025-.040$ |
| . 313 | . 096 | . $075-.090$ | . 315 | . 170 | . $020-.040$ | . 321 | . 253 | . $020-.030$ | . 328 | . 245 | . 007 - . 016 | . 335 | . 200 | . $020-.040$ | . 342 | . 206 | . $015-.030$ |
| . 313 | . 100 | . 008 - . 042 | . 315 | . 181 | . $005-.010$ | . 322 | . 050 | . $005-.010$ | . 328 | . 252 | . $020-.031$ | . 335 | . 204 | . $005-.040$ | . 342 | . 212 | . $015-.025$ |
| . 313 | . 101 | . $040-.060$ | . 315 | . 190 | . $005-.010$ | . 322 | . 128 | . $010-.020$ | . 328 | . 253 | . $005-.010$ | . 335 | . 215 | . $030-.050$ | . 342 | . 255 | . $020-.030$ |
| . 313 | . 105 | . 008 - . 020 | . 315 | . 195 | . $040-.060$ | . 322 | . 145 | . $015-.030$ | . 328 | . 256 | . $010-.020$ | . 335 | . 235 | . $010-.020$ | . 343 | . 062 | . $050-.070$ |
| . 313 | . 110 | . 008 - . 015 | . 315 | . 223 | . $030-.050$ | . 322 | . 206 | . 000 - . 010 | . 328 | . 260 | . $020-.040$ | . 335 | . 257 | . $010-.030$ | . 343 | . 087 | . $030-.050$ |
| . 313 | . 120 | . $005-.010$ | . 315 | . 224 | . $005-.010$ | . 322 | . 224 | . $010-.020$ | . 328 | . 273 | . $005-.010$ | . 335 | . 258 | . $005-.010$ | . 343 | . 088 | . $060-.075$ |
| . 313 | . 123 | . $050-.070$ | . 315 | . 237 | . $005-.010$ | . 322 | . 228 | . $025-.040$ | . 329 | . 030 | . $010-.020$ | . 335 | . 259 | . $005-.015$ | . 343 | . 092 | . $005-.010$ |
| . 313 | . 126 | . $020-.040$ | . 315 | . 238 | . $010-.020$ | . 322 | . 241 | . $010-.020$ | . 329 | . 100 | . $025-.040$ | . 336 | . 045 | . $005-.010$ | . 343 | . 094 | . $025-.060$ |
| . 313 | . 129 | . $005-.010$ | . 315 | . 240 | . $005-.010$ | . 322 | . 242 | . $025-.040$ | . 329 | . 108 | . $005-.010$ | . 336 | . 048 | . $005-.010$ | . 343 | . 097 | . $010-.020$ |
| . 313 | . 130 | . $025-.040$ | . 315 | . 244 | . $020-.035$ | . 322 | . 287 | . $010-.020$ | . 329 | . 111 | . $010-.020$ | . 336 | . 117 | . $040-.060$ | . 343 | . 110 | . $025-.040$ |
| . 313 | . 133 | . $015-.030$ | . 315 | . 250 | . $005-.020$ | . 323 | . 094 | . $010-.020$ | . 329 | . 132 | . $005-.010$ | . 336 | . 118 | . $040-.060$ | . 343 | . 116 | . $015-.030$ |
| . 313 | . 135 | . $030-.050$ | . 316 | . 098 | . $030-.050$ | . 323 | . 099 | . $020-.040$ | . 329 | . 206 | . $005-.010$ | . 336 | . 138 | . $005-.048$ | . 343 | . 134 | . 007 -. 016 |
| . 313 | . 138 | . $025-.040$ | . 316 | . 105 | . $025-.048$ | . 323 | . 124 | . $005-.010$ | . 329 | . 209 | . $030-.050$ | . 336 | . 191 | . $030-.050$ | . 343 | . 138 | . $040-.060$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | oose Any ckness* To | O.D. | I.D. | Choose Any Thickness From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 343 | 161 | . $005-.008$ | . 348 | . 266 | . $015-.030$ | . 353 | . 232 | . 020 - . 040 | 359 | 190 | . 020 - .040 | 365 | . 254 | . $005-.010$ | . 370 | . 146 | . 025 - . 048 |
| . 343 | . 167 | . 010 - .020 | . 349 | . 123 | . 010 - . 020 | . 353 | . 237 | . $005-.010$ | . 359 | 195 | . $030-.050$ | . 365 | . 255 | . $015-.025$ | . 370 | . 148 | . 005 - . 010 |
| . 343 | . 193 | . 005 - . 060 | . 349 | . 171 | . 015 -. 030 | . 353 | . 242 | . $015-.025$ | . 359 | 204 | . 010 - . 025 | . 365 |  | . $015-.030$ | . 370 | 158 | . 010 - . 020 |
| . 343 | . 194 | . $060-.078$ | . 349 | . 176 | . 010 - . 01 | . 353 | . 254 | . 005 -. 010 | . 359 | . 210 | . 025 - . 042 | . 365 | . 265 | . $042-.062$ | . 370 | . 159 | . $035-.06$ |
| . 343 | . 195 | . 006 - . 070 | . 349 | . 191 | . $035-.05$ | . 35 | . 281 | . $005-.010$ | . 359 | . 221 | . $025-.040$ | . 365 | . 268 | . $005-.010$ | . 370 | . 160 | . 070 |
| . 343 | . 196 | . 010 -. 020 | . 349 | . 192 | . 015 -. 030 | . 354 | . 048 | . 005 -. 010 | . 359 | . 240 | . $005-.010$ | . 365 | . 270 | . $020-.040$ | . 370 | . 171 | . 005 - |
| . 343 | . 197 | . $025-.040$ | . 349 | . 197 | . 020 - . 030 | . 354 | . 052 | . $030-.050$ | . 359 | . 257 | . 010 - . 020 | . 365 | . 307 | . 005 -.010 | . 370 | . 173 | . 020 - . 040 |
| . 343 | . 217 | . $040-.050$ | . 349 | . 220 | . $015-.030$ | . 354 | . 061 | . $015-.025$ | . 359 | . 258 | . $020-.040$ | . 365 | . 312 | . 005 - . 020 | . 370 | . 180 | . 020 - . 030 |
| . 343 | . 219 | . $032-.050$ | . 349 | . 252 | . 015 -. 030 | . 354 | . 070 | . 015 -. 025 | . 359 | . 260 | . $031-.042$ | . 365 | 315 | . 005 -.010 | . 370 |  | . 020 - . 0 |
|  |  |  |  |  |  |  |  |  | . 359 | . 267 | . 020 | . 366 | . 077 |  |  |  |  |
| . 343 | . 229 | . 005 - . 010 | . 349 | . 290 | . 005 - . 010 | . 354 | . 114 | . $060-.080$ | 359 | 284 | . $010-.020$ | . 366 | . 129 | . $015-025$ | . 370 | 196 | . 010 -. 02 |
| . 343 | . 230 | . $025-.035$ | . 349 | . 297 | . $005-.010$ | . 354 | . 119 | . 040 - . 060 | . 359 | . 293 | . $005-.015$ | . 366 | . 158 | . 015 - . 030 | . 370 | . 199 | . $015-.025$ |
| . 34 | . 245 | . $005-.010$ | . 350 | . 060 | . 005 -. 010 | . 354 | . 125 | . 005 -. 0 | . 360 | . 038 | . $005-.010$ | . 366 | . 190 | . 040 - . | . 370 | . 202 | . 060 - . 080 |
| . 343 | . 261 | . 010 -. 020 | . 350 | . 089 | . 005 -. 010 | . 354 | . 128 | . $025-.040$ | . 360 | . 080 | . $005-.010$ | . 366 | . 206 | . $005-.020$ | . 370 | . 205 | . 005 -. 010 |
| . 343 | . 274 | . $020-.040$ | . 350 | . 090 | . $005-.010$ | . 354 | . 144 | . $030-.050$ | . 360 | . 095 | . $005-.010$ | . 366 | . 218 | . 016 - . 032 | . 370 | . 206 | . 025 - . 040 |
| . 344 | . 102 | . $005-.010$ | . 350 | . 121 | . 010 - .020 | . 354 | . 145 | . 020 - . 040 | . 360 | . 102 | . 015 - . 030 | . 366 | . 219 | . 015 - . 030 | . 370 | . 211 | . 060 - . 080 |
| . 344 | . 152 | . $025-.045$ | . 350 | . 122 | . 005 -. 010 | . 354 | . 147 | . $020-.035$ | . 360 | . 115 | . $030-.040$ | . 366 | . 225 | . $020-.040$ | . 370 | . 212 | . $040-.05$ |
| . 34 | . 165 | . $015-.030$ | . 350 | . 125 | . $090-.110$ | . 354 | . 152 | . 060 - . 080 | . 360 | . 126 | . $005-.010$ | . 366 | . 241 | . $020-.040$ | . 370 | . 218 | . 040 - .060 |
| . 344 | . 167 | . $015-.025$ | . 350 | . 154 | . $005-.010$ | . 354 | . 161 | . 010 - . 020 | . 360 | . 136 | . 005 - . 020 | . 366 | . 253 | . 005 -.015 | . 370 |  | . 015 - . 030 |
| . 344 | . 172 | . $035-.050$ | . 350 | . 160 | . 020 - . 040 | . 354 | . 162 | . $010-.02$ | . 360 | . 164 | . $020-.032$ | . 366 | . 25 | . $005-.030$ | . 370 | . 252 | . $005-.010$ |
| . 344 | . 184 | . $025-.040$ | . 350 | . 167 | . 015 -. 030 | . 354 | . 178 | . $010-.020$ | . 360 | . 171 | . 025 - . 040 | . 366 | . 268 | . $030-.050$ | . 370 | . 254 | . 020 - .040 |
| . 344 | . 189 | . $015-.025$ | . 350 | . 168 | . $030-.05$ | . 354 | . 201 | . 005 - . 010 | . 360 | . 175 | . 005 - . 020 | . 366 | . 272 | . $025-.035$ | . 370 |  | . 015 -. 030 |
| . 344 | . 190 | . 005 - . 008 | . 35 | . 171 | . 005 | . 354 | . 20 | . 010 | . 36 | . 177 | . $050-.070$ | . 36 | . 27 | . 010 - . 0 | . 370 | . 261 | . 005 |
| . 34 | . 196 | . $020-.060$ | . 350 | . 178 | . $060-.08$ | . 354 | . 226 | . 005 - .010 | . 360 | . 185 | . $005-.010$ | . 366 | . 294 | . $005-.012$ | . 370 | . 269 | . 040 - . 060 |
| . 344 | 25 | . $025-.040$ | 350 | . 181 | . 025 - . 04 | . 354 | . 237 | . $010-.020$ | . 360 | . 186 | . $040-.060$ | . 366 | . 305 | . 016 - . 025 | . 370 | 300 | . 020 - . 030 |
| . 344 | . 267 | . $025-.040$ | . 350 | . 194 | . 005 - . 010 | . 354 | . 238 | . 005 - . 040 | . 360 | . 188 | . $015-.030$ | . 366 | . 312 | . $015-.025$ | . 370 | . 330 | . 005 - . 010 |
| . 34 | . 290 | . 010 -. 020 | . 350 | . 195 | . $060-.080$ | . 354 | . 245 | . 005 -. 010 | . 360 | . 190 | . 030 - . 050 | . 367 | . 098 | . $030-.050$ | . 371 | . 099 | . 020 - . 040 |
|  | 2 | . $005-.010$ | 35 | . 203 | . 032 - . 0 | . 354 | . 279 | . $005-.0$ | . 360 | . 192 | . 060 - . 090 | . 367 | . 105 | . 015 - | . 371 | . 129 |  |
| . 345 | . 043 | . $005-.010$ | . 350 | . 213 | . $020-.03$ | . 354 | . 315 | . 005 -. 010 | . 360 | . 193 | . $005-.015$ | . 367 | . 125 | . $090-.125$ | . 371 | . 13 | . $050-.075$ |
| . 345 | . 125 | . $020-.032$ | . 350 | . 223 | . $010-.02$ | . 355 | . 070 | . 015 -. 030 | . 360 | . 203 | . $030-.042$ | . 367 | . 176 | . $050-.062$ | . 371 | . 131 | . $020-.030$ |
| . 34 | . | . 032 | 35 | . 231 | . 015 - . 0 | . 355 | . 083 | . 030 -. 0 | . 360 | 207 | . $050-.0$ | 367 |  | . $005-.010$ | . 371 |  |  |
| . 345 | . 135 | . $032-.048$ | . 35 | . 245 | . 040 - . 0 | . 355 | . 103 | . $070-.08$ | . 360 | . 230 | . 010 - . 020 | . 367 | 2580 | . $050-.060$ | . 371 | . 176 | . 005 - . 010 |
| . 345 | . 150 | . $030-.042$ | . 35 | . 2 | . 005 | . 355 | . 13 | . $050-.08$ | . 360 | . 24 | . $005-.0$ | 36 | . 26 | . 015 - .030 | . 37 | . 184 | . 010 |
| . 345 |  | . 005 | 350 | . 253 | . 005 - . 0 | 355 | . 15 | . 025 | . 360 | . 26 | . $025-.042$ | 367 |  | . $005-.010$ | . 371 |  |  |
| . 345 | . 170 | . $005-.010$ | . 350 | . 255 | . $025-.040$ | . 355 | . 159 | . $040-.060$ | . 360 | . 277 | . $005-.010$ | . 367 | . 272 | . $020-.040$ | . 371 | . 201 | . 040 -. 060 |
|  | . 189 | . 005 - . 010 | . 350 | . 262 | . $005-.0$ | . 35 | . 16 | . 040 -. 0 | 360 | 31 | . $015-.025$ | 367 | 273 | . $005-.010$ | . 371 |  | 06 |
| . 345 | . 192 | . $005-.075$ | . 350 | . 276 | . $025-.040$ | . 355 | . 175 | . 040 - . 0 | . 361 | 2 | . $030-.050$ | . 368 | . 06 | . $0055-.010$ | . 37 |  | . $030-.050$ |
|  | . 19 | . $025-.06$ | 350 | . 291 | . $020-.045$ | . 355 | . 185 | . $005-.0$ | . 361 | . 243 | . $025-.040$ | . 368 | . 063 | . $005-.010$ | . 371 | . | . 005 - . 010 |
| . 34 | . 198 | . $040-.060$ | . 351 | 06 | . 005 - . 010 | . 355 | . 198 | . $030-.050$ | . 361 | . 281 | . $005-.010$ | . 368 | . 08 | . $020-.030$ | . 371 | 2 | . $050-.075$ |
| . 345 | . 205 | . $0055-.010$ | . 351 | . 091 | . $030-050$ | . 355 | . 201 | . 020 - . 040 | . 361 | . 296 | . $005-.010$ | . 368 | . 122 | . $025-.042$ | . 371 | . 250 | . $005-.032$ |
| . 345 | . 21 | . 005 | . 35 | . 094 | . $005-.0$ | . 355 | . 22 | . 008 - . 0 | . 362 | . 121 | . $005-.010$ | . 368 | . 124 | . $040-.050$ | . 371 |  | . |
| . 34 | . 223 | . $010-.050$ | . 35 | . 097 | . 005 - . 010 | . 355 | . 230 | . $005-.01$ | . 36 | . 143 | . 015 - . 030 | . 368 | . 15 | . $005-.010$ | . 371 |  | . 015 - . 030 |
| . 345 | . 228 | . 015 - . 030 | . 351 | . 130 | . 005 - . 020 | . 355 | . 236 | . $005-.010$ | . 362 | . 220 | . $005-.010$ | . 368 | . 15 | . $005-.010$ | . 371 | . 255 | . 005 -. 012 |
| - | 270 | . 010 - . 02 | . 351 | . 145 | . 005 - 0.010 | . 355 | . 255 | . 010 - . 020 | . 362 | . 22 | . $010-.020$ | . 388 | . 168 | . $025-.040$ | . 371 |  | . 0055 - . 010 |
| . 345 | . 276 | . 015 -. 030 | . 351 | . 166 | . 008 -. 01 | . 355 | . 260 | . $030-.040$ | . 362 | . 235 | . $040-.060$ | . 368 | . 193 | . $020-.040$ | . 371 |  | . 005 -. 020 |
|  | . 277 | . 005 - . 010 | . 3 | . 171 | . $005-.0$ | . 355 | . 28 | . 015 -. 02 | . 362 | 24 | . $015-.030$ | . 368 | . 19 | . $050-070$ | . 371 |  | . 040 - . 050 |
| . 34 | . 044 | . $015-.030$ | . 35 | . 184 | . $0055-.010$ | . 355 | . 282 | . 005 -. 022 | . | . 67 | . $030-.050$ | . 368 | . 19 | . 070 - 01090 | . 371 | 281 | . $005-.010$ |
| . 34 | . 046 | . 025 -. 040 | . 351 | . 200 | . $025-.050$ | . 356 | . 111 | . 025 -. 040 | . 362 | . 267 | . $025-.040$ | . 368 | . 19 | . $015-.050$ | . 371 | . 28 | . 020 - . 030 |
| . 346 | . 084 | . $030-.050$ | . 351 | . 201 | . 020 - . 0 | . 356 | . 154 | . 015 - . 00 | . 36 | . 283 | . $005-.010$ | . 368 | . 22 | . 060 - . 080 | . 371 | 28 | . 010 - .020 |
| . 346 | . 116 | . $005-.01$ | . 35 | . 208 | . $030-.060$ | . 356 | . 198 | . $030-.060$ | . 363 | . 152 | . $0055-.010$ | . 368 | . 22 | . 0007.015 | . 371 | . 314 | . 005 -. .010 |
| . 346 | . 128 | . $050-.070$ | . 351 | . 22 | . $005-.010$ | . 356 | . 250 | . $050-.070$ | . 363 | . 180 | . $050-.070$ | . 368 | . 25 | . 005 - .010 | . 372 | . 06 | . 010 - .020 |
| . 346 | . 143 | . $040-.060$ | . 35 | . 230 | . 040 - . 060 | . 356 | . 25 | . $005-.010$ | . 363 | . 19 | . 008 - . 016 | . 368 | . 25 | . 020 -. 0 | . 372 | . | . 020 - . 040 |
| . 34 | . 149 | . 075 - . 090 | . 351 | . 241 | . $020-.048$ | . 356 | . 28 | . $025-.041$ | . 363 |  | . $020-.040$ | . 368 | . 26 | . $005-.0$ | . 372 | . | . 040 |
| . 346 | . 15 | . $005-.010$ | . 351 | . 252 | . 010 - . 020 | . 357 | . 085 | . 005 - . 010 | . 363 | . 25 | . 010 - . 040 | . 368 | . 26 | . $005-.030$ | . 372 | . | . 040 -. 060 |
| . 346 | . 158 | . $005-.025$ | . 351 | . 268 | . 020 - . 030 | . 357 | . 093 | . 005 -. 012 | . 363 | . 25 | . $010-.020$ | . 368 | . 284 | . 005 - . 010 | . 372 | . 099 | . 020 - . 040 |
| . 346 | . 163 | . 006 - . 015 | . 351 | . 309 | . 010 - . 020 | . 357 | . 142 | . 020 - . 0 | . 363 |  | . $010-.020$ | . 368 | . 28 | . $020-.040$ | . 372 | . 106 | . 025 -. 040 |
| . 346 | . 178 | . 005 - . 010 | . 352 | . 031 | . 010 - . 020 | . 357 | . 150 | . $030-.050$ | . 363 | . 286 | . $025-.036$ | . 368 | . 298 | . $005-.010$ | . 372 | . 124 | . 005 -. 010 |
| . 346 | . 172 | . $040-.090$ | . 352 | . 090 | . $010-.015$ | . 357 | . 173 | . 070 - . 0 | . 363 | . 314 | . $005-.010$ | . 368 | . 32 | . $005-.010$ | . 372 | . 153 | . 025 - . 042 |
| . 346 | . 180 | . 005 - . 010 | . 35 | . 129 | . 020 - . | . 357 | . 191 | . 060 - . 0 | . 36 | . 12 | . 020 - . 0 |  |  | . 030 | . 372 | . 158 |  |
| . 346 | . 196 | . 0050.010 | . 35 | . 167 | . $030-.050$ | . 357 | . 195 | . 060 - . 080 | . 364 | . 151 | . $090-.110$ | . 369 | . 117 | . 0150.030 | . 372 | . 162 | . 020 |
| . 346 | . 207 | . $030-.060$ | . 352 | . 168 | . 008 - . 020 | . 357 | . 260 | . $040-.050$ | . 364 | . 181 | . $010-.020$ | . 369 | . 177 | . $050-.070$ | . 372 | . 164 | . 015 -. 030 |
| . 346 | . 210 | . $040-.060$ | . 352 | . 184 | . 015 - . 030 | . 357 | . 303 | . $010-.02$ | . 36 | . 205 | . 015 - . 030 | . 369 | . 18 | . $040-.060$ | . 372 | . 174 | . 025 -. 040 |
| . 34 | . 216 | . $020-.03$ | . 352 | . 191 | . $035-.050$ | . 357 | . 318 | . 005 - . 0 | . 364 | . 210 | . $005-.015$ | . 369 | . 19 | . $005-.015$ | . 372 | 17 | . 060 |
| . 346 | . 219 | . $010-.020$ | . 352 | . 236 | . $030-.050$ | . 358 | . 126 | . 025 - . 040 | . 364 | . 258 | . 015 - . 030 | . 369 | . 194 | . 005 - . 010 | . 372 | . 179 | . $015-.03$ |
| . 346 | . 253 | . $005-.010$ | . 352 | . 240 | . 040 - . 060 | . 358 | . 127 | . $015-.025$ | . 365 | . 046 | . $010-.020$ | . 369 | . 197 | . $005-.010$ | . 372 | . 180 | . 015 - . 030 |
| . 346 | . 289 | . $005-.010$ | . 352 | . 254 | . 005 -. 010 | . 358 | . 164 | . $020-.040$ | . 365 | . 06 | . $005-.010$ | . 369 | . 205 | . 005 - . 010 | . 372 | . 196 | . 062 -. 080 |
| . 347 | . 157 | . 020 - . 030 | . 352 | . 255 | . $030-.050$ | . 358 | . 170 | . 006 - . 010 | . 365 | . 098 | . $020-.040$ | . 369 | . 20 | . $025-.0$ | . 372 | . 19 | . 005 |
| . 347 | . 174 | . $030-.050$ | . 352 | . 263 | . 010 - . 02 | . 358 | . 178 | . $030-.050$ | . 365 | . 14 | . $050-.070$ | . 369 | . 2 | . $005-.0$ | . 372 | . 202 | . 015 - |
| . 347 |  | . $025-.04$ | . 353 | . 06 | . 015 | . 35 | . 20 | . 005 | . 365 | . 178 | . 005 |  |  | . 005 - | . 372 |  |  |
| . 347 | . 220 | . $015-.030$ | . 353 | . 128 | . 020 - .040 | . 358 | . 204 | . 020 - . 030 | . 365 | . 180 | . $020-.040$ | . 369 | . 257 | . $050-.070$ | . 372 | . 208 | . $015-.030$ |
| . 347 | . 234 | . 040 - . 060 | . 353 | . 143 | . $020-.075$ | . 358 | . 213 | . 005 -. 010 | . 365 | . 189 | . 007 - . 015 | . 369 | . 313 | . $005-.010$ | . 372 | . 221 | . $050-.075$ |
| . 347 | . 253 | . 016 - .08 | . 353 | . 157 | . 015 - . 0 | . 358 | . 238 | . 025 - . 0 | . 365 | . 19 | . $005-.0$ | . 369 | . 32 | . $005-.010$ | . 372 | . 230 | . 015 |
| . 347 | . 256 | . 006 - . 016 | . 353 | . 158 | . 005 - . 030 | . 358 | . 252 | . 005 -. 010 | . 365 | . 200 | . $005-.010$ | . 370 | . 034 | . $020-.025$ | . 372 | . 23 | . 050 |
| . 347 | . 263 | . $005-.010$ | . 353 | . 159 | . $030-.050$ | . 358 | . 257 | . $010-.02$ | . 365 | . 201 | . $030-.040$ | . 370 | . 088 | . $010-.025$ | . 372 | . 25 | . 010 - .020 |
| . 347 | . 287 | . $005-.010$ | . 353 | . 172 | . 025 -. 040 | . 359 | . 069 | . $030-.05$ | . 365 | . 208 | . $020-.040$ | . 370 | . 101 | . $005-.020$ | . 372 | . 254 | . $010-.060$ |
| . 348 | . 168 | . $020-.040$ | . 353 | . 178 | . 005 -. 010 | . 359 | . 127 | . $025-.040$ | . 365 | . 212 | . $050-.070$ | . 37 | . 11 | . $025-.040$ | . 37 | . 255 | . 005 - . 010 |
| . 348 | . 172 | . $005-.010$ | . 353 | . 190 | . 015 - . 030 | . 359 | . 137 | . 010 - . 020 | . 365 | . 226 | . $005-.010$ | . 370 | . 119 | . 005 - . 010 | . 37 | . 25 | . 005 - . 015 |
| . 348 | . 173 | . $010-.042$ | . 353 | . 225 | . $032-.050$ | . 359 | . 158 | . $010-.02$ | . 365 | . 247 | . $050-.070$ | . 370 | . 125 | . 005 - . 060 | . 37 |  | . 020 - . 030 |
|  |  |  |  |  |  |  | . 15 | . 020 - . 0 |  |  | . $005-.020$ |  | . 126 |  |  |  |  |
| 348 | 225 | . $025-.042$ | . 35 | . 227 | - . 0 | . 359 | 160 | - | . 365 | 253 | . $025-.0$ | . 370 | . 140 | . 010 - . | . 372 | . 272 | . 005 -. |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness <br> Thickness* <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 372 | . 278 | . $025-.042$ | . 375 | . 121 | . $010-.020$ | . 376 | 12 | . 012 - . 020 | . 377 | . 276 | . $010-.020$ | . 38 | . 200 | . $020-.030$ | . 389 | . 223 | . 012 - . 020 |
| . 372 | . 311 | . $015-.030$ | . 375 | . 123 | . $030-.075$ | . 376 | . 130 | . $025-.040$ | . 377 | . 315 | . $010-.020$ | . 381 | . 203 | . $0005-.010$ | . 389 | . 227 | . $005-.010$ |
| . 372 | . 312 | . $005-.035$ | . 375 | . 125 | . $010-.070$ | . 376 | . 141 | . $020-.040$ | . 378 | . 061 | . $005-.010$ | . 381 | . 212 | . $005-.010$ | . 389 | . 276 | . $020-.030$ |
| . 372 | . 315 | . $005-.010$ | . 375 | . 126 | . $010-.020$ | . 376 | . 156 | . $010-.020$ | . 378 | . 062 | . $005-.010$ | . 381 | . 255 | . $015-.030$ | . 390 | 038 | .015-. 030 |
| . 373 | . 039 | . $025-.035$ | . 375 | . 129 | . $0005-.036$ | . 376 | . 157 | . $010-.090$ | . 378 | . 064 | . $015-.025$ | . 381 | . 260 | . $015-.030$ | . 390 | . 039 | . $005-.010$ |
| . 373 | . 041 | . $010-.020$ | . 375 | . 132 | . $080-.090$ | . 376 | 158 | . $050-.070$ | . 378 | . 127 | . $005-.010$ | . 381 | . 290 | . $005-.010$ | . 390 | . 077 | . $010-.020$ |
| . 37 | 068 | . $015-.030$ | . 375 | . 133 | . $050-.062$ | . 376 | . 159 | . $050-.075$ | . 378 | . 130 | . $010-.020$ | . 381 | . 294 | . $005-.010$ | . 390 | . 087 | . $020-.030$ |
| . 373 | . 081 | . $040-.062$ | . 375 | . 135 | . $005-.010$ | . 376 | . 161 | . $005-.010$ | . 378 | . 160 | . $010-.020$ | . 381 | . 300 | . $020-.035$ | . 390 | . 129 | . $015-.030$ |
| . 3 | . 127 | . $005-.015$ | . 3 | . 143 | . $075-.090$ | . 376 | . 161 | . $030-.050$ | . 378 | . 164 | . $010-.030$ | . 381 | 15 | . $020-.036$ | . 390 | . 145 | . $015-.080$ |
| . 373 | . 142 | . $062-.078$ | . 375 | . 144 | . $005-.040$ | . 376 | . 169 | . $005-.010$ | . 378 | . 171 | . $032-.050$ | . 382 | . 132 | . $025-.040$ | . 390 | . 157 | . $005-.010$ |
| . 373 | . 157 | . $020-.040$ | . 3 | . 145 | . $025-.040$ | . 376 | . 172 | . $005-.060$ | . 378 | . 178 | . $005-.010$ | . 382 | . 163 | . $030-.050$ | . 390 | . 162 | . $020-.030$ |
| . 373 | . 159 | . $020-.040$ | . 375 | . 147 | . $030-.050$ | . 376 | . 174 | . $075-.090$ | . 378 | . 200 | . $010-.020$ | . 382 | . 175 | . $015-.030$ | . 390 | . 169 | . $025-.050$ |
| . 373 | . 165 | . $005-.015$ | . 375 | . 148 | . $030-.050$ | . 376 | . 177 | . $020-.035$ | . 378 | . 202 | . $015-.030$ | . 382 | . 189 | . $050-.072$ | . 390 | . 181 | . $030-.050$ |
| . 373 | . 168 | . $010-.020$ | . 375 | . 150 | . $020-.105$ | . 376 | . 182 | . $010-.020$ | . 378 | . 244 | . $005-.010$ | . 382 | . 195 | . $005-.010$ | . 390 | . 185 | . $005-.010$ |
| . 373 | . 174 | . $005-.010$ | . 375 | . 152 | . $080-.100$ | . 376 | . 186 | . $060-.080$ | . 378 | . 251 | . $020-.030$ | . 382 | . 199 | . $030-.050$ | . 390 | . 195 | . $020-.050$ |
| . 373 | . 175 | . $050-.078$ | . 375 | . 153 | . $0005-.050$ | . 376 | . 187 | . $030-.050$ | . 378 | . 252 | . $010-.060$ | . 382 | . 204 | . $005-.010$ | . 390 | . 198 | . $015-.030$ |
| . 373 | . 189 | . $030-.050$ | . 375 | . 156 | . $005-.012$ | . 376 | . 189 | . $005-.020$ | . 378 | . 255 | . $015-.025$ | . 382 | . 207 | . $030-.050$ | . 390 | . 201 | . $070-.090$ |
| . 373 | . 191 | . $030-.072$ | . 375 | . 158 | . $005-.010$ | . 376 | . 190 | . $020-.080$ | . 378 | . 258 | . $020-.030$ | . 382 | . 225 | . $030-.050$ | . 390 | . 217 | . $015-.030$ |
| . 373 | . 192 | . $010-.060$ | . 375 | . 160 | . $010-.020$ | . 376 | . 191 | . $040-.060$ | . 378 | . 260 | . $005-.010$ | . 382 | . 252 | . $015-.025$ | . 390 | . 235 | . $050-.080$ |
| . 373 | . 193 | . $005-.060$ | . 375 | . 161 | . $020-.040$ | . 376 | . 194 | . $030-.050$ | . 378 | . 269 | . $008-.016$ | . 382 | . 300 | . 048 -. 062 | . 390 | . 236 | . $005-.080$ |
| . 373 | . 196 | . $005-.010$ | . 375 | . 162 | . $006-.100$ | . 376 | . 196 | . $005-.010$ | . 378 | . 289 | . $012-.025$ | . 382 | . 328 | . $015-.025$ | . 390 | . 241 | . $040-.075$ |
| . 37 | . 200 | . $005-.010$ | . 375 | . 163 | . $005-.060$ | 376 | . 197 | . $005-.010$ | . 378 | . 292 | . $005-.010$ | . 383 | . 099 | . $030-.050$ | . 390 | . 256 | . $005-.010$ |
| . 373 | . 210 | . $005-.010$ | . 375 | . 165 | . 042 -. 062 | . 376 | . 204 | . $010-.020$ | . 379 | . 143 | . $050-.070$ | . 383 | . 115 | . $015-.030$ | . 390 | . 257 | . $015-.030$ |
| . 37 | . 222 | . $015-.030$ | . 375 | . 169 | . $015-.050$ | . 376 | . 205 | . $005-.010$ | . 379 | . 162 | . $015-.035$ | . 383 | . 155 | . $030-.050$ | . 390 | . 258 | . $0005-.010$ |
| . 373 | . 238 | . $030-.050$ | . 375 | . 172 | . $005-.050$ | . 376 | . 209 | . $020-.040$ | . 379 | . 163 | . $020-.035$ | . 384 | . 127 | . $020-.030$ | . 390 | . 260 | . $005-.020$ |
| . 373 | . 253 | . $040-.060$ | . 375 | . 173 | . $020-.030$ | . 376 | . 217 | . $040-.060$ | . 379 | . 164 | . $040-.070$ | . 384 | . 144 | . $030-.050$ | . 390 | . 262 | . $040-.060$ |
| . 37 | . 256 | . 042 -. 060 | . 375 | . 175 | . $005-.012$ | . 376 | . 220 | . $020-.032$ | . 379 | . 173 | . $005-.010$ | . 384 | . 159 | . $030-.050$ | . 390 | . 266 | . 025 - . 040 |
| . 3 | . 269 | . $005-.010$ | . 375 | . 177 | . 060 - . | . 376 | . 222 | . $005-.010$ | . 379 | . 198 | . $005-.010$ | . 384 | . 214 | . $030-.050$ | . 390 | . 284 | . $005-.010$ |
| . 37 | . 317 | . $010-.020$ | . 375 | . 180 | . $060-.080$ | . 376 | . 223 | . $005-.042$ | . 379 | . 200 | . $005-.010$ | . 384 | . 238 | . $020-.030$ | . 390 | . 306 | . $005-.010$ |
| . 373 | . 318 | . $005-.010$ | . 375 | . 184 | . $005-.010$ | . 376 | . 234 | . $030-.050$ | . 379 | . 221 | . $005-.010$ | . 384 | . 271 | . $015-.020$ | . 390 | . 314 | . $025-.040$ |
| . 3 | . 049 | . $005-.010$ | . 375 | . 188 | . $005-.030$ | . 376 | . 244 | . $032-.050$ | . 379 | . 250 | . $005-.010$ | . 384 | . 285 | . $015-.030$ | . 391 | . 062 | . $015-.030$ |
| . 3 | . 083 | . $036-.050$ | . 375 | . 189 | . $080-.104$ | . 376 | . 251 | . $020-.032$ | . 379 | . 252 | . $005-.010$ | . 385 | . 156 | . $020-.032$ | . 391 | . 105 | . 005 - . 010 |
| . 37 | . 099 | . $005-.010$ | . 375 | . 190 | . $080-.104$ | . 376 | . 252 | . $040-.050$ | . 379 | . 257 | . $040-.062$ | . 385 | . 181 | . $030-.050$ | . 391 | . 132 | . $120-.140$ |
| . 3 | . 120 | . $040-.060$ | . 375 | . 191 | . $040-.090$ | . 376 | . 254 | . $025-.048$ | . 379 | . 297 | . $030-.042$ | . 385 | . 188 | . $025-.040$ | . 391 | . 163 | . $040-.060$ |
| . 374 | . 130 | . $010-.020$ | . 375 | . 192 | . $0005-.090$ | . 376 | . 255 | . $040-.060$ | . 380 | . 093 | . $015-.030$ | . 385 | . 194 | . $060-.080$ | . 391 | . 177 | . $040-.060$ |
| . 3 | . 137 | . $080-.100$ | . 375 | . 193 | . $005-.015$ | . 376 | . 260 | . $005-.032$ | . 380 | . 095 | . $015-.030$ | . 385 | . 239 | . $005-.010$ | . 391 | . 197 | . $015-.030$ |
| . 37 | . 138 | . $005-.015$ | . 375 | . 194 | . $040-.060$ | . 376 | . 261 | . $010-.020$ | . 380 | . 096 | . $060-.080$ | . 385 | . 241 | . $030-.070$ | . 391 | . 226 | . $010-.020$ |
| . 3 | . 149 | . $010-.015$ | . 375 | . 195 | . $005-.042$ | . 376 | . 263 | . $005-.020$ | . 380 | . 097 | . $040-.060$ | . 385 | . 249 | . $025-.048$ | . 391 | . 242 | . 005 - . 010 |
| . 37 | . 157 | . $025-.040$ | . 375 | . 196 | . $005-.060$ | . 376 | . 269 | . $005-.010$ | . 380 | . 116 | . $005-.010$ | . 385 | . 252 | . $005-.012$ | . 391 | . 271 | . $020-.040$ |
| . 374 | . 168 | . $025-.040$ | . 375 | . 200 | . $040-.060$ | . 376 | . 271 | . $010-.040$ | . 380 | . 126 | . $030-.050$ | . 385 | . 260 | . $005-.010$ | . 391 | . 285 | . $020-.035$ |
| . 374 | . 172 | . $040-.060$ | . 375 | . 202 | . $010-.032$ | . 376 | . 276 | . $040-.060$ | . 380 | . 148 | . $025-.040$ | . 385 | . 262 | . $050-.060$ | . 391 | . 306 | . $005-.010$ |
| . 37 | . 173 | . $040-.060$ | . 375 | . 203 | . $015-.060$ | 376 | . 301 | . $005-.010$ | . 380 | . 149 | . $080-.100$ | . 385 | . 290 | . $010-.020$ | . 391 | . 307 | . 010 - . 020 |
| . 37 | . 175 | . $040-.060$ | . 375 | . 204 | . $060-.080$ | . 376 | . 316 | . $005-.010$ | . 380 | . 162 | . $040-.060$ | . 385 | . 301 | . $005-.010$ | . 391 | . 314 | . $015-.020$ |
| . 37 | . 180 | . $020-.080$ | . 375 | . 205 | . 008 - . 015 | . 377 | . 031 | . $005-.010$ | . 380 | . 173 | . $005-.010$ | . 386 | . 121 | . $030-.050$ | . 391 | . 348 | .005-. 010 |
| . 374 | . 185 | . $015-.030$ | . 375 | . 209 | . $025-.062$ | . 377 | . 035 | . $015-.025$ | . 380 | . 175 | . $015-.090$ | . 386 | . 130 | . $020-.030$ | . 392 | . 129 | . $025-.040$ |
| . 374 | . 191 | . $005-.060$ | . 375 | 11 | . $010-.020$ | . 377 | . 047 | . $030-.042$ | . 380 | . 180 | . $005-.010$ | . 386 | . 141 | . $010-.020$ | . 392 | . 190 | . $005-.010$ |
| . 37 | . 194 | . $005-.010$ | . 375 | . 213 | . $015-.025$ | . 377 | 068 | . $030-.042$ | . 380 | . 186 | . $015-.040$ | . 386 | . 162 | . $050-.062$ | . 392 | . 207 | . $015-.030$ |
| . 3 | . 196 | . $025-.040$ | . 375 | . 218 | . $060-.080$ | . 377 | 071 | . $005-.010$ | . 380 | . 190 | . $005-.010$ | . 386 | . 181 | . $040-.060$ | . 392 | . 219 | . $005-.010$ |
| . 37 | . 199 | . $005-.010$ | . 375 | . 220 | . $005-.010$ | . 377 | . 100 | . $015-.030$ | . 380 | . 191 | . $020-.040$ | . 386 | . 200 | . $010-.020$ | . 392 | . 280 | . $035-.050$ |
| . 37 | . 200 | . $005-.010$ | . 375 | 23 | . $050-.070$ | . 377 | 01 | . $020-.030$ | . 380 | . 192 | . $005-.010$ | . 386 | . 225 | . $020-.040$ | . 392 | . 328 | . $005-.010$ |
| . 37 | . 202 | . $025-.040$ | . 375 | . 225 | . $050-.070$ | . 377 | 11 | . $020-.030$ | . 380 | . 194 | . $005-.010$ | . 386 | . 237 | . $040-.050$ | . 392 | . 337 | . $005-.010$ |
| . 3 | . 206 | . $005-.010$ | 75 | 26 | . $015-.030$ | . 377 | . 114 | . $020-.040$ | 0 | . 195 | . $005-.025$ | . 386 | . 250 | . $015-.040$ | . 393 | . 042 | . $005-.010$ |
| . 37 | . 221 | . 010 -. 020 | . 375 | . 235 | . $010-.020$ | . 377 | . 115 | . $005-.010$ | . 380 | . 204 | . $012-.025$ | . 386 | . 301 | . $020-.040$ | . 393 | . 103 | . 010 - . 020 |
| . 3 | . 222 | . 005 | 崖 | 237 | . $005-.075$ | . 377 | . 134 | . $015-.030$ | . 380 | . 215 | . $030-.050$ | . 386 | . 313 | . $020-.030$ | . 393 | . 111 | . 025 - . 040 |
| . 374 | . 224 | . $005-.010$ | . 375 | . 238 | . $005-.030$ | . 377 | . 140 | . $005-.010$ | . 380 | . 226 | . $005-.010$ | . 387 | . 091 | . $030-.050$ | . 393 | . 120 | . $005-.010$ |
| . 3 | . 225 | . 008 - . | . 375 | 245 | . $050-.060$ | . 377 | 145 | . $050-.060$ | 80 | . 242 | . $015-.030$ | . 387 | . 118 | . $020-.030$ | . 393 | . 158 | . $005-.020$ |
| . 37 | . 232 | . $005-.040$ | . 375 | . 248 | . $010-.020$ | . 377 | . 147 | . $010-.020$ | . 380 | . 255 | . $005-.010$ | . 387 | . 171 | . $060-.090$ | . 393 | . 196 | . $040-.050$ |
| . 3 | . 236 | . $050-.060$ | . 375 | . 250 | . $0005-.060$ | . 377 | . 156 | . $030-.060$ | . 380 | . 262 | . $005-.010$ | . 387 | . 189 | . $032-.048$ | . 393 | . 201 | . $030-.050$ |
| . 374 | . 237 | . $030-.060$ | . 375 | . 252 | . $005-.015$ | . 377 | . 157 | . $070-.090$ | . 380 | . 264 | . $025-.040$ | . 387 | . 192 | . $000-.010$ | . 393 | . 209 | . $005-.010$ |
| . 374 | . 252 | . $005-.040$ | . 375 | . 253 | . $0005-.025$ | . 377 | . 164 | . $005-.010$ | . 380 | . 276 | . $005-.010$ | . 387 | . 258 | . $020-.040$ | . 393 | . 214 | . $005-.010$ |
| . 374 | . 255 | . $005-.010$ | . 375 | . 254 | . $005-.040$ | . 377 | . 165 | . $020-.030$ | . 380 | . 277 | . $010-.020$ | . 387 | . 280 | . $005-.010$ | . 393 | . 217 | . $030-.050$ |
| . 37 | . 257 | . $025-.060$ | . 375 | . 255 | . $020-.030$ | . 377 | . 171 | . $025-.040$ | . 380 | . 280 | . $030-.040$ | . 387 | . 318 | . 008 -. 020 | . 393 | . 230 | . $025-.040$ |
| . 374 | . 280 | . $005-.010$ | . 375 | . 257 | . $025-.040$ | . 377 | . 173 | . $030-.050$ | . 380 | . 285 | . $032-.050$ | . 387 | . 328 | . $010-.020$ | . 393 | . 237 | . $005-.010$ |
| . 37 | . 307 | . $005-.010$ | . 375 | . 258 | . $010-.020$ | . 377 | . 182 | . $025-.048$ | . 381 | . 094 | . $005-.010$ | . 388 | . 090 | . $015-.025$ | . 393 | . 239 | . $005-.010$ |
| . 374 | . 320 | . $010-.020$ | . 375 | . 267 | . $020-.030$ | . 377 | . 185 | . $010-.020$ | . 381 | . 099 | . $025-.040$ | . 388 | . 127 | . 008 -. 020 | . 393 | . 240 | . $005-.050$ |
| . 375 | . 034 | . $010-.020$ | . 375 | . 274 | . $010-.020$ | . 377 | . 189 | . $030-.060$ | . 381 | . 114 | . $005-.010$ | . 388 | . 136 | . $0005-.010$ | . 393 | . 256 | . $020-.040$ |
| . 375 | . 041 | . $040-.050$ | . 375 | . 280 | . $030-.042$ | . 377 | . 190 | . $015-.030$ | . 381 | . 116 | . $005-.010$ | . 388 | . 171 | . $075-.090$ | . 393 | . 277 | . 005 - . 010 |
| . 375 | . 045 | . $006-.015$ | . 375 | . 281 | . $005-.040$ | . 377 | . 191 | . $025-.040$ | . 381 | . 124 | . $005-.012$ | . 388 | . 205 | . $025-.040$ | . 393 | . 279 | . $005-.010$ |
| . 375 | . 048 | . $015-.030$ | . 375 | . 282 | . $005-.010$ | . 377 | . 194 | . $025-.060$ | . 381 | . 126 | . $030-.050$ | . 388 | . 211 | . $005-.010$ | . 393 | . 285 | . $010-.020$ |
| . 375 | . 059 | . $005-.010$ | . 375 | 285 | . $008-.015$ | . 377 | . 219 | . $032-.042$ | . 381 | . 131 | . $040-.060$ | . 388 | . 215 | . $040-.060$ | . 393 | . 287 | . $005-.015$ |
| . 375 | . 086 | . $015-.030$ | . 375 | . 292 | . $015-.025$ | . 377 | . 220 | . $020-.040$ | . 381 | . 138 | . $005-.010$ | . 388 | . 252 | . $015-.030$ | . 393 | . 314 | . $025-.035$ |
| . 375 | . 091 | . $005-.030$ | . 375 | . 301 | . $015-.030$ | . 377 | . 223 | . $030-.050$ | . 381 | . 148 | . $025-.040$ | . 388 | . 264 | . 025 - . 040 | . 393 | . 315 | . $005-.010$ |
| . 375 | . 095 | . $090-.104$ | . 375 | . 303 | . $025-.040$ | . 377 | . 225 | . $015-.030$ | . 381 | . 150 | . $005-.010$ | . 388 | . 280 | . $005-.030$ | . 393 | . 316 | . $010-.020$ |
| . 375 | . 100 | . $005-.030$ | . 375 | . 313 | . $005-.010$ | . 377 | . 230 | . $010-.020$ | . 381 | . 153 | . $060-.070$ | . 388 | . 288 | . $015-.030$ | . 393 | . 324 | . $010-.020$ |
| . 375 | . 101 | . $070-.080$ | . 375 | . 316 | . $020-.040$ | . 377 | . 253 | . $015-.060$ | . 381 | . 163 | . $030-.050$ | . 389 | . 078 | . $015-.030$ | . 394 | . 079 | . $005-.010$ |
| . 375 | . 103 | . $030-.050$ | . 375 | . 318 | . $020-.032$ | . 377 | . 254 | . $025-.040$ | . 381 | . 175 | . $075-.090$ | . 389 | . 130 | . $020-.035$ | . 394 | . 083 | . $005-.010$ |
| . 375 | . 110 | . $030-.040$ | . 375 | . 382 | . $005-.010$ | . 377 | . 255 | . $040-.062$ | . 381 | . 178 | . $015-.030$ | . 389 | . 198 | . 020 - . 040 | . 394 | . 095 | . 005 -. 020 |
| . 375 | . 111 | . $005-.010$ | . 376 | . 084 | . 008 - . 016 | . 377 | . 262 | . $030-.050$ | . 381 | . 182 | . $005-.020$ | . 389 | . 199 | . $015-.030$ | . 394 | . 142 | . $005-.010$ |
| . 375 | . 114 | . $030-.042$ | . 376 | . 117 | . $015-.040$ | . 377 | . 265 | . $005-.010$ | . 381 | . 186 | . $015-.030$ | . 389 | . 200 | . $015-.030$ | . 394 | . 157 | . $040-.060$ |
| . 375 | . 120 | . $030-.0$ | . 376 | . 122 | . $015-.030$ | . 377 | . 267 | . $006-.012$ | . 381 | . 195 | . $040-.060$ | . 389 | . 205 | . $005-.012$ | . 394 | . 158 | . $040-.060$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | oose Any To | O.D. | I.D. | Choose Any Thickness From | O.D. | I.D. | Choose Any | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\begin{aligned} & \text { Choose } \\ & \text { Thickne } \\ & \text { From } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 394 | 168 | . $050-.075$ | . 398 | . 320 | . 020 - . 040 | . 402 | . 300 | . $015-.030$ | 406 | 285 | . 005 - .010 | . 413 | 379 | . $010-.020$ | . 421 | . 279 | . 005 -. 010 |
| . 394 | . 183 | . 010 - . 020 | . 399 | . 169 | . 005 - . 010 | . 402 | . 359 | . $005-.010$ | . 406 | 304 | . 005 - .010 | . 414 | . 081 | . $030-.050$ | . 421 | . 280 | . 005 - . 010 |
| . 394 | . 196 | . $050-.075$ | . 399 | 200 | . $020-.040$ | . 403 | . 144 | . 005 - . 010 | . 407 | 063 | . 005 - . 010 | . 414 | . 1 | . $030-.050$ | . 421 |  | . 005 -. 010 |
| . 394 | . 203 | . 005 - .010 | . 399 | . 223 | . $005-.010$ | . 403 | . 189 | . $025-.036$ | . 407 | . 137 | . $020-.040$ | . 414 | . 166 | . $005-.010$ | . 421 | . 319 | . 020 - . 030 |
| . 394 | . 207 | . $050-.075$ | . 399 | . 226 | . $050-.070$ | . 403 | . 192 | . $020-.040$ | . 407 | . 175 | . $005-.010$ | . 414 | . 212 | . $080-.100$ | . 421 | . 322 | . 005 -. 010 |
| . 394 | . 208 | . $070-.090$ | . 399 | . 260 | . 070 - . 090 | . 403 | . 193 | . 016 - . 025 | . 407 | . 207 | . $005-.015$ | . 414 | . 236 | . $070-.080$ | . 422 | . 038 | . 020 - . 036 |
| . 394 | . 237 | . $005-.010$ | . 399 | . 284 | . 010 - . 020 | . 403 | . 203 | . 005 - . 010 | . 407 | . 225 | . $020-.040$ | . 414 | . 252 | . $005-.060$ | . 422 | . 123 | . 005 - . 010 |
| . 394 | . 239 | . $025-.040$ | . 399 | . 290 | . $005-.010$ | . 403 | . 263 | . $030-.050$ | . 407 | . 237 | . $020-.040$ | . 414 | . 261 | . 005 - . 010 | . 422 | . 129 | . $010-.025$ |
| . 394 | . 240 | . $005-.025$ | . 399 | . 362 | . 005 -. 010 | . 404 | . 100 | . $005-.010$ | . 407 | . 253 | . $010-015$ | . 414 | . 277 | . $035-.045$ | . 422 | 130 | . 015 |
|  | . 243 | . 015 | . 400 |  | 0 | . 404 | . 12 | . 005 | 407 | . 25 | . 010 - . 02 | . 414 | . 282 |  | 42 |  | . 010 |
| . 394 | . 251 | . $0055-.080$ | . 400 | . 091 | . 005 - . 010 | . 404 | . 173 | . 060 - . 080 | . 407 | . 261 | . 008 - . 016 | . 414 | . 315 | . $010-.020$ | . 422 | . 189 | . 025 - . 035 |
| . 394 | . 255 | . $045-.064$ | . 400 | . 119 | . $005-.010$ | . 404 | . 180 | . 060 - . 080 | . 407 | . 262 | . $005-.040$ | . 415 | . 092 | . $040-.060$ | . 422 | . 218 | . 010 - . 020 |
| . 39 | . 260 | . 040 - . 06 | . 400 | . 124 | . 005 -. 010 | . 404 | . 189 | . 025 | . 407 | 265 | . $015-.036$ | . 415 | . 179 | . $040-.070$ | . | 282 | . 040 -. 060 |
| . 394 | . 319 | . $005-.010$ | . 400 | . 131 | . 020 - . 030 | . 404 | . 190 | . $025-.040$ | . 407 | . 320 | . 010 - . 020 | . 415 | . 192 | . $070-.090$ | . 422 | . 335 | . 010 - .020 |
| . 395 | . 099 | . $030-.050$ | . 400 | . 139 | . $020-.035$ | . 404 | . 195 | . $010-.020$ | . 408 | . 083 | . $020-.050$ | . 415 | . 243 | . 008 - . 020 | . 422 | . 375 | . 005 -. 010 |
| . 395 | . 165 | . 015 - . 030 | . 400 | . 142 | . $005-.010$ | . 404 | . 197 | . $005-.010$ | . 408 | . 134 | . $025-.040$ | . 415 | . 250 | . 042 - . 080 | . 42 | . 129 | . 005 -. 010 |
| . 395 | . 172 | . $020-.035$ | . 400 | . 147 | . 025 - 0.048 | . 404 | . 210 | . $030-.050$ | . 408 | . 166 | . 015 - . 040 | . 415 | . 253 | . 005 - . 010 | . 423 | . 153 | . 005 - . 015 |
| . 395 | . 174 | . $015-.030$ | . 400 | . 151 | . 010 - . 060 | . 404 | . 218 | . $005-.010$ | . 408 | . 172 | . $005-.015$ | . 415 | . 265 | . $050-.070$ | . 423 | . 177 | . $030-.050$ |
|  | . 175 | . 090 - . 105 | . 400 | . 153 | . 005 - . 010 | . 404 | . 220 | . $025-.040$ | . 408 | . 173 | . 005 - . 010 | . 415 | . 281 | . $050-.072$ | . 423 |  | . 040 - . 060 |
| . 395 | . 186 | . $070-.090$ | . 400 | . 160 | . 020 -. 040 | . 404 | . 224 | . 005 -. 010 | . 408 | . 194 | . $040-.060$ | . 415 | . 285 | . $015-.025$ | . 423 | . 250 | . $020-.03$ |
| . 395 | . 191 | . $025-.093$ | . 400 | . 168 | . 042 - . 062 | . 404 | . 246 | . $005-.010$ | . 408 | . 202 | . $030-.040$ | . 415 | . 313 | . $010-.020$ | . 423 | . 254 | . 020 - . 030 |
| . 395 | . 195 | . 005 - . 010 | . 400 | . 172 | . 005 - . 010 | . 404 | . 252 | . 005 - . 010 | . 408 | . 240 | . 020 - . 040 | . 415 | 324 | . $025-.035$ | . 423 |  | . 060 - . 078 |
| . 395 | . 200 | . 005 - . 010 | . 400 | . 173 | . $030-.05$ | . 404 | . 26 | . 015 - . | . 408 | . 26 | . $005-.0$ | . 416 | . 12 | . $005-.0$ | . 42 | . 270 | . 060 -. 080 |
| . 39 | . 209 | . $050-.070$ | . 400 | . 182 | . 016 - . 032 | . 404 | . 265 | . 015 - . 030 | . 408 | . 297 | . $010-.020$ | . 416 | . 128 | . $040-.060$ | . 42 | . 271 | . $050-.070$ |
| . 395 | 210 | . 025 - . 04 | . 400 | . 192 | . $005-.060$ | . 404 | . 280 | . $060-.080$ | . 409 | . 129 | . $015-.030$ | . 416 | . 160 | . $005-.010$ | . 423 | . 278 | . 025 - . 050 |
| . 395 | . 219 | . $010-.020$ | . 400 | . 198 | . 015 - . 050 | . 404 | . 313 | . 005 - .012 | . 409 | . 167 | . $015-.025$ | . 416 | . 18 | . $020-.030$ | . 42 | . 314 | . 010 - .020 |
| . 395 | . 220 | . $015-.035$ | . 400 | . 200 | . 015 -. 025 | . 404 | . 320 | . $005-.020$ | . 409 | . 172 | . $020-.040$ | . 416 | . 205 | . 062 - . 080 | . 423 | . 319 | . 015 -. 025 |
|  |  | . 010 - .02 | 400 | . 202 | . $005-.010$ | . 405 | . 099 | . $005-.010$ | . 409 | . 194 | . $035-.050$ | . 416 | 218 | . 010 - . | . 423 |  |  |
| . 395 | . 236 | . 040 - . 060 | . 400 | . 203 | . $005-.010$ | . 405 | . 107 | . $005-.010$ | . 409 | . 210 | . $060-.083$ | . 416 | . 24 | . 008 - . 020 | . 42 | . 345 | . $010-.020$ |
| . 395 | . 243 | . $005-.015$ | . 400 | . 206 | . $050-.070$ | . 405 | . 108 | . $030-.050$ | . 409 | . 244 | . $030-.040$ | . 416 | . 25 | . $025-.040$ | . 424 | . 139 | . $030-.05$ |
|  | 2 | . 015 | . 400 | . 210 | . 005 - . 0 | - | . 137 | . 005 - . 0 | . 409 | . 313 | . $015-.030$ | . 11 |  | . $020-.040$ | . 424 |  |  |
| . 395 | . 248 | . $060-.075$ | . 400 | . 216 | . $005-.010$ | . 405 | . 156 | . 040 -. 080 | . 409 | . 322 | . 015 - . 030 | . 416 |  | . $025-.040$ | . 424 | 190 | 05 |
|  | . 251 | . 020 - . 03 | . 400 | . 225 | . $050-.0$ | . 405 | . 16 | . 015 - . | . 410 | . 063 | . $005-.0$ | . 417 | . 25 | . 048 - . | . 42 | . 19 | . 040 |
| . 39 | . 277 | . $040-.050$ | 400 | . 240 | . 015 - . 02 |  | . 168 | . 005 | 410 | . 102 | . 005 - . | 417 | . 276 | . 005 | . 42 | . 230 | . 015 |
| . 39 | . 280 | . $040-.060$ | . 400 | . 250 | . $050-.070$ | . 405 | . 175 | . 040 - . 060 | . 410 | . 186 | . $005-.010$ | . 417 | . 356 | . $010-.020$ | . 424 | . 319 | . 005 -. 010 |
|  | . 2 | . 005 - . 048 | . 400 |  | . 005 -. 010 | . 405 | . 184 | . $005-.0$ | . 410 | . 188 | . $030-.040$ | . 418 | 1 | . 050 - 0 | . 424 | 325 | . 005 -. 010 |
| . 395 | . 294 | . $036-.050$ | . 400 | . 253 | . 010 - . 020 | . 405 | . 201 | . 0050.0 | . 410 | . 21 | . $005-.105$ | . 418 | . 19 | . $025-.050$ | . 42 | . 13 | . $020-.040$ |
|  | . 3 | . $005-.010$ | . 400 | . 254 | . 010 - . 020 | . 405 | . 202 | . $020-.0$ | . 410 | . 210 | . $040-.060$ | . 418 | . 20 | . $010-.015$ | . 42 | . 138 |  |
| . 39 | . 338 | . 005 - . 010 | . 400 | . 255 | . 005 - . 030 | . 405 | . 202 | . $050-.050$ | . 410 | . 22 | . $025-.040$ | . 418 | . 25 | . 030 - .080 | . 42 | . 147 | . 020 - .03 |
| . 396 | . 055 | . $010-.020$ | . 400 | . 258 | . 005 - .010 | . 405 | . 222 | . $050-.07$ | . 410 | . 223 | . $010-.020$ | . 418 | . 25 | . $025-.040$ | . 425 | . 165 | . $015-.03$ |
|  | . 15 | . 040 | . 400 | . 260 | . 005 - . 0 | . 405 | . 24 | . 010 -. 0 | . 410 | . 25 | . $005-.010$ | . 418 | . 28 | . 020 - | . 425 | . 191 | 有 |
| . 396 | . 194 | . $010-.015$ | . 400 | . 26 | . 015 - . 030 | . 405 | . 250 | . 020 - . 05 | . 410 | . 256 | . $030-.042$ | . 418 | . 3 | . $035-.050$ | . 42 | . 19 | . 015 -. 030 |
| . 396 | . 203 | . $020-.040$ | . 400 | . 268 | . $030-.050$ | . 405 | . 252 | . $030-.05$ | . 410 | . 26 | . $005-.010$ | . 419 | . 12 | . $050-.072$ | . 42 | . 197 | . 005 -. 010 |
| . 396 | . 22 | . 005 | . 400 | . 273 | . 025 - . 0 | . 405 | . 25 | . 025 - . | . 410 | . | . $005-.010$ | . | . | . 062 - | . 2 | . 21 | . 005 -. 010 |
| . 396 | . 259 | . $030-.05$ | . 400 | . 282 | . 015 - . 030 | . 405 | . 257 | . $005-.042$ | . 410 | . 306 | . $015-.030$ | . 419 | . 173 | . $080-104$ | . 425 |  | . 015 - . 030 |
|  | . 260 | . $030-.05$ | . 400 | . | . $030-.04$ | . | . 261 | . 010 -. 0 | . 410 | 314 | . $005-.010$ | . 419 | 2 | 040-0 | . 425 |  | -050-070 |
| . 396 | . 277 | . $020-.040$ | . 400 | . 288 | . $015-.030$ | . 405 | . 276 | . 025 - . 0 | . 10 | . 317 | . $020-.035$ | . | . 26 | . 010 -. 020 | . 42 | . 26 | . 050 - |
| . 39 | . 278 | . $020-.040$ | . 400 | . 311 | . 005 - . 010 | . 405 | . 279 | . $050-.0$ | . 410 | . 358 | . $020-.030$ | . 419 | . 296 | . $020-.040$ | . 425 | . 284 | . $030-.050$ |
| . 396 | . 285 | . $025-.042$ | . 400 | . 314 | . 025 - . 040 | . 405 | . 303 | . $015-.025$ | . 411 | . 091 | . $0055-.010$ | . 419 | . 30 | . $005-.010$ | . 425 | . 317 | . 015 -. 030 |
| . 396 | . 318 | . 005 | . 40 | . 347 | . $005-.0$ | . 406 | . 094 | . 005 | . 411 | . 095 | . 005 - . | . 419 | . 31 | . 020 | . 425 | . 318 | . 005 - . 010 |
| . 396 | . 335 | . $005-.03$ | . 400 | . 360 | . $005-.010$ | . 406 | . 120 | . 032 -. 048 | . 411 | . 127 | . $020-.040$ | . 419 | . 32 | . $005-.025$ | . 42 | . 319 | . 040 |
| . 396 | . 338 | . $005-.00$ | . 401 | . 102 | . $005-.010$ | . 406 | . 124 | . 020 - . 0 | . 411 | . 22 | . $005-.010$ | . 419 | . 34 | . $005-.0$ | . | . 326 | . 020 - . |
| . 397 | . 025 | . $005-.010$ | . 401 | . 121 | . $030-.050$ | . 406 | . 127 | . 025 -. 02 | . 411 | . 25 | . $020-.050$ | . | . 036 | . $005-.0$ | . | . | . 020 - |
|  |  | . $005-.010$ | . 401 | . 125 | . 030 - . 105 | . 406 | . 128 | . 015 - . 0 | . 411 | . 25 | . $070-.075$ | . 420 | . 095 | . $005-.010$ | . 42 | . 343 | . 020 - . 040 |
| . 397 | . 105 | . 008 - .016 | . 401 | . 128 | . 025 - . 040 | . 406 | . 140 | . 025 -. 042 | . 411 | . 292 | . $010-.020$ | . 420 | . 129 | . $020-.030$ | . 425 | . 344 | . $005-.010$ |
| . 397 | . 109 | . $005-.015$ | . 401 | . 130 | . $005-.010$ | . 406 | . 155 | . $050-.0$ | . 411 | . 310 | . $010-.020$ | . 420 | . 170 | . 015 - . 030 | . 425 | . 345 | . 005 - . 010 |
| . 397 | . 153 | . $025-.040$ | . 401 | . 165 | . $005-.010$ | . 406 | . 161 | . $050-.075$ | . 411 | . 314 | . $030-.050$ | . 420 | . 179 | . $0055-.010$ | . 42 | . 140 | . 015 -. 030 |
| . 397 | . 176 | . $005-.010$ | . 401 | . 169 | . $031-.048$ | . 406 | . 170 | . $010-.025$ | . 411 | . 315 | . $005-.020$ | . 420 | . 193 | . $005-.010$ | . 42 | . 187 | . 005 -. 010 |
| . 397 | . 183 | . 010 - . 02 | . 401 | . 171 | . 005 - . 0 | . | . 171 | . 048 - . 0 | . 41 | . 13 | . 007 - . 0 |  |  |  | . 426 | . 215 |  |
| . 397 | . 196 | . $010-.015$ | . 401 | . 202 | . $020-.060$ | . 406 | . 189 | . 012 -. 020 | . 412 | . 161 | . $030-.050$ | . 420 | . 234 | . 0050.010 | . 426 | . 216 | . 070 |
| . 397 | . 212 | . 005 -. 015 | . 401 | . 219 | . $020-040$ | . 406 | . 190 | . $005-.010$ | . 412 | . 190 | . $005-.070$ | . 420 | . 238 | . $020-.030$ | . 426 | . 219 | . 005 - . 010 |
| . 397 | . 231 | . $005-.010$ | . 401 | . 221 | . $060-.075$ | . 406 | . 201 | . $050-.070$ | . 41 | . 196 | . $005-.015$ | . 420 | . 24 | . $005-.010$ | . 426 | . 225 | . 010 - .020 |
| . 397 | . 250 | . $005-.01$ | . 401 | . 237 | . $035-.050$ | . 406 | . 203 | . $005-.0$ | . 412 | . 21 | . $005-.010$ | . 420 | . 25 | . $030-.040$ | . 426 | . 2 | . 225 |
| . 397 | . 255 | . $070-.090$ | . 401 | . 241 | . $030-.050$ | . 406 | . 204 | . $030-.050$ | . 412 | . 218 | . $010-.020$ | . 420 | . 254 | . 006 - . 012 | . 426 | . 25 | . 040 -. 060 |
| . 397 | . 267 | . 020 - .040 | . 401 | . 251 | . $025-.040$ | . 406 | . 209 | . $030-.050$ | . 412 | . 222 | . 010 - . 020 | . 420 | . 258 | . 005 -.010 | . 426 | . 257 | . $050-.075$ |
| . 397 | . 280 | . $040-.050$ | . 401 | . 258 | . $015-.025$ | . 406 | . 218 | . 025 - . 040 | . 412 | . 231 | . $060-.080$ | . 420 | . 279 | . $005-.016$ | . 426 | . 270 | . $050-.070$ |
| . 397 | . 298 | . $015-.030$ | . 401 | . 263 | . 005 - . 010 | . 406 | . 220 | . 025 - . 042 | . 412 | . 236 | . $005-.010$ | . 420 | . 280 | . $010-.025$ | . 426 | . 272 | . 005 -. 010 |
| . 397 | . 315 | . 032 - . 042 | . 401 | . 298 | . 005 -. 010 | . 406 | . 221 | . $010-.02$ | . 41 | . 241 | . $005-.010$ | . 420 | . 31 | . $005-.010$ | . 426 | . 314 | . 005 - . 010 |
|  | . 32 | . $020-.04$ | . 401 | . 314 | . 010 | . 406 | . 22 | . 005 | . 412 |  | . 020 |  | . 31 | . $030-.050$ | . 426 |  | . 010 |
| . 397 | . 325 | . $015-.025$ | . 401 | . 318 | . $005-.010$ | . 406 | . 242 | . 062 -. 080 | . 412 | . 290 | . $040-.060$ | . 420 | . 319 | . $005-.010$ | . 426 | . 345 | . 010 - |
| . 398 | . 117 | . $020-.035$ | . 401 | . 328 | . $005-.030$ | . 406 | . 250 | . $020-.035$ | . 412 | . 326 | . $010-.040$ | . 421 | . 058 | . $005-.010$ | . 426 | . 354 | . 015 -. 025 |
| . 398 | . 188 | . 005 -. 010 | . 402 | . 099 | . $015-.025$ | . 406 | . 25 | . 050 - . 070 | . 413 | . 169 | . $005-.010$ | . 42 | . 108 | . $005-.010$ | . 427 | . 107 | . 010 - |
| . 398 | . 19 | . $040-.060$ | . 402 | . 145 | . 015 - . 060 | . 406 | . 257 | . 025 -. 042 | . 413 | . 187 | . $010-.020$ | . 421 | . 121 | . $005-.010$ | . 427 | . 134 | . $030-$. |
| . 398 | . 200 | . $070-.080$ | . 402 | . 157 | . $005-.010$ | . 406 | . 260 | . 005 -. 010 | . 413 | . 212 | . 010 - . 020 | . 421 | . 178 | . $020-.040$ | . 427 | . 187 | . $005-.010$ |
| . 398 | . 225 | . $005-.010$ | . 402 | . 162 | . $060-.080$ | . 406 | . 262 | . 025 - . 040 | . 413 | . 222 | . 042 - . 072 | . 421 | . 204 | . $020-.040$ | . 427 | . 213 | . $030-.050$ |
| . 398 | . 234 | . $005-.010$ | . 402 | . | . $015-.025$ | . 406 | . 264 | . $036-.05$ | . 413 | . 223 | . $005-.010$ | . 421 | . 209 | . $005-.010$ | . 427 | . 23 | . 010 - 02 |
| . 398 | . 241 | . $040-.060$ | . 402 | . 235 | . $050-.070$ | . 406 | . 269 | . 005 - . 010 | . 413 | . 229 | . $005-.010$ | . 421 | . 23 | . $025-.040$ | . 42 | . 23 | . 050 - . 070 |
| . 398 | 286 | . $025-.048$ | . 402 | . 256 | . $030-.050$ | . 406 | . 276 | . 042 - . 062 | . 413 | . 269 | . 005 - . 010 | . 42 | . 25 | . $015-.030$ | . 427 |  | . 005 -. 010 |
|  |  |  |  |  |  |  |  |  | . 413 |  | . 005 - . 010 |  |  |  |  |  |  |
| 398 | 304 | 15 | . 402 | . 281 | 8 - . | . 406 | . 284 | 20-. | . 413 | 326 | 005-.010 | . 421 | . 268 | 025-. | . 427 | . 279 | . 040 - . 060 |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D | Choose Any Thickness $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 4 | . 325 | . $015-.030$ | . 432 | . 314 | . $005-.010$ | . 435 | 254 | . 000 - . 008 | . 43 | . 259 | . $050-.070$ | 43 | 165 | . $025-.040$ | . 44 | . 286 | . $0005-.010$ |
| . 427 | . 347 | . $005-.010$ | . 432 | . 315 | . $005-.010$ | . 435 | . 257 | . $025-.040$ | . 437 | . 260 | . $010-.025$ | . 439 | . 173 | . $030-.050$ | . 442 | . 317 | . $040-.060$ |
| . 428 | . 034 | . $016-.025$ | . 432 | . 316 | . $040-.060$ | . 435 | . 261 | . $025-.045$ | . 437 | . 261 | . $005-.010$ | . 439 | . 174 | . $005-.050$ | . 443 | . 190 | . $025-.040$ |
| . 428 | . 101 | . $010-.020$ | . 432 | . 317 | . $005-.010$ | . 435 | . 267 | . $010-.020$ | . 437 | . 262 | . $030-.042$ | . 439 | . 185 | . $090-.105$ | 443 | . 191 | . $025-.040$ |
| 8 | . 132 | . $005-.010$ | . 432 | . 319 | . $030-.050$ | . 435 | . 268 | . $010-.020$ | . 437 | . 265 | . $005-.012$ | . 439 | . 189 | . $010-.075$ | . 443 | . 223 | . $005-.010$ |
| . 428 | . 143 | . $050-.070$ | 432 | . 356 | . $015-.025$ | . 435 | . 284 | . $040-.072$ | . 437 | . 275 | . $020-.040$ | . 439 | 190 | . $060-.080$ | 443 | 224 | . $040-.060$ |
| . 428 | . 179 | . $090-.105$ | . 432 | 64 | . $005-.010$ | . 435 | 290 | . 025 - . 050 | . 37 | . 281 | . 042 - . 062 | . 439 | . 192 | . $005-.010$ | 44 | . 278 | . $020-.040$ |
| . 428 | . 187 | . $005-.010$ | . 433 | . 042 | . $031-.048$ | . 435 | . 296 | . $005-.010$ | . 437 | . 284 | . $015-.030$ | . 439 | . 203 | . $040-.090$ | . 443 | . 295 | . 016 - . 025 |
| . 428 | . 213 | . $020-.040$ | . 433 | . 052 | . 015 - . 030 | . 435 | . 305 | . $005-.010$ | . 437 | . 287 | . $010-.020$ | . 439 | . 207 | . $040-.060$ | 44 | . 336 | . $040-.060$ |
| . 428 | . 220 | . $040-.060$ | . 433 | . 054 | . $015-.030$ | . 435 | . 321 | . $030-.050$ | . 437 | . 302 | . $005-.012$ | . 439 | . 251 | . $060-.080$ | . 444 | . 165 | . $005-.010$ |
| . 428 | . 241 | . $005-.010$ | . 4 | . 089 | . $020-.040$ | . 435 | . 327 | . $030-.050$ | . 437 | . 312 | . $005-.010$ | . 439 | . 252 | . $060-.080$ | . 44 | . 174 | . $030-.050$ |
| . 428 | . 299 | . $005-.010$ | . 433 | . 157 | . $030-.050$ | . 435 | . 380 | . $010-.020$ | . 437 | . 316 | . $010-.015$ | . 439 | . 253 | . $010-.025$ | . 444 | . 196 | . $015-.030$ |
| . 428 | . 311 | . $025-.040$ | . 433 | . 178 | . $105-.125$ | . 436 | . 187 | . $005-.010$ | . 437 | . 321 | . $020-.040$ | . 439 | . 260 | . $025-.040$ | . 44 | . 220 | . $030-.050$ |
| . 428 | . 316 | . $025-.040$ | . 433 | . 202 | . $015-.030$ | . 436 | . 188 | . $070-.090$ | . 437 | . 325 | . $005-.010$ | . 439 | . 264 | . $060-.075$ | . 444 | . 318 | . $030-.050$ |
| . 428 | . 318 | . $010-.020$ | . 433 | . 203 | . $005-.030$ | . 436 | . 201 | . $005-.010$ | . 437 | . 328 | . $020-.030$ | . 439 | . 276 | . $005-.010$ | . 444 | . 342 | . $010-.020$ |
| . 429 | . 135 | . $005-.010$ | . 433 | . 220 | . $005-.010$ | . 436 | . 226 | . $010-.025$ | . 437 | . 329 | . $040-.060$ | . 439 | . 282 | . $005-.010$ | . 444 | . 347 | . $020-.040$ |
| . 429 | . 161 | . $020-.040$ | . 433 | . 224 | . $005-.010$ | . 436 | . 241 | . $025-.035$ | . 437 | . 343 | . $005-.060$ | . 439 | . 313 | . $040-.060$ | . 44 | . 349 | . $005-.010$ |
| . 429 | . 189 | . $010-.020$ | . 433 | . 237 | . $030-.050$ | . 436 | . 251 | . $080-.100$ | . 437 | . 365 | . $005-.010$ | . 439 | . 315 | . $005-.010$ | . 444 | . 381 | . $015-.030$ |
| . 429 | . 199 | . $005-.010$ | . 433 | . 238 | . $005-.010$ | . 436 | . 253 | . $030-.050$ | . 437 | . 376 | . $005-.025$ | . 439 | . 317 | . $040-.060$ | . 445 | . 095 | . $030-.050$ |
| . 429 | . 257 | . $010-.020$ | . 433 | . 239 | . $005-.010$ | . 436 | . 254 | . $010-.020$ | . 437 | . 380 | . $005-.010$ | . 439 | . 321 | . $040-.060$ | . 445 | . 116 | . $050-.070$ |
| . 429 | . 260 | . $015-.060$ | . 433 | 243 | . 020 -. 050 | . 436 | . 256 | . $005-.010$ | . 438 | . 048 | . $005-.010$ | . 440 | . 024 | . $005-.010$ | . 445 | . 136 | . $010-.020$ |
| . 430 | . 111 | . $005-.010$ | . 433 | . 251 | . $10-.030$ | . 436 | . 263 | . $005-.010$ | 438 | . 058 | . $020-.035$ | . 440 | . 052 | . $025-.040$ | . 445 | . 142 | . $040-.050$ |
| . 430 | . 115 | . $010-.020$ | . 433 | . 253 | . $008-.070$ | . 436 | . 279 | . $010-.025$ | . 438 | . 087 | . $005-.010$ | . 440 | . 090 | . $035-.050$ | . 445 | . 206 | . $035-.050$ |
| . 430 | . 120 | . $000-.012$ | . 433 | . 276 | . $20-.040$ | . 436 | . 282 | . $025-.075$ | . 438 | . 093 | . $005-.010$ | . 440 | . 105 | . $005-.010$ | . 445 | . 212 | . $005-.010$ |
| . 430 | . 128 | . $032-.042$ | . 433 | . 278 | . $005-.010$ | . 436 | . 283 | . $010-.020$ | . 438 | . 094 | . $025-.040$ | . 440 | . 127 | . $010-.020$ | . 445 | . 219 | . $050-.070$ |
| . 430 | . 130 | . $030-.050$ | . 433 | . 281 | . 10 - . 020 | 36 | . 287 | . $005-.015$ | . 438 | . 119 | . $015-.030$ | . 440 | . 129 | . $030-.050$ | 445 | . 252 | . $015-.025$ |
| . 430 | . 159 | . $020-.040$ | . 433 | . 315 | . $005-.030$ | . 436 | . 31 | . $005-.010$ | . 438 | . 125 | . $025-.042$ | . 440 | . 140 | . $025-.040$ | . 445 | . 265 | . $040-.060$ |
| . 430 | . 161 | . $010-.020$ | . 433 | . 317 | . $005-.010$ | 36 | . 31 | . $010-.042$ | . 438 | . 129 | . $015-.030$ | . 440 | . 158 | . $030-.050$ | . 44 | . 325 | . $010-.020$ |
| 430 | . 175 | . $015-.030$ | . 433 | . 321 | . $035-.050$ | . 436 | . 318 | . $005-.010$ | . 438 | . 136 | . $010-.015$ | . 440 | . 168 | . $040-.060$ | . 44 | . 331 | . $030-.050$ |
| . 430 | . 180 | . $020-.040$ | . 4 | . 330 | . $005-.010$ | . 436 | . 334 | . $015-.030$ | . 438 | . 138 | . $005-.010$ | . 440 | . 170 | . $025-.050$ | . 445 | . 348 | . $020-.040$ |
| 430 | . 185 | . $020-.040$ | 433 | . 347 | . $015-.030$ | . 436 | . 375 | . $015-.030$ | . 438 | . 147 | . $030-.050$ | . 440 | . 173 | . $005-.010$ | . 445 | . 383 | . $005-.040$ |
| 43 | . 187 | . $005-.010$ | . 433 | . 348 | . $030-.040$ | . 436 | . 37 | . $0005-.010$ | . 438 | . 162 | . $030-.060$ | . 440 | . 190 | . $100-.125$ | . 445 | . 385 | . $005-.020$ |
| . 430 | . 189 | . $030-.0$ | . 433 | . 351 | . $015-.030$ | . 436 | . 39 | . $000-.010$ | . 438 | . 169 | . $005-.010$ | . 440 | . 195 | . $035-.050$ | . 445 | . 390 | . $010-.015$ |
| . 43 | . 190 | . $020-.040$ | . 434 | . 043 | . $005-.010$ | . 437 | . 039 | . $005-.010$ | . 438 | . 193 | . $050-.070$ | . 440 | . 202 | . $070-.090$ | . 445 | . 399 | . $005-.010$ |
| . 430 | . 191 | . $020-.080$ | . 434 | . 079 | . $030-.050$ | . 437 | . 096 | . $015-.025$ | . 438 | . 195 | . $030-.040$ | . 440 | . 210 | . $010-.020$ | . 446 | . 049 | . $010-.020$ |
| 430 | . 200 | . $070-.0$ | . 434 | . 094 | - 40 -. 060 | . 437 | . 120 | . $040-.060$ | . 438 | . 196 | . $005-.020$ | . 440 | . 211 | . $005-.010$ | . 446 | . 151 | . 062 -. 090 |
| . 430 | . 206 | . $080-.100$ | . 434 | 103 | . $040-.060$ | . 437 | . 125 | . $005-.015$ | . 438 | . 198 | . $025-.035$ | . 440 | . 217 | . $070-.090$ | . 446 | . 162 | . $005-.010$ |
| . 43 | . 215 | . $032-.042$ | . 4 | . 160 | . $090-.125$ | . 437 | . 12 | . $025-.050$ | . 438 | . 200 | . $005-.090$ | . 440 | . 218 | . $005-.020$ | . 446 | 71 | . $040-.060$ |
| . 430 | . 220 | . $015-.035$ | . 434 | . 176 | . $020-.040$ | . 437 | . 127 | . $015-.060$ | . 438 | . 201 | . $025-.050$ | . 440 | . 228 | . $015-.040$ | . 446 | . 197 | . $010-.020$ |
| . 430 | . 230 | . $005-.010$ | . 434 | . 187 | . $005-.010$ | . 437 | . 128 | . $030-.050$ | . 438 | . 202 | . $020-.050$ | . 440 | . 237 | . $050-.075$ | . 446 | . 208 | . $050-.070$ |
| 430 | . 250 | . $090-.110$ | . 434 | 196 | . $005-.010$ | . 437 | 129 | . $010-.042$ | . 438 | . 203 | . $075-.090$ | . 440 | . 245 | . $005-.010$ | . 446 | . 256 | . $0005-.010$ |
| . 430 | . 258 | . $020-.040$ | . 4 | 98 | . $005-.010$ | . 437 | 30 | . 025 - . 042 | . 438 | . 205 | . $070-.090$ | . 440 | . 250 | . $005-.010$ | . 446 | . 270 | . $005-.040$ |
| . 430 | . 265 | . 000 - . 080 | . 434 | . 201 | . $005-.020$ | . 437 | . 133 | . $050-.062$ | . 438 | . 206 | . $020-.030$ | . 440 | . 252 | . $010-.025$ | . 446 | . 307 | . $030-.050$ |
| . 430 | . 279 | . $005-.010$ | . 434 | 24 | . $005-.010$ | . 437 | 141 | . 048 - . 072 | . 438 | . 207 | . $005-.010$ | . 440 | . 253 | . $005-.010$ | . 446 | 319 | . 032 - . 060 |
| . 430 | . 285 | . $020-.030$ | . 434 | . 236 | . $032-.062$ | . 437 | . 142 | . $040-.060$ | . 438 | . 210 | . $042-.060$ | . 440 | . 260 | . $010-.070$ | . 446 | . 325 | . $032-.060$ |
| . 430 | . 300 | . $010-.020$ | . 434 | 244 | . $40-.050$ | . 437 | . 143 | . $040-.060$ | . 438 | . 216 | . $005-.100$ | . 440 | . 265 | . $005-.010$ | . 447 | . 127 | . $020-.040$ |
| . 43 | . 308 | . $010-.020$ | . 434 | . 253 | . $005-.010$ | . 437 | . 144 | . $025-.035$ | . 438 | . 232 | . $035-.050$ | . 440 | . 275 | . $020-.045$ | . 447 | . 146 | . $020-.040$ |
| . 430 | . 314 | . $030-.050$ | . 4 | . 255 | . $005-.010$ | . 437 | 14 | . $020-.040$ | . 438 | . 236 | . $005-.010$ | . 440 | . 283 | . $040-.062$ | 447 | 94 | . $030-.050$ |
| . 430 | . 339 | . $005-.010$ | . 434 | . 271 | . $050-.070$ | . 437 | . 150 | . $010-.020$ | . 438 | . 247 | . $005-.010$ | . 440 | . 291 | . $020-.040$ | . 447 | . 202 | . $025-.040$ |
| . 430 | . 343 | . $015-.030$ | . 434 | . 282 | . $005-.010$ | . 437 | . 157 | . $015-.030$ | . 438 | . 249 | . $050-.075$ | . 440 | . 304 | . $030-.050$ | . 447 | . 223 | . $025-.050$ |
| . 430 | . 364 | . $005-.010$ | . 43 | 286 | . $020-.030$ | . 437 | . 158 | . $005-.010$ | . 438 | . 255 | . $005-.030$ | . 440 | . 314 | . $040-.060$ | . 447 | . 230 | . $025-.040$ |
| . 430 | . 372 | . $005-.020$ | 34 | . 315 | . 05 - . 010 | . 437 | 66 | . $010-.050$ | 38 | . 256 | . $025-.050$ | . 440 | . 316 | . $020-.050$ | . 447 | . 236 | . $005-.010$ |
| . 43 | . 376 | . 005 - . 01 | . 434 | . 316 | . $015-.040$ | . 437 | . 169 | . 008 - . 016 | . 438 | . 257 | . $030-.050$ | . 440 | . 328 | . $040-.060$ | . 447 | . 250 | . $020-.040$ |
| 43 | . 379 | . 015 -. 020 | . 434 | . 318 | . $005-.010$ | . 437 | . 171 | . $030-.050$ | . 438 | . 258 | . $005-.010$ | . 440 | . 355 | . $015-.025$ | . 447 | . 254 | . $010-.020$ |
| . 431 | . 040 | . $005-.010$ | . 434 | . 320 | . $005-.010$ | . 437 | . 183 | . $050-.062$ | . 438 | . 259 | . $005-.010$ | . 440 | . 381 | . $010-.020$ | . 447 | . 270 | . $020-.030$ |
| . 431 | . 126 | . $035-.050$ | . 434 | . 330 | . $030-.050$ | . 437 | . 191 | . $010-.104$ | . 438 | . 263 | . $020-.050$ | . 440 | . 390 | . $005-.010$ | . 447 | . 313 | . $015-.025$ |
| . 431 | . 127 | . $025-.040$ | . 434 | . 350 | . $025-.035$ | . 437 | . 194 | . $020-.104$ | . 438 | . 265 | . $030-.060$ | . 441 | . 042 | . $010-.020$ | . 447 | . 337 | . $005-.010$ |
| . 431 | . 157 | . $025-.040$ | . 435 | . 064 | . $035-.062$ | . 437 | . 19 | . $040-.125$ | . 438 | . 266 | . $015-.030$ | . 441 | . 093 | . $005-.020$ | . 447 | . 375 | . $020-.036$ |
| . 431 | . 158 | . $0005-.010$ | . 435 | . 067 | . $020-.040$ | . 437 | . 198 | . $000-.010$ | . 438 | . 274 | . $015-.030$ | . 441 | . 143 | . $005-.020$ | . 447 | . 380 | . $015-.030$ |
| . 431 | . 195 | . $005-.010$ | . 435 | . 077 | . $005-.010$ | . 437 | . 199 | . $015-.032$ | . 438 | . 276 | . $030-.050$ | . 441 | . 151 | . $030-.050$ | . 448 | . 094 | . $005-.010$ |
| . 431 | . 197 | . $020-.030$ | . 435 | . 080 | . $12-.025$ | . 437 | . 204 | . $020-.030$ | . 438 | . 281 | . $060-.080$ | . 441 | . 168 | . $030-.050$ | . 448 | . 139 | . $030-.040$ |
| . 431 | . 235 | . $005-.012$ | . 435 | . 082 | . $030-.050$ | . 437 | . 205 | . $020-.035$ | . 438 | . 282 | . $005-.075$ | . 441 | . 172 | . 062 - . 083 | . 448 | . 181 | . $006-.012$ |
| . 431 | . 238 | . $030-.060$ | . 435 | . 112 | . $007-.012$ | . 437 | . 215 | . $020-.040$ | . 438 | . 284 | . $050-.075$ | . 441 | . 190 | . $005-.010$ | . 448 | . 189 | . $005-.010$ |
| . 431 | . 259 | . $005-.030$ | . 435 | . 136 | . $090-.105$ | . 437 | . 217 | . $060-.080$ | . 438 | . 297 | . $005-.010$ | . 441 | . 198 | . $005-.030$ | . 448 | . 191 | . $030-.048$ |
| . 431 | . 294 | . $015-.025$ | . 435 | . 149 | . $060-.083$ | . 437 | . 218 | . $015-.062$ | . 438 | . 297 | . $015-.025$ | . 441 | . 224 | . $050-.075$ | . 448 | . 203 | . $015-.030$ |
| . 432 | . 080 | . $005-.010$ | . 435 | . 160 | . $010-.020$ | . 437 | . 219 | . 008 - . 016 | . 438 | . 313 | . $030-.060$ | . 441 | . 242 | . $020-.030$ | . 448 | . 205 | . $030-.060$ |
| . 432 | . 117 | . $030-.050$ | . 435 | . 166 | . $090-.105$ | . 437 | . 220 | . $040-.060$ | . 438 | . 315 | . $010-.020$ | . 441 | . 254 | . $020-.040$ | . 448 | . 215 | . $020-.040$ |
| . 432 | . 118 | . $015-.030$ | . 435 | . 174 | . $025-.040$ | . 437 | . 222 | . 000 - . 010 | . 438 | . 316 | . $005-.010$ | . 441 | . 255 | . $005-.010$ | . 448 | . 223 | . $025-.040$ |
| . 432 | . 120 | . $015-.030$ | . 435 | . 178 | . $105-.125$ | . 437 | . 225 | . $032-.062$ | . 438 | . 322 | . $010-.020$ | . 441 | . 257 | . $020-.048$ | . 448 | . 245 | . $005-.020$ |
| . 432 | . 122 | . $030-.050$ | . 435 | . 182 | . $060-.083$ | . 437 | . 228 | . $050-.070$ | . 438 | . 323 | . $025-.040$ | . 441 | . 258 | . $030-.050$ | . 448 | . 248 | . $010-.020$ |
| . 432 | . 125 | . $032-.062$ | . 435 | 190 | . $070-.090$ | . 437 | . 232 | . $030-.042$ | . 438 | . 325 | . $005-.010$ | . 441 | . 266 | . $042-.072$ | . 448 | . 251 | . $032-.060$ |
| . 432 | . 130 | . $010-.020$ | . 435 | . 191 | . $005-.010$ | . 437 | . 238 | . $006-.016$ | . 438 | . 328 | . $010-.020$ | . 441 | . 270 | . $025-.040$ | . 448 | . 271 | . $030-.050$ |
| . 432 | . 133 | . $050-.090$ | . 435 | . 198 | . $005-.072$ | . 437 | . 245 | . $020-.040$ | . 438 | . 335 | . $005-.010$ | . 441 | . 273 | . $005-.010$ | . 448 | . 312 | . $005-.010$ |
| . 432 | . 135 | . $040-.060$ | . 435 | . 200 | . $050-.075$ | . 437 | . 251 | . $010-.015$ | . 438 | . 337 | . $025-.040$ | . 441 | . 316 | . $040-.060$ | . 448 | . 323 | . $010-.020$ |
| . 432 | . 187 | . $005-.010$ | . 435 | . 203 | . $005-.008$ | . 437 | . 252 | . $010-.020$ | . 438 | . 339 | . $025-.040$ | . 441 | . 319 | . $005-.010$ | . 448 | . 331 | . $010-.020$ |
| . 432 | . 199 | . $005-.010$ | . 435 | . 214 | . $040-.062$ | . 437 | . 253 | . $035-.050$ | . 438 | . 365 | . $005-.015$ | . 441 | . 320 | . $005-.008$ | . 448 | . 367 | . $035-.050$ |
| . 432 | . 260 | . $080-.100$ | . 435 | . 223 | . $025-.050$ | . 437 | . 254 | . $005-.050$ | . 438 | . 381 | . $020-.030$ | . 442 | . 154 | . $030-.040$ | . 448 | . 368 | . $030-.040$ |
| . 432 | . 263 | . $015-.025$ | . 435 | . 237 | . $015-.030$ | . 437 | . 255 | . $010-.020$ | . 438 | . 384 | . $015-.030$ | . 442 | . 195 | . $005-.010$ | . 448 | . 377 | . $005-.010$ |
| . 432 | . 297 | . $005-.010$ | . 435 | . 250 | . $015-.030$ | . 437 | . 257 | . 008 - . 016 | . 439 | . 118 | . $030-.050$ | . 442 | . 254 | . $020-.040$ | . 449 | . 259 | . $005-.010$ |
| . 432 | . 313 | . $020-.048$ | . 435 | . 252 | . $015-.030$ | . 437 | . 258 | . $025-.070$ | . 439 | . 141 | . $010-.020$ | . 442 | . 260 | . $010-.020$ | . 449 | . 351 | . $005-.010$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D | Thick <br> $\underset{\substack{\text { Thic } \\ \text { From }}}{\substack{2 \\ \hline}}$ | O.D. | I.D. |  | O.D. | I.D. |  | O.D | I.D. |  | O.D. | I.D |  | O.D. | I.D. | Choose Any <br> Thickness* <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 449 | . 412 | . $005-.010$ | . 455 | . 195 | . 015 - . 030 | . 463 | . 320 | . $040-.050$ | . 468 | . 287 | . $005-.010$ | . 47 | . 206 | . $005-.010$ | . 47 | 317 | . 005 -. 015 |
| . 450 | . 06 | . $030-.050$ | . 455 | . 235 | . $020-.030$ | 63 | . 321 | . $030-.050$ | 68 | . 312 | . $050-.070$ | . 471 | . 218 | . $005-.010$ | . 474 | . 320 | . $030-.050$ |
| . 450 | . 065 | . $006-.015$ | . 455 | . 257 | . $020-.032$ | . 463 | . 322 | . $015-.030$ | . 468 | . 320 | . $005-.010$ | . 471 | . 222 | . $020-.030$ | . 474 | . 381 | . $005-.012$ |
| . 450 | . 089 | . $030-.050$ | . 455 | . 261 | . 007 - . 016 | . 463 | . 333 | . $030-.050$ | . 468 | . 321 | . $005-.072$ | . 471 | . 223 | . $040-.050$ | . 474 | . 396 | . $015-.025$ |
| . 450 | . 114 | . $015-.030$ | . 455 | . 265 | . $015-.030$ | . 463 | . 391 | . $020-.030$ | . 468 | . 390 | . $015-.030$ | . 471 | . 224 | . $020-.040$ | . 475 | . 113 | . $005-.010$ |
| . 450 | . 120 | . $010-.015$ | . 455 | . 266 | . $040-.060$ | . 464 | . 129 | . 005 - . 010 | . 468 | . 400 | . $020-.040$ | . 471 | . 254 | . $005-.010$ | . 475 | . 147 | . $020-.040$ |
| . 450 | . 138 | . $005-.015$ | . 455 | . 302 | . $015-.030$ | . 464 | . 141 | . $050-.070$ | . 468 | . 405 | . $005-.010$ | . 471 | . 256 | . $035-.050$ | . 475 | . 175 | . 020 - |
| . 450 | . 143 | . $005-.010$ | . 455 | . 353 | . $010-.020$ | . 464 | . 159 | . $060-.080$ | . 469 | . 100 | . $020-.040$ | . 471 | . 258 | . $030-.050$ | . 475 | . 192 | .005-. 010 |
| . 450 | . 162 | . $050-.075$ | . 455 | . 383 | . $025-.040$ | . 464 | . 160 | . $015-.030$ | . 469 | . 149 | . $080-.104$ | . 471 | . 259 | . $005-.010$ | . 475 | 192 | . 060 - |
| . 450 | . 174 | . $025-.040$ | . 456 | . 074 | . $005-.010$ | . 464 | . 190 | . $030-.050$ | . 469 | . 184 | . $0005-.010$ | . 471 | . 287 | . $005-.015$ | . 475 | . 196 | . $005-.010$ |
| . 450 | . 182 | . $005-.010$ | . 456 | . 153 | . $025-.040$ | . 464 | . 210 | . $020-.036$ | . 469 | . 192 | . $005-.030$ | . 471 | . 296 | . $005-.010$ | . 475 | . 214 | . $050-.070$ |
| . 450 | . 185 | . $040-.050$ | . 456 | . 158 | . $020-.040$ | . 464 | . 218 | . $005-.010$ | . 469 | . 206 | . $075-.100$ | . 471 | . 318 | . $050-.070$ | . 475 | . 227 | . $020-.030$ |
| . 450 | . 192 | . $005-.010$ | . 456 | . 189 | . $030-.040$ | . 464 | . 237 | . $015-.030$ | . 469 | . 228 | . $010-.020$ | . 471 | . 319 | . $010-.020$ | . 475 | . 241 | . $040-.060$ |
| . 450 | . 200 | . $015-.080$ | . 456 | . 190 | . $025-.062$ | . 464 | . 244 | . 000 -. 020 | . 469 | . 254 | . $030-.050$ | . 471 | . 322 | . $005-.010$ | . 475 | . 259 | . $010-.030$ |
| . 450 | . 201 | . $005-.010$ | . 456 | . 194 | . $040-.062$ | . 464 | . 252 | . $005-.010$ | . 469 | . 263 | . $030-.050$ | . 471 | . 337 | . $005-.010$ | . 475 | . 279 | . $005-.010$ |
| . 450 | . 216 | . $005-.010$ | . 456 | . 221 | . $005-.010$ | . 464 | . 265 | . $010-.020$ | . 469 | . 269 | . $015-.025$ | . 471 | . 348 | . $025-.042$ | . 475 | . 286 | . $005-.010$ |
| . 450 | . 223 | . $015-.025$ | . 456 | . 235 | . $005-.010$ | . 464 | . 318 | . $015-.025$ | 469 | . 281 | . $005-.020$ | . 471 | . 378 | . $005-.012$ | . 475 | . 306 | . $005-.010$ |
| . 450 | . 237 | . $030-.050$ | . 456 | . 257 | . $020-.030$ | . 464 | . 320 | . $040-.060$ | . 469 | . 320 | . $004-.008$ | . 471 | . 387 | . $005-.010$ | . 475 | . 324 | . $020-.040$ |
| . 450 | . 240 | . $005-.010$ | . 456 | . 261 | . $005-.010$ | . 464 | . 367 | . $010-.020$ | . 469 | . 321 | . $005-.010$ | . 472 | . 097 | . $005-.020$ | . 475 | . 334 | . $040-.060$ |
| . 450 | . 247 | . $005-.010$ | . 456 | . 356 | . $010-.020$ | . 464 | . 393 | . $005-.010$ | . 469 | . 322 | . $010-.020$ | . 472 | . 099 | . $020-.040$ | . 475 | . 347 | . $020-.040$ |
| . 450 | . 251 | . $020-.100$ | . 456 | . 360 | . $010-.020$ | . 465 | . 062 | . $030-.050$ | . 469 | . 325 | . $020-.035$ | . 472 | . 103 | . $005-.010$ | . 475 | . 360 | .005-. 010 |
| . 450 | . 252 | . $005-.020$ | 456 | . 378 | . 005 - . 0 | . 465 | . 117 | . $040-.060$ | . 469 | . 343 | . $005-.010$ | . 472 | . 125 | . $005-.010$ | . 475 | . 368 | . $015-.040$ |
| . 450 | . 254 | . $025-.040$ | . 456 | . 390 | . $010-.020$ | . 465 | . 134 | . $030-.040$ | . 469 | . 349 | . $010-.020$ | . 472 | . 157 | . $005-.010$ | . 475 | . 378 | . $005-.010$ |
| . 450 | . 256 | . $010-.0$ | . 457 | . 252 | . $050-.075$ | . 465 | . 171 | . $025-.040$ | . 469 | . 379 | . $020-.030$ | . 472 | . 160 | . $010-.020$ | . 475 | . 380 | . $010-.020$ |
| . 450 | . 259 | . $015-.030$ | . 457 | . 254 | . $005-.010$ | . 465 | . 188 | . $060-.070$ | . 469 | . 384 | . $010-.020$ | . 472 | . 162 | . $050-.070$ | . 475 | . 397 | . $020-.030$ |
| . 450 | . 260 | . $025-.040$ | 57 | . 255 | . $030-.050$ | . 465 | . 200 | . $005-.010$ | . 470 | . 042 | . $015-.025$ | . 472 | . 165 | . $015-.030$ | . 475 | . 400 | . $020-.040$ |
| . 450 | . 264 | . $050-.070$ | . 457 | . 311 | . $030-.040$ | . 465 | . 210 | . $040-.060$ | . 470 | . 044 | . $020-.030$ | . 472 | . 169 | . $025-.050$ | . 475 | . 411 | . $010-.020$ |
| . 450 | . 280 | . $050-.075$ | . 457 | . 313 | . $050-.060$ | . 465 | . 211 | . $100-.120$ | . 470 | . 057 | . $0005-.010$ | . 472 | . 196 | . $032-.048$ | . 475 | . 424 | . $015-.040$ |
| . 450 | . 284 | . $020-.040$ | . 457 | . 363 | . $005-.010$ | . 465 | . 217 | . $005-.010$ | . 470 | . 094 | . $005-.015$ | . 472 | . 200 | . $005-.010$ | . 476 | . 144 | . $032-.060$ |
| . 450 | . 290 | . $080-.100$ | . 457 | . 407 | . $015-.02$ | . 465 | . 221 | . $005-.010$ | . 470 | . 116 | . $035-.050$ | . 472 | . 211 | . $005-.010$ | . 476 | . 163 | . $015-.030$ |
| . 450 | . 292 | . $015-.025$ | . 458 | . 172 | . 062 - . 090 | . 465 | . 222 | . $060-.070$ | . 470 | . 118 | . $025-.042$ | . 472 | . 236 | . $005-.010$ | . 476 | . 169 | . $070-.080$ |
| . 450 | . 295 | . $015-.030$ | 58 | . 250 | . $040-.062$ | . 465 | . 229 | . $005-.010$ | . 470 | . 119 | . $010-.025$ | . 472 | . 237 | . $015-.030$ | . 476 | . 181 | . $030-.040$ |
| . 450 | . 316 | . $005-.030$ | . 459 | . 172 | . $050-.075$ | . 465 | . 252 | . $006-.015$ | . 470 | . 138 | . $015-.025$ | . 472 | . 238 | . $005-.010$ | . 476 | . 190 | . $015-.030$ |
| . 450 | . 317 | . $005-.025$ | . 4 | . 173 | . $005-.050$ | . 465 | . 261 | . $005-.010$ | . 470 | . 14 | . $012-.050$ | . 472 | . 239 | . $005-.010$ | . 476 | . 210 | . $105-.125$ |
| . 450 | . 320 | . $005-.060$ | . 459 | . 194 | . $040-.050$ | . 465 | . 283 | . $075-.090$ | . 470 | . 149 | . $005-.010$ | . 472 | . 241 | . $075-.090$ | . 476 | . 240 | . $010-.025$ |
| . 450 | . 350 | . $015-.025$ | . 459 | . 290 | . 060 - . | . 465 | . 285 | . $080-.090$ | . 470 | . 150 | . $060-.090$ | . 472 | . 245 | . $030-.040$ | . 476 | . 289 | . $010-.030$ |
| . 450 | . 368 | . $010-.020$ | . 459 | . 312 | . $040-.060$ | . 465 | . 314 | . $015-.025$ | . 470 | . 158 | . $050-.070$ | . 472 | . 246 | . $030-.050$ | . 476 | . 314 | . $010-.020$ |
| . 450 | . 370 | . 015 - . 0 | . 4 | . 337 | . 040 | . 4 | 45 | . 000 - . 010 | 70 | . 15 | . $050-.070$ | . 472 | . 265 | . $005-.010$ | . 476 | . 324 | . 025 -. 040 |
| . 450 | . 375 | . $025-.042$ | . 459 | . 347 | . $020-.030$ | . 465 | . 402 | . $005-.020$ | . 470 | . 176 | . $060-.080$ | . 472 | . 268 | . $070-.090$ | . 476 | . 376 | . $010-.020$ |
| . 451 | . 146 | . $020-.030$ | . 459 | . 350 | . $020-.030$ | . 466 | . 125 | . $015-.030$ | . 470 | . 187 | . $110-.130$ | . 472 | . 270 | . $090-.105$ | . 476 | . 404 | . $005-.010$ |
| . 451 | . 188 | . $020-.030$ | . 460 | . 040 | .010-. 02 | . 466 | 127 | . $020-.040$ | . 470 | . 200 | . $005-.010$ | . 472 | . 282 | . $020-.040$ | . 477 | . 132 | . $030-.040$ |
| . 451 | . 241 | . 025 - . 0 | . 460 | . 143 | . $020-.0$ | . 466 | 89 | . 020 -. 040 | . 470 | . 210 | . $035-.050$ | . 472 | . 289 | . $005-.010$ | . 477 | 140 | . $005-.010$ |
| . 451 | . 267 | . $030-.050$ | . 460 | . 159 | . $005-.010$ | . 466 | . 191 | . $020-.045$ | . 470 | . 218 | . $010-.040$ | . 472 | . 315 | . $025-.040$ | . 477 | . 168 | . $005-.010$ |
| . 451 | . 274 | . $005-.010$ | . 460 | . 194 | . 005 - . 0 | . 466 | 98 | . $040-.060$ | . 470 | . 225 | . $030-.050$ | . 472 | . 316 | . $005-.010$ | . 477 | . 178 | . 005 - . 010 |
| . 451 | . 315 | . $040-.062$ | . 460 | . 244 | . $020-.040$ | . 466 | . 205 | . $020-.030$ | . 470 | . 228 | . $010-.020$ | . 472 | . 317 | . $050-.070$ | . 477 | . 201 | . $020-.030$ |
| . 451 | . 317 | . $005-.010$ | . 460 | . 279 | . $005-.010$ | . 466 | . 210 | . $020-.035$ | . 470 | . 239 | . $005-.010$ | . 472 | . 319 | . $005-.030$ | . 477 | . 266 | . $005-.010$ |
| . 451 | . 334 | . $020-.030$ | 460 | . 301 | . $005-.010$ | . 466 | . 218 | . $050-.070$ | . 470 | . 255 | . 047 - . 085 | . 472 | . 376 | . $005-.010$ | . 477 | . 302 | . $025-.040$ |
| . 451 | . 344 | . $030-.050$ | . 460 | . 306 | . $005-.010$ | . 466 | . 241 | . $020-.040$ | . 470 | . 259 | . $060-.080$ | . 472 | . 379 | . $005-.010$ | . 477 | . 390 | . $010-.020$ |
| . 451 | . 353 | . $010-.020$ | . 460 | . 313 | . $020-.030$ | . 466 | . 251 | . $025-.040$ | . 470 | . 265 | . $032-.048$ | . 472 | . 387 | . $025-.035$ | . 478 | . 170 | . $010-.020$ |
| . 451 | . 378 | . $020-.030$ | . 46 | . 319 | . $20-.040$ | . 4 | . 259 | . $080-.100$ | 70 | . 271 | . $010-.020$ | . 472 | . 399 | . $010-.020$ | 478 | . 222 | . 025 - . 040 |
| . 451 | . 395 | . $005-.010$ | 60 | . 378 | . $030-.0$ | . 466 | . 264 | . $005-.010$ | . 470 | . 276 | . $050-.075$ | . 473 | . 039 | . $005-.010$ | 478 | . 253 | . $005-.010$ |
| . 452 | . 036 | . $010-.020$ |  | . 380 | . 005 -. 01 | . 466 | . 290 | . $020-.030$ | . 470 | . 279 | . $005-.010$ | . 473 | . 070 | . $010-.020$ | . 478 | . 254 | . 015 - . 030 |
| . 452 | . 102 | . $015-.030$ | . 461 | . 091 | . 005 - . 0 | . 466 | . 293 | . $005-.010$ | . 470 | . 280 | . $010-.020$ | . 473 | . 157 | . $005-.010$ | . 478 | . 255 | . $090-.105$ |
| . 452 | . 250 | . 040 - . 0 | . 461 | . 215 | . 045 - . 0 | . 466 | . 319 | . $010-.020$ | . 470 | . 290 | . $015-.030$ | . 473 | . 172 | . $120-.135$ | . 478 | . 311 | . $005-.010$ |
| . 452 | . 257 | . $010-.020$ | . 461 | . 334 | 005-. 010 | . 466 | . 321 | . $005-.010$ | . 470 | . 312 | . $020-.030$ | . 473 | . 205 | . $005-.010$ | . 478 | . 315 | . $050-.070$ |
| . 452 | . 284 | . $005-.01$ | 61 | . 355 | .015-. 02 | . 466 | . 344 | . $015-.030$ | . 470 | . 316 | . $0005-.010$ | . 473 | . 217 | . $015-.030$ | . 478 | . 316 | . $025-.040$ |
| . 452 | . 328 | . $040-.060$ | . 462 | . 062 | . $030-.050$ | . 466 | . 380 | . $005-.010$ | . 470 | . 317 | . $005-.010$ | . 473 | . 227 | . $005-.010$ | . 478 | . 322 | . $005-.010$ |
| . 452 | . 339 | . $010-.020$ | . 462 | . 090 | . 025 - . 0 | . 467 | . 103 | . $010-.020$ | . 470 | . 319 | . $015-.030$ | . 473 | . 238 | . $030-.050$ | . 478 | . 325 | . $050-.070$ |
| . 453 | . 236 | . $030-.050$ | . 462 | . 100 | . $060-.080$ | . 467 | . 189 | . $075-.105$ | . 470 | . 324 | . $020-.040$ | . 473 | . 240 | . $010-.020$ | . 478 | . 343 | . $005-.010$ |
| . 453 | . 243 | . $020-.030$ | . 462 | . 158 | . $040-.060$ | . 467 | . 201 | . $015-.030$ | . 470 | . 330 | . $020-.030$ | . 473 | . 242 | . $030-.050$ | . 478 | . 375 | . $050-.062$ |
| . 453 | . 275 | . $010-.020$ | 462 | . 165 | . $005-.010$ | . 467 | . 204 | . $005-.010$ | . 470 | . 338 | . $005-.010$ | . 473 | . 243 | . $005-.020$ | . 479 | . 127 | . $005-.010$ |
| . 453 | . 300 | . $030-.050$ | . 462 | . 203 | . $010-.030$ | . 467 | . 213 | . $015-.030$ | . 470 | . 340 | . $005-.012$ | . 473 | . 248 | . $020-.030$ | . 479 | . 160 | . $050-.075$ |
| . 453 | . 308 | . $015-.030$ | . 462 | . 288 | . $005-.010$ | . 467 | . 218 | . $015-.020$ | . 470 | . 341 | . $050-.075$ | . 473 | . 262 | . $005-.010$ | . 479 | . 178 | . $005-.010$ |
| . 453 | . 330 | . $031-.048$ | . 462 | . 318 | . $070-.080$ | . 467 | . 245 | . $025-.040$ | . 470 | . 346 | . $010-.020$ | . 473 | . 274 | . $005-.010$ | . 479 | . 210 | . $025-.036$ |
| . 453 | . 354 | . $040-.060$ | . 462 | . 324 | . $005-.010$ | . 467 | . 251 | . $050-.072$ | . 470 | . 350 | . $000-.015$ | . 473 | . 284 | . $030-.050$ | . 479 | . 219 | . $020-.040$ |
| . 453 | . 378 | . $031-.042$ | . 462 | . 336 | . $050-.060$ | . 467 | . 260 | . $030-.050$ | . 470 | . 360 | . $005-.010$ | . 473 | . 289 | . $030-.050$ | . 479 | . 294 | . $005-.010$ |
| . 453 | . 398 | . $010-.020$ | . 462 | . 377 | . $015-.025$ | . 467 | . 294 | . $020-.030$ | . 470 | . 369 | . $005-.010$ | . 473 | . 315 | . $005-.010$ | . 479 | . 377 | . $015-.030$ |
| . 454 | . 107 | . $005-.010$ | . 463 | . 073 | . $015-.030$ | . 467 | . 323 | . 005 -. 015 | . 470 | . 373 | . $020-.035$ | . 473 | . 317 | . $010-.020$ | . 479 | . 380 | . $005-.008$ |
| . 454 | . 136 | . $030-.050$ | . 463 | . 166 | . $015-.030$ | . 467 | . 380 | . $005-.010$ | . 470 | . 380 | . $030-.040$ | . 473 | . 318 | . $005-.010$ | . 479 | . 385 | . $005-.010$ |
| . 454 | . 193 | . $070-.090$ | . 463 | . 188 | . $060-.080$ | . 467 | . 382 | . $005-.010$ | . 470 | . 384 | . $015-.025$ | . 473 | . 319 | . $005-.010$ | . 479 | . 412 | . $005-.010$ |
| . 454 | . 228 | . $005-.010$ | . 463 | . 189 | . $025-.040$ | . 467 | . 420 | . $005-.010$ | . 470 | . 418 | . $005-.010$ | . 473 | . 320 | . $005-.020$ | . 479 | . 424 | . $020-.025$ |
| . 454 | . 320 | . $025-.040$ | . 463 | . 222 | . 025 - . 040 | . 468 | . 084 | . $010-.025$ | . 471 | . 126 | . $040-.050$ | . 473 | . 321 | . $005-.010$ | . 480 | . 062 | . $020-.040$ |
| . 454 | . 356 | . $020-.030$ | . 463 | . 224 | . $010-.020$ | . 468 | . 128 | . $005-.015$ | . 471 | . 130 | . $030-.080$ | . 473 | . 397 | . $005-.030$ | . 480 | . 086 | . $015-.030$ |
| . 454 | . 390 | . $005-.010$ | . 463 | . 245 | . $030-.060$ | . 468 | . 150 | . $030-.050$ | . 471 | . 149 | . $005-.010$ | . 474 | . 126 | . $010-.020$ | . 480 | . 127 | . $005-.010$ |
| . 454 | . 421 | . $005-.010$ | . 463 | . 258 | . $050-.075$ | . 468 | . 222 | . $040-.060$ | . 471 | . 165 | . $005-.010$ | . 474 | . 238 | . $005-.010$ | . 480 | . 159 | . $005-.010$ |
| . 455 | . 080 | . $005-.010$ | . 463 | . 263 | . $060-.075$ | . 468 | . 254 | . $010-.015$ | . 471 | . 170 | . $020-.030$ | . 474 | . 260 | . $020-.070$ | . 480 | . 166 | . $030-.050$ |
| . 455 | . 141 | . $010-.020$ | . 463 | . 267 | . $030-.050$ | . 468 | . 257 | . $005-.010$ | . 471 | . 174 | . $005-.010$ | . 474 | . 261 | . $040-.060$ | . 480 | . 170 | . $005-.010$ |
| . 455 | . 145 | . $005-.010$ | . 463 | . 270 | . $005-.010$ | . 468 | . 258 | . $020-.040$ | . 471 | . 197 | . $030-.040$ | . 474 | . 278 | . $000-.010$ | . 480 | . 192 | . $005-.010$ |
| . 455 | . 186 | . $025-.040$ | . 463 | . 288 | . $005-.010$ | . 468 | . 259 | . $010-.090$ | . 471 | . 203 | . $115-.135$ | . 474 | . 279 | . $005-.010$ | . 480 | . 196 | . $040-.060$ |
| . 455 | . 187 | . $025-.035$ | . 463 | . 313 | . $005-.010$ | . 468 | . 261 | . $005-.015$ | . 471 | . 205 | . $100-.125$ | . 474 | . 284 | . $005-.010$ | . 480 | . 201 | . $015-.030$ |

NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED

| D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any <br> $\underset{\text { From }}{\text { Thickness }}$ <br> From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness }^{\star} \\ & \text { From } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 480 | . 215 | . $030-.050$ | . 485 | . 320 | . 010 - . 040 | . 490 | . 265 | . 000 - . 010 | . 49 | . 204 | . $005-.010$ | . 496 | . 249 | . $005-.010$ | . 498 | . 262 | . 032 - . 104 |
| . 480 | . 222 | . $005-.010$ | . 485 | . 328 | . $032-.050$ | . 490 | . 295 | . $005-.020$ | . 494 | . 211 | . $005-.010$ | . 496 | . 252 | . $020-.040$ | . 498 | . 265 | . $050-.075$ |
| . 480 | . 237 | . $040-.060$ | . 485 | . 336 | . $010-.020$ | . 490 | . 301 | . $005-.010$ | . 494 | . 224 | . $005-.010$ | . 496 | . 253 | . $020-.070$ | . 498 | . 269 | . $050-.070$ |
| . 480 | . 250 | . $005-.010$ | . 485 | . 347 | . $020-.030$ | . 490 | . 302 | . $005-.010$ | . 494 | . 240 | . $100-.125$ | . 496 | . 255 | . $005-.010$ | . 498 | . 300 | . $020-.030$ |
| . 480 | . 251 | . $030-.050$ | . 485 | . 350 | . $020-.030$ | . 490 | . 313 | . $015-.030$ | . 494 | . 241 | . $005-.010$ | . 496 | . 260 | . $015-.030$ | . 498 | . 302 | . $025-.040$ |
| . 480 | . 256 | . $070-.090$ | . 485 | . 354 | . $010-.020$ | . 490 | . 315 | . $015-.020$ | . 494 | . 261 | . $010-.020$ | . 496 | . 262 | . $015-.030$ | . 498 | . 315 | . $005-.010$ |
| . 480 | . 260 | . $015-.030$ | . 485 | . 376 | . $015-.025$ | . 490 | . 316 | . $015-.020$ | . 494 | . 262 | . $025-.040$ | . 496 | . 263 | . $015-.030$ | . 498 | . 321 | . $010-.020$ |
| . 480 | . 276 | . $010-.020$ | . 485 | . 385 | . $015-.030$ | . 490 | . 343 | . $030-.040$ | . 494 | . 265 | . $010-.060$ | . 496 | . 265 | . $060-.080$ | . 498 | . 323 | . $020-.040$ |
| . 480 | . 310 | . $040-.060$ | . 485 | . 386 | . $015-.025$ | . 490 | . 344 | . $005-.010$ | . 4 | . 273 | . $005-.010$ | . 496 | . 304 | . $060-.080$ | . 498 | . 328 | . $060-.075$ |
| . 480 | . 325 | . $010-.020$ | . 485 | . 402 | . $030-.050$ | . 490 | . 353 | . $010-.020$ | . 494 | . 274 | . $005-.010$ | . 496 | . 318 | . $040-.080$ | . 498 | . 337 | . $015-.030$ |
| . 480 | . 330 | . $020-.040$ | . 485 | . 411 | . $020-.040$ | . 490 | . 360 | . $020-.040$ | . 494 | . 278 | . $010-.020$ | . 496 | . 319 | . $005-.010$ | . 498 | . 339 | . $020-.035$ |
| . 480 | . 350 | . $020-.040$ | . 485 | . 412 | . $020-.040$ | . 490 | . 377 | . $050-.070$ | . 494 | . 280 | . $005-.010$ | . 496 | . 332 | . $005-.010$ | . 498 | . 341 | . $050-.070$ |
| . 480 | . 354 | . 000 - . 010 | . 485 | . 431 | . $005-.010$ | . 490 | . 378 | . $010-.042$ | . 494 | . 282 | . $005-.010$ | . 496 | . 332 | . $030-.050$ | . 498 | . 344 | . $015-.025$ |
| . 480 | . 360 | . $015-.030$ | . 486 | . 062 | . $030-.050$ | . 490 | . 380 | . $005-.010$ | . 494 | . 314 | . $015-.050$ | . 496 | . 343 | . $030-.042$ | . 498 | . 377 | . $005-.010$ |
| . 480 | . 365 | . $030-.040$ | . 486 | . 128 | . $015-.030$ | . 490 | . 391 | . $016-.025$ | . 494 | . 321 | . $010-.020$ | . 496 | . 346 | . $050-.070$ | . 498 | . 380 | . $010-.015$ |
| . 480 | . 368 | . $015-.025$ | . 486 | . 220 | . $025-.040$ | . 490 | . 393 | . $030-.042$ | . 494 | . 322 | . $050-.070$ | . 496 | . 349 | . $050-.075$ | . 498 | . 392 | . $005-.042$ |
| . 480 | . 370 | . $015-.030$ | . 486 | . 224 | . $040-.060$ | . 490 | . 412 | . $005-.010$ | . 494 | . 323 | . $005-.078$ | . 496 | . 353 | . $050-.070$ | . 498 | . 399 | . $015-.025$ |
| . 480 | . 371 | . $020-.030$ | . 486 | . 230 | . $030-.050$ | . 490 | . 416 | . $005-.015$ | . 494 | . 325 | . $025-.035$ | . 496 | . 377 | . $050-.070$ | . 498 | . 408 | . $005-.010$ |
| . 480 | . 380 | . $000-.010$ | . 486 | . 260 | . $010-.020$ | . 491 | . 136 | . $020-.040$ | . 494 | . 348 | . $030-.050$ | . 496 | . 380 | . $005-.040$ | . 498 | . 426 | . $005-.010$ |
| . 480 | . 391 | . $000-.010$ | . 486 | . 315 | . $015-.030$ | . 491 | . 172 | . $005-.010$ | . 494 | . 367 | . $005-.010$ | . 496 | . 381 | . $015-.075$ | . 499 | . 065 | . $015-.025$ |
| . 480 | . 407 | . $015-.030$ | . 486 | . 327 | . $005-.050$ | . 491 | . 207 | . $020-.030$ | . 494 | . 370 | . $008-.015$ | . 496 | . 390 | . $030-.040$ | . 499 | . 072 | . $050-.075$ |
| . 480 | . 417 | . $005-.010$ | 86 | . 355 | . $005-.010$ | . 491 | . 250 | . $005-.010$ | . 494 | . 373 | . $005-.010$ | . 496 | . 400 | . $005-.010$ | . 499 | . 090 | . $040-.060$ |
| . 481 | . 089 | . $005-.010$ | . 486 | . 404 | . $010-.020$ | . 491 | . 252 | . $100-.134$ | . 494 | . 380 | . $005-.010$ | . 496 | . 433 | . $005-.010$ | . 499 | . 094 | . 042 - . 062 |
| . 481 | . 126 | . $020-.040$ | . 487 | . 042 | . $025-.042$ | . 491 | . 253 | . $005-.075$ | . 494 | . 399 | . $025-.040$ | . 496 | . 437 | . $005-.010$ | . 499 | . 118 | . $060-.080$ |
| . 481 | . 161 | . $005-.010$ | . 487 | . 071 | . $010-.020$ | . 491 | . 254 | . $050-.075$ | . 494 | . 420 | . $008-.015$ | . 497 | . 088 | . $020-.030$ | . 499 | . 123 | . $050-.060$ |
| . 481 | . 188 | . $020-.030$ | . 487 | . 120 | . $005-.010$ | . 491 | . 256 | . $040-.060$ | . 495 | . 034 | . $015-.025$ | . 497 | . 098 | . $030-.050$ | . 499 | . 125 | . $005-.010$ |
| . 481 | . 200 | . $005-.020$ | . 487 | . 225 | . $010-.032$ | . 491 | . 265 | . $090-.105$ | . 495 | . 040 | . $005-.010$ | . 497 | . 137 | . $030-.048$ | . 499 | . 138 | . $005-.010$ |
| . 481 | . 246 | . $015-.040$ | . 487 | . 233 | . $040-.060$ | . 491 | . 266 | . $010-.030$ | . 495 | . 063 | . $020-.035$ | . 497 | . 138 | . $030-.048$ | . 499 | . 142 | . $030-.050$ |
| . 481 | . 256 | . 000 - . 010 | . 487 | . 256 | . $025-.040$ | . 491 | . 267 | . $005-.010$ | . 495 | . 064 | . $005-.010$ | . 497 | . 166 | . $010-.020$ | . 499 | . 170 | . $020-.030$ |
| . 481 | . 318 | . 000 - . 010 | . 487 | . 257 | . $010-.020$ | . 491 | . 268 | . $005-.010$ | . 495 | . 073 | . $040-.062$ | . 497 | . 191 | . $060-.080$ | . 499 | . 175 | . $050-.072$ |
| . 481 | . 336 | . $005-.010$ | . 487 | . 270 | . $090-.110$ | . 491 | . 317 | . $010-.020$ | . 495 | . 136 | . $030-.050$ | . 497 | . 193 | . $025-.040$ | . 499 | . 189 | . $010-.020$ |
| . 481 | . 361 | . $040-.060$ | . 487 | . 272 | . $005-.010$ | . 491 | . 320 | . $010-.020$ | . 495 | . 143 | . $100-.125$ | . 497 | . 196 | . $005-.010$ | . 499 | . 190 | . 020 - . 030 |
| . 481 | . 383 | . $010-.020$ | . 487 | . 286 | . $015-.030$ | . 491 | . 338 | . $030-.050$ | . 495 | . 158 | . $030-.060$ | . 497 | . 215 | . $005-.010$ | . 499 | . 192 | . $005-.030$ |
| . 481 | . 387 | . $010-.020$ | . 487 | . 321 | . $040-.060$ | . 491 | . 385 | . $015-.030$ | . 495 | . 162 | . 048 - . 075 | . 497 | . 220 | . $020-.070$ | . 499 | . 193 | . $005-.075$ |
| . 481 | . 390 | . $050-.060$ | . 487 | . 327 | . $030-.040$ | . 491 | . 393 | . $005-.010$ | . 495 | . 170 | . $005-.010$ | . 497 | . 250 | . $015-.030$ | . 499 | . 194 | . $005-.010$ |
| . 481 | . 402 | . $005-.010$ | . 487 | . 336 | . 025 - . 040 | . 492 | . 124 | . $110-.130$ | . 495 | . 184 | . $070-.090$ | . 497 | . 252 | . $0005-.025$ | . 499 | . 201 | . $050-.075$ |
| . 482 | . 173 | . $030-.050$ | . 487 | . 337 | . $020-.040$ | . 492 | . 193 | . $030-.050$ | . 495 | . 190 | . $010-.020$ | . 497 | . 253 | . $005-.010$ | . 499 | . 203 | . $080-.100$ |
| . 48 | . 190 | . $020-.040$ | . 487 | . 355 | . $005-.020$ | . 492 | . 201 | . $040-.050$ | . 495 | . 191 | . $020-.030$ | . 497 | . 254 | . $015-.060$ | . 499 | . 215 | . $010-.020$ |
| . 482 | . 315 | . $020-.040$ | . 487 | . 364 | . $005-.010$ | . 492 | . 204 | . $105-.125$ | . 495 | . 195 | . $005-.010$ | . 497 | . 258 | . $090-.110$ | . 499 | . 229 | . $005-.010$ |
| . 482 | . 329 | . $050-.075$ | . 487 | . 399 | . $005-.010$ | . 492 | . 250 | . $020-.040$ | . 495 | . 200 | . $030-.050$ | . 497 | . 259 | . $010-.040$ | . 499 | . 239 | . $030-.040$ |
| . 482 | . 332 | . $020-.040$ | . 487 | . 402 | . $005-.010$ | . 492 | . 254 | . $030-.060$ | . 495 | . 203 | . $050-.070$ | . 497 | . 280 | . $015-.030$ | . 499 | . 240 | . 048 - . 070 |
| . 482 | . 334 | . $005-.010$ | . 488 | . 031 | . $005-.010$ | . 492 | . 255 | . $030-.050$ | . 495 | . 210 | . $025-.040$ | . 497 | . 287 | . $005-.015$ | . 499 | . 243 | . $005-.010$ |
| . 482 | . 359 | . $010-.040$ | . 488 | . 054 | . $025-.040$ | . 492 | . 256 | . $010-.020$ | . 495 | . 215 | . $010-.020$ | . 497 | . 315 | . $005-.012$ | . 499 | . 246 | . $005-.010$ |
| . 482 | . 396 | . $005-.010$ | . 488 | . 096 | . $060-.090$ | . 492 | . 260 | . $070-.090$ | . 495 | . 223 | . $050-.070$ | . 497 | . 316 | . $035-.050$ | . 499 | . 250 | . $080-.100$ |
| . 483 | . 033 | . $010-.020$ | . 488 | . 118 | . $080-.104$ | . 492 | . 276 | . $005-.010$ | . 495 | . 225 | . $075-.090$ | . 497 | . 318 | . $015-.030$ | . 499 | . 254 | . $035-.060$ |
| . 483 | . 077 | . $020-.040$ | . 488 | . 137 | . $005-.010$ | . 492 | . 281 | . $030-.050$ | . 495 | . 236 | . $010-.020$ | . 497 | . 319 | . $015-.030$ | . 499 | . 257 | . $005-.010$ |
| . 483 | . 149 | . $005-.060$ | . 488 | . 193 | . $050-.070$ | . 492 | . 290 | . $020-.030$ | . 495 | . 252 | . $040-.060$ | . 497 | . 324 | . $005-.010$ | . 499 | . 258 | . $015-.030$ |
| . 483 | . 152 | . $015-.060$ | . 488 | . 281 | . $032-.062$ | . 492 | . 323 | . $005-.010$ | . 495 | . 268 | . $080-.100$ | . 497 | . 337 | . $005-.010$ | . 499 | . 259 | . $030-.050$ |
| . 483 | . 202 | . 042 - . 062 | . 488 | . 315 | . $005-.010$ | . 492 | . 328 | . $012-.020$ | . 495 | . 282 | . 042 -. 072 | . 497 | . 344 | . $062-.075$ | . 499 | . 264 | . $010-.020$ |
| . 483 | . 247 | . $005-.010$ | . 488 | . 365 | . $010-.020$ | . 492 | . 377 | . $030-.050$ | . 495 | . 285 | . $015-.040$ | . 497 | . 347 | . $005-.030$ | . 499 | . 265 | . $025-.040$ |
| . 483 | . 360 | . $030-.040$ | . 488 | 400 | . $005-.010$ | . 492 | . 379 | . $005-.010$ | . 495 | . 286 | . $015-.040$ | . 497 | . 406 | . $005-.010$ | . 499 | . 281 | . $080-.100$ |
| . 48 | . 375 | . $025-.040$ | . 489 | 80 | . $030-.050$ | . 492 | . 380 | . $005-.010$ | . 495 | . 298 | . $025-.045$ | . 497 | . 410 | . $020-.030$ | . 499 | . 313 | . $005-.010$ |
| . 483 | . 379 | . $030-.040$ | . 489 | . 189 | . $025-.040$ | . 492 | . 393 | . $020-.042$ | . 495 | . 310 | . $010-.030$ | . 497 | . 437 | . $005-.010$ | . 499 | . 318 | . $050-.070$ |
| . 4 | . 119 | . $020-.040$ | . 489 | . 192 | . $020-.030$ | . 493 | . 125 | . $015-.030$ | . 495 | . 312 | . $005-.010$ | . 497 | . 442 | . $005-.030$ | . 499 | . 323 | . $010-.060$ |
| . 484 | . 143 | . $016-.025$ | . 489 | . 205 | . $030-.060$ | . 493 | . 131 | . $020-.040$ | . 495 | . 315 | . $040-.060$ | . 498 | . 063 | . $050-.062$ | . 499 | . 326 | . $030-.050$ |
| . 48 | . 230 | . $005-.010$ | . 489 | . 206 | . $040-.060$ | . 493 | . 145 | . $070-.090$ | . 495 | . 322 | . $020-.040$ | . 498 | . 078 | . $040-.060$ | . 499 | . 329 | . $005-.010$ |
| . 484 | . 257 | . $050-.075$ | . 489 | . 230 | . $005-.010$ | . 493 | . 181 | . $005-.010$ | . 495 | . 325 | . $020-.030$ | . 498 | . 082 | . 042 - . 062 | . 499 | . 373 | . $005-.010$ |
| . 484 | . 285 | . $060-.080$ | . 489 | . 296 | . $010-.020$ | . 493 | . 193 | . $075-.090$ | . 495 | . 327 | . $080-.100$ | . 498 | . 096 | . $030-.050$ | . 499 | . 377 | . $050-.060$ |
| . 484 | . 313 | . $050-.072$ | . 489 | . 303 | . $010-.020$ | . 493 | . 198 | . $005-.010$ | . 495 | . 329 | . $010-.030$ | . 498 | . 122 | . $020-.040$ | . 499 | . 381 | . $005-.060$ |
| . 484 | . 350 | . $010-.020$ | . 489 | . 304 | . $020-.040$ | . 493 | . 207 | . $005-.010$ | . 495 | . 337 | . $060-.080$ | . 498 | . 126 | . $010-.015$ | . 499 | . 394 | . $005-.010$ |
| . 484 | . 370 | . $005-.010$ | . 489 | . 315 | . $005-.010$ | . 493 | . 244 | . $050-.070$ | . 495 | . 347 | . $035-.050$ | . 498 | . 130 | . $005-.010$ | . 499 | . 409 | . $025-.042$ |
| . 484 | . 379 | . $040-.060$ | . 489 | . 320 | . $040-.060$ | . 493 | . 258 | . $020-.040$ | . 495 | . 361 | . $050-.065$ | . 498 | . 134 | . $010-.020$ |  |  |  |
| . 484 | . 398 | . $040-.060$ | . 489 | . 333 | . $020-.030$ | . 493 | . 282 | . $050-.075$ | . 495 | . 363 | . $040-.060$ | . 498 | . 148 | . $060-.080$ |  |  |  |
| . 484 | . 432 | . $005-.010$ | . 489 | . 338 | . $035-.050$ | . 493 | . 284 | . $030-.050$ | . 495 | . 381 | . $010-.020$ | . 498 | . 173 | . $020-.040$ |  |  |  |
| . 485 | . 115 | . $015-.030$ | . 489 | . 382 | . $005-.010$ | . 493 | . 300 | . $030-.050$ | . 495 | . 401 | . $010-.025$ | . 498 | . 175 | . $100-.125$ |  |  |  |
| . 485 | . 120 | . $010-.080$ | . 489 | . 431 | . $005-.010$ | . 493 | . 316 | . $025-.040$ | . 495 | . 440 | . $005-.008$ | . 498 | . 184 | . $005-.010$ |  |  |  |
| . 485 | . 162 | . $020-.040$ | . 490 | . 126 | . $070-.090$ | . 493 | . 320 | . $060-.080$ | . 496 | . 041 | . $030-.042$ | . 498 | . 187 | . $015-.030$ |  |  |  |
| . 485 | . 170 | . $040-.060$ | . 490 | . 127 | . $025-.040$ | . 493 | . 350 | . 000 - . 010 | . 496 | . 085 | . $005-.010$ | . 498 | . 197 | . $040-.062$ |  |  |  |
| . 485 | . 200 | . $005-.010$ | . 490 | . 155 | . $040-.060$ | . 493 | . 354 | . $025-.040$ | . 496 | . 128 | . $020-.040$ | . 498 | . 215 | . $010-.032$ |  |  |  |
| . 485 | . 250 | . $015-.030$ | . 490 | . 165 | . $015-.030$ | . 493 | . 369 | . $005-.010$ | . 496 | . 130 | . $010-.020$ | . 498 | . 216 | . $025-.042$ |  |  |  |
| . 485 | . 257 | . $005-.010$ | . 490 | . 167 | . $020-.030$ | . 493 | . 373 | . $005-.010$ | . 496 | . 132 | . $060-.080$ | . 498 | . 220 | . $050-.072$ | . 500 | . 035 | . $005-.008$ |
| . 485 | . 258 | . 000 - . 010 | . 490 | . 170 | . 007 - . 016 | . 493 | . 375 | . $020-.040$ | . 496 | . 156 | . $005-.012$ | . 498 | . 230 | . $020-.042$ | . 500 | . 050 | . $005-.010$ |
| . 485 | . 260 | . $015-.025$ | . 490 | . 174 | . $020-.030$ | . 493 | . 376 | . $005-.010$ | . 496 | . 162 | . $035-.050$ | . 498 | . 232 | . $020-.036$ | . 500 | . 064 | . $005-.010$ |
| . 485 | . 270 | . 000 - . 010 | . 490 | . 189 | . $030-.050$ | . 493 | . 388 | . $005-.010$ | . 496 | . 170 | . $020-.030$ | . 498 | . 239 | . $025-.042$ | . 500 | . 070 | . $005-.010$ |
| . 485 | . 281 | . $005-.010$ | . 490 | . 230 | . $005-.010$ | . 493 | . 394 | . $025-.040$ | . 496 | . 186 | . $070-.090$ | . 498 | . 247 | . $015-.030$ | . 500 | . 071 | . $005-.010$ |
| . 485 | . 288 | . $005-.010$ | . 490 | . 250 | . $005-.010$ | . 494 | . 032 | . $005-.010$ | . 496 | . 194 | . $030-.050$ | . 498 | . 248 | . $005-.010$ | . 500 | . 072 | . $040-.062$ |
| . 485 | . 312 | . $030-.050$ | . 490 | . 252 | . $005-.010$ | . 494 | . 081 | . $005-.016$ | . 496 | . 203 | . $005-.012$ | . 498 | . 251 | . $005-.010$ | . 500 | . 077 | . $005-.010$ |
| . 485 | . 313 | . $010-.020$ | . 490 | . 259 | . $090-.110$ | . 494 | . 131 | . $030-.050$ | . 496 | . 205 | . $005-.060$ | . 498 | . 252 | . $005-.010$ | . 500 | . 082 | . 008 - . 025 |
| . 485 | . 317 | . $005-.010$ | . 490 | . 260 | . $005-.010$ | . 494 | . 162 | . $020-.030$ | . 496 | . 218 | . $005-.010$ | . 498 | . 257 | . $010-.020$ | . 500 | . 086 | . $005-.010$ |
| . 485 | . 319 | . $010-.020$ | . 490 | . 260 | . $020-.040$ | . 494 | . 187 | . $050-.070$ | . 496 | . 248 | . $005-.010$ | . 498 | . 259 | . $090-.120$ | . 500 | . 088 | . $040-.060$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

|  | I.D. | Choose Any $\substack{\text { Thickness } \\ \text { fiom }}$ $T_{0}$ | O.D. | I.D. | Choose Any Thickness From | O.D. | I.D. |  | O. | I.D. | Choose Any Thickness From | O.D. | $1 . \mathrm{D}$ | $\begin{gathered} \text { Thoose Any } \\ \text { Thiokn } \\ \hline \text { Som } \\ \hline \end{gathered}$ | O. | I.D. | Choose Any Thickness From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 500 | . 089 | . $015-.025$ | . 500 | . 263 | . 005 - .120 | 50 | 182 | . 010 - . 104 | . 504 | . 230 | . $005-.010$ | . 510 | . 300 | . $010-.020$ | . | 88 | . 020 - . 040 |
| . 500 | . 093 | . $005-.010$ | . 500 | . 264 | . $005-.010$ | . 501 | . 191 | . $090-100$ | . 504 | . 249 | . $040-.060$ | . 510 | . 341 | . $042-.062$ | . 515 | . 390 | . 010 - . 040 |
| . 500 | . 096 | . $005-.010$ | . 500 | . 265 | . $005-104$ | . 501 | . 192 | . $020-.040$ | . 504 | . 258 | . $030-.050$ | . 510 | . 398 | . $040-.050$ | . 515 | . 391 | . $050-.060$ |
| . 500 | . 098 | . 010 - . 020 | . 500 | . 266 | . $005-.025$ | . 501 | . 195 | . 048 - . 062 | . 504 | 209 | . 005 -.010 | . 510 | . 405 | . $020-.040$ | . 515 | . 394 |  |
| . 500 | . 102 | . 008 - . 015 | . 500 | . 266 | . 040 - . 060 | . 501 | . 196 | . 005 - . 010 | . 504 | . 283 | . $010-.020$ | . 510 | . 414 | . 007 - . 020 | . 515 | . 397 | . 005 - . 010 |
| . 500 | . 105 | . $005-.010$ | . 500 | . 268 | . $005-.020$ | . 501 | . 199 | . 005 -. 010 | . 504 | . 321 | . $030-.050$ | . 511 | . 150 | . $005-.010$ | . 515 | . 420 | . $020-.032$ |
| . 500 | . 112 | . $030-.050$ | . 500 | . 269 | . 020 - . 036 | . 501 | . 202 | . 005 - .010 | . 504 | . 343 | . $070-.090$ | . 511 | . 165 | . 040 - . 060 | . 516 | . 156 | . $030-.050$ |
| . 500 | . 113 | . 020 - . 040 | . 500 | . 270 | . 005 - . 090 | . 501 | . 205 | . $030-100$ | . 504 | . 361 | . $005-.01$ | . 511 | . 237 | . $005-.010$ | . 516 | . 195 | . 008 - . 015 |
| . 500 | . 114 | . $005-.030$ | . 500 | . 275 | . $005-.010$ | . 501 | . 207 | . $025-.040$ | . 504 | . 362 | . 005 - . 010 | . 511 | . 250 | . $005-.072$ | . 516 | . 239 | . 005 -. 010 |
| . 500 | . 116 | . 020 - . 040 | . 500 | . 276 | . 060 - . 080 | . 501 | . 208 | . $060-.072$ | . 504 | . 379 | . $020-.030$ | . 511 | . 256 | . $005-.010$ | . 516 | . 246 | . $005-.020$ |
| . 500 | . 121 | . $005-.012$ | . 500 | . 280 | . 042 - . 078 | . 501 | . 210 | . $100-.125$ | . 504 | . 382 | . $005-.010$ | . 511 | . 259 | . $010-.020$ | . 516 | . 315 | . 005 -. 010 |
| . 500 | . 125 | . 007 - . 062 | . 500 | . 281 | . $005-.040$ | . 501 | . 223 | . $005-.010$ | . 504 | . 390 | . $030-.050$ | . 511 | . 285 | . $020-.040$ | . 516 | . 320 | . 005 - . 010 |
| . 500 | . 129 | . $025-.075$ | . 500 | . 283 | . $030-104$ | . 501 | 228 | . $060-.080$ | . 505 | . 090 | . 015 - . 030 | . 511 | . 316 | . $005-.010$ | . 516 | . 387 | . 020 - . 040 |
| . 500 | . 131 | . 010 - . 060 | . 500 | . 286 | . 030 | . 501 | . 22 | . 005 | . | . 101 | . 050 | . 51 | . 319 | . 040 - . 060 | . 516 | . 388 |  |
| . 500 | . 132 | . $040-.060$ | . 500 | . 288 | . $010-.020$ | . 501 | . 241 | . $080-100$ | . 505 | . 129 | . $050-.070$ | . 511 | . 320 | . $015-.030$ | . 516 | . 438 | . 020 - . 032 |
| . 500 | . 133 | . $005-.010$ | . 500 | . 289 | . 015 - . 030 | . 501 | . 253 | . $005-.125$ | . 505 | . 149 | . $010-.075$ | . 511 | . 327 | . $020-.040$ | . 516 | . 445 | . 005 -. 010 |
| . 500 | . 136 | . 012 -. 020 | . 500 | . 291 | . 025 -. 040 | . 501 | . 254 | . 048 - . 072 | . 505 | . 167 | . $025-.040$ | . 511 | . 383 | . $015-.030$ | . 517 | . 331 | . $030-.050$ |
| . 500 | . 140 | . 010 - . 020 | . 500 | . 292 | . 005 -. 010 | . 501 | . 255 | . $080-105$ | . 505 | . 194 | . 005 -.010 | . 511 | . 460 | . $005-.010$ | . 517 | . 340 | . 015 -. 030 |
| . 500 | . 141 | . 008 - . 016 | . 500 | . 295 | . $025-.040$ | . 501 | . 256 | . $020-.090$ | . 505 | . 250 | . 020 - . 0 | . 512 | . 180 | . $040-.060$ | . 517 | . 341 | . 040 - . 060 |
| . 500 | . 142 | . $030-125$ | . 500 | . 296 | . $010-.025$ | . 501 | . 263 | . $005-.010$ | . 505 | . 254 | . $010-.020$ | . 512 | . 198 | . $050-.070$ | . 517 | . 346 | . 005 -. 070 |
| . 500 | . 144 | . $005-.030$ | . 500 | . 298 | . 005 -. 025 | . 501 | . 272 | . $090-.105$ | . 505 | . 295 | . $080-.090$ | . 512 | . 203 | . $005-.010$ | . 517 | . 402 | . 005 -. 010 |
| . 500 | . 145 | . 007 - . 020 | . 500 | . 299 | . 030 - . 050 | . 501 | . 281 | . $050-104$ | . 505 | . 300 | . $010-.0$ | . 512 | . 209 | . $010-.020$ | . 517 | . 417 | . 005 - . 010 |
| . 500 | . 146 | . $035-.050$ | . 500 | . 300 | . 005 - . 010 | . 501 | . 283 | . $010-100$ | . 505 | . 301 | . $005-.08$ | . 512 | . 23 | . $005-.010$ | . 517 | . 138 | . 005 - . 010 |
| . 500 | . 147 | . $035-.050$ | . 500 | . 302 | . 060 | . 501 | . 300 | . $005-.010$ | . 50 | . 32 | . 050 | . 512 | . 275 | . $040-.060$ | . 517 | . 441 | . 020 - . 030 |
| . 500 | . 150 | . 008 - . 050 | . 500 | . 304 | . 005 -. 010 | . 501 | . 313 | . $005-.070$ | . 505 | . 335 | . 025 - . 0 |  |  | . $005-.010$ | . 518 | . 175 | . 008 - . 016 |
| . 500 | . 153 | . $005-.010$ | . 500 | . 305 | . 020 - . 030 | . 501 | 318 | . 005 - . 090 | . 505 | . 341 | . $025-.075$ | . 512 | . 312 | . $010-.020$ | . 518 | 214 | . 015 -. 030 |
| . 500 | . 155 | . $100-125$ | . 500 | . 309 | . 005 - . 025 | . 501 | 322 | . $020-.040$ | . 505 | . 355 | . 025 - . 040 | . 512 | . 317 | . $005-.020$ | . 518 | . 253 | . 005 - . 010 |
| . 500 | . 160 | . $005-.010$ | . 500 | . 312 | . $015-.03$ | . 501 | . 340 | . $070-.090$ | . 505 | . 386 | . $020-.0$ | . 512 |  | . $005-.010$ | . 518 | . 256 | . 040 - . 060 |
|  | . 163 | . $050-.072$ | . 500 | . 313 | . 008 -. 015 | 501 | 345 | . $025-.040$ | . 505 | . 390 | . $030-.050$ | . 512 | . 321 | . $005-.010$ | 518 | 338 | . 005 -. 010 |
| . 500 | . 167 | . 005 - . 010 | . 500 | . 314 | . 005 -. 010 | . 501 | . 370 | . $050-.070$ | . 505 | . 396 | . $005-.010$ | . 512 | . 322 | . $005-.080$ | . 518 | . 375 | . $050-.070$ |
| . 500 | . 168 | . 025 -. 075 | . 500 | . 315 | . $015-104$ | . 501 | . 375 | . 016 - . 030 | . 505 | . 399 | . $020-.04$ | . 512 | . 363 | . $030-.040$ | . 518 | . 438 | . 005 -. 010 |
|  | . 170 | . 025 | . 500 | . 316 | . 010 | 501 |  | . $005-.0$ | 505 | . 401 | . 030 | . 512 | 375 | . $050-.070$ | 518 |  |  |
| . 500 | . 172 | . 006 - . 050 | . 500 | . 317 | . $005-.0$ | . 501 | . 379 | . $030-.050$ | . 505 | . 457 | . $005-.0$ | . 51 | . 394 | . $005-.010$ | . 518 | . 447 | . 010 - . 020 |
|  | . 173 | . 005 - . 010 | . 500 | . 318 | . 010 - . 0 | . 501 | 380 | . $005-.010$ | . 506 | . 05 | . $005-.0$ | . 512 | . 39 | . $015-.025$ | . 519 | . 081 | . $015-.025$ |
| . 500 | . 176 | . $050-.070$ | . 500 | . 319 | . 025 -. 050 | . 501 | . 386 | . $010-.020$ | . 506 | . 206 | . $005-.010$ | . 512 | . 433 | . $005-.010$ | . 519 | . 103 | . 005 -. 010 |
| . 500 | . 177 | . $060-.075$ | . 500 | . 320 | . 015 -. 025 | . 501 | . 397 | . 005 -. 010 | . 506 | . 220 | . 040 -.060 | . 513 | . 119 | . 040 - . 060 | . 519 | . 170 | . $050-.070$ |
| . 500 | . 180 | . 025 -. 040 | . 500 | . 321 | . 005 | . 50 | . 400 | . $030-.050$ | . 50 | . 22 | . 040 | . 513 | . 126 | . 015 - . 030 | . 519 | . 290 | . $030-.040$ |
| . 500 | . 182 | . $060-090$ | . 500 | . 323 | . $005-.0$ | . 501 | . 402 | . $020-.030$ | . 506 | . 257 | . 005 -. | . 513 | . 137 | . $005-.010$ | . 519 | . 339 |  |
|  | . 187 | . $020-.125$ | . 500 | . 327 | . 020 | . 501 | . 404 | . 015 - . 030 | . 506 | . 258 | . 040 - . 0 | . 513 | . 153 | . 040 - . 060 | . 519 | . 37 | . 005 -. 010 |
| . 500 | . 188 | . $030-.050$ | . 500 | . 328 | . 048 - . 070 | . 501 | . 409 | . $030-.048$ | . 506 | . 268 | . 005 - . 010 | . 513 | . 174 | . $030-.050$ | . 519 | . 397 | . $005-.010$ |
| . 500 | . 189 | . $005-.125$ | . 500 | . 332 | . 080 - . 100 | . 501 | . 413 | . $015-.025$ | . 506 | . 275 | . $0055-.010$ | . 513 | . 197 | . $015-.030$ | . 520 | . 120 | . 010 - . 020 |
| . 500 | . 190 | . $090-104$ | . 500 | . 334 | . 010 - . 0 | . 502 | . 124 | . $060-.083$ | . 507 | . 107 | . $005-.010$ | . 513 | . 237 | . $070-.090$ | . 52 | . | . 05 |
| . 500 | . 191 | . 005 -. 010 | . 500 | . 336 | . $030-.050$ | . 502 | . 130 | . $005-.010$ | . 507 | . 125 | . $030-.0$ | . 513 | . 240 | . $030-.050$ | . 520 | . 20 | . 015 - . 020 |
| . 500 | . 194 | . 062 - . 090 | . 500 | . 338 | . $005-.070$ | . 502 | . 131 | . $025-.040$ | . 507 | . 145 | . $005-.01$ | . 513 | . 268 | . 005 -. 012 | . 520 | . 22 | . 005 - . |
| . 500 | . 195 | . $005-.010$ | . 500 | . 344 | . $040-.060$ | . 502 | . 142 | . $005-.010$ | . 507 | . 221 | . $010-.020$ | . 513 | . 287 | . $050-.070$ | . 520 | . 311 | . $020-.035$ |
| . 500 | . 196 | . $010-125$ | . 500 | . 348 | . 015 - . 030 | . 502 | . 161 | . $012-.025$ | . 507 | . 232 | . $060-.078$ | . 513 | . 313 | . 080 - . 090 | . 520 | . 324 | . 005 |
| . 500 | . 197 | . $005-135$ | . 500 | . 350 | . 040 | . 502 | . 183 | . $080-.104$ | . 507 | . 25 | . $050-.075$ | . 513 | . 360 | . $005-.010$ | . 520 | . 328 | . 020 - . 040 |
| . 500 | . 199 | . $035-.050$ | . 500 | . 352 | . 006 - . 012 | . 502 | . | . $032-.062$ | . 507 | . 265 | . $060-.070$ | . 513 | . 373 | . $015-.030$ | . 520 | . 333 | . 005 - . 010 |
| . 500 | . 200 | . $040-.075$ | . 500 | . 356 | . $005-.010$ | . 502 | . 188 | . 062 - . 090 | . 507 | . 319 | . $0055-.010$ | . 513 | . 383 | . 005 - . 010 | . 520 | . 34 | . 020 - . 030 |
| . 500 | . 201 | . $010-.02$ | . 500 | . 360 | . 015 -. 040 | . 502 | . 189 | . $030-.050$ | . 507 | . 360 | . $005-.010$ | . 513 | . 396 | . 040 - . 060 | . 520 | . 380 | . 005 - . 010 |
| . 500 | . 202 | . $060-125$ | . 500 | . 361 | . $050-.060$ | . 502 | . 190 | . 062 - . 100 | . 507 | . 368 | . $005-.0$ | . 513 | . 440 | . $005-.010$ | . 520 | . 392 | . 005 -. 010 |
| . 500 | . 203 | . $012-.020$ | . 500 | . 368 | . $020-.040$ | . 502 | . 192 | . $030-.050$ | . 507 | . 375 | . 010 - . 0 | . 513 | . 455 | . 010 - . 020 | . 520 | . 430 | . 010 - . 020 |
| . 500 | . 204 | . $015-.075$ | . 500 | . 370 | . $005-.010$ | . 502 | . 193 | . $005-.010$ | . 507 | . 446 | . 020 - . 0 | . 514 | . 100 | . $020-.040$ | . 520 | . 440 | . 005 -. 010 |
| . 500 | . 205 | . 005 -. 050 | . 500 | . 373 | . 008 - . 015 | . 502 | . 194 | . 060 - .080 | . 508 | . 20 | . 020 - . 08 | . 514 | . 151 | . 020 - . 040 | . 520 | . 455 | . 005 |
| . 500 | . 209 | . $050-.07$ | . 500 | . 375 | . $040-.075$ | . 502 | . 196 | . $040-.060$ | . 508 | . 223 | . $050-.0$ | . 514 | . 194 | . $070-.090$ | . 520 | . 480 | . 010 - .020 |
| . 500 | . 210 | . $010-.025$ | . 500 | . 376 | . 015 -. 030 | . 502 | . 245 | . $025-.036$ | . 508 | . 269 | . $010-.0$ | . 514 | . 200 | . $020-.040$ | . 521 | . 145 | . 075 - . 090 |
| . 500 | . 217 | . $040-.060$ | . 500 | . 377 | . $005-.0$ | . 502 | . 257 | . $040-.050$ | . 508 | . 280 | . 020 -. 02 | . 514 | . 203 | . 005 - . 01 | . 521 | . 239 | . 040 - . 050 |
| . 500 | . 218 | . $005-.090$ | . 500 | . 378 | . $005-.060$ | . 502 | . 262 | . $040-.060$ | . 508 | . 285 | . $015-.025$ | . 514 | . 210 | . $040-.060$ | . 521 | . 325 | . 010 |
| . 500 | . 220 | . 062 - . 10 | . 500 | . 383 | . $030-.0$ | . 502 | . 263 | . $030-.050$ | . 508 | . 314 | . $005-.00$ | . 514 | . 339 | . $010-.020$ | . 521 | . 340 | . 072 |
| . 500 | . 221 | . $020-.125$ | . 500 | . 385 | . $040-.050$ | . 502 | . 303 | . $075-.10$ | . 508 | . 329 | . 050 | . 514 | . 392 | . $005-.010$ | . 521 | . 380 | . 025 |
| . 500 | . 222 | . 010 - . 020 | . 500 | . 388 | . 020 - . 036 | . 502 | . 315 | . $005-.040$ | . 508 | . 336 | . $005-.010$ | . 514 | . 431 | . 030 - . 040 |  | . 44 | . 005 |
| . 500 | . 226 | . 025 - . 040 | . 500 | . 390 | . 005 - . 060 | . 502 | . 329 | . $020-.030$ | . 508 | . 355 | . $040-.060$ | . 514 | . 454 | . $020-.030$ | . 52 | . 251 | . 042 - . 072 |
| . 500 | . 230 | . $032-.048$ | . 500 | . 396 | . 005 -. 030 | . 502 | . 378 | . $025-.040$ | . 508 | . 366 | . 005 -.010 | . 515 | . 149 | . $005-.010$ | . 522 | . 265 | . 005 -. 010 |
| . 500 | . 231 | . 005 -. 010 | . 500 | . 402 | . 005 -. 015 | . 502 | . 386 | . $005-.010$ | . 508 | . 405 | . 005 - . 010 | . 515 | . 163 | . $030-.050$ | . 52 | . 279 | . 005 |
| . 500 | . 233 | . $100-.125$ | . 500 | . 412 | . $005-.010$ | . 503 | . 131 | . $005-.120$ | . 508 | . 405 | . $030-.050$ | . 515 | . 191 | . $050-.070$ | . 522 | . 290 | . $040-.050$ |
| . 500 | . 234 | . $100-120$ | . 500 | . 415 | . 012 - . 016 | . 503 | . 142 | . $030-.060$ | . 508 | . 430 | . $030-.040$ | . 515 | . 206 | . $080-104$ | . 522 | . 353 | . $015-.025$ |
| . 50 | . 23 | . 005 - . 010 | . 500 | . 441 | . 010 - . 020 | . | . 5 | . $040-.050$ | . 509 | . 031 | . $030-.050$ | . 5 | . 218 | . 005 -. 010 | . 522 | . 413 | . 030 - . |
| . 500 | . 237 | . 008 - .125 | . 500 | . 446 | . $005-.010$ | . 503 | . 157 | . $050-.062$ | . 509 | . 064 | . $030-.0$ | . 515 | . 227 | . $030-.050$ | . 522 | . 435 | 15-. |
| . 500 | . 238 | . $105-.125$ | . 500 | . 450 | . $005-.0$ | . 503 | . 159 | . $005-.010$ | . 509 | . 080 | . $030-.05$ | . 515 | . 228 | . $005-.010$ | . 522 | . 437 | . 005 -. 010 |
| . 500 | . 245 | . 020 - . 030 | . 500 | . 452 | . $010-.0$ | . 503 | . 205 | . $030-.040$ | . 509 | . 219 | . $025-.02$ | . 515 | . 253 | . $105-.125$ | . 523 | . 118 | . 025 - . |
| . 500 | . 250 | . $010-134$ | . 501 | . 061 | . 005 -. 020 | . 503 | . 280 | . $075-.100$ | . 509 | . 285 | . $010-.020$ | . 515 | . 260 | . 020 - . 040 | . 523 | . 252 | . 070 - . 090 |
| . 500 | . 251 | . 015 - . 030 | . 501 | . 099 | . $050-.075$ | . 503 | . 281 | . 010 - . 020 | . 509 | . 286 | . $010-.020$ | . 515 | . 308 | . 008 - . 015 | . 523 | . 273 | . 005 -. 010 |
| . 500 | . 253 | . 005 -. 050 | . 501 | . 130 | . $030-.050$ | . 503 | . 315 | . 005 - . 010 | . 509 | . 298 | . $050-.0$ | . 515 | 310 | . 008 - .015 | . 523 | . 396 | . 015 - . 030 |
| . 500 | . 234 | . 005 - 0.083 | . 501 | . 131 | . $0255-.040$ | . 503 | . 316 | . $0055 . .010$ | . 509 | . 430 | . $020-.035$ | . 515 | . 315 | . 008 - .015 | . 523 | . 402 | . 005 - O - 010 |
| . 500 | . 255 | . 005 - . 030 | . 501 | . 136 | . $005-.020$ | . 503 | . 318 | . $050-.070$ | . 510 | . 053 | . $015-.025$ | . 515 | . 316 | . 008 - . 015 | . 523 | . 406 | . 032 - . 050 |
| . 500 | . 257 | . $005-.104$ | . 501 | . 139 | . $075-.105$ | . 503 | . 363 | . $005-.010$ | . 510 | . 156 | . $025-.042$ | . 515 | . 318 | . 005 - . 010 | . 523 | . 411 | . $040-.060$ |
| . 50 | . 258 | . 100 - .120 | . 50 | . 143 | . 070 - . 090 | . 503 | 83 | . 005 - . 010 | . 510 | . 210 | . $075-.090$ | . 515 | . 322 | . $015-.025$ | . 523 | . 428 | . 015 - . |
| . 500 | . 259 | . $100-125$ | . 501 | . 158 | . $005-.010$ | . 503 | . 387 | . $005-.010$ | . 510 | . 251 | . $020-040$ | . 515 | . 37 | . $005-.010$ | . 52 | . 286 | . $030-.048$ |
| . 500 | . 260 | . $005-.020$ | . 501 | . 168 | . $045-.060$ | 503 | . 411 | . 005 - . 010 | . 510 | . 269 | . $005-.010$ | . 515 | . 378 | . 020 - . 030 | . 524 | . 323 | . 020 -. 060 |
| . 500 | . 261 | - | . 501 | . 170 | - | . 504 | . 125 | . 090 - .104 | . 510 | . 280 | . $040-.075$ | . 515 | . 385 | . 005 - . 010 | . 524 | . 387 | . $015-.025$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | hoose Any ickness* | O.D. | I.D. | hoose Any ${ }_{\text {From }}^{\text {fromes }}$ | O.D. | I.D. | Choose Any Thickness <br> Thickness* <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 524 | . 396 | . $005-.010$ | . 530 | . 375 | . $005-.010$ | . 535 | . 338 | . $025-.040$ | . 54 | . 178 | . $030-.050$ | . 55 | 120 | . $005-.060$ | . 551 | . 418 | . $036-.060$ |
| . 524 | . 409 | . $010-.020$ | . 530 | . 377 | . $005-.010$ | . 535 | . 343 | . 008 - . 015 | . 542 | . 303 | . $060-.080$ | . 550 | . 140 | . $020-.040$ | . 551 | . 443 | . $010-.025$ |
| . 524 | . 441 | . $005-.010$ | . 530 | . 385 | . $050-.060$ | . 535 | . 357 | . $005-.010$ | . 542 | . 380 | . $040-.060$ | . 550 | . 158 | . $005-.010$ | . 551 | 461 | . $005-.010$ |
| . 524 | . 463 | . $025-.040$ | . 530 | . 388 | . $010-.020$ | . 535 | . 378 | . $012-.025$ | . 542 | . 395 | . $005-.010$ | . 550 | . 159 | . $090-.100$ | . 551 | 472 | . $005-.030$ |
| . 525 | . 068 | . $015-.032$ | . 530 | . 393 | . $005-.010$ | . 535 | . 379 | . $010-.020$ | . 542 | . 437 | . $010-.020$ | . 550 | . 173 | . $015-.030$ | . 552 | . 093 | . $025-.040$ |
| . 525 | . 156 | . $090-.105$ | . 530 | . 397 | . $025-.035$ | . 535 | . 384 | . $010-.020$ | . 542 | 440 | . $020-.040$ | . 550 | . 190 | . $020-.030$ | . 552 | . 09 | . $005-.008$ |
| . 525 | . 187 | . $015-.030$ | 30 | . 403 | . $005-.010$ | . 535 | . 445 | . $005-.010$ | . 542 | 453 | . $005-.010$ | . 550 | . 193 | . $005-.060$ | . 552 | . 129 | . $031-.048$ |
| . 525 | . 201 | . $060-.080$ | . 530 | 417 | . $005-.010$ | . 536 | . 105 | . $030-.050$ | . 543 | . 198 | . $040-.060$ | . 550 | . 197 | . $005-.010$ | . 552 | . 160 | . $020-.040$ |
| . 525 | . 252 | . $005-.010$ | . 530 | . 441 | . $005-.010$ | . 536 | 91 | . $075-.090$ | . 543 | . 316 | . $020-.040$ | . 550 | . 208 | . 048 - . 062 | . 552 | 202 | . $015-.030$ |
| . 525 | . 258 | . $060-.080$ | . 530 | . 450 | . $015-.030$ | . 536 | . 242 | . $005-.010$ | . 543 | . 333 | . $005-.010$ | . 550 | . 240 | . $010-.020$ | . 552 | . 212 | . $060-.080$ |
| . 525 | . 308 | . $005-.010$ | . 530 | . 468 | . $005-.030$ | . 536 | . 259 | . $100-.125$ | . 543 | . 346 | . $030-.050$ | . 550 | . 245 | . $020-.040$ | . 552 | . 220 | . $005-.010$ |
| . 525 | . 346 | . $060-.080$ | . 530 | . 490 | . $005-.010$ | . 536 | . 264 | . $010-.020$ | . 543 | . 377 | . $015-.025$ | . 550 | . 250 | . $040-.100$ | . 552 | . 237 | . $005-.020$ |
| . 525 | . 357 | . $005-.010$ | . 531 | . 143 | . $015-.050$ | . 536 | . 264 | . $030-.050$ | . 543 | . 433 | . $0005-.010$ | . 550 | . 255 | . $020-.032$ | . 552 | . 238 | . $005-.010$ |
| . 525 | . 358 | . $070-.080$ | . 531 | . 158 | . $032-.048$ | . 536 | . 276 | . $005-.010$ | . 543 | . 441 | . $0005-.010$ | . 550 | . 259 | . $0005-.040$ | . 552 | . 240 | . $010-.020$ |
| . 525 | . 375 | . $005-.010$ | . 531 | . 180 | . $050-.075$ | . 536 | . 324 | . $025-.040$ | . 544 | . 189 | . $005-.010$ | . 550 | . 266 | . $010-.020$ | . 552 | . 276 | . $030-.040$ |
| . 525 | . 378 | . $030-.050$ | . 531 | . 191 | . $012-.020$ | . 536 | . 346 | . $010-.015$ | . 544 | . 206 | . $020-.040$ | . 550 | . 271 | . $0005-.010$ | . 552 | . 286 | . $010-.020$ |
| . 525 | . 390 | . $060-.080$ | . 531 | . 200 | . $015-.030$ | . 537 | . 104 | . 016 - . 025 | . 544 | . 226 | . $010-.020$ | . 550 | . 282 | . $035-.125$ | . 552 | . 305 | . $025-.060$ |
| . 525 | . 401 | . $020-.040$ | . 531 | . 202 | . $015-.030$ | . 537 | . 243 | . $105-.125$ | . 544 | . 227 | . $020-.040$ | . 550 | . 300 | . 042 -. 062 | . 552 | . 319 | . $005-.010$ |
| . 525 | . 428 | . $005-.015$ | . 531 | . 206 | . $005-.030$ | . 537 | . 283 | . $105-.125$ | . 544 | . 311 | . $030-.040$ | . 550 | . 304 | . $030-.060$ | . 552 | . 320 | . $090-.110$ |
| . 526 | . 195 | . $030-.050$ | . 531 | . 213 | . $005-.010$ | . 537 | . 370 | . $040-.060$ | . 544 | . 324 | . $005-.010$ | . 550 | . 315 | . $0005-.048$ | . 552 | . 321 | . $005-.010$ |
| . 526 | . 203 | . $030-.050$ | . 531 | . 230 | . $105-.125$ | . 537 | . 375 | . $005-.010$ | . 544 | . 325 | . $020-.040$ | . 550 | . 316 | . $005-.030$ | . 552 | . 387 | . $040-.060$ |
| . 526 | . 256 | . $030-.050$ | . 531 | . 254 | . $060-.083$ | . 537 | . 394 | . $010-.020$ | . 544 | . 385 | . $000-.010$ | . 550 | . 317 | . $015-.030$ | . 552 | . 395 | . $005-.015$ |
| . 526 | . 270 | . $010-.020$ | . 531 | . 257 | . $010-.060$ | . 537 | . 409 | . $025-.040$ | . 544 | . 421 | . $000-.010$ | . 550 | . 319 | . $000-.010$ | . 552 | . 396 | . $050-.075$ |
| . 526 | . 357 | . $005-.010$ | . 531 | . 264 | . $030-.050$ | . 538 | . 210 | . $030-.060$ | . 544 | . 449 | . $015-.030$ | . 550 | . 322 | . $030-.050$ | . 552 | . 397 | . $005-.010$ |
| . 526 | . 437 | . $015-.030$ | . 531 | . 271 | . 025 - . 035 | . 538 | . 219 | . $005-.010$ | . 544 | . 463 | . $005-.010$ | . 550 | . 323 | . 008 -. 020 | . 552 | . 398 | . $005-.010$ |
| . 527 | . 129 | . $015-.025$ | . 531 | . 295 | . $015-.030$ | . 538 | . 257 | . $015-.030$ | . 544 | . 502 | . $010-.020$ | . 550 | . 332 | . $005-.010$ | . 552 | 400 | . $025-.040$ |
| . 527 | . 145 | . $005-.010$ | . 531 | . 317 | . $010-.060$ | . 538 | . 309 | . $010-.020$ | . 545 | . 100 | . $042-.060$ | . 550 | . 344 | . $060-.083$ | . 552 | 40 | . $010-.015$ |
| . 527 | . 346 | . 040 - . 0 | . 531 | . 330 | . $040-.0$ | . 538 | . 340 | . $030-.050$ | . 545 | . 187 | . $005-.012$ | . 550 | . 351 | . $005-.010$ | . 552 | 42 | . $040-.050$ |
| . 527 | . 348 | . $032-.050$ | . 531 | . 335 | . $090-.120$ | . 538 | . 342 | . $040-.060$ | . 545 | . 244 | . $005-.060$ | . 550 | . 357 | . $040-.062$ | . 552 | 43 | . $015-.030$ |
| . 527 | . 369 | . $005-.010$ | . 531 | . 340 | . $050-.0$ | . 538 | . 385 | . $050-.075$ | . 545 | . 260 | . $050-.070$ | . 550 | . 375 | . $0005-.020$ | . 552 | . 438 | . $005-.010$ |
| . 527 | . 393 | . $030-.050$ | . 531 | . 346 | . 042 -. 062 | . 538 | . 440 | . $005-.010$ | . 545 | . 313 | . $005-.010$ | . 550 | . 380 | . $005-.020$ | . 552 | 478 | . $005-.010$ |
| . 527 | . 437 | . 010 - . 02 | . 531 | . 348 | . $050-.072$ | . 538 | . 457 | . $005-.010$ | . 545 | . 319 | . $015-.050$ | . 550 | . 38 | . $040-.060$ | . 553 | . 176 | . $010-.020$ |
| . 527 | . 443 | . $020-.040$ | . 531 | . 350 | . 040 - . 0 | . 539 | . 195 | . $025-.050$ | . 545 | . 346 | . $042-.062$ | . 550 | . 390 | . $070-.090$ | . 553 | . 212 | . $060-.080$ |
| . 528 | . 128 | . $010-.020$ | . 531 | . 386 | . 010 - . | . 539 | . 252 | . $060-.080$ | . 545 | . 378 | . $040-.060$ | . 550 | . 398 | . $005-.010$ | . 553 | . 229 | . $005-.010$ |
| . 528 | . 152 | . $005-.012$ | . 531 | . 406 | . $050-.060$ | . 539 | . 278 | . $015-.030$ | . 545 | . 382 | . $040-.062$ | . 550 | . 400 | . $050-.070$ | . 553 | . 237 | . $005-.010$ |
| . 528 | . 201 | . 010 - . 02 | . 531 | . 438 | . 005 - . 010 | . 539 | . 318 | . $005-.010$ | . 545 | . 385 | . $005-.010$ | . 550 | . 404 | . $020-.040$ | . 553 | . 242 | . $040-.060$ |
| . 528 | . 209 | . $010-.020$ | . 531 | . 463 | . 015 - . 030 | . 539 | . 366 | . $005-.010$ | . 545 | . 409 | . $010-.020$ | . 550 | . 408 | . $040-.060$ | . 553 | . 320 | . $005-.010$ |
| . 528 | . 236 | . $040-.0$ | . 532 | . 073 | . $010-.02$ | . 539 | . 367 | . $025-.040$ | . 545 | . 410 | . $020-.030$ | . 550 | . 40 | . $060-.075$ | . 553 | . 396 | . $015-.030$ |
| . 528 | . 254 | . $005-.010$ | . 532 | . 166 | . $100-.125$ | . 539 | . 380 | . $025-.042$ | . 545 | . 442 | . $005-.010$ | . 550 | . 415 | . $0005-.010$ | . 554 | . 15 | . $015-.030$ |
| . 528 | . 265 | . $030-.060$ | . 532 | . 201 | . $005-.010$ | . 539 | . 399 | . $005-.030$ | . 545 | 445 | . $000-.010$ | . 550 | . 421 | . $020-.040$ | . 554 | . 240 | . $005-.010$ |
| . 528 | . 268 | . $040-.060$ | . 532 | . 207 | . $062-.090$ | . 539 | . 420 | . $0005-.010$ | . 546 | . 217 | . $0005-.010$ | . 550 | . 427 | . $025-.042$ | . 554 | . 249 | . $030-.050$ |
| . 528 | . 308 | . $005-.010$ | . 532 | . 250 | . $005-.01$ | . 539 | . 425 | . $005-.010$ | . 546 | . 259 | . $005-.010$ | . 550 | . 429 | . $035-.050$ | . 554 | . 258 | . $025-.035$ |
| . 528 | . 360 | . $025-.040$ | . 532 | . 329 | . $040-.075$ | . 539 | . 447 | . $005-.010$ | . 546 | . 271 | . $010-.020$ | . 550 | . 479 | . $005-.010$ | . 554 | . 318 | . $090-.110$ |
| . 528 | . 410 | . $040-.060$ | . 532 | . 381 | . $030-.050$ | . 539 | . 469 | . $007-.015$ | . 546 | . 305 | . $005-.010$ | . 550 | . 487 | . $010-.020$ | . 554 | . 330 | . $005-.010$ |
| . 528 | . 439 | . $010-.020$ | . 532 | . 395 | . $005-.010$ | . 540 | . 162 | . $032-.062$ | . 546 | . 375 | . $030-.050$ | . 550 | . 498 | . $005-.010$ | . 554 | . 370 | . $005-.020$ |
| . 528 | . 453 | . $005-.010$ | . 532 | . 451 | . $005-.010$ | . 540 | . 186 | . $060-.070$ | . 546 | . 378 | . $015-.030$ | . 551 | . 081 | . $005-.010$ | . 554 | . 379 | . $010-.020$ |
| . 529 | . 132 | . $005-.010$ | . 532 | . 468 | . $020-.040$ | . 540 | . 220 | . $020-.040$ | . 546 | . 410 | . $020-.030$ | . 551 | . 095 | . $012-.020$ | . 554 | . 405 | . $030-.048$ |
| . 529 | . 175 | . $015-.030$ | . 532 | . 490 | . 012 - . 02 | . 540 | . 229 | . $030-.050$ | . 546 | 435 | . $020-.040$ | . 551 | . 141 | . $005-.010$ | . 554 | . 440 | . $020-.040$ |
| . 529 | . 234 | . $070-.090$ | . 533 | . 067 | . $010-.020$ | . 540 | . 262 | . $010-.020$ | . 547 | . 144 | . $005-.010$ | . 551 | . 161 | . $005-.010$ | . 554 | . 468 | . $010-.025$ |
| . 529 | . 280 | . $015-.030$ | . 533 | . 201 | . $010-.020$ | . 540 | 80 | . $030-.060$ | . 547 | 160 | . $010-.015$ | . 551 | . 166 | . $030-.105$ | . 555 | . 125 | . $030-.050$ |
| . 529 | . 313 | . $030-.048$ | . 533 | . 224 | . $040-.060$ | . 540 | . 282 | . 042 -. 062 | . 547 | . 214 | . $005-.010$ | . 551 | . 172 | . $080-.100$ | . 555 | . 131 | . $060-.080$ |
| . 529 | . 331 | . $020-.040$ | . 533 | . 236 | . $005-.010$ | . 540 | . 284 | . $015-.030$ | . 547 | . 256 | . 000 - . 010 | . 551 | . 201 | . $0005-.010$ | . 555 | . 154 | . $020-.040$ |
| . 529 | . 375 | . $050-.075$ | . 533 | . 240 | . $050-.07$ | . 540 | . 320 | . $005-.010$ | . 547 | . 258 | . $005-.010$ | . 551 | . 220 | . $015-.025$ | . 555 | . 173 | . $105-.135$ |
| . 529 | . 38 | . $005-.010$ | . 533 | . 266 | . 090 - . | . 540 | . 321 | . $010-.020$ | . 547 | . 293 | . $060-.070$ | . 551 | . 225 | . $070-.090$ | . 555 | . 250 | . $010-.020$ |
| . 529 | . 439 | . $015-.030$ | . 533 | . 274 | . $005-.010$ | . 540 | . 333 | . $015-.025$ | . 547 | . 296 | . $010-.130$ | . 551 | . 236 | . $005-.010$ | . 555 | . 253 | . $080-.104$ |
| . 530 | . 066 | . $035-.060$ | . 533 | . 367 | . 070 - . 010 | . 540 | . 347 | . $078-.104$ | . 547 | . 312 | . $005-.010$ | . 551 | . 238 | . $0005-.020$ | . 555 | . 265 | . $020-.040$ |
| . 530 | . 090 | . $010-.020$ | . 533 | . 389 | . $020-.030$ | . 540 | . 348 | . $015-.030$ | . 547 | . 317 | . $050-.070$ | . 551 | . 240 | . $000-.050$ | . 555 | . 308 | . $005-.010$ |
| . 530 | . 099 | . $015-.030$ | . 533 | . 411 | . $010-.02$ | . 540 | . 388 | . $050-.070$ | . 547 | . 320 | . $030-.050$ | . 551 | . 246 | . $060-.080$ | . 555 | . 318 | . $005-.010$ |
| . 530 | . 130 | . $040-.060$ | . 534 | . 039 | . $015-.030$ | . 540 | . 391 | . $030-.050$ | . 547 | . 365 | . $000-.010$ | . 551 | . 253 | . $000-.010$ | . 555 | . 320 | . $060-.080$ |
| . 530 | . 153 | . $080-.104$ | . 534 | . 131 | . $030-.050$ | . 540 | . 392 | . $010-.020$ | . 547 | . 405 | . $005-.020$ | . 551 | . 264 | . $070-.090$ | . 555 | . 328 | . $050-.078$ |
| . 530 | . 180 | . $005-.010$ | . 534 | . 186 | . $070-.090$ | . 540 | . 395 | . $005-.010$ | . 548 | . 095 | . $040-.060$ | . 551 | . 278 | . $005-.010$ | . 555 | . 356 | . $050-.060$ |
| . 530 | . 191 | . $005-.010$ | . 534 | . 193 | . $015-.030$ | . 540 | . 399 | . $025-.040$ | . 548 | . 170 | . $050-.070$ | . 551 | . 284 | . $030-.050$ | . 555 | . 360 | . $050-.070$ |
| . 530 | . 206 | . $100-.125$ | . 534 | . 207 | . $030-.050$ | . 540 | . 408 | . $015-.025$ | . 548 | . 211 | . $015-.030$ | . 551 | . 294 | . 012 - . 025 | . 555 | . 438 | . $005-.010$ |
| . 530 | . 219 | . $030-.050$ | . 534 | . 220 | . $005-.010$ | . 540 | . 409 | . $005-.010$ | . 548 | . 303 | . $005-.016$ | . 551 | . 300 | . $020-.040$ | . 555 | . 440 | . $005-.010$ |
| . 530 | . 222 | . $020-.035$ | . 534 | . 284 | . $060-.083$ | . 540 | . 413 | . $040-.050$ | . 548 | . 325 | . $060-.080$ | . 551 | . 315 | . $0005-.010$ | . 555 | . 443 | . $015-.030$ |
| . 530 | . 253 | . $005-.010$ | . 534 | . 361 | . 062 - . 08 | . 540 | . 420 | . $015-.030$ | . 548 | . 329 | . $025-.040$ | . 551 | . 316 | . $0005-.050$ | . 555 | . 445 | . $005-.010$ |
| . 530 | . 254 | . $015-.030$ | . 534 | . 394 | . $030-.050$ | . 540 | . 446 | . $005-.010$ | . 548 | . 397 | . $005-.010$ | . 551 | . 317 | . $005-.010$ | . 555 | . 475 | . $030-.045$ |
| . 530 | . 255 | . $015-.030$ | . 534 | . 441 | . $030-.0$ | . 541 | . 152 | . $060-.090$ | . 548 | . 401 | . $050-.070$ | . 551 | . 318 | . $050-.070$ | . 556 | . 120 | . $030-.050$ |
| . 530 | . 270 | . $100-.125$ | . 535 | . 064 | . $012-.020$ | . 541 | . 275 | . $010-.020$ | . 548 | . 452 | . $030-.050$ | . 551 | . 320 | . $0005-.010$ | . 556 | . 123 | . $030-.060$ |
| . 530 | . 272 | . $100-.125$ | . 535 | . 228 | . $075-.104$ | . 541 | . 300 | . $010-.020$ | . 548 | . 453 | . $025-.040$ | . 551 | . 321 | . 000 - . 010 | . 556 | . 136 | . $030-.050$ |
| . 530 | . 273 | . $100-.125$ | . 535 | . 238 | . $010-.020$ | . 541 | . 306 | . $010-.020$ | . 549 | . 099 | . 000 - . 010 | . 551 | . 322 | . $005-.010$ | . 556 | . 172 | . $040-.060$ |
| . 530 | . 277 | . $005-.010$ | . 535 | . 239 | . $005-.010$ | . 541 | . 314 | . $050-.060$ | . 549 | . 216 | . $005-.010$ | . 551 | . 330 | . $050-.070$ | . 556 | . 197 | . $030-.050$ |
| . 530 | . 281 | . $040-.050$ | . 535 | . 244 | . $015-.030$ | . 541 | . 319 | . $030-.050$ | . 549 | . 316 | . $005-.010$ | . 551 | . 357 | . $015-.030$ | . 556 | . 200 | . $005-.010$ |
| . 530 | . 312 | . $005-.010$ | . 535 | . 298 | . $010-.020$ | . 541 | . 375 | . $030-.050$ | . 549 | . 326 | . $005-.010$ | . 551 | . 377 | . $010-.020$ | . 556 | . 263 | . $005-.010$ |
| . 530 | . 314 | . $015-.070$ | . 535 | . 310 | . $025-.042$ | . 541 | . 378 | . $040-.060$ | . 549 | . 334 | . $025-.040$ | . 551 | . 378 | . $010-.100$ | . 556 | . 281 | . $075-.104$ |
| . 530 | . 315 | . $010-.020$ | . 535 | . 314 | . $005-.010$ | . 541 | . 402 | . $005-.030$ | . 549 | . 452 | . $030-.060$ | . 551 | . 385 | . $005-.010$ | . 556 | . 317 | . $040-.060$ |
| . 530 | . 316 | . $025-.040$ | . 535 | . 318 | . $005-.010$ | . 541 | . 407 | . $040-.060$ | . 549 | . 455 | . $010-.020$ | . 551 | . 387 | . $010-.020$ | . 556 | . 323 | . $040-.060$ |
| . 530 | . 320 | . $025-.040$ | . 535 | . 320 | . 016 - . 025 | . 541 | . 415 | . $005-.010$ | . 549 | . 476 | . $005-.010$ | . 551 | . 394 | . $005-.040$ | . 556 | . 327 | . $010-.020$ |
| . 530 | . 321 | . $010-.020$ | . 535 | . 325 | . $010-.020$ | . 542 | . 172 | . $010-.020$ | . 550 | . 032 | . $010-.020$ | . 551 | . 395 | . $050-.070$ | . 556 | . 383 | . $040-.060$ |
| . 530 | . 344 | . $060-.083$ | . 535 | . 335 | . $005-.010$ | . 542 | . 175 | . $020-.040$ | . 550 | . 105 | . 042 - . 060 | . 551 | . 399 | . $010-.040$ | . 556 | . 441 | . $005-.010$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 557 | . 242 | . $010-.020$ | . 560 | . 375 | . $050-.070$ | . 562 | . 281 | . $032-.050$ | . 564 | . 214 | . $030-.050$ | . 569 | . 447 | . 020 - . 040 | . 577 | 199 | . 060 - . 090 |
| . 557 | . 262 | . $010-.020$ | . 560 | . 377 | . $005-.015$ | . 562 | . 282 | . $080-.100$ | . 564 | . 252 | . 075 - . 090 | . 569 | . 470 | . $015-.025$ | . 577 | . 253 | . $050-.070$ |
| . 557 | . 276 | . $005-.010$ | . 560 | . 379 | . $020-.040$ | . 562 | . 285 | . $050-.070$ | . 564 | . 253 | . $040-.060$ | . 569 | . 472 | . 012 -. 020 | . 577 | . 290 | . $050-.070$ |
| . 557 | . 317 | . $020-.060$ | . 560 | . 380 | . $005-.010$ | . 562 | . 289 | . $050-.070$ | . 564 | . 256 | . $020-.040$ | . 569 | . 474 | . $005-.010$ | . 577 | . 325 | . 042 - . 062 |
| . 557 | . 380 | . $040-.060$ | . 560 | . 381 | . $015-.060$ | . 562 | . 290 | . $025-.040$ | . 564 | . 283 | . $005-.020$ | . 569 | . 481 | . $030-.050$ | . 577 | . 328 | . $090-.120$ |
| . 557 | . 387 | . 025 - . 040 | . 560 | . 384 | . $005-.010$ | . 562 | . 297 | . $010-.020$ | . 564 | . 286 | . $015-.030$ | . 570 | . 170 | . 080 -. 090 | . 577 | . 353 | . $025-.040$ |
| . 557 | . 396 | . $050-.070$ | . 560 | . 390 | . $030-.060$ | . 562 | . 304 | . $020-.030$ | . 564 | . 311 | . 025 -. 040 | . 570 | . 193 | . $015-.030$ | . 577 | . 376 | . $010-.025$ |
| . 557 | . 421 | . $010-.020$ | . 560 | . 392 | . $035-.060$ | . 562 | . 309 | . $005-.010$ | . 564 | . 337 | . $010-.020$ | . 570 | . 206 | . $105-.125$ | . 578 | . 173 | . $025-.042$ |
| . 557 | . 446 | . $020-.040$ | . 560 | . 401 | . $005-.010$ | . 562 | . 313 | . $010-.020$ | . 564 | . 352 | . $005-.010$ | . 570 | . 232 | . $025-.042$ | . 578 | . 203 | . $005-.060$ |
| . 558 | . 288 | . $005-.010$ | . 560 | . 410 | . $005-.010$ | . 562 | . 314 | . $080-.104$ | . 564 | . 384 | . $005-.010$ | . 570 | . 233 | . $050-.075$ | . 578 | . 239 | . $080-.090$ |
| . 558 | . 327 | . $050-.070$ | . 560 | . 420 | . $005-.010$ | . 562 | . 315 | . $020-.070$ | . 564 | . 386 | . $030-.048$ | . 570 | . 236 | . $025-.042$ | . 578 | . 257 | . $050-.075$ |
| . 558 | . 331 | . $020-.050$ | . 560 | . 421 | . $030-.050$ | . 562 | . 318 | . $005-.075$ | . 564 | . 392 | . $050-.072$ | . 570 | . 277 | . $005-.010$ | . 578 | . 266 | . $020-.060$ |
| . 558 | . 360 | . $005-.012$ | . 560 | . 426 | . $020-.040$ | . 562 | . 320 | . $005-.060$ | . 564 | . 445 | . $005-.010$ | . 570 | . 278 | . $030-.050$ | . 578 | . 355 | . $005-.010$ |
| . 558 | . 361 | . $036-.060$ | . 560 | . 459 | . $005-.015$ | . 562 | . 326 | . $005-.030$ | . 564 | . 500 | . $020-.040$ | . 570 | . 282 | . $025-.042$ | . 578 | . 400 | . $005-.010$ |
| . 558 | . 414 | . $030-.050$ | . 560 | . 485 | . $020-.032$ | . 562 | . 328 | . $050-.070$ | . 564 | . 504 | . $005-.010$ | . 570 | . 316 | . $010-.020$ | . 578 | . 407 | . $050-.070$ |
| . 558 | . 486 | . $005-.030$ | . 560 | . 500 | . $020-.032$ | . 562 | . 329 | . $025-.040$ | . 564 | . 507 | . $005-.010$ | . 570 | . 318 | . $015-.030$ | . 578 | . 468 | . $010-.020$ |
| . 559 | . 032 | . $020-.030$ | . 561 | . 105 | . $015-.030$ | . 562 | . 331 | . $080-.100$ | . 565 | . 066 | . $005-.010$ | . 570 | . 325 | . $020-.040$ | . 578 | . 526 | . 010 - . 020 |
| . 559 | . 060 | . $015-.025$ | . 561 | . 127 | . $020-.040$ | . 562 | . 332 | . $020-.040$ | . 565 | . 093 | . $080-.090$ | . 570 | . 369 | . $0005-.010$ | . 579 | . 138 | . $031-.042$ |
| . 559 | . 128 | . $005-.010$ | . 561 | . 161 | . $005-.010$ | . 562 | . 343 | . $005-.050$ | . 565 | . 120 | . $015-.030$ | . 570 | . 377 | . $005-.010$ | . 579 | . 174 | . 020 - . 040 |
| . 559 | . 135 | . $005-.010$ | . 561 | . 166 | . $060-.083$ | . 562 | . 344 | . $060-.080$ | . 565 | . 174 | . $025-.040$ | . 570 | . 380 | . $010-.020$ | . 579 | . 188 | . $020-.040$ |
| . 559 | . 145 | . $015-.030$ | . 561 | . 173 | . $005-.010$ | . 562 | . 370 | . $020-.040$ | . 565 | . 186 | . $010-.015$ | . 570 | . 433 | . $010-.020$ | . 579 | . 265 | . $050-.075$ |
| . 559 | . 209 | . $060-.080$ | . 561 | . 174 | . $075-.090$ | . 562 | . 374 | . $005-.010$ | . 565 | . 236 | . $083-.105$ | . 570 | . 445 | . $025-.040$ | . 579 | . 318 | . $060-.070$ |
| . 559 | . 216 | . $020-.040$ | . 561 | . 175 | . $015-.030$ | . 562 | . 375 | . $050-.070$ | . 565 | . 240 | . $050-.080$ | . 570 | . 461 | . $030-.050$ | . 579 | . 342 | . $090-.104$ |
| . 559 | . 225 | . $005-.010$ | . 561 | . 189 | . $015-.025$ | . 562 | . 376 | . $005-.062$ | . 565 | . 280 | . $105-.125$ | . 570 | . 515 | . $005-.010$ | . 579 | . 374 | . $020-.030$ |
| . 559 | . 259 | . $010-.040$ | . 561 | . 190 | . $005-.060$ | . 562 | . 381 | . $040-.060$ | . 565 | . 310 | . $030-.040$ | . 571 | . 206 | . $105-.125$ | . 579 | . 378 | . $020-.030$ |
| . 559 | . 285 | . $005-.010$ | . 561 | . 192 | . $020-.040$ | . 562 | . 382 | . $040-.060$ | . 565 | . 315 | . $005-.015$ | . 571 | . 256 | . $030-.050$ | . 579 | . 400 | . $050-.070$ |
| . 559 | . 311 | . $005-.010$ | . 561 | . 200 | . $080-.105$ | . 562 | . 383 | . $030-.050$ | . 565 | . 316 | . $060-.080$ | . 571 | . 257 | . $070-.090$ | . 579 | . 407 | . $005-.010$ |
| . 559 | . 322 | . $080-.104$ | . 561 | . 202 | . $030-.060$ | . 562 | . 385 | . $015-.070$ | . 565 | . 353 | . $050-.072$ | . 571 | . 283 | . $070-.090$ | . 579 | . 437 | . $025-.040$ |
| . 559 | . 347 | . $025-.042$ | . 561 | . 208 | . $030-.050$ | . 562 | . 386 | . $020-.060$ | . 565 | . 396 | . $005-.010$ | . 571 | . 319 | . $050-.070$ | . 579 | . 502 | . $005-.010$ |
| . 559 | . 349 | . $075-.090$ | . 561 | . 255 | . $020-.040$ | . 562 | . 387 | . $005-.010$ | . 565 | . 453 | . $025-.035$ | . 571 | . 373 | . $020-.035$ | . 580 | . 096 | . $025-.040$ |
| . 559 | . 379 | . $030-.050$ | . 561 | . 290 | . $005-.010$ | . 562 | . 388 | . $005-.015$ | . 566 | . 151 | . $040-.060$ | . 571 | . 400 | . $020-.040$ | . 580 | . 196 | . $005-.010$ |
| . 559 | . 388 | . $060-.080$ | . 561 | . 298 | . $060-.083$ | . 562 | . 391 | . $075-.090$ | . 566 | . 201 | . $005-.010$ | . 572 | . 256 | . $005-.008$ | . 580 | . 197 | . $090-.120$ |
| . 559 | . 391 | . $030-.050$ | . 561 | . 310 | . $040-.060$ | . 562 | . 392 | . $005-.010$ | . 566 | . 203 | . $005-.010$ | . 572 | . 470 | . $030-.040$ | . 580 | . 213 | . $050-.075$ |
| . 559 | . 454 | . $020-.040$ | . 561 | . 314 | . $036-.060$ | . 562 | . 396 | . $025-.040$ | . 566 | . 266 | . $005-.010$ | . 573 | . 129 | . $050-.070$ | . 580 | . 218 | . $093-.125$ |
| . 559 | . 471 | . $005-.030$ | . 561 | . 320 | . $090-.110$ | . 562 | . 420 | . $020-.070$ | . 566 | . 270 | . $005-.010$ | . 573 | . 130 | . $050-.070$ | . 580 | . 250 | . $030-.040$ |
| . 559 | . 480 | . $005-.010$ | . 561 | . 331 | . $100-.115$ | . 562 | . 437 | . $015-.075$ | . 566 | . 299 | . $050-.075$ | . 573 | . 205 | . $050-.070$ | . 580 | . 251 | . $050-.070$ |
| . 559 | . 507 | . $005-.010$ | . 561 | . 359 | . $005-.010$ | . 562 | . 439 | . $010-.025$ | . 566 | . 321 | . $005-.010$ | . 573 | . 266 | . 025 - . 040 | . 580 | . 255 | . $050-.070$ |
| . 560 | . 113 | . $015-.030$ | . 561 | . 360 | . $015-.025$ | . 562 | . 440 | . $020-.040$ | . 566 | . 322 | . $005-.010$ | . 573 | . 384 | . $020-.040$ | . 580 | . 257 | . $020-.070$ |
| . 560 | . 118 | . $016-.030$ | . 561 | . 367 | . $005-.010$ | . 562 | . 500 | . $005-.010$ | . 566 | . 328 | . $010-.015$ | . 573 | . 394 | . $040-.060$ | . 580 | . 258 | . $080-.104$ |
| . 560 | . 120 | . $075-.104$ | . 561 | . 377 | . $020-.030$ | . 562 | . 505 | . $020-.030$ | . 566 | . 330 | . $040-.060$ | . 573 | . 395 | . $025-.045$ | . 580 | . 260 | . $005-.010$ |
| . 560 | . 128 | . $015-.030$ | . 561 | . 381 | . $075-.093$ | . 563 | . 101 | . $025-.040$ | . 566 | . 334 | . $005-.060$ | . 573 | . 402 | . $050-.060$ | . 580 | . 283 | . $005-.010$ |
| . 560 | . 131 | . $060-.083$ | . 561 | . 397 | . $020-.032$ | . 563 | . 116 | . $060-.080$ | . 566 | . 342 | . $093-.104$ | . 573 | . 474 | . $030-.050$ | . 580 | . 324 | . $025-.035$ |
| . 560 | . 135 | . $050-.070$ | . 561 | . 407 | . $005-.010$ | . 563 | . 145 | . $005-.010$ | . 566 | . 378 | . $060-.090$ | . 573 | . 525 | . $015-.025$ | . 580 | . 330 | . $080-.104$ |
| . 560 | . 149 | . $005-.020$ | . 561 | . 421 | . $005-.010$ | . 563 | . 176 | . $025-.040$ | . 566 | . 446 | . $040-.060$ | . 574 | . 199 | . 025 -. 042 | . 580 | . 346 | . 042 - . 062 |
| . 560 | . 161 | . $040-.062$ | . 561 | . 435 | . $010-.020$ | . 563 | . 186 | . $100-.125$ | . 566 | . 447 | . $040-.060$ | . 574 | . 296 | . $015-.030$ | . 580 | . 377 | . $090-.105$ |
| . 560 | . 172 | . $005-.010$ | . 561 | . 440 | . $035-.060$ | . 563 | . 191 | . $020-.030$ | . 566 | . 448 | . $010-.020$ | . 574 | . 297 | . $090-.105$ | . 580 | . 379 | . $005-.010$ |
| . 560 | . 180 | . $005-.015$ | . 561 | .459 | . $010-.020$ | . 563 | . 194 | . $100-.125$ | . 566 | . 450 | . $015-.030$ | . 574 | . 298 | . $005-.010$ | . 580 | . 380 | . $010-.020$ |
| . 560 | . 190 | . $030-.050$ | . 562 | . 090 | . $005-.010$ | . 563 | . 197 | . $030-.050$ | . 566 | . 505 | . $015-.025$ | . 574 | . 300 | . $032-.062$ | . 580 | . 390 | . $005-.010$ |
| . 560 | . 192 | . $008-.016$ | . 562 | . 130 | . $005-.010$ | . 563 | . 218 | . $005-.125$ | . 566 | . 507 | . $005-.010$ | . 574 | . 397 | . $005-.010$ | . 580 | . 398 | . $005-.010$ |
| . 560 | . 194 | . $032-.048$ | . 562 | . 134 | . $030-.050$ | . 563 | . 247 | . $020-.030$ | . 567 | . 190 | . $010-.020$ | . 574 | . 406 | . $020-.030$ | . 580 | . 416 | . $042-.062$ |
| . 560 | . 196 | . $015-.025$ | . 562 | 146 | . $032-.050$ | . 563 | . 253 | . $005-.015$ | . 567 | . 227 | . 007 - . 012 | . 574 | . 482 | . $070-.090$ | . 580 | . 417 | . $005-.010$ |
| . 560 | . 200 | . $005-.010$ | . 562 | . 148 | . $040-.060$ | . 563 | . 259 | . $030-.050$ | . 567 | . 234 | . $010-.020$ | . 575 | . 151 | . $040-.062$ | . 580 | . 431 | . $005-.010$ |
| . 560 | . 202 | . $032-.050$ | . 562 | . 152 | . $035-.050$ | . 563 | . 277 | . $020-.040$ | . 567 | . 260 | . $040-.060$ | . 575 | . 180 | . $010-.020$ | . 580 | . 432 | . $010-.032$ |
| . 560 | . 203 | . 012 - . 020 | . 562 | . 158 | . $036-.075$ | . 563 | . 285 | . $100-.125$ | . 567 | . 263 | . $030-.050$ | . 575 | . 186 | . $070-.090$ | . 580 | . 444 | . 025 - . 040 |
| . 560 | . 206 | . $005-.010$ | . 562 | . 165 | . $008-.015$ | . 563 | . 313 | . $005-.042$ | . 567 | . 301 | . $040-.060$ | . 575 | . 189 | . $080-.100$ | . 580 | . 450 | . $025-.040$ |
| . 560 | . 207 | . $030-.050$ | . 562 | . 166 | . $050-.070$ | . 563 | . 317 | . $010-.040$ | . 567 | . 336 | . $090-.104$ | . 575 | . 199 | . $060-.080$ | . 580 | . 481 | . $010-.030$ |
| . 560 | . 225 | . $006-.010$ | . 562 | . 169 | . $005-.010$ | . 563 | . 318 | . $005-.010$ | . 567 | . 379 | . $015-.025$ | . 575 | . 200 | . $025-.042$ | . 580 | . 516 | . $020-.030$ |
| . 560 | . 226 | . $015-.025$ | . 562 | . 191 | . $040-.060$ | . 563 | . 320 | . $015-.030$ | . 567 | . 408 | . $040-.060$ | . 575 | . 251 | . $010-.020$ | . 581 | . 197 | . $090-.125$ |
| . 560 | . 228 | . $060-.083$ | . 562 | . 193 | . $040-.060$ | . 563 | . 321 | . $072-.090$ | . 567 | . 409 | . $030-.050$ | . 575 | . 258 | . 000 -. 030 | . 581 | . 223 | . $050-.070$ |
| . 560 | . 246 | . $040-.060$ | . 562 | . 194 | . $060-.080$ | . 563 | . 350 | . $015-.025$ | . 567 | . 417 | . $050-.060$ | . 575 | . 260 | . $075-.090$ | . 581 | . 437 | . $030-.050$ |
| . 560 | . 254 | . $100-.120$ | . 562 | . 195 | . $050-.070$ | . 563 | . 359 | . $025-.040$ | . 567 | . 504 | . $020-.030$ | . 575 | . 276 | . $005-.010$ | . 582 | . 063 | . $020-.040$ |
| . 560 | . 258 | . $060-.080$ | . 562 | . 202 | . $030-.050$ | . 563 | . 373 | . $015-.030$ | . 568 | . 109 | . $040-.060$ | . 575 | . 287 | . $005-.010$ | . 582 | . 180 | . $030-.050$ |
| . 560 | . 259 | . 048 - . 060 | . 562 | . 204 | . $075-.090$ | . 563 | . 376 | . $072-.090$ | . 568 | . 138 | . $005-.010$ | . 575 | . 312 | . $100-.125$ | . 582 | . 220 | . $015-.030$ |
| . 560 | . 262 | . $005-.010$ | . 562 | . 205 | . $020-.040$ | . 563 | . 377 | . $010-.020$ | . 568 | . 210 | . $042-.072$ | . 575 | . 320 | . $020-.040$ | . 582 | . 286 | . $020-.040$ |
| . 560 | . 263 | . $010-.050$ | . 562 | . 207 | . $005-.010$ | . 563 | . 379 | . $015-.060$ | . 568 | . 224 | . $005-.010$ | . 575 | . 322 | . $010-.020$ | . 582 | . 400 | . $015-.030$ |
| . 560 | . 273 | . $010-.020$ | . 562 | . 218 | . $048-.072$ | . 563 | . 380 | . $015-.090$ | . 568 | . 239 | . $005-.010$ | . 575 | . 335 | . 016 - . 025 | . 583 | . 259 | . $005-.010$ |
| . 560 | . 280 | . $040-.060$ | . 562 | . 222 | . $010-.070$ | . 563 | . 381 | . $010-.020$ | . 568 | . 255 | . $050-.070$ | . 575 | . 346 | . 000 -. 030 | . 583 | . 344 | . $070-.090$ |
| . 560 | . 286 | . $005-.010$ | . 562 | . 233 | . $005-.015$ | . 563 | . 385 | . $020-.030$ | . 568 | . 305 | . $005-.010$ | . 575 | . 360 | . 025 - . 042 | . 583 | . 378 | . $015-.030$ |
| . 560 | . 295 | . $005-.010$ | . 562 | . 240 | . $050-.070$ | . 563 | . 387 | . $020-.050$ | . 568 | . 312 | . $050-.062$ | . 575 | . 394 | . $060-.080$ | . 583 | . 410 | . $030-.050$ |
| . 560 | . 311 | . $005-.010$ | . 562 | . 241 | . $015-.030$ | . 563 | . 398 | . $030-.050$ | . 568 | . 317 | . $005-.010$ | . 575 | . 399 | . $060-.090$ | . 584 | . 301 | . $005-.010$ |
| . 560 | . 313 | . $062-.120$ | . 562 | . 251 | . $110-.130$ | . 563 | . 405 | . $030-.080$ | . 568 | . 360 | . $005-.010$ | . 575 | . 412 | . $010-.020$ | . 584 | . 327 | . $005-.010$ |
| . 560 | . 316 | . $005-.010$ | . 562 | . 253 | . $005-.010$ | . 563 | . 408 | . $020-.030$ | . 568 | . 378 | . $010-.030$ | . 575 | . 430 | . $010-.020$ | . 584 | . 350 | . $005-.010$ |
| . 560 | . 317 | . $040-.060$ | . 562 | . 257 | . $062-.090$ | . 563 | . 433 | . $020-.040$ | . 568 | . 413 | . $015-.025$ | . 575 | . 440 | . $040-.060$ | . 584 | . 358 | . $005-.010$ |
| . 560 | . 320 | . $020-.040$ | . 562 | . 261 | . $030-.050$ | . 563 | . 439 | . $000-.015$ | . 568 | . 414 | . $020-.040$ | . 575 | . 446 | . $010-.030$ | . 584 | . 431 | . $005-.010$ |
| . 560 | . 326 | . $005-.010$ | . 562 | . 263 | . $005-.030$ | . 563 | . 445 | . $015-.030$ | . 568 | . 440 | . $030-.040$ | . 575 | . 464 | . $020-.040$ | . 584 | . 446 | . $030-.050$ |
| . 560 | . 331 | . $005-.015$ | . 562 | . 264 | . $015-.030$ | . 563 | . 450 | . $005-.010$ | . 569 | . 205 | . $050-.070$ | . 575 | . 485 | . $005-.040$ | . 585 | . 104 | . 025 - . 040 |
| . 560 | . 336 | . $005-.010$ | . 562 | . 265 | . $050-.090$ | . 563 | . 467 | . $025-.042$ | . 569 | . 207 | . $025-.040$ | . 576 | . 147 | . $090-.104$ | . 585 | . 175 | . $010-.020$ |
| . 560 | . 343 | . $040-.060$ | . 562 | . 266 | . $100-.125$ | . 564 | . 118 | . $005-.010$ | . 569 | . 243 | . $010-.015$ | . 576 | . 218 | . $030-.040$ | . 585 | . 183 | . $015-.030$ |
| . 560 | . 345 | . $090-.110$ | . 562 | . 269 | . $030-.050$ | . 564 | . 195 | . $090-.105$ | . 569 | . 257 | . $000-.010$ | . 576 | . 500 | . $020-.030$ | . 585 | . 257 | . $020-.040$ |
| . 560 | . 370 | . $005-.010$ | . 562 | . 275 | . $050-.075$ | . 564 | . 208 | . $040-.050$ | . 569 | . 324 | . $015-.075$ | . 577 | . 096 | . 012 -. 025 | . 585 | . 264 | . 025 - . 040 |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | $\begin{aligned} & \text { Thich } \\ & \text { From } \end{aligned}$ | O.D. | I.D. |  | O.D. | I.D. |  | O. | I.D. |  | O.D | I.D. | $\begin{aligned} & \mathrm{ss}_{T 0}^{*} \end{aligned}$ | O.D. | I.D. | Choose Any Thickness* From <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 585 | . 290 | . $090-.105$ | . 590 | . 379 | . 025 - . 040 | . 594 | . 405 | . $005-.010$ | . 600 | . 156 | . 025 - . 040 | . 60 | . 252 | . $005-.010$ | . 610 | . 395 | . $015-.030$ |
| . 585 | . 32 | . $050-.070$ | . 590 | . 386 | . $005-.010$ | . 594 | . 423 | . $025-.040$ | . 600 | . 157 | . 025 - . 040 | . 604 | . 255 | . $005-.010$ | . 610 | 409 | . $005-.010$ |
| . 585 | . 328 | . $070-.090$ | . 590 | . 390 | . $032-.062$ | . 594 | . 452 | . $040-.060$ | . 600 | . 168 | . $070-.090$ | . 604 | . 307 | . $005-.010$ | . 610 | 438 | 050-. 070 |
| . 585 | . 364 | . $060-.080$ | . 590 | . 396 | . $005-.012$ | . 594 | . 506 | . $015-.025$ | . 600 | . 176 | . $005-.010$ | . 604 | . 308 | . $010-.030$ | . 610 | 460 | . $040-.060$ |
| . 585 | . 366 | . $040-.050$ | . 590 | . 397 | . $005-.050$ | . 595 | . 144 | . $008-.016$ | . 600 | . 200 | . $005-.010$ | . 604 | . 340 | . $040-.060$ | . 610 | . 461 | . $060-.075$ |
| . 585 | . 372 | . $025-.040$ | . 590 | . 401 | . $005-.010$ | . 595 | . 186 | . $070-.090$ | . 600 | . 203 | . $020-.040$ | . 604 | . 347 | . 031 -. 042 | . 610 | 472 | . $050-.075$ |
| . 585 | . 377 | . $005-.010$ | . 590 | 10 | . $040-.060$ | . 595 | . 193 | . $075-.090$ | . 600 | . 203 | . $100-.120$ | . 604 | . 381 | . $025-.040$ | . 610 | 47 | . $040-.060$ |
| . 585 | . 380 | . $005-.010$ | . 590 | . 426 | . $070-.080$ | . 595 | . 195 | . $010-.020$ | . 600 | . 207 | . $015-.030$ | . 604 | . 384 | . $015-.030$ | . 610 | . 550 | . $005-.010$ |
| . 585 | . 390 | . $020-.040$ | . 590 | . 430 | . $005-.060$ | . 595 | . 251 | . $010-.020$ | . 600 | . 209 | . $040-.060$ | . 604 | . 407 | . $005-.030$ | . 61 | 089 | . $040-.060$ |
| . 585 | . 397 | . $005-.010$ | . 590 | . 439 | . $005-.010$ | . 595 | . 253 | . $020-.030$ | . 600 | . 210 | . $075-.090$ | . 604 | . 439 | . $030-.050$ | . 611 | . 192 | . $020-.030$ |
| . 585 | . 405 | . $050-.070$ | . 590 | . 471 | . $015-.025$ | . 595 | . 256 | . $015-.030$ | . 600 | . 215 | . $005-.010$ | . 604 | . 502 | . $010-.020$ | 11 | . 243 | . 062 - . 090 |
| . 586 | . 132 | . $010-.020$ | . 590 | . 480 | . $0005-.020$ | . 595 | . 320 | . $010-.020$ | . 600 | . 217 | . $050-.075$ | . 604 | . 508 | . $015-.030$ | . 611 | 250 | . 062 - . 090 |
| . 586 | . 327 | . $015-.030$ | . 590 | . 498 | . $025-.040$ | . 595 | . 353 | . $025-.040$ | . 600 | . 236 | . $005-.010$ | . 605 | . 163 | . $015-.030$ | . 611 | . 259 | . $040-.060$ |
| . 586 | . 415 | . $005-.010$ | . 590 | . 523 | . $0005-.008$ | . 595 | . 359 | . $005-.010$ | . 600 | . 237 | . $040-.060$ | . 605 | . 190 | . $020-.040$ | . 611 | . 261 | . $005-.010$ |
| . 586 | . 433 | . $040-.060$ | . 591 | . 079 | . $020-.030$ | . 595 | . 413 | . $050-.070$ | . 600 | . 241 | . $005-.030$ | . 605 | . 313 | . $015-.030$ | . 611 | . 265 | . $105-.125$ |
| . 586 | . 447 | . $005-.010$ | . 591 | . 115 | . $020-.040$ | . 595 | . 430 | . $040-.060$ | . 600 | . 252 | . $005-.010$ | . 605 | . 317 | . $075-.090$ | . 611 | . 273 | . $005-.010$ |
| . 586 | . 477 | . $005-.010$ | . 591 | . 161 | . $050-.070$ | . 595 | . 436 | . $005-.010$ | . 600 | . 253 | . $005-.060$ | . 605 | . 359 | . $025-.040$ | . 611 | . 278 | . $005-.010$ |
| . 586 | . 484 | . $005-.0$ | . 591 | . 200 | . $040-.060$ | . 595 | . 437 | . $040-.060$ | . 600 | . 254 | . $015-.030$ | . 605 | . 388 | . $070-.090$ | . 611 | . 315 | . $050-.010$ |
| . 586 | . 500 | . $030-.040$ | . 591 | . 216 | . $050-.070$ | . 595 | . 495 | . $030-.050$ | . 600 | . 255 | . $005-.010$ | . 605 | . 416 | . $005-.010$ | . 611 | . 347 | . $005-.010$ |
| . 586 | . 525 | . $005-.010$ | . 591 | . 217 | . $015-.025$ | . 595 | . 515 | . $005-.010$ | . 600 | . 265 | . $010-.020$ | . 605 | . 453 | . $005-.060$ | . 611 | . 350 | . $030-.050$ |
| . 586 | . 544 | . $010-.020$ | . 591 | . 240 | . $075-.090$ | . 596 | . 099 | . $030-.050$ | . 600 | . 266 | . $005-.010$ | . 605 | . 566 | . $005-.010$ | . 611 | . 352 | . $005-.010$ |
| . 587 | . 195 | . $032-.050$ | . 591 | . 277 | . $005-.010$ | . 596 | . 129 | . $025-.040$ | . 600 | . 267 | . $005-.010$ | . 606 | . 198 | . $040-.050$ | 11 | . 379 | . $025-.040$ |
| . 587 | . 231 | . $005-.010$ | . 591 | . 289 | . $080-.105$ | . 596 | . 207 | . $050-.070$ | . 600 | . 269 | . $025-.040$ | . 606 | . 203 | . $005-.010$ | . 611 | . 405 | . $060-.083$ |
| . 587 | . 231 | . $015-.02$ | . 591 | . 2 | . $050-.070$ | . 596 | . 401 | . $020-.040$ | . 600 | . 270 | . $005-.010$ | . 606 | . 285 | . $060-.083$ | . 611 | . 406 | . $080-.090$ |
| . 587 | . 345 | . $030-.050$ | . 591 | . 316 | . $010-.020$ | . 596 | . 409 | . $010-.020$ | . 600 | . 282 | . $005-.010$ | . 606 | . 303 | . $005-.010$ | . 611 | . 460 | . $025-.040$ |
| . 587 | . 373 | . $005-.010$ | . 591 | . 318 | . $010-.020$ | . 596 | 443 | . $050-.075$ | . 600 | . 285 | . $005-.010$ | . 606 | . 312 | . $075-.100$ | 11 | . 480 | . $040-.070$ |
| . 587 | . 400 | . $050-.070$ | . 591 | . 321 | . $015-.030$ | . 596 | . 485 | . $005-.040$ | . 600 | . 285 | . $020-.040$ | . 606 | . 380 | . $040-.060$ | . 611 | . 515 | . 020 - . 040 |
| . 587 | . 411 | . $040-.060$ | . 591 | . 324 | . $040-.060$ | . 596 | . 503 | . $020-.040$ | . 600 | . 296 | . $015-.105$ | . 606 | . 389 | . $050-.075$ | 612 | . 19 | . $100-.125$ |
| . 587 | . 437 | . $010-.020$ | . 591 | . 326 | . $005-.010$ | . 596 | . 510 | . $025-.040$ | . 600 | . 300 | . $005-.010$ | . 606 | . 400 | . $020-.030$ | . 612 | . 198 | . 008 - . 020 |
| . 587 | . 461 | . $005-.010$ | . 591 | . 435 | . $050-.070$ | . 597 | . 130 | . $005-.015$ | . 600 | . 322 | . $030-.080$ | . 606 | . 440 | . $010-.020$ | . 612 | . 214 | . $030-.050$ |
| . 588 | . 245 | . $015-.030$ | . 591 | . 440 | . $040-.050$ | . 597 | . 251 | . $062-.078$ | . 600 | . 330 | . $080-.090$ | . 606 | . 462 | . $020-.040$ | . 612 | . 288 | . $010-.020$ |
| . 5 | . 250 | . 005 - . 010 | . 59 | . 5 | . $010-.020$ | . 597 | 305 | . $025-.040$ | 00 | . 346 | . $005-.010$ | . 606 | . 480 | . $040-.060$ | 12 | 433 | . $040-.060$ |
| . 588 | . 260 | . $040-.060$ | . 592 | . 147 | . $005-.010$ | . 597 | . 388 | . $005-.015$ | . 600 | . 361 | . $015-.030$ | . 606 | . 505 | . $015-.030$ | . 612 | 440 | . 042 - . 062 |
| . 588 | . 282 | . $030-.040$ | . 592 | . 221 | . $005-.010$ | . 597 | . 406 | . $025-.040$ | . 600 | . 370 | . $040-.060$ | . 607 | . 247 | . $020-.040$ | . 612 | . 444 | . $010-.030$ |
| . 588 | . 300 | . $005-.020$ | . 592 | . 236 | . $005-.010$ | . 597 | . 452 | . $016-.040$ | . 600 | . 380 | . $015-.090$ | . 607 | . 251 | . $030-.050$ | . 612 | . 467 | . $005-.010$ |
| . 588 | . 386 | . 010 - . 02 | . 592 | . 258 | . $030-.050$ | . 597 | . 470 | . $015-.030$ | . 600 | . 383 | . $010-.020$ | . 607 | . 333 | . $005-.010$ | . 612 | . 510 | . $040-.050$ |
| . 588 | . 406 | . $040-.060$ | . 592 | . 315 | . $010-.015$ | . 597 | . 512 | . $020-.030$ | . 600 | . 386 | . $010-.020$ | . 607 | . 388 | . $080-.105$ | . 612 | . 520 | . $005-.010$ |
| . 588 | . 417 | . 040 - . 0 | . 592 | . 317 | . 000 - . 010 | . 597 | 13 | . $020-.030$ | . 600 | . 401 | . $010-.020$ | . 607 | . 461 | . $005-.010$ | . 613 | . 040 | . $020-.030$ |
| . 589 | . 178 | . $060-.080$ | . 592 | . 322 | . $000-.010$ | . 598 | . 159 | . $015-.030$ | . 600 | . 406 | . $020-.030$ | . 607 | . 531 | . $005-.010$ | . 613 | . 278 | . $0250-.070$ |
| . 589 | . 232 | . $070-.090$ | . 592 | . 330 | . $040-.062$ | . 598 | . 180 | . $005-.010$ | . 600 | . 408 | . $040-.060$ | . 608 | . 204 | . $010-.020$ | . 613 | . 331 | . $050-.070$ |
| . 589 | . 311 | . $030-.050$ | . 592 | . 332 | . $0005-.010$ | . 598 | . 215 | . $032-.062$ | . 600 | 413 | . $010-.020$ | . 608 | . 249 | . $030-.050$ | . 613 | . 350 | . $050-.070$ |
| . 589 | 14 | . $005-.01$ | . 592 | . 389 | . $005-.010$ | . 598 | 264 | . $010-.020$ | 00 | . 421 | . $005-.010$ | . 608 | . 252 | . $015-.040$ | . 613 | . 37 | . $015-.030$ |
| . 589 | . 341 | . $040-.062$ | . 592 | . 394 | . $040-.060$ | . 598 | . 271 | . $025-.040$ | . 600 | . 434 | . $005-.010$ | . 608 | . 253 | . $020-.040$ | . 613 | . 39 | . 025 - . 040 |
| . 589 | . 348 | . $040-.060$ | . 592 | 96 | . 040 - . | . 598 | 04 | . $025-.040$ | . 600 | . 438 | . $005-.010$ | . 608 | . 254 | . $020-.040$ | 61 | . 402 | . $005-.010$ |
| . 589 | . 376 | . $015-.030$ | . 592 | . 397 | . $020-.040$ | . 598 | . 313 | . $005-.020$ | . 600 | . 440 | . $010-.020$ | . 608 | . 283 | . $020-.040$ | . 613 | . 451 | . $030-.050$ |
| . 589 | . 410 | . $062-.078$ | . 592 | . 453 | . $020-.042$ | . 598 | . 321 | . $010-.020$ | . 600 | . 442 | . $030-.050$ | . 608 | . 293 | . $040-.060$ | . 613 | . 472 | . $005-.010$ |
| . 589 | . 444 | . $040-.060$ | . 592 | . 472 | . $040-.060$ | . 598 | . 340 | . $005-.010$ | . 600 | . 450 | . $040-.060$ | . 608 | . 350 | . $020-.032$ | . 613 | . 521 | . $020-.042$ |
| . 589 | . 446 | . $020-.030$ | . 592 | . 497 | . 000 - . 010 | . 598 | . 387 | . $025-.040$ | . 600 | . 460 | . $030-.050$ | . 608 | . 392 | . $030-.050$ | . 614 | . 065 | . $005-.010$ |
| . 589 | . 455 | . $030-.050$ | . 593 | . 082 | . $032-.062$ | . 598 | . 412 | . $031-.048$ | . 600 | . 498 | . $005-.010$ | . 608 | . 397 | . $005-.020$ | . 614 | . 094 | . $040-.060$ |
| . 590 | . 066 | . $005-.010$ | . 593 | . 096 | . $005-.010$ | . 598 | 42 | . $025-.040$ | 00 | . 503 | . $005-.010$ | . 608 | . 505 | . $015-.030$ | . 614 | . 198 | . $050-.090$ |
| . 590 | . 115 | . $032-.062$ | . 593 | 129 | . $005-.012$ | . 598 | 494 | . $040-.060$ | . 600 | . 505 | . $020-.030$ | . 608 | . 509 | . $010-.025$ | 14 | . 199 | . $060-.078$ |
| . 590 | . 118 | . $015-.030$ | . 593 | . 190 | 032-. 060 | . 598 | 04 | . $005-.010$ | . 600 | . 517 | . $005-.010$ | . 608 | . 518 | . $020-.040$ | . 614 | . 200 | . $060-.083$ |
| . 590 | . 145 | . $005-.010$ | . 593 | . 1 | . $015-.030$ | . 598 | . 506 | . $040-.050$ | . 600 | . 550 | . $005-.010$ | . 609 | . 128 | . $030-.050$ | . 614 | . 207 | . $020-.040$ |
| . 590 | . 147 | . 005 | . 593 | . 196 | . $015-.040$ | . 598 | . 511 | . $005-.015$ | . 601 | . 159 | . $080-.100$ | . 609 | . 274 | . $005-.010$ | . 61 | . 268 | . $005-.010$ |
| . 590 | . 199 | . $060-.080$ | . 593 | . 261 | . $0005-.010$ | . 598 | . 527 | . $005-.010$ | . 601 | . 165 | . $005-.010$ | . 609 | . 297 | . $020-.032$ | . 614 | . 330 | . $015-.030$ |
| . 590 | . 201 | . $005-.010$ | . 593 | . 265 | . $025-.042$ | . 599 | . 128 | . $060-.080$ | . 601 | . 227 | . $005-.030$ | . 609 | . 400 | . $040-.060$ | 614 | . 354 | . $050-.070$ |
| . 590 | . 202 | . $030-.050$ | . 593 | . 301 | . $050-.070$ | . 599 | . 149 | . $025-.042$ | . 601 | . 228 | . $005-.010$ | . 609 | . 487 | . $030-.060$ | . 614 | . 373 | . $050-.070$ |
| . 590 | . 209 | . $125-.156$ | . 593 | . 311 | . $020-.050$ | . 599 | . 189 | . $010-.020$ | . 601 | . 257 | . $030-.050$ | . 609 | . 506 | . $020-.030$ | . 614 | . 388 | . $015-.030$ |
| . 590 | . 237 | . $005-.010$ | . 593 | . 318 | . $0005-.010$ | . 599 | . 201 | . $075-.090$ | . 601 | . 313 | . $020-.040$ | . 609 | . 546 | . $015-.025$ | . 614 | . 402 | . $010-.020$ |
| . 590 | . 238 | . $005-.010$ | . 593 | . 392 | . $075-.095$ | . 599 | . 254 | . $080-.090$ | . 601 | . 315 | . $040-.060$ | . 609 | . 551 | . $015-.025$ | . 614 | . 434 | . $030-.050$ |
| . 590 | . 250 | . $070-.090$ | . 593 | . 399 | . $010-.020$ | . 599 | . 257 | . $050-.070$ | . 601 | . 357 | . $060-.080$ | . 610 | . 094 | . $060-.080$ | . 614 | . 456 | . $030-.050$ |
| . 590 | . 290 | . $040-.060$ | . 593 | . 407 | . $100-.120$ | . 599 | . 378 | . $030-.050$ | . 601 | . 376 | . $005-.020$ | . 610 | . 100 | . $040-.060$ | . 614 | . 479 | . $005-.010$ |
| . 590 | . 292 | . $010-.020$ | . 593 | . 410 | . $000-.010$ | . 599 | . 383 | . $030-.050$ | . 601 | . 377 | . $010-.020$ | . 610 | . 191 | . $040-.060$ | . 614 | . 482 | . 008 - . 020 |
| . 590 | . 295 | . $005-.010$ | . 593 | . 437 | . $0005-.010$ | . 599 | . 400 | . $035-.050$ | . 601 | . 378 | . $005-.010$ | . 610 | . 204 | . $010-.030$ | . 614 | . 534 | . $005-.010$ |
| . 590 | . 314 | . $060-.080$ | . 593 | . 453 | . $000-.010$ | . 599 | . 401 | . $005-.010$ | . 601 | . 391 | . $025-.040$ | . 610 | . 206 | . $104-.125$ | . 614 | . 540 | . $005-.010$ |
| . 590 | . 316 | . $005-.010$ | . 593 | . 464 | . $015-.030$ | . 599 | . 408 | . $005-.060$ | . 601 | . 401 | . $040-.060$ | . 610 | . 209 | . $104-.125$ | . 615 | . 030 | . $005-.010$ |
| . 590 | . 317 | . $040-.090$ | . 593 | . 468 | . $020-.040$ | . 599 | . 413 | . $025-.040$ | . 601 | . 428 | . $010-.020$ | . 610 | . 248 | . $020-.032$ | . 615 | . 041 | . $015-.030$ |
| . 590 | . 318 | . $030-.050$ | . 593 | . 472 | . 000 - . 010 | . 599 | . 415 | . $005-.010$ | . 601 | . 438 | . $005-.010$ | . 610 | . 250 | . $020-.040$ | . 615 | . 099 | . $020-.030$ |
| . 590 | . 324 | . $005-.010$ | . 593 | . 478 | . $0005-.015$ | . 599 | . 476 | . $050-.070$ | . 601 | . 461 | . $005-.010$ | . 610 | . 258 | . $040-.090$ | . 615 | . 110 | . 020 - . 030 |
| . 590 | . 327 | . $050-.075$ | . 593 | . 497 | . $0005-.010$ | . 599 | . 489 | . $005-.010$ | . 601 | . 480 | . $005-.010$ | . 610 | . 273 | . $005-.010$ | . 615 | . 126 | . $020-.030$ |
| . 590 | . 329 | . 042 - . 062 | . 593 | . 518 | . 020 - . 030 | . 600 | . 041 | . $015-.025$ | . 602 | . 101 | . $080-.100$ | . 610 | . 317 | . $010-.020$ | . 615 | . 137 | . 025 - . 080 |
| . 590 | . 331 | . $010-.020$ | . 594 | . 061 | . $015-.030$ | . 600 | . 046 | . $005-.010$ | . 602 | . 180 | . $050-.080$ | . 610 | . 321 | . $080-.100$ | . 615 | . 140 | . $015-.030$ |
| . 590 | . 334 | . $005-.010$ | . 594 | . 283 | . 000 - . 010 | . 600 | . 066 | . $020-.035$ | . 602 | . 254 | . $005-.010$ | . 610 | . 328 | . $050-.075$ | . 615 | . 153 | . 020 - . 030 |
| . 590 | . 339 | . $035-.060$ | . 594 | . 312 | . $010-.020$ | . 600 | . 076 | . $020-.030$ | . 602 | . 255 | . $040-.060$ | . 610 | . 335 | . $015-.030$ | . 615 | . 212 | . $020-.030$ |
| . 590 | . 340 | . $010-.050$ | . 594 | . 315 | . 000 - . 010 | . 600 | . 077 | . $005-.010$ | . 602 | . 407 | . $025-.040$ | . 610 | . 352 | . $020-.040$ | . 615 | . 240 | . $005-.010$ |
| . 590 | . 344 | . $032-.050$ | . 594 | . 325 | . $005-.010$ | . 600 | . 089 | . $020-.040$ | . 602 | . 486 | . $040-.060$ | . 610 | . 365 | . $010-.020$ | . 615 | . 267 | . $040-.060$ |
| . 590 | . 345 | . $040-.060$ | . 594 | . 358 | . $015-.025$ | . 600 | . 118 | . $015-.030$ | . 603 | . 227 | . $030-.050$ | . 610 | . 367 | . $020-.030$ | . 615 | . 298 | . $020-.030$ |
| . 590 | . 355 | . $005-.010$ | . 594 | . 375 | . $070-.090$ | . 600 | . 119 | . $080-.100$ | . 603 | . 479 | . $040-.060$ | . 610 | . 375 | . $050-.060$ | . 615 | . 315 | . $010-.020$ |
| . 590 | . 376 | . $020-.032$ | . 594 | . 378 | . $005-.104$ | . 600 | . 128 | . $032-.048$ | . 603 | . 498 | . $010-.020$ | . 610 | . 376 | . $060-.125$ | . 615 | . 321 | . $050-.070$ |
| . 590 | . 378 | . $005-.010$ | . 594 | . 383 | . $015-.030$ | . 600 | . 138 | . $040-.105$ | . 603 | . 504 | . $010-.020$ | . 610 | . 380 | . $010-.020$ | . 615 | . 322 | . $020-.040$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 615 | . 341 | . $050-.070$ | . 619 | . 306 | . 025 -. 040 | . 621 | . 254 | . $010-.020$ | . 623 | 126 | . $040-.050$ | . 62 | 440 | . $010-.020$ | . 62 | 301 | - . 010 |
| . 6 | . 352 | . $005-.012$ | . 619 | . 324 | . $020-.030$ | . 621 | . 283 | . $015-.025$ | . 623 | 136 | . $080-.104$ | . 624 | 442 | . $006-.012$ | . 625 | . 302 | . $050-.070$ |
| . 615 | . 359 | . $005-.010$ | . 619 | . 326 | . $020-.040$ | . 621 | . 288 | . $050-.075$ | . 623 | . 137 | . $030-.060$ | . 624 | 445 | . $050-.070$ | . 625 | . 311 | . 042 - . 062 |
| . 615 | . 377 | . $070-.090$ | . 619 | . 329 | . $070-.090$ | . 621 | . 336 | . $050-.070$ | . 623 | . 148 | . $030-.050$ | . 624 | 448 | . $005-.015$ | . 625 | . 312 | . $005-.125$ |
| . 615 | . 386 | . $060-.080$ | . 619 | . 353 | . $050-.070$ | . 621 | . 363 | . $050-.070$ | . 623 | . 156 | . $020-.035$ | . 624 | . 452 | . $031-.048$ | . 625 | . 314 | . $005-.030$ |
| . 615 | . 387 | . $005-.010$ | . 619 | . 360 | . $005-.010$ | 21 | . 368 | . $030-.050$ | . 623 | . 176 | . $050-.070$ | . 624 | . 485 | . $040-.060$ | . 625 | . 315 | . 025 - . 040 |
| . 615 | . 395 | . $020-.040$ | . 619 | . 377 | . $020-.035$ | . 621 | . 376 | . $010-.020$ | . 623 | . 179 | . $050-.090$ | . 624 | . 500 | . $005-.010$ | . 625 | . 316 | . $040-.060$ |
| . 615 | . 408 | . $090-.105$ | . 619 | . 381 | . $105-.135$ | . 621 | . 378 | . $010-.020$ | . 623 | . 190 | . $010-.125$ | . 624 | . 515 | . $020-.030$ | . 625 | . 317 | . $060-.070$ |
| . 615 | . 420 | . $010-.020$ | . 619 | . 431 | . $005-.010$ | . 621 | . 379 | . $025-.040$ | . 623 | . 191 | . $030-.060$ | . 624 | . 533 | . $005-.010$ | . 625 | . 318 | . $005-.125$ |
| . 615 | . 441 | . $005-.010$ | . 619 | . 440 | . $005-.040$ | . 621 | . 380 | . $090-.105$ | . 623 | . 202 | . $050-.090$ | . 624 | . 564 | . $005-.010$ | . 625 | . 319 | . $020-.040$ |
| . 615 | . 448 | . $030-.040$ | . 619 | . 449 | . $030-.040$ | . 621 | . 381 | . $0005-.010$ | . 623 | . 220 | . $050-.090$ | . 625 | . 063 | . $005-.010$ | . 625 | . 320 | . $010-.050$ |
| . 615 | . 460 | . $020-.040$ | . 619 | . 460 | . $080-.100$ | . 621 | . 410 | . $005-.010$ | . 623 | . 240 | . $050-.090$ | . 625 | . 067 | . $008-.016$ | . 625 | . 321 | . $015-.070$ |
| . 615 | . 478 | . $030-.040$ | . 619 | . 481 | . $0005-.020$ | . 621 | . 437 | . $025-.036$ | . 623 | . 247 | . $020-.035$ | . 625 | . 087 | . $005-.010$ | . 625 | . 322 | . $045-.075$ |
| . 615 | . 492 | . $020-.040$ | . 619 | . 500 | . $005-.020$ | . 621 | . 438 | . $032-.042$ | . 623 | . 250 | . $005-.010$ | . 625 | . 096 | . $005-.010$ | . 625 | . 323 | . 060 -. 0 |
| . 615 | . 510 | . $025-.040$ | . 619 | . 508 | . $005-.010$ | . 621 | . 442 | . $000-.048$ | . 623 | . 254 | . $080-.100$ | . 625 | . 102 | . $020-.040$ | . 625 | . 324 | . $005-.010$ |
| . 615 | . 511 | . $005-.010$ | . 619 | . 540 | . $005-.010$ | . 621 | . 471 | . $008-.016$ | . 623 | . 265 | . $005-.075$ | . 625 | . 115 | . $005-.010$ | . 625 | . 327 | . $070-.080$ |
| . 615 | . 520 | . $025-.035$ | . 619 | . 549 | . $015-.020$ | . 621 | . 500 | . $015-.025$ | . 623 | . 268 | . $010-.015$ | . 625 | . 127 | . $010-.020$ | . 625 | . 328 | . $005-.125$ |
| . 615 | . 536 | . $010-.020$ | . 620 | . 041 | . $040-.060$ | . 621 | . 504 | . $020-.030$ | . 623 | . 281 | . $012-.075$ | . 625 | . 128 | . $030-.062$ | . 625 | . 329 | . $020-.030$ |
| . 615 | . 537 | . $020-.040$ | . 620 | . 076 | . $010-.020$ | . 621 | . 505 | . $005-.030$ | . 623 | . 304 | . $075-.105$ | . 625 | . 129 | . $020-.040$ | . 625 | . 330 | . 025 - . 040 |
| . 615 | . 540 | . $010-.025$ | . 620 | . 126 | . $015-.030$ | . 621 | . 506 | . $040-.060$ | . 623 | . 317 | . $050-.075$ | . 625 | . 130 | . $012-.020$ | . 625 | . 331 | . $005-.010$ |
| . 615 | . 551 | . $030-.040$ | . 620 | . 132 | . $005-.010$ | . 621 | . 507 | . $015-.030$ | . 623 | . 320 | . $005-.030$ | . 625 | . 136 | . $080-.104$ | . 625 | . 336 | . $090-.120$ |
| . 616 | . 044 | . $015-.025$ | . 620 | . 168 | . $050-.072$ | . 621 | . 533 | . $015-.030$ | . 623 | . 326 | . $040-.060$ | . 625 | . 139 | . $025-.105$ | . 625 | . 343 | . $005-.134$ |
| . 616 | . 160 | . $015-.030$ | . 620 | . 184 | . $050-.075$ | . 622 | . 061 | . $005-.010$ | . 623 | . 328 | . $010-.025$ | . 625 | . 145 | . $020-.032$ | . 625 | . 348 | . $080-.104$ |
| . 616 | . 167 | . $020-.032$ | . 620 | . 191 | . $025-.040$ | . 622 | . 147 | . $060-.080$ | . 623 | . 330 | . $050-.090$ | . 625 | . 151 | . $005-.010$ | . 625 | . 349 | . $083-.104$ |
| . 616 | . 192 | . $070-.090$ | . 620 | . 198 | . $050-.070$ | . 622 | . 159 | . $048-.075$ | . 623 | . 375 | . $010-.020$ | . 625 | . 157 | . $100-.125$ | . 625 | . 356 | . $042-.062$ |
| . 616 | . 251 | . $005-.010$ | . 620 | . 200 | . $005-.010$ | . 622 | . 166 | . $0005-.010$ | . 623 | . 390 | . $050-.070$ | . 625 | 158 | . $005-.010$ | . 625 | . 372 | . $030-.050$ |
| . 616 | . 256 | . $020-.032$ | . 620 | . 201 | . $030-.050$ | . 622 | . 174 | . $008-.016$ | . 623 | . 404 | . $005-.010$ | . 625 | . 160 | . $075-.104$ | . 625 | . 375 | . $005-.120$ |
| . 616 | . 259 | . $005-.010$ | . 620 | . 214 | . $050-.070$ | . 622 | . 175 | . $007-.015$ | . 623 | . 405 | . $030-.050$ | . 625 | . 166 | . $025-.042$ | . 625 | . 376 | . $005-.010$ |
| . 616 | . 268 | . $015-.030$ | . 620 | . 250 | . $010-.035$ | . 622 | . 180 | . $016-.025$ | . 623 | . 424 | . $005-.010$ | . 625 | . 171 | . $005-.010$ | . 625 | . 377 | . $005-.010$ |
| . 616 | . 323 | . $010-.020$ | . 620 | . 252 | . $020-.040$ | . 622 | . 190 | . $020-.040$ | . 623 | . 460 | . $050-.075$ | . 625 | . 171 | . $015-.125$ | . 625 | . 378 | . $015-.080$ |
| . 616 | . 328 | . $025-.040$ | . 620 | . 254 | . $010-.020$ | . 622 | . 191 | . $005-.010$ | . 623 | . 465 | . 012 -. 020 | . 625 | . 187 | . $025-.050$ | . 625 | . 379 | . $005-.010$ |
| . 616 | . 377 | . $050-.090$ | . 620 | . 255 | . $015-.020$ | . 622 | . 196 | . $030-.048$ | . 623 | . 474 | . $008-.016$ | . 625 | . 188 | . $005-.010$ | . 625 | . 380 | . $025-.060$ |
| . 616 | . 384 | . $005-.010$ | . 620 | . 257 | . $040-.060$ | . 622 | . 205 | . $030-.050$ | . 623 | . 492 | . $005-.010$ | . 625 | . 189 | . $005-.060$ | . 625 | . 381 | . $100-.125$ |
| . 616 | . 386 | . $062-.083$ | . 620 | . 260 | . 005 - . 010 | . 6 | . 206 | . $030-.060$ | . 623 | . 500 | . $005-.012$ | . 625 | . 190 | . $060-.090$ | . 625 | . 382 | . $030-.120$ |
| . 616 | . 410 | . $005-.010$ | . 620 | . 268 | . $005-.010$ | . 622 | . 214 | . $015-.030$ | . 623 | . 501 | . $010-.020$ | . 625 | . 191 | . $025-.042$ | . 625 | . 384 | . $015-.030$ |
| . 616 | . 412 | . $020-.040$ | . 6 | 79 | . $005-.010$ | . 622 | . 220 | . $010-.020$ | . 6 | . 504 | . $050-.062$ | . 625 | . 192 | . $050-.070$ | . 625 | . 385 | . $005-.010$ |
| . 616 | . 456 | . $040-.050$ | . 620 | . 281 | . $040-.060$ | . 622 | . 230 | . $060-.090$ | . 623 | . 505 | . $005-.010$ | . 625 | . 193 | . $100-.125$ | . 625 | . 386 | . $032-.048$ |
| . 616 | . 478 | . $030-.0$ | . 6 | 20 | . 105 | . 62 | . 250 | . $005-.015$ | . 623 | . 515 | . $005-.010$ | . 625 | . 195 | . $090-.125$ | . 625 | . 390 | .015-. 062 |
| . 616 | . 480 | . $040-.060$ | . 620 | . 322 | . $040-.060$ | . 622 | . 251 | . $005-.010$ | . 623 | . 531 | . $010-.020$ | . 625 | . 196 | . $020-.040$ | . 625 | . 392 | . $020-.042$ |
| . 616 | . 505 | . $005-.010$ | . 620 | . 334 | . $050-.070$ | . 622 | . 258 | . $025-.040$ | . 623 | . 532 | . $005-.010$ | . 625 | . 200 | . $030-.040$ | . 625 | . 393 | . $010-.020$ |
| . 616 | . 524 | . $030-.040$ | . 620 | . 346 | . $016-.025$ | . 622 | . 261 | . $036-.050$ | . 624 | 087 | . $010-.020$ | . 625 | 201 | . $005-.010$ | . 625 | . 394 | . $020-.040$ |
| . 617 | . 310 | . $005-.010$ | . 620 | . 348 | . $050-.070$ | . 622 | . 284 | . $010-.042$ | . 624 | . 094 | . $070-.090$ | . 625 | . 202 | . $050-.075$ | . 625 | . 396 | . 020 - . 030 |
| . 617 | . 318 | . $015-.025$ | . 620 | . 350 | . $025-.062$ | . 622 | . 300 | . $020-.040$ | . 624 | . 108 | . $005-.010$ | . 625 | . 205 | . $050-.090$ | . 625 | . 397 | . $090-.120$ |
| . 617 | . 351 | . $005-.010$ | . 620 | . 370 | . $015-.025$ | . 622 | . 302 | . $050-.070$ | . 624 | . 109 | . $005-.010$ | . 625 | . 207 | . $005-.015$ | . 625 | . 398 | . $005-.010$ |
| . 617 | . 359 | . $025-.040$ | . 620 | . 378 | . $020-.035$ | . 622 | . 314 | . $075-.125$ | . 624 | . 128 | . $025-.040$ | . 625 | . 208 | . $005-.010$ | . 625 | . 399 | . $050-.075$ |
| . 617 | . 362 | . $005-.010$ | . 620 | . 380 | . $080-.100$ | . 622 | . 315 | . $100-.125$ | . 624 | 156 | . $050-.070$ | . 625 | . 210 | . $100-.125$ | . 625 | . 400 | . 025 - . 040 |
| . 617 | . 385 | . $005-.010$ | . 62 | . 381 | . $015-.025$ | . 62 | . 317 | . $040-.080$ | . 624 | . 168 | . $060-.080$ | . 625 | . 211 | . $040-.060$ | . 625 | . 401 | . $070-.090$ |
| . 617 | . 448 | . $065-.080$ | . 620 | . 384 | . $100-.125$ | . 622 | . 320 | . $025-.070$ | . 624 | . 173 | . $020-.050$ | . 625 | . 220 | . $005-.010$ | . 625 | . 402 | . $005-.015$ |
| . 617 | . 496 | . $010-.020$ | . 62 | . 390 | . $100-.125$ | . 62 | . 325 | . 007 -. 025 | . 624 | . 177 | . $010-.020$ | . 625 | . 222 | . $050-.070$ | . 625 | . 406 | . $060-.075$ |
| . 617 | . 514 | . $005-.010$ | . 620 | . 394 | . $010-.020$ | . 622 | . 343 | . $005-.010$ | . 624 | . 178 | . $015-.030$ | . 625 | . 223 | . $005-.010$ | . 625 | . 415 | . $005-.012$ |
| . 617 | . 560 | . $005-.010$ | . 620 | 6 | . $005-.060$ | . 6 | 74 | . $005-.010$ | . 624 | . 196 | . $032-.042$ | . 625 | . 225 | . 015 - . 020 | . 625 | . 425 | . $020-.035$ |
| . 618 | . 120 | . $015-.030$ | . 620 | 408 | . $030-.050$ | . 622 | . 376 | . $015-.025$ | . 624 | . 204 | . $005-.010$ | . 625 | . 226 | . $032-.042$ | . 625 | . 437 | . $040-.060$ |
| . 618 | . 124 | . $040-.060$ | . 620 | 99 | . $030-.050$ | . 622 | . 377 | . $025-.105$ | 24 | . 220 | . $005-.010$ | . 625 | . 230 | . $075-.090$ | . 625 | . 440 | . $005-.105$ |
| . 618 | . 164 | . $030-.050$ | . 620 | . 410 | . $080-.105$ | . 622 | . 378 | . $015-.030$ | . 624 | . 249 | . $050-.070$ | . 625 | . 231 | . $005-.010$ | . 625 | . 44 | . $005-.010$ |
| . 618 | . 185 | . $040-.050$ | . 620 | . 420 | 020-. 060 | . 622 | . 384 | . $005-.010$ | . 624 | . 250 | . $050-.075$ | . 625 | . 236 | . $025-.042$ | . 625 | . 442 | . $005-.010$ |
| . 618 | . 215 | . $005-.010$ | . 620 |  | . $025-.042$ | . 622 | . 389 | . $060-.075$ | . 624 | 253 | . $100-.125$ | . 625 | 238 | . $005-.072$ | . 625 | . 445 | . $060-.075$ |
| . 618 | . 216 | . $010-.020$ | . 6 | . 442 | . 032 -. 048 | . 622 | . 390 | . $005-.010$ | 24 | . 254 | . $005-.010$ | . 625 | . 239 | . $070-.090$ | . 625 | . 449 | . $070-.090$ |
| . 618 | . 259 | . $040-.060$ | . 620 | . 476 | . $005-.010$ | . 622 | . 391 | . $050-.105$ | . 624 | . 255 | . $040-.075$ | . 625 | . 240 | . $050-.070$ | . 625 | . 453 | . $020-.030$ |
| . 618 | . 262 | . $005-.010$ | . 620 | . 484 | . $020-.030$ | . 622 | . 400 | . $010-.020$ | . 624 | . 264 | . $050-.070$ | . 625 | . 251 | . $005-.042$ | . 625 | . 455 | . 020 - . 030 |
| . 618 | . 364 | . $005-.078$ | . 620 | . 490 | . $020-.040$ | . 622 | . 407 | . $000-.016$ | . 624 | . 298 | . $050-.075$ | . 625 | . 252 | . $036-.105$ | . 625 | . 456 | . $030-.070$ |
| . 618 | . 381 | . $040-.060$ | . 620 | . 500 | .005-.010 | . 622 | . 409 | . $005-.015$ | . 624 | 312 | . $005-.010$ | . 625 | . 253 | . $005-.042$ | . 625 | . 457 | . $010-.040$ |
| . 618 | . 382 | . $020-.040$ | . 620 | . 502 | . $005-.010$ | . 622 | . 411 | . $025-.040$ | . 624 | . 313 | . $025-.045$ | . 625 | . 255 | . $075-.104$ | . 625 | . 458 | . $010-.020$ |
| . 618 | . 393 | . $005-.010$ | . 620 | . 503 | . $005-.025$ | . 622 | 438 | . $005-.010$ | . 624 | . 315 | . $100-.125$ | . 625 | . 259 | . $125-.156$ | . 625 | . 476 | . $040-.060$ |
| . 618 | . 400 | . $080-.104$ | . 620 | . 509 | . $010-.025$ | . 622 | . 445 | . $015-.030$ | . 624 | . 324 | . $030-.042$ | . 625 | . 260 | . $005-.010$ | . 625 | . 479 | . $010-.050$ |
| . 618 | . 435 | . $050-.075$ | . 620 | . 511 | . $010-.020$ | . 622 | . 450 | . $050-.070$ | . 624 | . 328 | . $050-.070$ | . 625 | . 261 | . $030-.075$ | . 625 | . 485 | . $005-.008$ |
| . 618 | . 440 | . $005-.010$ | . 620 | . 515 | . 000 - . 015 | . 622 | . 453 | . $005-.010$ | . 624 | . 330 | . $060-.090$ | . 625 | . 264 | . $005-.015$ | . 625 | . 500 | . 032 - . 060 |
| . 618 | . 446 | . $005-.010$ | . 620 | . 522 | . $015-.030$ | . 622 | . 461 | . $005-.010$ | . 624 | . 334 | . $030-.050$ | . 625 | . 265 | . $040-.050$ | . 625 | . 501 | . $020-.030$ |
| . 618 | . 475 | . $005-.010$ | . 620 | . 530 | . $005-.010$ | . 622 | . 488 | . $050-.070$ | . 624 | . 335 | . $010-.020$ | . 625 | . 266 | . $015-.100$ | . 625 | . 506 | . $030-.050$ |
| . 618 | . 500 | . $005-.010$ | . 620 | . 532 | . $0005-.010$ | . 622 | . 500 | . $010-.020$ | . 624 | . 343 | . $105-.125$ | . 625 | . 268 | . $015-.104$ | . 625 | . 520 | . $040-.050$ |
| . 618 | . 507 | . $005-.010$ | . 620 | . 550 | . $005-.010$ | . 622 | . 503 | . $005-.030$ | . 624 | . 376 | . $080-.125$ | . 625 | . 271 | . $025-.040$ | . 625 | . 532 | . $020-.030$ |
| . 618 | . 526 | . $032-.042$ | . 621 | . 062 | . $030-.050$ | . 622 | . 511 | . $005-.010$ | . 624 | . 378 | . $0005-.010$ | . 625 | . 273 | . $060-.070$ | . 625 | . 570 | . $015-.030$ |
| . 618 | . 531 | . $005-.010$ | . 621 | . 075 | . $005-.010$ | . 622 | . 531 | . $010-.020$ | . 624 | . 379 | . $080-.100$ | . 625 | . 279 | . $060-.080$ | . 626 | . 096 | . $015-.025$ |
| . 618 | . 549 | . $005-.010$ | . 621 | . 091 | . $005-.010$ | . 622 | . 532 | . 008 - . 015 | . 624 | . 380 | . $105-.125$ | . 625 | . 280 | . $030-.060$ | . 626 | . 100 | . $015-.030$ |
| . 618 | . 551 | . $015-.025$ | . 621 | . 125 | . $050-.070$ | . 622 | . 533 | . $0005-.015$ | . 624 | . 392 | . $030-.050$ | . 625 | . 281 | . $120-.134$ | . 626 | . 104 | . $005-.010$ |
| . 618 | . 556 | . $005-.010$ | . 621 | . 159 | . $030-.042$ | . 622 | . 534 | . $005-.010$ | . 624 | . 398 | . $020-.040$ | . 625 | . 283 | . $025-.060$ | . 626 | . 113 | . $030-.050$ |
| . 618 | . 560 | . $015-.025$ | . 621 | . 161 | . $090-.120$ | . 622 | . 540 | . $005-.010$ | . 624 | . 399 | . $030-.050$ | . 625 | . 284 | . $005-.040$ | . 626 | . 129 | . $005-.130$ |
| . 619 | . 125 | . $050-.070$ | . 621 | . 172 | . $005-.010$ | . 623 | . 030 | . $010-.020$ | . 624 | 403 | . $030-.050$ | . 625 | . 290 | . $090-.100$ | . 626 | . 133 | . $030-.060$ |
| . 619 | . 158 | . $100-.125$ | . 621 | . 182 | . $105-.125$ | . 623 | . 062 | . $015-.030$ | . 624 | . 415 | . $025-.050$ | . 625 | . 293 | . $005-.040$ | . 626 | . 156 | . $020-.035$ |
| . 619 | . 171 | . $015-.075$ | . 621 | . 194 | . $005-.010$ | . 623 | . 094 | . $060-.075$ | . 624 | . 425 | . $035-.050$ | . 625 | . 298 | . $015-.030$ | . 626 | . 193 | . $020-.075$ |
| . 619 | . 238 | . $030-.050$ | . 621 | . 253 | . $062-.080$ | . 623 | . 100 | . $040-.060$ | . 624 | . 438 | . $030-.050$ | . 625 | . 299 | . $020-.050$ | . 626 | . 198 | . $025-.040$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness <br> Thickness* <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 626 | . 202 | . $005-.010$ | . 627 | . 505 | . $050-.070$ | . 630 | . 336 | . $005-.010$ | . 63 | . 354 | . $010-.030$ | 64 | . 540 | . $005-.010$ | . 64 | . 490 | . 010 - . 020 |
| . 626 | . 204 | . $030-.156$ | . 627 | . 510 | . $005-.040$ | . 630 | . 346 | . $040-.060$ | . 634 | . 394 | . $005-.010$ | . 640 | . 576 | . $020-.030$ | . 648 | . 493 | . $015-.030$ |
| . 62 | . 207 | . $050-.070$ | . 627 | . 527 | . $005-.010$ | . 630 | . 354 | . $005-.070$ | . 634 | . 459 | . $020-.030$ | . 640 | . 579 | . $0005-.010$ | . 648 | . 521 | . $0005-.010$ |
| . 626 | . 217 | . $100-.125$ | . 627 | . 547 | . $007-.012$ | . 630 | . 363 | . $070-.090$ | . 634 | . 477 | . $008-.016$ | . 641 | . 125 | . $005-.010$ | . 648 | . 551 | . $005-.010$ |
| . 626 | . 229 | . $005-.010$ | . 628 | . 096 | . $030-.050$ | . 630 | . 368 | . $050-.075$ | . 634 | . 478 | . $005-.010$ | . 641 | . 243 | . $020-.090$ | . 649 | . 126 | . $020-.050$ |
| 26 | . 253 | . $060-.080$ | . 628 | . 125 | . $005-.010$ | . 630 | . 384 | . $005-.040$ | . 634 | . 512 | . $010-.020$ | . 641 | . 265 | . $005-.060$ | . 649 | 201 | . $090-.100$ |
| . 6 | . 257 | . $015-.030$ | . 628 | . 166 | . $050-.070$ | 30 | . 387 | . $010-.020$ | 34 | . 524 | . $005-.020$ | . 641 | . 308 | . $005-.010$ | 649 | . 203 | . $025-.040$ |
| . 626 | . 262 | . $100-.125$ | . 628 | . 191 | . $040-.060$ | . 630 | . 394 | . $060-.070$ | . 635 | . 167 | . $015-.035$ | . 641 | . 320 | . $010-.025$ | . 649 | . 250 | . $005-.010$ |
| . 626 | . 268 | . $020-.060$ | . 6 | . 198 | . $005-.010$ | . 630 | . 395 | . $005-.020$ | . 635 | . 179 | . $010-.015$ | . 641 | . 332 | . $015-.030$ | . 649 | 266 | . $125-.135$ |
| . 626 | . 277 | . $020-.040$ | . 628 | 201 | . $040-.060$ | . 630 | . 397 | . $0005-.090$ | . 635 | . 200 | . $025-.040$ | . 641 | . 368 | . $020-.040$ | . 649 | . 281 | . $005-.020$ |
| . 626 | . 281 | . $005-.020$ | . 628 | 208 | . $020-.040$ | 30 | 400 | . 025 - . 090 | . 635 | . 204 | . $010-.020$ | . 641 | . 470 | . $010-.020$ | . 649 | . 286 | . $070-.090$ |
| . 626 | . 282 | . $020-.040$ | . 628 | . 232 | . $030-.050$ | . 630 | . 401 | . $015-.030$ | . 635 | . 312 | . $035-.050$ | . 641 | . 475 | . $005-.010$ | . 649 | . 338 | . $030-.050$ |
| . 626 | . 312 | . $035-.050$ | . 628 | . 238 | . $050-.070$ | . 630 | . 403 | . $000-.010$ | . 635 | . 356 | . $010-.020$ | . 641 | . 501 | . $031-.048$ | . 649 | . 387 | . 000 - . 010 |
| . 626 | . 314 | . $005-.015$ | . 628 | . 261 | . $040-.060$ | . 630 | . 404 | . $0005-.010$ | . 635 | . 375 | . $032-.042$ | . 641 | . 522 | . $020-.030$ | . 649 | . 452 | . $0005-.010$ |
| . 626 | . 315 | . $040-.060$ | . 628 | . 271 | . $005-.010$ | . 630 | . 415 | . $080-.105$ | . 635 | . 376 | . $005-.010$ | . 641 | . 533 | . $030-.060$ | . 649 | . 522 | . $005-.010$ |
| . 626 | . 317 | . $010-.015$ | . 628 | . 287 | . $090-.105$ | . 630 | . 417 | . $050-.070$ | . 635 | . 410 | . $005-.010$ | . 642 | . 153 | . $030-.050$ | . 649 | . 562 | . $0005-.010$ |
| . 626 | . 326 | . $020-.030$ | . 628 | . 331 | . $105-.120$ | . 630 | . 427 | . $005-.010$ | . 635 | . 443 | . $020-.030$ | . 642 | . 254 | . $015-.030$ | . 649 | . 583 | . $005-.010$ |
| . 626 | . 339 | . $100-.125$ | . 628 | . 375 | . $060-.083$ | 30 | . 440 | . $070-.090$ | . 635 | . 470 | . $030-.042$ | . 642 | . 411 | . 000 - . 010 | . 650 | . 056 | . $005-.010$ |
| . 626 | . 344 | . $025-.040$ | . 628 | . 449 | . $005-.010$ | . 630 | . 443 | . $070-.090$ | . 635 | . 531 | . $025-.040$ | . 642 | . 449 | . $005-.010$ | . 650 | . 062 | . $020-.040$ |
| . 626 | . 377 | . $005-.010$ | . 628 | . 449 | . $020-.040$ | . 630 | . 461 | . $015-.030$ | . 636 | . 179 | . $008-.015$ | . 642 | . 477 | . $070-.090$ | . 650 | . 076 | . $005-.010$ |
| . 626 | . 379 | . $005-.010$ | . 628 | . 477 | . $005-.010$ | 30 | . 475 | . $010-.020$ | . 636 | . 212 | . $005-.010$ | . 642 | . 482 | . 020 - . 040 | . 650 | . 118 | . $010-.030$ |
| . 626 | . 381 | . $005-.010$ | . 628 | . 483 | . $030-.050$ | 30 | 478 | . $010-.020$ | 636 | . 275 | . $005-.010$ | . 642 | . 536 | . 007 - . 012 | . 650 | . 161 | . $005-.015$ |
| . 626 | . 386 | . $005-.075$ | . 628 | . 510 | . $010-.020$ | . 630 | . 479 | . $040-.050$ | . 636 | . 381 | . $015-.030$ | . 643 | . 146 | . $010-.020$ | . 650 | . 162 | . $040-.060$ |
| . 626 | . 392 | . $005-.010$ | . 628 | . 511 | . $040-.060$ | 30 | 499 | . $005-.010$ | . 636 | . 384 | . $005-.010$ | . 643 | . 169 | . $0005-.010$ | . 650 | . 212 | . $000-.010$ |
| . 626 | . 394 | . $015-.030$ | . 628 | . 555 | . $020-.030$ | . 630 | . 500 | . $015-.030$ | . 636 | . 393 | . $020-.030$ | . 643 | . 174 | . $005-.010$ | . 650 | . 236 | . $005-.010$ |
| . 626 | . 408 | . $090-.105$ | . 629 | . 095 | . $062-.078$ | . 630 | . 502 | . $015-.030$ | . 636 | . 410 | . $005-.015$ | . 643 | . 256 | . $010-.020$ | . 650 | . 250 | . $020-.030$ |
| . 62 | 409 | . $020-.030$ | . 6 | . 149 | . $015-.030$ | 30 | . 518 | . $010-.020$ | . 636 | . 454 | . $015-.030$ | . 643 | . 322 | . $015-.030$ | . 650 | . 255 | . 005 - . 010 |
| . 626 | . 422 | . $070-.090$ | . 629 | . 177 | . $005-.010$ | 30 | . 534 | . 000 - . 010 | . 636 | . 565 | . $005-.010$ | . 643 | . 370 | . $005-.010$ | . 650 | . 255 | . $020-.040$ |
| . 62 | 442 | . $005-.025$ | . 6 | . 226 | . $005-.010$ | . 630 | . 554 | . 000 - . 010 | . 637 | . 244 | . $020-.040$ | . 643 | . 502 | . $005-.010$ | . 650 | . 260 | . 042 - . 060 |
| . 626 | 445 | . $020-.040$ | . 6 | . 290 | . $050-.083$ | . 630 | . 558 | . $005-.020$ | . 637 | . 356 | . $005-.010$ | . 643 | . 503 | . $015-.030$ | . 650 | . 260 | . $130-.150$ |
| . 6 | 468 | . $005-.010$ | . 629 | . 292 | . 042 -. 060 | . 631 | . 150 | . $040-.060$ | . 637 | . 381 | . $025-.040$ | . 643 | . 530 | . $005-.010$ | . 650 | . 290 | . $015-.030$ |
| . 6 | . 470 | . $005-.010$ | . 6 | . 316 | . $005-.010$ | . 631 | . 154 | . $050-.070$ | . 637 | . 399 | . $105-.125$ | . 644 | . 171 | . $005-.010$ | . 650 | . 311 | . $075-.090$ |
| . 626 | . 478 | . $005-.010$ | . 629 | . 319 | . $005-.010$ | . 631 | . 238 | . $005-.010$ | . 637 | . 422 | . $020-.040$ | . 644 | . 257 | . $050-.070$ | . 650 | . 312 | . $005-.120$ |
| . 626 | . 495 | . $040-.060$ | . 629 | . 344 | . $005-.010$ | 31 | . 240 | . $010-.020$ | . 637 | . 425 | . 012 - . 020 | . 644 | . 316 | . $020-.035$ | . 650 | . 315 | . $010-.020$ |
| . 626 | . 499 | . $010-.020$ | . 629 | . 351 | . $090-.110$ | . 631 | . 315 | . $015-.030$ | . 637 | . 520 | . $005-.010$ | . 644 | . 346 | . $015-.030$ | . 650 | . 316 | . $005-.010$ |
| . 626 | . 501 | . $010-.020$ | 29 | . 356 | . $010-.020$ | . 631 | . 316 | . $0005-.010$ | 38 | . 156 | . $032-.048$ | . 644 | . 396 | . 025 - . 040 | . 650 | . 317 | . $005-.010$ |
| . 626 | . 504 | . $010-.020$ | . 629 | . 391 | . $030-.050$ | 31 | . 318 | . $000-.010$ | . 638 | . 263 | . $040-.060$ | . 644 | . 454 | . $025-.040$ | . 650 | . 319 | . $005-.010$ |
| . 626 | . 505 | . $005-.010$ | . 629 | . 406 | . $030-.050$ | 31 | . 319 | . $005-.010$ | 88 | . 338 | . $020-.040$ | . 644 | . 477 | . $020-.030$ | . 650 | . 325 | . $050-.075$ |
| . 626 | . 507 | . $005-.030$ | . 629 | .407 | . $030-.050$ | . 631 | . 320 | . $005-.010$ | . 638 | . 401 | . $005-.010$ | . 644 | . 503 | . $020-.040$ | . 650 | . 326 | . $005-.010$ |
| . 626 | . 510 | . $010-.025$ | . 629 | . 427 | . $005-.010$ | . 631 | . 374 | . $105-.125$ | . 638 | . 401 | . $015-.030$ | . 644 | . 531 | . $030-.050$ | . 650 | . 357 | . $015-.030$ |
| . 626 | . 528 | . $025-.040$ | . 629 | 472 | . $030-.080$ | . 631 | . 378 | . $060-.080$ | . 638 | . 410 | . $020-.040$ | . 645 | . 152 | . $030-.050$ | . 650 | . 374 | . $015-.030$ |
| . 626 | . 564 | . $005-.010$ | 29 | . 473 | . $005-.020$ | . 631 | . 386 | . $060-.080$ | 38 | . 451 | . $020-.040$ | . 645 | . 170 | . $035-.050$ | . 650 | 377 | . 005 - . 030 |
| . 626 | . 566 | . $010-.020$ | . 629 | . 507 | . $005-.030$ | . 631 | . 387 | . $010-.020$ | . 638 | . 506 | . $025-.040$ | . 645 | . 214 | . $010-.020$ | . 650 | . 380 | . $050-.070$ |
| . 627 | . 036 | . $025-.035$ | . 629 | . 512 | . $015-.030$ | 31 | . 396 | . $005-.010$ | 39 | . 199 | . $060-.080$ | . 645 | . 316 | . $020-.032$ | . 650 | 388 | . 070 - . 090 |
| . 627 | . 058 | . $020-.032$ | . 629 | . 517 | . $005-.010$ | . 631 | . 399 | . $010-.020$ | . 639 | . 322 | . $005-.010$ | . 645 | . 347 | . $025-.040$ | . 650 | . 397 | . $005-.010$ |
| . 627 | . 125 | . $020-.040$ | . 630 | . 052 | . $015-.030$ | 31 | . 403 | . $060-.080$ | 39 | . 325 | . $010-.020$ | . 645 | . 393 | . $050-.062$ | . 650 | . 404 | .040-. 060 |
| . 62 | . 129 | . $025-.040$ | . 630 | . 128 | . $005-.010$ | . 631 | 411 | . $020-.030$ | . 639 | . 394 | . $020-.040$ | . 645 | . 434 | . $032-.048$ | . 650 | . 410 | . $080-.090$ |
| . 627 | . 133 | . $040-.060$ | 30 | . 138 | . $030-.060$ | . 631 | 437 | . $005-.010$ | 39 | . 415 | . $025-.040$ | . 645 | . 441 | . $060-.080$ | . 650 | . 24 | . $005-.010$ |
| . 627 | . 166 | . $005-.010$ | . 630 | . 140 | . $020-.040$ | . 631 | 452 | . $060-.080$ | . 639 | . 438 | . $030-.050$ | . 645 | . 470 | . $005-.010$ | . 650 | . 469 | . $050-.070$ |
| . 627 | . 182 | . $005-.010$ | . 630 | . 141 | . $100-.120$ | 31 | . 52 | . $040-.060$ | . 639 | . 439 | . $040-.050$ | . 645 | . 501 | . $030-.050$ | . 650 | . 500 | . $005-.010$ |
| . 62 | 196 | . $050-.070$ | . 630 | . 158 | . $050-.060$ | 32 | . 160 | . $030-.040$ | . 639 | . 453 | . $005-.010$ | . 645 | . 510 | . $005-.010$ | . 650 | . 503 | . $015-.030$ |
| . 627 | 198 | . $010-.025$ | . 630 | 63 | . $050-.060$ | . 632 | . 239 | . $005-.010$ | . 639 | . 524 | . $025-.035$ | . 645 | . 518 | . $040-.060$ | . 650 | . 505 | . 20 - . 030 |
| . 627 | . 236 | . $100-.125$ | . 630 | . 17 | . $050-.075$ | . 632 | . 253 | . $015-.030$ | . 639 | . 550 | . $005-.010$ | . 645 | . 579 | . $005-.010$ | . 650 | . 507 | . 010 - . 020 |
| . 627 | . 248 | . $100-.125$ | . 630 | . 177 | . $030-.050$ | . | . 261 | . $020-.040$ | . 639 | . 576 | . $015-.030$ | . 646 | . 204 | . $060-.070$ | . 650 | . 534 | . 025 -. 040 |
| . 627 | . 253 | . $005-.010$ | . 630 | . 188 | . $090-.105$ | . 632 | . 285 | . $0005-.010$ | . 640 | . 036 | . $015-.030$ | . 646 | . 210 | . $060-.110$ | . 650 | . 540 | . $005-.010$ |
| . 627 | . 265 | . $050-.070$ | . 630 | . 204 | . $050-.065$ | . 632 | . 317 | . $0005-.010$ | . 640 | . 073 | . $025-.040$ | . 646 | . 255 | . $020-.030$ | . 650 | . 553 | . $010-.020$ |
| . 627 | . 266 | . $030-.050$ | . 630 | . 209 | . $105-.125$ | . 632 | . 320 | . $0005-.010$ | . 640 | . 168 | . $025-.040$ | . 646 | . 257 | . 000 - . 010 | . 650 | . 562 | . $005-.010$ |
| . 627 | . 280 | . $100-.125$ | . 630 | 14 | . $065-.080$ | . 632 | . 357 | . $0005-.010$ | . 640 | . 175 | . $025-.042$ | . 646 | . 273 | . $020-.035$ | . 651 | . 147 | . 042 - . 060 |
| . 627 | . 281 | . $100-.120$ | . 630 | 236 | . $0005-.025$ | . 632 | . 359 | . $025-.040$ | . 640 | . 186 | . $030-.050$ | . 646 | . 316 | . $000-.012$ | . 651 | . 160 | . $020-.030$ |
| . 627 | . 283 | . $030-.048$ | . 630 | . 237 | . $0005-.020$ | . 632 | . 387 | . $020-.060$ | . 640 | . 251 | . $020-.040$ | . 646 | . 344 | . $020-.030$ | . 651 | . 229 | . $005-.010$ |
| . 627 | . 285 | . $042-.062$ | . 630 | 238 | . $005-.010$ | 632 | . 426 | . $070-.090$ | . 640 | . 256 | . $005-.010$ | . 646 | . 393 | . $090-.105$ | . 651 | . 315 | . $010-.020$ |
| . 627 | . 313 | . $090-.120$ | 30 | . 239 | . $005-.010$ | . 632 | . 475 | . $040-.060$ | 40 | . 299 | . $005-.010$ | . 646 | . 409 | . $0005-.010$ | . 651 | . 374 | . $010-.020$ |
| . 627 | . 314 | . $015-.030$ | . 630 | . 241 | . $050-.060$ | . 632 | . 480 | . $005-.072$ | . 640 | . 334 | . $005-.010$ | . 646 | . 447 | . $005-.010$ | . 651 | . 377 | . $030-.050$ |
| . 627 | . 323 | . $105-.125$ | . 630 | . 243 | . $005-.010$ | . 632 | . 547 | . $010-.020$ | . 640 | . 342 | . $040-.060$ | . 646 | . 539 | . $0005-.010$ | . 651 | . 379 | . $005-.010$ |
| . 627 | . 334 | . $100-.125$ | . 630 | . 247 | . $030-.050$ | . 633 | . 119 | . $005-.010$ | . 640 | . 361 | . $030-.050$ | . 647 | . 131 | . $005-.010$ | . 651 | . 380 | . $015-.030$ |
| . 627 | . 335 | . $100-.125$ | . 630 | . 254 | . $025-.040$ | . 633 | . 172 | . $015-.035$ | . 640 | . 377 | . $030-.040$ | . 647 | . 191 | . $030-.050$ | . 651 | . 394 | . $0005-.010$ |
| . 627 | . 344 | . $050-.125$ | . 630 | 275 | . $005-.125$ | . 633 | . 256 | . $060-.080$ | . 640 | . 390 | . $050-.075$ | . 647 | . 283 | . $030-.050$ | . 651 | . 398 | . $005-.010$ |
| . 627 | . 349 | . $080-.104$ | . 630 | . 279 | . $005-.010$ | . 633 | . 267 | . $032-.050$ | . 640 | . 400 | . $005-.010$ | . 647 | . 355 | . $010-.020$ | . 651 | . 450 | . $010-.020$ |
| . 627 | . 375 | . $005-.010$ | . 630 | 280 | . $005-.015$ | . 633 | . 282 | . $080-.100$ | . 640 | . 406 | . $005-.010$ | . 647 | . 381 | . $105-.125$ | . 651 | . 460 | . $005-.010$ |
| . 627 | . 376 | . $080-.104$ | . 630 | . 282 | . $050-.070$ | . 633 | . 346 | . $060-.080$ | . 640 | . 429 | . $012-.020$ | . 647 | . 407 | . $030-.050$ | . 651 | . 465 | . $010-.020$ |
| . 627 | . 378 | . $030-.050$ | . 630 | . 283 | . $105-.125$ | . 633 | . 377 | . $075-.090$ | . 640 | . 441 | . $010-.020$ | . 647 | . 472 | . $015-.030$ | . 651 | . 485 | . $040-.060$ |
| . 627 | . 379 | . $030-.050$ | . 630 | . 31 | . $005-.010$ | . 633 | . 439 | . $030-.050$ | . 640 | . 443 | . $025-.040$ | . 647 | . 492 | . 000 - . 010 | . 651 | . 505 | . $005-.010$ |
| .627 | . 380 | . $050-.070$ | . 630 | . 316 | . $005-.090$ | . 633 | . 472 | . $010-.020$ | . 640 | . 444 | . $015-.030$ | . 648 | . 093 | . $005-.010$ | . 651 | . 551 | . $005-.030$ |
| . 627 | . 385 | . $083-.120$ | . 630 | . 317 | . $010-.020$ | . 633 | . 501 | . $030-.050$ | . 640 | . 446 | . $015-.030$ | . 648 | . 144 | . $020-.040$ | . 652 | . 096 | . 062 - . 078 |
| . 627 | . 389 | . $005-.010$ | . 630 | . 319 | . $005-.050$ | . 633 | . 517 | . $005-.010$ | . 640 | . 451 | . $080-.090$ | . 648 | . 202 | . 008 - . 015 | . 652 | . 118 | . $062-.090$ |
| . 627 | . 392 | . $005-.010$ | . 630 | 320 | . $005-.010$ | . 633 | . 551 | . $015-.030$ | . 640 | . 460 | . $050-.060$ | . 648 | . 209 | . $015-.030$ | . 652 | . 193 | . $030-.050$ |
| . 627 | . 406 | . $050-.090$ | . 630 | . 321 | . $005-.010$ | . 634 | . 116 | . $032-.042$ | . 640 | . 485 | . $020-.040$ | . 648 | . 250 | . $050-.070$ | . 652 | . 258 | . $060-.080$ |
| . 627 | . 442 | . $005-.010$ | . 630 | . 326 | . $060-.080$ | . 634 | . 155 | . $050-.070$ | . 640 | . 489 | . $040-.060$ | . 648 | . 266 | . $005-.010$ | . 652 | . 376 | . $005-.010$ |
| . 627 | . 475 | . $020-.030$ | . 630 | . 330 | . $010-.020$ | . 634 | . 194 | . $015-.025$ | . 640 | . 501 | . $015-.048$ | . 648 | . 298 | . $050-.075$ | . 652 | . 400 | . $010-.020$ |
| .627 | . 486 | . $012-.025$ | . 630 | . 331 | . $050-.125$ | . 634 | . 330 | . $005-.010$ | . 640 | . 508 | . $015-.030$ | . 648 | . 382 | . $005-.012$ | . 652 | . 406 | . $015-.030$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | $\begin{aligned} & \text { Thick } \\ & \text { From } \end{aligned}$ | O.D. | I.D. |  | O.D | I.D. |  | O.D | I.D. |  | O.D. | I.D. |  | O.D. | I.D. | Choose Any <br> Thickness* <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 652 | . 412 | . $005-.010$ | . 657 | . 375 | . $005-.010$ | . 665 | 173 | . $050-.075$ | . 670 | 257 | . $040-.125$ | . 67 | 441 | . $005-.080$ | . 679 | 50 | . $015-.030$ |
| . 6 | . 435 | . $005-.010$ | . 657 | 413 | . $005-.010$ | . 665 | 49 | . $030-.050$ | . 670 | 260 | . $020-.030$ | . 674 | . 450 | . $040-.060$ | . 679 | . 509 | . 000 - . 010 |
| . 652 | . 439 | . $020-.040$ | . 657 | . 417 | . $005-.010$ | . 665 | . 251 | . $075-.090$ | . 670 | . 280 | . $010-.020$ | . 674 | . 473 | . $025-.040$ | . 680 | 163 | . $005-.010$ |
| . 652 | . 453 | . $005-.010$ | . 657 | . 530 | . $020-.040$ | . 665 | . 334 | . $050-.130$ | . 670 | . 300 | . $005-.010$ | . 674 | . 480 | . $070-.090$ | 680 | . 200 | . $032-.050$ |
| . 652 | . 501 | . $030-.042$ | . 657 | . 531 | . $040-.060$ | . 665 | . 374 | . $120-.140$ | . 670 | . 315 | . $005-.010$ | . 674 | . 504 | . $075-.090$ | . 680 | 204 | . $090-.110$ |
| . 652 | . 510 | . $010-.020$ | . 657 | . 538 | . $040-.060$ | . 665 | . 383 | . $040-.060$ | . 670 | . 317 | . $005-.010$ | . 674 | . 536 | . $040-.060$ | . 680 | . 239 | . 005 - . 010 |
| . 653 | . 154 | . $040-.062$ | . 657 | . 613 | . $016-.025$ | . 665 | . 397 | . $070-.090$ | . 670 | . 319 | . $050-.070$ | . 674 | . 562 | . $020-.030$ | . 680 | . 253 | . $005-.030$ |
| . 653 | . 238 | . $040-.062$ | . 658 | . 255 | . $010-.020$ | 65 | . 434 | . $040-.060$ | . 670 | . 330 | . $050-.075$ | . 675 | . 095 | . $005-.010$ | . 680 | . 256 | . $040-.060$ |
| . 653 | . 276 | . $005-.010$ | . 658 | . 314 | . $030-.050$ | . 665 | . 515 | . $025-.040$ | . 670 | . 331 | . $005-.010$ | . 675 | . 203 | . $020-.040$ | . 680 | 262 | . $005-.010$ |
| . 653 | . 316 | . $010-.020$ | . 658 | . 375 | . $010-.020$ | . 665 | . 550 | . $005-.012$ | . 670 | . 350 | . $020-.100$ | . 675 | . 224 | . $005-.010$ | . 680 | 270 | . $015-.035$ |
| . 653 | . 317 | . $005-.010$ | . 658 | . 385 | . $050-.060$ | . 665 | . 569 | . $020-.040$ | . 670 | . 354 | . $105-.125$ | . 675 | . 280 | . $060-.090$ | . 680 | . 283 | . $080-.105$ |
| . 653 | . 376 | . $010-.020$ | . 658 | . 437 | . $005-.012$ | . 665 | . 576 | . $030-.048$ | . 670 | . 355 | . $005-.010$ | . 675 | . 284 | . $032-.050$ | . 680 | . 300 | . $032-.050$ |
| . 653 | . 392 | . $050-.090$ | . 658 | . 478 | . $005-.010$ | . 666 | . 143 | . $015-.030$ | . 670 | . 360 | . $040-.050$ | . 675 | . 301 | . $050-.105$ | . 680 | . 316 | . 048 - . 062 |
| . 653 | . 414 | . $050-.070$ | . 658 | . 478 | . $015-.025$ | . 666 | . 168 | . $075-.090$ | . 670 | . 365 | . $060-.080$ | . 675 | . 375 | . $010-.020$ | . 680 | . 317 | . $030-.040$ |
| . 653 | . 442 | . $005-.010$ | . 658 | . 479 | . $030-.042$ | . 666 | . 196 | . $020-.040$ | . 670 | . 378 | . $060-.080$ | . 675 | . 386 | . $040-.060$ | . 680 | . 325 | . $005-.050$ |
| . 653 | . 542 | . $005-.010$ | . 658 | . 511 | . $030-.070$ | . 666 | . 256 | . $075-.090$ | . 670 | . 382 | . $030-.060$ | . 675 | . 400 | . $010-.040$ | . 680 | . 326 | . $070-.090$ |
| . 654 | . 142 | . $040-.060$ | . 658 | . 572 | . $005-.010$ | . 66 | . 267 | . $040-.062$ | . 670 | . 385 | . $010-.020$ | . 675 | . 416 | . $015-.030$ | . 680 | . 330 | . $015-.030$ |
| . 654 | . 267 | . $030-.050$ | . 659 | . 125 | . $015-.025$ | . 666 | . 430 | . $020-.030$ | . 670 | . 398 | . $040-.060$ | . 675 | . 435 | . $070-.090$ | . 680 | . 369 | . $050-.075$ |
| . 654 | . 270 | . $005-.010$ | . 659 | . 256 | . $100-.120$ | . 666 | . 453 | . $015-.025$ | . 670 | . 401 | . $015-.030$ | . 675 | . 440 | . $005-.010$ | . 680 | . 375 | . $040-.060$ |
| . 654 | . 276 | . $010-.020$ | . 659 | . 265 | . $020-.035$ | . 666 | . 475 | . $020-.040$ | . 670 | . 406 | . $005-.010$ | . 675 | . 442 | . $005-.010$ | . 680 | 422 | . $005-.015$ |
| . 654 | . 363 | . $050-.075$ | . 659 | . 288 | . $050-.070$ | . 666 | . 478 | . $030-.050$ | . 670 | . 413 | . $070-.090$ | . 675 | . 447 | . $080-.100$ | 680 | 442 | . $040-.060$ |
| . 6 | . 389 | . $015-.040$ | . 659 | . 299 | . $050-.070$ | . 666 | . 537 | . $005-.010$ | . 670 | . 421 | . $005-.010$ | . 675 | . 458 | . $005-.040$ | . 680 | . 44 | . $005-.010$ |
| . 654 | . 480 | . $010-.020$ | . 659 | . 313 | . $020-.040$ | . 666 | . 564 | . $010-.020$ | . 670 | . 439 | . $0005-.010$ | . 675 | . 460 | . $010-.020$ | . 680 | 447 | . $010-.020$ |
| . 654 | . 510 | . $025-.040$ | . 659 | . 335 | . $060-.075$ | . 666 | . 579 | . $005-.010$ | . 670 | . 474 | . $070-.090$ | . 675 | . 480 | . $005-.060$ | . 680 | . 470 | . $005-.010$ |
| . 654 | . 564 | . $005-.012$ | . 659 | . 381 | . $090-.100$ | . 667 | . 213 | . $012-.020$ | . 670 | . 476 | . $005-.020$ | . 675 | . 500 | . $040-.060$ | . 680 | . 476 | . $030-.050$ |
| . 654 | . 574 | . $015-.025$ | . 659 | . 501 | . $015-.030$ | . 667 | . 270 | . $025-.040$ | . 670 | . 480 | . $010-.020$ | . 675 | . 504 | . $005-.010$ | . 680 | . 485 | . $050-.060$ |
| . 655 | . 124 | . $015-.030$ | . 660 | . 125 | . $020-.030$ | . 667 | . 275 | . $025-.042$ | . 670 | . 481 | . $040-.060$ | . 675 | . 515 | . $025-.048$ | . 680 | . 500 | . $032-.050$ |
| . 655 | . 125 | . $040-.060$ | . 6 | . 213 | . $070-.090$ | . 667 | . 319 | . 042 -. 062 | . 670 | . 490 | . $005-.010$ | . 675 | . 582 | . $005-.010$ | . 80 | . 504 | . $020-.040$ |
| . 655 | . 142 | . $015-.030$ | . 660 | . 225 | . $040-.060$ | . 667 | . 336 | . $005-.010$ | . 670 | . 495 | . $040-.062$ | . 676 | . 225 | . $040-.060$ | . 680 | . 514 | . $020-.060$ |
| . 655 | . 167 | . $030-.050$ | . 660 | . 251 | . $005-.010$ | . 667 | . 347 | . $015-.030$ | . 670 | . 503 | . $020-.040$ | . 676 | . 288 | . $010-.025$ | . 680 | . 524 | . $030-.050$ |
| . 655 | . 191 | . $010-.020$ | . 660 | . 261 | . $005-.010$ | . 667 | . 496 | . $005-.010$ | . 670 | . 520 | . $020-.040$ | . 676 | . 306 | . $050-.070$ | . 680 | 540 | . 000 - . 010 |
| 55 | . 223 | . $080-.100$ | . 660 | . 268 | . $050-.072$ | . 667 | 595 | . $005-.010$ | . 670 | . 545 | . $005-.010$ | . 676 | . 370 | . $070-.080$ | . 680 | . 559 | . $005-.010$ |
| . 655 | . 256 | . $020-.040$ | . 660 | . 313 | . $020-.030$ | . 668 | . 218 | . $060-.080$ | . 670 | . 546 | . $040-.060$ | . 676 | . 440 | . $005-.010$ | . 680 | . 56 | . $030-.050$ |
| . 655 | . 318 | . $005-.010$ | . 66 | . 314 | . 000 - . 010 | . 668 | . 316 | . $005-.010$ | . 670 | . 56 | . $015-.030$ | . 676 | . 500 | . $025-.042$ | . 680 | . 565 | . $005-.050$ |
| . 655 | . 378 | . $030-.090$ | . 660 | . 345 | . $015-.030$ | . 668 | . 317 | . $005-.010$ | . 670 | . 574 | . $030-.050$ | . 676 | . 507 | . $020-.040$ | . 680 | . 597 | . $005-.010$ |
| . 655 | . 379 | . $010-.020$ | . 6 | . 350 | . 050 -. | . 668 | 333 | . $005-.010$ | . 671 | . 200 | . $025-.042$ | . 676 | . 515 | . 020 -. 030 | . 681 | 190 | . $030-.050$ |
| . 655 | . 381 | . $020-.030$ | . 660 | . 366 | . $020-.030$ | . 668 | . 333 | . $050-.075$ | . 671 | . 239 | . $005-.010$ | . 676 | . 565 | . $020-.040$ | . 681 | . 251 | . $050-.070$ |
| . 6 | . 419 | . 005 -. 010 | . 660 | 378 | . 020 - . | . 668 | 40 | . $035-.050$ | . 671 | 64 | . $0005-.010$ | . 676 | . 571 | . $015-.030$ | 81 | . 264 | . $030-.050$ |
| . 655 | . 421 | . $050-.070$ | . 660 | . 390 | . $040-.060$ | . 668 | . 348 | . $010-.015$ | . 671 | . 311 | . 078 - . 090 | . 677 | . 168 | . $020-.030$ | . 681 | . 391 | . $005-.010$ |
| . 655 | . 465 | . $005-.010$ | . 660 | 401 | . $020-.030$ | . 668 | . 406 | . $040-.060$ | . 671 | . 315 | . $005-.010$ | . 677 | . 316 | . $040-.060$ | . 681 | . 395 | . $005-.050$ |
| . 655 | . 488 | . $005-.010$ | . 66 | 409 | . $040-.060$ | . 668 | 435 | . $020-.030$ | . 671 | . 316 | . $015-.030$ | . 677 | . 382 | . $005-.010$ | . 681 | . 401 | . $020-.040$ |
| . 655 | . 512 | . $015-.02$ | . 660 | 37 | . 005 -. 02 | . 668 | 472 | . $010-.020$ | . 671 | . 319 | . $005-.010$ | . 677 | . 387 | . $005-.010$ | 681 | 440 | . 005 - . 010 |
| . 655 | . 525 | . $040-.060$ | . 66 | . 472 | . $005-.010$ | . 668 | 498 | . $020-.040$ | . 671 | . 322 | . $005-.010$ | . 677 | . 392 | . $120-.140$ | . 681 | . 503 | . $015-.030$ |
| . 655 | . 528 | . $005-.010$ | . 6 | . 503 | . $040-.060$ | . 669 | . 031 | . $005-.010$ | . 671 | . 325 | . $015-.030$ | . 677 | . 441 | . $060-.080$ | . 681 | . 515 | . $005-.010$ |
| . 655 | . 530 | . $005-.010$ | . 660 | . 507 | . $0005-.010$ | . 669 | . 114 | . $005-.010$ | . 671 | . 333 | . $010-.020$ | . 677 | . 458 | . $025-.040$ | . 681 | . 590 | . $010-.020$ |
| . 656 | . 118 | . $030-.050$ | . 660 | . 512 | . $005-.010$ | . 669 | . 138 | . $005-.010$ | . 671 | . 345 | . $020-.040$ | . 677 | . 468 | . $010-.020$ | 682 | . 129 | . $015-.025$ |
| . 656 | . 190 | . $075-.090$ | . 6 | . 561 | . $015-.030$ | . 669 | 163 | . $005-.010$ | . 671 | . 385 | . $070-.090$ | . 677 | . 476 | . $040-.060$ | 682 | . 333 | . $070-.090$ |
| . 656 | . 195 | . $050-.07$ | . 6 | . 563 | . $005-.010$ | . 669 | . 200 | . $005-.010$ | . 671 | . 386 | . $100-.125$ | . 677 | . 523 | . $005-.010$ | . 682 | . 35 | . $050-.070$ |
| . 656 | . 196 | . $020-.040$ | . 66 | . 577 | . $020-.030$ | . 669 | . 204 | . $020-.060$ | . 671 | . 391 | . $005-.075$ | . 677 | . 525 | . $005-.010$ | . 682 | . 365 | . $005-.010$ |
| . 656 | . 258 | . 030 - . 0 | . 661 | . 241 | . $005-.010$ | . 669 | . 237 | . $005-.010$ | . 671 | 395 | . $020-.030$ | . 677 | . 534 | . $005-.010$ | . 682 | . 395 | . $005-.010$ |
| . 656 | . 267 | . $050-.075$ | . 66 | 270 | . $060-.080$ | . 669 | . 316 | . $005-.010$ | . 671 | 42 | . $020-.040$ | . 677 | . 534 | . $015-.030$ | 682 | 400 | . $032-.048$ |
| . 656 | . 278 | . $005-.010$ | . 661 | . 336 | . $020-.040$ | 69 | 317 | . $075-.105$ | . 671 | . 474 | . $005-.010$ | . 678 | . 193 | . $060-.090$ | 682 | 439 | . 025 - . 040 |
| . 656 | . 290 | . $070-.0$ | . 6 | . 341 | . 005 - . 0 | . 669 | . 319 | . $005-.020$ | . 671 | . 507 | . 008 - . 015 | . 678 | . 256 | . $035-.060$ | . 682 | . 440 | . $020-.030$ |
| . 656 | . 320 | . 025 - . 0 | . 661 | . 403 | . 040 - . | . 669 | . 320 | . $010-.040$ | . 671 | . 568 | . $010-.020$ | . 678 | . 384 | . $020-.032$ | . 682 | . 472 | . 062 - . 078 |
| . 656 | . 341 | . $030-.050$ | . 661 | . 487 | . $040-.060$ | . 669 | . 331 | . $050-.070$ | . 672 | . 128 | . $100-.125$ | . 678 | . 406 | . $010-.040$ | . 682 | 486 | . $005-.010$ |
| . 656 | . 345 | . 005 - . 010 | . 66 | . 529 | . $015-.025$ | . 669 | . 338 | . $080-.100$ | . 672 | . 325 | . $015-.030$ | . 678 | . 440 | . $005-.010$ | 682 | . 503 | . 000 - . 010 |
| . 656 | . 377 | . $015-.030$ | . 6 | . 531 | . $010-.020$ | . 669 | . 397 | . $005-.010$ | . 672 | . 326 | . $080-.125$ | . 678 | . 442 | . 012 - . 020 | 682 | . 578 | . $015-.030$ |
| . 656 | . 387 | . $030-.0$ | . 661 | . 551 | . 000 - . 010 | . 669 | . 427 | . $030-.050$ | . 672 | . 346 | . 000 - . 010 | . 678 | . 449 | . $040-.060$ | . 682 | . 601 | . 020 - . 030 |
| . 656 | . 397 | . $015-.025$ | . 661 | . 583 | . $005-.010$ | . 669 | . 430 | . $010-.020$ | . 672 | . 362 | . $005-.010$ | . 678 | . 504 | . $015-.030$ | . 683 | . 121 | . $050-.070$ |
| . 656 | . 404 | . $080-.104$ | . 662 | . 201 | . $050-.070$ | . 669 | . 434 | . $070-.090$ | . 672 | . 375 | . $005-.010$ | . 678 | . 507 | . $005-.010$ | . 683 | . 172 | . $010-.025$ |
| . 656 | . 406 | . $090-.125$ | . 662 | . 219 | . $050-.070$ | . 669 | . 472 | . $030-.050$ | . 672 | . 405 | . $110-.130$ | . 678 | . 529 | . $005-.007$ | 83 | . 345 | . $070-.090$ |
| . 656 | . 453 | . $005-.040$ | . 662 | . 324 | . $010-.020$ | . 669 | . 487 | . $006-.015$ | . 672 | . 407 | . $010-.020$ | . 678 | . 530 | . $015-.030$ | . 683 | . 376 | . $005-.010$ |
| . 656 | . 458 | . $040-.060$ | . 6 | . 386 | . $020-.040$ | . 669 | . 515 | . $005-.010$ | . 672 | . 415 | . $005-.010$ | . 678 | . 564 | . $035-.050$ | . 683 | . 378 | . $015-.030$ |
| . 656 | . 460 | . $025-.035$ | . 6 | . 393 | . $040-.060$ | . 669 | . 543 | . $015-.030$ | . 672 | . 442 | . $030-.040$ | . 678 | . 568 | . $010-.020$ | . 683 | . 379 | . $040-.060$ |
| . 656 | . 470 | . $035-.050$ | . 662 | . 432 | . $060-.080$ | . 669 | . 550 | . $015-.030$ | . 672 | . 445 | . $025-.060$ | . 678 | . 591 | . $005-.010$ | . 683 | . 396 | . $070-.090$ |
| . 656 | . 489 | . $005-.010$ | . 6 | . 461 | . $030-.050$ | . 669 | . 552 | . $005-.010$ | . 672 | . 490 | . $050-.070$ | . 678 | . 593 | . $005-.010$ | . 683 | 400 | . $032-.042$ |
| . 656 | . 500 | . $030-.050$ | . 662 | . 477 | . $010-.020$ | . 670 | . 121 | . $060-.080$ | . 672 | . 531 | . $030-.040$ | . 678 | . 606 | . $005-.010$ | . 683 | . 406 | . $040-.105$ |
| . 656 | . 503 | . $010-.020$ | . 66 | . 487 | . $060-.070$ | . 670 | . 123 | . $005-.010$ | . 673 | . 098 | . $020-.040$ | . 679 | . 111 | . 048 - . 062 | . 683 | 440 | . $015-.030$ |
| . 656 | . 510 | . $005-.010$ | . 662 | . 553 | . $010-.020$ | . 670 | . 130 | . $005-.010$ | . 673 | . 283 | . $005-.010$ | . 679 | . 206 | . $035-.060$ | . 683 | 478 | . 025 - . 035 |
| . 656 | . 511 | . $005-.030$ | . 663 | . 140 | . $005-.010$ | . 670 | . 168 | . $040-.060$ | . 673 | . 408 | . $005-.010$ | . 679 | . 221 | . $010-.015$ | . 683 | . 488 | . $080-.104$ |
| . 656 | . 515 | . $015-.030$ | . 663 | . 457 | . $050-.070$ | . 670 | . 169 | . $040-.060$ | . 673 | . 412 | . $100-.134$ | . 679 | . 395 | . $030-.050$ | . 683 | . 505 | . $050-.070$ |
| . 656 | . 528 | . $015-.030$ | . 663 | . 504 | . $005-.010$ | . 670 | . 178 | . $030-.040$ | . 673 | . 437 | . $010-.025$ | . 679 | . 396 | . $015-.030$ | . 683 | . 510 | . $030-.062$ |
| . 656 | . 563 | . $020-.040$ | . 663 | . 556 | . $010-.020$ | . 670 | . 190 | . $015-.032$ | . 673 | . 446 | . $005-.010$ | . 679 | . 403 | . $050-.075$ | . 683 | . 512 | . $005-.010$ |
| . 656 | . 565 | . $010-.020$ | . 663 | . 560 | . $010-.020$ | . 670 | . 208 | . $005-.010$ | . 673 | . 473 | . $010-.025$ | . 679 | . 409 | . $040-.050$ | . 683 | . 570 | . $040-.050$ |
| . 657 | . 216 | . $060-.080$ | . 664 | . 256 | . $100-.125$ | . 670 | . 234 | . $005-.010$ | . 673 | . 500 | . $020-.036$ | . 679 | . 411 | . $005-.010$ | . 683 | . 575 | . $040-.060$ |
| . 657 | . 250 | . $080-.105$ | . 664 | . 259 | . $005-.125$ | . 670 | . 237 | . $005-.010$ | . 673 | . 537 | . $005-.010$ | . 679 | . 441 | . $030-.050$ | . 683 | . 579 | . $015-.025$ |
| . 657 | . 255 | . $015-.030$ | . 664 | . 413 | . $030-.050$ | . 670 | . 239 | . $005-.010$ | . 674 | . 095 | . $010-.020$ | . 679 | . 451 | . $005-.010$ | . 684 | . 234 | . 062 - . 078 |
| . 657 | . 330 | . $075-.100$ | . 664 | . 503 | . $025-.050$ | . 670 | . 240 | . $005-.010$ | . 674 | . 377 | . $025-.040$ | . 679 | . 457 | . $030-.060$ | . 684 | . 247 | . $050-.075$ |
| . 657 | . 338 | . $105-.125$ | . 664 | . 541 | . $040-.060$ | . 670 | . 245 | . $020-.030$ | . 674 | . 391 | . $000-.010$ | . 679 | . 482 | . $015-.062$ | . 684 | . 279 | . 000 - . 010 |
| . 657 | . 363 | . $005-.010$ | . 664 | . 585 | . $015-.030$ | . 670 | . 253 | . $005-.010$ | . 674 | . 395 | . $005-.010$ | . 679 | . 500 | . $005-.010$ | . 684 | . 303 | . $005-.010$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | oose Any ickness ${ }_{\text {To }}^{*}$ | O.D. | I.D. | hoose Any hickness* | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 684 | . 323 | . $020-.040$ | . 686 | . 512 | . $005-.010$ | . 688 | . 317 | . 000 - . 010 | . 69 | . 354 | . $005-.010$ | 698 | . 506 | . $010-.020$ | . 700 | . 476 | . 005 - . 010 |
| . 684 | . 399 | . $005-.010$ | . 686 | . 520 | . $015-.030$ | . 688 | . 326 | . $015-.030$ | . 690 | . 365 | . $005-.010$ | . 698 | . 527 | . $005-.010$ | . 700 | . 478 | . $070-.080$ |
| . 684 | . 400 | . $015-.030$ | . 686 | . 528 | . $005-.010$ | . 688 | . 328 | . $080-.105$ | . 690 | . 376 | . $010-.030$ | . 698 | . 541 | . $025-.040$ | . 700 | . 500 | . $005-.010$ |
| . 684 | . 412 | . $100-.125$ | . 686 | . 625 | . $015-.030$ | . 688 | . 330 | . $030-.050$ | . 690 | . 385 | . $090-.104$ | . 698 | . 542 | . $030-.060$ | . 700 | . 501 | . $070-.090$ |
| . 684 | . 443 | . $005-.012$ | . 687 | . 102 | . $005-.010$ | . 688 | . 334 | . $005-.010$ | . 690 | . 436 | . $100-.125$ | . 698 | . 564 | . $010-.020$ | . 700 | . 502 | . $010-.100$ |
| . 684 | . 466 | . $090-.100$ | . 687 | . 119 | . $015-.030$ | . 688 | . 343 | .070-. 090 | . 690 | . 475 | . $030-.050$ | . 698 | . 602 | . $005-.010$ | . 700 | . 50 | . $005-.030$ |
| . 684 | . 510 | . $050-.070$ | . 68 | 87 | . $030-.050$ | . 688 | . 344 | . $070-.090$ | 90 | 494 | . $075-.090$ | 98 | . 626 | . $005-.010$ | . 700 | . 506 | . $015-.042$ |
| . 684 | . 542 | . $035-.050$ | . 687 | . 189 | . $010-.060$ | . 688 | . 349 | . $005-.010$ | . 690 | . 503 | . $050-.070$ | 99 | . 070 | . $040-.060$ | . 700 | . 510 | . $010-.025$ |
| . 684 | . 568 | . $025-.045$ | . 687 | . 191 | . $005-.010$ | . 688 | 50 | . $050-.070$ | . 690 | . 530 | . $040-.060$ | . 699 | . 076 | . $015-.025$ | . 700 | . 51 | . $020-.040$ |
| . 684 | . 581 | . $015-.025$ | . 687 | . 194 | . $125-.156$ | . 688 | . 352 | . $050-.070$ | . 690 | . 533 | . $072-.090$ | . 699 | . 201 | . $040-.060$ | . 700 | . 51 | . $020-.060$ |
| . 684 | . 593 | . $030-.040$ | . 687 | 19 | . $090-.105$ | . 688 | . 376 | . 005 - . 042 | . 690 | . 542 | . $005-.010$ | 699 | . 210 | . $060-.080$ | . 700 | . 530 | . $070-.080$ |
| . 684 | . 613 | . $015-.030$ | . 687 | . 199 | . $015-.020$ | . 688 | . 378 | . $050-.075$ | . 690 | . 566 | . $030-.050$ | . 699 | . 376 | . $005-.010$ | . 700 | . 531 | . $020-.040$ |
| . 685 | . 143 | . $040-.060$ | . 687 | . 200 | . $032-.042$ | . 688 | . 381 | . $005-.010$ | . 690 | . 569 | . $010-.020$ | . 699 | . 380 | . $0005-.010$ | . 700 | . 532 | . 005 - . 010 |
| . 685 | . 158 | . $060-.083$ | . 687 | . 219 | . $036-.050$ | . 688 | . 384 | . $050-.070$ | . 690 | . 575 | . $010-.020$ | . 699 | . 483 | . $005-.020$ | . 700 | . 533 | . $030-.050$ |
| . 685 | . 225 | . $005-.010$ | . 687 | . 221 | . $020-.062$ | . 688 | . 386 | . $050-.070$ | . 690 | . 615 | . $020-.030$ | . 699 | . 500 | . $010-.020$ | . 700 | . 535 | . $040-.050$ |
| . 685 | . 233 | . $010-.020$ | . 687 | . 234 | . $0005-.010$ | . 688 | . 391 | . $105-.125$ | . 690 | . 625 | . $010-.020$ | . 699 | . 502 | . $005-.010$ | . 700 | . 550 | . $005-.010$ |
| . 685 | . 254 | . $010-.075$ | . 687 | . 237 | . $005-.010$ | . 688 | . 393 | . $075-.090$ | . 690 | . 639 | . $005-.010$ | . 699 | . 503 | . $070-.090$ | . 700 | . 555 | . $015-.030$ |
| . 685 | . 263 | . $010-.015$ | . 687 | . 257 | . $080-.090$ | . 688 | . 407 | . $005-.010$ | . 691 | . 163 | . $025-.040$ | . 699 | . 505 | . $010-.020$ | . 700 | . 560 | . $005-.030$ |
| . 685 | . 264 | . $005-.010$ | . 687 | . 259 | . $005-.010$ | . 688 | . 452 | . $030-.050$ | . 691 | . 189 | . $050-.070$ | . 699 | . 514 | . $060-.080$ | . 700 | . 56 | . $025-.072$ |
| . 685 | . 269 | . $050-.070$ | . 687 | . 267 | . $030-.048$ | . 688 | . 464 | . $080-.100$ | . 691 | . 192 | . $020-.040$ | . 699 | . 562 | . $040-.060$ | . 700 | . 565 | . $010-.060$ |
| . 685 | . 325 | . $090-.120$ | . 687 | . 296 | . $050-.075$ | . 688 | . 468 | . 020 - . 040 | . 691 | . 194 | . $015-.030$ | . 700 | . 076 | . $010-.020$ | . 700 | . 566 | . $015-.032$ |
| . 685 | . 344 | . $040-.060$ | . 687 | 306 | . $040-.060$ | . 688 | . 469 | . $015-.030$ | 91 | . 203 | . $005-.010$ | . 700 | . 077 | . $005-.010$ | . 700 | . 578 | . $005-.010$ |
| . 685 | . 346 | . $070-.105$ | . 687 | . 312 | . $120-.156$ | . 688 | . 505 | . $060-.080$ | . 691 | . 238 | . $030-.050$ | . 700 | . 093 | . $005-.010$ | . 700 | . 585 | . $005-.010$ |
| . 685 | . 366 | . $105-.125$ | . 687 | . 316 | . $036-.048$ | . 688 | . 513 | . $050-.075$ | . 691 | . 258 | . $060-.080$ | . 700 | . 096 | . $050-.062$ | . 700 | . 600 | . $010-.020$ |
| . 685 | . 371 | . $100-.125$ | . 687 | . 323 | . $048-.062$ | . 688 | . 518 | . $005-.010$ | . 691 | . 475 | . $030-.060$ | . 700 | . 120 | . $070-.090$ | . 700 | . 608 | . $005-.010$ |
| . 685 | . 375 | . $032-.062$ | . 687 | . 328 | . $005-.012$ | . 688 | . 538 | . $015-.040$ | . 691 | . 485 | . $005-.010$ | . 700 | . 12 | . $005-.010$ | . 700 | . 61 | . $015-.030$ |
| . 685 | . 376 | . $100-.125$ | . 68 | . 330 | . $050-.075$ | . 688 | . 563 | . $005-.010$ | . 691 | . 5 | . $020-.030$ | . 700 | . 138 | . $010-.020$ | . 700 | . 61 | . $005-.010$ |
| . 685 | . 378 | . $080-.100$ | . 6 | . 339 | . $050-.070$ | . 688 | . 615 | . $015-.030$ | . 691 | . 515 | . $015-.030$ | . 700 | . 159 | . $040-.060$ | . 700 | . 63 | . $005-.010$ |
| . 685 | . 379 | . $010-.048$ | . 687 | . 343 | . $005-.010$ | . 689 | . 156 | . $040-.060$ | . 691 | . 598 | . $005-.010$ | . 700 | . 164 | . $010-.020$ | . 700 | . 65 | . $005-.010$ |
| . 685 | . 380 | . $025-.060$ | . 68 | . 350 | . $050-.075$ | . 6 | . 162 | . $100-.120$ | . 692 | . 286 | . 042 - . 062 | . 700 | . 168 | . $050-.070$ | . 701 | . 130 | . $060-.080$ |
| . 685 | . 391 | . $090-.110$ | . 687 | . 359 | . $025-.048$ | . 689 | . 222 | . $090-.120$ | . 692 | . 406 | . $020-.040$ | . 700 | . 169 | . $040-.060$ | . 701 | . 153 | . 048 -. 090 |
| . 685 | . 392 | . $090-.110$ | . 68 | . 371 | . $100-.125$ | . 689 | . 249 | . 000 - . 010 | . 692 | . 519 | . $005-.010$ | . 700 | . 176 | . $005-.010$ | . 701 | . 168 | . $005-.010$ |
| . 685 | . 400 | . $105-.125$ | . 687 | . 376 | . $010-.020$ | . 689 | . 273 | . $000-.010$ | . 692 | . 603 | . $015-.030$ | . 700 | . 193 | . $005-.010$ | . 701 | . 193 | . $040-.060$ |
| . 685 | . 410 | . $060-.078$ | . 6 | . 378 | . $010-.020$ | . 689 | . 281 | . $050-.070$ | . 693 | . 1 | . $005-.012$ | . 700 | . 210 | . $050-.070$ | . 701 | . 204 | . $050-.070$ |
| . 685 | . 423 | . $100-.125$ | . 687 | . 379 | . $0005-.010$ | . 689 | . 313 | . $020-.040$ | . 693 | . 236 | . $005-.010$ | . 700 | . 221 | . $020-.040$ | . 701 | . 224 | . $040-.060$ |
| . 685 | . 427 | . 032 -. 0 | . 687 | . 380 | . 025 -. 040 | 89 | . 319 | . 025 - . 040 | . 693 | . 320 | . $005-.010$ | . 700 | . 221 | . $075-.090$ | . 701 | . 241 | . $050-.070$ |
| . 685 | . 441 | . $005-.010$ | . 687 | . 384 | . $010-.040$ | . 689 | . 320 | . $005-.010$ | . 693 | . 396 | . $050-.075$ | . 700 | . 250 | . $070-.090$ | . 701 | . 257 | . $050-.100$ |
| . 685 | . 450 | . 008 - . 020 | . 6 | . 385 | . $005-.010$ | . 6 | . 325 | . $040-.060$ | . 693 | . 410 | . $025-.040$ | . 00 | . 25 | . $010-.020$ | . 701 | . 259 | . $005-.010$ |
| . 685 | . 470 | . $050-.070$ | . 687 | . 386 | . $070-.090$ | . 689 | . 345 | . $040-.060$ | . 693 | . 438 | . $020-.030$ | . 700 | . 253 | . $005-.010$ | . 701 | . 285 | . $005-.010$ |
| . 685 | . 473 | . $060-.080$ | . 687 | . 393 | . $005-.015$ | . 689 | . 375 | . $010-.020$ | . 693 | . 443 | . $005-.010$ | . 700 | . 256 | . $040-.060$ | . 701 | . 321 | . $125-.135$ |
| . 685 | . 475 | . $020-.040$ | . 687 | . 397 | . $050-.075$ | . 689 | . 377 | . $050-.070$ | . 693 | . 539 | . $050-.070$ | . 700 | . 272 | . $060-.080$ | . 701 | . 410 | . $005-.010$ |
| . 685 | . 478 | . $015-.030$ | . 687 | 06 | . $040-.050$ | . 689 | .398 | . $005-.010$ | . 694 | . 200 | . $080-.100$ | . 00 | . 291 | . $005-.010$ | . 701 | . 419 | . $050-.070$ |
| . 685 | . 487 | . $020-.030$ | . 687 | . 416 | . $050-.060$ | . 689 | . 401 | . $015-.030$ | . 694 | . 275 | . $020-.040$ | . 700 | . 313 | . $010-.020$ | . 701 | . 425 | . $050-.070$ |
| . 685 | . 520 | . $010-.020$ | . 68 | 32 | . $050-.070$ | . 689 | . 402 | . $032-.048$ | . 694 | . 370 | . $010-.020$ | . 700 | . 316 | . $060-.080$ | . 701 | . 438 | . 040 - . 060 |
| . 685 | . 533 | . $060-.083$ | . 687 | . 433 | . $050-.125$ | . 689 | . 408 | . $100-.125$ | . 694 | . 379 | . $060-.070$ | . 700 | . 317 | . $005-.020$ | . 701 | . 500 | . $010-.060$ |
| . 685 | . 568 | . $030-.050$ | . 687 | . 438 | .005-. 020 | . 689 | . 435 | . 000 - . 010 | . 694 | . 478 | . $060-.070$ | . 700 | . 320 | . $005-.010$ | . 701 | . 521 | . $080-.100$ |
| . 685 | . 609 | . $010-.030$ | . 687 | 441 | . $020-.070$ | . 689 | . 437 | . $005-.010$ | . 694 | . 484 | . $050-.070$ | . 700 | . 327 | . $015-.020$ | . 701 | . 549 | . $020-.030$ |
| . 686 | . 066 | . $036-.050$ | . 6 | . 443 | . $030-.125$ | . 689 | 468 | . $015-.125$ | . 695 | . 195 | . $015-.025$ | . 700 | . 328 | . $010-.025$ | . 701 | . 56 | . 010 - . 020 |
| . 686 | . 094 | . $005-.010$ | . 687 | . 445 | . $012-.020$ | . 689 | . 471 | . $005-.010$ | . 695 | . 196 | . $032-.062$ | . 700 | . 330 | . $100-.125$ | . 701 | . 614 | . $015-.030$ |
| . 686 | . 135 | . 030 - . 0 | . 6 | 2 | . $010-.020$ | 89 | . 472 | . $030-.050$ | 95 | . 26 | . $005-.012$ | . 700 | . 337 | . $050-.070$ | . 702 | . 255 | . $005-.010$ |
| . 686 | . 136 | . $040-.060$ | . 68 | 455 | . $050-.100$ | . 689 | . 493 | . $040-.060$ | . 695 | . 265 | . $030-.060$ | . 700 | . 34 | . 007 - . 020 | . 702 | . 26 | . $100-.120$ |
| . 686 | . 147 | . $015-.02$ | . 687 | 55 | . $080-.100$ | . 689 | 94 | . $050-.075$ | 95 | . 282 | . $005-.010$ | . 700 | . 356 | . $005-.010$ | . 702 | . 312 | . $010-.020$ |
| . 686 | . 159 | . $080-.100$ | . 68 | 468 | . $040-.060$ | . 6 | . 500 | . $005-.010$ | . 695 | . 335 | . $025-.040$ | . 700 | . 357 | . $010-.020$ | . 702 | . 319 | . $020-.030$ |
| . 686 | . 161 | . 005 | . 68 | . 469 | . $050-.080$ | . 6 | . 517 | . $030-.050$ | . 695 | . 339 | . $090-.110$ | . 700 | . 358 | . $040-.060$ | . 702 | . 325 | . $005-.010$ |
| . 686 | . 167 | . $040-.135$ | . 687 | . 475 | . $015-.030$ | . 689 | . 564 | . $010-.030$ | . 695 | . 353 | . $010-.020$ | . 700 | . 360 | . $030-.050$ | . 702 | . 327 | . $105-.125$ |
| . 6 | . 198 | . 042 -. | . 6 | . 478 | . $070-.090$ | . 689 | . 565 | . $010-.020$ | . 695 | 12 | . $080-.104$ | . 700 | . 366 | . $090-.105$ | . 702 | . 401 | . $025-.040$ |
| . 686 | . 202 | . $100-.125$ | . 687 | . 481 | . $050-.070$ | . 689 | . 577 | . $030-.050$ | . 695 | . 414 | . $012-.025$ | . 700 | . 376 | . $010-.020$ | . 702 | . 437 | . $090-.105$ |
| . 686 | . 252 | . 040 -. | . 687 | . 487 | . 025 - . 040 | . 690 | . 076 | . $010-.020$ | . 695 | . 486 | . $060-.070$ | . 700 | . 377 | . $020-.040$ | . 702 | . 487 | . $050-.070$ |
| . 686 | . 253 | . $042-.062$ | . 687 | . 500 | . $010-.050$ | . 690 | . 149 | . $050-.060$ | . 695 | . 505 | . $050-.070$ | . 700 | . 378 | . $005-.030$ | . 702 | . 504 | . 012 - . 025 |
| . 686 | . 269 | . $050-.072$ | . 687 | . 503 | . $005-.010$ | . 690 | . 157 | . $005-.010$ | . 695 | . 518 | . $030-.040$ | . 700 | . 380 | . $040-.060$ | . 702 | . 505 | . $005-.010$ |
| . 686 | . 270 | . $005-.010$ | . 687 | . 506 | . $005-.010$ | . 690 | . 167 | . $005-.010$ | . 695 | . 520 | . $005-.010$ | . 700 | . 381 | . $005-.010$ | . 702 | . 516 | . $050-.075$ |
| . 686 | . 313 | . $100-.120$ | . 687 | . 510 | . $050-.060$ | . 690 | . 173 | . $050-.070$ | . 695 | . 557 | . $005-.010$ | . 700 | . 383 | . $040-.060$ | . 702 | . 561 | . $015-.030$ |
| . 686 | . 345 | . $060-.080$ | . 687 | . 511 | . $020-.040$ | . 690 | . 188 | . $040-.060$ | . 695 | . 558 | . $015-.030$ | . 700 | . 385 | . $090-.105$ | . 702 | . 595 | . 025 - . 040 |
| . 686 | . 346 | . $025-.035$ | . 687 | . 513 | . $042-.062$ | . 690 | . 190 | . $010-.020$ | . 695 | . 626 | . $015-.025$ | . 700 | . 392 | . $010-.020$ | . 702 | . 635 | . $010-.020$ |
| . 686 | . 360 | . $015-.025$ | . 687 | . 517 | . $030-.048$ | . 690 | . 192 | . $060-.080$ | . 696 | . 037 | . $007-.015$ | . 700 | . 394 | . $135-.156$ | . 703 | . 119 | . $030-.050$ |
| . 686 | . 377 | . $060-.080$ | . 687 | . 564 | . $0005-.010$ | . 690 | . 202 | . $030-.050$ | . 696 | . 147 | . $005-.015$ | . 700 | . 397 | . $005-.010$ | . 703 | . 206 | . $025-.040$ |
| . 686 | . 379 | . $025-.040$ | . 687 | . 566 | . $005-.015$ | . 690 | . 206 | . $050-.075$ | . 696 | . 156 | . $005-.010$ | . 700 | . 405 | . $120-.134$ | . 703 | . 263 | . $005-.010$ |
| . 686 | . 381 | . $080-.105$ | . 687 | . 603 | . $005-.010$ | . 690 | . 220 | . $020-.032$ | . 696 | . 166 | . $062-.090$ | . 700 | . 406 | . $050-.150$ | . 703 | . 409 | . $010-.020$ |
| . 686 | . 385 | . 048 - . 062 | . 688 | . 130 | . $050-.060$ | . 690 | . 250 | . $125-.135$ | . 696 | . 178 | . $062-.078$ | . 700 | . 411 | . $005-.060$ | . 703 | . 442 | . $005-.020$ |
| . 686 | . 390 | . $048-.062$ | . 688 | . 168 | . $050-.060$ | . 690 | . 254 | . $050-.070$ | . 696 | . 196 | . $050-.070$ | . 700 | . 417 | . $005-.020$ | . 703 | . 480 | . $030-.050$ |
| . 686 | . 392 | . $050-.062$ | . 688 | . 205 | . $025-.040$ | . 690 | . 264 | . $105-.125$ | . 696 | . 281 | . $090-.120$ | . 700 | . 435 | . $005-.010$ | . 703 | . 482 | . $050-.070$ |
| . 686 | . 395 | . $010-.020$ | . 688 | . 206 | . $040-.060$ | . 690 | . 265 | . $100-.125$ | . 696 | . 458 | . $025-.042$ | . 700 | . 437 | . $005-.010$ | . 703 | . 48 | . $040-.050$ |
| . 686 | . 398 | . $005-.010$ | . 688 | . 216 | . $050-.070$ | . 690 | . 280 | . $050-.075$ | . 696 | . 498 | . $005-.010$ | . 700 | . 441 | . $005-.020$ | . 703 | . 516 | . $020-.040$ |
| . 686 | . 407 | . $050-.070$ | . 688 | . 253 | . $010-.020$ | . 690 | . 281 | . $050-.070$ | . 696 | . 531 | . $015-.030$ | . 700 | . 443 | . $105-.125$ | . 703 | . 525 | . $030-.050$ |
| . 686 | . 421 | . $005-.010$ | . 688 | . 259 | . $040-.060$ | . 690 | . 317 | . $080-.100$ | . 697 | . 313 | . $090-.110$ | . 700 | . 446 | . $010-.020$ | . 703 | . 540 | . $040-.060$ |
| . 686 | . 437 | . $015-.030$ | . 688 | . 263 | . $005-.190$ | . 690 | . 323 | . $020-.070$ | . 697 | . 532 | . $025-.040$ | . 700 | . 450 | . $005-.080$ | . 703 | . 635 | . $010-.020$ |
| . 686 | . 438 | . $050-.075$ | . 688 | . 284 | . $005-.010$ | . 690 | . 330 | . $105-.135$ | . 698 | . 231 | . $005-.010$ | . 700 | . 455 | . $005-.010$ | . 704 | . 078 | . $040-.060$ |
| . 686 | . 483 | . $050-.075$ | . 688 | . 311 | . $010-.040$ | . 690 | . 336 | . $060-.075$ | . 698 | . 361 | . $005-.010$ | . 700 | . 456 | . $030-.050$ | . 704 | . 259 | . $050-.070$ |
| . 686 | . 500 | . $030-.070$ | . 688 | . 313 | . $020-.140$ | . 690 | . 343 | . $050-.070$ | . 698 | . 477 | . $005-.010$ | . 700 | . 465 | . $020-.040$ | . 704 | . 264 | . $060-.080$ |
| . 686 | . 502 | . $025-.042$ | . 688 | . 316 | . $005-.010$ | . 690 | . 344 | . $100-.120$ | . 698 | . 500 | . $005-.010$ | . 700 | . 473 | . $005-.010$ | . 704 | . 268 | . $060-.090$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 704 | . 336 | . $005-.010$ | . 708 | . 512 | . 005 - . 040 | . 710 | . 578 | . 040 - . 060 | . 717 | 476 | . 025 - . 040 | . 721 | . 423 | . $005-.010$ | . 728 | 454 | . 015 - . 025 |
| . 704 | . 343 | . $060-.080$ | . 708 | . 550 | . $020-.036$ | . 710 | . 589 | . $005-.030$ | . 717 | . 478 | . $005-.010$ | . 721 | . 530 | . $010-.020$ | . 728 | . 473 | . 025 - . 042 |
| . 704 | . 366 | . $010-.040$ | . 708 | . 551 | . $045-.060$ | . 710 | . 610 | . $010-.020$ | . 717 | . 515 | . $050-.075$ | . 721 | . 594 | . 016 -. 025 | . 728 | . 477 | . 005 - . 010 |
| . 704 | . 475 | . $010-.025$ | . 708 | . 575 | . $010-.025$ | . 710 | . 620 | . $005-.010$ | . 717 | . 548 | . $005-.010$ | . 721 | . 601 | . $020-.040$ | . 728 | . 500 | . $005-.015$ |
| . 704 | . 478 | . $040-.060$ | . 708 | . 630 | . $005-.010$ | . 711 | . 160 | . $005-.010$ | . 717 | . 628 | . $0005-.010$ | . 722 | . 186 | . $0005-.010$ | . 728 | . 532 | . $020-.040$ |
| . 704 | . 480 | . $015-.030$ | . 708 | . 632 | . $005-.010$ | . 711 | . 168 | . $005-.010$ | . 718 | . 131 | . $030-.050$ | . 722 | . 221 | . $080-.100$ | . 728 | . 545 | . 015 - . 030 |
| . 704 | . 497 | . $020-.035$ | . 708 | . 636 | . $015-.030$ | . 711 | . 320 | . $005-.010$ | . 718 | . 160 | . $048-.062$ | . 722 | . 233 | . $050-.070$ | . 728 | . 574 | . $005-.010$ |
| . 704 | . 503 | . $060-.100$ | . 708 | . 637 | . $005-.020$ | . 711 | . 407 | . $020-.050$ | . 718 | . 189 | . $015-.030$ | . 722 | . 265 | . $050-.075$ | . 728 | . 591 | . $030-.050$ |
| . 704 | . 532 | . $030-.050$ | . 708 | . 641 | . $005-.010$ | . 711 | . 485 | . $040-.060$ | . 718 | . 205 | . $005-.010$ | . 722 | . 268 | . $005-.010$ | . 728 | . 631 | . 012 - . 020 |
| . 704 | . 553 | . $005-.010$ | . 709 | . 145 | . $005-.010$ | . 711 | . 486 | . $040-.060$ | . 718 | . 213 | . $015-.030$ | . 722 | . 314 | . $050-.075$ | . 728 | . 632 | . $005-.010$ |
| . 704 | . 600 | . $020-.040$ | . 709 | . 149 | . $030-.060$ | . 711 | . 526 | . $015-.025$ | . 718 | . 252 | . $010-.025$ | . 722 | . 320 | . $050-.080$ | . 729 | . 219 | . $010-.020$ |
| . 704 | . 626 | . $005-.010$ | . 709 | . 177 | . $005-.010$ | . 712 | . 177 | . $020-.032$ | . 718 | . 257 | . $025-.040$ | . 722 | . 324 | . $030-.050$ | . 729 | . 376 | . $015-.030$ |
| . 705 | . 085 | . $0005-.012$ | . 709 | . 181 | . $060-.080$ | . 712 | . 200 | . $005-.015$ | . 718 | . 262 | . 020 - . 040 | . 722 | . 376 | . $100-.125$ | . 729 | . 379 | . $005-.010$ |
| . 705 | . 098 | . $005-.010$ | . 709 | . 239 | . $005-.020$ | . 712 | . 234 | . $005-.010$ | . 718 | . 282 | . 062 - . 083 | . 722 | . 481 | . $050-.060$ | . 729 | . 382 | . $135-.156$ |
| . 705 | . 248 | . $015-.030$ | . 709 | . 243 | . $005-.010$ | . 712 | . 236 | . $005-.010$ | . 718 | . 313 | . $015-.030$ | . 722 | . 500 | . $072-.090$ | . 729 | . 397 | . $025-.040$ |
| . 705 | . 253 | . $050-.072$ | . 709 | . 253 | . $160-.180$ | . 712 | . 246 | . $080-.105$ | . 718 | . 353 | . $005-.010$ | . 722 | . 515 | . $010-.020$ | . 729 | 477 | . $005-.010$ |
| . 705 | . 265 | . $020-.040$ | . 709 | . 259 | . $040-.060$ | . 712 | . 252 | . $005-.010$ | . 718 | . 375 | . $030-.060$ | . 722 | . 540 | . 078 - . 090 | . 729 | . 500 | . $005-.010$ |
| . 705 | . 274 | . $005-.010$ | . 709 | . 313 | . $005-.110$ | . 712 | . 505 | . $005-.010$ | . 718 | . 378 | . $025-.050$ | . 722 | . 636 | . $010-.020$ | . 729 | . 513 | . 000 - . 016 |
| . 705 | . 311 | . $005-.010$ | . 709 | . 314 | . $005-.010$ | . 712 | . 514 | . $005-.010$ | . 718 | . 380 | . $005-.090$ | . 723 | . 221 | . $005-.040$ | . 729 | . 552 | . $060-.080$ |
| . 705 | . 312 | . $005-.010$ | . 709 | . 316 | . $005-.030$ | . 712 | . 525 | . $040-.060$ | . 718 | . 395 | . $010-.020$ | . 723 | . 314 | . $040-.060$ | . 730 | . 238 | . $060-.080$ |
| . 705 | . 317 | . $005-.010$ | . 709 | . 317 | . $005-.010$ | . 712 | . 530 | . $030-.050$ | . 718 | . 398 | . $005-.010$ | . 723 | . 382 | . $030-.060$ | . 730 | . 280 | . $010-.020$ |
| . 705 | . 361 | . $105-.125$ | . 709 | . 320 | . $0005-.010$ | . 712 | . 567 | . $015-.030$ | . 718 | . 406 | . $005-.010$ | . 723 | . 632 | . $005-.010$ | . 730 | . 287 | . $050-.075$ |
| . 705 | . 383 | . $010-.020$ | . 709 | . 321 | . $005-.010$ | . 712 | . 646 | . $005-.010$ | . 718 | . 408 | . $030-.050$ | . 723 | . 637 | . $010-.020$ | . 730 | . 401 | . $005-.010$ |
| . 705 | . 438 | . $005-.010$ | . 709 | . 322 | . $005-.010$ | . 713 | . 116 | . $050-.070$ | . 718 | . 418 | . $015-.030$ | . 723 | . 641 | . $005-.010$ | . 730 | . 415 | . $0005-.010$ |
| . 705 | . 516 | . $025-.040$ | . 709 | . 327 | . $040-.060$ | . 713 | . 199 | . $015-.030$ | . 718 | . 438 | . $090-.125$ | . 724 | . 173 | . $030-.050$ | . 730 | . 429 | . $005-.010$ |
| . 705 | . 531 | . $005-.010$ | . 709 | . 347 | . $050-.070$ | . 713 | . 206 | . $080-.100$ | . 718 | . 464 | . $000-.010$ | . 724 | . 201 | . $020-.040$ | . 730 | . 433 | . $025-.040$ |
| . 705 | . 550 | . $030-.050$ | . 709 | . 352 | . $015-.030$ | . 713 | . 400 | . $015-.025$ | . 718 | . 465 | . $060-.070$ | . 724 | . 218 | . $005-.020$ | . 730 | . 460 | . $010-.020$ |
| . 705 | . 570 | . $050-.070$ | . 709 | . 381 | . $030-.050$ | . 713 | . 410 | . $005-.010$ | . 718 | . 487 | . $005-.010$ | . 724 | . 382 | . $020-.040$ | . 730 | . 475 | . $020-.040$ |
| . 705 | . 634 | . $015-.025$ | . 709 | . 386 | . $005-.010$ | . 713 | . 437 | . $060-.075$ | . 718 | . 518 | . $020-.040$ | . 724 | . 428 | . $005-.010$ | . 730 | . 480 | . $050-.070$ |
| . 706 | . 254 | . $030-.050$ | . 709 | . 392 | . $010-.020$ | . 713 | . 540 | . $040-.060$ | . 718 | . 562 | . $000-.040$ | . 724 | . 508 | . $025-.040$ | . 730 | . 486 | . $020-.040$ |
| . 706 | . 347 | . $005-.010$ | . 709 | . 394 | . $010-.050$ | . 713 | . 595 | . $010-.020$ | . 718 | . 585 | . 000 - . 010 | . 724 | . 519 | . $020-.040$ | . 730 | . 492 | . $030-.050$ |
| . 706 | . 390 | . $005-.010$ | . 709 | . 395 | . $005-.020$ | . 713 | . 672 | . $005-.010$ | . 718 | . 593 | . $015-.020$ | . 724 | . 570 | . $005-.010$ | . 730 | . 506 | . $040-.060$ |
| . 706 | . 395 | . $062-.083$ | . 709 | . 397 | . $005-.020$ | . 714 | . 101 | . $020-.030$ | . 718 | . 595 | . $005-.010$ | . 724 | . 670 | . $005-.010$ | . 730 | . 519 | . $050-.070$ |
| . 706 | . 398 | . $050-.070$ | . 709 | . 399 | . $010-.020$ | . 714 | . 111 | . 020 - . 030 | . 718 | . 600 | . $045-.060$ | . 725 | . 089 | . $062-.078$ | . 730 | . 526 | . $005-.010$ |
| . 706 | . 402 | . $005-.010$ | . 709 | . 437 | . $005-.050$ | . 714 | . 118 | . $020-.030$ | . 718 | . 638 | . $006-.030$ | . 725 | . 128 | . $040-.060$ | . 730 | . 569 | . $015-.030$ |
| . 706 | . 420 | . $005-.010$ | . 709 | . 455 | . $090-.105$ | . 714 | . 125 | . 020 - . 030 | . 719 | . 132 | . $030-.050$ | . 725 | . 160 | . $020-.040$ | . 730 | . 571 | . 005 - . 010 |
| . 706 | . 434 | . $025-.040$ | . 709 | . 472 | . $005-.050$ | . 714 | . 140 | . $020-.030$ | . 719 | . 196 | . $040-.060$ | . 725 | . 187 | . $060-.090$ | . 730 | . 615 | . $020-.030$ |
| . 706 | . 453 | . $032-.042$ | . 709 | . 474 | . $010-.020$ | . 714 | . 182 | . $005-.010$ | . 719 | . 198 | . $015-.030$ | . 725 | . 251 | . $015-.030$ | . 730 | . 630 | . $030-.042$ |
| . 706 | . 478 | . $040-.060$ | . 709 | . 475 | . $040-.060$ | . 714 | . 223 | . $050-.070$ | . 719 | . 237 | . $005-.010$ | . 725 | . 296 | . $100-.125$ | . 730 | . 632 | . $005-.010$ |
| . 706 | . 500 | . $075-.100$ | . 709 | . 476 | . $005-.010$ | . 714 | . 285 | . $070-.090$ | . 719 | . 240 | . $015-.030$ | . 725 | . 339 | . $005-.030$ | . 731 | . 206 | . $030-.050$ |
| . 706 | . 505 | . $010-.060$ | . 709 | . 482 | . $070-.090$ | . 714 | . 299 | . $020-.030$ | . 719 | . 254 | . 008 - . 016 | . 725 | . 346 | . $005-.010$ | . 731 | . 410 | . $070-.090$ |
| . 707 | . 315 | . $100-.125$ | . 709 | . 483 | . $005-.010$ | . 714 | . 390 | . 048 - . 072 | . 719 | . 324 | . $015-.030$ | . 725 | . 458 | . $010-.020$ | . 731 | . 416 | . $005-.080$ |
| . 707 | . 316 | . $005-.125$ | . 709 | . 490 | . $060-.080$ | . 714 | . 414 | . $040-.060$ | . 719 | . 329 | . $080-.100$ | . 725 | . 505 | . $010-.020$ | . 731 | . 426 | . $010-.020$ |
| . 707 | . 320 | . $005-.010$ | . 709 | . 492 | . $030-.050$ | . 714 | . 555 | . $050-.075$ | . 719 | . 374 | . $010-.015$ | . 725 | . 540 | . $050-.070$ | . 731 | . 433 | . $030-.050$ |
| . 707 | . 335 | . $020-.040$ | . 709 | . 503 | . $080-.105$ | . 715 | . 198 | . $030-.078$ | . 719 | . 378 | . $005-.010$ | . 725 | . 548 | . $020-.040$ | . 731 | . 453 | . $100-.120$ |
| . 707 | . 436 | . $005-.010$ | . 709 | . 519 | . $040-.060$ | . 715 | . 199 | . $060-.083$ | . 719 | . 380 | . $070-.090$ | . 725 | . 630 | . $040-.060$ | . 731 | . 482 | . $020-.040$ |
| . 707 | . 472 | . $015-.030$ | . 709 | . 550 | . $005-.010$ | . 715 | . 315 | . $090-.104$ | . 719 | . 395 | . $040-.060$ | . 726 | . 183 | . $050-.070$ | . 731 | . 564 | . $005-.010$ |
| . 707 | . 480 | . $005-.010$ | . 709 | . 592 | . $030-.050$ | . 715 | . 323 | . $015-.030$ | . 719 | 439 | . $080-.105$ | . 726 | . 286 | . $005-.010$ | . 731 | . 585 | . $005-.010$ |
| . 708 | . 120 | . $072-.120$ | . 709 | . 596 | . $020-.040$ | . 715 | . 330 | . $005-.012$ | . 719 | . 441 | . $070-.090$ | . 726 | . 304 | . $010-.020$ | . 732 | . 043 | . $010-.020$ |
| . 708 | . 136 | . $040-.060$ | . 710 | . 133 | . $005-.010$ | . 715 | . 366 | . $020-.040$ | . 719 | 453 | . $050-.070$ | . 726 | . 315 | . $020-.030$ | . 732 | . 159 | . $070-.090$ |
| . 708 | . 170 | . $040-.060$ | . 710 | . 201 | . $050-.070$ | . 715 | . 369 | . $060-.080$ | . 719 | . 468 | . $020-.040$ | . 726 | . 325 | . $005-.010$ | . 732 | . 163 | . $015-.030$ |
| . 708 | . 218 | . $005-.030$ | . 710 | . 211 | . $070-.090$ | . 715 | . 379 | . $005-.010$ | . 719 | . 543 | . $040-.060$ | . 726 | . 343 | . $005-.010$ | . 732 | . 165 | . $005-.010$ |
| . 708 | . 236 | . $030-.050$ | . 710 | . 236 | . $000-.010$ | . 715 | . 437 | . $008-.012$ | . 719 | . 555 | . $040-.060$ | . 726 | . 375 | . $105-.125$ | . 732 | . 199 | . 042 - . 080 |
| . 708 | . 238 | . $005-.010$ | . 710 | . 238 | . $0005-.010$ | . 715 | . 440 | . $090-.100$ | . 720 | . 254 | . $020-.035$ | . 726 | . 388 | . $005-.010$ | . 732 | . 253 | . $010-.015$ |
| . 708 | . 239 | . $030-.050$ | . 710 | . 252 | . $0008-.016$ | . 715 | . 470 | . $060-.105$ | . 720 | . 259 | . $005-.010$ | . 726 | . 406 | . $030-.050$ | . 732 | . 263 | . $040-.062$ |
| . 708 | . 253 | . $040-.060$ | . 710 | . 278 | . $005-.010$ | . 715 | . 474 | . $030-.060$ | . 720 | . 281 | . $110-.187$ | . 726 | . 439 | . $020-.040$ | . 732 | . 281 | . $050-.075$ |
| . 708 | . 257 | . $050-.070$ | . 710 | . 279 | . $005-.010$ | . 715 | . 481 | . $025-.040$ | . 720 | . 315 | . $005-.010$ | . 726 | . 485 | . $015-.030$ | . 732 | . 290 | . $005-.010$ |
| . 708 | . 271 | . $105-.120$ | . 710 | . 288 | . $015-.125$ | . 715 | . 495 | . $005-.010$ | . 720 | . 321 | . $050-.075$ | . 726 | . 632 | . $005-.010$ | . 732 | . 330 | . 0005 - . 060 |
| . 708 | . 279 | . $060-.080$ | . 710 | . 301 | . $010-.020$ | . 715 | . 500 | . $020-.035$ | . 720 | . 341 | . $090-.105$ | . 727 | . 257 | . $020-.040$ | . 732 | . 335 | . $020-.040$ |
| . 708 | . 293 | . $050-.070$ | . 710 | . 308 | . $100-.120$ | . 715 | . 526 | . $015-.025$ | . 720 | . 360 | . $020-.030$ | . 727 | . 259 | . $130-.150$ | . 732 | . 443 | . $015-.030$ |
| . 708 | . 305 | . $005-.010$ | . 710 | . 315 | . $005-.010$ | . 715 | . 535 | . $025-.040$ | . 720 | . 380 | . $020-.040$ | . 727 | . 397 | . $005-.010$ | . 732 | . 475 | . 008 - . 015 |
| . 708 | . 315 | . $005-.010$ | . 710 | . 317 | . $005-.010$ | . 716 | . 230 | . $015-.030$ | . 720 | . 401 | . $005-.015$ | . 727 | . 448 | . $005-.010$ | . 732 | . 502 | . $025-.042$ |
| . 708 | . 319 | . $005-.070$ | . 710 | . 318 | . $010-.015$ | . 716 | . 264 | . $020-.040$ | . 720 | . 446 | . $025-.040$ | . 727 | . 480 | . $040-.050$ | . 732 | . 550 | . $040-.050$ |
| . 708 | . 322 | . $005-.010$ | . 710 | . 330 | . $010-.020$ | . 716 | . 324 | . $005-.010$ | . 720 | . 455 | . $105-.125$ | . 727 | . 500 | . $015-.030$ | . 733 | . 159 | . $070-.090$ |
| . 708 | . 335 | . $020-.030$ | . 710 | . 342 | . $020-.030$ | . 716 | . 405 | . $025-.042$ | . 720 | . 463 | . $080-.104$ | . 727 | . 512 | . $010-.020$ | . 733 | . 234 | . $005-.010$ |
| . 708 | . 338 | . $005-.010$ | . 710 | . 354 | . 008 - . 020 | . 716 | . 474 | . $030-.050$ | . 720 | . 473 | . $000-.010$ | . 727 | . 570 | . $040-.060$ | . 733 | . 389 | . $010-.020$ |
| . 708 | . 339 | . $040-.060$ | . 710 | . 376 | . 020 - . 040 | . 716 | . 515 | . $040-.062$ | . 720 | . 476 | . $070-.090$ | . 727 | . 576 | . $015-.035$ | . 733 | . 435 | . $030-.050$ |
| . 708 | . 341 | . $005-.010$ | . 710 | . 413 | . $050-.072$ | . 716 | . 624 | . $030-.048$ | . 720 | . 502 | . $015-.020$ | . 727 | . 586 | . $015-.030$ | . 733 | . 502 | . $040-.060$ |
| . 708 | . 347 | . $005-.010$ | . 710 | . 454 | . $005-.010$ | . 716 | . 630 | . 020 - . 040 | . 720 | . 550 | . $005-.010$ | . 728 | . 174 | . $020-.040$ | . 733 | . 515 | . $050-.070$ |
| . 708 | . 354 | . $050-.060$ | . 710 | . 473 | . $010-.020$ | . 717 | . 187 | . $010-.020$ | . 720 | . 564 | . $020-.032$ | . 728 | . 219 | . $010-.020$ | . 733 | . 650 | . $010-.015$ |
| . 708 | . 372 | . $010-.020$ | . 710 | . 474 | . $005-.010$ | . 717 | . 223 | . $050-.070$ | . 720 | . 566 | . $015-.030$ | . 728 | . 251 | . $005-.010$ | . 734 | . 162 | . $015-.030$ |
| . 708 | . 375 | . $005-.010$ | . 710 | . 475 | . $015-.030$ | . 717 | . 290 | . $030-.050$ | . 720 | . 568 | . $015-.030$ | . 728 | . 253 | . $025-.040$ | . 734 | . 187 | . $005-.010$ |
| . 708 | . 393 | . $005-.020$ | . 710 | . 497 | . $030-.050$ | . 717 | . 293 | . $010-.020$ | . 720 | . 594 | . $050-.075$ | . 728 | . 259 | . $025-.040$ | . 734 | . 192 | . $080-.125$ |
| . 708 | . 394 | . $050-.070$ | . 710 | . 505 | . $050-.070$ | . 717 | . 318 | . $025-.040$ | . 720 | . 612 | . $0005-.010$ | . 728 | . 291 | . $025-.040$ | . 734 | . 198 | . $070-.090$ |
| . 708 | . 395 | . $010-.020$ | . 710 | . 507 | . $020-.035$ | . 717 | . 322 | . $032-.050$ | . 720 | . 621 | . $005-.010$ | . 728 | . 292 | . $025-.042$ | . 734 | . 203 | . $040-.080$ |
| . 708 | . 404 | . $050-.070$ | . 710 | . 525 | . $005-.010$ | . 717 | . 396 | . $020-.040$ | . 720 | . 639 | . $005-.010$ | . 728 | . 328 | . 025 -. 040 | . 734 | . 209 | . $005-.010$ |
| . 708 | . 413 | . $080-.100$ | . 710 | . 526 | . $010-.025$ | . 717 | . 438 | . $030-.050$ | . 720 | . 642 | . $030-.040$ | . 728 | . 375 | . $060-.090$ | . 734 | . 258 | . $040-.060$ |
| . 708 | . 415 | . $025-.040$ | . 710 | . 530 | . $070-.090$ | . 717 | . 440 | . $080-.100$ | . 721 | . 250 | . $050-.075$ | . 728 | . 395 | . $010-.020$ | . 734 | . 260 | . $032-.050$ |
| . 708 | . 478 | . $010-.020$ | . 710 | . 533 | . $050-.070$ | . 717 | . 447 | . $005-.010$ | . 721 | . 318 | . $030-.042$ | . 728 | . 402 | . $010-.040$ | . 734 | . 316 | . $010-.020$ |
| . 708 | . 478 | . $080-.090$ | . 710 | . 575 | . $040-.060$ | . 717 | . 473 | . $015-.030$ | . 721 | . 404 | . 062 - . 078 | . 728 | . 440 | . $005-.010$ | . 734 | . 376 | . $030-.050$ |

NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 734 | . 380 | . $010-.015$ | . 740 | . 160 | . $005-.010$ | . 743 | . 541 | . $005-.010$ | . 746 | . 253 | . $040-.060$ | . 748 | . 259 | . 008 - . 016 | . 749 | . 408 | . $005-.010$ |
| . 734 | . 400 | . $020-.040$ | . 740 | . 200 | . $005-.010$ | . 743 | . 556 | . $005-.008$ | . 746 | . 260 | . $005-.010$ | . 748 | . 315 | . $005-.010$ | . 749 | . 424 | . $040-.060$ |
| . 734 | . 406 | . $050-.125$ | . 740 | . 206 | . $005-.010$ | . 743 | . 572 | . $040-.060$ | . 746 | . 285 | . 000 - . 010 | . 748 | . 316 | . $005-.190$ | . 749 | . 437 | . 042 - . 060 |
| . 734 | . 420 | . $093-.130$ | . 740 | . 250 | . $120-.135$ | . 743 | . 596 | . $005-.010$ | . 746 | . 316 | . 005 - . 030 | . 748 | . 318 | . $005-.020$ | . 749 | 438 | . $010-.020$ |
| . 734 | . 466 | . $060-.075$ | . 740 | . 318 | . $005-.010$ | . 743 | . 600 | . $010-.080$ | . 746 | . 318 | . 078 -. 090 | . 748 | . 322 | . $005-.010$ | . 749 | . 440 | . $005-.070$ |
| . 734 | . 485 | . $020-.030$ | . 740 | . 330 | . $070-.080$ | . 743 | . 623 | . $010-.020$ | . 746 | . 319 | . $040-.060$ | . 748 | . 328 | . $105-.134$ | . 749 | 445 | . $005-.015$ |
| . 734 | . 515 | . $030-.042$ | . 740 | . 341 | . $050-.070$ | . 743 | . 630 | . $016-.025$ | . 746 | . 378 | . $010-.020$ | 748 | . 331 | . $015-.030$ | . 749 | . 459 | . $005-.010$ |
| . 734 | . 531 | . $005-.010$ | . 740 | . 344 | . $020-.030$ | . 744 | . 187 | . $100-.120$ | . 746 | . 379 | . $040-.060$ | . 748 | . 357 | . $070-.090$ | . 749 | 468 | . $005-.010$ |
| . 734 | . 630 | . $032-.048$ | . 7 | . 352 | . $020-.040$ | . 744 | . 215 | . $030-.050$ | . 746 | . 386 | . $060-.070$ | . 748 | . 376 | . $005-.010$ | . 749 | . 47 | . $050-.070$ |
| . 735 | . 193 | . $050-.070$ | . 740 | . 377 | . $050-.093$ | . 744 | . 236 | . $010-.020$ | . 746 | . 390 | . $006-.010$ | . 748 | . 377 | . $156-.187$ | . 749 | . 474 | . $050-.070$ |
| . 735 | . 282 | . $050-.070$ | . 740 | . 380 | . $030-.125$ | . 7 | . 262 | . $015-.030$ | . 746 | . 393 | . $110-.130$ | . 748 | . 384 | . $020-.040$ | . 749 | . 499 | . $020-.080$ |
| . 735 | . 321 | . $030-.060$ | . 740 | . 386 | . $005-.010$ | . 744 | . 370 | . $015-.030$ | . 746 | . 395 | . $030-.050$ | . 748 | . 385 | . $005-.010$ | . 749 | . 503 | . $005-.010$ |
| . 735 | . 346 | . $050-.080$ | . 740 | . 390 | . $005-.050$ | . 744 | . 383 | . $035-.050$ | . 746 | . 405 | . $005-.010$ | . 748 | . 393 | . $060-.080$ | . 749 | . 504 | . $090-.120$ |
| . 735 | . 369 | . $060-.080$ | . 740 | . 391 | . $005-.010$ | . 744 | . 388 | . $005-.010$ | . 746 | . 437 | . 042 - . 060 | . 748 | . 397 | . $005-.010$ | . 749 | . 507 | . 008 - . 016 |
| . 735 | . 371 | . $015-.030$ | . 740 | . 410 | . $105-.125$ | . 744 | . 403 | . $031-.048$ | . 746 | . 438 | . $005-.010$ | . 748 | . 400 | . $005-.010$ | . 749 | . 517 | . $005-.010$ |
| . 735 | . 380 | . $105-.156$ | . 740 | . 412 | . 062 - . 075 | . 744 | . 409 | . $050-.070$ | . 746 | . 445 | . $040-.060$ | . 748 | . 451 | . $005-.010$ | . 749 | . 528 | . $005-.010$ |
| . 735 | . 385 | . $020-.030$ | . 740 | . 439 | . $005-.010$ | . 744 | . 413 | . $105-.125$ | . 746 | . 455 | . $010-.020$ | . 748 | . 461 | . $010-.020$ | . 749 | . 531 | . $005-.010$ |
| . 735 | . 393 | . $005-.110$ | . 740 | . 440 | . $010-.020$ | . 744 | . 430 | . $005-.010$ | . 746 | . 469 | . $030-.060$ | . 748 | . 462 | . $005-.010$ | . 749 | . 562 | . $010-.020$ |
| . 735 | . 401 | . $015-.025$ | . 740 | . 453 | . $020-.040$ | . 744 | . 438 | . $040-.060$ | . 746 | . 480 | . $015-.090$ | . 748 | . 473 | . $005-.015$ | . 749 | . 563 | . $005-.010$ |
| . 735 | . 412 | . $005-.010$ | . 740 | . 489 | . $005-.080$ | . 744 | . 449 | . $060-.080$ | . 746 | . 499 | . $020-.040$ | . 748 | . 476 | . $005-.020$ | . 749 | . 575 | . $040-.060$ |
| . 735 | . 418 | . $060-.080$ | . 740 | . 501 | . 008 - . 015 | . 744 | . 450 | . $050-.075$ | . 746 | . 500 | . $005-.012$ | . 748 | . 501 | . $090-.105$ | . 749 | . 594 | . $010-.020$ |
| . 735 | . 451 | . $050-.070$ | . 740 | . 502 | . $080-.100$ | . 744 | . 500 | . $005-.012$ | . 746 | . 521 | . 000 - . 010 | . 748 | . 503 | . $010-.040$ | . 749 | . 595 | . $035-.062$ |
| . 735 | . 454 | . $005-.010$ | . 740 | . 510 | . $040-.060$ | . 744 | . 504 | . $005-.010$ | . 746 | . 531 | . 005 - . 020 | . 748 | . 504 | . $050-.070$ | . 749 | . 599 | . $015-.030$ |
| . 735 | . 454 | . $100-.130$ | . 740 | . 511 | . $005-.010$ | . 744 | . 507 | . $040-.075$ | . 746 | . 533 | . $030-.050$ | . 748 | . 507 | . $020-.036$ | . 749 | . 609 | . $005-.010$ |
| . 735 | . 500 | . $020-.070$ | . 740 | . 550 | . $005-.010$ | . 744 | . 523 | . $030-.050$ | . 746 | . 564 | . $015-.030$ | . 748 | . 511 | . $010-.020$ | . 749 | . 620 | . $015-.030$ |
| . 735 | . 560 | . $060-.080$ | . 740 | . 571 | . $005-.010$ | . 744 | . 525 | . $040-.050$ | . 746 | . 565 | . $075-.090$ | . 748 | . 513 | . $070-.090$ | . 749 | . 626 | . $040-.060$ |
| . 735 | . 627 | . $040-.060$ | . 740 | . 603 | . $005-.010$ | . 744 | . 532 | . $010-.020$ | . 746 | . 579 | . $025-.048$ | . 748 | . 553 | . $005-.010$ | . 749 | . 633 | . $010-.020$ |
| . 736 | . 118 | . $015-.030$ | . 740 | . 626 | . $005-.010$ | . 744 | . 561 | . $005-.010$ | . 746 | . 608 | . $050-.070$ | . 748 | . 563 | . $015-.030$ | . 749 | . 640 | . $030-.060$ |
| . 736 | . 159 | . $040-.050$ | . 740 | . 628 | . $005-.010$ | . 744 | . 599 | . $005-.012$ | . 746 | . 621 | . $005-.010$ | . 748 | . 570 | . $005-.012$ | . 749 | . 64 | . $005-.010$ |
| . 736 | . 160 | . $030-.050$ | . 740 | . 631 | . $005-.010$ | 74 | . 622 | . $020-.040$ | . 746 | . 627 | . $020-.040$ | . 748 | . 573 | . $012-.020$ | . 749 | . 650 | . $040-.050$ |
| . 736 | . 268 | . 042 -. 060 | . 740 | . 659 | . $005-.010$ | . 745 | . 095 | . $005-.010$ | . 746 | . 634 | . $010-.020$ | . 748 | . 582 | . $005-.010$ | . 749 | . 669 | . $005-.010$ |
| . 736 | . 310 | . 048 - . 070 | . 740 | . 660 | . $020-.030$ | . 745 | . 120 | . $015-.040$ | . 746 | . 670 | . $005-.010$ | . 748 | . 626 | . $040-.060$ |  |  |  |
| . 736 | . 313 | . $040-.060$ | . 740 | . 691 | . $005-.010$ | . 745 | . 126 | . $032-.050$ | . 747 | . 131 | . 025 - . 040 | . 748 | . 629 | . $010-.020$ |  |  |  |
| . 736 | . 318 | . $015-.030$ | . 740 | . 696 | . $010-.020$ | . 745 | . 143 | . $035-.055$ | . 747 | . 143 | . $030-.050$ | . 748 | . 632 | . $015-.030$ |  |  |  |
| . 736 | . 380 | . $020-.030$ | . 741 | . 201 | . $015-.025$ | . 745 | . 184 | . $010-.020$ | . 747 | . 214 | . $065-.080$ | . 748 | . 634 | . $005-.030$ |  |  |  |
| . 736 | . 386 | . 040 - . 060 | . 741 | . 203 | . $060-.080$ | . 745 | . 190 | . $040-.060$ | . 747 | . 235 | . $005-.010$ | . 748 | . 635 | . $015-.025$ |  |  |  |
| . 736 | . 436 | . $005-.010$ | . 741 | . 261 | . $156-.187$ | . 745 | . 191 | . $025-.035$ | . 747 | . 261 | . $015-.025$ | . 748 | . 644 | . $025-.040$ |  |  |  |
| . 736 | . 467 | . $0005-.010$ | . 741 | . 291 | . $015-.025$ | . 745 | . 193 | . 022 - . 060 | . 747 | . 268 | . 005 - . 010 | . 748 | . 670 | . $005-.015$ |  |  |  |
| . 736 | . 504 | . $007-.016$ | . 741 | . 296 | . $015-.030$ | . 745 | . 200 | . $050-.070$ | . 747 | . 269 | . $040-.060$ | . 748 | . 693 | . $005-.010$ |  |  |  |
| . 736 | . 516 | . $030-.050$ | . 741 | . 322 | . $050-.075$ | . 745 | . 214 | . $015-.030$ | . 747 | . 315 | . $005-.010$ | . 749 | . 064 | . $030-.050$ |  |  |  |
| . 736 | . 565 | . $005-.010$ | . 741 | . 378 | . $050-.080$ | . 745 | . 234 | . $040-.060$ | . 747 | . 316 | . $030-.040$ | . 749 | . 087 | . $015-.030$ | . 750 | . 06 | . 025 -. 048 |
| . 736 | . 578 | . $015-.025$ | . 741 | . 395 | . $025-.040$ | . 745 | . 244 | . $005-.010$ | . 747 | . 317 | . $040-.060$ | . 749 | . 160 | . 008 - . 016 | . 750 | . 069 | . 005 - . 010 |
| . 736 | . 595 | . $040-.062$ | . 741 | . 412 | . $080-.105$ | . 745 | . 255 | . $032-.050$ | . 747 | . 324 | . $020-.030$ | . 749 | . 161 | . $060-.090$ | . 750 | . 078 | . $005-.010$ |
| . 736 | . 601 | . $015-.030$ | . 741 | . 505 | . $060-.083$ | . 745 | . 264 | . $010-.020$ | . 747 | . 376 | . $010-.020$ | . 749 | . 162 | . $030-.050$ | . 750 | . 085 | . $005-.010$ |
| . 736 | . 633 | . $015-.030$ | . 741 | . 515 | . $040-.060$ | . 745 | . 265 | . $050-.125$ | . 747 | . 377 | . $010-.015$ | . 749 | . 181 | . $060-.090$ | . 750 | . 090 | . $010-.015$ |
| . 736 | . 650 | . $025-.040$ | . 741 | . 529 | . $010-.020$ | . 745 | . 291 | . $005-.010$ | . 747 | . 380 | . 008 -. 016 | . 749 | . 190 | . $010-.020$ | . 750 | . 096 | . $060-.090$ |
| . 737 | . 318 | . $015-.025$ | . 741 | . 531 | . $050-.070$ | . 745 | . 316 | . $060-.070$ | . 747 | . 395 | . $010-.020$ | . 749 | . 194 | . $090-.125$ | . 750 | . 102 | . $015-.025$ |
| . 737 | . 330 | . $040-.060$ | . 741 | . 562 | . $030-.060$ | . 745 | . 317 | . $105-.135$ | . 747 | . 397 | . $105-.125$ | . 749 | . 200 | . $005-.010$ | . 750 | . 118 | . $005-.010$ |
| . 737 | . 364 | . $005-.010$ | . 741 | . 570 | . $020-.040$ | . 745 | . 320 | . $080-.105$ | . 747 | . 468 | . $030-.050$ | . 749 | . 200 | . $020-.042$ | . 750 | . 125 | . 012 -. 025 |
| . 737 | . 419 | . $030-.060$ | . 741 | . 636 | . $015-.030$ | . 745 | . 330 | . $015-.030$ | . 747 | . 475 | . $008-.012$ | . 749 | . 203 | . $125-.156$ | . 750 | . 126 | . $005-.010$ |
| . 737 | . 436 | . $040-.050$ | . 741 | . 640 | . $005-.010$ | . 745 | . 389 | . $050-.070$ | . 747 | . 478 | . $005-.015$ | . 749 | . 204 | . $005-.060$ | . 750 | . 128 | . $005-.010$ |
| . 737 | . 503 | . $060-.083$ | . 741 | . 690 | . $005-.010$ | . 745 | 03 | . $050-.060$ | . 747 | 91 | . $005-.010$ | . 749 | . 220 | . $105-.135$ | . 750 | . 129 | . $090-.104$ |
| . 737 | . 505 | . 005 -. 070 | . 742 | . 149 | . $005-.010$ | . 745 | . 422 | . $090-.100$ | . 747 | . 508 | . $100-.125$ | . 749 | . 221 | . $040-.060$ | . 750 | . 133 | . $030-.050$ |
| . 737 | . 510 | . $010-.02$ | . 742 | . 226 | . $075-.100$ | . 745 | . 438 | . $020-.036$ | . 747 | . 510 | . $015-.030$ | . 749 | . 229 | . $160-.187$ | . 750 | . 134 | . $005-.010$ |
| . 737 | . 537 | . $030-.050$ | . 742 | . 251 | . $040-.060$ | . 745 | . 451 | . $010-.020$ | . 747 | . 517 | . $010-.020$ | . 749 | . 237 | . $005-.030$ | . 750 | . 143 | . $015-.030$ |
| . 737 | . 546 | . $005-.010$ | . 742 | . 271 | . $110-.130$ | . 745 | . 454 | . $120-.140$ | . 747 | . 561 | . $010-.025$ | . 749 | . 252 | . $025-.040$ | . 750 | . 146 | . $010-.078$ |
| . 737 | . 550 | . 025 -. 040 | . 742 | . 346 | . $020-.030$ | . 745 | . 455 | . $032-.050$ | . 747 | . 566 | . $050-.070$ | . 749 | . 257 | . $072-.120$ | . 750 | . 147 | . $005-.015$ |
| . 738 | . 342 | . 042 - . 060 | . 742 | . 360 | . $050-.060$ | . 745 | . 468 | . $005-.012$ | . 747 | . 594 | . $005-.010$ | . 749 | . 258 | . $030-.040$ | . 750 | . 150 | . $005-.020$ |
| . 738 | . 346 | . $005-.010$ | . 742 | . 378 | . $080-.104$ | . 745 | . 509 | . $005-.010$ | . 747 | . 618 | . $0005-.010$ | . 749 | . 263 | . $030-.050$ | . 750 | . 155 | . $005-.010$ |
| . 738 | . 511 | . $015-.030$ | . 742 | . 380 | . $030-.050$ | . 745 | . 510 | . $020-.040$ | . 747 | . 628 | . $005-.010$ | . 749 | . 268 | . $060-.090$ | . 750 | . 156 | . $025-.075$ |
| . 738 | . 538 | . $015-.030$ | . 742 | . 387 | . $100-.135$ | . 745 | . 538 | . $030-.050$ | . 747 | . 632 | . $030-.050$ | . 749 | . 272 | . $005-.010$ | . 750 | . 161 | . $090-.100$ |
| . 738 | . 540 | . $015-.025$ | . 742 | . 389 | . 042 - . 062 | . 745 | . 541 | . $010-.025$ | . 747 | . 651 | . 0005 - . 010 | . 749 | . 286 | . $105-.120$ | . 750 | . 165 | . $060-.080$ |
| . 738 | . 544 | . $005-.010$ | . 742 | . 426 | . $050-.070$ | . 745 | . 558 | . $010-.020$ | . 747 | . 691 | . $015-.025$ | . 749 | . 313 | . $005-.040$ | . 750 | . 166 | . 025 - . 035 |
| . 738 | . 594 | . $015-.030$ | . 742 | . 443 | . $025-.060$ | . 745 | . 560 | . $005-.010$ | . 748 | . 066 | . $015-.030$ | . 749 | . 315 | . $005-.010$ | . 750 | . 171 | . $005-.010$ |
| . 738 | . 595 | . $005-.010$ | . 742 | . 462 | . $005-.010$ | . 745 | . 562 | . $020-.030$ | . 748 | . 136 | . $031-.042$ | . 749 | . 316 | . $005-.010$ | . 750 | . 172 | . $010-.020$ |
| . 739 | . 222 | . $040-.060$ | . 742 | . 466 | . $060-.075$ | . 745 | . 571 | . $005-.010$ | . 748 | . 139 | . $020-.042$ | . 749 | . 322 | . $005-.010$ | . 750 | . 184 | . $030-.050$ |
| . 739 | . 305 | . $010-.020$ | . 742 | . 474 | . $080-.100$ | . 745 | . 576 | . 042 - . 060 | . 748 | . 140 | . $005-.010$ | . 749 | . 323 | . $105-.125$ | . 750 | . 186 | . $005-.015$ |
| . 739 | . 333 | . $050-.070$ | . 742 | . 502 | . $060-.070$ | . 745 | . 591 | . $030-.050$ | . 748 | . 147 | . $062-.075$ | . 749 | . 330 | . $060-.090$ | . 750 | . 188 | . $060-.083$ |
| . 739 | . 407 | . $060-.080$ | . 742 | . 517 | . $005-.030$ | . 745 | . 599 | . $005-.010$ | . 748 | . 173 | . $032-.050$ | . 749 | . 347 | . $020-.035$ | . 750 | . 189 | . $005-.104$ |
| . 739 | . 431 | . $070-.090$ | . 742 | . 566 | . $025-.040$ | . 745 | . 605 | . $005-.010$ | . 748 | . 180 | . $008-.016$ | . 749 | . 350 | . $005-.010$ | . 750 | . 190 | . $015-.125$ |
| . 739 | . 505 | . $015-.030$ | . 742 | . 593 | . $025-.040$ | . 745 | . 626 | . $040-.060$ | . 748 | . 197 | . $005-.010$ | . 749 | . 351 | . $005-.010$ | . 750 | . 191 | . $050-.075$ |
| . 739 | . 519 | . $005-.010$ | . 742 | . 671 | . $010-.020$ | . 745 | . 628 | . $005-.010$ | . 748 | . 201 | . $060-.090$ | . 749 | . 364 | . $005-.010$ | . 750 | . 192 | . $050-.070$ |
| . 739 | . 522 | . $015-.030$ | . 743 | . 144 | . $070-.090$ | . 745 | . 661 | . $010-.015$ | . 748 | . 237 | . 000 - . 010 | . 749 | . 375 | . $025-.040$ | . 750 | . 193 | . $010-.075$ |
| . 739 | . 565 | . $015-.030$ | . 743 | . 271 | . $050-.075$ | . 745 | . 693 | . $010-.020$ | . 748 | . 238 | . $005-.010$ | . 749 | . 379 | . $036-.060$ | . 750 | . 194 | . $042-.062$ |
| . 739 | . 576 | . $005-.010$ | . 743 | . 390 | . $005-.010$ | . 746 | . 100 | . $032-.050$ | . 748 | . 239 | . $050-.070$ | . 749 | . 386 | . $005-.010$ | . 750 | . 195 | . $005-.125$ |
| . 739 | . 605 | . $040-.060$ | . 743 | . 417 | . $005-.010$ | . 746 | . 125 | . $015-.030$ | . 748 | . 241 | . $040-.060$ | . 749 | . 387 | . $005-.010$ | . 750 | . 197 | . $005-.010$ |
| . 739 | . 632 | . $005-.010$ | . 743 | . 475 | . $040-.050$ | . 746 | . 166 | . $050-.075$ | . 748 | . 249 | . $050-.075$ | . 749 | . 395 | . $005-.010$ | . 750 | . 198 | . $025-.105$ |
| . 739 | . 634 | . $005-.010$ | . 743 | . 488 | . $060-.080$ | . 746 | . 200 | . $060-.080$ | . 748 | . 252 | . $005-.010$ | . 749 | . 397 | . $015-.025$ | . 750 | . 200 | . $030-.060$ |
| . 739 | . 656 | . $025-.040$ | . 743 | . 520 | . $070-.090$ | . 746 | . 203 | . $030-.050$ | . 748 | . 254 | . $060-.090$ | . 749 | . 402 | . $100-.120$ | . 750 | . 202 | . $005-.010$ |
| . 740 | . 143 | . $070-.080$ | . 743 | . 531 | . $005-.010$ | . 746 | . 204 | . $070-.090$ | . 748 | . 255 | . $005-.010$ | . 749 | . 403 | . $005-.008$ | . 750 | . 203 | . $030-.050$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $e_{\text {enny }}^{\text {ess }}$ | O.D. | I.D. | Choose Any Thickness From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\begin{aligned} & \text { Choose } \\ & \text { Thickne } \\ & \text { From } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 750 | 204 | . $050-.070$ | . 750 | . 396 | . 060 - . 070 | . 750 | . 630 | . 005 - . 060 | 751 | 600 | . $030-.050$ | . 75 | . 533 | . $010-.020$ | . 766 | . 535 | . 080 - . 100 |
| . 750 | . 206 | . $070-.090$ | . 750 | . 400 | . 010 - . 040 | . 750 | . 632 | . $005-.010$ | . 751 | 606 | . 005 - . 010 | . 755 | . 552 | . $030-.040$ | . 766 | . 557 | . 025 -. 040 |
| . 750 | . 209 | . $030-.050$ | . 750 | 402 | . 042 - . 060 | . 750 | . 634 | . $005-.020$ | . 751 | 626 | . 005 - . 025 | . 755 | . 54 | . 005 -.010 | . 766 |  | . 015 -. 030 |
| . 750 | . 213 | . $105-.125$ | . 750 | . 406 | . 010 - . 030 | . 750 | . 639 | . 015 -. 030 | . 751 | . 633 | . 005 - .010 | . 755 | . 565 | . 040 -. 060 | . 766 | . 610 | . 030 -. 050 |
| . 750 | . 218 | . $005-.010$ | . 750 | . 406 | . 090 - .110 | . 750 | . 640 | . $010-.020$ | . 751 | . 634 | . $005-.010$ | . 755 | . 586 | . $005-.010$ | . 766 | . 676 | . 005 - . 010 |
| . 750 | . 223 | . 125 - .156 | . 750 | . 407 | . $120-.134$ | . 750 | . 645 | . 010 - . 020 | . 751 | 639 | . $010-.015$ | . 756 | . 230 | . $005-.010$ | . 767 | . 073 | . 025 - . 040 |
| . 750 | . 229 | . $005-.010$ | . 750 | . 411 | . $060-.070$ | . 750 | . 650 | . 025 -. 040 | . 751 | . 650 | . 010 - . 020 | . 756 | . 258 | . $075-100$ | . 767 | . 084 | . $015-.030$ |
| . 750 | . 232 | . $050-.075$ | . 750 | . 413 | . $005-.015$ | . 750 | . 651 | . 040 - . 060 | . 752 | . 143 | . $090-.120$ | . 756 | . 375 | . $040-.050$ | . 767 | . 224 | . 090 -.110 |
| . 750 | 236 | . 005 - . 030 | . 750 | . 415 | . $005-.010$ | . 750 | . 679 | . $005-.010$ | . 752 | . 145 | . 100 -. 125 | . 756 | . 395 | . 005 - . 010 | . 767 | . 301 | . $100-.125$ |
| . 750 |  | . 030 | . 750 | . 419 | . 080 | . 750 | . 691 | . 010 | . 75 | 150 | . $090-.105$ | . 756 | . 408 |  |  |  | . 020 - . 040 |
| . 750 | . 250 | . $005-.062$ | . 750 | . 420 | . $105-.125$ | . 750 | . 692 | . $015-.025$ | . 752 | 181 | . $080-104$ | . 756 | . 500 | . 010 - . 020 | . 767 | . 429 | . 005 - . 010 |
| . 750 | . 251 | . $005-.030$ | . 750 | . 426 | . $005-.010$ | . 750 | . 697 | . $030-.060$ | . 75 | . 186 | . $005-.010$ | . 756 | . 564 | . $005-.010$ | . 767 | . 537 | . 005 -. 010 |
| . 750 | . 252 | . $005-.080$ | . 750 | . 437 | . 005 -. 010 | . 750 | . 700 | . 010 - . 0 | . 75 | . 196 | . $040-.060$ | . 756 | . 570 | . $020-.030$ | . 767 | . 563 | . 020 - . 040 |
| . 750 | . 253 | . 025 -. 040 | . 750 | . 438 | . 040 - .06 | . 750 | . 705 | . 010 - . 020 | . 752 | . 212 | . $030-.060$ | . 757 | . 139 | . 0055 -. 010 | . 767 | . 576 | . 030 - . 050 |
| . 750 | . 254 | . $005-.100$ | . 750 | . 439 | . $010-.020$ | . 751 | . 105 | . 010 - . 020 | . 752 | . 250 | . $005-.010$ | . 757 | . 243 | . $005-.020$ | . 767 | . 588 | . 015 - . 030 |
| . 750 | . 256 | . $040-.060$ | . 750 | . 440 | . 080 - . 104 | . 751 | . 126 | . $030-.050$ | . 75 | . 269 | . $100-.135$ | . 757 | . 279 | . $005-.015$ | . 767 | . 699 | . 005 - . 010 |
| . 750 | . 257 | . $090-.120$ | . 750 | . 441 | . $060-.090$ | . 751 | . 129 | . $050-.070$ | . 75 | . 303 | . $005-.012$ | . 757 | . 387 | . $060-.125$ | . 768 | . 235 | . 040 -. 060 |
| . 750 | . 259 | . $005-.032$ | . 750 | . 442 | . $005-.090$ | . 751 | . 140 | . 080 - . 100 | . 75 | . 315 | . 104 - 135 | . 757 | . 400 | . $040-.060$ | . 768 | . 378 | . 110 -. 130 |
| . 750 | 200 | . $090-125$ | . 750 | . 444 | . 015 - . 03 | . 751 | . 168 | . 040 - . 060 | . 75 | . 317 | . 010 - . 020 | . 757 | . 436 | . 005 - . 010 | . 768 | . 415 | . 050 - . 070 |
| . 750 | . 261 | . $040-.080$ | . 750 | . 445 | . $030-.050$ | . 751 | . 170 | . $040-.06$ | . 75 | . 319 | . $005-.030$ | . 757 | . 468 | . $030-.050$ | . 768 | . 416 | . 050 - . 070 |
| . 750 | . 264 | . $005-104$ | . 750 | . 446 | . 015 - . 030 | . 751 | . 184 | . $005-.010$ | . 752 | . 320 | . $050-.070$ | . 757 | . 470 | . $020-.040$ | . 768 | . 471 | . 010 - .020 |
| . 750 | . 26 | . $050-.120$ | . 750 | . 448 | . 005 - . 01 | . 751 | . 187 | . 010 - . 020 | . 752 | . 322 | . 005 - . 010 | . 757 | . 563 | . $010-.020$ | . 768 | . 530 | . 010 - . 030 |
| . 75 | . 266 | . $072-.135$ | . 750 | . 450 | . $025-.0$ | . 751 | . 188 | . 060 | . 75 | . 340 | . $005-.0$ | . 758 | . 23 | . $005-.010$ | . 76 | . 545 | . $020-.040$ |
| . 750 | . 267 | . $010-.025$ | . 750 | . 451 | . $036-.050$ | . 751 | . 190 | . $005-.010$ | . 75 | . 357 | . $050-.070$ | . 758 | . 237 | . $0055 . .010$ | . 768 | . 631 | . 020 -. 040 |
| . 750 | 268 | . $010-.080$ | 750 | . 454 | . 042 - .12 | . 751 | . 194 | . $090-.125$ | . 75 | . 375 | . $062-.075$ | . 758 | . 310 | . $015-.030$ | . 76 | . 202 | . 050 - . 070 |
| . 750 | . 270 | . $005-.010$ | . 750 | . 457 | . 070 - . 099 | . 751 | . 200 | . 042 - . 062 | . 75 | . 379 | . $090-.110$ | . 758 | . 350 | . $080-100$ | . 769 | . 240 | . $050-.070$ |
| . 750 | . 277 | . 005 -.010 | . 750 | . 468 | . 010 - . 12 | . 751 | . 204 | . 005 - . 010 | . 75 | . 380 | . $090-.120$ | . 758 | . 394 | . $040-.060$ | . 769 | . 256 | . $005-.035$ |
| . 750 | 28 | . $005-.07$ | . 75 | . 470 | . 020 - . 0 | . 751 | . 205 | . 060 | . 75 | . 38 | . $050-.070$ | . 758 | ¢08 | . $050-.075$ | 76 |  |  |
| . 750 | . 282 | . $105-.135$ | . 750 | . 472 | . 016 - . 025 | . 751 | . 206 | . $040-.075$ | . 75 | . 38 | . $005-.010$ | . 759 | . 46 | . $005-.010$ | . 76 | . 399 | . $135-.156$ |
| . 750 | . 283 | . $170-.190$ | . 750 | . 476 | . $060-.080$ | . 751 | . 218 | . 020 - . 050 | . 75 | . 406 | . $060-.083$ | . 759 | . 606 | . $0055-.010$ | . 770 | . 141 | . 025 - . 040 |
| . 750 |  | . $015-135$ | . 75 | . 477 | . 005 - . 01 | . 751 | . 22 | . 015 - . 0 | . 75 | . 431 | . 090 -. | 759 | 694 | . $005-.010$ | . 770 | 11 | . 60 |
| . 750 |  | . 015 -. 030 | . 750 | . 478 | . $100-12$ | . 751 | . 239 | . $005-.0$ | . 75 | . 461 | . 008 - . 012 | . 760 | . 03 | . $020-.032$ | . 770 | . 248 | . 005 - . 010 |
| . 750 | . 291 | . $100-.125$ | . 750 | . 480 | . $030-.050$ | . 751 | . 24 | . 080 -. | . 752 | . 475 | . $030-.0$ | 76 | . 12 | . 015 - . 03 | . 770 | . 375 | . 040 |
| . 750 | . 293 | . $100-.125$ | 750 | . 491 | . 015 - .03 | . 751 | . 244 | . $050-.8$ | . 75 | . 502 | . 008 - . 012 | . 760 | . 15 | . $020-.040$ | . 770 | . 377 | . 040 -. 060 |
| . 750 | . 295 | . $015-.030$ | . 750 | . 496 | . 040 - . 060 | . 751 | . 250 | . $080-.140$ | . 75 | . 504 | . $010-.050$ | . 760 | . 200 | . $090-.110$ | . 770 | . 384 | . 020 - . 040 |
| . 750 | . 299 | . $010-.020$ | . 750 | . 499 | . $100-1$ | . 751 | . 255 | . $050-.070$ | . 752 | . 50 | . 015 - . 030 | . 760 | . 25 | . 080 - . 104 | . 770 | . 385 | . $015-.030$ |
| . 750 | . 303 | . $060-.080$ | . 750 | . 500 | . $005-.06$ | . 751 | . 257 | . 050 - . 010 | . 75 | . 516 | . $005-.015$ | . 760 | . 260 | . $030-.062$ | . 770 | . 430 | . 030 - |
| . 750 | . 312 | . $035-.050$ | . 75 | . 502 | . $005-10$ | . 751 | . 265 | . $005-.015$ | . 75 | . 55 | . 040 - . 070 | . 760 | . 26 | . $040-.060$ | . 770 | . 474 | . 030 - . 040 |
| . 750 | . 313 | . $020-.135$ | . 750 | 50 | . 005 - . 02 | . 751 | . 266 | . $032-.050$ | . 75 | . 564 | . $050-.070$ | . 760 | . 32 | . $050-.070$ | . 770 | . 517 | . $005-.015$ |
| . 750 | . 315 | . $025-.190$ | . 750 | . 504 | . $015-.02$ | . 751 | . 272 | . $100-.125$ | . 75 | . 570 | . 010 - . 20 | 760 | . 33 | . $005-.0$ | . 770 | . 524 | . $040-.060$ |
| . 750 | . 31 | . 007 - .12 | . 75 | . 505 | . $025-1$ | . 751 | . 296 | . $050-.0$ | . 75 | . | . $060-.0$ | . | . | . 040 - . 0 | . 770 | . 525 | . 005 |
| . 750 | . 317 | . $005-.030$ | . 750 | . 506 | . 005 - . 020 | . 751 | . 303 | . 005 - . 010 | . 75 | . 62 | . $050-.070$ | . 760 | . 44 | . 010 - .020 | . 770 | . 531 | . $050-.060$ |
| . 750 | . 318 | . $005-.015$ | . 750 | . 509 | . $005-.01$ | . 751 | . 307 | . 010 - .020 | . 75 | . 697 | . $010-.020$ | . 760 | . 47 | . $050-.070$ | . 770 | . 536 | . 015 -. 030 |
| . 750 | . 319 | . $040-10$ | . | . 510 | . 010 - . 02 | . 751 | . 315 | . $015-.030$ | . 753 | . 133 | . $075-.090$ | . 760 | . 482 | . 040 -. 060 | . 770 | . 571 | . 025 -. 040 |
| . 750 | . 320 | . $015-.025$ | . 750 | . 510 | . 100 - .120 | . 751 | . 322 | . $050-.075$ | . 753 | . 170 | . $020-.040$ | . 760 | . 508 | . $105-.120$ | . 770 | . 636 | . 020 - . 040 |
| . 750 | . 321 | . 005 - . 010 | . 75 | . 511 | . $030-.0$ | . 75 | . 325 | . $015-.0$ | . 75 |  | . 010 - . 0 | . 760 | 5 | . 015 - . 030 | . 770 | 6 | . 005 -. 010 |
| . 750 | . 325 | . $125-156$ | . 750 | . 512 | . 005 - . 075 | . 751 | . 331 | . $075-.093$ | . 753 | . 33 | . $050-.070$ | . 760 | . 565 | . $020-.040$ | . 770 | . 680 | . $035-.045$ |
| . 750 | . 326 | . $025-.040$ | . 750 | . 513 | . $010-075$ | . 751 | . 332 | . $005-.010$ | . 753 | . 330 | . $110-.130$ | . 760 | . 571 | . $070-.090$ | . 770 | . 711 | . 015 -. 030 |
| . 750 | . 327 | . $062-.090$ | . 750 | . 514 | . $100-.1$ | . 751 | . 335 | . $090-.125$ | . 753 | . 337 | . $100-.125$ | . 760 | . 579 | . $005-.008$ | . 771 | . 380 | . 005 -. 010 |
| . 750 | . 329 | . 070 - . 09 | . 750 | . 517 | . $030-.050$ | . 751 | . 343 | . 025 -. 040 | . 753 | . 375 | . $100-.125$ | . 760 | . 592 | . $020-.035$ | . 771 | . 474 | . $050-.070$ |
| . 750 | . 330 | . $025-.040$ | . 750 | . 522 | . 010 - .020 | . 751 | . 361 | . $005-.010$ | . 753 | . 381 | . $134-187$ | . 760 | . 62 | . $020-.030$ | . 771 | . 511 | . $105-.125$ |
| . 750 | . 331 | . $005-.010$ | . 750 | . 52 | . 015 - . 03 | . 751 | . 376 | . $005-.015$ | . 753 | . 38 | . $050-.0$ | . 760 | . 66 | . $005-.010$ | . 771 | . 554 | . 010 -. 020 |
| . 750 | . 333 | . 005 -. 010 | . 750 | . 525 | . $050-.07$ | . 751 | . 379 | . $040-.06$ | . 753 | . 405 | . $050-.0$ | . 760 | . 67 | . $010-.0$ | . 771 | . 606 | . 005 |
| . 750 | . 33 | . 042 -. 072 | . 75 | . 528 | . $005-.010$ | . 751 | . 380 | . $005-.020$ | . 753 | . 409 | . $005-.010$ | . 761 | . 141 | . $005-.015$ | . 771 | . 639 | . $050-.060$ |
| . 750 | . 344 | . $075-.100$ | . 750 | . 530 | . $040-.105$ | . 751 | . 387 | . $105-.125$ | . 753 | . 472 | . $100-.120$ | . 761 | . 184 | . $005-.015$ | . 771 | . 700 | . 005 - . 010 |
| . 750 | . 345 | . $005-.125$ | . 750 | . 531 | . 010 - . 020 | . 751 | . 395 | . $020-.03$ | . 753 | . 477 | . $020-.040$ | . 761 | . 56 | . $030-.050$ | . 772 | . 188 | . 020 - . 040 |
| . 750 | . 348 | . 005 - . 010 | . 750 | . 532 | . 020 - . 125 | . 751 | . 400 | . $050-.080$ | . 753 | . 584 | . $025-.050$ | . 762 | . 25 | . 0055 - . 010 | . 772 | . 250 | . 040 - . 060 |
| . 750 | . 350 | . 072 -. 090 | . 750 | . 533 | . $050-.070$ | . 751 | . 420 | . $110-130$ | . 753 | . 526 | . $030-.060$ | . 762 | . 44 | . $040-.060$ | . 772 | . 265 | . 060 - . 070 |
| . 750 | . 354 | . $005-.01$ | . 75 | . 535 | . 010 | . 75 | . 435 | . 005 | . 753 |  | . 005 - . |  |  | . 005 | . 772 | . 404 |  |
| . 750 | . 356 | . 070 - . 080 | . 750 | . 536 | . 040 - . 060 | . 751 | . 437 | . $0055-.010$ | . 753 | . 609 | . $025-.050$ | . 763 | . 503 | . 0055.010 | . 772 | . 412 | . 050 |
| . 750 | . 359 | . $015-.125$ | . 750 | . 540 | . $040-.050$ | . 751 | . 438 | . $050-.070$ | . 753 | . 627 | . $005-.015$ | . 763 | . 660 | . $005-.010$ | . 772 | . 671 | . 010 - .020 |
| . 750 | . 362 | . $050-.075$ | . 750 | . 545 | . 015 - . 030 | . 751 | . 440 | . $050-.070$ | . 753 | . 629 | . $005-.010$ | . 764 | . 315 | . $050-.075$ | . 773 | . 126 | . 005 -. 010 |
| . 750 | . 364 | . $005-.010$ | . 75 | . 549 | . 005 - . 01 | . 751 | . 448 | . 050 - . 0 | . 75 | . 25 | . $005-.010$ | . 764 | . 528 | . $060-.080$ | . 773 | . 238 | . 062 |
| . 750 | . 374 | . $010-.020$ | . 750 | . 550 | . 020 - . 030 | . 751 | . 455 | . $010-.020$ | . 754 | . 26 | . $030-.060$ | . 764 | . 707 | . $005-.010$ | . 773 | . 370 | . 060 - . 080 |
| . 750 | . 375 | . $005-.010$ | . 750 | . 551 | . 010 - . 020 | . 751 | . 463 | . 050 - . 070 | . 754 | . 393 | . $005-.010$ | . 765 | . 117 | . $040-.062$ | . 773 | . 480 | . 015 - . 030 |
| . 750 | . 376 | . $005-.125$ | . 750 | . 558 | . 040 - . 060 | . 751 | . 470 | . $075-.090$ | . 754 | . 428 | . 048 - . 062 | . 765 | . 222 | . $030-.050$ | . 773 | . 579 | . 090 - . 100 |
| . 750 | . 377 | . $005-.010$ | . 750 | . 562 | . 040 - .06 | . 751 | . 499 | . $005-.025$ | . 754 | . 460 | . $105-.125$ | . 765 | . 265 | . $100-.125$ | . 773 | . 656 | . 020 - .040 |
| . 750 | . 378 | . $005-.187$ | . 750 | . 563 | . 010 - . 06 | . 751 | . 500 | . $050-.070$ | . 754 | . 469 | . 040 - . 060 | . 765 | . 28 | . $005-.0$ | . 773 | . 67 | . 040 -. 050 |
| . 750 | . 379 | . 015 -. 040 | . 75 | . 564 | . $005-$. | . 75 | . 503 | . 005 - | . |  | . $030-.0$ |  | . 29 | . | . |  | . 005 |
| . 750 | . 381 | . 048 -.062 | . 750 | . 565 | . 010 - . 040 | . 751 | . 504 | . $010-.080$ | . 754 | . 532 | . $080-105$ | . 765 | . 312 | . $050-.062$ | . 774 | . 251 | . $050-.070$ |
| . 750 | . 382 | . $020-.040$ | . 750 | . 566 | . 012 - . 020 | . 751 | . 505 | . $010-105$ | . 755 | . 222 | . $005-.010$ | . 765 | . 331 | . $025-.040$ | . 774 | . 556 | . $050-.070$ |
| . 750 | . 383 | . 060 - .08 | . 750 | . 569 | . 050 | . 751 | . 506 | . 015 - . 025 | . 755 | . 281 | . 005 - . | . 76 | . 34 | . 025 - | . 774 | . 605 | . 010 |
| . 750 | . 384 | . 0055 -. 020 | . 750 | . 570 | . 020 - . 040 | . 751 | . 508 | .020-. 030 | . 755 | . 335 | . 170 - . 190 | . 765 | . 406 | . $0055-.010$ | . 774 | . 63 | . $010-.020$ |
| . 750 | . 385 | . $005-.010$ | . 750 | . 582 | . $030-.050$ | . 751 | . 513 | . 090 - . 120 | . 755 | . 347 | . 010 - . 020 | . 765 | . 508 | . $005-.010$ | . 774 | . 705 | . $005-.010$ |
| . 750 | . 387 | . $050-.080$ | . 750 | . 584 | . 005 -. 010 | . 751 | . 515 | . 025 -. 040 | . 755 | . 378 | . $010-.080$ | . 765 | . 528 | . $050-.060$ | . 775 | . 228 | . $050-.072$ |
| . 750 | . 388 | . $025-.040$ | . 750 | . 590 | . 005 - . 010 | . 751 | . 516 | . 008 - . 06 | . 755 | . 385 | . $025-.042$ | . 765 | . 53 | . $015-.030$ | . 77 | . 22 | . 070 - . 090 |
| . 750 | . 389 | . $050-.070$ | . 750 | . 595 | . 005 - . 020 | . 751 | . 521 | . 048 - . 060 | . 75 | . 393 | . $005-.010$ | . 76 | . 56 | . $010-.020$ | . 775 | . 231 | . 042 -. 062 |
| . 750 | . 390 | . $005-.105$ | . 750 | . 609 | . 040 - . 06 | . 751 | . 524 | . $005-.010$ | . 755 | . 513 | . $030-.040$ | . 765 | 6 | . $050-.070$ | . 775 |  | . 005 -. 010 |
|  |  |  |  |  |  | . 751 | . 563 | . $005-.040$ | . 755 |  | . $005-.010$ |  |  |  |  |  |  |
| 750 | 395 | - | . 750 | 626 | 015-. | . 751 | . 594 | . 010 - . 02 | . 75 | 532 | 020-.080 | . 766 | . 518 | 050-. | . 775 | . 335 | . 015 - . 03 |

NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED

| D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any ${ }_{\text {Thickness }}^{\text {To }}$ From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \\ & \text { To } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 775 | . 368 | . $080-.090$ | . 780 | . 552 | . $040-.060$ | . 785 | . 392 | . $110-.130$ | . 78 | . 525 | . $005-.010$ | . 79 | . 441 | . $020-.040$ | . 797 | . 413 | . 005 - . 010 |
| . 775 | . 379 | . $0005-.012$ | . 780 | . 562 | . $031-.048$ | . 785 | . 406 | . $005-.010$ | . 787 | . 530 | . $030-.050$ | . 790 | . 448 | . $015-.030$ | . 797 | . 561 | . 020 - . 040 |
| . 775 | . 428 | . $025-.040$ | . 780 | . 566 | . $030-.050$ | . 785 | . 417 | . $050-.070$ | . 787 | . 547 | . $005-.010$ | . 790 | . 450 | . $030-.042$ | . 797 | . 691 | . 025 - . 040 |
| . 775 | . 457 | . $005-.010$ | . 780 | . 566 | . $080-.100$ | . 785 | . 450 | . $050-.070$ | . 787 | . 551 | . $005-.030$ | . 790 | . 452 | . $030-.060$ | . 798 | . 312 | . $010-.025$ |
| . 775 | . 464 | . 048 - . 070 | . 780 | . 570 | . $020-.040$ | . 785 | . 475 | . $015-.050$ | . 787 | . 556 | . $005-.010$ | . 790 | . 467 | . $030-.050$ | . 798 | . 351 | . $010-.020$ |
| . 775 | 469 | . $080-.100$ | . 780 | . 579 | . $005-.015$ | . 785 | 482 | . $100-.125$ | . 787 | . 577 | . $005-.010$ | . 790 | . 478 | . $025-.045$ | . 798 | . 378 | . $005-.010$ |
| . 77 | . 500 | . $075-.090$ | 80 | . 59 | . $060-.090$ | . 785 | . 512 | . $060-.080$ | . 787 | . 603 | . $005-.010$ | . 790 | . 500 | . $050-.072$ | . 798 | . 487 | . $005-.010$ |
| . 775 | . 525 | . $100-.125$ | . 780 | . 593 | . $005-.010$ | . 785 | . 520 | . $090-.105$ | . 787 | . 610 | . $005-.080$ | . 790 | . 511 | . $125-.135$ | . 798 | . 578 | . 005 - . 090 |
| . 77 | . 555 | . $020-.030$ | . 780 | . 5 | . $050-.070$ | . 785 | . 523 | . $005-.020$ | . 787 | . 630 | . $030-.050$ | . 790 | . 515 | . $020-.040$ | . 798 | . 624 | . $070-.090$ |
| . 775 | . 560 | . $070-.090$ | . 780 | . 600 | . $005-.010$ | . 785 | . 530 | . $030-.050$ | . 787 | . 631 | . $005-.010$ | . 790 | . 550 | . $030-.042$ | . 798 | . 632 | . $010-.020$ |
| . 775 | . 602 | . $005-.010$ | . 780 | 62 | . $020-.030$ | . 785 | . 548 | . 042 -. 062 | . 787 | . 648 | . $025-.040$ | . 790 | . 560 | . $020-.040$ | . 798 | . 656 | . 005 - . 010 |
| . 775 | . 643 | . $005-.030$ | . 780 | . 640 | . $030-.070$ | . 785 | . 556 | . $030-.050$ | . 787 | . 661 | . $005-.010$ | . 790 | . 565 | . $040-.060$ | . 798 | . 711 | . $010-.020$ |
| . 776 | . 196 | . $015-.030$ | . 780 | . 658 | . $005-.010$ | . 785 | . 569 | . $005-.010$ | . 787 | . 677 | . $010-.020$ | . 790 | . 586 | . $015-.025$ | . 799 | . 252 | . 005 - . 010 |
| . 776 | . 197 | . $020-.035$ | . 780 | . 672 | . $015-.030$ | . 785 | . 594 | . $005-.010$ | . 787 | . 680 | . $060-.080$ | . 790 | . 623 | . $050-.070$ | . 799 | . 360 | . $170-.190$ |
| . 776 | . 221 | . $005-.010$ | . 780 | . 684 | . $025-.040$ | . 785 | . 656 | . $005-.010$ | . 787 | . 697 | . $005-.010$ | . 790 | . 642 | . $010-.040$ | . 799 | . 397 | . $010-.020$ |
| . 776 | . 239 | . $070-.090$ | . 780 | . 685 | . $005-.012$ | . 785 | . 696 | . $010-.020$ | . 787 | . 707 | . $005-.010$ | . 790 | . 650 | . $030-.042$ | . 799 | . 401 | . $030-.050$ |
| . 776 | . 240 | . $025-.040$ | . 781 | . 111 | . 025 - . 040 | . 786 | . 157 | . $015-.030$ | . 788 | . 128 | . $010-.020$ | . 790 | . 694 | . $040-.060$ | . 799 | . 439 | . 005 - . 010 |
| . 776 | . 283 | . $030-.050$ | . 781 | . 142 | . $010-.020$ | . 786 | . 198 | . 015 - . 030 | . 788 | . 218 | . $040-.060$ | . 790 | . 728 | . $010-.020$ | . 799 | . 471 | . $005-.010$ |
| . 776 | . 386 | . $005-.010$ | . 781 | . 172 | . $010-.020$ | . 786 | . 253 | . $070-.090$ | . 788 | . 227 | . $005-.010$ | . 791 | . 056 | . $015-.030$ | . 799 | . 472 | . $030-.050$ |
| . 776 | . 432 | . $070-.090$ | . 781 | . 280 | . $156-.190$ | . 786 | . 257 | . $005-.010$ | . 788 | . 237 | . $080-.100$ | . 791 | . 323 | . $050-.070$ | . 799 | . 492 | . $080-.100$ |
| . 776 | . 598 | . $050-.070$ | . 781 | . 316 | . $005-.010$ | . 786 | . 300 | . $005-.010$ | . 788 | . 243 | . $030-.050$ | . 791 | . 400 | . $010-.020$ | . 799 | . 500 | . 000 - . 010 |
| . 77 | . 646 | . $020-.040$ | . 781 | . 317 | . $010-.030$ | . 786 | . 316 | . $090-.135$ | . 788 | . 244 | . $005-.010$ | . 791 | . 401 | . $025-.040$ | . 799 | . 501 | . $010-.020$ |
| . 776 | . 653 | . $040-.050$ | . 781 | . 335 | . $005-.050$ | . 786 | . 382 | . $005-.010$ | . 788 | . 317 | . $010-.020$ | . 791 | . 531 | . $010-.020$ | . 799 | . 505 | . 025 - . 040 |
| . 777 | . 150 | . $005-.010$ | . 781 | . 402 | . $010-.020$ | . 786 | . 396 | . $040-.060$ | . 788 | . 319 | . $060-.080$ | . 791 | . 635 | . $005-.010$ | . 799 | . 580 | . $050-.075$ |
| . 777 | . 317 | . $020-.040$ | . 781 | . 430 | . 048 - . 062 | . 786 | . 436 | . $050-.070$ | . 788 | . 322 | . $005-.010$ | . 791 | . 674 | . $010-.020$ | . 799 | . 596 | . $005-.010$ |
| . 777 | . 328 | . $156-.187$ | . 781 | . 448 | . $015-.030$ | . 786 | 44 | 100-. 120 | . 788 | . 355 | . $010-.020$ | . 792 | . 317 | . $062-.083$ | . 799 | . 629 | . $015-.025$ |
| . 777 | . 392 | . $020-.030$ | . 781 | . 485 | . $005-.010$ | . 786 | 446 | . $040-.060$ | . 788 | . 376 | . $005-.010$ | . 792 | . 420 | . $020-.030$ | . 799 | . 653 | . $005-.010$ |
| . 7 | . 421 | . $025-.040$ | . 781 | . 488 | . $050-.0$ | . 786 | . 452 | . $010-.020$ | . 788 | . 394 | . $125-.156$ | . 792 | . 485 | . $025-.040$ | . 799 | . 671 | . $005-.010$ |
| . 77 | . 572 | . $005-.010$ | . 781 | . 501 | . $005-.015$ | . 786 | . 474 | . $005-.010$ | . 788 | . 395 | . $005-.010$ | . 792 | . 517 | . $010-.020$ | . 799 | . 673 | . $005-.010$ |
| . 777 | . 613 | . $050-.0$ | . 781 | . 518 | . $040-.060$ | . 786 | . 477 | . $005-.010$ | . 788 | . 397 | . $005-.015$ | . 792 | . 606 | . $005-.010$ | . 799 | . 674 | . 000 - . 010 |
| . 778 | . 221 | . $005-.015$ | . 781 | . 531 | . $008-.012$ | . 786 | 484 | . $040-.050$ | . 788 | . 403 | . $005-.030$ | . 792 | . 672 | . $010-.020$ | . 799 | . 694 | . $005-.010$ |
| . 7 | . 261 | . $060-.070$ | . 781 | . 557 | . 020 - . 040 | . 786 | . 502 | . $010-.020$ | . 788 | . 414 | . $020-.040$ | . 792 | . 695 | . $015-.030$ | . 799 | . 701 | . 005 - . 010 |
| . 778 | . 266 | . $062-.075$ | . 781 | . 600 | . $015-.030$ | . 786 | . 505 | . $005-.020$ | . 788 | . 440 | . $005-.010$ | . 793 | . 256 | . $010-.020$ | . 800 | . 076 | . 005 - . 010 |
| . 778 | . 363 | . $070-.090$ | . 781 | . 6 | . $032-.050$ | . 786 | . 515 | . 010 - . 020 | . 788 | . 452 | . $005-.010$ | . 793 | . 386 | . $050-.060$ | . 800 | . 190 | . $020-.040$ |
| . 778 | . 386 | . $030-.050$ | . 781 | . 621 | . $040-.060$ | . 786 | . 531 | . $020-.030$ | . 788 | . 473 | . $010-.020$ | . 793 | . 438 | . $080-.100$ | . 800 | . 194 | . $050-.070$ |
| . 778 | . 390 | . $015-.030$ | . 781 | . 625 | . $050-.075$ | . 786 | . 535 | . 005 - . 030 | . 788 | . 476 | . $030-.050$ | . 793 | . 439 | . $060-.090$ | . 800 | . 200 | . 025 - . 040 |
| . 778 | . 408 | . $020-.040$ | . 781 | . 627 | . $040-.060$ | . 786 | . 556 | . $040-.060$ | . 788 | . 478 | . $030-.050$ | . 793 | . 441 | . $020-.040$ | . 800 | . 222 | . $065-.080$ |
| . 77 | . 435 | . $120-.135$ | . 781 | . 628 | . $005-.010$ | 86 | . 572 | . $050-.070$ | . 788 | . 483 | . $070-.090$ | . 793 | . 471 | . $025-.048$ | . 800 | . 225 | . $040-.060$ |
| . 778 | . 534 | . $062-.078$ | . 781 | . 629 | . $025-.060$ | . 786 | . 594 | . $010-.020$ | . 788 | . 487 | . $040-.060$ | . 793 | . 505 | . $025-.040$ | . 800 | . 250 | . $020-.030$ |
| . 779 | . 190 | . $030-.050$ | . 781 | . 640 | . $060-.070$ | . 786 | . 598 | . $030-.050$ | . 788 | . 488 | . $040-.050$ | . 793 | . 575 | . $032-.050$ | . 800 | . 252 | . 008 - . 015 |
| . 779 | . 264 | . $025-.040$ | . 782 | . 200 | . $060-.080$ | . 786 | . 626 | . $030-.050$ | . 788 | . 505 | . $050-.070$ | . 794 | . 257 | . $005-.010$ | . 800 | . 253 | . $040-.060$ |
| . 77 | . 270 | . $060-.090$ | . 782 | . 368 | . $010-.020$ | . 786 | . 631 | . $030-.050$ | . 788 | . 512 | . $060-.090$ | . 79 | . 285 | . $005-.010$ | . 800 | . 254 | . 025 - . 040 |
| . 779 | . 318 | . $050-.070$ | . 782 | . 437 | . $090-.105$ | . 786 | . 680 | . $010-.020$ | . 788 | . 521 | . 048 - . 062 | . 794 | . 420 | . $090-.110$ | . 800 | . 256 | . $005-.010$ |
| . 779 | . 323 | . $015-.030$ | . 782 | . 44 | . $015-.030$ | . 787 | . 129 | . $030-.050$ | . 788 | . 545 | . $005-.010$ | . 794 | . 477 | . $135-.160$ | . 800 | 315 | . $010-.020$ |
| . 779 | . 378 | . $090-.105$ | . 782 | . 442 | . $070-.090$ | . 787 | . 141 | . $040-.060$ | . 788 | . 555 | . $040-.060$ | . 794 | . 552 | . $070-.090$ | . 800 | . 316 | . $005-.010$ |
| . 779 | . 395 | . $032-.060$ | . 782 | 482 | . $070-.090$ | . 787 | . 142 | . $030-.060$ | . 788 | . 566 | . $080-.100$ | . 795 | . 116 | . $005-.010$ | . 800 | . 320 | . $105-.125$ |
| . 779 | . 422 | . $030-.050$ | . 782 | . 50 | . $030-.060$ | . 787 | . 161 | . $050-.070$ | . 788 | . 596 | . $030-.050$ | . 795 | . 159 | . $005-.010$ | . 800 | . 327 | . $020-.040$ |
| . 77 | . 439 | . $015-.030$ | . 782 | . 513 | . $030-.050$ | . 787 | . 188 | . $020-.040$ | . 788 | . 697 | . $010-.015$ | . 795 | . 170 | . $090-.125$ | . 800 | . 345 | . $075-.104$ |
| . 779 | 476 | . $100-.125$ | . 782 | . 517 | . $080-.100$ | . 787 | . 203 | . $040-.060$ | . 788 | . 715 | . $005-.010$ | . 795 | . 175 | . $005-.010$ | . 800 | . 370 | . $005-.012$ |
| . 77 | . 492 | . $050-.060$ | . 782 | . 530 | . $093-.103$ | . 787 | . 208 | . $070-.080$ | . 788 | . 716 | . $010-.020$ | . 795 | . 187 | . $030-.050$ | . 800 | . 377 | . 000 - . 010 |
| . 779 | 568 | . $010-.020$ | . 782 | . 5 | . $005-.010$ | . 787 | . 228 | .052-. 072 | . 789 | . 114 | . $025-.040$ | . 795 | . 197 | . 008 -. 016 | . 800 | . 378 | . $005-.078$ |
| . 7 | . 579 | . $005-.010$ | 82 | . 546 | . $010-.020$ | . 787 | . 238 | . $005-.010$ | . 789 | . 221 | . $005-.010$ | . 795 | . 267 | . 048 - . 062 | . 800 | . 379 | . 005 - . 020 |
| . 7 | . 632 | . $030-.060$ | . 782 | . 562 | . $060-.083$ | . 787 | . 256 | . $010-.020$ | . 789 | . 255 | . $010-.020$ | . 795 | . 281 | . $040-.060$ | . 800 | . 380 | . $040-.060$ |
| . 7 | . 633 | . $005-.010$ | . 782 | . 563 | . $010-.020$ | . 787 | . 257 | . 025 - . 060 | . 789 | . 262 | . $040-.050$ | . 795 | . 340 | . $005-.012$ | . 800 | . 387 | . $020-.040$ |
| 9 | . 640 | . $040-.060$ | . 782 | . 565 | . $005-.020$ | . 787 | . 279 | . $005-.010$ | . 789 | . 312 | . $042-.060$ | . 795 | . 392 | . $010-.020$ | . 800 | . 397 | . $005-.010$ |
| . 77 | 680 | . $005-.010$ | . 782 | . 699 | . $005-.010$ | . 787 | . 315 | . $005-.020$ | . 789 | . 316 | . $005-.010$ | . 795 | . 427 | . $090-.105$ | . 800 | . 397 | . $070-.090$ |
| . 779 | . 700 | . $010-.020$ | . 783 | . 06 | . $030-.050$ | . 787 | . 317 | . $005-.010$ | . 789 | . 327 | . $005-.010$ | . 795 | . 482 | . $030-.050$ | . 800 | . 398 | . $005-.010$ |
| . 78 | . 051 | . 025 -. 035 | . 783 | . 254 | . $050-.070$ | . 787 | . 318 | . $005-.010$ | . 789 | . 354 | . $060-.080$ | . 795 | . 509 | . $030-.060$ | . 800 | . 411 | . $070-.090$ |
| . 780 | . 190 | . $020-.060$ | . 783 | . 270 | . $070-.080$ | . 787 | . 319 | . $005-.010$ | . 789 | . 438 | . $005-.010$ | . 795 | . 532 | . $005-.010$ | . 800 | . 426 | . $105-.135$ |
| . 780 | . 267 | . 062 -. 090 | . 783 | . 278 | . $010-.020$ | . 787 | . 324 | . $015-.030$ | . 789 | . 478 | . $050-.080$ | . 795 | . 551 | . $010-.020$ | . 800 | . 437 | . $005-.010$ |
| . 780 | . 306 | . $015-.030$ | . 783 | 320 | . $050-.070$ | . 787 | . 329 | . $005-.010$ | . 789 | . 498 | . $005-.010$ | . 795 | . 577 | . $090-.105$ | . 800 | . 439 | . $030-.050$ |
| . 780 | . 378 | . 005 -. 020 | . 783 | . 453 | . $080-.104$ | . 787 | . 355 | . $135-.156$ | . 789 | . 514 | . $005-.010$ | . 795 | . 634 | . $005-.010$ | . 800 | . 440 | . 005 - . 010 |
| . 780 | . 380 | . $080-.105$ | . 783 | . 488 | . $005-.010$ | . 787 | . 380 | . $015-.030$ | . 789 | . 543 | . $010-.020$ | . 795 | . 655 | . $030-.040$ | . 800 | . 441 | . $010-.020$ |
| . 780 | . 390 | . $080-.104$ | . 783 | . 500 | . $030-.050$ | . 787 | . 392 | . $005-.010$ | . 789 | . 630 | . $010-.020$ | . 795 | . 680 | . $005-.040$ | . 800 | . 443 | . $005-.020$ |
| . 780 | . 391 | . $080-.100$ | . 783 | . 513 | . $025-.040$ | . 787 | . 394 | . $015-.030$ | . 790 | . 160 | . $015-.030$ | . 795 | . 730 | . $025-.035$ | . 800 | . 464 | . $040-.060$ |
| . 780 | . 403 | . $005-.010$ | . 783 | 04 | . $005-.010$ | . 787 | . 395 | . $005-.010$ | . 790 | . 175 | . $050-.070$ | . 795 | . 731 | . $030-.040$ | . 800 | . 490 | . $030-.050$ |
| . 780 | 408 | . $030-.050$ | . 783 | . 630 | . $060-.080$ | . 787 | . 397 | . $005-.010$ | . 790 | . 240 | . $010-.020$ | . 796 | . 256 | . $005-.010$ | . 800 | . 502 | . 0005 - . 020 |
| . 780 | 420 | . $060-.080$ | . 783 | . 635 | . $050-.070$ | . 787 | . 398 | . $005-.020$ | . 790 | . 250 | . $032-.042$ | . 796 | . 286 | . $005-.010$ | . 800 | . 504 | . 000 - . 030 |
| . 780 | . 422 | . $015-.040$ | . 783 | . 645 | . $005-.020$ | . 787 | . 399 | . $070-.080$ | . 790 | . 288 | . $090-.110$ | . 796 | . 290 | . $025-.040$ | . 800 | . 505 | . 000 - . 010 |
| . 780 | . 425 | . $010-.020$ | . 783 | . 646 | . $005-.010$ | . 787 | . 400 | . $040-.060$ | . 790 | . 319 | . $005-.010$ | . 796 | . 353 | . $030-.040$ | . 800 | . 508 | . $005-.010$ |
| . 780 | 460 | . $030-.060$ | . 783 | . 656 | . 048 -. 062 | . 787 | . 410 | . $060-.080$ | . 790 | . 320 | . $005-.010$ | . 796 | . 397 | . $050-.070$ | . 800 | . 510 | . $020-.040$ |
| . 780 | . 484 | . $005-.010$ | . 784 | . 480 | . $030-.050$ | . 787 | . 424 | . $005-.010$ | . 790 | . 341 | . $020-.040$ | . 796 | . 509 | . $040-.060$ | . 800 | . 528 | . 005 - . 010 |
| . 780 | . 498 | . $080-.104$ | . 784 | . 592 | . $015-.030$ | . 787 | . 433 | . $010-.020$ | . 790 | . 350 | . $025-.048$ | . 796 | . 520 | . $005-.012$ | . 800 | . 530 | . $030-.050$ |
| . 780 | . 500 | . $015-.030$ | . 784 | . 599 | . $030-.050$ | . 787 | . 453 | . $005-.010$ | . 790 | . 375 | . $015-.030$ | . 796 | . 521 | . $030-.060$ | . 800 | . 544 | . $005-.010$ |
| . 780 | . 503 | . $006-.012$ | . 784 | . 601 | . $030-.050$ | . 787 | . 472 | . $030-.050$ | . 790 | . 377 | . $020-.040$ | . 796 | . 525 | . $010-.020$ | . 800 | . 550 | . $060-.075$ |
| . 780 | . 510 | . $005-.030$ | . 784 | . 612 | . $020-.030$ | . 787 | . 473 | . $005-.010$ | . 790 | . 378 | . $040-.050$ | . 796 | . 579 | . $040-.060$ | . 800 | . 551 | . 000 - . 010 |
| . 780 | . 511 | . $030-.050$ | . 785 | . 170 | . 042 - . 062 | . 787 | . 475 | . 010 - . 020 | . 790 | . 383 | . $075-.090$ | . 796 | . 602 | . $025-.040$ | . 800 | . 557 | . 005 - . 010 |
| . 780 | . 520 | . 007 -. 015 | . 785 | . 238 | . 006 - . 010 | . 787 | . 477 | . $050-.070$ | . 790 | . 423 | . $025-.040$ | . 796 | . 610 | . $005-.070$ | . 800 | . 558 | . $005-.015$ |
| . 780 | . 527 | . $075-.090$ | . 785 | . 343 | . $005-.010$ | . 787 | . 480 | . 020 - . 030 | . 790 | . 438 | . $020-.040$ | . 796 | . 630 | . $030-.040$ | . 800 | . 560 | . $070-.090$ |
| . 780 | . 529 | . $025-.040$ | . 785 | . 357 | . $005-.010$ | . 787 | . 490 | . $120-.130$ | . 790 | . 440 | . $010-.020$ | . 797 | . 349 | . $005-.010$ | . 800 | . 574 | . $050-.060$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 800 | . 575 | . 025 - . 040 | . 806 | . 350 | . $005-.010$ | . 810 | . 475 | . $025-.042$ | . 812 | 473 | . $015-.020$ | . 816 | . 510 | . $005-.012$ | . 823 | 523 | . 070 - . 090 |
| . 800 | . 582 | . $005-.010$ | . 806 | . 378 | . $060-.083$ | . 810 | . 480 | . $005-.010$ | . 812 | . 501 | . $0005-.020$ | . 816 | . 520 | . $015-.025$ | . 823 | . 755 | . $005-.020$ |
| . 800 | . 594 | . $005-.010$ | . 806 | . 407 | . $030-.050$ | . 810 | . 501 | . $080-.100$ | . 812 | . 506 | . $060-.080$ | . 817 | . 195 | . $050-.070$ | . 823 | . 756 | . 0005 - . 010 |
| . 800 | . 618 | . $005-.010$ | . 806 | . 469 | . $030-.050$ | . 810 | . 507 | . $010-.025$ | . 812 | . 508 | . $015-.025$ | . 817 | . 319 | . $060-.083$ | . 824 | . 321 | . 000 - . 010 |
| . 800 | . 619 | . $005-.010$ | . 806 | . 631 | . $020-.040$ | . 810 | . 514 | . $080-.125$ | . 812 | . 509 | . $050-.075$ | . 817 | . 321 | . $015-.030$ | . 824 | . 333 | . $005-.010$ |
| . 800 | . 623 | . $050-.075$ | . 806 | . 636 | . $005-.010$ | . 810 | . 522 | . $040-.060$ | . 812 | . 515 | . 042 - . 060 | . 817 | . 411 | . $040-.060$ | . 824 | . 508 | . $050-.070$ |
| . 800 | . 626 | . $005-.010$ | . 806 | . 641 | . $060-.083$ | . 810 | . 533 | . $025-.050$ | . 812 | . 517 | . $030-.040$ | . 817 | . 455 | . $060-.090$ | . 824 | . 543 | . 025 - . 040 |
| . 800 | . 628 | . $025-.080$ | . 806 | . 650 | . $050-.070$ | . 810 | . 543 | . $020-.040$ | . 812 | . 524 | . $050-.070$ | . 817 | . 505 | . $050-.070$ | . 824 | . 605 | . 042 - . 062 |
| . 800 | . 631 | . $010-.020$ | . 806 | . 671 | . $005-.010$ | . 810 | . 545 | . $020-.040$ | . 812 | . 530 | . $032-.042$ | . 817 | . 631 | . $005-.010$ | . 825 | . 238 | . $005-.010$ |
| . 800 | . 639 | . $005-.010$ | . 806 | . 691 | . $020-.040$ | . 810 | . 551 | . $005-.010$ | . 812 | . 540 | . $010-.020$ | . 817 | . 660 | . $005-.010$ | . 825 | . 317 | . $005-.010$ |
| . 800 | . 641 | . $016-.025$ | . 806 | . 692 | . $005-.010$ | . 810 | . 561 | . $120-.140$ | . 812 | . 561 | . $005-.030$ | . 817 | . 661 | . $005-.010$ | . 825 | . 319 | . $0005-.020$ |
| . 800 | . 645 | . $025-.040$ | . 807 | . 117 | . $015-.030$ | . 810 | . 564 | . $005-.015$ | . 812 | . 577 | . $020-.040$ | . 817 | . 690 | . $012-.020$ | . 825 | . 399 | . 000 - . 010 |
| . 800 | . 654 | . $040-.060$ | . 807 | . 222 | . $015-.030$ | . 810 | . 565 | . $025-.050$ | . 812 | . 591 | . $020-.030$ | . 817 | . 711 | . $005-.010$ | . 825 | . 400 | . $015-.030$ |
| . 800 | . 659 | . $010-.020$ | . 807 | . 283 | . $005-.010$ | . 810 | . 569 | . $020-.040$ | . 812 | . 592 | . $005-.050$ | . 817 | . 750 | . $010-.020$ | . 825 | . 414 | . $105-.125$ |
| . 800 | . 670 | . $005-.020$ | . 807 | . 389 | . $050-.070$ | . 810 | . 600 | . $040-.060$ | . 812 | . 596 | . $025-.040$ | . 818 | . 264 | . $030-.040$ | . 825 | . 483 | . $040-.060$ |
| . 800 | . 672 | . $005-.010$ | . 807 | . 445 | . $040-.060$ | . 810 | . 646 | . $005-.010$ | . 812 | . 625 | . $015-.110$ | . 818 | . 317 | . $030-.040$ | . 825 | . 511 | . $005-.010$ |
| . 800 | . 675 | . $005-.010$ | . 807 | . 531 | . $080-.090$ | . 810 | . 652 | . $005-.010$ | . 812 | . 641 | . $015-.080$ | . 818 | . 321 | . $010-.020$ | . 825 | . 518 | . $070-.080$ |
| . 800 | . 677 | . $005-.010$ | . 807 | . 534 | . $005-.010$ | . 810 | . 675 | . $005-.010$ | . 812 | . 647 | . $015-.025$ | . 818 | . 330 | . $005-.010$ | . 825 | . 525 | . $010-.020$ |
| . 800 | . 678 | . $005-.010$ | . 807 | . 598 | . $020-.040$ | . 810 | . 690 | . $010-.020$ | . 812 | . 650 | . $040-.060$ | . 818 | . 391 | . $125-.156$ | . 825 | . 527 | . $090-.125$ |
| . 800 | . 679 | . $005-.010$ | . 807 | . 625 | . $005-.010$ | . 810 | . 703 | . $005-.010$ | . 812 | . 655 | . $020-.030$ | . 818 | . 432 | . $060-.080$ | . 825 | . 543 | . $015-.030$ |
| . 800 | . 680 | . $005-.010$ | . 807 | . 629 | . $020-.040$ | . 810 | . 706 | . $025-.042$ | . 812 | . 675 | . $020-.040$ | . 818 | . 480 | . $005-.010$ | . 825 | . 577 | . $020-.040$ |
| . 800 | . 694 | . $020-.040$ | . 807 | . 638 | . $015-.030$ | . 810 | . 723 | . $005-.010$ | . 812 | . 687 | . $050-.070$ | . 818 | . 549 | . $005-.010$ | . 825 | . 624 | . $0005-.015$ |
| . 800 | . 711 | . $010-.040$ | . 807 | . 640 | . $010-.020$ | . 811 | . 116 | . $005-.015$ | . 812 | . 697 | . $050-.062$ | . 818 | . 591 | . $090-.110$ | . 825 | . 632 | . $030-.040$ |
| . 801 | . 148 | . $010-.020$ | . 807 | . 670 | . $050-.070$ | . 811 | . 156 | . $030-.050$ | . 812 | . 707 | . $005-.010$ | . 818 | . 644 | . $010-.020$ | . 825 | . 669 | . $020-.030$ |
| . 801 | . 255 | . $030-.060$ | . 807 | . 690 | . $015-.030$ | . 811 | . 188 | . $040-.060$ | . 813 | . 156 | . $040-.060$ | . 818 | . 690 | . $040-.060$ | . 825 | . 709 | . $005-.010$ |
| . 801 | . 321 | . $040-.050$ | . 807 | . 745 | . $020-.031$ | . 811 | . 201 | . $040-.060$ | . 813 | . 162 | . $040-.060$ | . 818 | . 720 | . $025-.040$ | . 826 | . 250 | . $040-.050$ |
| . 801 | . 332 | . $080-.104$ | . 808 | . 228 | . $005-.015$ | . 811 | . 282 | . $050-.070$ | . 813 | . 194 | . $100-.125$ | . 819 | . 065 | . $025-.040$ | . 826 | . 314 | . $030-.050$ |
| . 801 | . 339 | . $040-.060$ | . 808 | . 231 | . $060-.080$ | . 811 | . 322 | . $030-.050$ | . 813 | . 204 | . $005-.010$ | . 819 | . 174 | . $005-.010$ | . 826 | . 319 | . $030-.050$ |
| . 801 | . 345 | . $075-.102$ | . 808 | . 317 | . $015-.030$ | . 811 | . 333 | . $005-.010$ | . 813 | . 272 | . $100-.134$ | . 819 | . 250 | . $005-.010$ | . 826 | . 359 | . $105-.125$ |
| . 801 | . 376 | . $015-.030$ | . 808 | . 375 | . $105-.125$ | . 811 | . 342 | . $135-.187$ | . 813 | . 318 | . $060-.080$ | . 819 | . 260 | . $010-.020$ | . 826 | . 401 | . $010-.020$ |
| . 801 | . 376 | . $040-.060$ | . 808 | . 413 | . $060-.080$ | . 811 | . 376 | . $040-.060$ | . 813 | . 328 | . $000-.010$ | . 819 | . 531 | . $0005-.010$ | . 826 | . 414 | . 025 - . 040 |
| . 801 | . 400 | . $025-.040$ | . 808 | . 414 | . $025-.040$ | . 811 | . 393 | . $010-.020$ | . 813 | . 350 | . $030-.050$ | . 819 | . 675 | . $025-.040$ | . 826 | . 434 | . $050-.070$ |
| . 801 | . 439 | . $005-.010$ | . 808 | . 471 | . $005-.010$ | . 811 | . 403 | . $060-.070$ | . 813 | . 380 | . $100-.125$ | . 819 | . 690 | . $020-.035$ | . 826 | . 536 | . $090-.105$ |
| . 801 | . 490 | . $005-.010$ | . 808 | . 478 | . $020-.040$ | . 811 | . 411 | . $010-.020$ | . 813 | . 406 | . $030-.125$ | . 819 | . 700 | . $040-.060$ | . 826 | . 620 | . $030-.050$ |
| . 801 | . 502 | . $015-.025$ | . 808 | . 532 | . $005-.010$ | . 811 | . 449 | . $100-.125$ | . 813 | . 407 | . $100-.125$ | . 820 | . 090 | . $005-.010$ | . 826 | . 660 | . $020-.040$ |
| . 801 | . 505 | . $005-.010$ | . 808 | . 620 | . $015-.030$ | . 811 | . 548 | . $070-.090$ | . 813 | . 419 | . $005-.010$ | . 820 | . 125 | . $015-.030$ | . 826 | . 711 | . 025 - . 040 |
| . 801 | . 596 | . $015-.025$ | . 808 | . 626 | . $015-.030$ | . 811 | . 553 | . $040-.060$ | . 813 | . 431 | . $005-.010$ | . 820 | . 159 | . $105-.135$ | . 827 | . 187 | . $010-.020$ |
| . 801 | . 598 | . $015-.030$ | . 808 | . 692 | . $030-.050$ | . 811 | . 566 | . $025-.050$ | . 813 | . 435 | . $100-.125$ | . 820 | . 198 | . $005-.010$ | . 827 | . 215 | . 000 - . 010 |
| . 801 | . 629 | . $040-.060$ | . 809 | . 094 | . $030-.050$ | . 811 | . 567 | . $042-.062$ | . 813 | . 441 | . $050-.070$ | . 820 | . 221 | . $010-.020$ | . 827 | . 236 | . $005-.010$ |
| . 801 | . 650 | . $010-.020$ | . 809 | . 096 | . $015-.032$ | . 811 | . 568 | . $005-.010$ | . 813 | . 450 | . $040-.060$ | . 820 | . 280 | . $060-.075$ | . 827 | . 238 | . $0005-.010$ |
| . 801 | . 657 | . $005-.010$ | . 809 | . 099 | . $005-.015$ | . 811 | . 576 | . $026-.052$ | . 813 | . 493 | . $005-.010$ | . 820 | . 310 | . $0005-.010$ | . 827 | . 317 | . $005-.125$ |
| . 801 | . 674 | . $005-.010$ | . 809 | . 157 | . $050-.070$ | . 811 | . 577 | . $025-.042$ | . 813 | . 494 | . $020-.040$ | . 820 | . 315 | . $005-.010$ | . 827 | . 318 | . $005-.010$ |
| . 801 | . 696 | . $060-.070$ | . 809 | . 250 | . $020-.030$ | . 811 | . 595 | . $035-.060$ | . 813 | . 496 | . $010-.020$ | . 820 | . 320 | . $040-.060$ | . 827 | . 328 | . $060-.080$ |
| . 802 | . 257 | . $060-.080$ | . 809 | . 257 | . $030-.050$ | . 811 | . 623 | . $005-.010$ | . 813 | . 500 | . $050-.083$ | . 820 | . 340 | . $005-.010$ | . 827 | . 331 | . $120-.135$ |
| . 802 | . 261 | . $040-.062$ | . 809 | . 288 | . $070-.090$ | . 811 | . 630 | . $005-.010$ | . 813 | . 504 | . $105-.135$ | . 820 | . 348 | . $005-.010$ | . 827 | . 332 | . $156-.187$ |
| . 802 | . 346 | . $020-.035$ | . 809 | . 321 | . $025-.042$ | . 811 | . 656 | . $005-.010$ | . 813 | . 510 | . $020-.040$ | . 820 | . 380 | . $005-.010$ | . 827 | . 376 | . $005-.010$ |
| . 802 | . 387 | . $050-.075$ | . 809 | . 336 | . $050-.070$ | . 811 | . 658 | . $020-.030$ | . 813 | . 562 | . $080-.100$ | . 820 | . 392 | . $010-.020$ | . 827 | . 393 | . $005-.010$ |
| . 802 | . 408 | . $100-.110$ | . 809 | . 377 | . $005-.010$ | . 812 | . 127 | . $025-.040$ | . 813 | . 563 | . 000 - . 020 | . 820 | . 395 | . $050-.075$ | . 827 | . 407 | . $090-.120$ |
| . 802 | . 453 | . $025-.040$ | . 809 | . 385 | . $005-.010$ | . 812 | . 130 | . $015-.030$ | . 813 | . 597 | . $020-.040$ | . 820 | . 405 | . $135-.160$ | . 827 | . 412 | . $005-.010$ |
| . 802 | . 503 | . $005-.010$ | . 809 | . 414 | . $070-.090$ | . 812 | . 136 | . $040-.060$ | . 813 | . 631 | . $010-.020$ | . 820 | . 442 | . $025-.040$ | . 827 | . 415 | . $060-.080$ |
| . 802 | . 516 | . $040-.060$ | . 809 | . 475 | . $070-.090$ | . 812 | . 141 | . $005-.040$ | . 813 | . 634 | . $060-.080$ | . 820 | . 450 | . $012-.025$ | . 827 | . 473 | . $005-.010$ |
| . 802 | . 596 | . $005-.010$ | . 809 | . 483 | . $032-.042$ | . 812 | . 191 | . $020-.040$ | . 813 | . 659 | . $035-.048$ | . 820 | . 453 | . $015-.025$ | . 827 | . 509 | . $050-.075$ |
| . 802 | . 611 | . $025-.040$ | . 809 | . 504 | . $000-.010$ | . 812 | . 192 | . $005-.010$ | . 813 | . 680 | . $005-.030$ | . 820 | . 460 | . $030-.040$ | . 827 | . 632 | . 000 - . 010 |
| . 802 | . 622 | . $020-.030$ | . 809 | . 508 | . $005-.010$ | . 812 | . 219 | . $062-.075$ | . 813 | . 728 | . $0005-.010$ | . 820 | . 482 | . $070-.090$ | . 827 | . 749 | . 0005 - . 010 |
| . 802 | . 701 | . $005-.010$ | . 809 | . 570 | . $050-.070$ | . 812 | . 221 | . $080-.100$ | . 814 | . 412 | . $060-.080$ | . 820 | . 500 | . $005-.010$ | . 828 | . 108 | . $005-.010$ |
| . 802 | . 704 | . $025-.040$ | . 809 | . 601 | . $020-.040$ | . 812 | . 245 | . $020-.036$ | . 814 | . 522 | . $040-.060$ | . 820 | . 536 | . $050-.070$ | . 828 | . 317 | . $010-.015$ |
| . 802 | . 752 | . $005-.008$ | . 809 | . 625 | . $005-.010$ | . 812 | . 253 | . $080-.104$ | . 814 | . 532 | . $090-.105$ | . 820 | . 542 | . $005-.010$ | . 828 | . 407 | . $015-.030$ |
| . 803 | . 261 | . $050-.075$ | . 810 | . 057 | . $0005-.010$ | . 812 | . 255 | . $005-.010$ | . 814 | . 598 | . $050-.075$ | . 820 | . 559 | . $050-.075$ | . 828 | . 447 | . $060-.080$ |
| . 803 | . 264 | . $010-.020$ | . 810 | . 116 | . $015-.032$ | . 812 | . 269 | . $050-.070$ | . 814 | . 628 | . $020-.030$ | . 820 | . 564 | . $100-.125$ | . 828 | . 499 | . 000 - . 008 |
| . 803 | . 345 | . $080-.105$ | . 810 | . 142 | . $040-.060$ | . 812 | . 312 | . $040-.060$ | . 814 | . 637 | . $042-.062$ | . 820 | . 565 | . $100-.125$ | . 828 | . 502 | . $030-.040$ |
| . 803 | . 422 | . $015-.030$ | . 810 | . 150 | . $040-.060$ | . 812 | . 314 | . $025-.042$ | . 814 | . 641 | . $005-.010$ | . 820 | . 566 | . $005-.010$ | . 828 | . 504 | . 005 - . 020 |
| . 803 | . 517 | . $105-.125$ | . 810 | . 166 | . $025-.040$ | . 812 | . 315 | . $015-.030$ | . 814 | . 751 | . $020-.030$ | . 820 | . 572 | . $105-.125$ | . 828 | . 530 | . $005-.010$ |
| . 803 | . 569 | . $005-.010$ | . 810 | . 185 | . $005-.010$ | . 812 | . 375 | . $150-.180$ | . 815 | . 129 | . $020-.040$ | . 820 | . 591 | . $010-.020$ | . 828 | . 590 | . $015-.030$ |
| . 803 | . 715 | . $010-.025$ | . 810 | . 192 | . $050-.062$ | . 812 | . 376 | . $156-.190$ | . 815 | . 221 | . $020-.030$ | . 820 | . 600 | . $005-.010$ | . 828 | . 655 | . 000 - . 010 |
| . 804 | . 134 | . $050-.072$ | . 810 | . 198 | . $030-.050$ | . 812 | . 378 | . $050-.083$ | . 815 | . 255 | . $060-.075$ | . 820 | . 636 | . $030-.050$ | . 828 | . 727 | . $005-.010$ |
| . 804 | . 191 | . $060-.080$ | . 810 | . 210 | . $025-.042$ | . 812 | . 379 | . $025-.032$ | . 815 | . 260 | . 048 - . 062 | . 820 | . 678 | . $010-.020$ | . 829 | . 137 | . $025-.048$ |
| . 804 | . 313 | . $005-.010$ | . 810 | . 218 | . $100-.125$ | . 812 | . 390 | . $031-.060$ | . 815 | . 281 | . $105-.120$ | . 820 | . 698 | . 000 -. 030 | . 829 | . 250 | . $030-.050$ |
| . 804 | . 330 | . $050-.072$ | . 810 | . 250 | . $062-.078$ | . 812 | . 391 | . $080-.100$ | . 815 | . 309 | . $005-.010$ | . 820 | . 726 | . $015-.025$ | . 829 | . 283 | . 020 - . 030 |
| . 804 | . 409 | . $100-.125$ | . 810 | . 255 | . $090-.125$ | . 812 | . 398 | . $015-.135$ | . 815 | . 439 | . $025-.040$ | . 821 | . 144 | . $032-.048$ | . 829 | . 414 | . 007 - . 090 |
| . 804 | . 602 | . $005-.010$ | . 810 | . 315 | . $020-.040$ | . 812 | . 401 | . $040-.060$ | . 815 | . 444 | . $005-.012$ | . 821 | . 157 | . $030-.040$ | . 829 | . 430 | . $100-.125$ |
| . 805 | . 312 | . $005-.010$ | . 810 | . 355 | . $005-.050$ | . 812 | . 406 | . $075-.090$ | . 815 | . 468 | . $025-.036$ | . 821 | . 266 | . $010-.020$ | . 829 | . 468 | . $100-.125$ |
| . 805 | . 564 | . $090-.110$ | . 810 | . 379 | . $005-.090$ | . 812 | . 409 | . $050-.090$ | . 815 | . 500 | . $015-.030$ | . 821 | . 416 | . $100-.125$ | . 829 | . 475 | . $080-.104$ |
| . 805 | . 573 | . $060-.080$ | . 810 | . 385 | . $080-.105$ | . 812 | . 410 | . $060-.070$ | . 815 | . 527 | . $080-.104$ | . 821 | . 596 | . $005-.030$ | . 829 | . 480 | . $105-.135$ |
| . 805 | . 632 | . $005-.010$ | . 810 | . 386 | . $015-.030$ | . 812 | . 411 | . $105-.125$ | . 815 | . 555 | . $030-.050$ | . 821 | . 625 | . $005-.010$ | . 829 | . 500 | . $000-.010$ |
| . 805 | . 656 | . $005-.010$ | . 810 | . 395 | . $005-.010$ | . 812 | . 436 | . $100-.125$ | . 815 | . 556 | . $015-.025$ | . 821 | . 636 | . $060-.080$ | . 829 | . 503 | . 025 - . 040 |
| . 805 | . 672 | . $005-.010$ | . 810 | . 405 | . $060-.080$ | . 812 | . 437 | . $015-.030$ | . 815 | . 578 | . $080-.100$ | . 821 | . 727 | . $030-.048$ | . 829 | . 648 | . $050-.070$ |
| . 805 | . 692 | . $010-.020$ | . 810 | . 413 | . $005-.012$ | . 812 | . 441 | . $032-.048$ | . 815 | . 669 | . $025-.040$ | . 822 | . 200 | . $020-.030$ | . 829 | . 653 | . $030-.060$ |
| . 806 | . 209 | . $005-.010$ | . 810 | . 419 | . $062-.078$ | . 812 | . 442 | . $062-.075$ | . 816 | . 419 | . $060-.080$ | . 822 | . 523 | . $060-.080$ | . 829 | . 761 | . $020-.030$ |
| . 806 | . 262 | . $040-.060$ | . 810 | . 443 | . $005-.010$ | . 812 | . 456 | . $104-.125$ | . 816 | . 439 | . $015-.030$ | . 822 | . 693 | . $050-.070$ | . 830 | . 160 | . $060-.090$ |
| . 806 | . 300 | . $005-.010$ | . 810 | . 455 | . $060-.093$ | . 812 | . 469 | . $030-.050$ | . 816 | . 456 | . $070-.090$ | . 823 | . 407 | . $005-.010$ | . 830 | . 187 | . $020-.040$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | oose Any ickness ${ }_{\text {To }}^{*}$ | O.D. | I.D. | hoose Any hickness* | O.D | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 830 | . 379 | . $005-.035$ | . 840 | . 292 | . 020 - . 040 | . 846 | . 320 | . $015-.030$ | . 85 | . 600 | . $010-.020$ | . 85 | . 599 | . $105-.135$ | . 860 | . 600 | . $005-.010$ |
| . 830 | . 405 | . $040-.060$ | . 840 | . 310 | . $060-.080$ | . 846 | . 327 | . $005-.010$ | . 850 | . 612 | . $005-.010$ | . 855 | . 651 | . $050-.062$ | . 860 | . 602 | . $010-.020$ |
| . 830 | . 461 | . $015-.030$ | . 840 | . 313 | . $105-.125$ | . 846 | . 455 | . $030-.060$ | . 850 | . 620 | . $005-.010$ | . 855 | . 691 | . $050-.070$ | . 860 | . 625 | . $050-.070$ |
| . 830 | . 475 | . $025-.040$ | . 840 | . 316 | . $015-.030$ | . 846 | 456 | . $035-.050$ | . 850 | . 625 | . $060-.080$ | . 855 | . 748 | . $015-.030$ | . 860 | . 629 | . $030-.050$ |
| . 830 | . 515 | . $005-.010$ | . 840 | . 340 | . $010-.025$ | . 846 | . 630 | . $005-.010$ | . 850 | . 627 | . $005-.010$ | . 856 | . 088 | . $010-.020$ | . 860 | . 634 | . $020-.030$ |
| . 830 | . 530 | . $090-.120$ | . 840 | . 384 | .010-. 025 | . 846 | . 639 | . $005-.040$ | . 850 | . 630 | . $015-.020$ | . 856 | . 123 | . $005-.010$ | . 860 | . 645 | . $040-.060$ |
| . 830 | . 556 | . $010-.025$ | . 840 | 387 | . $015-.030$ | . 846 | 58 | .032-. 050 | 50 | . 635 | . $015-.030$ | . 856 | . 265 | . 048 - . 062 | 860 | . 676 | . $005-.030$ |
| . 830 | . 564 | . $100-.125$ | . 840 | . 390 | . $005-.010$ | . 846 | . 662 | . $010-.020$ | . 850 | . 650 | . $070-.080$ | . 856 | . 286 | . $050-.070$ | . 860 | . 69 | . $005-.010$ |
| . 830 | . 565 | . $030-.050$ | . 840 | . 470 | . $060-.083$ | . 846 | 663 | . $030-.060$ | . 850 | . 653 | . $015-.030$ | . 856 | . 38 | . $010-.020$ | . 860 | . 698 | . $030-.050$ |
| . 830 | . 590 | . $070-.090$ | . 840 | . 499 | . $005-.010$ | . 846 | . 670 | . $040-.060$ | . 850 | . 664 | . $005-.030$ | . 856 | . 443 | . $020-.040$ | . 860 | . 705 | . $005-.050$ |
| . 830 | . 605 | . $025-.040$ | . 840 | . 503 | . $005-.010$ | . 846 | . 697 | . $015-.030$ | . 850 | . 673 | . $015-.030$ | . 856 | . 616 | . $025-.040$ | . 860 | . 71 | . 025 -. 040 |
| . 830 | . 628 | . $025-.040$ | . 840 | . 510 | . $005-.010$ | . 846 | . 757 | . $005-.010$ | . 850 | . 706 | . $005-.010$ | . 856 | . 628 | . $060-.080$ | . 860 | . 742 | . $030-.050$ |
| . 830 | . 632 | . $025-.040$ | . 840 | . 515 | . $025-.040$ | . 847 | . 193 | . $090-.105$ | . 850 | . 711 | . $015-.030$ | . 856 | . 640 | . $015-.030$ | . 860 | . 750 | . $005-.010$ |
| . 830 | . 636 | . $015-.030$ | . 840 | . 535 | . $005-.010$ | . 847 | . 253 | . $0005-.010$ | . 850 | . 731 | . $020-.040$ | . 856 | . 650 | . $010-.020$ | . 860 | . 757 | . $005-.010$ |
| . 830 | . 649 | . $010-.020$ | . 840 | . 545 | . $100-.135$ | . 847 | . 323 | . $0005-.010$ | . 850 | . 735 | . $005-.030$ | . 856 | . 671 | . $010-.020$ | . 860 | . 767 | . $005-.010$ |
| . 830 | . 693 | . $020-.035$ | . 840 | . 556 | . $032-.040$ | . 847 | . 416 | . $005-.010$ | . 850 | . 740 | . $005-.010$ | . 856 | . 688 | . $005-.010$ | . 860 | . 778 | . $005-.010$ |
| . 830 | . 696 | . $005-.010$ | . 840 | . 558 | . $005-.010$ | . 847 | . 422 | . $0005-.010$ | . 850 | . 750 | . $010-.020$ | . 856 | . 689 | . $030-.050$ | . 860 | . 785 | . 010 - . 020 |
| . 830 | . 711 | . $015-.030$ | . 840 | . 569 | . $005-.010$ | . 847 | . 500 | . $0005-.010$ | . 850 | . 756 | . $020-.030$ | . 856 | . 73 | . $010-.020$ | . 861 | . 499 | . $030-.050$ |
| . 831 | . 239 | . $005-.010$ | . 840 | . 575 | . $060-.070$ | . 847 | . 522 | . $0005-.010$ | . 850 | . 809 | . $010-.020$ | . 857 | . 312 | . $0005-.010$ | . 861 | . 527 | . $040-.060$ |
| . 831 | . 584 | . $015-.025$ | . 840 | . 631 | . $030-.060$ | . 847 | . 536 | . $000-.010$ | . 851 | . 093 | . $005-.010$ | . 857 | . 409 | . $005-.010$ | . 861 | . 601 | . $030-.050$ |
| . 831 | . 649 | . $005-.010$ | . 840 | . 633 | . 007 - . 015 | . 848 | . 067 | . $010-.020$ | . 851 | . 164 | . $050-.070$ | . 857 | . 555 | . $015-.025$ | . 861 | . 620 | . 060 - . 080 |
| . 832 | . 461 | . $010-.025$ | . 840 | 43 | . $075-.090$ | . 848 | . 199 | . $025-.040$ | . 851 | . 173 | . $005-.010$ | . 857 | . 640 | . $025-.040$ | . 861 | . 636 | . $005-.010$ |
| . 832 | . 520 | . $050-.070$ | . 840 | . 650 | . 048 - . 062 | . 848 | . 317 | . $000-.010$ | . 851 | . 184 | . $040-.090$ | . 857 | . 665 | . $010-.020$ | . 861 | . 638 | . $050-.070$ |
| . 832 | . 551 | . $005-.010$ | . 840 | 74 | . $010-.020$ | . 848 | . 323 | . $0005-.020$ | . 851 | . 185 | . $060-.090$ | . 857 | . 692 | . $030-.050$ | . 861 | . 66 | . $005-.010$ |
| . 832 | . 574 | . $030-.050$ | . 840 | . 675 | . $015-.030$ | . 848 | . 472 | . $015-.030$ | . 851 | . 300 | . $070-.090$ | . 858 | . 352 | . $100-.125$ | . 861 | . 689 | . $030-.050$ |
| . 832 | . 595 | . $005-.010$ | . 840 | 676 | . $020-.035$ | . 848 | . 492 | . $050-.070$ | . 851 | . 384 | . $104-.134$ | . 858 | . 56 | . $030-.060$ | . 861 | . 74 | . $015-.020$ |
| . 832 | . 598 | . $005-.010$ | . 840 | 0 | . $005-.010$ | . 848 | . 505 | . $005-.010$ | . 851 | . 385 | . $010-.020$ | . 85 | . 596 | . $030-.050$ | . 861 | . 763 | . $005-.010$ |
| . 832 | . 703 | . $010-.020$ | . 840 | . 682 | . $015-.030$ | . 848 | . 510 | . $010-.020$ | . 85 | . 401 | . $005-.010$ | 58 | . 619 | . $050-.070$ | . 862 | . 25 | . $050-.072$ |
| . 832 | . 751 | . $030-.040$ | . 840 | . 711 | . $020-.040$ | . 848 | . 540 | . $005-.010$ | . 851 | . 421 | . $105-.120$ | . 858 | . 626 | . $005-.010$ | . 862 | . 295 | . $040-.070$ |
| . 833 | . 607 | . $005-.010$ | . 840 | . 731 | . $030-.050$ | . 848 | . 610 | . $010-.020$ | . 851 | . 450 | . $030-.050$ | . 858 | . 630 | . $005-.010$ | . 862 | . 312 | . $025-.042$ |
| . 833 | . 730 | . $030-.042$ | . 840 | . 748 | . $015-.025$ | . 848 | . 685 | . $032-.062$ | . 851 | . 503 | . $005-.010$ | . 858 | . 649 | . $030-.050$ | . 862 | . 407 | . $015-.025$ |
| . 833 | . 770 | . $010-.020$ | . 841 | 40 | . $025-.040$ | . 848 | . 750 | . $010-.020$ | . 851 | . 513 | . $040-.060$ | . 858 | . 650 | . 008 - . 020 | . 862 | . 427 | . $020-.030$ |
| . 834 | . 093 | . $050-.070$ | . 841 | . 631 | . $030-.050$ | . 849 | . 151 | . $030-.060$ | . 851 | . 564 | . $030-.050$ | . 858 | . 653 | . $025-.040$ | . 862 | . 472 | . $050-.060$ |
| . 834 | . 462 | . $020-.040$ | . 841 | . 651 | . $005-.010$ | . 849 | . 386 | . $050-.075$ | . 851 | . 571 | . $005-.010$ | . 858 | . 720 | . $030-.050$ | . 862 | . 518 | . $090-.125$ |
| . 834 | . 562 | . $005-.010$ | . 841 | . 663 | . $015-.030$ | . 849 | . 401 | . $040-.060$ | . 851 | . 633 | . $005-.010$ | . 858 | . 725 | . $040-.060$ | . 862 | . 529 | . $050-.075$ |
| . 834 | . 590 | . $030-.050$ | . 841 | . 752 | . $010-.020$ | . 849 | . 413 | . 000 - . 010 | . 851 | . 640 | . $005-.010$ | . 858 | . 773 | . $010-.020$ | 862 | . 538 | . $015-.030$ |
| . 834 | . 596 | . $030-.050$ | . 842 | . 378 | . $025-.042$ | . 849 | . 497 | . 000 - . 010 | . 851 | . 655 | . $005-.010$ | . 859 | . 064 | . $030-.050$ | . 862 | . 572 | . $060-.075$ |
| . 8 | . 759 | . $010-.020$ | . 842 | 70 | . $050-.070$ | . 849 | . 520 | . $005-.010$ | . 851 | . 671 | . $040-.060$ | 859 | . 171 | . $010-.020$ | . 862 | . 609 | . $005-.010$ |
| . 835 | . 200 | . $020-.035$ | . 842 | . 593 | . $080-.095$ | . 849 | . 606 | . $005-.010$ | . 852 | . 187 | . $040-.060$ | . 859 | . 265 | . $075-.090$ | . 862 | . 680 | . $020-.032$ |
| . 835 | . 221 | . $005-.010$ | . 842 | . 631 | . $005-.008$ | . 849 | . 631 | . $010-.020$ | . 852 | . 257 | . $062-.090$ | . 859 | . 380 | . $005-.015$ | . 862 | . 692 | . $020-.030$ |
| . 835 | . 390 | . $040-.060$ | . 842 | . 632 | . $010-.020$ | . 850 | . 155 | . $005-.010$ | . 852 | . 409 | . $005-.020$ | . 859 | . 439 | . $020-.030$ | . 862 | . 75 | . $030-.050$ |
| . 835 | . 441 | . $070-.090$ | . 842 | 90 | . $005-.010$ | . 850 | 17 | . $025-.040$ | . 852 | . 503 | . $020-.030$ | . 859 | . 450 | . $005-.020$ | . 862 | . 763 | . $005-.010$ |
| . 835 | . 480 | . $010-.020$ | . 842 | . 729 | . $005-.010$ | . 850 | . 175 | . $050-.070$ | . 852 | . 528 | . $015-.030$ | . 859 | . 454 | . $015-.030$ | . 863 | . 139 | . $030-.050$ |
| . 835 | . 506 | . $080-.100$ | . 842 | 64 | . $005-.010$ | . 850 | . 180 | . $120-.135$ | . 852 | . 534 | . $015-.025$ | . 859 | . 489 | . $020-.030$ | . 863 | . 272 | . 062 - . 078 |
| . 835 | . 570 | . $005-.050$ | . 843 | . 142 | . $010-.020$ | . 850 | . 200 | . $020-.080$ | . 852 | . 543 | . $025-.040$ | . 859 | . 508 | . $025-.050$ | . 863 | . 375 | . $025-.040$ |
| . 835 | . 595 | . $010-.020$ | . 843 | . 210 | . $040-.060$ | . 850 | . 240 | . 048 -. 072 | . 852 | . 628 | . $020-.040$ | . 859 | . 515 | . $032-.042$ | . 863 | . 422 | . $090-.120$ |
| . 835 | . 685 | . $030-.060$ | . 843 | . 260 | . $005-.010$ | . 850 | . 250 | . $015-.030$ | . 852 | . 685 | . $020-.062$ | . 859 | . 606 | . $060-.080$ | . 863 | . 505 | . $005-.010$ |
| . 835 | . 753 | . $020-.040$ | . 843 | . 288 | . $040-.060$ | . 850 | . 251 | . $120-.140$ | . 853 | . 266 | . $030-.060$ | . 859 | . 628 | . $020-.030$ | . 863 | . 53 | . $005-.050$ |
| . 835 | . 782 | . $020-.030$ | . 843 | . 358 | . $005-.010$ | . 850 | . 252 | . $005-.010$ | . 853 | . 357 | . $005-.010$ | . 859 | . 629 | . $005-.010$ | . 863 | . 540 | . $015-.030$ |
| . 836 | . 416 | . $010-.020$ | . 843 | 90 | . $070-.090$ | . 850 | . 283 | . $005-.010$ | . 853 | . 401 | . $040-.060$ | . 859 | . 646 | . $020-.040$ | . 863 | . 626 | . $090-.120$ |
| . 836 | . 438 | . $005-.010$ | . 843 | 53 | . $100-.125$ | . 850 | . 301 | . $015-.030$ | . 853 | 408 | . $050-.070$ | . 859 | . 65 | . $030-.070$ | . 863 | . 67 | . $040-.062$ |
| . 836 | . 450 | . 040 - . 0 | . 843 | . 500 | . $005-.010$ | . 850 | 302 | . $105-.125$ | . 853 | 38 | . 016 - . 025 | 59 | . 671 | . $040-.060$ | . 863 | . 680 | . $005-.008$ |
| . 836 | . 680 | . 005 - . 0 | . 843 | . 53 | . $040-.060$ | . 850 | . 316 | . $090-.105$ | . 853 | . 467 | . $010-.020$ | . 859 | . 675 | . $030-.050$ | . 863 | . 682 | . $010-.020$ |
| . 836 | . 705 | . 032 - . | . 843 | . 559 | 05 | . 850 | 19 | . $060-.080$ | . 853 | 28 | . $040-.060$ | . 859 | . 705 | . $005-.010$ | . 863 | . 687 | . $015-.020$ |
| . 837 | . 506 | . $115-.130$ | . 843 | . 630 | . $005-.010$ | . 850 | . 330 | . $020-.040$ | . 853 | . 632 | . $005-.010$ | . 859 | . 77 | . $005-.010$ | . 863 | . 688 | . $005-.010$ |
| . 837 | . 527 | . 040 -. 0 | . 843 | . 656 | . $010-.020$ | . 850 | . 340 | . $005-.010$ | . 853 | . 726 | . $030-.050$ | . 860 | . 036 | . $032-.042$ | . 863 | . 759 | . $015-.050$ |
| . 837 | . 530 | . 048 - . 075 | . 843 | . 689 | . $030-.040$ | . 850 | . 350 | . $080-.104$ | . 853 | . 750 | . $005-.010$ | . 860 | . 171 | . $015-.030$ | . 864 | . 208 | . $005-.010$ |
| . 837 | . 591 | . $005-.010$ | . 843 | . 782 | . $020-.030$ | . 850 | . 351 | . $030-.050$ | . 854 | . 077 | . $005-.030$ | . 860 | . 192 | . $090-.125$ | . 864 | . 316 | . $005-.010$ |
| . 837 | . 633 | . $025-.040$ | . 844 | . 099 | . $025-.040$ | . 850 | . 356 | . $010-.020$ | . 854 | . 329 | . $050-.075$ | . 860 | . 225 | . $030-.040$ | . 864 | . 368 | . $005-.010$ |
| . 837 | . 679 | . $025-.040$ | . 844 | . 397 | . $005-.010$ | . 850 | . 374 | . $005-.010$ | . 854 | . 352 | . $100-.125$ | . 860 | . 252 | . $015-.030$ | . 864 | . 420 | . $080-.100$ |
| . 837 | . 783 | . $010-.020$ | . 844 | . 555 | . $010-.020$ | . 850 | . 377 | . 000 - . 020 | . 854 | . 578 | . $010-.020$ | . 860 | . 255 | . $005-.010$ | . 864 | . 430 | . $040-.060$ |
| . 838 | . 281 | . $032-.060$ | . 844 | . 578 | . $005-.010$ | . 850 | . 378 | . $005-.010$ | . 854 | . 583 | . $030-.050$ | . 860 | . 261 | . $010-.030$ | . 864 | . 505 | . $015-.025$ |
| . 838 | . 290 | . $050-.075$ | . 844 | . 610 | . $030-.060$ | . 850 | . 380 | . $030-.040$ | . 854 | . 605 | . $005-.010$ | . 860 | . 265 | . $075-.090$ | . 864 | . 536 | . $080-.104$ |
| . 838 | . 376 | . $015-.030$ | . 844 | . 666 | . $070-.090$ | . 850 | . 382 | . $005-.125$ | . 854 | . 650 | . $005-.010$ | . 860 | . 275 | . $030-.050$ | . 864 | . 551 | . $005-.010$ |
| . 838 | . 482 | . $031-.048$ | . 844 | . 703 | . $005-.010$ | . 850 | . 384 | . $100-.125$ | . 854 | . 655 | . $005-.010$ | . 860 | . 314 | . $075-.090$ | . 864 | . 569 | . $010-.020$ |
| . 838 | . 483 | . $050-.075$ | . 844 | . 711 | . $015-.030$ | . 850 | . 433 | . $005-.010$ | . 854 | . 808 | . $015-.020$ | . 860 | . 321 | . 062 - . 090 | . 864 | . 595 | . $005-.008$ |
| . 838 | . 508 | . $005-.010$ | . 844 | . 750 | . $020-.040$ | . 850 | . 495 | . $015-.025$ | . 855 | . 078 | . $005-.010$ | . 860 | . 324 | . $060-.080$ | . 864 | . 620 | . $010-.020$ |
| . 838 | . 563 | . $040-.060$ | . 845 | . 163 | . $010-.020$ | . 850 | . 500 | . $015-.025$ | . 855 | . 130 | . $060-.080$ | . 860 | . 338 | . $005-.010$ | . 864 | . 628 | . $050-.070$ |
| . 838 | . 618 | . $040-.060$ | . 845 | . 313 | . $015-.090$ | . 850 | . 502 | . $0005-.010$ | . 855 | . 229 | . $050-.075$ | . 860 | . 340 | . $020-.030$ | . 864 | . 633 | . $005-.010$ |
| . 838 | . 651 | . $010-.020$ | . 845 | . 466 | . $0005-.010$ | . 850 | . 503 | . $005-.010$ | . 855 | . 242 | . $020-.040$ | . 860 | . 384 | . $005-.015$ | . 864 | . 639 | . $042-.062$ |
| . 838 | . 665 | . $005-.010$ | . 845 | 482 | . $005-.010$ | . 850 | . 506 | . $020-.040$ | . 855 | . 327 | . $048-.072$ | . 860 | . 428 | . $100-.125$ | . 864 | . 781 | . $010-.020$ |
| . 838 | . 706 | . $015-.020$ | . 845 | . 495 | . $020-.030$ | . 850 | . 509 | . 000 - . 135 | . 855 | . 331 | . $030-.050$ | . 860 | . 439 | . $020-.035$ | . 865 | . 205 | . $005-.010$ |
| . 838 | . 756 | . $005-.010$ | . 845 | . 497 | . $015-.030$ | . 850 | . 510 | . $0005-.012$ | . 855 | . 375 | . $005-.062$ | . 860 | . 458 | . $010-.020$ | . 865 | . 260 | . $020-.040$ |
| . 839 | . 316 | . $015-.030$ | . 845 | . 513 | . $015-.030$ | . 850 | . 513 | . $005-.060$ | . 855 | . 376 | . $070-.090$ | . 860 | . 488 | . $010-.020$ | . 865 | . 35 | . $020-.030$ |
| . 839 | . 502 | . $005-.010$ | . 845 | . 651 | . $030-.050$ | . 850 | . 523 | . $040-.060$ | . 855 | . 503 | . $010-.080$ | . 860 | . 496 | . $005-.010$ | . 865 | . 355 | . $015-.030$ |
| . 839 | . 591 | . $010-.015$ | . 845 | . 660 | . $010-.020$ | . 850 | . 535 | . $050-.075$ | . 855 | . 509 | . $070-.080$ | . 860 | . 512 | . $005-.010$ | . 865 | . 398 | . $020-.040$ |
| . 839 | . 628 | . $050-.070$ | . 845 | . 758 | . $005-.035$ | . 850 | . 566 | . $005-.010$ | . 855 | . 512 | . $005-.010$ | . 860 | . 540 | . $040-.060$ | . 865 | . 412 | . $060-.080$ |
| . 839 | . 652 | . $005-.010$ | . 845 | . 782 | . $005-.010$ | . 850 | . 574 | . $060-.080$ | . 855 | . 531 | . $010-.020$ | . 860 | . 562 | . $015-.030$ | . 865 | . 421 | . $040-.060$ |
| . 840 | . 165 | . $005-.010$ | . 846 | . 242 | . $032-.050$ | . 850 | . 585 | . $010-.020$ | . 855 | . 562 | . $005-.010$ | . 860 | . 563 | . $005-.015$ | . 865 | . 434 | . $005-.010$ |
| . 840 | . 246 | . $104-.125$ | . 846 | . 273 | . $005-.010$ | . 850 | . 595 | . $090-.105$ | . 855 | . 598 | . $005-.010$ | . 860 | . 592 | . $005-.010$ | . 865 | . 471 | . $005-.010$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness* }}$ | O.D. | I.D. | Choose Any <br> $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 865 | . 476 | . $020-.040$ | . 867 | . 129 | . 020 - . 040 | . 870 | . 318 | . $080-.100$ | . 872 | . 334 | . $010-.050$ | . 874 | . 513 | . $015-.030$ | . 875 | . 384 | . 008 - . 016 |
| . 865 | . 477 | . $005-.010$ | . 867 | . 264 | . $070-.090$ | . 870 | . 320 | . $040-.060$ | . 872 | . 376 | . $010-.020$ | . 874 | . 514 | . $005-.010$ | . 875 | . 389 | . $040-.060$ |
| . 865 | . 479 | . $070-.090$ | . 867 | . 336 | . $090-.120$ | . 870 | . 345 | . $025-.040$ | . 872 | . 386 | . $010-.020$ | . 874 | . 526 | . $050-.070$ | . 875 | . 390 | . $060-.075$ |
| . 865 | . 492 | . $036-.060$ | . 867 | . 360 | . $020-.040$ | . 870 | . 352 | . $005-.010$ | . 872 | . 388 | . $010-.020$ | . 874 | . 533 | . $030-.060$ | . 875 | . 391 | . $040-.060$ |
| . 865 | . 493 | . $010-.020$ | . 867 | . 370 | . $025-.040$ | . 870 | . 354 | . $060-.080$ | . 872 | . 394 | . $005-.025$ | . 874 | . 535 | . $032-.048$ | . 875 | . 393 | . $005-.010$ |
| . 865 | . 551 | . $080-.100$ | . 867 | . 381 | . $030-.060$ | . 870 | . 381 | . $090-.120$ | . 872 | . 397 | . $040-.060$ | . 874 | . 540 | . $030-.050$ | . 875 | . 395 | . $090-.125$ |
| . 865 | . 553 | . $010-.020$ | . 867 | . 387 | . $005-.010$ | . 870 | . 387 | . $135-.187$ | . 872 | . 399 | . $005-.010$ | . 874 | . 579 | . $015-.030$ | . 875 | . 396 | . $010-.020$ |
| . 865 | . 566 | . $005-.010$ | . 867 | . 394 | . $010-.020$ | . 870 | . 393 | . $050-.070$ | . 872 | . 402 | . $010-.020$ | . 874 | . 601 | . $070-.090$ | . 875 | . 397 | . $050-.070$ |
| . 865 | . 570 | . $030-.040$ | . 867 | . 398 | . $005-.010$ | . 870 | . 394 | . $070-.080$ | . 872 | . 475 | . $060-.083$ | . 874 | . 603 | . $000-.010$ | . 875 | . 399 | . $005-.010$ |
| . 865 | . 597 | . $042-.062$ | . 867 | . 405 | . $090-.105$ | . 870 | . 421 | . $040-.060$ | . 872 | . 476 | . $055-.085$ | . 874 | . 621 | . $005-.010$ | . 875 | . 405 | . $100-.120$ |
| . 865 | . 626 | . $040-.060$ | . 867 | . 413 | . $005-.010$ | . 870 | . 437 | . $060-.080$ | . 872 | . 562 | . $075-.090$ | . 874 | . 624 | . $020-.040$ | . 875 | . 406 | . $050-.060$ |
| . 865 | . 630 | . $005-.010$ | . 867 | . 452 | . $005-.010$ | . 870 | . 440 | . 156 - . 187 | . 872 | . 593 | . $075-.104$ | . 874 | . 625 | . $015-.025$ | . 875 | 412 | . $100-.125$ |
| . 865 | . 634 | . $005-.070$ | . 867 | . 474 | . $090-.110$ | . 870 | . 450 | . $090-.120$ | . 872 | . 605 | . $005-.010$ | . 874 | . 627 | . $030-.050$ | . 875 | . 413 | . $005-.015$ |
| . 865 | . 635 | . $005-.010$ | . 867 | . 477 | . $015-.030$ | . 870 | . 459 | . $010-.020$ | . 872 | . 626 | . $005-.010$ | . 874 | . 645 | . $030-.050$ | . 875 | 415 | . $060-.083$ |
| . 865 | . 650 | . $020-.030$ | . 867 | . 560 | . $040-.060$ | . 870 | . 461 | . $040-.060$ | . 872 | . 687 | . $005-.010$ | . 874 | . 658 | . $005-.010$ | . 875 | . 430 | . $005-.030$ |
| . 865 | . 656 | . $015-.030$ | . 867 | . 566 | . $005-.010$ | . 870 | . 472 | . $005-.010$ | . 872 | . 725 | . $040-.060$ | . 874 | . 660 | . $010-.020$ | . 875 | . 436 | . $060-.080$ |
| . 865 | . 672 | . $010-.015$ | . 867 | . 593 | . $015-.030$ | . 870 | . 478 | . $010-.020$ | . 872 | . 728 | . $005-.010$ | . 874 | . 688 | . $015-.030$ | . 875 | . 437 | . $050-.080$ |
| . 865 | . 698 | . $005-.010$ | . 867 | . 608 | . $080-.120$ | . 870 | . 502 | . $030-.040$ | . 872 | . 754 | . $005-.010$ | . 874 | . 721 | . $010-.020$ | . 875 | . 438 | . $010-.020$ |
| . 865 | . 714 | . $005-.010$ | . 867 | . 632 | . $025-.040$ | . 870 | . 505 | . $040-.075$ | . 872 | . 755 | . $005-.025$ | . 874 | . 751 | . $020-.030$ | . 875 | . 439 | . $005-.010$ |
| . 865 | . 715 | . $032-.042$ | . 867 | . 638 | . $012-.020$ | . 870 | . 506 | . $080-.105$ | . 872 | . 760 | . $005-.010$ | . 875 | . 070 | . 000 - . 010 | . 875 | . 440 | . $015-.125$ |
| . 865 | . 740 | . $020-.040$ | . 867 | . 644 | . $080-.100$ | . 870 | . 508 | . $105-.135$ | . 872 | . 807 | . $010-.015$ | . 875 | . 086 | . $005-.010$ | . 875 | . 448 | . $030-.050$ |
| . 865 | . 755 | . $032-.050$ | . 867 | . 670 | . $015-.030$ | . 870 | . 512 | . $005-.010$ | . 873 | . 140 | . $048-.062$ | . 875 | . 087 | . $020-.040$ | . 875 | . 451 | . $005-.010$ |
| . 865 | . 756 | . $005-.010$ | . 867 | . 688 | . $005-.008$ | . 870 | . 520 | . $075-.090$ | . 873 | . 153 | . $050-.075$ | . 875 | . 111 | . $020-.040$ | . 875 | . 452 | . $005-.010$ |
| . 865 | . 794 | . $005-.010$ | . 867 | . 690 | . $010-.020$ | . 870 | . 540 | . $005-.010$ | . 873 | . 194 | . $070-.090$ | . 875 | . 129 | . $020-.040$ | . 875 | . 453 | . $025-.080$ |
| . 866 | . 157 | . $020-.030$ | . 867 | . 704 | . $025-.040$ | . 870 | . 541 | . $105-.125$ | . 873 | . 195 | . $005-.010$ | . 875 | . 133 | . $032-.042$ | . 875 | . 456 | . $090-.125$ |
| . 866 | . 197 | . $080-.100$ | . 867 | . 709 | . $005-.010$ | . 870 | . 551 | . $050-.070$ | . 873 | . 224 | . $020-.040$ | . 875 | . 140 | . $015-.030$ | . 875 | . 465 | . $080-.100$ |
| . 866 | . 236 | . $005-.020$ | . 867 | . 710 | . $010-.030$ | . 870 | . 557 | . $005-.010$ | . 873 | . 307 | . $007-.016$ | . 875 | . 150 | . $005-.010$ | . 875 | . 473 | . $100-.125$ |
| . 866 | . 239 | . $030-.050$ | . 867 | . 724 | . $040-.060$ | . 870 | . 562 | . $005-.060$ | . 873 | . 312 | . $030-.050$ | . 875 | . 153 | . $040-.060$ | . 875 | . 475 | . $025-.040$ |
| . 866 | . 242 | . $005-.010$ | . 867 | . 753 | . $005-.010$ | . 870 | . 567 | . $090-.105$ | . 873 | . 361 | . $105-.125$ | . 875 | . 158 | . $005-.010$ | . 875 | . 481 | . $120-.135$ |
| . 866 | . 276 | . $030-.040$ | . 867 | . 760 | . $015-.030$ | . 870 | . 578 | . $040-.060$ | . 873 | . 365 | . $005-.010$ | . 875 | . 161 | . $040-.060$ | . 875 | . 486 | . $020-.040$ |
| . 866 | . 299 | . $005-.020$ | . 867 | . 770 | . $030-.050$ | . 870 | . 580 | . $010-.020$ | . 873 | . 378 | . $040-.060$ | . 875 | . 168 | . $072-.120$ | . 875 | . 500 | . $040-.090$ |
| . 866 | . 302 | . $060-.080$ | . 867 | . 794 | . $005-.010$ | . 870 | . 581 | . $042-.060$ | . 873 | . 381 | . $005-.010$ | . 875 | . 172 | . 048 - . 062 | . 875 | . 501 | . $005-.030$ |
| . 866 | . 315 | . $005-.020$ | . 868 | . 237 | . $005-.010$ | . 870 | . 608 | . $030-.060$ | . 873 | . 387 | . $015-.025$ | . 875 | . 175 | . $040-.060$ | . 875 | . 502 | . $015-.030$ |
| . 866 | . 316 | . $005-.010$ | . 868 | . 238 | . $005-.010$ | . 870 | . 610 | . $005-.012$ | . 873 | . 388 | . $005-.010$ | . 875 | . 180 | . $062-.075$ | . 875 | . 504 | . $030-.125$ |
| . 866 | . 317 | . $005-.010$ | . 868 | . 315 | . $015-.060$ | . 870 | . 625 | . $015-.030$ | . 873 | . 405 | . $015-.030$ | . 875 | . 184 | . $020-.040$ | . 875 | . 505 | . $005-.042$ |
| . 866 | . 318 | . $005-.020$ | . 868 | . 317 | . $005-.010$ | . 870 | . 628 | . $025-.040$ | . 873 | . 410 | . $105-.135$ | . 875 | . 187 | . $090-.105$ | . 875 | . 506 | . $090-.125$ |
| . 866 | . 322 | . $005-.010$ | . 868 | . 442 | . $005-.010$ | . 870 | . 629 | . $005-.010$ | . 873 | . 412 | . $005-.010$ | . 875 | . 190 | . $105-.125$ | . 875 | . 507 | . $030-.125$ |
| . 866 | . 325 | . $090-.105$ | . 868 | . 462 | . $030-.050$ | . 870 | . 632 | . $010-.050$ | . 873 | . 436 | . $050-.075$ | . 875 | . 192 | . $025-.042$ | . 875 | . 513 | . $032-.135$ |
| . 866 | . 336 | . $070-.080$ | . 868 | . 473 | . $005-.010$ | . 870 | . 639 | . $005-.010$ | . 873 | . 440 | . $105-.135$ | . 875 | . 196 | . $020-.040$ | . 875 | . 516 | . $060-.080$ |
| . 866 | . 350 | . $025-.040$ | . 868 | . 477 | . $005-.010$ | . 870 | . 640 | . $030-.060$ | . 873 | . 467 | . $015-.030$ | . 875 | . 196 | . $050-.075$ | . 875 | . 517 | . $005-.010$ |
| . 866 | . 355 | . $005-.010$ | . 868 | . 513 | . $015-.025$ | . 870 | . 647 | . $005-.010$ | . 873 | . 470 | . $030-.050$ | . 875 | . 199 | . $050-.070$ | . 875 | . 518 | . $090-.110$ |
| . 866 | . 394 | . $005-.020$ | . 868 | . 521 | . $100-.134$ | . 870 | . 649 | . $015-.030$ | . 873 | . 503 | . $015-.070$ | . 875 | . 203 | . $062-.090$ | . 875 | . 527 | . $032-.048$ |
| . 866 | . 395 | . $010-.020$ | . 868 | . 527 | . $010-.020$ | . 870 | . 650 | . $040-.060$ | . 873 | . 522 | . $020-.040$ | . 875 | . 204 | . $040-.060$ | . 875 | . 530 | . $015-.030$ |
| . 866 | . 396 | . $005-.010$ | . 868 | . 563 | . $080-.100$ | . 870 | . 682 | . $015-.075$ | . 873 | . 532 | . $170-.190$ | . 875 | . 226 | . $005-.010$ | . 875 | . 531 | . $105-.125$ |
| . 866 | . 397 | . $005-.015$ | . 868 | . 606 | . $015-.030$ | . 870 | . 687 | . $050-.062$ | . 873 | . 546 | . $050-.070$ | . 875 | . 236 | . $005-.060$ | . 875 | . 537 | . $005-.010$ |
| . 866 | . 401 | . $105-.125$ | . 868 | . 607 | . $015-.030$ | . 870 | . 691 | . $005-.010$ | . 873 | . 582 | . $100-.125$ | . 875 | . 246 | . $040-.060$ | . 875 | . 562 | . $050-.072$ |
| . 866 | . 416 | . $005-.010$ | . 868 | . 610 | . $090-.125$ | . 870 | . 695 | . $005-.010$ | . 873 | . 599 | . $075-.090$ | . 875 | . 250 | . $005-.050$ | . 875 | . 563 | . $005-.105$ |
| . 866 | . 439 | . $005-.010$ | . 868 | . 620 | . $005-.010$ | . 870 | . 711 | . $025-.040$ | . 873 | . 604 | . $025-.040$ | . 875 | . 252 | . $010-.020$ | . 875 | . 567 | . $005-.090$ |
| . 866 | . 444 | . $005-.010$ | . 868 | . 627 | . $080-.105$ | . 870 | . 728 | . $005-.010$ | . 873 | . 627 | . $030-.060$ | . 875 | . 253 | . $050-.075$ | . 875 | . 568 | . $020-.048$ |
| . 866 | . 453 | . $030-.040$ | . 868 | . 641 | . $040-.060$ | . 870 | . 738 | . $005-.010$ | . 873 | . 628 | . $105-.125$ | . 875 | . 257 | . $070-.130$ | . 875 | . 579 | . $050-.060$ |
| . 866 | . 473 | . $005-.010$ | . 868 | . 664 | . $060-.080$ | . 870 | . 744 | . $005-.010$ | . 873 | . 630 | . $005-.050$ | . 875 | . 260 | . $030-.040$ | . 875 | . 580 | . $015-.030$ |
| . 866 | . 474 | . $005-.020$ | . 868 | . 665 | . $010-.030$ | . 870 | . 754 | . $005-.012$ | . 873 | . 632 | . $005-.015$ | . 875 | . 267 | . $090-.134$ | . 875 | . 600 | . $090-.105$ |
| . 866 | . 475 | . $010-.020$ | . 868 | . 687 | . $005-.010$ | . 870 | . 755 | . 042 - . 062 | . 873 | . 780 | . $025-.040$ | . 875 | . 268 | . $0005-.010$ | . 875 | . 610 | . $025-.040$ |
| . 866 | . 484 | . $070-.090$ | . 868 | . 689 | . $005-.010$ | . 870 | . 761 | . $020-.030$ | . 874 | . 200 | . 042 - . 080 | . 875 | . 281 | . $005-.010$ | . 875 | . 611 | . $050-.070$ |
| . 866 | . 496 | . $100-.125$ | . 868 | . 719 | . $070-.090$ | . 870 | . 810 | . $015-.025$ | . 874 | . 203 | . $040-.060$ | . 875 | . 282 | . $030-.050$ | . 875 | . 621 | . $060-.080$ |
| . 866 | . 500 | . $010-.020$ | . 868 | . 736 | . $010-.020$ | . 871 | . 211 | . $050-.070$ | . 874 | . 243 | . $030-.050$ | . 875 | . 307 | . $100-.120$ | . 875 | . 626 | . $050-.070$ |
| . 866 | . 531 | . $025-.040$ | . 868 | . 751 | . $010-.020$ | . 871 | . 381 | . $030-.110$ | . 874 | . 259 | . $005-.010$ | . 875 | . 315 | . $100-.134$ | . 875 | . 628 | . $005-.060$ |
| . 866 | . 543 | . $030-.060$ | . 868 | . 760 | . $025-.040$ | . 871 | . 383 | . $060-.070$ | . 874 | . 266 | . $025-.040$ | . 875 | . 318 | . $090-.110$ | . 875 | . 630 | . $050-.070$ |
| . 866 | . 545 | . $020-.040$ | . 869 | . 279 | . $105-.135$ | . 871 | . 410 | . $030-.050$ | . 874 | . 312 | . $005-.010$ | . 875 | . 320 | . $010-.020$ | . 875 | . 631 | . $015-.030$ |
| . 866 | . 562 | . $015-.030$ | . 869 | . 393 | . $020-.035$ | . 871 | . 455 | . $005-.010$ | . 874 | . 316 | . $005-.010$ | . 875 | . 320 | . $070-.090$ | . 875 | . 632 | . $100-.125$ |
| . 866 | . 568 | . $040-.060$ | . 869 | . 430 | . $125-.187$ | . 871 | . 477 | . $060-.090$ | . 874 | . 329 | . $060-.083$ | . 875 | . 324 | . $030-.040$ | . 875 | . 635 | . $005-.010$ |
| . 866 | . 591 | . $030-.050$ | . 869 | . 508 | . $050-.070$ | . 871 | . 579 | . $010-.020$ | . 874 | . 330 | . $025-.040$ | . 875 | . 325 | . $050-.072$ | . 875 | . 637 | . $010-.104$ |
| . 866 | . 592 | . $005-.010$ | . 869 | . 539 | . $010-.020$ | . 871 | . 581 | . $070-.090$ | . 874 | . 375 | . $060-.187$ | . 875 | . 327 | . $090-.125$ | . 875 | . 650 | . $100-.125$ |
| . 866 | . 626 | . $040-.060$ | . 869 | . 575 | . $005-.010$ | . 871 | . 582 | . $005-.010$ | . 874 | . 376 | . $020-.040$ | . 875 | . 328 | . $005-.010$ | . 875 | . 652 | . $031-.048$ |
| . 866 | . 627 | . $025-.040$ | . 869 | . 628 | . $020-.080$ | . 871 | . 590 | . $005-.010$ | . 874 | . 377 | . $015-.080$ | . 875 | . 330 | . $080-.104$ | . 875 | . 654 | . $075-.100$ |
| . 866 | . 631 | . $010-.020$ | . 869 | . 667 | . $020-.030$ | . 871 | . 673 | . $010-.020$ | . 874 | . 381 | . $005-.010$ | . 875 | . 337 | . $050-.072$ | . 875 | . 660 | . $062-.078$ |
| . 866 | . 637 | . $015-.030$ | . 870 | . 125 | . $005-.015$ | . 871 | . 675 | . $015-.030$ | . 874 | . 384 | . 008 - . 016 | . 875 | . 340 | . $005-.010$ | . 875 | . 666 | . $040-.060$ |
| . 866 | . 638 | . $060-.070$ | . 870 | . 170 | . $025-.040$ | . 871 | . 752 | . $005-.010$ | . 874 | . 392 | . $015-.030$ | . 875 | . 343 | . $016-.025$ | . 875 | . 670 | . $005-.010$ |
| . 866 | . 642 | . $005-.010$ | . 870 | . 184 | . $040-.062$ | . 871 | . 757 | . $010-.020$ | . 874 | . 398 | . $125-.156$ | . 875 | . 345 | . $110-.130$ | . 875 | . 674 | . $010-.020$ |
| . 866 | . 643 | . $005-.010$ | . 870 | . 186 | . $005-.010$ | . 871 | . 771 | . $025-.040$ | . 874 | . 410 | . $080-.100$ | . 875 | . 347 | . $042-.062$ | . 875 | . 687 | . $050-.080$ |
| . 866 | . 647 | . $015-.030$ | . 870 | . 196 | . $005-.015$ | . 872 | . 153 | . $040-.060$ | . 874 | . 420 | . $005-.010$ | . 875 | . 354 | . $005-.010$ | . 875 | . 690 | . $075-.090$ |
| . 866 | . 670 | . $005-.010$ | . 870 | . 202 | . $005-.010$ | . 872 | . 189 | . $005-.015$ | . 874 | . 439 | . $105-.125$ | . 875 | . 362 | . 012 - . 020 | . 875 | . 691 | . $040-.060$ |
| . 866 | . 697 | . $015-.025$ | . 870 | . 239 | . $005-.010$ | . 872 | . 219 | . $060-.083$ | . 874 | . 446 | . $105-.125$ | . 875 | . 367 | . $000-.010$ | . 875 | . 693 | . $030-.050$ |
| . 866 | . 709 | . $040-.060$ | . 870 | . 248 | . $040-.060$ | . 872 | . 221 | . $080-.100$ | . 874 | . 501 | . $105-.125$ | . 875 | . 375 | . $100-.125$ | . 875 | . 698 | . $005-.010$ |
| . 866 | . 719 | . $015-.030$ | . 870 | . 264 | . $100-.125$ | . 872 | . 254 | . $010-.020$ | . 874 | . 502 | . $105-.125$ | . 875 | . 376 | . $005-.010$ | . 875 | . 719 | . $005-.080$ |
| . 866 | . 750 | . $015-.030$ | . 870 | . 280 | . $120-.150$ | . 872 | . 261 | . $005-.010$ | . 874 | . 505 | . $050-.070$ | . 875 | . 377 | . $010-.020$ | . 875 | . 724 | . $010-.020$ |
| . 866 | . 756 | . $005-.010$ | . 870 | . 307 | . $010-.030$ | . 872 | . 267 | . $030-.050$ | . 874 | . 508 | . $040-.060$ | . 875 | . 378 | . $020-.030$ | . 875 | . 735 | . $050-.070$ |
| . 866 | . 758 | . $010-.030$ | . 870 | . 312 | . $013-.028$ | . 872 | . 269 | . $032-.042$ | . 874 | . 509 | . $010-.020$ | . 875 | . 380 | . $105-.134$ | . 875 | . 746 | . $010-.020$ |
| . 866 | . 806 | . $005-.010$ | . 870 | . 313 | . $015-.025$ | . 872 | . 306 | . $020-.030$ | . 874 | . 510 | . $075-.090$ | . 875 | . 382 | . $015-.030$ | . 875 | . 750 | . $030-.050$ |
| . 866 | . 814 | . $005-.010$ | . 870 | . 316 | . $012-.020$ | . 872 | . 320 | . 042 - . 062 | . 874 | . 512 | . $060-.080$ | . 875 | . 383 | . $150-.180$ | . 875 | . 751 | . $005-.015$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness ${ }_{\text {To }}^{*}$ From | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 875 | . 754 | . $015-.030$ | . 878 | . 219 | . $015-.040$ | . 881 | . 201 | . $005-.010$ | . 89 | . 073 | . $025-.036$ | . 90 | . 455 | . $050-.070$ | . 90 | . 629 | . $020-.100$ |
| . 875 | . 755 | . 005 - . 020 | . 878 | . 229 | . $040-.060$ | . 881 | . 203 | . $005-.010$ | . 892 | . 273 | . $070-.105$ | . 900 | . 489 | . $005-.010$ | . 904 | . 640 | . $030-.040$ |
| . 875 | . 756 | . $025-.040$ | . 878 | . 264 | . $060-.083$ | . 881 | . 257 | . $060-.080$ | . 892 | . 390 | . $005-.010$ | . 900 | . 500 | . $005-.105$ | . 904 | . 649 | . $020-.035$ |
| . 875 | . 760 | . $020-.040$ | . 878 | . 282 | . $015-.030$ | . 881 | . 548 | . $030-.050$ | . 892 | . 514 | . $005-.010$ | . 900 | . 503 | . $005-.020$ | . 904 | . 690 | . $015-.030$ |
| . 876 | . 067 | . $015-.030$ | . 878 | . 285 | . $090-.120$ | . 881 | . 661 | . $005-.010$ | . 892 | . 612 | . $010-.025$ | . 900 | . 504 | . $005-.008$ | . 904 | . 750 | . $040-.060$ |
| . 876 | . 093 | . $020-.040$ | . 878 | . 376 | . $025-.040$ | . 881 | . 681 | .010-. 015 | . 892 | . 632 | . $005-.010$ | . 900 | . 510 | . $015-.030$ | . 904 | . 805 | . $005-.040$ |
| 6 | . 102 | . $020-.040$ | 8 | . 387 | . $020-.062$ | 81 | . 732 | . $020-.030$ | . 892 | . 653 | . $050-.070$ | . 900 | . 562 | . $005-.015$ | . 905 | . 127 | . $090-.110$ |
| . 876 | . 127 | . $060-.080$ | . 878 | . 402 | . $060-.075$ | . 882 | . 300 | . $005-.010$ | . 892 | . 726 | . $005-.010$ | . 900 | . 563 | . $040-.060$ | . 905 | . 196 | . $040-.060$ |
| 6 | . 130 | . $005-.010$ | . 878 | . 406 | . 025 - . 040 | . 882 | . 323 | . $005-.010$ | . 893 | . 621 | . $040-.075$ | . 900 | . 564 | . $010-.100$ | . 905 | 201 | . $005-.010$ |
| . 876 | . 164 | . $005-.010$ | . 878 | . 437 | . $020-.040$ | . 882 | . 325 | . $005-.010$ | . 893 | . 701 | . $005-.010$ | . 900 | . 570 | . $005-.070$ | . 905 | . 238 | . $005-.010$ |
| . 876 | . 173 | . $050-.070$ | . 878 | . 446 | . $050-.075$ | . 882 | . 500 | . $150-.180$ | . 893 | . 770 | . $005-.010$ | . 900 | . 577 | . $015-.025$ | . 905 | . 259 | . $005-.010$ |
| . 876 | . 282 | . $040-.187$ | . 878 | . 473 | . $135-.156$ | . 882 | . 518 | . $110-.130$ | . 894 | . 195 | . $020-.040$ | . 900 | . 578 | . $070-.090$ | . 905 | . 330 | . $015-.030$ |
| . 876 | . 284 | . $040-.060$ | . 878 | . 478 | . $010-.020$ | . 882 | . 522 | . $020-.040$ | . 894 | . 251 | . $010-.020$ | . 900 | . 590 | . $010-.040$ | . 905 | . 344 | . $020-.030$ |
| . 876 | . 287 | . $100-.125$ | . 878 | . 501 | . $020-.040$ | . 882 | . 540 | . $090-.110$ | . 894 | . 501 | . $060-.080$ | . 900 | . 592 | . $110-.130$ | . 905 | . 392 | . $010-.040$ |
| . 876 | . 288 | . $005-.010$ | . 878 | . 516 | . $100-.125$ | . 882 | . 642 | . $040-.060$ | . 894 | . 624 | . $005-.010$ | . 900 | . 595 | . $070-.090$ | . 905 | . 396 | . $005-.010$ |
| . 876 | . 317 | . $030-.050$ | . 878 | . 518 | . $100-.125$ | . 882 | . 664 | . $005-.010$ | . 894 | . 762 | . $005-.010$ | . 900 | . 610 | . $020-.040$ | . 905 | . 398 | . $120-.135$ |
| . 876 | . 320 | . $005-.010$ | . 878 | . 523 | . $100-.125$ | . 882 | . 788 | . $015-.030$ | . 895 | . 375 | . $070-.090$ | . 900 | . 625 | . $025-.040$ | . 905 | . 403 | . $020-.040$ |
| . 876 | . 328 | . $005-.187$ | . 878 | . 531 | . $020-.040$ | . 883 | . 315 | . $010-.020$ | . 895 | . 390 | . $032-.062$ | . 900 | . 626 | . $050-.070$ | . 905 | . 414 | . $180-.190$ |
| . 876 | . 340 | . $160-.190$ | . 878 | . 562 | . $025-.040$ | . 883 | . 500 | . $050-.075$ | . 895 | . 462 | . $005-.010$ | . 900 | . 628 | . $005-.010$ | . 905 | . 451 | . $070-.090$ |
| . 876 | . 343 | . $025-.040$ | . 878 | . 570 | . $005-.012$ | . 883 | . 509 | . $030-.050$ | . 895 | . 574 | . $032-.042$ | . 900 | . 629 | . $010-.020$ | . 905 | . 460 | . $005-.010$ |
| . 876 | . 350 | . $015-.025$ | . 878 | . 585 | . $005-.010$ | . 883 | . 560 | . $050-.070$ | . 895 | . 631 | . $005-.010$ | . 900 | . 630 | . $120-.135$ | . 905 | . 473 | . $010-.030$ |
| 76 | . 377 | . 000 - . 010 | 78 | . 593 | . $025-.050$ | 88 | . 622 | . $050-.075$ | . 895 | . 661 | . $010-.020$ | . 900 | . 634 | . $040-.060$ | . 905 | . 475 | . $105-.125$ |
| . 876 | . 378 | . $090-.105$ | . 878 | . 627 | . $020-.030$ | . 883 | . 777 | . $010-.020$ | . 895 | . 708 | . $005-.010$ | . 900 | . 651 | . $005-.010$ | . 905 | . 481 | . $040-.060$ |
| . 876 | . 397 | . $030-.050$ | . 878 | . 628 | . $005-.010$ | . 883 | . 788 | . $005-.010$ | . 895 | . 733 | . $050-.070$ | . 900 | . 654 | . $060-.070$ | . 905 | . 493 | . $070-.090$ |
| . 876 | . 461 | . $005-.010$ | . 878 | . 632 | . $040-.060$ | . 884 | . 411 | . $005-.010$ | . 895 | . 795 | . $010-.020$ | . 900 | . 661 | . $070-.090$ | . 905 | . 513 | . $060-.080$ |
| 76 | 471 | . $040-.062$ | . 878 | . 648 | . $005-.010$ | . 884 | . 510 | . $015-.030$ | . 895 | . 801 | . $020-.030$ | . 900 | . 670 | . $025-.048$ | . 905 | . 520 | . $020-.040$ |
| . 876 | . 500 | . $005-.010$ | . 878 | . 660 | . $015-.030$ | . 885 | . 150 | . $020-.040$ | . 896 | . 215 | . $060-.080$ | . 900 | . 690 | . $010-.050$ | . 905 | . 531 | . $050-.060$ |
| 6 | . 503 | . $005-.010$ | 878 | . 689 | . $020-.040$ | 85 | . 212 | . $010-.020$ | . 896 | . 340 | . $050-.070$ | . 900 | . 711 | . $025-.040$ | . 905 | . 558 | . $005-.010$ |
| . 8 | . 506 | . $090-.120$ | . 878 | . 742 | . $005-.010$ | . 885 | . 325 | . $005-.010$ | . 896 | . 772 | . $020-.042$ | . 900 | . 725 | . $020-.040$ | . 905 | . 564 | . $040-.060$ |
| 6 | . 514 | . $030-.050$ | . 878 | . 8 | . $005-.010$ | 85 | . 396 | . $005-.010$ | . 897 | . 292 | . $005-.010$ | . 900 | . 730 | . $060-.080$ | . 905 | . 585 | . $050-.075$ |
| . 876 | . 515 | . $080-.104$ | . 879 | . 125 | . $050-.060$ | . 885 | 443 | . $005-.008$ | . 897 | . 407 | . $005-.010$ | . 900 | . 755 | . $010-.020$ | . 905 | . 634 | . $032-.060$ |
| . 8 | . 516 | . $125-.156$ | . 879 | . 172 | . $090-.120$ | . 885 | . 456 | . $005-.020$ | . 897 | . 408 | . $010-.020$ | . 900 | . 800 | . $005-.010$ | . 905 | . 637 | . $015-.030$ |
| . 876 | . 519 | . $060-.083$ | . 879 | . 250 | . $025-.040$ | . 885 | . 521 | . $005-.010$ | . 897 | . 409 | . $025-.080$ | . 900 | . 805 | . $005-.010$ | . 905 | . 639 | . $040-.060$ |
| . 876 | . 520 | . $050-.070$ | . 879 | . 327 | . 048 - . 062 | . 885 | . 565 | . $015-.032$ | . 897 | . 704 | . $025-.040$ | . 900 | . 810 | . $010-.020$ | . 905 | . 643 | . $010-.020$ |
| . 876 | . 522 | . $100-.125$ | . 879 | . 376 | . $010-.020$ | . 885 | . 626 | . $020-.040$ | . 897 | . 748 | . $005-.015$ | . 900 | . 825 | . $005-.010$ | . 905 | . 657 | . $070-.080$ |
| 76 | . 533 | . $110-.130$ | . 8 | . 39 | . $050-.070$ | . 885 | . 695 | . $005-.010$ | . 897 | . 810 | . $010-.020$ | . 900 | . 830 | . $015-.025$ | . 905 | . 667 | . $040-.060$ |
| . 876 | . 551 | . $100-.120$ | . 879 | . 431 | . $050-.070$ | . 885 | . 705 | . $005-.010$ | . 898 | . 250 | . $040-.060$ | . 900 | . 840 | . $005-.010$ | . 905 | . 672 | . $070-.090$ |
| . 8 | . 563 | . $005-.010$ | . 879 | . 515 | . 025 - . 040 | . 886 | . 118 | . $030-.050$ | . 898 | . 318 | . $050-.075$ | . 901 | . 202 | . $030-.050$ | . 905 | . 673 | . $090-.125$ |
| . 876 | . 565 | . $020-.040$ | . 879 | . 516 | . $040-.060$ | . 886 | . 291 | . $030-.050$ | . 898 | . 343 | . $005-.010$ | . 901 | . 256 | . $010-.016$ | . 905 | . 674 | . $075-.100$ |
| . 876 | . 591 | . $050-.070$ | . 879 | . 593 | . $050-.070$ | . 886 | . 443 | . $005-.040$ | . 898 | . 453 | . $080-.100$ | . 901 | . 292 | . $040-.060$ | . 905 | . 677 | . $105-.125$ |
| . 876 | . 600 | . $060-.075$ | . 879 | . 635 | . $050-.075$ | . 886 | . 531 | . $050-.070$ | . 898 | . 510 | . $075-.104$ | . 901 | . 361 | . $010-.020$ | . 905 | . 682 | . $010-.020$ |
| . 876 | 616 | . 048 - . 062 | . 879 | . 636 | . $015-.030$ | . 886 | . 548 | . $060-.080$ | . 898 | . 665 | . $025-.040$ | . 901 | . 506 | . $005-.020$ | . 905 | . 709 | . 015 - . 030 |
| . 876 | . 622 | . $040-.060$ | . 880 | . 165 | . $050-.075$ | . 886 | . 650 | . $070-.090$ | . 898 | . 726 | . $005-.010$ | . 901 | . 626 | . $005-.020$ | . 905 | . 728 | . $050-.070$ |
| . 876 | . 625 | . $005-.010$ | . 880 | . 170 | . $110-.130$ | . 887 | . 265 | . 062 - . 090 | . 898 | . 748 | . $005-.010$ | . 901 | . 694 | . $075-.093$ | . 905 | . 785 | . 005 - . 010 |
| . 876 | . 626 | . $050-.075$ | . 880 | . 192 | . $015-.030$ | . 887 | . 325 | . $035-.050$ | . 898 | . 812 | . $000-.010$ | . 901 | . 710 | . $005-.020$ | . 906 | . 316 | . $005-.010$ |
| . 876 | . 632 | . $030-.050$ | 80 | . 219 | . $032-.050$ | . 887 | . 572 | . $050-.070$ | . 898 | . 829 | . $015-.030$ | . 901 | . 715 | . $010-.020$ | . 906 | . 317 | . $005-.020$ |
| . 876 | . 633 | . $062-.080$ | . 880 | . 260 | . $005-.187$ | . 887 | . 714 | . $020-.040$ | . 899 | . 121 | . $040-.060$ | . 902 | . 316 | . $010-.030$ | . 906 | . 325 | . $005-.010$ |
| . 8 | . 672 | . $090-.105$ | 80 | . 265 | . $005-.010$ | . 887 | . 755 | . $005-.010$ | . 899 | . 197 | . $030-.050$ | . 902 | . 318 | . $005-.010$ | . 906 | . 332 | . $090-.110$ |
| . 876 | . 675 | . $030-.040$ | . 880 | . 302 | . $005-.015$ | . 887 | . 795 | . $005-.010$ | . 899 | . 444 | . $010-.020$ | . 902 | . 329 | . $005-.010$ | . 906 | . 394 | . $010-.020$ |
| . 87 | . 681 | . $060-.080$ | 80 | . 32 | . $050-.070$ | . 888 | . 382 | . $075-.090$ | . 899 | . 479 | . $020-.040$ | . 902 | . 377 | . $005-.010$ | . 906 | . 395 | . $090-.100$ |
| . 876 | . 692 | . $020-.030$ | . 880 | . 33 | . 042 - . 060 | . 888 | . 530 | . $005-.010$ | . 899 | . 535 | . $005-.010$ | . 902 | . 504 | . $006-.012$ | . 906 | . 396 | . $010-.020$ |
| . 876 | . 69 | . $020-.040$ | . 880 | . 340 | . $160-.190$ | 88 | . 535 | . $015-.030$ | . 899 | . 562 | . $025-.040$ | . 902 | . 505 | . $005-.020$ | . 906 | . 405 | . 10 - . 020 |
| . 87 | . 702 | . $010-.020$ | . 8 | . 35 | . $005-.010$ | . 888 | . 622 | . $005-.010$ | . 899 | . 563 | . $005-.010$ | . 902 | . 535 | . $005-.010$ | . 906 | . 470 | . $060-.080$ |
| . 8 | . 714 | . $030-.050$ | . 88 | . 3 | . 060 | . 888 | . 656 | . $005-.010$ | . 899 | . 568 | . $070-.090$ | . 902 | . 564 | . $005-.010$ | . 906 | . 474 | . $005-.010$ |
| . 876 | . 745 | . $025-.040$ | . 880 | . 376 | . $025-.062$ | . 888 | . 760 | . $010-.020$ | . 899 | . 789 | . $030-.040$ | . 902 | . 642 | . $005-.010$ | . 906 | . 512 | . $006-.012$ |
| . 8 | . 750 | . $030-.040$ | 80 | . 380 | . $005-.080$ | . 889 | . 392 | . $080-.100$ | . 899 | . 791 | . $010-.020$ | . 902 | . 658 | . $005-.010$ | . 906 | . 519 | . $010-.020$ |
| . 876 | . 751 | . $015-.030$ | . 880 | . 381 | . $005-.015$ | . 889 | . 395 | . $105-.120$ | . 899 | . 810 | . $020-.030$ | . 902 | . 679 | . $030-.050$ | . 906 | . 565 | . $080-.100$ |
| . 877 | . 128 | . 060 - . 080 | . 880 | . 386 | . $070-.090$ | . 889 | . 557 | . $005-.010$ | . 899 | . 814 | . $005-.010$ | . 902 | . 790 | . $030-.050$ | . 906 | . 585 | . $020-.040$ |
| . 877 | . 170 | . $035-.060$ | . 880 | . 406 | . $005-.010$ | . 889 | . 569 | . $005-.010$ | . 899 | . 841 | . $010-.020$ | . 902 | . 792 | . $005-.010$ | . 906 | . 592 | . $025-.040$ |
| . 877 | . 173 | . $100-.125$ | . 880 | . 407 | . $080-.105$ | . 889 | . 758 | . $025-.040$ | . 900 | . 063 | . $010-.020$ | . 903 | . 252 | . $080-.100$ | . 906 | . 603 | . $010-.020$ |
| . 877 | . 250 | . $030-.050$ | . 880 | 26 | . $000-.015$ | . 889 | . 786 | . $005-.010$ | . 900 | . 079 | . $030-.050$ | . 903 | . 258 | . $060-.080$ | . 906 | . 609 | . $005-.010$ |
| . 877 | . 254 | . $100-.125$ | . 880 |  | . $005-.010$ | . 890 | . 192 | . $050-.072$ | . 900 | . 100 | . $015-.030$ | . 903 | . 315 | . $030-.048$ | . 906 | . 638 | . $093-.125$ |
| . 877 | . 281 | . $010-.015$ | . 880 | 455 | . $005-.012$ | . 890 | . 273 | . $070-.105$ | . 900 | . 154 | . $005-.010$ | . 903 | . 330 | . $015-.030$ | . 906 | . 657 | . $025-.035$ |
| . 877 | . 313 | . $025-.040$ | . 880 | . 475 | . $060-.080$ | . 890 | . 385 | . $090-.105$ | . 900 | . 217 | . $025-.040$ | . 903 | . 401 | . $005-.010$ | . 906 | . 669 | . $015-.030$ |
| . 877 | . 329 | . $020-.030$ | . 880 | . 485 | . $050-.060$ | . 890 | . 405 | . $100-.125$ | . 900 | . 252 | . $005-.010$ | . 903 | . 416 | . $100-.125$ | . 906 | . 728 | . $030-.050$ |
| . 877 | . 377 | . 012 - . 020 | . 880 | . 495 | . $005-.010$ | . 890 | . 438 | . $030-.040$ | . 900 | . 254 | . $040-.060$ | . 903 | . 500 | . $025-.036$ | . 906 | . 730 | . $030-.050$ |
| . 877 | . 389 | . $134-.187$ | . 880 | . 505 | . $015-.025$ | . 890 | . 504 | . $015-.030$ | . 900 | . 321 | . $005-.010$ | . 903 | . 531 | . $160-.180$ | . 906 | . 750 | . $010-.020$ |
| . 877 | . 407 | . $170-.190$ | . 880 | . 518 | . $040-.060$ | . 890 | . 530 | . $010-.030$ | . 900 | . 376 | . $005-.030$ | . 903 | . 664 | . $025-.040$ | . 906 | . 759 | . $010-.020$ |
| . 877 | . 442 | . $070-.080$ | . 880 | . 523 | . $005-.010$ | . 890 | . 537 | . $105-.125$ | . 900 | . 377 | . $005-.010$ | . 903 | . 710 | . $010-.020$ | . 906 | . 769 | . $010-.020$ |
| . 877 | . 494 | . $072-.083$ | . 880 | . 530 | . $030-.040$ | . 890 | . 547 | . $110-.130$ | . 900 | . 378 | . $015-.040$ | . 903 | . 735 | . $005-.015$ | . 907 | . 200 | . $060-.080$ |
| . 877 | 498 | . $050-.075$ | . 880 | . 541 | . $025-.035$ | . 890 | . 580 | . $005-.008$ | . 900 | . 379 | . $005-.078$ | . 903 | . 760 | . $015-.030$ | . 907 | . 228 | . $040-.060$ |
| . 877 | . 507 | . $060-.080$ | . 880 | . 557 | . $005-.010$ | . 890 | . 582 | . $005-.010$ | . 900 | . 380 | . $010-.020$ | . 903 | . 766 | . $040-.060$ | . 907 | . 293 | . $070-.090$ |
| . 877 | . 593 | . $080-.100$ | . 880 | . 604 | . $005-.010$ | . 890 | . 587 | . $005-.010$ | . 900 | . 383 | . $090-.110$ | . 903 | . 771 | . $005-.050$ | . 907 | . 330 | . $050-.060$ |
| . 877 | . 643 | . $025-.042$ | . 880 | . 621 | . $020-.060$ | . 890 | . 667 | . $005-.010$ | . 900 | . 390 | . $030-.060$ | . 903 | . 781 | . $040-.050$ | . 907 | . 380 | . $125-.135$ |
| . 877 | . 693 | . $030-.050$ | . 880 | . 626 | . $062-.078$ | . 890 | . 711 | . $025-.040$ | . 900 | . 400 | . $005-.010$ | . 903 | . 807 | . $010-.020$ | . 907 | . 411 | . $025-.040$ |
| . 877 | . 694 | . $070-.090$ | . 880 | . 659 | . $070-.080$ | . 890 | . 785 | . $040-.050$ | . 900 | . 406 | . $135-.156$ | . 904 | . 206 | . $040-.060$ | . 907 | . 469 | . $100-.120$ |
| . 877 | . 755 | . 042 -. 062 | . 880 | . 681 | . $005-.012$ | . 891 | . 582 | . $030-.050$ | . 900 | . 437 | . $005-.010$ | . 904 | . 262 | . $070-.090$ | . 907 | . 514 | . $005-.010$ |
| . 877 | . 836 | . $005-.010$ | . 880 | . 688 | . $030-.050$ | . 891 | . 632 | . $005-.010$ | . 900 | . 440 | . $005-.010$ | . 904 | . 319 | . $005-.020$ | . 907 | . 603 | . $070-.090$ |
| . 878 | . 125 | . $020-.040$ | . 880 | . 690 | . $060-.070$ | . 891 | . 669 | . $010-.020$ | . 900 | . 442 | . $005-.010$ | . 904 | . 329 | . $005-.010$ | . 907 | . 624 | . $020-.035$ |
| . 878 | . 187 | . $020-.040$ | . 880 | . 711 | . $025-.040$ | . 891 | . 711 | . $005-.015$ | . 900 | . 453 | . $030-.040$ | . 904 | . 486 | . $025-.042$ | . 907 | . 645 | . $020-.040$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}$ From | O.D. | I.D. | Choose Any Thickness <br> From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \\ & \text { To } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 907 | . 669 | . $060-.080$ | . 915 | . 623 | . $030-.060$ | . 921 | . 680 | . 025 - . 040 | . 929 | . 470 | . $072-.105$ | . 935 | . 481 | . $030-.050$ | . 937 | . 578 | . 080 - . 104 |
| . 907 | . 672 | . 042 - . 060 | . 915 | . 628 | . $080-.095$ | . 921 | . 682 | . $030-.050$ | . 929 | . 570 | . $005-.010$ | . 935 | . 489 | . $090-.120$ | . 937 | . 580 | . $030-.050$ |
| . 907 | . 682 | . $030-.050$ | . 915 | . 744 | . $0005-.010$ | . 921 | . 788 | . $020-.040$ | . 929 | . 575 | . $005-.010$ | . 935 | . 501 | . $080-.104$ | . 937 | . 594 | . $050-.060$ |
| . 907 | . 728 | . $005-.015$ | . 915 | . 775 | . $005-.010$ | . 921 | . 790 | . $005-.010$ | . 929 | . 600 | . $050-.075$ | . 935 | . 523 | . $080-.105$ | . 937 | . 623 | . 020 - . 040 |
| . 907 | . 740 | . $010-.050$ | . 916 | . 150 | . $020-.032$ | . 922 | . 316 | . $105-.125$ | . 929 | . 689 | . $005-.104$ | . 935 | . 535 | . $090-.105$ | . 937 | . 624 | . 020 - . 090 |
| . 907 | . 757 | . $010-.020$ | . 916 | . 317 | . $100-.120$ | . 922 | . 450 | . $080-.100$ | . 929 | . 697 | . 012 - . 020 | . 935 | . 565 | . 012 - . 020 | . 937 | . 625 | . $005-.010$ |
| . 908 | . 332 | . $135-.156$ | . 916 | . 507 | . 020 - . 040 | . 922 | . 608 | . $050-.075$ | . 930 | . 088 | . $015-.030$ | . 935 | . 569 | . $030-.050$ | . 937 | . 629 | . $030-.050$ |
| . 908 | . 342 | . $050-.075$ | . 916 | . 532 | . 040 - . 060 | . 922 | . 630 | . $010-.020$ | . 930 | . 098 | . $020-.040$ | . 935 | . 570 | . $030-.060$ | . 937 | . 637 | . $025-.042$ |
| . 908 | . 379 | . $025-.040$ | . 916 | . 540 | . 020 - . 040 | . 922 | . 640 | . $030-.050$ | . 930 | . 199 | . $005-.083$ | . 935 | . 581 | . $100-.125$ | . 937 | . 640 | . 032 -. 060 |
| . 908 | . 502 | . $030-.050$ | . 916 | . 570 | . $050-.090$ | . 922 | . 670 | . $010-.020$ | . 930 | . 270 | . $005-.010$ | . 935 | . 624 | . $100-.125$ | . 937 | . 650 | . $005-.010$ |
| . 908 | . 555 | . $080-.105$ | . 916 | . 571 | . $090-.110$ | . 922 | . 687 | . $020-.030$ | . 930 | . 286 | . $070-.090$ | . 935 | . 681 | . $030-.050$ | . 937 | . 656 | . 032 -. 060 |
| . 908 | . 564 | . $015-.030$ | . 916 | . 734 | . $020-.040$ | . 922 | . 755 | . 020 - . 040 | . 930 | . 301 | . $015-.030$ | . 935 | . 682 | . $005-.010$ | . 937 | . 672 | . $005-.010$ |
| . 908 | . 616 | . $020-.032$ | . 916 | . 735 | . 020 - . 040 | . 922 | . 758 | . $050-.070$ | . 930 | . 377 | . $005-.020$ | . 935 | . 683 | . $030-.060$ | . 937 | . 675 | . $060-.075$ |
| . 908 | . 688 | . $010-.025$ | . 916 | . 795 | . $010-.020$ | . 923 | . 265 | . $090-.105$ | . 930 | . 381 | . $040-.125$ | . 935 | . 685 | . $072-.120$ | . 937 | . 687 | . $100-.125$ |
| . 908 | . 705 | . $030-.048$ | . 916 | . 804 | . $016-.032$ | . 923 | . 397 | . $015-.025$ | . 930 | . 420 | . $040-.060$ | . 935 | . 687 | . $020-.040$ | . 937 | . 693 | . $015-.020$ |
| . 908 | . 751 | . $060-.080$ | . 916 | . 834 | . 005 - . 010 | . 923 | . 502 | . $015-.030$ | . 930 | . 440 | . 020 - . 040 | . 935 | . 715 | . 016 - . 032 | . 937 | . 703 | . $010-.020$ |
| . 908 | . 753 | . $005-.010$ | . 917 | . 501 | . $050-.090$ | . 923 | . 506 | . $050-.070$ | . 930 | . 475 | . $040-.060$ | . 935 | . 719 | . $010-.030$ | . 937 | . 724 | . $050-.070$ |
| . 908 | . 764 | . $020-.030$ | . 917 | . 506 | . $010-.020$ | . 923 | . 661 | . $005-.010$ | . 930 | . 501 | . $025-.062$ | . 935 | . 720 | . $050-.070$ | . 937 | . 737 | . 020 - . 030 |
| . 908 | . 765 | . $020-.040$ | . 917 | . 531 | . 062 - . 078 | . 923 | . 668 | . $030-.050$ | . 930 | . 520 | . $020-.040$ | . 935 | . 724 | . $010-.030$ | . 937 | . 754 | . 048 -. 072 |
| . 909 | . 250 | . $030-.040$ | . 917 | . 579 | . $050-.060$ | . 923 | . 678 | . $020-.030$ | . 930 | . 609 | . 042 - . 072 | . 935 | . 733 | . 025 - . 040 | . 937 | . 772 | . $060-.080$ |
| . 909 | . 342 | . $050-.075$ | . 917 | . 596 | . $005-.015$ | . 923 | . 754 | . $020-.040$ | . 930 | . 630 | . $010-.025$ | . 935 | . 735 | . $005-.010$ | . 937 | . 785 | . $005-.015$ |
| . 909 | . 364 | . $005-.010$ | . 917 | . 623 | . $040-.060$ | . 923 | . 755 | . $015-.050$ | . 930 | . 635 | . $080-.104$ | . 935 | . 783 | . $005-.010$ | . 937 | . 793 | . $025-.040$ |
| . 909 | . 379 | . $005-.010$ | . 918 | . 257 | . 070 - . 090 | . 923 | . 796 | . $030-.050$ | . 930 | . 645 | . $005-.010$ | . 935 | . 794 | . $060-.075$ | . 937 | . 802 | . $015-.040$ |
| . 909 | . 634 | . $010-.020$ | . 918 | . 497 | . $010-.020$ | . 923 | . 820 | . $005-.010$ | . 930 | . 673 | . $010-.020$ | . 935 | . 796 | . $020-.040$ | . 937 | . 813 | . $005-.010$ |
| . 909 | . 676 | . $007-.015$ | . 918 | . 508 | . $030-.050$ | . 924 | . 201 | . $100-.125$ | . 930 | . 679 | . $005-.010$ | . 935 | . 807 | . $040-.060$ | . 937 | . 875 | . $025-.035$ |
| . 909 | . 749 | . $040-.060$ | . 918 | . 596 | . $005-.010$ | . 924 | . 253 | . $005-.010$ | . 930 | . 700 | . $005-.010$ | . 935 | . 839 | . $020-.030$ | . 938 | . 140 | . 048 -. 062 |
| . 909 | . 796 | . $005-.010$ | . 918 | . 614 | . $0005-.010$ | . 924 | . 382 | . $030-.040$ | . 930 | . 701 | . $015-.030$ | . 935 | . 860 | . $015-.030$ | . 938 | . 144 | . $105-.135$ |
| . 910 | . 250 | . $080-.104$ | . 918 | . 762 | . $025-.035$ | . 924 | . 538 | . $010-.015$ | . 930 | . 710 | . $005-.010$ | . 935 | . 871 | . $005-.010$ | . 938 | . 150 | . $050-.072$ |
| . 910 | . 330 | . $030-.040$ | . 919 | . 257 | . $070-.090$ | . 924 | . 727 | . $040-.060$ | . 930 | . 750 | . $025-.040$ | . 936 | . 266 | . $060-.080$ | . 938 | . 199 | . 048 -. 062 |
| . 910 | . 381 | . $050-.070$ | . 919 | . 366 | . $005-.010$ | . 924 | . 746 | . $020-.040$ | . 930 | . 760 | . $005-.030$ | . 936 | . 310 | . $050-.080$ | . 938 | . 200 | . $030-.060$ |
| . 910 | . 400 | . $015-.030$ | . 919 | . 396 | . 005 - . 010 | . 925 | . 091 | . $005-.010$ | . 930 | . 812 | . 010 - . 020 | . 936 | . 313 | . $020-.035$ | . 938 | . 201 | . $100-.120$ |
| . 910 | . 417 | . $010-.020$ | . 919 | . 493 | . $100-.125$ | . 925 | . 158 | . $100-.125$ | . 931 | . 454 | . $020-.030$ | . 936 | . 343 | . $105-.125$ | . 938 | . 217 | . $050-.072$ |
| . 910 | . 425 | . $005-.010$ | . 919 | . 565 | . $005-.020$ | . 925 | . 289 | . $100-.120$ | . 931 | . 478 | . $020-.030$ | . 936 | . 375 | . $040-.050$ | . 938 | . 246 | . 048 -. 062 |
| . 910 | . 440 | . $005-.010$ | . 919 | . 671 | . 005 - . 010 | . 925 | . 314 | . $010-.015$ | . 931 | . 598 | . $035-.060$ | . 936 | . 390 | . $060-.090$ | . 938 | . 266 | . 042 - . 060 |
| . 910 | . 468 | . $075-.090$ | . 919 | . 697 | . $010-.020$ | . 925 | . 322 | . $070-.090$ | . 931 | . 600 | . $010-.020$ | . 936 | . 406 | . $050-.070$ | . 938 | . 318 | . 048 - . 062 |
| . 910 | . 490 | . $130-.156$ | . 919 | . 765 | . $005-.010$ | . 925 | . 346 | . $015-.025$ | . 931 | . 632 | . $105-.125$ | . 936 | . 480 | . $010-.030$ | . 938 | . 322 | . $035-.060$ |
| . 910 | . 500 | . $025-.040$ | . 919 | . 812 | . $020-.030$ | . 925 | . 397 | . 048 - . 072 | . 931 | . 660 | . $020-.030$ | . 936 | . 481 | . $005-.060$ | . 938 | . 328 | . $104-.134$ |
| . 910 | . 515 | . $100-.125$ | . 920 | . 048 | . $005-.010$ | . 925 | . 438 | . $015-.050$ | . 931 | . 691 | . $040-.060$ | . 936 | . 502 | . $005-.010$ | . 938 | . 343 | . 048 -. 062 |
| . 910 | . 540 | . $060-.080$ | . 920 | . 090 | . $040-.060$ | . 925 | . 445 | . $060-.083$ | . 931 | . 729 | . $050-.070$ | . 936 | . 517 | . $090-.110$ | . 938 | . 376 | . 048 -. 062 |
| . 910 | . 560 | . $110-.130$ | . 920 | . 157 | . $005-.010$ | . 925 | . 450 | . $025-.040$ | . 931 | . 762 | . $020-.030$ | . 936 | . 537 | . $005-.010$ | . 938 | . 379 | . $005-.010$ |
| . 910 | . 590 | . $005-.010$ | . 920 | . 163 | . $032-.060$ | . 925 | . 474 | . $050-.070$ | . 931 | . 811 | . $040-.060$ | . 936 | . 552 | . $005-.010$ | . 938 | . 383 | . $105-.125$ |
| . 910 | . 638 | . $010-.020$ | . 920 | . 200 | . $005-.010$ | . 925 | . 516 | . $025-.040$ | . 932 | . 243 | . $050-.070$ | . 936 | . 627 | . $040-.060$ | . 938 | . 388 | . $090-.105$ |
| . 910 | . 650 | . $005-.015$ | . 920 | . 230 | . $025-.040$ | . 925 | . 526 | . $015-.030$ | . 932 | . 330 | . $025-.040$ | . 936 | . 641 | . $100-.125$ | . 938 | . 439 | . 042 -. 062 |
| . 910 | . 667 | . $030-.050$ | . 920 | . 253 | . $005-.075$ | . 925 | . 575 | . $070-.090$ | . 932 | . 335 | . $050-.070$ | . 936 | . 645 | . $105-.135$ | . 938 | . 444 | . $040-.062$ |
| . 910 | . 703 | . $030-.040$ | . 920 | . 265 | . $040-.060$ | . 925 | . 576 | . $050-.075$ | . 932 | . 465 | . $090-.110$ | . 936 | . 650 | . $050-.070$ | . 938 | . 458 | . $005-.010$ |
| . 910 | . 750 | . $010-.020$ | . 920 | . 269 | . $135-.187$ | . 925 | . 577 | . $050-.075$ | . 932 | 469 | . $040-.062$ | . 936 | . 660 | . $005-.008$ | . 938 | . 505 | . $030-.050$ |
| . 910 | . 811 | . $020-.040$ | . 920 | . 316 | . $080-.100$ | . 925 | . 611 | . $010-.020$ | . 932 | . 563 | . $005-.012$ | . 936 | . 687 | . $052-.084$ | . 938 | . 507 | . $005-.010$ |
| . 910 | . 820 | . $005-.010$ | . 920 | . 318 | . $005-.010$ | . 925 | . 661 | . 025 - . 040 | . 932 | . 676 | . $015-.030$ | . 936 | . 718 | . $020-.040$ | . 938 | . 521 | . 005 -. 010 |
| . 911 | . 256 | . $080-.100$ | . 920 | . 378 | . $005-.010$ | . 925 | . 672 | . 040 - . 060 | . 932 | . 749 | . $050-.070$ | . 937 | . 080 | . $020-.035$ | . 938 | . 532 | . $105-.125$ |
| . 911 | . 416 | . $062-.090$ | . 920 | . 456 | . $010-.030$ | . 925 | . 690 | . $010-.020$ | . 932 | . 775 | . $005-.010$ | . 937 | . 092 | . $050-.070$ | . 938 | . 550 | . $005-.010$ |
| . 911 | . 471 | . $030-.050$ | . 920 | . 470 | . $105-.125$ | . 925 | . 719 | . $005-.010$ | . 932 | . 869 | . $005-.020$ | . 937 | . 110 | . $050-.070$ | . 938 | . 562 | . $030-.050$ |
| . 911 | . 564 | . $030-.050$ | . 920 | . 499 | . $050-.070$ | . 925 | . 725 | . $010-.020$ | . 932 | . 870 | . $010-.020$ | . 937 | . 174 | . $062-.080$ | . 938 | . 563 | . $015-.030$ |
| . 911 | . 568 | . $005-.010$ | . 920 | . 504 | . $005-.010$ | . 925 | . 756 | . $010-.020$ | . 933 | . 197 | . $010-.020$ | . 937 | . 257 | . $032-.048$ | . 938 | . 570 | . $070-.090$ |
| . 911 | . 615 | . $005-.010$ | . 920 | . 505 | . $090-.110$ | . 925 | . 800 | . $012-.025$ | . 933 | . 415 | . $010-.020$ | . 937 | . 275 | . $030-.050$ | . 938 | . 595 | . $005-.010$ |
| . 911 | . 710 | . $030-.048$ | . 920 | . 525 | . $005-.010$ | . 925 | . 817 | . $010-.020$ | . 933 | . 508 | . $032-.060$ | . 937 | . 292 | . $025-.040$ | . 938 | . 596 | . $005-.010$ |
| . 911 | . 780 | . $005-.010$ | . 920 | . 550 | . 000 - . 010 | . 925 | . 834 | . $020-.030$ | . 933 | . 624 | . $025-.040$ | . 937 | . 315 | . $080-.100$ | . 938 | . 636 | . $030-.050$ |
| . 911 | . 815 | . $005-.010$ | . 920 | . 564 | . $015-.030$ | . 926 | . 162 | . $050-.070$ | . 933 | . 688 | . $005-.010$ | . 937 | . 319 | . $025-.040$ | . 938 | . 637 | . $080-.104$ |
| . 912 | . 176 | . $005-.010$ | . 920 | . 584 | . $005-.010$ | . 926 | . 399 | . $080-.105$ | . 933 | . 726 | . $005-.010$ | . 937 | . 324 | . $030-.060$ | . 938 | . 690 | . $040-.060$ |
| . 912 | . 549 | . $070-.105$ | . 920 | . 590 | . $0005-.010$ | . 926 | . 438 | . $045-.060$ | . 933 | . 775 | . $010-.020$ | . 937 | . 330 | . $156-.187$ | . 938 | . 721 | . $020-.040$ |
| . 912 | . 563 | . $010-.020$ | . 920 | . 608 | . $0005-.010$ | . 926 | . 670 | . $010-.020$ | . 933 | . 836 | . $005-.010$ | . 937 | . 341 | . $050-.075$ | . 938 | . 730 | . $070-.090$ |
| . 912 | . 596 | . $005-.010$ | . 920 | . 618 | . 000 - . 010 | . 926 | . 689 | . $015-.030$ | . 934 | . 094 | . $005-.010$ | . 937 | . 350 | . $020-.030$ | . 938 | . 752 | . $015-.090$ |
| . 912 | . 636 | . $060-.070$ | . 920 | . 628 | . $030-.050$ | . 926 | . 724 | . $015-.030$ | . 934 | . 190 | . $010-.020$ | . 937 | . 375 | . $010-.020$ | . 938 | . 760 | . $005-.010$ |
| . 912 | . 656 | . $105-.120$ | . 920 | . 629 | . $010-.020$ | . 927 | . 171 | . $100-.125$ | . 934 | . 414 | . 025 - . 040 | . 937 | . 381 | . $025-.040$ | . 938 | . 761 | . 015 - . 030 |
| . 912 | . 683 | . $015-.030$ | . 920 | . 630 | . $015-.060$ | . 927 | . 264 | . $005-.010$ | . 934 | . 508 | . $020-.040$ | . 937 | . 390 | . $005-.010$ | . 938 | . 766 | . 020 -. 030 |
| . 912 | . 805 | . $005-.010$ | . 920 | . 687 | . $020-.040$ | . 927 | . 397 | . $005-.010$ | . 934 | . 513 | . $005-.010$ | . 937 | . 399 | . $156-.187$ | . 938 | . 770 | . $030-.050$ |
| . 913 | . 493 | . $015-.030$ | . 920 | . 690 | . $090-.105$ | . 927 | . 476 | . $090-.110$ | . 934 | . 563 | . 048 - . 078 | . 937 | . 410 | . $015-.030$ | . 938 | . 784 | . 015 -. 030 |
| . 913 | . 507 | . $020-.030$ | . 920 | . 705 | . $005-.010$ | . 927 | . 512 | . $008-.016$ | . 934 | . 743 | . $020-.040$ | . 937 | . 431 | . $050-.075$ | . 938 | . 831 | . $005-.010$ |
| . 913 | . 510 | . $020-.040$ | . 920 | . 720 | . $040-.060$ | . 927 | . 627 | . $005-.010$ | . 934 | . 753 | . $005-.010$ | . 937 | . 437 | . $156-.187$ | . 939 | . 040 | . $010-.020$ |
| . 913 | . 665 | . $080-.100$ | . 920 | . 778 | . $030-.050$ | . 927 | . 647 | . 042 - . 060 | . 934 | . 754 | . $005-.020$ | . 937 | . 440 | . $020-.040$ | . 939 | . 126 | . $020-.030$ |
| . 913 | . 847 | . $005-.010$ | . 920 | . 819 | . $020-.030$ | . 927 | . 654 | . $020-.040$ | . 934 | . 757 | . $030-.050$ | . 937 | . 444 | . $005-.008$ | . 939 | . 189 | . $105-.135$ |
| . 914 | . 521 | . $005-.010$ | . 920 | . 853 | . $010-.020$ | . 927 | . 689 | . $010-.020$ | . 934 | . 770 | . $040-.060$ | . 937 | . 460 | . $025-.040$ | . 939 | . 195 | . $105-.125$ |
| . 914 | . 596 | . $025-.040$ | . 921 | . 314 | . 078 - . 090 | . 927 | . 691 | . $020-.040$ | . 934 | . 797 | . $005-.010$ | . 937 | . 480 | . $015-.030$ | . 939 | . 218 | . $100-.125$ |
| . 914 | . 650 | . $015-.030$ | . 921 | . 402 | . $005-.010$ | . 927 | . 819 | . $005-.010$ | . 935 | . 152 | . $040-.060$ | . 937 | . 487 | . $005-.010$ | . 939 | . 376 | . $105-.125$ |
| . 915 | . 350 | . $040-.060$ | . 921 | . 445 | . $0005-.010$ | . 928 | . 084 | . $050-.062$ | . 935 | . 216 | . $080-.090$ | . 937 | . 500 | . $015-.030$ | . 939 | . 442 | . $005-.030$ |
| . 915 | . 446 | . $015-.025$ | . 921 | . 490 | . $025-.040$ | . 928 | . 087 | . $050-.060$ | . 935 | . 273 | . $010-.020$ | . 937 | . 510 | . $020-.110$ | . 939 | . 457 | . $008-.016$ |
| . 915 | . 448 | . $005-.010$ | . 921 | . 508 | . $010-.020$ | . 928 | . 153 | . $060-.080$ | . 935 | . 310 | . $050-.083$ | . 937 | . 515 | . $030-.050$ | . 939 | 496 | . $005-.010$ |
| . 915 | . 509 | . $050-.070$ | . 921 | . 531 | . $025-.040$ | . 928 | . 383 | . $005-.015$ | . 935 | . 318 | . $005-.010$ | . 937 | . 517 | . $105-.125$ | . 939 | . 560 | . $080-.104$ |
| . 915 | . 510 | . $005-.010$ | . 921 | . 587 | . 020 - . 040 | . 928 | . 552 | . $080-.100$ | . 935 | . 321 | . $005-.010$ | . 937 | . 518 | . $005-.010$ | . 939 | . 563 | . $005-.010$ |
| . 915 | . 512 | . $020-.040$ | . 921 | . 630 | . $010-.020$ | . 928 | . 678 | . $005-.010$ | . 935 | . 439 | . $020-.050$ | . 937 | . 520 | . $020-.125$ | . 939 | . 610 | . $040-.060$ |
| . 915 | . 616 | . $015-.030$ | . 921 | . 641 | . $010-.020$ | . 929 | . 260 | . $020-.040$ | . 935 | . 455 | . $100-.125$ | . 937 | . 570 | . $005-.010$ | . 939 | . 628 | . $015-.030$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| D. | I.D. | $\begin{aligned} & \text { Thickness* } \\ & \text { From To } \end{aligned}$ | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D |  | O.D. | I.D |  | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 939 | . 630 | . $020-.040$ | . 942 | . 504 | . $030-.050$ | . 945 | . 673 | . $015-.030$ | . 950 | . 512 | . $100-.125$ | . 960 | . 650 | . $032-.050$ | . 969 | 656 | . $060-.080$ |
| . 939 | . 633 | . $015-.030$ | . 942 | . 508 | . $090-.120$ | . 945 | . 686 | . $060-.105$ | . 950 | . 531 | . $060-.080$ | . 960 | . 705 | . $030-.060$ | . 969 | . 661 | . $060-.080$ |
| . 939 | . 640 | . $015-.025$ | . 942 | . 515 | . $015-.035$ | . 945 | . 708 | . $060-.080$ | . 950 | . 567 | . $030-.050$ | . 960 | . 728 | . $040-.060$ | . 969 | 750 | .005-. 010 |
| . 939 | . 656 | . $030-.040$ | . 942 | . 530 | . $005-.010$ | . 945 | . 710 | . $030-.050$ | . 950 | . 640 | . $030-.125$ | . 960 | . 740 | . $090-.105$ | . 969 | 770 | . $010-.048$ |
| . 939 | . 660 | . $050-.070$ | . 942 | . 628 | . $060-.080$ | . 945 | . 714 | . $060-.080$ | . 950 | . 645 | . $090-.105$ | . 960 | . 750 | . $030-.060$ | . 969 | . 792 | . $025-.048$ |
| . 939 | . 678 | . $040-.060$ | . 942 | . 693 | . $005-.010$ | . 945 | . 719 | . $070-.090$ | . 950 | . 680 | . $110-.130$ | . 960 | . 751 | . $050-.075$ | . 969 | . 802 | . $015-.030$ |
| . 939 | . 700 | . $005-.010$ | . 942 | . 724 | . $100-.125$ | . 945 | . 737 | . $005-.010$ | . 950 | . 696 | . $030-.040$ | . 960 | . 758 | . $005-.010$ | . 970 | . 092 | . $025-.048$ |
| . 939 | . 739 | . $050-.070$ | . 942 | 44 | . $005-.010$ | . 945 | . 831 | . $015-.030$ | . 950 | . 747 | . $005-.010$ | . 960 | . 774 | . $005-.010$ | . 970 | . 230 | . $005-.010$ |
| . 939 | . 783 | . $040-.060$ | . 942 | . 794 | . $005-.010$ | . 945 | . 845 | . $005-.015$ | . 950 | . 760 | . $030-.050$ | . 960 | . 783 | . $020-.030$ | . 970 | . 262 | . $100-.125$ |
| . 939 | . 799 | . $030-.050$ | . 942 | . 798 | . $020-.030$ | . 946 | . 354 | . $005-.010$ | . 950 | . 775 | . $020-.035$ | . 960 | . 820 | . $005-.010$ | . 970 | . 345 | . $020-.040$ |
| . 939 | . 869 | . $015-.025$ | . 943 | . 406 | . $005-.010$ | . 946 | . 386 | . $040-.060$ | . 950 | . 807 | . $010-.020$ | . 961 | . 438 | . $050-.070$ | . 970 | . 380 | . $025-.040$ |
| . 940 | . 186 | . $031-.048$ | . 943 | 418 | . $120-.140$ | . 946 | . 398 | . $010-.020$ | . 950 | . 815 | . $005-.010$ | . 961 | . 500 | . $040-.050$ | . 970 | 418 | . $070-.080$ |
| . 940 | . 194 | . $010-.020$ | . 943 | 426 | . $020-.040$ | . 946 | . 473 | . $005-.010$ | . 951 | . 104 | . $005-.010$ | . 961 | . 621 | . $005-.010$ | . 970 | 44 | . $005-.010$ |
| . 940 | . 231 | . $0005-.010$ | . 943 | 42 | . $010-.030$ | . 946 | . 506 | .050-.070 | . 951 | . 156 | . $015-.030$ | . 961 | . 676 | . $020-.030$ | . 970 | . 515 | . $080-.100$ |
| . 940 | . 253 | . $007-.015$ | . 943 | 473 | . $075-.090$ | . 946 | . 513 | . $105-.125$ | . 951 | . 285 | . $010-.020$ | . 961 | . 730 | . $005-.010$ | . 970 | . 550 | . $010-.020$ |
| . 940 | . 315 | . 010 - . 075 | . 943 | . 475 | . $005-.010$ | . 946 | . 602 | . $025-.042$ | . 951 | . 376 | . $010-.020$ | . 961 | . 820 | . $010-.020$ | . 970 | 631 | . 156 - . 187 |
| . 940 | . 400 | . $160-.190$ | . 943 | . 517 | . $005-.010$ | . 946 | . 678 | . $005-.010$ | . 951 | . 377 | . $020-.030$ | . 961 | . 844 | . $010-.020$ | . 970 | . 670 | . $005-.010$ |
| . 940 | . 407 | . $090-.120$ | . 943 | . 547 | . $030-.050$ | . 946 | . 686 | . $062-.070$ | . 951 | . 380 | . $040-.060$ | . 961 | . 878 | . $005-.010$ | . 970 | . 679 | . $010-.020$ |
| . 940 | . 437 | . $005-.010$ | . 943 | . 568 | . $080-.100$ | . 946 | . 717 | . $060-.080$ | . 951 | . 388 | . $010-.020$ | . 962 | . 045 | . $015-.025$ | . 970 | . 723 | . $005-.010$ |
| . 940 | . 440 | . $110-.130$ | . 943 | . 596 | . $030-.050$ | . 946 | . 755 | . $040-.060$ | . 951 | . 500 | . $010-.020$ | . 962 | . 055 | . $005-.010$ | . 970 | . 75 | . $040-.060$ |
| . 940 | . 441 | . $040-.060$ | . 943 | . 597 | . $005-.012$ | . 946 | . 786 | . $050-.070$ | . 951 | . 586 | . $015-.025$ | . 962 | . 766 | . $005-.010$ | . 970 | . 769 | . $005-.010$ |
| . 940 | . 481 | . $050-.075$ | . 943 | . 736 | . $070-.090$ | . 947 | . 128 | . $005-.010$ | . 951 | . 661 | . $005-.010$ | . 962 | . 769 | . $035-.062$ | . 970 | . 802 | . $030-.048$ |
| . 940 | . 490 | . $075-.105$ | . 944 | . 150 | . $040-.060$ | . 947 | . 397 | . $010-.020$ | . 951 | . 741 | . $020-.030$ | . 962 | . 789 | . $020-.030$ | . 970 | . 882 | . $010-.020$ |
| . 940 | . 502 | . $015-.030$ | . 944 | . 238 | . $005-.010$ | . 947 | . 463 | . $060-.070$ | . 952 | . 125 | . $025-.040$ | . 963 | . 271 | . $005-.010$ | . 971 | . 345 | . $105-.135$ |
| . 940 | . 508 | . $100-.125$ | . 944 | . 256 | . $005-.010$ | . 947 | . 482 | . $005-.010$ | . 952 | . 166 | . $060-.080$ | . 963 | . 283 | . $030-.050$ | . 971 | . 376 | . $060-.080$ |
| . 940 | . 509 | . $050-.070$ | . 944 | . 266 | . $005-.010$ | . 947 | . 484 | . $070-.090$ | . 952 | . 198 | . 048 - . 070 | . 963 | . 324 | . $005-.010$ | . 971 | . 408 | . $050-.075$ |
| . 940 | . 518 | . $050-.070$ | . 944 | . 281 | . $025-.036$ | . 947 | . 566 | . $030-.048$ | . 952 | . 213 | . 048 - . 070 | . 963 | . 400 | . $020-.040$ | . 971 | . 439 | . $020-.040$ |
| . 940 | . 520 | . $090-.105$ | . 944 | . 314 | . $080-.100$ | . 947 | . 599 | . 042 - . 060 | . 952 | . 376 | . $005-.010$ | . 963 | . 451 | . $030-.050$ | . 971 | . 44 | . $020-.030$ |
| . 940 | . 525 | . $040-.060$ | . 944 | . 317 | . $005-.020$ | . 947 | . 730 | . $030-.050$ | . 952 | . 470 | . $005-.010$ | . 963 | . 500 | . $010-.020$ | . 971 | . 515 | . 015 - . 030 |
| . 940 | . 535 | . $030-.040$ | . 944 | . 319 | . $008-.012$ | . 947 | . 757 | . $010-.025$ | . 952 | . 502 | . $050-.070$ | . 963 | . 504 | . $005-.010$ | . 971 | . 550 | . $030-.050$ |
| . 940 | . 553 | . $100-.125$ | . 944 | . 394 | . $005-.010$ | . 947 | . 780 | . 020 - . 040 | . 952 | . 555 | . $060-.070$ | . 963 | . 659 | . $080-.100$ | . 971 | . 605 | . $005-.010$ |
| . 940 | . 590 | . $015-.030$ | . 944 | . 423 | .156-. 187 | . 947 | . 783 | . $048-.062$ | . 952 | . 570 | . $080-.100$ | . 963 | . 758 | . $020-.030$ | . 971 | . 63 | . $080-.104$ |
| . 940 | . 591 | . $060-.070$ | . 944 | 432 | . $105-.125$ | . 947 | . 799 | . $010-.020$ | . 952 | . 627 | . $005-.010$ | . 963 | . 800 | . $030-.050$ | . 971 | . 720 | . $104-.125$ |
| . 940 | . 607 | . $030-.060$ | . 944 | 42 | . $005-.020$ | . 947 | . 821 | . $005-.010$ | . 952 | . 685 | . $060-.070$ | . 963 | . 885 | . $010-.020$ | . 971 | . 76 | . $005-.020$ |
| . 940 | . 610 | . $030-.060$ | . 944 | . 473 | . $005-.010$ | . 948 | . 059 | . $005-.010$ | . 952 | . 687 | . $005-.010$ | . 964 | . 376 | . $030-.050$ | . 971 | . 837 | . $040-.060$ |
| . 940 | . 633 | . $005-.010$ | . 944 | 475 | .005-. 010 | . 948 | . 245 | . $005-.072$ | . 953 | . 693 | 105-. 125 | . 96 | . 500 | . $015-.030$ | . 971 | . 865 | . $030-.050$ |
| . 940 | . 640 | . $005-.105$ | . 944 | . 479 | . $020-.030$ | . 948 | . 262 | . $060-.080$ | . 953 | . 710 | . $105-.135$ | . 964 | . 652 | . $090-.120$ | . 972 | . 335 | . $040-.060$ |
| . 940 | . 641 | . $025-.040$ | . 944 | . 502 | . $010-.020$ | . 948 | . 390 | . $005-.010$ | . 953 | . 742 | . $090-.105$ | . 965 | . 264 | . $020-.040$ | . 972 | . 365 | . $010-.020$ |
| . 940 | . 646 | . $060-.080$ | . 944 | . 595 | . $020-.040$ | . 948 | . 398 | . $005-.010$ | . 954 | . 322 | . $005-.010$ | . 965 | . 423 | . $030-.040$ | . 972 | . 570 | . $100-.130$ |
| . 940 | . 656 | . $040-.060$ | . 944 | . 633 | . $005-.010$ | . 948 | . 413 | . $005-.010$ | . 954 | . 630 | . $105-.125$ | . 965 | . 506 | . $060-.075$ | . 972 | . 657 | . $015-.105$ |
| . 940 | . 673 | . $005-.030$ | . 944 | . 673 | . $015-.025$ | . 948 | . 439 | . $010-.020$ | . 954 | . 670 | . $060-.070$ | . 965 | . 514 | . $090-.120$ | . 972 | . 746 | . $050-.070$ |
| . 940 | . 674 | . $005-.010$ | . 944 | . 694 | . $040-.060$ | . 948 | . 448 | . $060-.070$ | . 954 | . 753 | . $040-.060$ | . 965 | . 580 | . $032-.060$ | 972 | . 76 | . $050-.075$ |
| . 940 | . 686 | . $010-.020$ | . 944 | . 766 | . $020-.040$ | . 948 | . 485 | . $090-.110$ | . 954 | . 826 | . $005-.010$ | . 965 | . 610 | . $020-.035$ | . 973 | . 110 | . $050-.072$ |
| . 940 | . 700 | . $015-.025$ | . 944 | . 795 | . $015-.030$ | . 948 | 493 | . $062-.080$ | . 955 | . 510 | . $025-.040$ | . 965 | . 620 | . $025-.040$ | . 973 | . 567 | . $005-.010$ |
| . 940 | . 701 | . $015-.030$ | . 945 | . 221 | . $050-.075$ | . 948 | . 502 | . $006-.015$ | . 955 | . 733 | . $020-.040$ | . 965 | . 644 | . $005-.010$ | . 973 | . 595 | . $005-.075$ |
| . 9 | . 704 | . $083-.105$ | . 945 | . 237 | . 005 - . | . 948 | . 503 | . $005-.010$ | . 955 | . 825 | . $010-.020$ | . 965 | . 669 | . $080-.105$ | . 974 | . 226 | . $050-.075$ |
| . 940 | . 710 | . $030-.050$ | . 945 | . 240 | . $005-.010$ | . 948 | . 506 | . $005-.010$ | . 955 | . 848 | . $005-.010$ | . 965 | . 709 | . $005-.010$ | . 974 | . 260 | . $050-.070$ |
| . 940 | . 721 | . $040-.060$ | . 945 | 49 | . $060-.125$ | . 948 | 514 | . $050-.075$ | . 956 | . 439 | . $060-.125$ | . 965 | . 754 | . $020-.040$ | . 97 | . 502 | . $005-.010$ |
| . 940 | . 730 | . $015-.030$ | . 945 | . 282 | . $040-.060$ | . 948 | . 518 | . $030-.060$ | . 956 | . 635 | . $005-.050$ | . 965 | . 783 | . $020-.036$ | . 974 | . 669 | . $015-.025$ |
| . 940 | . 752 | . $0005-.010$ | . 945 | . 314 | . $005-.010$ | . 948 | . 576 | . $005-.010$ | . 956 | . 781 | . $005-.010$ | . 966 | . 391 | . $040-.060$ | . 974 | . 699 | . $025-.040$ |
| . 940 | . 766 | . $050-.075$ | . 945 | . 315 | . $010-.020$ | . 948 | . 666 | . $035-.050$ | . 956 | 820 | .005-. 010 | . 966 | . 542 | . $020-.032$ | . 974 | . 716 | . $120-.135$ |
| . 940 | . 776 | . $005-.010$ | . 945 | 17 | . $005-.070$ | . 948 | . 763 | . $005-.010$ | . 957 | . 295 | . $030-.050$ | . 966 | . 643 | . $080-.105$ | . 9 | . 755 | . $050-.070$ |
| . 940 | . 788 | . $020-.030$ | . 945 | . 318 | . $010-.020$ | . 948 | . 780 | . $020-.040$ | . 957 | . 626 | . $040-.060$ | . 966 | . 703 | . $060-.075$ | . 974 | . 768 | . $030-.050$ |
| . 940 | . 796 | . $005-.010$ | . 945 | . 322 | . $010-.020$ | . 948 | . 864 | . $025-.040$ | . 957 |  | . $015-.030$ | . 967 | . 265 | . $005-.030$ | . 975 | . 440 | . $005-.010$ |
| . 940 | . 830 | . $005-.012$ | . 945 | . 331 | . $070-.090$ | . 949 | . 189 | . $005-.010$ | . 957 | . 812 | . $0005-.010$ | . 967 | . 347 | . $090-.110$ | . 975 | . 495 | . $005-.010$ |
| . 941 | . 119 | . $030-.060$ | . 945 | . 345 | . $20-.040$ | 49 | . 380 | . 40 - . 060 | . 957 | . 841 | . $015-.020$ | . 967 | . 375 | . $090-.125$ | 975 | . 503 | . $015-.030$ |
| . 941 | . 150 | . $060-.070$ | . 945 | . 378 | . $050-.070$ | . 949 | . 503 | . $005-.010$ | . 958 | . 442 | . $005-.010$ | . 967 | . 542 | . $015-.030$ | . 975 | . 531 | . $010-.020$ |
| . 941 | . 256 | . $130-.150$ | . 945 | . 389 | . $050-.075$ | . 949 | . 505 | . $050-.070$ | . 958 | . 606 | . $050-.072$ | . 967 | . 567 | . $070-.090$ | . 975 | . 532 | . 025 - . 040 |
| . 941 | . 257 | . $010-.020$ | . 945 | . 393 | . $030-.050$ | . 949 | . 507 | . $005-.020$ | . 958 | . 639 | . $020-.030$ | . 967 | . 593 | . $050-.075$ | . 975 | . 550 | . $050-.060$ |
| . 941 | . 260 | . $050-.070$ | . 945 | . 394 | . $010-.020$ | . 949 | . 511 | . $010-.020$ | . 958 | . 779 | . $070-.080$ | . 967 | . 719 | . $060-.080$ | . 975 | . 571 | . $050-.110$ |
| . 941 | . 459 | . $020-.030$ | . 945 | 411 | . $005-.010$ | . 949 | . 592 | . $072-.090$ | . 959 | . 300 | . $015-.025$ | . 967 | . 761 | . $050-.075$ | . 975 | . 596 | . $030-.040$ |
| . 941 | . 484 | . $005-.010$ | . 945 | . 434 | . $020-.040$ | . 950 | . 102 | . $005-.030$ | . 959 | . 328 | . $030-.050$ | . 968 | . 517 | . $050-.075$ | . 975 | . 630 | . $010-.020$ |
| . 941 | . 500 | . $040-.060$ | . 945 | . 434 | . $156-.187$ | . 950 | . 125 | . $005-.010$ | . 959 | . 420 | . $030-.050$ | . 968 | . 625 | . $050-.070$ | . 975 | . 640 | . $005-.020$ |
| . 941 | . 532 | . $030-.050$ | . 945 | . 453 | . $156-.187$ | . 950 | . 131 | . $062-.080$ | . 959 | . 641 | . $090-.120$ | . 968 | . 634 | . $005-.015$ | . 975 | . 687 | . $090-.100$ |
| . 941 | . 555 | . $005-.012$ | . 945 | . 454 | . $156-.187$ | . 950 | . 186 | . $020-.035$ | . 959 | . 729 | . $020-.040$ | . 968 | . 636 | . $030-.050$ | . 975 | . 697 | . $062-.075$ |
| . 941 | . 566 | . 020 - . 040 | . 945 | 472 | . $005-.010$ | . 950 | 189 | . 005 - . 030 | . 960 | . 125 | . 032 -. 060 | . 968 | . 655 | . 025 - . 045 | . 975 | . 699 | . $005-.010$ |
| . 941 | . 632 | . $030-.060$ | . 945 | . 474 | . $010-.020$ | . 950 | . 198 | . 047 - . 070 | . 960 | . 133 | . $010-.025$ | . 968 | . 675 | . $015-.030$ | . 975 | . 765 | . $040-.050$ |
| . 941 | . 675 | . $005-.010$ | . 945 | . 477 | . $005-.010$ | . 950 | . 204 | . $020-.035$ | . 960 | . 155 | . $050-.072$ | . 968 | . 687 | . $020-.040$ | . 975 | . 795 | . $005-.012$ |
| . 941 | . 717 | . $050-.070$ | . 945 | . 484 | . $050-.075$ | . 950 | . 219 | . $015-.030$ | . 960 | . 259 | . $005-.010$ | . 968 | . 718 | . $050-.075$ | . 975 | . 804 | . $030-.060$ |
| . 941 | . 744 | . $006-.012$ | . 945 | . 502 | . $005-.010$ | . 950 | . 234 | . $015-.030$ | . 960 | . 315 | . $020-.032$ | . 968 | . 729 | . $015-.030$ | . 975 | . 825 | . $005-.010$ |
| . 941 | . 816 | . 028 - . 040 | . 945 | . 511 | . $080-.100$ | . 950 | . 250 | . $015-.030$ | . 960 | . 350 | .032-. 050 | . 968 | . 741 | . $005-.010$ | . 975 | . 885 | . $010-.020$ |
| . 941 | . 821 | . $010-.020$ | . 945 | . 512 | . $005-.010$ | . 950 | . 328 | . $105-.125$ | . 960 | . 398 | . $090-.105$ | . 968 | . 869 | . $025-.040$ | . 976 | . 394 | . $035-.050$ |
| . 941 | . 880 | . $020-.030$ | . 945 | . 514 | . $180-.190$ | . 950 | . 387 | . $005-.010$ | . 960 | . 450 | . $032-.050$ | . 969 | . 250 | . $050-.070$ | . 976 | . 503 | . $030-.050$ |
| . 942 | . 171 | . $025-.040$ | . 945 | . 519 | . $040-.110$ | . 950 | . 395 | . $005-.070$ | . 960 | . 500 | . $030-.060$ | . 969 | . 391 | . $030-.050$ | . 976 | . 525 | . $010-.020$ |
| . 942 | . 256 | . $005-.010$ | . 945 | . 554 | . $010-.020$ | . 950 | . 440 | . $090-.105$ | . 960 | . 507 | . $080-.104$ | . 969 | . 436 | . $050-.075$ | . 976 | . 527 | . $015-.030$ |
| . 942 | . 366 | . $005-.010$ | . 945 | . 607 | . $005-.010$ | . 950 | . 454 | . $050-.070$ | . 960 | . 537 | . $005-.010$ | . 969 | . 559 | . $020-.040$ | . 976 | . 565 | . $005-.010$ |
| . 942 | . 407 | . $005-.010$ | . 945 | . 610 | . $060-.080$ | . 950 | . 500 | . $005-.030$ | . 960 | . 550 | . $032-.050$ | . 969 | . 565 | . $020-.030$ | . 976 | . 640 | . $005-.020$ |
| . 942 | . 455 | . $030-.120$ | . 945 | . 627 | . $032-.042$ | . 950 | . 502 | . $005-.020$ | . 960 | . 572 | . $005-.010$ | . 969 | . 582 | . $005-.010$ | . 976 | . 661 | . $005-.010$ |
| . 942 | . 475 | . $030-.050$ | . 945 | . 669 | . $050-.125$ | . 950 | . 503 | . $010-.040$ | . 960 | . 575 | . $005-.010$ | . 969 | . 638 | . $025-.042$ | . 976 | . 717 | . $005-.010$ |
| 942 | 484 | . $010-.020$ | . 945 | 671 | . $005-.010$ | . 950 | . 505 | . $010-.020$ | . 960 | . 640 | .005-. 010 | . 969 | . 641 | . $060-.080$ | . 976 | . 872 | . $010-.020$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | O.D. | I.D. | Choose Any <br> Thickness* <br> From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| . 977 | . 276 | . $015-.030$ | . 982 | . 704 | . $010-.020$ | . 985 | . 506 | . $100-.120$ | . 990 | 595 | . $105-.125$ | . 994 | . 605 | . $005-.010$ | . 997 | . 327 | . 000 - . 010 |
| . 977 | . 315 | . $015-.040$ | . 982 | . 752 | . $030-.050$ | . 985 | . 512 | . $030-.050$ | . 990 | . 605 | . $075-.090$ | . 994 | . 625 | . $050-.075$ | . 997 | . 456 | . $005-.010$ |
| . 977 | . 485 | . $005-.010$ | . 982 | . 801 | . $005-.010$ | . 985 | . 535 | . $040-.060$ | . 990 | . 625 | . $020-.040$ | . 994 | . 721 | . $005-.010$ | . 997 | . 466 | . $080-.100$ |
| . 977 | . 550 | . $020-.030$ | . 982 | . 875 | . $020-.040$ | . 985 | . 548 | . $010-.015$ | . 990 | . 626 | . $050-.075$ | . 994 | . 813 | . $005-.010$ | . 997 | . 503 | . $030-.050$ |
| . 977 | . 560 | . $020-.040$ | . 983 | . 090 | . $010-.025$ | . 985 | . 556 | . $040-.060$ | . 990 | . 631 | . $005-.010$ | . 994 | . 900 | . $005-.010$ | . 997 | . 508 | . $050-.070$ |
| . 977 | . 626 | . 070 - . 090 | . 983 | . 242 | . $040-.060$ | . 985 | . 565 | . $062-.105$ | . 990 | . 635 | . 060 - . 080 | . 995 | . 083 | . $005-.010$ | . 997 | . 533 | . 005 - . 010 |
| . 977 | . 649 | . $010-.020$ | . 983 | . 257 | . $100-.125$ | . 985 | . 580 | . $005-.010$ | . 990 | . 645 | . $005-.010$ | . 995 | . 157 | . $032-.042$ | . 997 | . 537 | . $040-.062$ |
| . 977 | . 720 | . $010-.040$ | . 983 | . 280 | . $015-.025$ | . 985 | . 587 | . $020-.032$ | . 990 | . 661 | . $010-.020$ | . 995 | . 160 | . $015-.030$ | . 997 | . 541 | . $005-.010$ |
| . 977 | . 778 | . $070-.090$ | . 983 | . 315 | . $005-.010$ | . 985 | . 635 | . $060-.080$ | . 990 | . 693 | . $005-.010$ | . 995 | . 196 | . $005-.010$ | . 997 | . 549 | . $020-.040$ |
| . 978 | . 180 | . $020-.040$ | . 983 | . 319 | . $005-.010$ | . 985 | . 669 | . $005-.010$ | . 990 | . 703 | . $020-.040$ | . 995 | . 224 | . $005-.010$ | . 997 | . 563 | . $125-.187$ |
| . 978 | . 437 | . $050-.075$ | . 983 | . 323 | . $040-.060$ | . 985 | . 685 | . $100-.125$ | . 990 | . 735 | . $030-.050$ | . 995 | . 272 | . $005-.010$ | . 997 | . 622 | . $005-.010$ |
| . 978 | . 503 | . $025-.040$ | . 983 | . 381 | . $015-.030$ | . 985 | . 700 | . $005-.015$ | . 990 | . 758 | . $020-.105$ | . 995 | . 282 | . $025-.050$ | . 997 | . 640 | . $090-.105$ |
| . 978 | . 515 | . $005-.120$ | . 983 | . 396 | . $050-.075$ | . 985 | . 721 | . $040-.105$ | . 990 | . 759 | . $080-.100$ | . 995 | . 297 | . $100-.125$ | . 997 | . 689 | . $050-.070$ |
| . 978 | . 659 | . $015-.020$ | . 983 | . 398 | . $050-.070$ | . 985 | . 751 | . $005-.010$ | . 990 | . 760 | . $010-.042$ | . 995 | . 374 | . $050-.070$ | . 997 | . 718 | . $005-.015$ |
| . 978 | . 690 | . $010-.020$ | . 983 | . 416 | . $005-.010$ | . 985 | . 760 | . $042-.062$ | . 990 | . 770 | . $020-.030$ | . 995 | . 378 | . $005-.030$ | . 997 | . 748 | . $030-.050$ |
| . 979 | . 171 | . $015-.035$ | . 983 | . 434 | . $005-.010$ | . 985 | . 789 | . $005-.025$ | . 990 | . 780 | . 005 - . 010 | . 995 | . 392 | . $050-.070$ | . 997 | . 756 | . 016 - . 025 |
| . 979 | . 285 | . $015-.030$ | . 983 | . 471 | . 008 - . 015 | . 985 | . 790 | . $005-.010$ | . 990 | . 800 | . $005-.010$ | . 995 | . 410 | . $005-.010$ | . 997 | . 758 | . $005-.010$ |
| . 979 | . 340 | . $060-.080$ | . 983 | . 502 | . $005-.010$ | . 985 | . 806 | . $005-.010$ | . 990 | . 810 | . $010-.030$ | . 995 | . 447 | . $005-.010$ | . 997 | . 769 | . 025 - . 040 |
| . 979 | . 393 | . $005-.010$ | . 983 | . 659 | . $010-.020$ | . 985 | . 825 | . $010-.020$ | . 990 | . 813 | . $005-.010$ | . 995 | . 453 | . 008 - . 016 | . 997 | . 819 | . $005-.010$ |
| . 979 | . 405 | . $005-.010$ | . 983 | . 670 | . $020-.040$ | . 986 | . 220 | . $070-.090$ | . 990 | . 820 | . $016-.032$ | . 995 | . 494 | . $005-.010$ | . 998 | . 062 | . $030-.050$ |
| . 979 | . 517 | . $125-.135$ | . 983 | . 678 | . $060-.080$ | . 986 | . 337 | . $030-.050$ | . 990 | . 842 | . $010-.020$ | . 995 | . 500 | . $070-.090$ | . 998 | . 111 | . $010-.020$ |
| . 979 | . 563 | . $070-.090$ | . 983 | . 719 | . $005-.010$ | . 986 | . 408 | . $020-.040$ | . 990 | . 858 | . $025-.040$ | . 995 | . 515 | . $070-.090$ | . 998 | . 125 | . $040-.060$ |
| . 979 | . 630 | . $005-.010$ | . 983 | . 753 | . $020-.030$ | . 986 | . 516 | . $050-.070$ | . 990 | . 910 | . $015-.025$ | . 995 | . 517 | . $040-.060$ | . 998 | . 131 | . $015-.025$ |
| . 979 | . 674 | . $005-.010$ | . 984 | . 183 | . $050-.075$ | . 986 | . 585 | . $050-.070$ | . 991 | . 071 | . $010-.020$ | . 995 | . 522 | . $005-.010$ | . 998 | . 136 | . $015-.030$ |
| . 979 | . 678 | . $025-.040$ | . 984 | . 238 | . $005-.010$ | . 986 | . 631 | . $010-.020$ | . 991 | . 267 | . $060-.080$ | . 995 | . 534 | . $083-.105$ | . 998 | . 138 | . $005-.015$ |
| . 979 | . 705 | . $005-.010$ | . 984 | . 239 | . $005-.010$ | . 986 | . 635 | . $060-.080$ | . 991 | . 303 | . 000 - . 010 | . 995 | . 535 | . $062-.120$ | . 998 | . 156 | . $050-.075$ |
| . 979 | . 710 | . $030-.050$ | . 984 | . 240 | . $015-.030$ | . 986 | . 700 | . $030-.050$ | . 991 | . 316 | . $005-.010$ | . 995 | . 538 | . $015-.030$ | . 998 | . 190 | . $005-.010$ |
| . 979 | . 837 | . $010-.030$ | . 984 | . 257 | . $105-.125$ | . 986 | . 710 | . $105-.125$ | . 991 | . 317 | . $090-.125$ | . 995 | . 559 | . $125-.187$ | . 998 | . 202 | . $050-.075$ |
| . 979 | . 840 | . $015-.030$ | . 984 | . 284 | . $005-.010$ | . 986 | . 779 | . $005-.010$ | . 991 | . 405 | . $005-.010$ | . 995 | . 564 | . $040-.060$ | . 998 | . 230 | . 000 - . 016 |
| . 980 | . 198 | . $005-.010$ | . 984 | . 320 | . $010-.020$ | . 986 | . 859 | . $030-.050$ | . 991 | . 406 | . $090-.125$ | . 995 | . 566 | . $030-.060$ | . 998 | . 252 | . $005-.020$ |
| . 980 | . 246 | . $015-.030$ | . 984 | . 355 | . $080-.104$ | . 987 | . 348 | . $005-.010$ | . 991 | . 412 | . $000-.010$ | . 995 | . 573 | . $050-.070$ | . 998 | . 270 | . $060-.083$ |
| . 980 | . 302 | . $015-.030$ | . 984 | . 394 | . $005-.010$ | . 987 | . 397 | . $005-.010$ | . 991 | . 515 | . 000 - . 010 | . 995 | . 630 | . $050-.070$ | . 998 | . 339 | . $005-.010$ |
| . 980 | . 347 | . $005-.010$ | . 984 | . 395 | . $100-.125$ | . 987 | . 516 | . $050-.070$ | . 991 | . 605 | . $005-.010$ | . 995 | . 657 | . $025-.048$ | . 998 | . 347 | . $100-.125$ |
| . 980 | . 395 | . $015-.025$ | . 984 | . 435 | . $005-.010$ | . 987 | . 748 | . $025-.042$ | . 991 | . 627 | . $105-.135$ | . 995 | . 665 | . $005-.012$ | . 998 | . 348 | . $075-.090$ |
| . 980 | . 407 | . $100-.125$ | . 984 | . 469 | . $080-.100$ | . 988 | . 255 | . $025-.040$ | . 991 | . 678 | . $030-.050$ | . 995 | . 666 | . $015-.030$ | . 998 | . 378 | . $080-.105$ |
| . 980 | . 445 | . $005-.010$ | . 984 | . 473 | . $005-.010$ | . 988 | . 354 | . $020-.040$ | . 991 | . 751 | . $030-.040$ | . 995 | . 694 | . $020-.062$ | . 998 | . 395 | . $010-.030$ |
| . 980 | . 458 | . $020-.030$ | . 984 | . 477 | . $005-.010$ | . 988 | . 499 | . $040-.060$ | . 991 | . 770 | . $015-.030$ | . 995 | . 700 | . $020-.040$ | . 998 | . 435 | . $020-.030$ |
| . 980 | . 480 | . $060-.080$ | . 984 | . 481 | . $040-.060$ | . 988 | . 505 | . $090-.120$ | . 991 | . 779 | . $040-.060$ | . 995 | . 717 | . $005-.012$ | . 998 | . 501 | . $040-.060$ |
| . 980 | . 481 | . $005-.010$ | . 984 | . 507 | . $070-.090$ | . 988 | . 506 | . $025-.040$ | . 991 | . 796 | . $020-.030$ | . 995 | . 720 | . $030-.060$ | . 998 | . 503 | . $030-.125$ |
| . 980 | . 500 | . $010-.020$ | . 984 | . 513 | . $105-.125$ | . 988 | . 597 | . $040-.060$ | . 991 | . 877 | . $005-.010$ | . 995 | . 740 | . $025-.040$ | . 998 | . 504 | . $030-.060$ |
| . 980 | . 501 | . $005-.010$ | . 984 | . 530 | . $042-.062$ | . 988 | . 703 | . $005-.010$ | . 991 | . 880 | . $015-.060$ | . 995 | . 750 | . $005-.010$ | . 998 | . 506 | . $005-.125$ |
| . 980 | . 514 | . $005-.010$ | . 984 | . 531 | . $005-.010$ | . 988 | . 736 | . $040-.060$ | . 991 | . 887 | . $005-.010$ | . 995 | . 763 | . $005-.010$ | . 998 | . 508 | . $090-.110$ |
| . 980 | . 521 | . $025-.040$ | . 984 | . 556 | . $005-.010$ | . 988 | . 758 | . $005-.015$ | . 992 | . 260 | . $005-.010$ | . 995 | . 766 | . $005-.010$ | . 998 | . 509 | . $005-.010$ |
| . 980 | . 522 | . $005-.010$ | . 984 | . 572 | . $040-.060$ | . 988 | . 759 | . $030-.050$ | . 992 | . 263 | . $0005-.010$ | . 995 | . 873 | . $040-.060$ | . 998 | . 515 | . $080-.100$ |
| . 980 | . 531 | . $010-.020$ | . 984 | . 625 | . $040-.060$ | . 988 | . 760 | . $005-.010$ | . 992 | . 270 | . $005-.015$ | . 995 | . 938 | . $010-.020$ | . 998 | . 516 | . $0005-.010$ |
| . 980 | . 600 | . $030-.105$ | . 984 | . 628 | . $035-.060$ | . 988 | . 877 | . $015-.030$ | . 992 | . 316 | . $110-.130$ | . 996 | . 120 | . 042 -. 062 | . 998 | . 534 | . $030-.050$ |
| . 980 | . 640 | . $007-.015$ | . 984 | . 630 | . $015-.025$ | . 989 | . 176 | . $005-.010$ | . 992 | . 330 | . $110-.130$ | . 996 | . 170 | . $005-.010$ | . 998 | . 562 | . $015-.020$ |
| . 980 | . 647 | . $005-.010$ | . 984 | . 641 | . $080-.105$ | . 989 | . 201 | . $080-.100$ | . 992 | . 387 | . $020-.040$ | . 996 | . 255 | . $005-.010$ | . 998 | . 563 | . $075-.100$ |
| . 980 | . 648 | . $050-.070$ | . 984 | . 643 | . $060-.080$ | . 989 | . 253 | . $030-.050$ | . 992 | . 523 | . $025-.040$ | . 996 | . 283 | . $090-.125$ | . 998 | . 573 | . $050-.070$ |
| . 980 | . 664 | . $060-.083$ | . 984 | . 648 | . $015-.030$ | . 989 | . 259 | . $060-.070$ | . 992 | . 536 | . $005-.010$ | . 996 | . 318 | . $005-.010$ | . 998 | . 577 | . $005-.010$ |
| . 980 | . 668 | . $080-.100$ | . 984 | . 650 | . $100-.125$ | . 989 | . 282 | . $880-.100$ | . 992 | . 582 | . $030-.050$ | . 996 | . 323 | . $005-.010$ | . 998 | . 578 | . $010-.020$ |
| . 980 | . 719 | . $040-.060$ | . 984 | . 689 | . $020-.030$ | . 989 | . 390 | . $005-.010$ | . 992 | . 669 | . $005-.010$ | . 996 | . 395 | . $156-.187$ | . 998 | . 580 | . 157 - . 187 |
| . 980 | . 740 | . $020-.040$ | . 984 | . 715 | . $050-.075$ | . 989 | . 400 | . $100-.125$ | . 992 | . 687 | . $105-.135$ | . 996 | . 396 | . $100-.125$ | . 998 | . 629 | . $005-.010$ |
| . 980 | . 757 | . $080-.104$ | . 984 | . 716 | . $025-.042$ | . 989 | . 506 | . $070-.090$ | . 992 | . 688 | . $050-.070$ | . 996 | . 441 | . $020-.030$ | . 998 | . 630 | . $010-.020$ |
| . 980 | . 821 | . $040-.060$ | . 984 | . 748 | . $010-.020$ | . 989 | . 515 | . $060-.080$ | . 992 | . 754 | . $040-.060$ | . 996 | . 463 | . $060-.080$ | . 998 | . 637 | . $040-.060$ |
| . 980 | . 841 | . $030-.050$ | . 984 | . 749 | . $040-.060$ | . 989 | . 560 | . $025-.040$ | . 992 | . 835 | . $010-.015$ | . 996 | . 511 | . $040-.060$ | . 998 | . 662 | . $050-.070$ |
| . 980 | . 851 | . $010-.020$ | . 984 | . 794 | . $070-.090$ | . 989 | . 640 | . $005-.010$ | . 993 | . 249 | . $040-.050$ | . 996 | . 578 | . $075-.090$ | . 998 | . 672 | . $005-.012$ |
| . 980 | . 860 | . $005-.010$ | . 984 | . 795 | . $025-.042$ | . 989 | . 736 | . $100-.120$ | . 993 | . 295 | . $062-.120$ | . 996 | . 630 | . $010-.015$ | . 998 | . 678 | . $032-.042$ |
| . 980 | . 875 | . $005-.010$ | . 984 | . 798 | . $070-.090$ | . 989 | . 739 | . $005-.010$ | . 993 | . 297 | . $062-.120$ | . 996 | . 666 | . $040-.060$ | . 998 | . 694 | . $020-.040$ |
| . 981 | . 396 | . $010-.020$ | . 984 | . 799 | . $040-.060$ | . 989 | . 771 | . $060-.075$ | . 993 | . 316 | . $005-.010$ | . 996 | . 692 | . $010-.030$ | . 998 | . 748 | . $035-.060$ |
| . 981 | . 467 | . $020-.030$ | . 984 | . 817 | . $005-.010$ | . 989 | . 789 | . $020-.040$ | . 993 | . 371 | . $070-.090$ | . 996 | . 740 | . $050-.070$ | . 998 | . 793 | . $0005-.010$ |
| . 981 | . 504 | . $050-.060$ | . 984 | . 838 | . $015-.030$ | . 989 | . 830 | . $015-.030$ | . 993 | . 523 | . $040-.060$ | . 996 | . 758 | . $005-.010$ | . 998 | . 855 | . 000 - . 010 |
| . 981 | . 512 | . $005-.010$ | . 984 | . 880 | . $015-.030$ | . 989 | . 844 | . $005-.020$ | . 993 | . 605 | . $020-.040$ | . 996 | . 785 | . $050-.075$ | . 998 | . 875 | . 000 - . 010 |
| . 981 | . 525 | . $015-.030$ | . 985 | . 209 | . $060-.080$ | . 989 | . 879 | . $005-.010$ | . 993 | . 638 | . $040-.060$ | . 996 | . 788 | . $005-.010$ | . 998 | . 877 | . $015-.030$ |
| . 981 | . 565 | . $005-.010$ | . 985 | . 215 | . $040-.060$ | . 990 | . 125 | . $040-.060$ | . 993 | . 640 | . 062 - . 090 | . 996 | . 798 | . $040-.050$ | . 998 | . 913 | . $005-.010$ |
| . 981 | . 577 | . $075-.104$ | . 985 | . 250 | . $040-.050$ | . 990 | . 126 | . $010-.020$ | . 993 | . 655 | . $070-.090$ | . 996 | . 808 | . $040-.060$ | . 999 | . 036 | . $005-.010$ |
| . 981 | . 586 | . $005-.015$ | . 985 | . 276 | . $060-.080$ | . 990 | . 355 | . $080-.100$ | . 993 | . 689 | . $010-.040$ | . 996 | . 812 | . $060-.080$ | . 999 | . 096 | . $010-.020$ |
| . 981 | . 730 | . $030-.050$ | . 985 | . 316 | . $005-.010$ | . 990 | . 437 | . $010-.020$ | . 993 | . 802 | . $050-.070$ | . 996 | . 813 | . $015-.030$ | . 999 | . 122 | . 005 - . 010 |
| . 981 | . 752 | . $020-.040$ | . 985 | . 331 | . $070-.090$ | . 990 | . 438 | . $105-.125$ | . 994 | . 151 | . $005-.010$ | . 996 | . 823 | . $005-.060$ | . 999 | . 201 | . $050-.070$ |
| . 981 | . 821 | . $005-.010$ | . 985 | . 354 | . $005-.010$ | . 990 | . 442 | . $006-.015$ | . 994 | . 243 | . $025-.042$ | . 996 | . 859 | . $040-.060$ | . 999 | . 206 | . $005-.010$ |
| . 981 | . 840 | . $005-.010$ | . 985 | . 395 | . $005-.010$ | . 990 | . 443 | . $006-.015$ | . 994 | . 287 | . $090-.110$ | . 996 | . 864 | . $040-.060$ | . 999 | . 243 | . $030-.050$ |
| . 981 | . 845 | . $005-.015$ | . 985 | . 409 | . $120-.140$ | . 990 | . 454 | . $060-.080$ | . 994 | . 431 | . $010-.020$ | . 996 | . 877 | . $005-.030$ | . 999 | . 252 | . $030-.045$ |
| . 982 | . 286 | . $030-.060$ | . 985 | . 440 | . $020-.040$ | . 990 | . 456 | . $030-.050$ | . 994 | . 441 | . $090-.110$ | . 996 | . 880 | . $020-.030$ | . 999 | . 253 | . $005-.010$ |
| . 982 | . 345 | . $060-.080$ | . 985 | . 443 | . $000-.010$ | . 990 | . 469 | . $080-.100$ | . 994 | . 484 | . $000-.010$ | . 996 | . 881 | . $025-.040$ | . 999 | . 267 | . $105-.125$ |
| . 982 | . 501 | . $005-.010$ | . 985 | . 450 | . $025-.035$ | . 990 | . 510 | . $025-.040$ | . 994 | . 500 | . $090-.100$ | . 997 | . 152 | . $050-.075$ | . 999 | . 284 | . $005-.010$ |
| . 982 | . 502 | . $015-.030$ | . 985 | . 451 | . $070-.090$ | . 990 | . 512 | . $005-.010$ | . 994 | . 508 | . $090-.105$ | . 997 | . 171 | . $040-.062$ | . 999 | . 344 | . $080-.104$ |
| . 982 | . 503 | . $005-.010$ | . 985 | . 475 | . $010-.015$ | . 990 | . 516 | . $030-.050$ | . 994 | . 513 | . $130-.150$ | . 997 | . 250 | . $005-.010$ | . 999 | . 348 | . $080-.104$ |
| . 982 | . 504 | . $100-.125$ | . 985 | . 490 | . $120-.156$ | . 990 | . 526 | . $090-.105$ | . 994 | . 540 | . $005-.010$ | . 997 | . 266 | . $010-.020$ | . 999 | . 356 | . $000-.010$ |
| . 982 | . 562 | . $060-.080$ | . 985 | . 500 | . $020-.032$ | . 990 | . 560 | . $030-.060$ | . 994 | . 552 | . $040-.050$ | . 997 | . 312 | . $005-.010$ | . 999 | . 372 | . $030-.060$ |
| . 982 | . 620 | . $005-.010$ | . 985 | . 503 | . 008 - . 015 | . 990 | . 562 | . $080-.156$ | . 994 | . 565 | . $040-.060$ | . 997 | . 315 | . $060-.080$ | . 999 | . 375 | . $010-.060$ |

NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED

| D. | .D. | Choose Any From | D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | .D. | $\mathrm{s}_{\mathrm{To}}^{*}$ | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 376 | . $005-.010$ |  |  | . $105-.125$ | 1.000 |  | . $010-.020$ |  | . 688 | . 008 - . 016 | 1.001 | . 423 | . $050-.070$ | . 00 | . 750 | . $090-.105$ |
|  | . 382 | . $030-.050$ | 1.000 | . 252 | . $005-.080$ | 1.000 | . 457 | . $100-.125$ | 1.000 | 690 | . $025-.048$ | 1.00 | 439 | . $170-.190$ | 1.004 | 760 | . $090-.125$ |
|  | . 392 | . $030-.050$ | 1.000 | . 253 | . 030 | 1.000 | . 459 | . $005-.010$ | 1.000 | . 691 | . $005-.010$ | 1.00 | . 494 | 005 | 1.00 | 80 | . 020 |
| . 9 | . 401 | . $040-.060$ | 1.000 | . 25 | . 060 | 1.000 | . 465 | . $030-.050$ | 1.000 | . 700 | . $005-.060$ | 1.00 | . 500 | 010 | 1.00 | 78 | . $005-.010$ |
| . 999 | . 4 | . $030-.050$ | 1. | . 256 | . 020 | 1.000 | . 468 | . $100-.125$ | 1.000 | 09 | . $015-.030$ | 1.001 | . 503 | . $005-.100$ | 1.004 | . 87 | 050-. 070 |
| . 999 | . 453 | . $060-.070$ | 1.000 | . 25 | 170-. 190 | 1.000 | . 471 | . 050 | 1.00 | . 716 | . $005-.010$ | 1.00 | 50 | 005-.030 | . 005 | 210 | . $030-.042$ |
| . 999 | . 5 | . 05 - . 010 | 1.000 | . 258 | . 030 | 1.000 | . 475 | . 020 | 1.000 | . 720 | . $010-.020$ | 1.001 | . 505 | . $015-.025$ | . 005 | 25 | 100-. 125 |
| . 999 | . 518 | . $040-.060$ | 1.00 | . 263 | . 005 | 1.000 | 76 | . 100 | 1.00 | . 724 | . $040-.060$ | 1.00 | . 508 | . $005-.105$ | 1.005 | 26 | 010-. 020 |
| . 999 | . 527 | . $090-.105$ | 1.000 | . 264 | 42 | 1.000 | . 480 | . $005-.125$ | 1.000 | . 729 | . $060-.080$ | 1.001 | . 531 | .170-. 190 | 1.005 | 26 | 25 |
| . 999 | . 563 | . $015-.030$ | 1.000 | . 266 | . $005-.030$ | 1.000 | . 482 | . $005-.010$ | 1.000 | . 733 | . $025-.040$ | 1.001 | . 56 | . $170-.190$ | 1.005 | 48 | .060-. 075 |
| . 999 | . 578 | . $010-.020$ | 1.000 | . 267 | 50 | 1.000 | 85 | . $040-.135$ | 1.000 | 42 | . $005-.010$ | 1.00 | . 587 | . 020 -. 040 | 1.005 | . 51 | .025-. 040 |
| . 999 | . 626 | . 020 | 1.00 | . 268 | 030 | 1.00 | . 499 | .005-. 010 | 1.00 | 750 | .005-. 125 | 1.00 | . 595 | . $050-.070$ | 1.005 | . 53 | 100-. 125 |
| . 999 | . 629 | . $050-.070$ | 1.000 | . 270 | . 005 -. 01 | 1.000 | . 500 | 005-. 062 | 1.0 | . 751 | . $100-.125$ | 1.00 | . 611 | . $040-.06$ | 1.00 | . 650 | .080-. 100 |
| 99 | . 633 | . $005-.010$ | 1.00 | . 27 | . 030 | 1.000 | 501 | . $030-.105$ | 1.00 | . 752 | . $040-.105$ | 1.00 | . 626 | . $005-.020$ | 1.005 | . 75 | .005-. 010 |
| . 999 | . 657 | . $080-.100$ | 1.000 | . 2 | . $135-.190$ | 1.000 | . 502 | . $005-.187$ | 1.000 | . 753 | . $050-.070$ | 1.00 | . 62 | . $040-.062$ | 1.005 | . 80 | . $010-.020$ |
| 99 | . 674 | . 100 | 1.00 | . 278 | 050 | 1.000 | 504 | . $010-.110$ | 1.00 | . 754 | 020-. 075 | 1.00 | . 629 | . $050-.070$ | . 005 | . 840 | .005-. 010 |
| . 9 | . 675 | 00 | 1.000 | . 280 | . 040 | 1.000 | . 505 | . $030-.050$ | 1.0 | . 755 | . $005-.125$ | 1.00 | . 68 | . 006 - . 016 | . 00 | . 90 | 005-. 010 |
| . 999 | . 680 | . 005 | 1.000 | . 28 | . 005 | 1.000 | . 506 | . $010-.020$ | 1.000 | 56 | . $030-.050$ | 1.00 | . 69 | . $050-.070$ | . 005 | . 95 | 005-. 010 |
| . 999 | . 693 | . 005 -. 010 | 1.000 | . 282 | . 006 - . 070 | 1.000 | . 507 | . $020-.187$ | 1.0 | 59 | . $005-.040$ | 1.00 | . 7 | . $080-.090$ | . 00 | . 51 | 080-. 105 |
| . 999 | . 700 | . $020-.030$ | 00 | . 283 | . 040 - . 0 | 1.000 | 508 | . $005-.190$ | 1.000 | . 760 | . $060-.080$ | 1.001 | . 756 | . $025-.050$ | 1.006 | . 58 | . $040-.060$ |
| . 999 | . 715 | . 010 | 1.000 | . 29 | 005 | 1.000 | 10 | . $060-.083$ | 1.000 | . 761 | . $035-.050$ | 1.00 | . 818 | . $080-.105$ | . 006 | . 88 | .015-.030 |
| . 999 | . 754 | . 050 | 1.000 | . 29 | 080 | . 00 | . 511 | . $032-.060$ | 1.000 | . 764 | . $105-.125$ | 1.00 | . 906 | . 005 | . 00 | . 20 | 050-. 075 |
| . 999 | . 755 | . $090-.105$ | 1.000 | . 301 | . 005 - . 010 | 1.000 | . 513 | . $140-.160$ | 1.000 | 65 | . $030-.050$ | 1.00 | . 136 | . $050-.070$ | . 00 | . 414 | .015-. 025 |
| 99 | . 763 | . 005 | 1.000 | . 3 | . 062 - . 090 | . 00 | . 515 | . 005 - . | 1.000 | . 766 | 100-. 125 | 1.002 | . 14 | . 042 - . 060 | 00 | . 44 | .015-. 025 |
| . 999 | . 787 | . $025-.040$ | 1.0 | . 311 | . $150-.180$ | 1.000 | . 517 | . $005-.010$ | 1.00 | 767 | . $050-.075$ | 1.002 | . 172 | . $010-.025$ | 1.007 | . 528 | 080-. 105 |
| . 999 | . 790 | 005 | 1.000 | . 3 | 03 | . 000 | 18 | 015-. | 1.000 | 76 | 20 | 1.002 | . 19 | . $005-.010$ | 00 | . 56 | 135-.160 |
| . 999 | . 822 | . $050-.070$ | 1.000 | . 3 | 005 | 1.00 | . 520 | 100-. | 1.0 | . 770 | . $005-.060$ | 1.00 | . 27 | . 010 | . 00 | . 6 | .015-.030 |
|  | 32 | . 025 | 1.000 | . 317 | 00 | 1.00 | . 531 | . 120 - . | 1.000 | . 771 | .015-. 030 | 1.00 | . 3 | 135 | . 00 | . 64 | 100-. 125 |
| . 999 | . 840 | 005 | 1. | . 3 | . 050 | 1.00 | . 534 | 050- | 1.0 | . 776 | . $070-.090$ | 1. | . 31 | . 060 - . | . 00 | . 72 | 062-. 075 |
| 9 | . 878 | 005 | 1. | . 3 | . | 1.000 | . 535 | . 010 - . | 1.000 | . 778 | - . 0 | 1.002 | . 37 | . 005 -. | . 00 | . 75 | . $036-.050$ |
|  |  |  | 1. | . 323 | . $050-.070$ | 1.000 | . 545 | . 150 - . | 1.0 | . 785 | . $100-.125$ | 1.0 | . 38 | . $090-.125$ | 1.007 | . 76 | .005-.010 |
|  |  |  | 1. | . 3 | . 0 | 1.0 | . 549 | . 10 | 1. | . 787 | . $060-.070$ | 1. | . 442 | 0 | 1.008 | . 469 | 30 |
|  |  |  |  | . 3 | . 01 | 1.00 | . 550 | . 03 | 1.0 | . 79 | . $005-.020$ | 1.00 | . 454 | . $025-.042$ | 1.0 | . 661 | . $060-.080$ |
|  |  |  |  | . 3 | . 10 | 1. | . 556 | 0 | 1. | . 796 | 5 | 1.002 | . 470 | . $005-.075$ | 8 | 88 | 60 |
|  |  |  | 1.00 | . 332 | . $005-.010$ | 1.000 | . 562 | . $050-.075$ | 1.000 | . 797 | . $025-.125$ | 1.002 | . 504 | . $100-.125$ | 1.008 | . 778 | . $015-.030$ |
|  |  |  | 1.000 | . 33 | 10 | 1.0 | . 563 | . 00 | 1.000 | . 79 | 10 | 1.002 | . 50 | 00 | 1.008 | . 83 | .030-. 040 |
|  | . 064 | . $010-.020$ | 1.00 | . 34 | . 032 - . 048 | 1.00 | 64 | . $030-.050$ | 1.00 | 800 | . 012 -. 025 | 1.002 | . 507 | . 010 - . 020 | . 00 | . 845 | . $050-.070$ |
|  | . 066 | . $005-.010$ | 1.000 |  | . $050-.070$ | 1. | . 567 | . 01 |  | . 801 | . 02 | 1.00 | . 53 | . 03 | 1.009 | . 19 | .025-. 042 |
|  | . 073 | . 020 | 1.00 | . 34 | . $010-.020$ | 1.000 | 68 | . $005-.010$ | 1.00 | . 805 | . $005-.010$ | 1.0 | . 532 | . $005-.010$ | 009 | 44 | . $060-.080$ |
| 1.000 | . 077 | . 015 | 1.00 | . 354 | 100-. 1 | 1.000 | 72 | . $005-.080$ | 1.00 | 15 | . $005-.010$ | 1.002 | . 53 | . $025-.040$ | . 009 | . 51 | . $030-.050$ |
| 1.000 | . 086 | 005 | 00 | . 35 | .010-. 0 | . 00 | . 578 | 100-. | 1.0 | 828 | 015-. 025 | 1.002 | . 56 | . 062 - . 08 | . 010 | . 13 | .060-. 070 |
| 1.000 | . 093 | . $010-.020$ | 1.00 | . 363 | . $005-.010$ | 1.000 | . 579 | . $020-.040$ | 1.00 | 837 | . $040-.060$ | 1.00 | . 579 | . $015-.030$ | 1.010 | . 38 | 70 |
| 1.0 | . 09 | . 030 | . 00 | . 37 | .010-.020 | 1.00 | . 590 | . 020 - | 1.00 | 84 | . 030 -. | 1.00 | . 58 | . 050 | 1.01 | . 38 | .005-. 010 |
| 1.000 | . 10 | . $050-.070$ | 1.000 | . 375 | . $060-.187$ | 1.000 | . 594 | . 156 - . 187 | 1.00 | 850 | . $005-.010$ | 1.00 | . 645 | . 01 | 1.010 | 420 | 60 |
| 1.00 | . 116 | . $010-.0$ | 1.000 | . 376 | .005-. 010 | 1.000 | . 598 | . $060-.070$ | 1.00 | . 851 | . $070-.080$ | 1.00 | . 652 | . $015-.030$ | 1.010 | . 45 | .005-. 010 |
|  | . 117 | . $040-.060$ | 1.000 | . 377 | . 005 -. 010 | 1.000 | 00 | 00 |  |  | - 020 | 1 | . 658 | 100 | 010 | . 50 | . 10 |
|  | . 118 | . 040 - . | 00 | . 37 | 005-.050 | 1.00 | 005 | 010-. |  | . 85 | . $005-.010$ | 1.0 | . 68 | . 060 - | . 0 | . 51 | . 015 - . 030 |
|  | . 129 | 05 | 1.00 | . 379 | 42 | 1.0 | . 610 | . 05 - |  | . 857 | .005-. 010 | 1.002 | . 70 | . 125 - | 1.010 | . 540 | .015-.030 |
|  | . 131 | . 015 | 00 | . 38 | 005-.020 | 1.00 | . 611 | . 030 - . |  | . 875 | 016-.025 | 1.0 | . 70 | . 050 - . | . 01 | . 64 | 050-. 060 |
| 1.000 | . 1 | . $010-.062$ | 1.000 | . 384 | 60 | 1.00 | . 623 | . 330 - . | 1.00 | . 876 | . $005-.010$ | , | 71 | . 020 - | 1.010 | . 66 | .025-. 040 |
| 1.000 | . 143 | . 030 - . 0 | 000 | . 386 | . 005 - . | . 000 | 24 | 005-. |  | . 879 | 030-. 060 | . | . 71 | 062-. 08 | . 010 | . 75 | . $015-.025$ |
|  | . 14 | . 00 | 1.000 | . 386 | . $050-.075$ | 1.000 | . 625 | .015-. |  | . 880 | - . 020 |  | . | . 020 - . | 1.01 | . 50 | .015-.030 |
|  | . 156 | . 020 - . 010 | 1.000 | 38 | . 007 -. 0 | . 000 | . 626 | 050-. 075 | 1.000 | . 892 | . $030-.050$ |  | . 8 | . 220 - . | 1.012 | . 31 | 030-. 040 |
|  | . 157 | . $070-.090$ | 1.000 | . 388 | . $005-.010$ | 1.000 | . 627 | 10 | 1.00 | 900 | 0 |  | . 84 | . 03 | 1.01 | . 35 | 20 |
|  | . 165 | . 020 -. 07 | 1.0 | . 38 | . $048-.075$ | 1.000 | . 628 | . $005-.030$ | 1. | . 911 | . $020-.035$ | 1.002 | . 89 | . 025 -. 040 | 1.012 | . 55 | . $030-.040$ |
|  | . 168 | . $050-.070$ | 1.000 | . 392 | . 075 - . 1 | 1.000 | . 629 | . $005-.010$ |  | . 936 | . $005-.010$ |  | . 21 | 01 | 1012 | . 849 | . 30 |
|  | . 1 | . 03 |  |  | . 0 | 1.0 | . 630 | . 030 -. |  |  | -. |  | . 377 | . 005 -. | 1.012 | . 869 | 40 |
|  | . 1 | . 09 | 1.000 | . 400 | . $010-.020$ | 1. | . 631 | . $134-.156$ |  | . 958 | 0 | 1.0 | 410 | . | 1.012 | . 89 | 20 |
|  | . 17 | . 005 -. 010 | 1. | . 403 | . $105-.12$ | 1.000 | . 632 | . $090-.110$ |  | . 164 | . $005-.010$ | 1.003 | . 441 | . $030-.050$ | 1.01 | . 75 | . $005-.010$ |
| 1.0 | . 18 | . 03 | 1.00 | 405 | . 042 -. 1 | 1.000 | . 633 | . $015-.030$ | 1.0 | . 203 | . $025-.040$ | 1.003 | . 445 | . $010-.020$ | 1.013 | . 806 | . $040-.060$ |
|  | . 19 | . 05 | 1.000 | . 406 | 020-. 0 |  | . 34 | . 025 - . |  | . 218 | 005-. 010 |  | . 45 | . 062 - . 080 | . 013 | . 848 | - . 060 |
|  | . 19 | . 010 | 1.000 | . 407 | . 156 | 1.00 | 36 | . 060 - . | 1.0 | . 247 | 090 | 1.0 | 498 | . 005 | . 0 | . 503 | 060-. 080 |
| 1.0 | . 196 | . 025 - . 090 | 1.00 | . 409 | . 120 - . 1 | 1.000 | . 638 | . $100-.125$ | 1.0 | . 250 | . $062-.120$ | 1.0 | . 508 | . $005-.010$ | 1.01 | . 642 | . $020-.040$ |
|  | . 198 | . 070 | 1.00 | . 410 | . 005 | 1.00 | 640 | . $020-.080$ | 1.00 | . 251 | . $005-.010$ | 1.003 | . 628 | . $045-.060$ | 1.0 | . 69 | . $040-.060$ |
| 1.000 | . 199 | . 008 - . 080 | 1.000 | . 414 | . $100-.125$ | 1.000 | . 641 | . $005-.156$ | 1.001 | . 253 | . $010-.020$ | 1.003 | . 641 | . $005-.012$ | 1.014 | . 848 | . $005-.010$ |
|  | . 200 | . 134 - . 160 | 1.000 | . 415 | . 025 -. 0 | 1.000 | . 646 | . $040-.080$ | 1.00 | . 260 | . $080-.100$ | 1.00 | . 723 | . $025-.040$ | 1.01 | . 860 | . $005-.010$ |
| 1.000 | . 205 | . $050-$. | 1.000 | . 418 | . $050-.070$ | 1.000 | . 649 | . $005-.010$ | 1.001 | . 262 | . $005-.010$ | 1.003 | . 780 | . $010-.020$ | 1.014 | . 87 | . $015-.030$ |
| 1.000 | . 209 | . 105 -. | 1.00 | . 425 | . 040 - . 060 | 1.000 | . 655 | . $030-.050$ | 1.00 | . 264 | . $090-.120$ | 1.00 | . 807 | . $030-.048$ | 1.01 | . 88 | 005-. 040 |
| 1.000 | . 215 | . $050-.075$ | 1.000 | 427 | . $110-.120$ | 1.000 | . 656 | . $005-.010$ | 1.001 | . 268 | . $005-.010$ | 1.003 | . 810 | . $005-.010$ | 1.015 | . 53 | . $050-.075$ |
| 1.000 | . 217 | . $025-.125$ | 1.00 | . 432 | . $005-.010$ | 1.000 | . 665 | . $050-.070$ | 1.001 | . 269 | . $050-.070$ | 1.00 | . 148 | . $080-.105$ | 1.015 | . 652 | . $060-.080$ |
| 00 | . 218 | . 015 | ,000 | 34 | 104-. | . 000 | . 669 | . 005 - . | 01 | 285 | 05-.135 | . | . 185 | . $005-.010$ | . 015 | . 67 | 010-. 020 |
| 1.000 | . 219 | . 005 -. | 1.00 | . 4 | . 050 -. 1 | 1.000 | . 670 | . $105-.125$ | 1.00 | 322 | . $080-.100$ | 1.004 | . 320 | . 020 - . 040 | 1.01 | . 75 | . $005-.010$ |
| 1.000 | . 220 | . $010-.020$ | 1.000 | 438 | . 020 -. 0 | 1.000 | . 671 | . $060-.090$ | 1.00 | . 34 | . $015-.030$ | 1.00 | 423 | . $005-.010$ | 1.015 | . 773 | . $020-.030$ |
| 1.000 | . 221 | . $005-.050$ | 1.000 | . 440 | . $005-.010$ | 1.000 | . 673 | . $080-.100$ | 1.001 | . 378 | . $005-.125$ | 1.004 | . 458 | . $050-.070$ | 1.015 | . 790 | . $005-.010$ |
| 1.000 | . 225 | . $050-.070$ | 1.000 | . 441 | . $100-.120$ | 1.000 | . 674 | . $100-.125$ | 1.001 | . 380 | . $025-.040$ | 1.004 | . 531 | . $005-.010$ | 1.015 | . 818 | . $100-.125$ |
| . 000 | . 228 | . $005-.010$ | 1.000 | . 443 | . $135-.170$ | 1.000 | . 675 | . $0005-.030$ | 1.001 | . 385 | . $005-.010$ | 1.00 | . 549 | . $005-.010$ | 1.015 | . 842 | . $050-.070$ |
| 1.000 | . 237 | . $060-.080$ | 1.000 | . 444 | . $005-.010$ | 1.000 | . 676 | . $020-.030$ | 1.001 | . 389 | . $030-.050$ | 1.004 | . 567 | . $100-.125$ | 1.015 | . 876 | . $015-.030$ |
| . 000 | . 238 | . $010-.020$ | 1.000 | . 445 | . $060-.080$ | 1.000 | . 679 | . $050-.070$ | 1.001 | . 409 | . $005-.010$ | 1.004 | . 628 | . $062-.120$ | 1.016 | . 302 | . $100-.125$ |
| 1.000 | . 239 | . $015-.030$ | 1.000 | . 447 | . $010-.020$ | 1.000 | . 680 | . $005-.125$ | 1.001 | . 416 | . $070-.090$ | 1.004 | . 675 | . $100-.125$ | 1.016 | . 460 | . $015-.030$ |
| . 000 | 250 | . 08 | . 00 | . 451 | . 05 - . 01 | . 000 | 686 | . $030-.060$ | 1.001 | 41 | 050-. 07 | 1.00 | 70 | . $040-.06$ | 1.016 | . 48 | 020-. 0 |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ | O.D. | .D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.016 | . 505 | . $050-.070$ | 1.023 | . 869 | . $010-.020$ | 03 | . 194 | . $030-.050$ | 1.040 | . 378 | . $005-.010$ | . 050 | 44 | . $010-.020$ | 1.056 | 205 | . $005-.010$ |
| 1.016 | . 522 | . 015 -. 030 | 1.023 | . 885 | . $010-.020$ | 1.030 | . 273 | . $060-.075$ | 1.040 | . 544 | . $090-.120$ | 1.050 | . 500 | . $005-.030$ | 1.056 | . 634 | . $050-.075$ |
| 1.016 | . 650 | . $0005-.010$ | 1.023 | . 887 | . $010-.020$ | 1.030 | . 336 | . $156-.187$ | 1.040 | . 560 | . $030-.050$ | 1.050 | . 503 | . $005-.020$ | 1.056 | . 659 | . $005-.010$ |
| 1.016 | . 750 | . 005 -. 010 | 1.023 | . 893 | . $015-.030$ | 1.030 | . 377 | . $020-.030$ | 1.040 | . 627 | . $020-.040$ | 1.050 | . 504 | . $005-.008$ | 1.056 | . 676 | . $040-.060$ |
| 1.016 | . 761 | . $015-.030$ | 1.023 | . 909 | . $005-.010$ | 1.030 | . 383 | . $015-.030$ | 1.040 | . 714 | . $120-.140$ | 1.050 | . 564 | . $005-.020$ | 1.056 | . 719 | . $032-.060$ |
| 1.016 | . 920 | . 005 -. 010 | 1.024 | . 394 | . $010-.020$ | 1.030 | . 384 | . $010-.015$ | 1.040 | . 809 | . $012-.025$ | 1.050 | . 567 | . $100-.120$ | 1.056 | 726 | .005-. 010 |
| 1.016 | . 929 | . $005-.010$ | 1.024 | 95 | . $005-.010$ | 1.030 | 417 | . $030-.050$ | 1.040 | . 831 | . $025-.035$ | 1.050 | . 570 | . $015-.030$ | 1.056 | . 841 | . $005-.040$ |
| 1.017 | . 301 | . $050-.075$ | 1.024 | . 398 | . $005-.010$ | 1.030 | . 505 | . $050-.070$ | 1.040 | . 869 | . $005-.010$ | 1.050 | . 615 | . $020-.040$ | 1.056 | . 875 | . $010-.020$ |
| 1.017 | . 627 | . 000 -. 008 | 1.024 | 54 | . $040-.060$ | 1.030 | . 510 | . 062 -. 080 | 1.040 | . 875 | . $025-.040$ | 1.050 | 626 | . $005-.050$ | 1.056 | . 877 | . $015-.030$ |
| 1.017 | . 754 | . $005-.015$ | 1.024 | . 473 | . $005-.010$ | 1.030 | . 533 | . $110-.130$ | 1.040 | . 915 | . $010-.020$ | 1.050 | . 629 | . $005-.010$ | 1.057 | . 350 | . $005-.010$ |
| 1.017 | . 825 | . $005-.060$ | 1.024 | . 476 | . $005-.010$ | 1.030 | . 542 | . $015-.030$ | 1.040 | . 926 | . $020-.030$ | 1.050 | . 635 | . $005-.010$ | 1.057 | . 838 | . $005-.010$ |
| 1.017 | . 865 | . $005-.010$ | 1.024 | . 568 | . $050-.070$ | 1.030 | . 585 | . $005-.010$ | 1.041 | . 788 | . $015-.030$ | 1.050 | . 712 | . $032-.060$ | 1.058 | . 251 | . $005-.010$ |
| 1.017 | . 878 | . 048 - . 062 | 1.024 | . 629 | . $005-.010$ | 1.030 | . 626 | . $140-.160$ | 1.041 | . 909 | . $005-.010$ | 1.050 | . 722 | . $032-.042$ | 1.058 | . 428 | . $040-.050$ |
| 1.018 | . 203 | . 008 -. 015 | 1.024 | . 694 | . $015-.030$ | 1.030 | . 649 | . $005-.010$ | 1.041 | . 919 | . $005-.010$ | 1.050 | . 754 | . $005-.020$ | 1.058 | . 501 | . $010-.020$ |
| 1.018 | . 317 | . $010-.020$ | 1.024 | . 709 | . $060-.080$ | 1.030 | . 688 | . $050-.060$ | 1.042 | . 544 | . $090-.120$ | 1.050 | . 760 | . $030-.050$ | 1.058 | . 520 | . $040-.060$ |
| 1.018 | . 688 | . $050-.070$ | 1.024 | . 717 | . $070-.090$ | 1.030 | . 690 | . $090-.125$ | 1.042 | . 773 | . $015-.030$ | 1.050 | . 765 | . $010-.020$ | 1.058 | . 532 | . $060-.075$ |
| 1.018 | . 696 | . $050-.070$ | 1.024 | . 801 | . $030-.050$ | 1.030 | . 719 | . $100-.125$ | 1.042 | . 789 | . $015-.030$ | 1.050 | . 771 | . $110-.120$ | 1.058 | . 583 | . $090-.110$ |
| 1.018 | . 747 | . 048 - . 062 | 1.024 | . 874 | . $010-.020$ | 1.030 | . 749 | . $040-.060$ | 1.043 | . 473 | . $105-.135$ | 1.050 | . 798 | . $025-.048$ | 1.058 | 601 | . $005-.010$ |
| 1.018 | . 807 | . $010-.020$ | 1.024 | . 881 | . $010-.020$ | 1.030 | . 815 | . $020-.030$ | 1.043 | . 676 | . $070-.090$ | 1.050 | . 804 | . $005-.010$ | 1.058 | . 626 | . $005-.030$ |
| 1.018 | . 824 | . $020-.040$ | 1.025 | . 243 | . $005-.010$ | 1.030 | . 850 | . $030-.050$ | 1.044 | . 191 | . $032-.060$ | 1.050 | . 820 | . $030-.050$ | 1.058 | . 628 | . $005-.010$ |
| 1.018 | . 826 | . $005-.010$ | 1.025 | . 315 | . $005-.010$ | 1.030 | . 894 | . $050-.075$ | 1.044 | . 193 | . $007-.015$ | 1.050 | . 826 | . $005-.010$ | 1.058 | . 640 | 050-. 070 |
| 1.018 | . 832 | . $020-.040$ | 1.025 | . 318 | . $05-.010$ | 1.030 | . 952 | . $005-.015$ | 1.04 | . 378 | . $020-.040$ | 1.050 | . 828 | . $005-.010$ | 1.058 | . 676 | . $005-.030$ |
| 1.019 | . 166 | . 015 - . 030 | 1.025 | . 330 | . $020-.040$ | 1.030 | . 967 | . $020-.030$ | 1.044 | . 512 | . $020-.030$ | 1.050 | . 850 | . $005-.010$ | 1.058 | . 688 | . $105-.125$ |
| 1.019 | . 415 | . $020-.030$ | 1.025 | . 337 | . $060-.080$ | 1.03 | . 377 | . $015-.030$ | 1.044 | . 750 | . $100-.125$ | 1.050 | . 876 | . $005-.010$ | 1.058 | . 735 | . $050-.083$ |
| 1.019 | . 613 | . $015-.030$ | 1.025 | . 375 | . $030-.040$ | 1.031 | . 385 | . $005-.010$ | 1.044 | . 828 | . $025-.042$ | 1.050 | . 877 | . $050-.070$ | 1.058 | . 757 | . $030-.050$ |
| 1.019 | . 665 | . $030-.050$ | 1.025 | . 394 | . $010-.020$ | 1.03 | . 408 | . $105-.135$ | 1.044 | . 987 | . $010-.020$ | 1.050 | . 878 | . $010-.090$ | 1.058 | . 762 | . $075-.100$ |
| 1.019 | . 757 | . $005-.010$ | 1.025 | . 395 | . $005-.010$ | 1.03 | . 485 | . $020-.040$ | 1.045 | . 210 | . $030-.042$ | 1.050 | . 896 | . $005-.010$ | 1.058 | . 872 | . $050-.070$ |
| 1.019 | . 766 | . $010-.030$ | 1.025 | . 410 | . $036-.060$ | 1.03 | . 520 | . $005-.010$ | 1.045 | . 230 | . $008-.016$ | 1.050 | . 900 | . $030-.050$ | 1.0 | . 897 | . $060-.080$ |
| 1.019 | . 769 | . $050-.070$ | 1.025 | . 433 | . $050-.070$ | 1.03 | . 846 | . $005-.010$ | 1.045 | . 252 | . $005-.010$ | 1.050 | . 950 | . $030-.040$ | 1.059 | . 058 | . $010-.020$ |
| 1.019 | . 794 | . $010-.020$ | 1.025 | . 440 | . $090-.110$ | 1.031 | . 864 | . $080-.100$ | 1.045 | . 288 | . $030-.042$ | 1.050 | . 970 | . $005-.010$ | 1.059 | . 153 | . $015-.030$ |
| 1.020 | . 316 | . $050-.075$ | 1.025 | . 470 | . $005-.010$ | 1.031 | . 910 | . $010-.020$ | 1.045 | . 300 | . $005-.010$ | 1.050 | . 984 | . $005-.010$ | 1.059 | . 188 | . $040-.060$ |
| 1.020 | . 378 | . $015-.030$ | 1.0 | . 475 | . $005-.010$ | 1.03 | . 958 | . $010-.020$ | 1.045 | . 407 | . $030-.050$ | 1.051 | . 264 | . $090-.110$ | 1.059 | . 347 | . $060-.070$ |
| 1.020 | . 510 | . $135-.160$ | 1.025 | . 477 | . $005-.010$ | 1.032 | . 175 | . $100-.125$ | 1.045 | . 465 | . $005-.010$ | 1.051 | . 315 | . 008 - . 015 | 1.059 | 450 | . $090-.120$ |
| 1.020 | . 552 | . $134-.156$ | 1.0 | . 505 | . $005-.020$ | 1.03 | . 259 | . $062-.090$ | 1.045 | . 619 | . $010-.020$ | 1.051 | . 500 | . $010-.020$ | 1.059 | . 514 | . $015-.030$ |
| 1.020 | . 641 | . $005-.010$ | 1.025 | . 550 | . $005-.012$ | 1.032 | . 378 | . $010-.020$ | 1.045 | . 704 | . $030-.050$ | 1.051 | . 502 | . $015-.030$ | 1.059 | . 582 | . $030-.050$ |
| 1.020 | . 667 | . $010-.020$ | 1.025 | . 606 | . 62 | 1.03 | . 529 | . $100-.125$ | 1.045 | . 750 | . $005-.032$ | 1.051 | . 503 | . $015-.025$ | 1.059 | . 596 | . $050-.070$ |
| 1.020 | . 700 | . $000-.008$ | 1.025 | . 632 | . $010-.020$ | 1.032 | . 566 | . $010-.020$ | 1.045 | . 783 | . $015-.030$ | 1.051 | . 504 | . 000 -. 010 | 1.059 | . 634 | . $005-.010$ |
| 1.020 | 44 | . $010-.020$ | 1.02 | . 704 | . $032-.042$ | 1.03 | . 633 | . $080-.100$ | 1.045 | . 830 | . $005-.010$ | 1.051 | . 596 | . $005-.010$ | 1.059 | . 750 | . $050-.070$ |
| 1.020 | . 750 | . $040-.060$ | 1.025 | . 720 | . $035-.050$ | 1.032 | . 656 | . $100-.125$ | 1.045 | . 880 | . $025-.040$ | 1.051 | . 752 | . $110-.130$ | 1.059 | . 768 | . $020-.040$ |
| 1.020 | . 775 | . $050-.070$ | 1.025 | 49 | . $005-.035$ | 1.032 | . 788 | . $020-.030$ | 1.045 | . 894 | . $050-.060$ | 1.051 | . 881 | . $060-.080$ | 1.059 | . 890 | . $040-.060$ |
| 1.020 | . 787 | . $030-.048$ | 1.025 | . 754 | . $040-.060$ | 1.03 | . 849 | . $070-.090$ | 1.046 | . 138 | . $005-.010$ | 1.051 | . 964 | . $005-.010$ | 1.059 | . 965 | . $015-.025$ |
| 1.020 | . 805 | . $060-.075$ | 1.02 | 75 | .10-.020 | 1.03 | . 925 | . $015-.030$ | 1.046 | . 345 | . $070-.090$ | 1.051 | . 988 | . $005-.010$ | 1.060 | 150 | 080 |
| 1.020 | . 861 | . $025-.048$ | 1.025 | . 776 | . $020-.040$ | 1.03 | . 955 | . $020-.040$ | 1.046 | . 517 | . $035-.050$ | 1.052 | . 253 | . $010-.020$ | 1.060 | . 172 | . $010-.020$ |
| 1.020 | . 960 | . $015-.030$ | 1.0 | 87 | . $030-.050$ | 1.03 | 83 | . $080-.100$ | 1.046 | . 861 | . $010-.020$ | 1.052 | 595 | . $005-.010$ | 1.060 | . 180 | . $330-.050$ |
| 1.020 | . 962 | . $005-.020$ | 1.025 | . 788 | . $010-.020$ | 1.033 | . 757 | . $005-.010$ | 1.046 | . 908 | . $005-.010$ | 1.052 | . 696 | . $040-.060$ | 1.060 | . 210 | . $010-.020$ |
| 1.021 | . 257 | . $050-.075$ | 1.025 | 804 | -. 050 | 1.03 | . 811 | . $050-.075$ | 1.046 | . 943 | . $020-.035$ | 1.052 | . 715 | . $005-.010$ | 1.060 | . 258 | . $25-.035$ |
| 1.021 | . 316 | . $040-.060$ | 1.025 | . 877 | . $010-.020$ | 1.03 | . 836 | . $015-.030$ | 1.047 | . 287 | . $005-.010$ | 1.052 | . 760 | . $105-.125$ | 1.060 | . 283 | . $156-.187$ |
| 1.021 | . 575 | . $005-.010$ | 1.025 | 893 | . 20 - . 040 | 1.03 | . 883 | . $015-.030$ | 1.047 | . 480 | . $005-.010$ | 1.052 | . 765 | . $060-.070$ | 1.060 | . 284 | . $040-.062$ |
| 1.021 | . 668 | . $015-.020$ | 1.025 | . 926 | . $020-.040$ | 1.033 | . 925 | . $032-.050$ | 1.047 | . 499 | . $006-.015$ | 1.052 | . 846 | . $040-.060$ | 1.060 | . 318 | . $005-.010$ |
| 1.021 | . 726 | . $0005-.010$ | 1.026 | 39 | . $05-.010$ | 1.03 | . 130 | . $005-.015$ | 1.047 | . 522 | . $005-.010$ | 1.052 | . 881 | . $050-.075$ | 1.060 | . 341 | . $010-.020$ |
| 1.021 | . 750 | . $025-.040$ | 1.026 | . 480 | . $030-.050$ | 1.03 | . 350 | . $020-.040$ | 1.047 | . 627 | . $070-.090$ | 1.053 | . 530 | . $075-.090$ | 1.060 | . 378 | . $105-.135$ |
| 1.02 | . 766 | . $015-.030$ | 1.02 | . 630 | . $60-.080$ | 1. | . 381 | . $075-.090$ | 1.047 | . 840 | . $010-.020$ | 1.053 | . 627 | . $070-.090$ | 1.060 | . 394 | . $100-.125$ |
| 1.021 | . 878 | . 020 -. 030 | 1.026 | . 781 | . $040-.060$ | 1.034 | . 500 | . $070-.090$ | 1.047 | . 916 | . $005-.010$ | 1.053 | . 662 | . $025-.050$ | 1.060 | . 396 | . $025-.048$ |
| 1.021 | . 930 | . $015-.030$ | 1.02 | . 917 | -05-.010 | 1.034 | . 654 | . $005-.010$ | 1.048 | 163 | . $005-.010$ | 1.053 | 752 | . $110-.130$ | 1.060 | 429 | . $005-.010$ |
| 1.022 | . 219 | . $000-.010$ | 1.027 | . 203 | . $005-.010$ | 1.034 | . 731 | . $015-.030$ | 1.048 | . 282 | . $090-.105$ | 1.053 | . 893 | . $005-.020$ | 1.060 | . 4 | . $105-.125$ |
| 1.022 | . 318 | . $005-.010$ | 1.02 | . 294 | 70-.090 | 1.034 | . 827 | .005-. 010 | 1.048 | . 378 | . $100-.125$ | 1.054 | . 503 | . $005-.010$ | 1.060 | 469 | . $105-.125$ |
| 1.022 | . 354 | . $005-.010$ | 1.027 | . 382 | . $005-.010$ | 1.03 | . 830 | . $005-.012$ | 1.048 | . 43 | . 042 -. 062 | 1.054 | . 560 | . $030-.050$ | 1.060 | . 479 | . $005-.010$ |
| 1.022 | . 394 | . $005-.010$ | 1.0 | . 417 | 75-.090 | 1.03 | . 660 | . $070-.090$ | 1.048 | . 504 | . $006-.012$ | 1.054 | . 649 | . $005-.010$ | 1.060 | . 510 | . $020-.035$ |
| 1.022 | . 468 | . $030-.050$ | 1.027 | . 418 | . $070-.090$ | 1.035 | . 820 | . $020-.030$ | 1.048 | . 517 | . $020-.040$ | 1.054 | . 725 | . $015-.030$ | 1.060 | . 512 | . $156-.188$ |
| 1.022 | . 477 | . $010-.020$ | 1.027 | . 439 | . $005-.010$ | 1.035 | . 832 | . $030-.050$ | 1.048 | . 629 | . $008-.015$ | 1.054 | . 749 | . $0005-.010$ | 1.060 | . 513 | . $105-.135$ |
| 1.022 | . 552 | . $005-.010$ | 1.027 | . 542 | . $070-.090$ | 1.035 | . 858 | . $040-.060$ | 1.048 | . 657 | . $010-.020$ | 1.054 | . 840 | . $008-.012$ | 1.060 | . 531 | . $010-.020$ |
| 1.022 | . 590 | . $015-.030$ | 1.027 | . 635 | . $020-.070$ | 1.03 | . 874 | . $060-.080$ | 1.048 | . 688 | . $005-.010$ | 1.054 | . 879 | . $015-.025$ | 1.060 | . 563 | . $015-.030$ |
| 1.022 | . 626 | . $030-.050$ | 1.027 | . 637 | . $010-.030$ | 1.035 | . 948 | . $010-.020$ | 1.048 | . 882 | . $005-.015$ | 1.055 | . 153 | . $050-.070$ | 1.060 | . 573 | . $060-.080$ |
| 1.022 | . 786 | . $100-.125$ | 1.027 | . 669 | . $075-.100$ | 1.035 | . 954 | . $020-.030$ | 1.048 | . 883 | . $015-.030$ | 1.055 | . 312 | . $020-.040$ | 1.060 | . 580 | . $062-.120$ |
| 1.022 | . 826 | . $030-.050$ | 1.027 | . 721 | . $040-.060$ | 1.036 | . 533 | . $050-.083$ | 1.049 | . 377 | . $010-.020$ | 1.055 | . 350 | . $030-.050$ | 1.060 | . 629 | . $015-.050$ |
| 1.022 | . 960 | . $030-.042$ | 1.027 | . 793 | . $060-.083$ | 1.036 | . 678 | . $005-.010$ | 1.049 | . 463 | . $060-.090$ | 1.055 | . 384 | . $020-.035$ | 1.060 | . 638 | . $090-.105$ |
| 1.023 | . 047 | . $020-.030$ | 1.027 | . 826 | . $020-.040$ | 1.036 | . 718 | . $090-.105$ | 1.049 | . 562 | . $010-.020$ | 1.055 | . 461 | . $005-.010$ | 1.060 | . 658 | . $005-.040$ |
| 1.023 | . 127 | . 000 - . 010 | 1.027 | . 830 | . $060-.080$ | 1.036 | . 793 | . $075-.090$ | 1.049 | . 648 | . $040-.060$ | 1.055 | . 472 | . $010-.025$ | 1.060 | . 659 | . $035-.060$ |
| 1.023 | . 302 | . $030-.040$ | 1.027 | . 872 | . $050-.060$ | 1.037 | . 440 | . $015-.030$ | 1.049 | . 890 | . $030-.050$ | 1.055 | . 501 | . $020-.040$ | 1.060 | . 672 | . $060-.083$ |
| 1.023 | . 395 | . $0005-.010$ | 1.028 | . 151 | . $090-.105$ | 1.037 | . 925 | . $030-.048$ | 1.049 | . 950 | . $005-.010$ | 1.055 | . 758 | . $010-.020$ | 1.060 | . 688 | . $010-.020$ |
| 1.023 | . 398 | . $005-.015$ | 1.028 | . 623 | . $060-.080$ | 1.038 | . 440 | . $025-.042$ | 1.050 | . 156 | . $025-.042$ | 1.055 | . 786 | . $015-.030$ | 1.060 | . 702 | . $005-.010$ |
| 1.023 | . 473 | . $020-.030$ | 1.028 | . 629 | . $032-.048$ | 1.038 | . 506 | . $050-.075$ | 1.050 | . 178 | . $025-.040$ | 1.055 | . 791 | . $005-.010$ | 1.060 | . 726 | . $060-.080$ |
| 1.023 | . 474 | . 000 - . 010 | 1.028 | . 812 | . $020-.040$ | 1.038 | . 709 | . $030-.050$ | 1.050 | . 250 | . $015-.030$ | 1.055 | . 856 | . $005-.020$ | 1.060 | . 741 | . $025-.040$ |
| 1.023 | . 552 | . $060-.080$ | 1.028 | . 846 | . $050-.070$ | 1.038 | . 974 | . $010-.020$ | 1.050 | . 314 | . $005-.020$ | 1.055 | . 865 | . $050-.060$ | 1.060 | . 752 | . 005 -. 010 |
| 1.023 | . 553 | . $005-.010$ | 1.029 | . 318 | . $005-.010$ | 1.038 | . 989 | . $015-.025$ | 1.050 | . 320 | . $170-.190$ | 1.055 | . 880 | . $040-.060$ | 1.060 | . 760 | . $020-.030$ |
| 1.023 | . 669 | . $060-.080$ | 1.029 | . 520 | . $120-.135$ | 1.039 | . 626 | . $030-.060$ | 1.050 | . 375 | . $062-.120$ | 1.055 | . 884 | . $035-.050$ | 1.060 | . 772 | . $060-.080$ |
| 1.023 | . 709 | . $010-.020$ | 1.029 | . 740 | . $030-.050$ | 1.039 | . 890 | . $010-.020$ | 1.050 | . 376 | . $005-.010$ | 1.055 | . 942 | . $020-.035$ | 1.060 | . 794 | . $080-.105$ |
| 1.023 | . 725 | . $050-.070$ | 1.029 | . 765 | . $050-.070$ | 1.039 | . 943 | . $020-.040$ | 1.050 | . 416 | . $020-.030$ | 1.055 | . 949 | . $010-.020$ | 1.060 | . 819 | . $050-.070$ |
| 1.023 | . 730 | . $005-.010$ | 1.030 | . 171 | . $050-.070$ | 1.040 | . 138 | . $005-.010$ | 1.050 | . 438 | . $005-.010$ | 1.055 | . 953 | . $010-.020$ | 1.060 | . 853 | . $005-.030$ |
| 1.023 | . 839 | . $005-.010$ | 1.030 | . 189 | .075-. 090 | 1.040 | 195 | . $005-.010$ | 1.050 | . 438 | . $015-.030$ | 1.055 | . 957 | . $010-.020$ | 1.060 | . 880 | . 048 - . 07 |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | D. | I.D. | $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | O.D. | I.D. | $\begin{aligned} & \text { Thickness }_{\text {To }}^{\text {Fop }} \\ & \text { Fiom } \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.060 | . 881 | . $025-.040$ | 1.063 | . 142 | . $090-.105$ | 1.067 | . 515 | . $080-.100$ | 1.078 | . 687 | . $030-.040$ | 1.090 | . 355 | . $015-.030$ | 1.097 | . 883 | . $005-.010$ |
| 1.060 | . 882 | . $010-.020$ | 1.063 | 90 | . $005-.010$ | 1.067 | . 535 | . $050-.075$ | 1.078 | . 749 | . $020-.040$ | 1.090 | . 433 | . $030-.060$ | 1.097 | . 900 | . $030-.050$ |
| 1.060 | . 883 | . $010-.020$ | 1.063 | . 204 | . $075-.090$ | 1.067 | . 66 | . $010-.020$ | 1.078 | . 781 | . $031-.042$ | 1.090 | . 500 | . $100-.125$ | 1.097 | . 901 | . $040-.060$ |
| 1.060 | . 888 | . $010-.020$ | 1.063 | . 315 | . $005-.010$ | 1.068 | . 205 | . $030-.050$ | 1.078 | . 830 | . $030-.050$ | 1.090 | . 502 | . $040-.060$ | 1.097 | . 949 | . $050-.060$ |
| 1.060 | . 896 | . $010-.020$ | 1.063 | . 317 | . $005-.010$ | 1.068 | . 254 | . $010-.020$ | 1.078 | . 840 | . $010-.020$ | 1.090 | . 505 | . $025-.040$ | 1.097 | 1.003 | . $010-.030$ |
| 1.060 | . 905 | . $040-.060$ | 1.063 | . 321 | . $090-.120$ | 1.068 | . 341 | . $100-.125$ | 1.078 | . 870 | . $015-.030$ | 1.090 | . 534 | . $030-.060$ | 1.098 | . 220 | . $005-.010$ |
| 1.061 | . 128 | . $010-.020$ | 1.063 | . 329 | . $080-.100$ | 1.068 | . 636 | . $090-.105$ | 1.079 | . 114 | . $005-.010$ | 1.090 | . 595 | . $090-.120$ | 1.098 | . 375 | .070-. 090 |
| 1.061 | . 267 | . $125-.135$ | 1.063 | . 343 | . $100-.125$ | 1.068 | . 750 | . $040-.050$ | 1.079 | . 257 | . $005-.010$ | 1.090 | . 932 | . $060-.080$ | 1.098 | . 377 | . $010-.020$ |
| 1.061 | . 316 | . $005-.010$ | 1.063 | . 394 | . $005-.010$ | 1.068 | . 13 | . $030-.050$ | 1.079 | . 509 | . $030-.050$ | 1.091 | . 625 | . $032-.062$ | 1.098 | . 396 | 120-. 140 |
| 1.061 | . 386 | . $080-.100$ | 1.063 | . 437 | . $005-.030$ | 1.069 | . 153 | . $000-.010$ | 1.079 | . 567 | . $025-.040$ | 1.091 | . 655 | . $005-.010$ | 1.098 | 420 | . $005-.010$ |
| 1.061 | . 442 | . $005-.020$ | 1.063 | . 442 | . $005-.010$ | 1.069 | . 390 | . $005-.010$ | 1.079 | . 587 | . $025-.040$ | 1.091 | . 850 | . $070-.090$ | 1.098 | . 504 | . $010-.020$ |
| 1.061 | . 500 | . $050-.070$ | 1.063 | . 472 | . $015-.030$ | 1.069 | . 600 | . $170-.190$ | 1.079 | . 760 | . $025-.040$ | 1.091 | . 991 | . $015-.030$ | 1.098 | . 597 | . $030-.040$ |
| 1.061 | . 505 | . $010-.025$ | 1.063 | . 500 | . $090-.105$ | 1.069 | . 936 | . $025-.040$ | 1.079 | . 933 | . $005-.010$ | 1.092 | . 070 | . $005-.010$ | 1.098 | . 600 | . $005-.010$ |
| 1.061 | . 510 | . $070-.090$ | 1.063 | . 503 | . $005-.010$ | 1.070 | . 255 | . $105-.125$ | 1.079 | . 955 | . $005-.010$ | 1.092 | . 239 | . $005-.020$ | 1.098 | 660 | . $105-.125$ |
| 1.061 | . 531 | . $005-.010$ | 1.063 | . 506 | . $062-.083$ | 1.070 | . 266 | . $020-.030$ | 1.080 | . 088 | . $005-.010$ | 1.092 | . 433 | . $040-.105$ | 1.098 | . 671 | . $005-.010$ |
| 1.061 | . 533 | . $035-.050$ | 1.063 | . 540 | . $135-.156$ | 1.070 | . 318 | . $020-.040$ | 1.080 | . 276 | . $020-.040$ | 1.092 | . 615 | . $020-.030$ | 1.098 | 752 | . $120-.140$ |
| 1.061 | . 562 | . $005-.125$ | 1.063 | . 545 | . $005-.010$ | 1.070 | . 320 | . $090-.110$ | 1.080 | . 320 | . $040-.060$ | 1.092 | . 695 | . $025-.040$ | 1.098 | . 754 | . $120-.156$ |
| 1.061 | . 574 | . $005-.010$ | 1.063 | . 563 | . $015-.030$ | 1.070 | . 619 | . $005-.010$ | 1.080 | . 328 | . $015-.030$ | 1.092 | . 750 | . $015-.025$ | 1.098 | . 761 | . $005-.010$ |
| 1.061 | . 657 | . $170-.190$ | 1.063 | . 573 | . $005-.010$ | 1.070 | . 755 | . $030-.040$ | 1.080 | . 505 | . $005-.020$ | 1.092 | . 753 | . $048-.070$ | 1.098 | . 846 | . $110-.130$ |
| 1.061 | . 750 | . $030-.050$ | 1.063 | . 578 | . $060-.075$ | 1.070 | . 794 | . $070-.080$ | 1.080 | . 571 | . $070-.090$ | 1.092 | . 791 | . $010-.020$ | 1.098 | . 929 | . $005-.010$ |
| 1.061 | . 783 | . $025-.040$ | 1.063 | . 579 | . $060-.080$ | 1.070 | . 906 | . $005-.010$ | 1.080 | . 623 | . $020-.040$ | 1.092 | . 811 | . $005-.010$ | 1.098 | . 939 | . $005-.010$ |
| 1.061 | . 922 | . $025-.040$ | 1.063 | . 611 | . $005-.010$ | 1.070 | . 961 | . $020-.035$ | 1.080 | . 738 | . $060-.080$ | 1.092 | . 812 | . $015-.030$ | 1.099 | . 253 | . $005-.010$ |
| 1.061 | . 943 | . $050-.062$ | 1.063 | . 638 | . $050-.070$ | 1.071 | . 259 | . $040-.062$ | 1.080 | . 760 | . $020-.040$ | 1.093 | . 239 | . 012 - . 020 | 1.099 | . 318 | . $005-.010$ |
| 1.061 | 1.004 | . $010-.020$ | 1.063 | . 640 | . $080-.100$ | 1.071 | . 266 | . $010-.030$ | 1.080 | . 770 | . $050-.075$ | 1.093 | . 405 | . $030-.060$ | 1.099 | . 377 | .005-. 010 |
| 1.062 | . 061 | . $015-.020$ | 1.063 | . 645 | . $025-.040$ | 1.071 | . 323 | . $015-.030$ | 1.080 | . 773 | . $030-.060$ | 1.093 | . 421 | . $050-.070$ | 1.099 | . 378 | . $010-.015$ |
| 1.062 | . 073 | . $020-.040$ | . 063 | . 657 | . $040-.062$ | 1.071 | . 626 | . $005-.010$ | 1.080 | . 780 | . $005-.010$ | 1.093 | . 500 | . $050-.075$ | 1.099 | . 436 | . $020-.040$ |
| 1.062 | . 120 | . $010-.020$ | 1.063 | . 674 | . $005-.010$ | 1.071 | . 884 | . $015-.030$ | 1.080 | . 856 | . $020-.035$ | 1.093 | . 641 | . $015-.030$ | 1.099 | . 440 | . $005-.010$ |
| 1.062 | . 128 | . 048 - . 062 | 1.063 | . 687 | . $040-.060$ | 1.072 | . 256 | . 000 - . 010 | 1.080 | . 906 | . $005-.010$ | 1.093 | . 681 | . $010-.030$ | 1.099 | . 500 | . $005-.010$ |
| 1.062 | . 137 | . $080-.100$ | 1.063 | . 749 | . $005-.010$ | 1.072 | . 381 | . $0005-.010$ | 1.080 | . 935 | . $005-.010$ | 1.093 | . 830 | . $030-.050$ | 1.099 | . 508 | . $005-.020$ |
| 1.062 | . 188 | . $020-.040$ | 1.063 | . 780 | . $050-.070$ | 1.072 | . 712 | . $0005-.010$ | 1.080 | . 973 | . $030-.050$ | 1.093 | . 871 | . $025-.040$ | 1.099 | . 555 | . $010-.020$ |
| 1.062 | . 200 | . 042 -. 062 | 1.063 | . 781 | . $060-.080$ | 1.072 | . 750 | . $075-.100$ | 1.081 | . 341 | . $030-.050$ | 1.093 | . 876 | . $025-.050$ | 1.099 | . 558 | . $010-.020$ |
| 1.0 | . 211 | . $050-.083$ | 1.0 | . 787 | . $050-.070$ | 1.072 | 1.001 | . $005-.010$ | 1.081 | . 793 | . $030-.050$ | 1.093 | . 878 | . $050-.075$ | 1.099 | . 633 | . $020-.030$ |
| 1.062 | . 218 | . $020-.035$ | 1.063 | . 798 | . $030-.050$ | 1.073 | . 347 | . $060-.080$ | 1.081 | . 797 | . $005-.010$ | 1.093 | . 883 | . $035-.050$ | 1.099 | . 650 | . $110-.130$ |
| 1.062 | . 252 | . $030-.040$ | 1.063 | . 883 | . $005-.010$ | 1.073 | . 474 | . $000-.010$ | 1.083 | . 253 | . $050-.075$ | 1.093 | . 957 | . $005-.010$ | 1.099 | . 788 | . $010-.050$ |
| 1.062 | . 259 | . $045-.060$ | 1.063 | . 889 | . $005-.010$ | 1.073 | . 510 | . $015-.030$ | 1.083 | . 475 | . $010-.020$ | 1.094 | . 313 | . $005-.010$ | 1.099 | . 816 | . $015-.025$ |
| 1.062 | . 262 | . $007-.025$ | 1.064 | . 470 | . $010-.020$ | 1.073 | . 546 | . $005-.010$ | 1.083 | . 670 | . $010-.020$ | 1.094 | . 395 | . $040-.060$ | 1.099 | . 840 | . $015-.025$ |
| 1.062 | . 318 | . 008 - . 016 | 1.064 | . 512 | . $005-.010$ | 1.073 | . 572 | . $070-.090$ | 1.083 | . 890 | . $015-.030$ | 1.094 | . 559 | . $020-.030$ | 1.099 | . 902 | . $010-.030$ |
| 1.062 | . 328 | . $040-.060$ | 1.0 | . 563 | . $005-.020$ | 1.073 | . 656 | . $040-.060$ | 1.083 | 1.016 | . $020-.030$ | 1.09 | . 668 | . $080-.100$ | 1.100 | . 128 | . $005-.010$ |
| 1.062 | . 378 | . $015-.125$ | 1.064 | . 594 | . $005-.020$ | 1.073 | . 672 | . $005-.010$ | 1.084 | . 631 | . $080-.100$ | 1.094 | . 782 | . $025-.040$ | 1.100 | . 162 | . $030-.042$ |
| 1.062 | . 436 | . $005-.010$ | 1.064 | . 687 | . $048-.062$ | 1.073 | . 890 | . $050-.070$ | 1.084 | . 645 | . $025-.040$ | 1.094 | . 846 | . $030-.050$ | 1.100 | . 253 | . $005-.010$ |
| 1.062 | . 440 | . $080-.104$ | 1.064 | . 712 | . $030-.050$ | 1.074 | . 680 | . $135-.156$ | 1.084 | . 721 | . $050-.070$ | 1.094 | . 885 | . $030-.040$ | 1.100 | . 312 | . $010-.020$ |
| 1.062 | . 454 | . $020-.040$ | 1.0 | 1 | . $010-.020$ | 1.074 | . 720 | . $020-.040$ | 1.084 | 25 | . $040-.060$ | 1.094 | . 900 | . $005-.010$ | 1.100 | . 316 | . $005-.010$ |
| 1.062 | . 472 | . $005-.010$ | 1.064 | . 762 | . $005-.010$ | 1.074 | . 971 | . $015-.025$ | 1.084 | . 728 | . $040-.050$ | 1.094 | . 993 | . $020-.030$ | 1.100 | . 346 | . $050-.070$ |
| 1.062 | . 480 | . $015-.030$ | 1.064 | - | . $005-.010$ | 1.075 | . 350 | . $005-.010$ | 1.084 | 65 | . $040-.060$ | 1.095 | . 375 | . $025-.080$ | 1.100 | . 354 | . 070 - . 090 |
| 1.062 | . 484 | . $032-.060$ | 1.064 | . 822 | . $040-.062$ | 1.075 | . 525 | . $100-.120$ | 1.084 | . 800 | . $015-.030$ | 1.095 | . 405 | . $025-.048$ | 1.100 | . 377 | . $010-.020$ |
| 1.062 | . 515 | . $005-.010$ | 1.064 | . 847 | . $060-.070$ | 1.075 | . 689 | . $075-.100$ | 1.084 | . 848 | . $005-.010$ | 1.095 | . 591 | . $100-.125$ | 1.100 | . 378 | . $015-.030$ |
| 1.062 | . 521 | . $005-.010$ | 1.064 | . 865 | . $010-.020$ | 1.075 | . 694 | . $050-.060$ | 1.084 | . 871 | . $005-.010$ | 1.095 | . 625 | . $010-.020$ | 1.100 | . 380 | . $005-.010$ |
| 1.062 | . 531 | . $100-.125$ | 1.064 | . 945 | . $030-.040$ | 1.075 | . 804 | . $005-.010$ | 1.084 | . 926 | . $005-.010$ | 1.095 | . 655 | . 042 -. 062 | 1.100 | . 398 | . $050-.070$ |
| 1.062 | . 537 | . $005-.105$ | 1.064 | . 951 | . $015-.030$ | 1.075 | . 810 | . 000 - . 010 | 1.084 | . 927 | . $010-.020$ | 1.095 | . 700 | . $060-.090$ | 1.100 | . 416 | . $015-.030$ |
| 1.062 | . 564 | . $062-.090$ | 1.065 | . 165 | . $025-.040$ | 1.075 | . 814 | . $005-.010$ | 1.085 | . 245 | . $030-.050$ | 1.095 | . 749 | . $040-.060$ | 1.100 | . 426 | . $157-.187$ |
| 1.062 | . 580 | . $005-.010$ | 1.065 | . 395 | . 062 -. 083 | 1.075 | . 834 | . $0005-.020$ | 1.085 | . 283 | . $050-.075$ | 1.095 | . 755 | . $040-.050$ | 1.100 | . 439 | . $005-.010$ |
| 1.062 | . 625 | . $020-.030$ | 1.065 | . 434 | . $005-.010$ | 1.076 | . 348 | . $050-.075$ | 1.085 | 476 | . $005-.010$ | 1.095 | . 790 | . $060-.080$ | 1.100 | . 440 | . $005-.020$ |
| 1.062 | . 626 | . 048 - . 062 | 1.065 | . 444 | . $005-.010$ | 1.076 | . 367 | . $075-.090$ | 1.085 | . 572 | . $070-.090$ | 1.095 | . 808 | . $015-.030$ | 1.100 | . 452 | . $005-.010$ |
| 1.062 | . 635 | . $100-.156$ | 1.065 | . 510 | . $015-.036$ | 1.076 | . 398 | . $005-.010$ | 1.085 | . 650 | . $015-.030$ | 1.095 | . 809 | . $025-.040$ | 1.100 | . 454 | . $050-.125$ |
| 1.062 | . 638 | . $050-.070$ | 1.065 | . 562 | . $010-.020$ | 1.076 | . 499 | . $015-.030$ | 1.085 | . 722 | . $005-.010$ | 1.095 | . 813 | . $105-.135$ | 1.100 | . 478 | . $005-.010$ |
| 1.062 | . 642 | . $060-.080$ | 1.065 | . 626 | . $156-.187$ | 1.076 | . 508 | . $083-.104$ | 1.085 | . 749 | . $050-.070$ | 1.095 | . 818 | . $050-.075$ | 1.100 | . 485 | . $010-.020$ |
| 1.062 | . 656 | . $075-.090$ | 1.065 | . 634 | . $075-.090$ | 1.076 | . 515 | . $015-.025$ | 1.085 | 1.022 | . $005-.010$ | 1.095 | . 906 | . $005-.010$ | 1.100 | . 500 | . $005-.010$ |
| 1.062 | . 657 | . $075-.090$ | 1.065 | . 697 | . $030-.040$ | 1.076 | . 535 | . $060-.080$ | 1.086 | . 643 | . $050-.030$ | 1.096 | . 375 | . $030-.060$ | 1.100 | . 502 | . $005-.010$ |
| 1.062 | . 687 | . $100-.187$ | 1.065 | . 735 | . $005-.010$ | 1.076 | . 537 | . $060-.090$ | 1.086 | . 820 | . $010-.020$ | 1.096 | . 398 | . $050-.083$ | 1.100 | . 503 | . $005-.010$ |
| 1.062 | . 718 | . $015-.032$ | 1.065 | . 760 | . $010-.020$ | 1.076 | . 643 | . $075-.090$ | 1.086 | . 915 | . $020-.035$ | 1.096 | . 441 | . $060-.075$ | 1.100 | . 504 | . $005-.020$ |
| 1.062 | . 721 | . $050-.070$ | 1.065 | . 767 | . $005-.010$ | 1.076 | . 690 | . $080-.104$ | 1.086 | . 948 | . $032-.050$ | 1.096 | . 450 | . $060-.070$ | 1.100 | . 505 | . $005-.010$ |
| 1.062 | . 727 | . $060-.080$ | 1.065 | . 814 | . $042-.060$ | 1.076 | . 915 | . $015-.025$ | 1.087 | . 281 | . $030-.050$ | 1.096 | . 500 | . $070-.090$ | 1.100 | . 506 | . $005-.010$ |
| 1.062 | . 750 | . $100-.125$ | 1.065 | . 826 | . $040-.060$ | 1.077 | . 380 | . $060-.080$ | 1.087 | . 562 | . $036-.060$ | 1.096 | . 577 | . $015-.030$ | 1.100 | . 515 | . $100-.125$ |
| 1.062 | . 755 | . $005-.015$ | 1.065 | . 875 | . $010-.025$ | 1.077 | . 511 | . $050-.070$ | 1.087 | . 597 | . $005-.010$ | 1.096 | . 675 | . $005-.015$ | 1.100 | . 525 | . $010-.020$ |
| 1.062 | . 764 | . $100-.125$ | 1.065 | . 892 | . $030-.050$ | 1.077 | . 758 | . $050-.075$ | 1.087 | . 740 | . $040-.060$ | 1.096 | . 690 | . $030-.050$ | 1.100 | . 560 | . $005-.010$ |
| 1.062 | . 770 | . $030-.050$ | 1.065 | . 923 | . $032-.042$ | 1.077 | . 767 | . $025-.040$ | 1.087 | . 848 | . $005-.010$ | 1.096 | . 754 | . $005-.010$ | 1.100 | . 562 | . $040-.060$ |
| 1.062 | . 802 | . $100-.125$ | 1.065 | . 967 | . $005-.010$ | 1.077 | . 830 | . $005-.010$ | 1.088 | . 194 | . $062-.083$ | 1.096 | . 803 | . $010-.020$ | 1.100 | . 563 | . $015-.035$ |
| 1.062 | . 812 | . $005-.012$ | 1.066 | . 535 | . $050-.075$ | 1.077 | . 870 | . $050-.070$ | 1.088 | . 214 | . $005-.010$ | 1.096 | . 872 | . $005-.020$ | 1.100 | . 566 | . $005-.010$ |
| 1.062 | . 817 | . $010-.020$ | 1.066 | . 632 | . $005-.010$ | 1.077 | . 907 | . $020-.050$ | 1.088 | . 306 | . $030-.050$ | 1.096 | . 922 | . $025-.040$ | 1.100 | . 578 | . $080-.090$ |
| 1.062 | . 833 | . $025-.040$ | 1.066 | . 634 | . $075-.100$ | 1.078 | . 232 | . $025-.040$ | 1.088 | . 541 | . $005-.010$ | 1.096 | . 935 | . $050-.070$ | 1.100 | . 607 | . $075-.100$ |
| 1.062 | . 839 | . $025-.042$ | 1.066 | . 664 | . $005-.010$ | 1.078 | . 278 | . $010-.020$ | 1.088 | . 840 | . $080-.100$ | 1.096 | . 937 | . $032-.060$ | 1.100 | . 626 | . $005-.020$ |
| 1.062 | . 860 | . $010-.020$ | 1.066 | . 725 | . $020-.030$ | 1.078 | . 392 | . $060-.083$ | 1.089 | . 460 | . $020-.030$ | 1.097 | . 079 | . $005-.010$ | 1.100 | . 627 | . $005-.010$ |
| 1.062 | . 876 | . 010 - . 080 | 1.066 | . 728 | . $105-.135$ | 1.078 | . 456 | . 005 - . 010 | 1.089 | . 687 | . $110-.130$ | 1.097 | . 598 | . $170-.190$ | 1.100 | . 629 | . $010-.020$ |
| 1.062 | . 877 | . $020-.040$ | 1.066 | . 766 | . $030-.060$ | 1.078 | . 523 | . $040-.060$ | 1.089 | . 843 | . $050-.070$ | 1.097 | . 627 | . $070-.090$ | 1.100 | . 630 | . $005-.015$ |
| 1.062 | . 930 | . $005-.010$ | 1.066 | . 873 | . $030-.060$ | 1.078 | . 574 | . $020-.040$ | 1.089 | . 875 | . $042-.060$ | 1.097 | . 638 | . $030-.050$ | 1.100 | . 632 | . $010-.075$ |
| 1.062 | . 962 | . $010-.030$ | 1.066 | . 874 | . $030-.050$ | 1.078 | . 580 | . $040-.060$ | 1.090 | . 120 | . $020-.030$ | 1.097 | . 782 | . $005-.010$ | 1.100 | . 635 | . $005-.010$ |
| 1.062 | . 963 | . $010-.020$ | 1.066 | . 967 | . $005-.010$ | 1.078 | . 593 | . $050-.075$ | 1.090 | . 245 | . $005-.010$ | 1.097 | . 797 | . $005-.010$ | 1.100 | . 641 | . $135-.156$ |
| 1.062 | . 985 | . $020-.030$ | 1.067 | . 213 | . $030-.050$ | 1.078 | . 616 | . $000-.010$ | 1.090 | . 314 | . $025-.036$ | 1.097 | . 830 | . $025-.040$ | 1.100 | . 643 | . $050-.070$ |
| 1.062 | 1.010 | . $005-.010$ | 1.067 | . 354 | . $060-.080$ | 1.078 | . 635 | . $020-.040$ | 1.090 | . 329 | . $100-.125$ | 1.097 | . 872 | . $050-.070$ | 1.100 | . 672 | . $015-.035$ |
| 1.062 | 1.025 | . $005-.010$ | 1.067 | . 440 | . $005-.010$ | 1.078 | . 644 | . $005-.010$ | 1.090 | . 340 | . $010-.020$ | 1.097 | . 873 | . $005-.010$ | 1.100 | . 675 | . $070-.090$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | D. | $\underset{\text { From }}{\text { Thickness }}$ | D. | I.D. | Choose Any Thickness From | O.D. | .D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | O.D. | I.D. | Choose Any Thickness <br> From | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.100 | . 693 | . $005-.010$ | 1.102 | . 8 | . $010-.020$ |  | . 09 | . $045-.060$ | 1.115 | 81 | . $100-.125$ |  | 57 | . $005-.050$ | . 122 | 1.024 | . $015-.025$ |
| 1.100 | . 695 | . $030-.040$ | 1.102 | . 835 | . $020-.040$ | 1.110 | . 228 | . $030-.042$ | 1.115 | . 875 | . $030-.050$ | 1.120 | . 578 | . $040-.060$ | 1.123 | 208 | 008-. 016 |
| 1.100 | . 696 | . $020-.040$ | 1.102 | . 849 | . $070-.090$ | 1.110 | . 238 | . $018-.038$ | 1.115 | . 876 | . $050-.075$ | 1.120 | . 591 | . $050-.060$ | 23 | 14 | . $050-.075$ |
| 1.100 | . 700 | . $040-.060$ | 1.102 | . 854 | . $005-.010$ | 1.110 | . 282 | . $015-.030$ | 1.115 | . 930 | . $030-.040$ | 1.120 | . 601 | . $060-.080$ | 1.123 | 344 | . $005-.010$ |
| 1.100 | . 716 | . $005-.020$ | 1.102 | . 866 | . $050-.060$ | 1.110 | 26 | . $050-.070$ | 1.116 | . 163 | . $010-.030$ | 1.120 | . 603 | . $010-.050$ | 1.123 | . 385 | . $005-.010$ |
| 1.100 | . 718 | . $105-.135$ | 1.102 | . 948 | . $005-.010$ | 1.110 | . 467 | . 020 -. 040 | 1.116 | 381 | . $020-.030$ | 1.120 | 620 | . $120-.156$ | 1.123 | 399 | . $010-.020$ |
| 1.100 | . 751 | . $005-.010$ | 1.103 | . 3 | . $005-.010$ | 1. | 17 | . $005-.010$ | 1.116 | . 547 | . $050-.075$ | 1. | . 625 | . $010-.020$ | 23 | 405 | . $080-.105$ |
| 1.100 | . 755 | . $010-.020$ | 1.103 | . 395 | . $005-.020$ | 1.110 | . 607 | . $080-.105$ | 1.116 | . 688 | . $005-.010$ | 1.120 | . 628 | . $005-.010$ | 1.123 | 409 | 156-. 187 |
| 1.100 | . 765 | . $030-.050$ | 1.103 | . 396 | . $080-.100$ | 1.110 | 26 | . $005-.010$ | 1.116 | 757 | . $010-.020$ | 1.120 | . 640 | . 016 - . 025 | 1.123 | 417 | . $020-.030$ |
| 1.100 | . 770 | . $010-.020$ | 1.103 | . 397 | . $010-.020$ | 1.110 | . 684 | . $060-.080$ | 1.116 | . 782 | . $010-.015$ | 1.120 | . 644 | . $100-.125$ | 1.123 | 501 | . $005-.010$ |
| 1.100 | . 775 | . $032-.042$ | 1.103 | . 398 | . $005-.020$ | 1.110 | . 690 | . $030-.050$ | 1.116 | . 786 | . $005-.010$ | 1.120 | . 646 | . $030-.050$ | 1.123 | . 503 | . $010-.110$ |
| 1.100 | . 781 | . $040-.060$ | 1.103 | . 473 | . $005-.010$ | 1.110 | . 700 | . $100-.120$ | 1.116 | . 809 | . $030-.060$ | 1.120 | . 668 | . $090-.120$ | 1.123 | 516 | . $125-.156$ |
| 1.100 | . 782 | . $020-.040$ | 1.103 | . 502 | . $010-.020$ | 1.110 | 10 | . $005-.010$ | 1.116 | . 816 | . $005-.016$ | 1.120 | . 669 | . $015-.025$ | 1.123 | . 524 | . $005-.010$ |
| 1.100 | . 794 | . $005-.080$ | 1.103 | . 554 | . $005-.010$ | 1.110 | 25 | . $030-.040$ | 1.116 | . 862 | . $015-.030$ | 1.120 | . 688 | . 048 -. 062 | 1.123 | 528 | . $080-.100$ |
| 1.100 | . 797 | . $015-.035$ | 1.103 | . 560 | . $015-.030$ | 1.110 | . 760 | . $005-.008$ | 1.116 | . 868 | . $062-.083$ | 1.120 | 74 | . $005-.015$ | 1.123 | 534 | . $156-.187$ |
| 1.100 | . 827 | . $125-.135$ | 1.103 | . 632 | . $075-.095$ | 1.110 | . 780 | . $020-.035$ | 1.116 | . 879 | . $005-.010$ | 1.120 | . 750 | . $005-.010$ | . 123 | 632 | . $090-.110$ |
| 1.100 | . 858 | . $010-.020$ | . 103 | . 638 | . $005-.010$ | 1.110 | . 805 | . $015-.030$ | 1.116 | . 883 | . 016 -. 025 | 1.120 | . 753 | . $030-.050$ | . 123 | 636 | . $005-.010$ |
| 1.100 | . 863 | . $030-.042$ | 103 | . 692 | . $030-.050$ | 1.110 | . 83 | . $080-.105$ | 1.116 | 1.002 | . $005-.010$ | 1.120 | . 755 | . $175-.200$ | 123 | 691 | . $125-.156$ |
| 1.100 | . 875 | . $005-.010$ | 1.103 | . 811 | . $005-.010$ | 1.110 | . 835 | . $0005-.010$ | 1.117 | . 159 | . $105-.125$ | 1.120 | . 760 | . $015-.032$ | 1.123 | 696 | . $040-.060$ |
| 1.100 | . 877 | . $025-.040$ | 1.103 | . 820 | . $015-.030$ | 1.110 | . 868 | . $005-.010$ | 1.117 | . 340 | . $005-.015$ | 1.120 | . 761 | . $060-.080$ | 1.123 | 703 | . $040-.060$ |
| 1.100 | . 882 | . $030-.040$ | . 103 | . 827 | . $020-.040$ | 1.110 | . 875 | . $050-.075$ | 1.117 | . 372 | . $050-.075$ | 1.120 | . 765 | . $0005-.012$ | 1.123 | 750 | . $005-.010$ |
| 1.100 | . 889 | . $015-.030$ | 03 | . 845 | . $060-.080$ | 1.1 | . 880 | . $042-.130$ | 1.1 | . 39 | . $050-.070$ | 1.120 | . 779 | . $025-.042$ | . 123 | 765 | . $020-.040$ |
| 1.100 | . 905 | . $040-.060$ | 1.103 | . 857 | . $010-.020$ | 1.110 | . 893 | . $083-.105$ | 1.117 | . 410 | . $156-.187$ | 1.120 | . 780 | . $100-.125$ | 1.123 | 770 | . $005-.010$ |
| 1.100 | . 926 | . $010-.020$ | 03 | . 886 | 10-. 020 | 1.1 | . 940 | . $0005-.010$ | 1.1 | . 566 | . $025-.040$ | 1.1 | . 800 | . $040-.050$ | 123 | 784 | . $040-.060$ |
| 1.100 | . 941 | . $015-.050$ | 1.103 | . 947 | . $015-.030$ | 1.110 | . 965 | . 042 -. 062 | 1.117 | . 620 | . $100-.125$ | 1.120 | . 811 | . $030-.050$ | 1.123 | . 807 | . $005-.010$ |
| 1.100 | . 952 | . $010-.020$ | 1.104 | . 097 | 90 | 1.110 | 1.006 | . $010-.020$ | 7 | . 750 | . $100-.125$ | 1.120 | 8 | . $060-.080$ | 23 | 815 | 030-. 060 |
| 1.100 | . 961 | . $005-.010$ | 1.104 | . 396 | . $060-.070$ | 1.11 | 1.011 | . $005-.010$ | 1.117 | . 756 | . $050-.060$ | 1.120 | 832 | . $015-.030$ | 1.123 | 853 | .005-. 010 |
| 1.100 | . 965 | . $030-.050$ | 1.104 | . 496 | . $005-.010$ | 1. | . 391 | . $050-.070$ | 1.117 | . 758 | . $135-.156$ | 1.120 | 870 | . $040-.060$ | 23 | 88 | . 030-. 050 |
| 1.100 | . 987 | . $005-.035$ | 1.104 | . 552 | . $110-.130$ | 1.11 | . 556 | . $040-.060$ | 1.117 | . 760 | . $020-.040$ | 1.120 | . 880 | . $020-.030$ | 1.123 | 88 | .090-. 105 |
| 1.100 | . 992 | . $030-.05$ | 1.104 | . 633 | . $110-.130$ | 1. | . 567 | . $105-.125$ | 1.117 | 13 | . $062-.083$ | 1.120 | . 882 | . $060-.083$ | 1.123 | . 890 | . $080-.090$ |
| 1.100 | . 994 | . $030-.050$ | 1.104 | . 670 | . $080-.105$ | 1.111 | . 711 | . $020-.030$ | 1.117 | . 889 | . $010-.020$ | 1.120 | . 890 | . $060-.090$ | 1.123 | 893 | . $020-.030$ |
| 1.1 | 1.000 | . $005-.010$ | 1. | . 752 | . $050-.0$ | 1.1 | . 751 | . $005-.010$ | 1.117 | . 896 | . $015-.030$ | 1.120 | 92 | . $010-.020$ | 23 | 908 | . $005-.030$ |
| 1.100 | 1.007 | . $010-.020$ | 1.104 | . 826 | . $005-.010$ | 1.111 | . 775 | . $100-.125$ | 1.117 | . 929 | . 042 -. 062 | 1.120 | . 945 | . $015-.030$ | 1.123 | . 966 | . $015-.025$ |
| 1.100 | 1.010 | . 005 -. 020 | 1.1 | . 9 | . 010 - . 020 | 1. | 46 | . $060-.090$ | 1.117 | . 930 | . $050-.075$ | 1.120 | . 997 | . $005-.010$ | 1.123 | . 999 | . $040-.060$ |
| 1.101 | . 075 | . $005-.010$ | 1.105 | . 126 | . $005-.010$ | 1.112 | . 288 | . $070-.090$ | 1.117 | . 954 | . $060-.080$ | 1.120 | 1.020 | . $005-.010$ | 1.123 | 1.013 | . $005-.040$ |
| 1.101 | . 255 | . $110-.130$ | 05 | . 252 | . 06 | 1. | . 312 | . $060-.090$ | 1.117 | 1.010 | . $030-.050$ | 1.121 | . 160 | . $010-.020$ | 23 | 1.072 | . $005-.010$ |
| 1.101 | . 275 | . $060-.070$ | 1.105 | . 360 | . $100-.134$ | 1.112 | . 313 | . $080-.100$ | 1.118 | . 138 | . $090-.110$ | 1.121 | . 260 | . $005-.010$ | 1.124 | . 188 | . $100-.125$ |
| 1.101 | . 316 | . $020-.030$ | 1.105 | . 496 | . $030-.050$ | 1.1 | . 413 | . $070-.090$ | 1.118 | . 506 | . $060-.075$ | 1.121 | . 27 | . $060-.070$ | 1.124 | . 199 | . $010-.020$ |
| 1.101 | . 317 | . $005-.010$ | 1.105 | . 592 | . $030-.050$ | 1.112 | . 421 | . $025-.040$ | 1.118 | . 679 | . $025-.040$ | 1.121 | . 344 | . $005-.010$ | 1.124 | . 251 | . $010-.020$ |
| 1.101 | . 354 | . $005-.010$ | 1.105 | . 635 | . $010-.020$ | 1. | 78 | . $050-.075$ | 1.118 | . 754 | . $010-.020$ | 1.121 | . 386 | . $050-.070$ | 1.124 | . 265 | . $005-.010$ |
| 1.101 | . 356 | . $015-.030$ | 1.10 | . 640 | . $010-.020$ | 1.112 | . 500 | . $060-.090$ | 1.118 | . 768 | . $005-.010$ | 1.121 | . 472 | . $030-.040$ | 1.124 | . 273 | . $005-.010$ |
| 1.101 | . 444 | . $010-.020$ | 1.105 | . 703 | . 080 - . 0 | 1.1 | . 538 | . $070-.090$ | 1.1 | . 802 | . $005-.010$ | 1.121 | . 491 | . $080-.100$ | 1.124 | 317 | . $050-.090$ |
| 1.101 | . 473 | . $005-.010$ | 1.10 | . 749 | . $030-.070$ | 1.1 | . 562 | . $015-.030$ | 1.118 | . 823 | . $110-.130$ | 1.121 | . 511 | . $050-.070$ | 1.124 | . 319 | . $020-.040$ |
| 1.101 | . 502 | . $010-.020$ | 1. | 56 | . $030-.050$ | 1.1 | 36 | . $020-.060$ | 1.118 | . 940 | . $005-.010$ | 1.121 | . 531 | . $105-.125$ | 1.124 | . 330 | . $005-.010$ |
| 1.101 | . 505 | . $015-.025$ | 1.105 | . 765 | . $050-.070$ | 1.112 | . 663 | . $070-.090$ | 1.118 | 1.000 | . $040-.060$ | 1.121 | . 609 | . $134-.156$ | 1.124 | 437 | . $060-.080$ |
| 1.1 | . 630 | . $020-.040$ | 1.105 | . 881 | . $070-.090$ | 1.112 | . 760 | . $060-.090$ | 1.118 | 1.001 | . $050-.060$ | 1.121 | . 628 | . $040-.060$ | 1.124 | 469 | . $015-.030$ |
| 1.101 | . 719 | . 025 -. 040 | 1.105 | . 886 | . $020-.030$ | 1.1 | . 776 | . $020-.040$ | 1.119 | . 323 | . $050-.075$ | 1.121 | . 644 | . $100-.125$ | 1.124 | . 500 | . $005-.010$ |
| 1.101 | . 788 | . $005-.010$ | 1.105 | . 900 | . $005-.010$ | 1. | 90 | . $030-.050$ | 1.1 | 03 | . $005-.010$ | 1.121 | . 664 | . $105-.125$ | 1.12 | 502 | . $005-.010$ |
| 1.101 | . 876 | . $090-.110$ | 1.105 | . 916 | . $005-.010$ | 1.112 | . 893 | . $090-.120$ | 1.119 | . 450 | . $030-.050$ | 1.121 | . 699 | . $005-.010$ | 1.124 | . 509 | . $100-.125$ |
| 1.102 | . 070 | . $005-.010$ | 1.105 | . 954 | . $005-.010$ | 1.112 | 1.017 | . $020-.040$ | 1.1 | . 602 | . $030-.050$ | 1.121 | . 720 | . $005-.010$ | 1.12 | 519 | . $005-.010$ |
| 1.102 | . 237 | . $005-.010$ | 1.105 | . 960 | . $105-.120$ | 1.113 | . 330 | . 156 - . 190 | 1.119 | . 628 | . $080-.104$ | 1.121 | . 721 | . $010-.020$ | 1.124 | . 562 | . $105-.135$ |
| 1.1 | . 239 | . $005-.010$ | 1. | . 3 | . $015-.030$ | 1. | 00 | . $060-.090$ | 1.1 | 58 | . $060-.080$ | 1.121 | . 761 | . $020-.040$ | . 12 | 563 | . $010-.020$ |
| 1.102 | . 245 | . $050-.060$ | 1.106 | . 633 | . 078 -. 105 | 1.113 | . 757 | . $015-.025$ | 1.119 | . 678 | . $030-.040$ | 1.121 | . 770 | . $050-.070$ | 1.124 | 592 | . $005-.010$ |
| 1.102 | . 251 | . $025-.040$ | 1. | 56 | . $060-.090$ | 1.11 | 60 | . $060-.090$ | 1.1 | . 851 | . $030-.050$ | 1.121 | . 87 | . $020-.030$ | 1.12 | 60 | . $100-.120$ |
| 1.102 | . 276 | . $180-.190$ | 1.106 | . 782 | . $020-.040$ | 1.113 | . 879 | . $020-.040$ | 1.119 | . 880 | . $080-.100$ | 1.121 | . 87 | . $0005-.010$ | 1.124 | . 627 | . $005-.010$ |
| 1.102 | . 305 | 005 | 10 | 90 | . $040-.060$ | 1.113 | . 888 | . $010-.020$ | 1.1 | 85 | . $040-.060$ | 1.121 | . 880 | . $005-.010$ | 1.124 | 629 | . $080-.100$ |
| 1.102 | . 320 | . $005-.020$ | 1.107 | . 691 | . $080-.100$ | 1.113 | . 910 | . 042 -. 060 | 1.119 | . 918 | . $075-.090$ | 1.121 | . 925 | . $005-.010$ | 1.124 | 632 | . $060-.080$ |
| 1.102 | . 334 | . $005-.010$ | 1.107 | . 892 | . $40-.060$ | 1.113 | 40 | . $010-.020$ | 1.11 | . 921 | . $025-.042$ | 1.121 | . 998 | . $020-.040$ | 1.124 | 63 | . $135-.156$ |
| 1.102 | . 335 | . $080-.090$ | 1.107 | . 912 | . $030-.050$ | 1.113 | . 943 | . $025-.040$ | 1.119 | . 926 | . $050-.070$ | 1.122 | . 195 | . $005-.010$ | 1.124 | . 639 | . $030-.050$ |
| 1.102 | . 394 | . $005-.020$ | 1.107 | . 955 | . $020-.030$ | 1.113 | 1.011 | . $020-.030$ | 1.119 | 1.041 | . $005-.010$ | 1.122 | . 329 | . $030-.040$ | 1.124 | . 663 | . $015-.030$ |
| 1.102 | . 395 | . $005-.025$ | 1.107 | . 983 | . $010-.020$ | 1.114 | . 186 | . 000 -. 010 | 1.120 | . 100 | . $050-.074$ | 1.122 | . 383 | . $030-.050$ | 1.124 | . 687 | . $040-.060$ |
| 1.102 | . 396 | . 005 -. 010 | 1.108 | . 407 | . $050-.070$ | 1.114 | . 209 | . $005-.010$ | 1.120 | . 132 | . $015-.025$ | 1.122 | . 441 | . $010-.020$ | 1.124 | . 693 | . $005-.010$ |
| 1.102 | . 401 | . $005-.010$ | 1.108 | . 525 | . $005-.015$ | 1.114 | . 312 | . $090-.125$ | 1.120 | . 158 | . $005-.012$ | 1.122 | . 442 | . 007 - . 016 | 1.124 | . 704 | . $025-.040$ |
| 1.102 | . 473 | . 005 -. 010 | 1.108 | . 563 | . $005-.010$ | 1.114 | . 436 | . $150-.180$ | 1.120 | . 160 | . $030-.042$ | 1.122 | . 468 | . $015-.030$ | 1.124 | . 750 | . $005-.010$ |
| 1.102 | . 474 | . $005-.010$ | 1.108 | . 636 | . $050-.070$ | 1.114 | . 551 | . $170-.180$ | 1.120 | . 220 | . $104-.134$ | 1.122 | . 505 | . $030-.125$ | 1.124 | . 753 | . $110-.130$ |
| 1.102 | . 476 | . $005-.020$ | 1.108 | . 714 | . $060-.075$ | 1.114 | . 665 | . $010-.020$ | 1.120 | . 255 | . $100-.125$ | 1.122 | . 510 | . $090-.105$ | 1.124 | . 755 | . $110-.130$ |
| 1.102 | . 477 | . $005-.010$ | 1.108 | . 778 | . $030-.050$ | 1.114 | . 749 | . $005-.010$ | 1.120 | . 313 | . $062-.075$ | 1.122 | . 531 | . $125-.156$ | 1.124 | . 789 | . $015-.030$ |
| 1.102 | . 511 | . $160-.190$ | 1.108 | . 786 | . $015-.030$ | 1.115 | . 204 | . $005-.010$ | 1.120 | . 359 | . $090-.110$ | 1.122 | . 595 | . $015-.030$ | 1.124 | . 794 | . $020-.030$ |
| 1.102 | . 541 | . $015-.030$ | 1.108 | . 801 | . $030-.040$ | 1.115 | . 224 | . $005-.010$ | 1.120 | . 380 | . $025-.040$ | 1.122 | . 627 | . $020-.040$ | 1.124 | . 860 | . $104-.125$ |
| 1.102 | . 564 | . $100-.120$ | 1.108 | . 832 | . $005-.010$ | 1.115 | . 256 | . $015-.030$ | 1.120 | . 390 | . $020-.125$ | 1.122 | . 629 | . $050-.070$ | 1.124 | . 870 | . $020-.030$ |
| 1.102 | . 590 | . $090-.105$ | 1.108 | . 844 | . $050-.070$ | 1.115 | . 500 | . $075-.090$ | 1.120 | . 391 | . $005-.075$ | 1.122 | . 750 | . $005-.015$ | 1.124 | . 879 | . $005-.010$ |
| 1.102 | . 598 | . $030-.050$ | 1.109 | . 318 | . $010-.020$ | 1.115 | . 642 | . $005-.010$ | 1.120 | . 420 | . $040-.060$ | 1.122 | . 755 | . $050-.070$ | 1.124 | . 891 | . $030-.060$ |
| 1.102 | . 632 | . $005-.020$ | 1.109 | . 488 | . $005-.010$ | 1.115 | . 644 | . $015-.030$ | 1.120 | . 439 | . $050-.075$ | 1.122 | . 758 | . $010-.020$ | 1.124 | . 905 | . $005-.010$ |
| 1.102 | . 666 | . $040-.060$ | 1.109 | . 504 | . $030-.050$ | 1.115 | . 645 | . $005-.010$ | 1.120 | . 450 | . $100-.125$ | 1.122 | . 771 | . $020-.040$ | 1.124 | . 914 | . $060-.080$ |
| 1.102 | . 667 | . $040-.060$ | 1.109 | . 506 | . $025-.040$ | 1.115 | . 663 | . $005-.010$ | 1.120 | . 472 | . $100-.125$ | 1.122 | . 877 | . $050-.070$ | 1.124 | . 916 | . $005-.010$ |
| 1.102 | . 670 | . $030-.050$ | 1.109 | . 556 | . $020-.030$ | 1.115 | . 664 | . $005-.010$ | 1.120 | . 496 | . $040-.060$ | 1.122 | . 889 | . $020-.035$ | 1.124 | . 961 | . $040-.060$ |
| 1.102 | . 689 | . $050-.070$ | 1.109 | . 830 | . $005-.010$ | 1.115 | . 700 | . $030-.050$ | 1.120 | . 500 | . $060-.080$ | 1.122 | . 890 | . $0005-.010$ | 1.124 | . 967 | . $005-.010$ |
| 1.102 | . 766 | . $005-.010$ | 1.109 | . 835 | . $010-.020$ | 1.115 | . 760 | . $005-.010$ | 1.120 | . 507 | . $008-.016$ | 1.122 | . 891 | . $005-.010$ | 1.124 | 1.087 | . $005-.010$ |
| 1.102 | . 771 | . $040-.060$ | 1.109 | . 917 | . $040-.050$ | 1.115 | . 780 | . $050-.070$ | 1.120 | . 512 | . $005-.015$ | 1.122 | . 893 | . $015-.030$ | 1.125 | . 080 | . $050-.075$ |
| 1.102 | . 787 | . 060 - . 080 | 1.110 | 094 | . $005-.010$ | 1.115 | . 807 | . $005-.010$ | 1.120 | . 522 | . $100-.125$ | 1.122 | 1.002 | . 015 - . 025 | 1.125 | . 125 | . $040-.060$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | D. | I.D. | Choose Any Thickness* From $\qquad$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.125 | . 13 | . $010-.025$ |  | . 654 | . $050-.075$ |  | . 885 | . $080-.100$ |  | . 738 | . $025-.050$ |  | 1.010 | . $005-.020$ |  | 87 | . $005-.010$ |
| 1.125 | . 155 | . $060-.083$ | 1.125 | . 656 | . $036-.125$ | 1.12 | . 931 | . $050-.070$ | 1.138 | 781 | . 062 - . 083 | 1.146 | 1.035 | . $010-.020$ | 1.154 | 921 | . 20 |
| 1.125 | . 156 | . $025-.040$ | 1. | . 669 | . $010-.020$ | 1. | . 937 | . 050 | 1.138 | . 813 | 050-. 070 | 47 | . 316 | . $050-.070$ | 154 | 1.033 | , |
| 1.125 | . 162 | . $015-.030$ | 1.125 | . 685 | . 008 -. 016 | 1.127 | . 997 | . $005-.010$ | 1.138 | 872 | . $090-.110$ | 1.147 | 775 | 070-. 090 | 1.155 | 250 | 40 |
| 1.125 | . 169 | . 042 -. 062 | 1. | . 687 | . $090-.105$ | 1.127 | 1.018 | . $005-.020$ | 1.1 | . 912 | . $060-.075$ | 1.148 | 221 | . $070-.090$ | 1.15 | . 266 | 050 |
| 1.125 | . 172 | 125 | 1.125 | . 702 | 550 | 8 | . 314 | 075 | 1.138 | . 952 | . $030-.050$ | 1.148 | . 251 | 105-. 135 | 55 | 437 | . 50 |
| 1.125 | . 177 | . $025-.040$ | 1.12 |  | . 070 -. 080 | 1.128 |  | . 156 - . 187 | 1.138 | . 979 | 030-. 050 | 1.148 | . 630 | 20-. 030 | 1.155 | 501 | . $075-.090$ |
| 1.12 | . 189 | 090 | 1. |  | . 025 | 1.128 | 358 | 156 | 1.1 | 1.0 | $030-$ | 1. | 09 | . 005 | 1.155 | 510 | . $030-.040$ |
| 1.125 | . 202 | . $090-.120$ | 1.12 |  | . $075-.100$ | 1.128 | 析 | . 048 - . 062 | 1.139 | . 320 | 005-. 010 | 1.148 | 4 | . $020-.030$ | 1.155 | 567 | . 020 -. 040 |
| 1.125 | . 203 | . $040-.125$ | 1.1 | . 719 | . 040 | 1.1 | . 747 | . 005 | 1.1 | . 778 | . $015-.030$ | 1.149 | . 187 | . $030-.050$ | 1.155 | 594 | . $080-.105$ |
| 1.125 | . 206 | 15-. 040 | 1.125 | . 741 | 20 | 1.128 | . 749 | 02 | 1.140 | . 058 | .05-. 010 | 1.149 | . 313 | , 110 | 1.155 | . 766 | . $020-.030$ |
| 1.125 | . 255 | . $005-.060$ | 1.1 |  | . 100 | 1.1 | . 751 | 005 | 1.140 | . 134 | 060 | 1.1 | . 383 | . $010-.015$ | 1.1 | 775 | . $030-.050$ |
| 1.1 | . 2 | . 48 -. 125 | 1.125 | . 749 | . 105 - . | 1.128 | . 877 | 010 | 1.140 | . 195 | . 060 - | 1.1 | 632 | . $060-.080$ | 1.1 | . 823 | 10 |
| 1.125 | . 267 | . $100-.125$ | 1.1 |  | . 015 | 1.1 | . 889 | 050 | 1. | . 210 | . $060-.075$ | 1.149 | . 851 | . $005-.010$ | 1.155 | 96 | . 225 -. 042 |
| 1.125 | . 268 | . $005-.010$ | 1. | . 751 | . $010-.020$ | 1.129 | . 474 | 090 | 1.140 | 60 | . $060-.075$ | 1.149 | 94 | . $030-.050$ | 1.156 | . 125 | . $005-.010$ |
| 1.125 | . 283 | 062-. | 1.125 | . 753 | 015 | 1.129 | . 500 | 080 | 0 | . 318 | . $005-.010$ | 1.149 | 999 | . $040-.060$ | . 156 | 188 | 100-. 125 |
| 1.125 | . 289 | . 60 | 1.125 | . 754 | . 005 | 1.129 | 503 | 090 | 1. | . 320 | . 060 | 1.1 | . 125 | . 062 -. 083 | 1.156 | . 379 | . $040-.060$ |
| 1.125 | . 296 | 20 |  |  | . 005 | 1.129 | . 506 | 050 |  | . 357 | 020-. 040 | 1.15 | 186 | . 062 - . 083 | 1. | 53 | . 025 -. 040 |
| 1.125 | . 298 | . $060-.090$ | 1.125 | . 760 | 50 | 29 | . 620 | . $100-.1$ | 1. | . 383 | . 060 - | 1.1 | 187 | . $030-.050$ | 1.156 | 562 | . 10 - . 020 |
| 1.125 | . 313 | . $020-.040$ | 1.125 | . 768 | . 048 | 1.12 | . 705 | . $105-.13$ | 1.140 | 70 | . $005-.010$ | 1.150 | . 203 | . 062 - . 083 | 1.1 | 56 | . $100-.130$ |
| 1.125 | . 31 | . $008-.015$ | 1.125 | . 781 | 50 | 1.129 | 804 | 060 | 0 | . 570 | . $010-.12$ | 1.150 | . 250 | . 062 - . 083 | 6 | . 582 | . $050-.075$ |
| 1.1 | . 317 | . $083-.120$ |  | . 795 | . 010 -. 050 | 1.129 | . 957 | . $005-.010$ |  | . 627 | . $020-.040$ | 1.150 | . 252 | . $005-.010$ | 1.156 | 76 | . $105-.135$ |
| 1.125 | . 318 | . $005-.010$ | 1. | . 796 | 050 | 1.130 | 63 | 005 | 1.140 | . 629 | . 020 - | 1.1 | 13 | . 062 -. 083 | 1.1 | 794 | . 04 |
| 1. | . 321 | . 005 -. 020 | 1.12 |  | . 134 | 1.130 |  | . $050-.070$ |  | . 642 | . 030 - | 1.150 | . 375 | . $020-.083$ | 1.156 | 812 | . $005-.012$ |
| 1.1 | . 327 | . 062 - . 0 | 1.1 | . 812 | . 080 | 1.130 | . 200 | . 060 - . 070 | 1.140 | . 657 | . $005-.020$ | 1.1 | 376 | . $010-.020$ | 1.156 | 890 | . $550-.070$ |
| 1.125 | . 338 | 020-. 030 |  |  | . $010-.020$ |  | 302 | . 020 - . 040 |  | . 690 | . 020-. 040 |  | . 377 | . 015 |  | 89 | . $005-.020$ |
| 1.1 | . 34 | . $062-.083$ | 1. | . 815 | 005 | 1.130 | 340 | . $170-.190$ | 1.140 | 722 | 005- | 1. | 381 | . $005-.020$ | 1.156 | 906 | 40 |
| 1.125 | . 362 | . $105-.134$ |  |  | . 005 |  |  | . 005 - . 010 |  | 23 | 005- |  | 382 | . 020 - |  | 91 | . $020-.040$ |
| 1.1 | . 373 | . 042 -. 062 | 1. | . 840 | 105 | 1.130 |  | . $060-.080$ | 1. | 74 | . 005 - | 1.1 | 383 | . $105-.125$ | 1. | 96 | 10 |
| 1. | . 375 | . $125-.156$ |  |  | 005 |  |  | - . | 1. | . 753 | 010-. |  | . 450 | . $005-.010$ |  | 968 | 0 |
| 1.1 | . 376 | 125 | 1.12 | . 848 | 06 | 1. | 506 | -. | 1.1 | . 780 | 005-. | 1.1 | . 03 | . $005-.020$ | 1.157 | 378 | . 070 |
| 1. | . 37 | . 005 | 1. |  | . 01 | 1. |  | . 30 |  | . 809 | 00 | 1. | 505 | . $005-.010$ | 1.157 | . 570 | 40 |
| 1.12 | . 380 |  | 1.1 |  | . 100 | 1. | . 75 | 08 | 1.1 | . 812 | . 03 | 1.1 | . 553 | . $005-.010$ | 1.1 | 748 | 30 |
| 1.1 | . 38 | . $005-.012$ |  |  | . 032 - . 060 |  |  | . 005 - . 010 |  | . 936 | . $005-.010$ | 1.150 | . 628 | 0 | 1.157 | 785 | . 30 |
| 1.125 | . 390 | . 005 | 1.12 | . 878 | 005 | 1.13 | . 791 | 050 | 1.140 | 50 | 005-. 015 | 1.150 | . 630 | . $005-.062$ | 1.158 | . 237 | 020-. 040 |
| 1.125 | . 39 | 100 |  |  | . 010 - 020 |  |  | . 005 -. 010 |  |  | . $005-.010$ |  | . 633 | 10 |  | . 408 | 30 |
| 1.125 | . 406 | . 042 | 1.12 |  | . $040-.060$ | 1.130 | . 821 | 005 | 1.140 | . 970 | 025 | 1.1 | . 736 | . $005-.010$ | 1.158 | 476 | . $005-.010$ |
| 1. | . 4 | . 020 -. 030 |  |  | . $070-.090$ |  |  | . 062 - . 08 |  | . 990 | 01 | 1.150 |  | . $040-.090$ | 1.158 | . 504 | 10 |
| 1.12 | . 408 | . 100 | 1.12 |  | . 050 |  | . 8 | . 005 |  | 1.010 | . 005 -. | 1.1 | 76 | . $005-.010$ | 1. | 50 | . 10 - . 020 |
| 1.1 | . 410 | . $100-.125$ | 1.125 |  | . 05 | 1.130 | . 951 | . 070 |  | 1.02 | . 005 - | 1.150 | . 803 | . 040 - . 060 | 1.158 | . 588 | . $020-.030$ |
| 1.125 | . 420 | . |  | . 93 | . 15 |  | 1.001 | . $30-$. |  | . 16 | 030- |  | 81 | . $048-.125$ | 8 | . 97 | . 060 |
| 1. | . 421 | 008 | 1.125 |  | . $050-.070$ |  | 1.07 | 005 |  | 37 | . 005 - | 1.150 | . 830 | 03 | 1.158 | 1.05 | . 015 - . 030 |
| 1.12 | . 425 | . $013-.135$ | 1.12 |  | . 005 |  | . 25 | 050-. | 1.141 | . 39 | . $005-.010$ | 1.1 | 95 | . $025-.040$ | 1.159 | 298 | . 025 - . 040 |
| 1. | . 438 | . $100-.125$ | 1.125 |  | , 040 |  |  | . 040 - . | 1.141 | . 395 | . 005 - | 1.150 | . 986 | . $005-.020$ | 1.159 | 393 | 30 |
| 1.125 | . 439 | . $070-.090$ | 1.12 | . 958 | . $020-.040$ | 1.13 | . 66 | . $005-.0$ | 1.141 | . 443 | . $020-.040$ | 1.150 | . 988 | . $010-.020$ | 1.159 | . 687 | . $020-.040$ |
| 1. | . 441 | . $090-.105$ | 1.125 |  | 005 |  | 51 | .015-.025 | 1.141 | . 642 | . $090-.105$ | 1.150 | . 993 | . $005-.012$ | 1.159 | 90 | . 010 |
| 1. | . 450 | . 025 |  | . 96 | . 005 |  |  | . 20 - . | 1.141 | . 71 | . $015-.025$ |  | 1.04 | . $005-.010$ | 59 | 1.008 | 015 |
| 1.1 | . 455 | . 09 | 1. | 1.00 | 010 |  | . 855 | , 60 | 1. | . 78 | . $005-.010$ | 1. | 1.050 | . $030-.040$ | 1.160 | . 130 | 35 |
| 1.1 | . 468 | 105 |  |  | . 050 |  | . 9 | . 02 |  |  | . 105 - |  |  | . $020-.040$ |  |  | 50 |
| 1.1 | . 48 | . $040-.060$ |  |  | . 025 -. 040 |  | 1.0 | .025-. 042 | 1.142 | . 132 | . 010 - |  | . 15 | . $035-.050$ | 1.160 | 655 |  |
|  | . 500 | 032-. |  |  | . 05 |  |  | . 060 - . 07 |  |  | 005-. |  |  | . $015-.030$ |  | 710 | . $030-.050$ |
| 1. | . 50 | . $005-.010$ |  |  | . $100-.130$ |  | . 955 | . $025-.050$ | 1.142 | . 53 | $080-$ | 1. | . 63 | . $010-.020$ |  | 750 | 2 |
| 1.12 | . 50 | . 015 |  |  | 005 |  |  | . |  |  | 005 - |  |  | - |  |  | , |
| 1.1 | . 51 | . 005 -. 187 |  |  | . $060-.080$ |  |  | . $050-.060$ | 1.142 | . 63 | . 02 | 1. | . 72 | . $005-.010$ |  | . 75 | 50 |
| 1.125 | . 515 | . 040 - . 0 | 1.1 |  | 015 |  |  | . $030-.050$ |  | . 751 | . 005 - . | 1.151 | . 75 | . $010-.020$ | 1.160 | 800 | . $050-.062$ |
| 1. | . 516 | 20 |  | . 639 |  |  |  | . 005 - . 010 |  | . 753 | . 090 - | 1.1 | . 75 | . $062-.120$ |  | . 829 | 80 |
| 1.125 | . 516 | . $130-.150$ |  |  | . 015 |  |  | . $030-.0$ |  | . 790 | . 005 - | 1.151 | . 90 | . $010-.020$ | 0 | . 889 | . 025 - . 040 |
| 1.1 | . 523 | . 020 | 1. | . 728 |  |  |  | . 01 | 1.1 | 26 | . 080 | 1.151 | 1.046 | . $005-.010$ | 0 | . 942 | 75 |
| 1.125 | . 525 | . $120-.135$ | 1.1 |  | . 040 |  | . 555 | . 010 - . 020 | 1.142 | . 945 | . $040-.080$ | 1.152 | . 305 | . $020-.030$ | 1.160 | . 955 | . $030-.060$ |
| 1.125 | . 530 | . $006-.012$ | 1.12 | . 781 | . $010-.020$ | 1.134 | . 791 | . $050-.070$ | 1.143 | . 187 | . $060-.075$ | 1.152 | . 380 | . $0005-.010$ | 1.160 | . 989 | 032-. 050 |
| 1.125 | . 532 | -56-. 187 |  |  | . 05 |  | 04 | 40-.06 | 43 | 06 | 040-. 060 | 1.152 | 563 | - - . 060 | 1.161 | . 408 | - . 030 |
| 1. | . 535 | . 020 - . | . |  | . 005 | . | . 201 | . 050 - . 0 | 1.143 | . 250 | 060- | 1.15 | . 67 | . $120-.135$ | 1.161 | . 75 | . 060 - . 080 |
| 1.125 | . 546 | . $060-.080$ | 1. |  | 015 | 1.135 | . 375 | 010-. 02 | 1.143 | 13 | $060-$ | 1.152 | . 781 | . $090-.105$ | 1.1 | . 770 | . 010 - . 020 |
| 1. | . 563 | . 005 - . 010 | 1. |  | . 005 |  | . 376 | . 015 - . 030 | 1. | . 314 | . $062-.080$ | 1.152 | 1.048 | . $010-.020$ | 1. | . 79 | . $080-.100$ |
| 1.125 | . 564 | . $080-.1$ | 1.1 |  | 020 | 1. | . 483 | . 05 -. | 1.143 | 75 | 060-. | 1.15 | 1.053 | . $010-.020$ | 1.161 | 92 | . $040-.060$ |
| 1. | . 566 | . 005 - . 010 | . |  | . 020 |  | . 507 | . 090 -. 12 | 1.143 | . 376 | . $020-.035$ | 1.15 | . 06 | . $025-.042$ | 1.162 | 44 | .070-. 090 |
| 1.125 | . 570 | . $060-.080$ | 1. |  | . 025 | 1.135 | . 770 | . $020-.0$ | 1.143 | 504 | . 005 - | 1.15 | 626 | . $010-.032$ | 1.162 | 600 | . $075-.100$ |
| 1. | . 57 | . 100 |  |  | . 025 - . | 1. |  | . 040 - . 0 | 1.143 | . 651 | . $140-.160$ | 1.15 | 73 | . $100-.125$ | 1.162 | . 90 | . $060-.080$ |
| 1.125 | . 573 | . $100-.125$ | 1.12 | . 253 | . 075 | 1.1 | . 812 | . $100-.1$ | 1.143 | 39 | . $005-.010$ | 1.15 | 84 | . $015-.030$ | 1.162 | . 955 | . $040-.060$ |
| 1.1 | . 590 | . $100-.125$ | 1.12 | . 267 | . 048 - . 062 | 1.136 | . 946 | . $030-.050$ | 1.143 | . 812 | . $100-.120$ | 1.154 | . 159 | . $030-.060$ | 1.163 | . 408 | . $010-.020$ |
| 5 | . 594 | . | 1. | . 375 | . 020 | 1.136 | . 961 | . $060-.0$ | 1.143 | . 848 | . 015 -. | 1.154 | 37 | . $100-.125$ | 1.163 | 419 | 135-.156 |
| 1.1 | . 609 | . 040 | 1. |  | . 100 -. | 1. | . 253 | . $125-.135$ | 1.143 | . 916 | . $005-.010$ | 1.154 | . 38 | . $005-.008$ | 1.163 | . 480 | . $040-.060$ |
| 1.125 | . 625 | . $005-.010$ | 1.12 |  | . 005 | 1.13 | 93 | . 005 - . 0 | 1.143 | . 952 | . $050-.070$ | 1.154 | 499 | . $050-.075$ | 1.163 | 800 | 030 |
| 1.12 | . 626 | . $020-.105$ | 1.1 |  | . 005 -. | 1. |  | . $040-.060$ | 1.145 | . 210 | . $005-.010$ | 1.154 | . 58 | . $030-.060$ | 1.163 | . 846 | . $040-.060$ |
| 1.125 | . 628 | . $090-.125$ | 1.127 | . 521 | . $025-.042$ | 1.13 | . 907 | 030-. 050 | 1.145 | . 355 | . $135-.156$ | 1.154 | . 609 | . $005-.010$ | 1.163 | 1.010 | . $010-.020$ |
| 1.125 | . 630 | . $020-.040$ | 1.12 | . 531 | . $060-.083$ | 1.137 | . 953 | . $030-.050$ | 1.145 | . 856 | . $005-.010$ | 1.154 | . 710 | . $005-.010$ | 1.164 | . 351 | . $005-.010$ |
| 1.125 | . 632 | . $090-.105$ | 1.127 | 26 | . $005-.080$ | 1.138 | . 126 | . $025-.040$ | 1.145 | . 896 | . $030-.060$ | 1.154 | . 787 | . $090-.100$ | 1.164 | 787 | 083-. 120 |
| 1.125 | . 638 | . $010-.020$ | 1.127 | . 643 | . $015-.025$ | 1.138 | . 568 | . $070-.090$ | 1.145 | 1.006 | . $030-.050$ | 1.154 | . 803 | . $030-.050$ | 1.164 | . 801 | . $060-.080$ |
| 1.125 | . 640 | . $156-.187$ | 1.127 | . 695 | . $012-.018$ | 1.138 | . 570 | . $025-.040$ | 1.146 | . 289 | . $015-.030$ | 1.154 | . 856 | . $025-.040$ | 1.164 | . 802 | . $040-.060$ |
| 1.125 | . 64 | . 100 | 1.12 | . 773 | . 075 - | 1.13 | . 69 | 156-. | 1.146 | 1.000 | . 005 - . | 1.154 | . 875 | . $010-.020$ | 1.16 | . 94 | . 031 |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness From To | O.D. | .D. | $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ | O.D. | .D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.165 | . 315 | . $070-.090$ | 73 | 13 | . $156-.190$ | 1.179 | . 381 | . $170-.190$ | 81 | . 512 | . $105-.125$ | 5 | 755 | . $030-.050$ | 1.188 | 530 | . 048 - . 075 |
| 1.165 | . 735 | . $010-.020$ | 1.173 | . 600 | . $090-.105$ | 1.179 | . 473 | . $010-.020$ | 1.181 | . 518 | . $135-.156$ | 1.185 | . 768 | . $005-.010$ | 1.188 | 563 | . $005-.075$ |
| 1.165 | . 781 | . $070-.090$ | 1.173 | 10 | . $005-.010$ | 1.179 | 02 | . $005-.010$ | 1.181 | . 531 | . $010-.020$ | 1.185 | . 783 | . $050-.125$ | 1.188 | . 621 | . $080-.100$ |
| 1.165 | 1.010 | . $005-.015$ | 1.173 | . 722 | . $005-.010$ | 1.179 | . 569 | . $030-.060$ | 1.181 | . 552 | . 10 | 1. | 875 | .050-. 083 | 88 | 23 | 60 |
| 1.165 | 1.065 | . $0005-.010$ | 1.173 |  | . $030-.050$ | 1.179 | . 632 | . $010-.020$ | 1.181 | . 560 | . $100-.125$ | 1.185 | . 880 | . $012-.025$ | 1.188 | 626 | . $105-.125$ |
| 1.165 | 1.100 | . $005-.010$ | 1.173 | . 851 | . $025-.040$ | 1.179 | . 641 | . $050-.070$ | 1.181 | . 577 | . $070-.090$ | 1.185 | 908 | . $005-.020$ | 1.188 | 656 | . $025-.040$ |
| 1.165 | 1.122 | . $005-.010$ | 1.173 | 1 | . $020-.030$ | 1.179 | 48 | . $015-.030$ | 1.181 | . 607 | . $005-.015$ | 1.185 | . 940 | . $030-.062$ | 1.188 | 688 | . $040-.060$ |
| 1.166 | . 689 | . $010-.020$ | 1.173 | . 940 | . $070-.090$ | 1.179 | . 687 | . $030-.060$ | 1.181 | . 627 | . $020-.040$ | 1.185 | . 973 | . $005-.010$ | 1.188 | 720 | . $030-.050$ |
| 1.166 | 57 | . $025-.035$ | 1.173 | 8 | . $020-.030$ | 1.179 | 21 | . $060-.080$ | 1.181 | . 628 | . $025-.083$ | 1.185 | . 990 | . $080-.104$ | 1.188 | 759 | 156-. 187 |
| 1.167 | . 990 | . $060-.080$ | 1.174 | . 207 | . $100-.125$ | 1.179 | . 829 | . $030-.060$ | 1.181 | . 640 | . $090-.125$ | 1.185 | 1.024 | . $040-.060$ | 1.188 | . 763 | . $005-.105$ |
| 1.168 | . 194 | . $020-.030$ | 1.174 | . 261 | . $125-.156$ | 1.179 | . 874 | . $005-.010$ | 1.181 | . 649 | . $160-.190$ | 1.185 | 1.048 | . $005-.010$ | 1.188 | . 765 | . $070-.090$ |
| 1.168 | . 229 | . $020-.040$ | 1.174 | 19 | . $090-.105$ | 1.179 | . 875 | . $005-.010$ | 1.181 | . 669 | . $070-.090$ | 1.185 | 1.067 | . $015-.030$ | 1.188 | 799 | . $050-.070$ |
| 1.168 | . 458 | . $005-.010$ | 1.174 | 76 | . $030-.050$ | 1.179 | . 91 | . $040-.062$ | 1.181 | . 696 | . $010-.020$ | 1.186 | . 189 | . $105-.125$ | 1.188 | . 880 | . $005-.160$ |
| 1.168 | . 600 | . $135-.156$ | 1.174 | . 891 | . $060-.080$ | 1.179 | . 914 | . $035-.050$ | 1.181 | . 708 | . $005-.010$ | 1.186 | . 378 | . $156-.190$ | 1.188 | . 920 | . $010-.020$ |
| 1.168 | . 697 | . $025-.040$ | 1.174 | . 921 | . $020-.040$ | 1.179 | . 931 | . $040-.060$ | 1.181 | . 787 | . $135-.160$ | 1.186 | . 437 | . $010-.100$ | 1.188 | . 922 | . $040-.060$ |
| 1.168 | . 704 | . $135-.156$ | 1.174 | . 963 | . $015-.030$ | 1.179 | . 936 | . $040-.060$ | 1.181 | . 801 | . $005-.010$ | 1.186 | . 506 | . $060-.090$ | 1.188 | 940 | . $0005-.010$ |
| 1.168 | . 750 | . $005-.010$ | 1.175 | 054 | . $020-.040$ | 1.179 | . 996 | . 040 -. 060 | 1.181 | . 802 | . $025-.040$ | 1.186 | . 559 | . $090-.125$ | 1.188 | 1.000 | . 062 -. 089 |
| 1.168 | . 843 | . $0005-.010$ | 1.175 | 063 | . $020-.032$ | 1.179 | 1.015 | . $025-.040$ | 1.181 | . 829 | . $025-.040$ | 1.186 | . 685 | . $020-.040$ | 1.188 | 1.001 | . $005-.010$ |
| 1.168 | . 922 | . $005-.010$ | 1.175 | . 260 | . $090-.125$ | 1.179 | 1.041 | . $020-.040$ | 1.181 | . 877 | . $040-.060$ | 1.186 | . 710 | . $020-.040$ | 1.188 | 1.010 | . 015 - . 025 |
| 1.168 | . 985 | . $0005-.020$ | 1.175 | . 438 | . $015-.030$ | 1.180 | . 140 | . $016-.032$ | 1.181 | . 885 | . $040-.050$ | 1.186 | . 740 | . $040-.060$ | 1.188 | 1.038 | . $025-.040$ |
| 1.168 | . 996 | . 005 -. 015 | 1.175 | . 514 | . $020-.035$ | 1.180 | . 156 | . 060 -. 080 | 1.181 | . 891 | . $060-.070$ | 1.186 | . 781 | . $005-.010$ | 1.189 | 140 | . $015-.030$ |
| 1.168 | 1.000 | . 000 - . 010 | 1.175 | 625 | . $10-.020$ | 1.180 | . 238 | . $005-.010$ | 1.181 | . 943 | . $030-.080$ | 1.186 | . 826 | . $010-.020$ | 1.189 | . 309 | . $025-.040$ |
| 1.169 | . 126 | . 010 -. 025 | 1.175 | . 715 | . $010-.020$ | 1.180 | . 239 | . $105-.125$ | 1.181 | . 945 | . $010-.025$ | 1.186 | . 852 | . $050-.070$ | 1.189 | . 346 | . $030-.050$ |
| 1.169 | . 390 | . $060-.083$ | 1.175 | . 716 | . $005-.010$ | 1.180 | . 251 | . $156-.187$ | 1.181 | . 950 | . $005-.010$ | 1.186 | . 975 | . $010-.030$ | 1.189 | . 380 | . $110-.130$ |
| 1.169 | . 410 | . $070-.090$ | 1.175 | . 726 | . $005-.010$ | 1.180 | . 315 | . $025-.040$ | 1.181 | . 965 | . $012-.040$ | 1.186 | 1.015 | . $025-.040$ | 1.189 | . 627 | . $160-.190$ |
| 1.169 | . 419 | . $090-.125$ | 1.175 | . 750 | . $005-.010$ | 1.180 | . 317 | . $090-.110$ | . 181 | 1.000 | . $010-.030$ | 1.186 | 1.016 | . $030-.050$ | 1.189 | . 751 | . $040-.060$ |
| 1.169 | . 691 | . $090-.110$ | 1.175 | . 8 | . $020-.040$ | 1.180 | . 319 | . $005-.010$ | 1.181 | 1.020 | . $005-.010$ | 1.186 | 1.063 | . $015-.030$ | 1.189 | 798 | . $005-.010$ |
| 1.169 | . 698 | . $030-.050$ | 1.175 | 40 | .05-.010 | 1.180 | . 331 | . $140-.160$ | 1.182 | . 315 | . $005-.010$ | 1.187 | . 142 | . $005-.030$ | 1.189 | . 828 | . $005-.010$ |
| 1.169 | . 796 | . $020-.040$ | 1.175 | . 868 | . $005-.010$ | 1.180 | . 354 | . $010-.020$ | 1.182 | . 316 | . $010-.020$ | 1.187 | . 156 | . $050-.062$ | 1.189 | . 999 | . $010-.020$ |
| 1.169 | . 878 | . $080-.100$ | 1.175 | . 877 | . $050-.070$ | 1.180 | . 357 | . $150-.170$ | 1.182 | . 317 | . $005-.020$ | 1.187 | . 212 | . $040-.062$ | 1.189 | 1.032 | . $005-.010$ |
| 1.169 | . 880 | . $040-.060$ | 1.175 | . 905 | . $030-.050$ | 1.180 | . 383 | . 048 -. 075 | 1.182 | . 395 | . $010-.020$ | 1.187 | . 283 | . $080-.104$ | 1.190 | 128 | . $030-.050$ |
| 1.169 | . 883 | . $000-.010$ | 1.175 | 10 | . $005-.010$ | 1.18 | . 398 | . $005-.020$ | 1.182 | . 398 | . $005-.010$ | 1.187 | . 313 | . $010-.025$ | 1.190 | . 250 | . $100-.125$ |
| 1.169 | . 995 | . $005-.010$ | 1.175 | . 925 | . $020-.030$ | 1.180 | . 409 | . $005-.010$ | 1.182 | . 429 | . $060-.070$ | 1.187 | . 374 | . 042 -. 062 | 1.190 | . 265 | . $062-.090$ |
| 1.169 | 1.119 | . $010-.020$ | 1.175 | 47 | . $015-.030$ | 1.18 | . 438 | . $050-.070$ | 1.182 | . 506 | . $005-.020$ | 1.187 | . 378 | . $005-.010$ | 1.190 | 17 | . $100-.125$ |
| 1.169 | 1.590 | . $015-.030$ | 1.175 | . 985 | . $080-.100$ | 1.180 | . 472 | . $005-.010$ | 1.182 | . 550 | . $050-.060$ | 1.187 | . 390 | . $134-.187$ | 1.190 | . 392 | . $090-.110$ |
| 1.170 | . 224 | . 000 - . 010 | 1.175 | . 999 | . $015-.020$ | 1.180 | . 474 | . $005-.010$ | 1.182 | . 558 | . $080-.100$ | 1.187 | 404 | . $020-.040$ | 1.190 | 410 | . $010-.020$ |
| 1.170 | . 256 | . $020-.030$ | 1.175 | 1.031 | . $005-.010$ | 1.180 | . 475 | . $005-.010$ | 1.182 | . 561 | . $030-.050$ | 1.187 | . 477 | . $100-.125$ | 1.190 | . 500 | . $032-.050$ |
| 1.170 | . 378 | . $005-.020$ | 1.175 | 1.112 | . $010-.020$ | 1.180 | 76 | . $025-.040$ | 1.182 | . 635 | . $100-.125$ | 1.187 | . 512 | . $060-.080$ | 1.190 | . 531 | . $050-.070$ |
| 1.170 | . 440 | . $090-.105$ | 1.176 | . 127 | . $025-.040$ | 1.180 | 485 | . $010-.020$ | 1.182 | . 714 | . $048-.062$ | 1.187 | . 516 | . $065-.080$ | 1.190 | . 543 | . $060-.080$ |
| 1.170 | . 524 | . $005-.010$ | 1.176 | 371 | . 40 - . 060 | 1.180 | 9 | . $015-.025$ | 1.182 | . 750 | . $090-.120$ | 1.187 | . 519 | . $010-.020$ | 1.190 | . 564 | . $020-.035$ |
| 1.170 | . 611 | . $020-.040$ | 1.176 | . 439 | . $0005-.010$ | 1.180 | . 512 | . $005-.010$ | 1.182 | . 752 | . $100-.125$ | 1.187 | . 550 | . $025-.040$ | 1.190 | . 626 | . $025-.070$ |
| 1.170 | 75 | . $032-.050$ | 1.176 | 43 | . $005-.020$ | 1.180 | . 521 | . $070-.090$ | 1.182 | . 753 | . $005-.010$ | 1.187 | 594 | . $080-.100$ | 1.190 | . 656 | 120 |
| 1.170 | . 710 | . $0005-.010$ | 1.176 | . 500 | . $070-.090$ | 1.180 | . 540 | . $015-.025$ | 1.182 | . 801 | . $010-.020$ | 1.187 | . 625 | . $030-.050$ | 1.190 | . 738 | . $050-.070$ |
| 1.170 | 58 | . $050-.070$ | 1.176 | 6 | . $005-.010$ | 1.180 | . 63 | . $010-.020$ | 1.182 | . 867 | . $010-.020$ | 1.187 | 32 | . $006-.020$ | 1.190 | . 752 | - . 060 |
| 1.170 | . 793 | . $030-.050$ | 1.176 | . 589 | . $020-.030$ | 1.180 | . 635 | . $040-.060$ | 1.182 | . 879 | . $060-.080$ | 1.187 | . 636 | . $115-.135$ | 1.190 | . 753 | . $015-.040$ |
| 1.170 | . 815 | . $005-.010$ | 1.176 | . 625 | -. 105 | 1.180 | . 638 | . $005-.010$ | 1.182 | . 906 | . $005-.010$ | 1.187 | . 640 | . $040-.060$ | 1.190 | . 787 | . $80-.104$ |
| 1.170 | . 860 | . $020-.040$ | 1.176 | . 682 | . $005-.010$ | 1.180 | . 671 | . $150-.170$ | 1.182 | . 960 | . $005-.010$ | 1.187 | . 656 | . 048 - . 062 | 1.190 | . 817 | . 048 - . 062 |
| 1.170 | . 870 | . $010-.020$ | 1.176 | . 756 | . $030-.050$ | 1.180 | . 694 | . $080-.104$ | 1.182 | . 993 | . $005-.010$ | 1.18 | . 660 | . $005-.010$ | 1.190 | 830 | . 40 -. 125 |
| 1.170 | . 880 | . $030-.050$ | 1.176 | . 891 | . $110-.130$ | 1.180 | . 714 | . $120-.135$ | 1.183 | . 405 | . $010-.020$ | 1.187 | . 674 | . $090-.120$ | 1.190 | . 881 | . $025-.040$ |
| 1.170 | . 919 | . $025-.040$ | 1.177 | 1 | . $005-.015$ | 1.180 | 74 | . $030-.050$ | 1.183 | . 485 | . $110-.130$ | 1.187 | . 686 | . $060-.075$ | 1.190 | . 890 | . $050-.060$ |
| 1.170 | . 920 | . $005-.010$ | 1.177 | 445 | . $005-.030$ | 1.180 | . 773 | . $015-.030$ | 1.183 | . 771 | . $060-.080$ | 1.187 | . 687 | . $050-.083$ | 1.190 | . 918 | . $010-.020$ |
| 1.1 | . 936 | . $010-.025$ | 1.177 | 25 | . $10-.020$ | 1.180 | 87 | . $010-.020$ | 1.183 | . 807 | . $006-.015$ | 1.187 | . 688 | . $060-.080$ | 1.190 | 1.000 | . $030-.040$ |
| 1.170 | . 985 | . $040-.062$ | 1.177 | . 759 | . $050-.070$ | 1.180 | . 788 | . $090-.105$ | 1.183 | . 810 | . $105-.125$ | 1.187 | . 753 | . $050-.060$ | 1.190 | 1.125 | . $005-.010$ |
| 1.1 | 1.000 | . $020-.032$ | 1.177 | 22 | . $05-.010$ | 1.180 | 89 | . $010-.050$ | 1.183 | . 933 | . $070-.090$ | 1.18 | . 755 | . $020-.040$ | 1.1 | . 34 | . $010-.020$ |
| 1.170 | 1.002 | . $005-.020$ | 1.177 | . 790 | . $030-.050$ | 1.180 | . 793 | . $105-.125$ | 1.183 | 1.000 | . $040-.060$ | 1.187 | . 757 | . $100-.125$ | 1.191 | 459 | . $010-.020$ |
| 1.171 | . 259 | . $010-.015$ | 1.177 | 23 | . 125 | 1.180 | 808 | . $020-.040$ | 1.184 | 127 | . 060 - . | 1.187 | . 765 | . $025-.083$ | 1.191 | 460 | . $020-.040$ |
| 1.171 | . 659 | . $025-.040$ | 1.177 | . 865 | . $062-.090$ | 1.180 | . 887 | . $060-.080$ | 1.184 | . 325 | . $050-.060$ | 1.187 | . 812 | . 062 - . 083 | 1.191 | . 560 | . $170-.190$ |
| 1.1 | . 778 | . $040-.060$ | 1.177 | . 875 | . $025-.040$ | 1.180 | 890 | . $010-.020$ | 1.184 | . 585 | . $010-.020$ | 1.187 | 823 | . $032-.120$ | 1.1 | 646 | . $005-.010$ |
| 1.171 | . 853 | . $050-.070$ | 1.177 | . 878 | . $105-.135$ | 1.180 | . 895 | . 000 -. 010 | 1.184 | . 626 | . $050-.074$ | 1.187 | . 825 | . $005-.010$ | 1.191 | . 731 | . $030-.050$ |
| 1.171 | . 965 | . $070-.090$ | 1.177 | . 883 | . $105-.120$ | 1.180 | . 903 | . $005-.010$ | 1.184 | . 635 | . $062-.083$ | 1.187 | . 874 | . $010-.020$ | 1.191 | . 882 | . $005-.010$ |
| 1.171 | 1.005 | . $060-.080$ | 1.177 | . 893 | . $005-.010$ | 1.180 | . 947 | . $010-.020$ | 1.184 | . 730 | . $025-.040$ | 1.187 | . 880 | . $010-.020$ | 1.191 | . 900 | . $070-.090$ |
| 1.171 | 1.050 | . $000-.010$ | 1.177 | . 911 | . $050-.070$ | 1.180 | . 981 | . $005-.010$ | 1.184 | . 753 | . $005-.010$ | 1.187 | . 881 | . $005-.010$ | 1.191 | . 934 | . $050-.075$ |
| 1.171 | 1.105 | . $005-.010$ | 1.177 | . 928 | . $040-.060$ | 1.180 | . 995 | . $005-.040$ | 1.184 | . 807 | . $005-.010$ | 1.187 | . 882 | . $010-.025$ | 1.192 | . 739 | . $030-.050$ |
| 1.172 | . 190 | . 040 -. 060 | 1.177 | . 936 | . $005-.010$ | 1.180 | 1.015 | . $040-.060$ | 1.184 | . 995 | . $005-.010$ | 1.187 | . 944 | . $005-.010$ | 1.192 | . 778 | . $040-.060$ |
| 1.172 | . 356 | . $090-.110$ | 1.177 | . 954 | . $060-.080$ | 1.180 | 1.029 | . $005-.010$ | 1.184 | 1.073 | . $005-.010$ | 1.187 | . 954 | . $005-.010$ | 1.192 | 1.004 | . $015-.025$ |
| 1.172 | . 473 | . $120-.135$ | 1.177 | . 989 | . $070-.090$ | 1.181 | . 239 | . $005-.010$ | 1.185 | . 089 | . $060-.090$ | 1.187 | 1.017 | . $005-.012$ | 1.192 | 1.014 | . 020 - . 040 |
| 1.172 | . 523 | . $005-.010$ | 1.177 | . 990 | . $025-.040$ | 1.181 | . 252 | . $005-.010$ | 1.185 | . 252 | . $040-.060$ | 1.187 | 1.025 | . $050-.060$ | 1.193 | . 088 | . 000 - . 010 |
| 1.172 | . 600 | . $050-.187$ | 1.177 | . 992 | . $005-.010$ | 1.181 | . 265 | . $030-.050$ | 1.185 | . 313 | . $100-.125$ | 1.187 | 1.029 | . $005-.010$ | 1.193 | . 159 | . $005-.010$ |
| 1.172 | . 628 | . $040-.060$ | 1.177 | 1.000 | . $005-.010$ | 1.181 | . 326 | . $005-.010$ | 1.185 | . 315 | . $050-.075$ | 1.187 | 1.031 | . $005-.010$ | 1.193 | . 282 | . $050-.060$ |
| 1.172 | . 632 | . $030-.040$ | 1.178 | . 380 | . $090-.125$ | 1.181 | . 335 | . $060-.078$ | 1.185 | . 328 | . $100-.125$ | 1.188 | . 094 | . $020-.030$ | 1.193 | . 445 | . $060-.078$ |
| 1.172 | . 694 | . $050-.075$ | 1.178 | . 395 | . $100-.125$ | 1.181 | . 379 | . $005-.010$ | 1.185 | . 365 | . $075-.125$ | 1.188 | . 128 | . $020-.035$ | 1.193 | 640 | . $040-.060$ |
| 1.172 | . 800 | . $010-.020$ | 1.178 | . 442 | . $060-.080$ | 1.181 | . 394 | . $015-.030$ | 1.185 | . 375 | . $100-.125$ | 1.188 | . 195 | . $040-.062$ | 1.193 | . 940 | . $060-.080$ |
| 1.172 | . 816 | . $050-.075$ | 1.178 | . 631 | . $005-.020$ | 1.181 | . 395 | . $005-.060$ | 1.185 | . 435 | . $100-.125$ | 1.188 | . 240 | . $050-.070$ | 1.193 | 1.003 | . $010-.020$ |
| 1.172 | . 819 | . $005-.010$ | 1.178 | . 636 | . $005-.010$ | 1.181 | . 396 | . $080-.100$ | 1.185 | . 437 | . $060-.080$ | 1.188 | . 254 | . $050-.070$ | 1.194 | . 760 | . $050-.070$ |
| 1.172 | . 897 | . $030-.050$ | 1.178 | . 663 | . $090-.110$ | 1.181 | . 414 | . $090-.105$ | 1.185 | . 568 | . $005-.010$ | 1.188 | . 310 | . $050-.070$ | 1.194 | . 932 | . $030-.050$ |
| 1.172 | . 917 | . $080-.090$ | 1.178 | . 709 | . $0005-.010$ | 1.181 | . 472 | . $010-.020$ | 1.185 | . 609 | . $030-.040$ | 1.188 | . 312 | . $005-.010$ | 1.194 | 1.002 | . $050-.070$ |
| 1.172 | . 958 | . $050-.062$ | 1.178 | . 753 | . $015-.030$ | 1.181 | . 473 | . $005-.010$ | 1.185 | . 645 | . $010-.040$ | 1.188 | . 326 | . $062-.083$ | 1.194 | 1.012 | . $005-.010$ |
| 1.172 | 1.000 | . $050-.075$ | 1.178 | . 820 | . $005-.010$ | 1.181 | . 474 | . $005-.010$ | 1.185 | . 700 | . $005-.015$ | 1.188 | . 439 | . $060-.080$ | 1.194 | 1.014 | . $060-.080$ |
| 1.173 | . 063 | . $015-.025$ | 1.178 | 1.041 | . $020-.040$ | 1.181 | . 477 | . $005-.010$ | 1.185 | . 709 | . $100-.125$ | 1.188 | . 508 | . $020-.040$ | 1.194 | 1.072 | . $000-.010$ |
| 1.173 | . 412 | . $130-.150$ | 1.179 | . 170 | . $010-.020$ | 1.181 | . 482 | . $030-.060$ | 1.185 | . 753 | . $005-.010$ | 1.188 | . 515 | . $040-.060$ | 1.194 | 1.073 | . $005-.010$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. |  | D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | D. | I.D. |  | .D. | D. | $\mathrm{ss}_{\mathrm{T}}{ }^{*}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | . 005 - . 010 |  |  | . $050-.070$ |  |  | . 010 |  |  | 090 |  |  | . 020 |  |  | . 020 - . 040 |
|  | . 252 | 005 | 1. | . 562 | 05 |  | 1.0 | 010 | 1.220 | 960 | . $050-.083$ | 1.230 | 1.005 | . $030-.050$ | 1.240 | . 49 | . 010 - . 020 |
| 1.195 | . 312 | . $005-.010$ | 1.200 |  | . $080-.100$ | 1.21 |  | . $030-.050$ | 1.220 | 1.0 | . $010-.020$ | 1.230 | 1.0 | . $020-.040$ | 1.240 | 812 | . 025 -. 040 |
| 1.1 | . 379 | . 04 | 1. | . 600 | . $105-.125$ | 1.212 | . 997 | . $015-.030$ | 1.220 | 1.083 | . $005-.010$ | 1.230 | 1.080 | . $005-.010$ | 1.240 | 814 | 05 |
| 1 | . 575 | . $120-.135$ | 1.200 |  | . 005 -. 020 | 1.212 | 1. | . 020 - . 040 | 1.220 | 1.0 | . 042 -. 062 | 1 | . 625 | 060-. 080 | 0 | . 851 | . $030-.050$ |
| 1. | . 641 | . 040 -. 060 | 1.200 | . 629 | . 010 -. 020 | 1.212 | 1. | . 020 -. 040 |  | 1. | . $040-.050$ | 1.231 | . 915 | 20 | 0 | 875 | .030-. 125 |
| 1.195 | . 692 | . 008 - . 020 | 1.200 |  | . $015-.030$ | 1.212 | 1.042 | . $070-.090$ | 1.221 | . 131 | . $015-.030$ | 1 | 1.0 | 10 | 1.240 | 937 | . $090-.105$ |
| 1.1 | . 730 | 30 | 1. |  | . 025 -. 042 | 1.213 | 894 | . $005-.020$ | 1.221 | 19 | 020-. 040 | 1.232 | 185 | . $015-.030$ | 1.240 | 938 | 20 |
| 1.195 |  | . $050-.070$ | 1.200 | 751 | . $030-.050$ | 1.213 | 1.074 | . $015-.025$ | 1.221 | . 257 | . $040-.060$ | 1.232 | 500 | . $005-.010$ | 1.240 | 960 | . 025 - . 040 |
| 1.195 | . 865 | . 015 | 1.2 | . 755 | 010 | 1.2 | 569 | 050 | 1. | . 867 | . $020-.040$ | 2 | 61 | . $040-.060$ | 240 | 15 | . 25 |
| 1 | . 872 | . $005-.010$ | 1.200 | . 760 | . 20 - . 040 | 12 | 860 | . $030-.050$ | 1.221 | . 899 | . 025 - . 040 | 1.232 | 75 | . $005-.010$ | 1.24 | 1.036 | . $030-.050$ |
|  | . 912 | . 010 | 1.200 |  | . $120-.135$ |  | . 879 |  | 1.221 | 916 |  | 1.232 | . 792 | 120-. 130 | 1.240 | 1.062 |  |
|  | . 915 | . $005-.010$ | 1.200 | . 786 | 0 | 1.214 | 1. | 010 | 1.221 | 985 | 074 | 1.233 | 1.02 | . 40 -. 06 | 1.240 | . 070 | . 005 - . 010 |
|  | . 964 | . 032 |  |  | . $005-.010$ |  | 260 | . $040-.060$ | 1.221 | . 98 |  | 1.233 | 1.028 | .005-. 010 | 1.240 | 1.075 | . $030-.050$ |
| 1. | . 9 | .005-. 015 | 1. | . 817 | 080 | 1. | . 410 | 010 | 1 | 1.066 | 005-. 010 | 3 | 1.06 | . $005-.010$ | - | 1.120 | . $025-.042$ |
|  | . 983 | 010 | 1.200 |  | . $005-.010$ | 1.2 | 474 | . $005-.010$ |  | 1.09 | . $010-.020$ | 1.233 | 1.13 | . $020-.030$ | . 2 | 279 |  |
| 1.195 | 1.007 | . $060-.080$ | 1. | . 865 | 35 | 1.2 | . 75 | . 30 | 1.221 | 1.098 | . $035-.050$ | 1.2 | . 08 | . $015-.030$ | 1.2 | . 00 | . $050-.060$ |
|  | 1.026 | . 010 | 1. | . 900 | 20 | 1.215 | . 875 | . 62 | 1.222 | 19 | . 020 - . 040 | 1.234 | . 279 | . $005-.010$ | 1.241 | 641 | . $050-.075$ |
|  | 1.116 | . $010-.020$ | 1. | . 935 | . $005-.010$ | 1.2 | . 906 | 010 | 1.22 | 200 | . $110-.120$ | 1.23 | . 392 | . $134-.156$ | 1.2 | 55 | . 050 |
|  | 1.120 | . $015-.030$ | 1. | . 952 | . $030-.040$ | 1.2 | . 377 | . 060 - . 08 | 1. | . 691 | . $020-.040$ | 1.234 | . 505 | . $070-.090$ | 1.241 | . 61 | . $105-.125$ |
| 1. | . 081 | . $005-.010$ | 1 | . 955 | . $0005-.010$ | 1.216 | 1.000 | . 005 | 1.222 | 835 | . $020-.050$ | 1.234 | . 849 | . $020-.040$ | 1.241 | 782 | 130 |
|  | . 264 | . 025 | 1. | . 990 | . $005-.020$ | 1.216 | 1.02 | . $070-.090$ | 1.222 | . 8 | . $090-.110$ | 1.234 | . 906 | 105-. 120 | 1.241 | . 788 | . $010-.020$ |
| 1. | . 378 | . 005 | 1.200 | 1.000 | . $005-.060$ | 1. | 1.073 | . 005 | 1.222 | 1.015 | . 005 - . 010 | 1.234 | . 950 | . $090-.110$ | 1.24 | . 337 | . 050 |
|  | . 859 | . 040 |  | 1. | . 005 -. 020 |  | . 701 | . 05 |  | 1.0 | . $040-.060$ | 4 | 1.015 | . $008-.016$ | 1.241 | 945 | . $020-.040$ |
| 1.196 | 1.013 | . $005-.010$ | 1. | 1.0 | 050 | 1.2 | 57 | . 005 | 1. | 1.079 | 005 | 1.234 | 1.025 | . $030-.050$ | 1.241 | 970 | . 020 - . 030 |
|  | 1.020 | . $020-.030$ |  |  | . $015-.030$ |  | 902 | 005-. 015 |  | 252 | . $110-.130$ |  | 1.0 | . $020-.030$ |  | 994 | . $020-.030$ |
| 1. | . 362 | 005 | 1. | 1.0 | . $005-.010$ | 1.2 | . 995 | . $005-.010$ | 1.223 | 385 | . $100-.125$ | 1.23 | . 500 | . $010-.020$ | 1.241 | 1.063 | . 020 - . 035 |
|  | . 376 | . $005-.010$ |  | 1. | . 025 -. 040 |  | . 998 | . 010 -. 020 |  | 88 | . $060-.078$ |  | 626 | O | 1.241 | 1.11 | . 050 - . 070 |
| 1. | 00 | 030 | 1. | 1.073 | . $005-.030$ | 1.2 | 1.00 | . 05 | 1. | 628 | 008 | 1.2 | . 628 | 040- | 1.242 | . 436 | . 020 - . 030 |
| 1. | . 570 | . 0 |  | . 257 | . $005-.010$ |  | 1.0 | . $020-.040$ |  | . 755 | . $025-.040$ |  | . 631 | .005-. 010 | 1.242 | 452 | . $020-.030$ |
| 1.1 | . 63 | . 005 | 1.2 | . 31 | . $030-.050$ | 1.2 | 277 | . $090-.125$ | 1. | . 793 | 02 | 1.2 | . 695 | . $090-.100$ | 1.242 | 535 | 00 |
| 1. | . 8 | . $005-.010$ |  |  | . $005-.030$ |  |  | . $035-.050$ |  | 907 | . $015-.030$ |  |  | . $005-.010$ | 1.242 | 641 |  |
| 1.1 | 1.120 | . 020 |  |  | . $020-.030$ | 1.2 | . 355 | 40 |  | . 959 | 02 | 1.2 | . 66 | . 01 | 1.2 | 87 | . 042 - . 062 |
|  | 3 | . 10 |  |  | . $050-.070$ |  |  | . $020-.060$ |  | . 998 | . $005-.030$ | 1.235 | 202 | . $005-.010$ | 1.242 | . 897 |  |
| 1.1 | . 4 | . 010 - . | 1.2 | 5 | 005 | 1.21 | 39 | . 30 | 1. | 1.020 | . $030-.060$ | 1.235 | 88 | . $005-.020$ | 1.242 | . 944 | . 60 |
|  | . 500 | . 00 |  |  |  |  |  |  |  | 1.0 |  |  | 945 |  |  | 1.000 |  |
| 1. | . 522 | . 005 | 1. | . 763 | , | 1.2 | . 65 | 042-.062 |  | 1.085 | 00 | 1.235 | . 962 | . $010-.020$ | 1.2 | 1.021 | 30 |
|  | . 552 | . 02 |  |  | . $025-.040$ |  | 627 | . $005-.010$ |  | . 75 | . $070-.090$ | 1.235 | 1.0 | . $020-.040$ | 1.243 | . 220 | 0 |
|  | . 632 | . 030 | 1. | . 800 | . 01 |  | . 58 | , 25 |  | 1.020 | . 020 - . 040 | 1.235 | 1.010 | . $0005-.020$ | 1.243 | . 05 |  |
|  | . 640 | . $070-.090$ |  | 1.0 | . $010-.020$ |  | . 855 | .060-. 075 |  | 1.09 | . $040-.060$ | 1. | . 13 | . $005-.010$ | 1.243 | 49 | . $125-.156$ |
|  | . 875 | 025 | 1.201 | 1.0 | 050-. | 1.2 | . 856 | 060-. |  | 12 | 01 | 1.2 | 41 | .005-. 010 | 1.243 | 61 | 005 |
|  | . 890 | . 025 -. 040 |  |  | 040-.060 |  | . 889 |  |  |  | . $015-.030$ |  | 00 | . $005-.010$ | 1.243 | 61 | . $005-.010$ |
|  | 1.045 | . 020 | 1. |  | . 015 -. 030 | 1. | 1.03 | . 060 - . 080 |  |  | . 01 | 1.236 | 501 | . $090-.110$ | 1.243 | 699 | . $005-.010$ |
|  | 1.053 | . $010-.030$ |  |  | . $025-.040$ | 1.218 | 1.07 | . $025-.040$ |  |  | . $005-.010$ | 1.236 | 635 | 0 | 1.243 | 855 | . $070-.090$ |
|  | 1.068 | . 020 - . 040 | 1.20 | . 99 | . $025-.040$ | 1.2 | . 268 | . 060 -. | 1. | . | . $040-.060$ |  | 64 | . $060-.070$ | 1.243 | 965 | . $090-.105$ |
|  | . 187 | . $020-.040$ |  | 1.057 |  |  |  |  |  |  | . |  | . 812 | 020 | , | 1.012 |  |
|  | . | . 020 |  | 1.06 | 10 |  |  | 170 |  |  | . 015 - . | 1.236 | . 96 | . $020-.040$ | . | 1.025 | . $030-.040$ |
|  |  | 05 |  |  | . $020-.040$ |  |  | 35 |  |  | . 135 - | 1.236 | 1.12 | . 005 - | 1.243 | 1.03 | . $015-.030$ |
|  | . 5 | . 005 - . 030 |  |  | , |  |  | 005 |  | . 38 | . 005 - . | 1.2 | . 86 | . $030-.050$ | 1.243 | 1.100 | . 042 - . 060 |
| 1. | . 550 | 05 |  |  | . $050-.075$ |  |  | 50 |  |  | . 005 | 1 | . 930 | . 050 - | 1 | . 150 | . $015-.030$ |
|  | . | . 015 |  |  | , |  |  | 050 |  |  | 005-. 010 | 1.238 |  | . $040-.060$ |  | 54 | . $005-.010$ |
|  | . 679 | . $005-.010$ |  |  | . $005-.010$ |  |  | . 05 |  |  | . $010-.020$ | 1 | . 640 | 070- | 1.244 | 768 |  |
|  | . 735 | , |  |  | . $015-.030$ |  |  | 025 |  |  | . $080-.100$ |  |  | - . 03 |  | 770 | . 020 - . 083 |
|  |  | .020-. 040 |  |  |  |  | 42 | . $005-.010$ |  | . 926 | . $010-.020$ | 1.238 | 89 | . $070-.090$ | 1.244 | 782 | . $070-.090$ |
| 1.1 | . 830 | . 040 - . 060 |  | . 96 | . 015 - . 030 |  | . | . 010 - . 0210 | 1.228 | 1.012 | . $005-.010$ | 1.239 | 71 | . $005-.010$ | 1.244 | 79 | . 005 - . 010 |
|  | . 985 | 020-. 030 |  | 1.00 | . $030-.050$ |  | . 801 |  |  |  | . $005-.010$ |  | . 779 | , |  | . 801 | . $025-.040$ |
|  | 1.012 | .015-.030 |  | . 15 | . $005-.015$ |  |  |  |  |  | - |  |  | -. | 1.244 | 878 | . $105-.135$ |
|  | 1.050 | . $040-.060$ |  | 1.0 | . $005-.010$ |  | . 94 |  |  |  | . 20 | 1.239 | 885 | . | 1.244 | 967 | . $080-.100$ |
|  | 1.053 | . 0 |  |  | . $040-.060$ |  | 1.000 | . 020 - . 075 |  |  | . 025 - . |  | . | . $010-.020$ | 1.24 | 1.000 | - |
| 1.200 | . 086 | 010-. |  |  | , | 1.22 | . 125 | 015 | 1. | 析 | 032-. | 1.239 | . 962 | . $020-.060$ | 1.24 | 1.018 | . 070 -. 090 |
|  | . | . 05 |  |  | . $015-.030$ |  |  | . |  |  | . 070 - . |  | 1.043 | .015-. 030 | 244 | 1.178 | - . 010 |
|  | . 168 | . |  | . 920 |  | 1.22 | . | , |  | . 917 | 02 | 1.2 | . 065 | . 03 | 1.245 | 205 | . 05 |
| 1.2 |  | . 020 - . |  | 1.072 | . $005-.010$ | 1.22 | . 283 | . $015-.030$ |  | . 919 | . $005-.010$ | 1.240 | . 127 | . $090-.105$ | 1.245 | 315 | . 156 - . 187 |
| 1.200 | . 213 | . 040 |  |  | . 050 | 1.22 | . 315 | . 005 | 1.22 | . 920 | . 010 | 1.240 | . 130 | . $040-.060$ | 1.245 | 340 | . 005 - . 010 |
| 1.200 | . 220 | . 005 - . 010 | 1. | . 38 | . $160-.190$ | 1.22 | . 375 | . $090-.100$ | 1.230 | . 145 | . $050-.070$ | 1.240 | . 163 | . $070-.090$ | 1.245 | . 501 | . $100-.125$ |
| 1.200 | . 250 | . 080 -. | . 207 | . 707 | . 010 | 1.22 | . 394 | . 005 | 1.230 | . 176 | . 040 - . 060 | 1.240 | . 172 | . $010-.020$ | 1.245 | . 527 | . $005-.010$ |
| 1.200 | . 314 | . 005 - . 020 |  |  | . $050-.070$ | 1.22 | . 45 | . 012 - . 020 | 1.230 | . 201 | . $125-.156$ | 1.240 | . 323 | . $062-.083$ | 1.245 | 528 | . $050-.070$ |
| 1.2 | . 327 | . 010 -. 020 | 1. | . 259 | . 05 | 1.22 | 476 | . $005-.010$ | 1.230 | . 37 | . 060 -. 080 | 1.240 | . 325 | . $060-.083$ | 1.245 | 550 | . 015 - . 03 |
| 1.200 | . 350 | . $005-.010$ | 08 | . 390 | -10-.050 | 1.22 | . | . $005-.125$ | 1.230 | . 81 | . 042 -. 062 | 1.240 | 378 | 005-. 020 | 1.245 | 560 | . 005 - . 010 |
| 1.200 | . 376 | . $005-.020$ | 1.20 | . 893 | . $020-.030$ | 1.22 | . 507 | . $110-.134$ | 1.230 | . 501 | . $050-.070$ | 1.240 | . 380 | . $030-.048$ | 1.245 | 565 | . $050-.08$ |
|  | . 377 | 100-. |  |  |  |  | 56 | . $010-.020$ | 1.230 | . 562 | -. 130 | 240 | . 412 | 005-. 010 | . 245 | , | . 100 |
| 1.2 | . 378 | . 005 - . | 1.210 | . 383 | . 050 | 1.22 | . 02 | . 090 -. | 1.23 | , | . 050 - . | 1.240 | . 45 | . $015-.030$ | 1.245 | 631 | . 015 -. 025 |
| 1.200 | . 383 | .090-. |  |  | . $050-.062$ | 1.2 | . 640 | . 100 - . | 1.230 | . | . $010-.020$ | 1.240 | . | . $070-.090$ | 1.24 | 636 | . $050-.070$ |
| 1.200 | . 408 | . $050-.070$ | 1.210 |  | . $005-.020$ | 1.22 | . 672 | . $025-.042$ | 1.230 | . 761 | . $005-.010$ | 1.240 | . 560 | . $075-.105$ | 1.245 | 74 | . $015-.025$ |
| 1.200 | . 443 | . $005-.020$ | 1.210 | . 958 | 00-. 125 | 1.22 | . 680 | . 030 - . 0 | 1.230 | 76 | . 050-. 13 | 1.240 | . 581 | . $010-.020$ | 1.245 | 754 | . $050-.075$ |
| 1.200 | . 500 | . $005-.020$ | 1.210 | 1.038 | . $050-.075$ | 1.220 | . 699 | . $030-.050$ | 1.230 | . 890 | . $030-.050$ | 1.240 | . 581 | . $030-.050$ | 1.245 | . 756 | . $010-.020$ |
| 1.200 | . 501 | . $005-.020$ | 1.210 | 1.140 | . $005-.010$ | 1.220 | . 799 | . $010-.020$ | 1.230 | . 911 | . $015-.025$ | 1.240 | . 635 | . $030-.040$ | 1.245 | . 758 | . $040-.060$ |
| 1.200 | . 502 | . $005-.020$ | 1.21 | . 201 | . $010-.020$ | 1.220 | . 809 | . $050-.070$ | 1.230 | . 921 | . $025-.040$ | 1.240 | . 661 | . $050-.105$ | 1.245 | . 760 | . $060-.080$ |
| 1.200 | . 503 | . $005-.020$ | 1.211 | . 403 | . $075-.090$ | 1.220 | . 831 | . $060-.083$ | 1.230 | . 925 | . $010-.030$ | 1.240 | . 697 | . $030-.072$ | 1.245 | . 768 | . $015-.025$ |
| . 200 | 50 | . 05 | . 21 | 75 | . 050 -. | 1.22 | . 844 | . $050-.070$ | 1.230 | . 98 | . 220 - . 03 | 1.24 | . 71 | . $040-.06$ | 1.24 | . 77 | 005 |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | D. | Choose Any $\underset{\text { From }}{\text { Thickness }}$ | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness }_{\text {Thicm }}^{\text {From }} \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}$ | O.D. | .D. | hoose Any hickness* | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.245 | . 788 | . 025 - . 040 | 1.248 | . 451 | . $005-.010$ | 1.249 | 800 | . $030-.050$ | 1.25 | . 437 | . $010-.020$ | 1.250 | 798 | . $015-.030$ | 1.251 | . 551 | . $015-.030$ |
| 1.245 | . 836 | . $030-.050$ | 1.248 | . 453 | . $005-.010$ | 1.249 | . 812 | . $050-.070$ | 1.250 | . 440 | . $040-.125$ | 1.250 | . 803 | . $080-.100$ | 1.251 | 559 | 105-. 125 |
| 1.245 | . 852 | . $005-.010$ | 1.248 | . 455 | . $090-.120$ | 1.249 | . 850 | . $015-.030$ | 1.250 | . 441 | . $005-.012$ | 1.250 | 808 | . $010-.020$ | 1.251 | 561 | . $060-.120$ |
| 1.245 | . 880 | . $015-.030$ | 1.248 | . 471 | . $005-.010$ | 1.249 | . 905 | . $015-.030$ | 1.250 | . 442 | . $040-.060$ | 1.250 | 812 | . $010-.104$ | 1.251 | . 574 | .010-. 020 |
| 1.245 | . 887 | . $050-.070$ | 1.248 | . 500 | . $135-.187$ | 1.249 | . 920 | . $005-.010$ | 1.250 | 443 | . $105-.135$ | 1.250 | . 814 | . $005-.010$ | 1.251 | . 579 | . $100-.125$ |
| 1.245 | . 906 | . $100-.120$ | 1.248 | . 505 | . $005-.020$ | 1.249 | . 925 | . $105-.125$ | 1.250 | 445 | . $100-.134$ | 1.250 | 828 | . $020-.030$ | 1.251 | 640 | .005-. 010 |
| 1. | . 921 | . $030-.050$ | 1. | . 508 | . $105-.125$ | 1.249 | . 951 | . $005-.010$ | 1. | 55 | . $015-.030$ | 1.250 | 829 | . $090-.120$ | 1.251 | . 658 | . $040-.062$ |
| 1.245 | . 945 | . $005-.020$ | 1.248 | . 510 | . $005-.010$ | 1.249 | . 961 | . $007-.015$ | 1.250 | . 480 | . $040-.060$ | 1.250 | 830 | . $060-.080$ | 1.251 | 669 | . $050-.070$ |
| 1.245 | . 947 | . $080-.104$ | 1. | . 517 | . $005-.125$ | 1.249 | 1.001 | . $030-.050$ | 1. | . 500 | . $005-.062$ | 1.2 | . 839 | 120-. 135 | 1.251 | 69 | . $090-.110$ |
| 1.245 | . 948 | . $070-.090$ | 1.248 | . 532 | . $005-.010$ | 1.249 | 1.027 | . $030-.050$ | 1.250 | . 501 | . $070-.090$ | 1.250 | . 843 | . $005-.030$ | 1.251 | . 695 | . $025-.040$ |
| 1.245 | . 990 | . $100-.125$ | 1.248 | . 535 | . $005-.010$ | 1.249 | 1.037 | . $025-.040$ | 1.250 | . 503 | . 005 -. 020 | 1.250 | . 844 | . $010-.020$ | 251 | 72 | . 020 - . 040 |
| 1.245 | 1.010 | . $020-.105$ | 1.248 | . 550 | . $050-.070$ | 1.249 | 1.100 | . $075-.090$ | 1.250 | . 504 | . $006-.015$ | 1.250 | . 845 | . $020-.080$ | 1.251 | 752 | . $020-.030$ |
| 1.245 | 1.070 | . $015-.030$ | 1.248 | . 559 | . $156-.187$ | 1.249 | 1.110 | . $010-.020$ | 1.250 | . 505 | . $0005-.020$ | 1.250 | . 855 | . $040-.060$ | 1.251 | . 755 | . $015-.030$ |
| 1.245 | 1.107 | . $010-.020$ | 1.248 | . 574 | . $005-.010$ | 1.249 | 1.134 | . $005-.010$ | 1.250 | . 507 | . $0005-.010$ | 1.250 | . 874 | . $090-.105$ | 1.251 | . 759 | . $105-.135$ |
| 1.245 | 1.123 | . $005-.010$ | 1.248 | . 627 | . $010-.020$ | 1.249 | 1.156 | . $015-.030$ | 1.250 | . 508 | . $015-.062$ | 1.250 | . 875 | . $120-.135$ | 1.251 | . 814 | . $075-.100$ |
| 1.245 | 1.126 | . $005-.010$ | 1.248 | . 636 | . $110-.130$ |  |  |  | 1.250 | . 510 | . $090-.120$ | 1.250 | . 876 | . $030-.050$ | 1.251 | . 834 | . $005-.010$ |
| 1.245 | 1.130 | . $005-.010$ | 1.248 | . 651 | . $090-.105$ |  |  |  | 1.25 | . 512 | . $135-.156$ | 1.250 | . 878 | . $040-.060$ | 1.251 | . 860 | . $015-.040$ |
| 1.245 | 1.143 | . $005-.015$ | 1.248 | . 656 | . $005-.010$ |  |  |  | 1.250 | . 518 | . $005-.010$ | 1.250 | . 879 | . $050-.070$ | 1.251 | . 874 | . $050-.075$ |
| 1.246 | . 252 | . $080-.104$ | 1.248 | . 689 | . $050-.070$ |  |  |  | 1.250 | . 520 | . $020-.060$ | 1.250 | 880 | . $005-.030$ | 1.251 | 876 | . 005 -. 010 |
| 1.246 | . 254 | . $015-.030$ | 1.248 | . 695 | . $005-.010$ |  |  |  | 1.250 | . 531 | . $135-.156$ | 1.250 | . 882 | . $090-.125$ | 1.251 | . 879 | . $005-.010$ |
| 1.246 | . 261 | . $075-.090$ | 1.248 | . 723 | . $005-.010$ |  |  |  | 1.250 | . 534 | . $036-.090$ | 1.250 | 887 | . $005-.010$ | 1.251 | . 907 | . $040-.062$ |
| 1.246 | . 287 | . $005-.010$ | 24 | 42 | . $100-.125$ | 1.250 | 82 | . $025-.040$ | 1.250 | . 540 | . $005-.125$ | 1.250 | . 888 | . $012-.025$ | 1.251 | . 928 | . $025-.040$ |
| 1.246 | . 384 | . $050-.083$ | 1.248 | . 749 | . $050-.070$ | 1.250 | . 125 | . $050-.075$ | 1.250 | . 562 | . $050-.125$ | 1.250 | . 889 | . $060-.090$ | 1.251 | . 942 | . $090-.105$ |
| 1.246 | . 566 | . $005-.010$ | 1.24 | 50 | . $005-.010$ | 1.250 | 127 | . $031-.048$ | 1.250 | . 563 | . $005-.030$ | 1.250 | . 890 | . $005-.090$ | 1.251 | . 950 | . $080-.100$ |
| 1.246 | . 701 | . $110-.130$ | 1.248 | . 752 | . $008-.015$ | 1.250 | . 140 | . $020-.125$ | 1.250 | . 564 | . $104-.134$ | 1.250 | . 893 | . $015-.030$ | 1.251 | . 984 | . $010-.020$ |
| 1.246 | . 741 | . $015-.030$ | 1.24 | . 760 | . 025 -. 040 | 1.250 | . 148 | . 008 - . 016 | 1.250 | . 571 | . $040-.060$ | 1.250 | . 895 | . $025-.070$ | 1.251 | . 999 | . $005-.010$ |
| 1.246 | . 750 | . $010-.015$ | 1.248 | . 780 | . $080-.104$ | 1.250 | . 164 | . $005-.010$ | 1.250 | . 572 | . $040-.050$ | 1.250 | . 901 | . $050-.070$ | 1.251 | 1.003 | . $005-.010$ |
| 1.246 | . 753 | . $050-.070$ | 1.24 | . 810 | . $005-.010$ | 1.250 | . 165 | . $060-.083$ | 1.250 | . 580 | . $135-.156$ | 1.25 | . 902 | . $005-.010$ | 1. | 1.005 | . $090-.105$ |
| 1.246 | . 754 | . $060-.090$ | 1.248 | . 811 | . $040-.100$ | 1.250 | . 170 | . $030-.060$ | 1.250 | . 586 | . $015-.030$ | 1.250 | . 907 | . $040-.060$ | 1.25 | 1.050 | . $005-.010$ |
| 1.246 | . 755 | . $020-.040$ | 1.24 | . 813 | . $040-.062$ | 1.250 | . 179 | . $015-.030$ | 1.250 | . 595 | . $015-.135$ | 1.250 | . 937 | . $100-.125$ | 1.25 | 1.081 | . $070-.090$ |
| 1.246 | . 761 | . $070-.090$ | 1.248 | . 877 | . $005-.010$ | 1.250 | . 182 | . $005-.010$ | 1.250 | . 625 | . $020-.125$ | 1.250 | . 939 | . $100-.125$ | 1.251 | 1.082 | . $020-.040$ |
| 1.246 | . 768 | . $015-.030$ | 1.2 | . 878 | . $005-.02$ | 1.250 | . 187 | . $040-.083$ | 1.250 | . 630 | . $050-.100$ | 1.250 | . 953 | . $015-.083$ | 1.251 | 1.099 | . 010 - . 020 |
| 1.246 | . 769 | . $040-.060$ | 1.248 | . 909 | . $010-.015$ | 1.250 | . 192 | . $040-.062$ | 1.250 | . 636 | . $005-.010$ | 1.250 | . 962 | . $015-.020$ | 1.251 | 1.110 | . 020 - . 030 |
| 1.246 | . 781 | . $020-.040$ | 1.24 | . 932 | . 005 - . 010 | 1.250 | . 193 | . $030-.060$ | 1.250 | . 637 | . $000-.010$ | 1.250 | . 98 | . $090-.105$ | 1.252 | . 268 | . $030-.050$ |
| 1.246 | . 783 | . $020-.040$ | 1.248 | . 950 | . $030-.050$ | 1.250 | . 195 | . $090-.135$ | 1.250 | . 640 | . $030-.080$ | 1.250 | . 990 | . $030-.040$ | 1.252 | . 280 | . $105-.135$ |
| 1.246 | . 839 | . $060-.080$ | 1.248 | . 984 | . $010-.020$ | 1.250 | . 203 | . $016-.125$ | 1.250 | 641 | . $100-.125$ | 1.250 | . 995 | . $060-.080$ | 1.252 | . 316 | . $025-.070$ |
| 1.246 | . 880 | . $005-.010$ | 1.248 | 1.000 | . $062-.083$ | 1.250 | . 208 | . $005-.010$ | 1.250 | . 646 | . $005-.015$ | 1.250 | 1.000 | . $093-.125$ | 1.252 | . 317 | . $135-.156$ |
| 1.246 | . 909 | . $050-.075$ | 1.248 | 1.004 | . 062 - . 083 | 1.250 | 13 | . $010-.020$ | 1.250 | 47 | . $090-.125$ | 1.25 | 1.007 | . 042 - . 062 | 1.252 | 319 | . $050-.070$ |
| 1.246 | . 937 | . $005-.010$ | 1.248 | 1.020 | . $005-.010$ | 1.250 | . 217 | . $015-.030$ | 1.250 | . 650 | . $005-.010$ | 1.250 | 1.010 | . $010-.020$ | 1.252 | . 329 | . 048 - . 062 |
| 1.246 | . 952 | . $050-.067$ | 1.248 | 1.045 | . $015-.030$ | 1.250 | . 227 | . $005-.015$ | 1.250 | . 656 | . $070-.187$ | 1.250 | 1.011 | . $005-.010$ | 1.252 | . 343 | . $156-.190$ |
| 1.246 | 1.035 | . $075-.090$ | 1.24 | 1.060 | . $005-.015$ | 1.250 | . 250 | . $020-.030$ | 1.250 | . 658 | . $005-.010$ | 1.250 | 1.012 | . $050-.070$ | 1.252 | . 376 | . $005-.020$ |
| 1.246 | 1.046 | . $020-.040$ | 1.24 | 1.145 | . $040-.060$ | 1.250 | . 252 | . $012-.125$ | 1.250 | . 660 | . $020-.040$ | 1.250 | 1.015 | . $020-.040$ | 1.252 | . 396 | . 040 - . 060 |
| 1.246 | 1.060 | . $020-.040$ | 1.249 | . 140 | . $005-.050$ | 1.250 | . 254 | . $005-.012$ | 1.250 | . 662 | . $105-.125$ | 1.250 | 1.017 | . $060-.083$ | 1.252 | . 407 | . $090-.110$ |
| 1.247 | . 064 | . $015-.030$ | 1.24 | . 188 | . $015-.030$ | 1.250 | . 255 | . $005-.010$ | 1.250 | . 665 | . $030-.040$ | 1.250 | 1.020 | . $100-.120$ | 1.252 | 408 | . $025-.042$ |
| 1.247 | . 125 | . $040-.060$ | 1.249 | . 203 | . $005-.105$ | 1.250 | . 259 | . $005-.010$ | 1.250 | . 669 | . $005-.010$ | 1.250 | 1.033 | . $005-.010$ | 1.252 | . 426 | . $100-.125$ |
| 1.247 | . 254 | . $060-.080$ | 1.249 | . 250 | . $030-.050$ | 1.250 | 260 | . $040-.060$ | 1.250 | . 675 | . $015-.030$ | 1.25 | 1.035 | . $050-.070$ | 1.252 | 437 | . $060-.075$ |
| 1.247 | . 263 | . $050-.075$ | 1.249 | . 253 | . $005-.010$ | 1.250 | . 262 | . $050-.075$ | 1.250 | . 678 | . $0005-.010$ | 1.250 | 1.036 | . $080-.105$ | 1.252 | 442 | . $125-.156$ |
| 1.247 | . 354 | . $100-.125$ | 1.249 | . 318 | . $170-.19$ | 1.250 | 64 | . $010-.020$ | 1.250 | . 680 | . $105-.125$ | 1.25 | 1.051 | . $010-.020$ | 1.252 | 506 | . $005-.010$ |
| 1.247 | . 378 | . $005-.010$ | 1.249 | . 319 | . $036-.060$ | 1.250 | . 266 | . $120-.134$ | 1.250 | . 683 | . $010-.020$ | 1.250 | 1.058 | . $072-.093$ | 1.252 | . 585 | . $030-.050$ |
| 1.247 | . 392 | . $005-.010$ | 1.249 | . 320 | . $105-.125$ | 1.250 | 73 | . $005-.010$ | 1.250 | . 688 | . $090-.125$ | 1.25 | 1.061 | . $025-.040$ | 1.252 | 625 | . $005-.010$ |
| 1.247 | . 450 | . $020-.030$ | 1.249 | . 327 | . $015-.030$ | 1.250 | . 280 | . $062-.083$ | 1.250 | . 689 | . $010-.040$ | 1.250 | 1.067 | . $030-.050$ | 52 | 629 | . 020 -. 030 |
| 1.2 | . 503 | . $030-.050$ | 1.2 | 328 | . $090-.125$ | 1.250 | . 283 | . $060-.083$ | 1.250 | 690 | . $005-.010$ | 1.250 | 1.115 | . $010-.020$ | 1.252 | 630 | . $105-.125$ |
| 1.247 | . 572 | . $030-.048$ | 1.24 | . 38 | . $105-.125$ | 1.250 | . 286 | . $050-.075$ | 1.250 | . 70 | . $015-.105$ | 1.250 | 1.123 | . $025-.040$ | 1.252 | . 633 | . $050-.075$ |
| 1.247 | . 68 | . $110-.120$ | 1.24 | . 391 | . $042-.060$ | 1.250 | . 295 | . $025-.042$ | 1.250 | . 707 | . $020-.040$ | 1.250 | 1.140 | . $015-.025$ | 1.252 | . 640 | . 008 - . 016 |
| 1.247 | . 699 | . $005-.010$ | 1.249 | . 401 | . $100-.125$ | 1.250 | . 311 | . $020-.040$ | 1.250 | . 710 | . $050-.070$ | 1.250 | 1.145 | . $020-.040$ | 1.252 | . 725 | . $060-.070$ |
| 1.247 | . 754 | . $050-.070$ | 1.24 | 427 | . $020-.040$ | 1.250 | . 311 | . $050-.062$ | 1.250 | . 711 | . $005-.010$ | 1.25 | 1.167 | . $010-.025$ | 1.252 | . 753 | . 000 - . 010 |
| 1.247 | . 816 | . $005-.050$ | 1.249 | . 444 | . $036-.060$ | 1.250 | . 312 | . $005-.010$ | 1.250 | . 715 | . $005-.010$ | 1.250 | 1.180 | . $005-.015$ | 1.252 | . 755 | . $005-.010$ |
| 1.247 | . 850 | . $070-.090$ | 1.249 | . 450 | . $005-.010$ | 1.250 | . 314 | . $105-.125$ | 1.250 | . 723 | . $050-.080$ | 1.250 | 1.181 | . $005-.015$ | 1.252 | . 765 | . 005 -. 010 |
| 1.247 | . 874 | . $015-.030$ | 1.249 | . 455 | . $005-.010$ | 1.250 | . 320 | . $005-.010$ | 1.250 | . 750 | . $012-.125$ | 1.250 | 1.187 | . $005-.010$ | 1.252 | . 779 | . 005 -. 015 |
| 1.247 | . 937 | . $016-.025$ | 1.249 | . 495 | . $005-.010$ | 1.250 | . 327 | . $020-.030$ | 1.250 | . 751 | . $180-.188$ | 1.251 | . 131 | . $050-.070$ | 1.252 | . 789 | . $050-.075$ |
| 1.247 | . 978 | . $050-.070$ | 1.249 | . 510 | . $070-.090$ | 1.250 | . 329 | . $070-.090$ | 1.250 | . 753 | . $040-.060$ | 1.251 | . 132 | . $070-.090$ | 1.252 | . 790 | . $050-.075$ |
| 1.247 | . 992 | . $062-.083$ | 1.249 | . 516 | . $030-.050$ | 1.250 | . 340 | . $005-.010$ | 1.250 | . 754 | . $032-.042$ | 1.251 | . 187 | . $005-.010$ | 1.252 | . 797 | . 010 - . 020 |
| 1.247 | 1.011 | . $020-.030$ | 1.249 | . 532 | . $156-.187$ | 1.250 | . 341 | . $020-.040$ | 1.250 | . 755 | . $010-.020$ | 1.251 | . 215 | . $010-.020$ | 1.252 | . 882 | . 008 - . 016 |
| 1.247 | 1.034 | . $035-.050$ | 1.249 | . 549 | . $005-.010$ | 1.250 | . 343 | . $080-.100$ | 1.250 | . 755 | . $070-.090$ | 1.251 | . 257 | . $070-.090$ | 1.252 | . 932 | . $100-.125$ |
| 1.248 | . 145 | . $050-.075$ | 1.249 | . 578 | . $060-.070$ | 1.250 | . 354 | . $005-.010$ | 1.250 | . 758 | . $070-.125$ | 1.251 | . 312 | . $090-.105$ | 1.252 | . 961 | . 007 - . 040 |
| 1.248 | . 147 | . $030-.040$ | 1.249 | . 605 | . $005-.010$ | 1.250 | . 356 | . $015-.030$ | 1.250 | . 762 | . $0005-.070$ | 1.251 | . 330 | . $156-.190$ | 1.252 | . 965 | . 020 - . 030 |
| 1.248 | . 178 | . $100-.125$ | 1.249 | . 623 | . $040-.060$ | 1.250 | . 359 | . $060-.090$ | 1.250 | . 763 | . $005-.010$ | 1.251 | . 332 | . $105-.125$ | 1.252 | . 998 | . 008 - . 016 |
| 1.248 | . 202 | . $050-.070$ | 1.249 | . 635 | . $005-.010$ | 1.250 | . 365 | . $020-.062$ | 1.250 | . 764 | . $040-.060$ | 1.251 | . 335 | . $020-.040$ | 1.252 | 1.002 | . 016 -. 025 |
| 1.248 | . 219 | . $040-.060$ | 1.249 | . 650 | . $020-.030$ | 1.250 | . 375 | . $090-.105$ | 1.250 | . 765 | . $104-.134$ | 1.251 | . 378 | . $005-.010$ | 1.252 | 1.004 | . 025 -. 040 |
| 1.248 | . 255 | . $005-.010$ | 1.249 | . 651 | . $020-.040$ | 1.250 | . 377 | . $005-.010$ | 1.250 | . 767 | . $010-.020$ | 1.251 | . 384 | . $170-.190$ | 1.252 | 1.015 | . $100-.125$ |
| 1.248 | . 262 | . $005-.010$ | 1.249 | . 660 | . $020-.040$ | 1.250 | . 378 | . $005-.030$ | 1.250 | . 770 | . $040-.060$ | 1.251 | . 401 | . $015-.030$ | 1.252 | 1.020 | . $032-.060$ |
| 1.248 | . 263 | . $050-.075$ | 1.249 | . 663 | . $060-.080$ | 1.250 | . 379 | . $012-.040$ | 1.250 | . 771 | . $030-.050$ | 1.251 | . 410 | . $015-.031$ | 1.252 | 1.030 | . $020-.040$ |
| 1.248 | . 325 | . $030-.050$ | 1.249 | . 689 | . $050-.075$ | 1.250 | . 382 | . $100-.134$ | 1.250 | . 781 | . $050-.070$ | 1.251 | 417 | . $135-.160$ | 1.252 | 1.037 | . $050-.070$ |
| 1.248 | . 333 | . $050-.070$ | 1.249 | . 69 | . $080-.100$ | 1.250 | . 383 | . $030-.050$ | 1.250 | . 783 | . $050-.075$ | 1.251 | . 440 | . $040-.060$ | 1.252 | 1.040 | . $005-.010$ |
| 1.248 | . 344 | . $042-.060$ | 1.249 | . 721 | . $030-.050$ | 1.250 | . 390 | . $005-.080$ | 1.250 | . 784 | . $050-.070$ | 1.251 | . 471 | . $045-.060$ | 1.252 | 1.092 | . 010 -. 020 |
| 1.248 | . 354 | . $100-.125$ | 1.249 | . 723 | . $010-.020$ | 1.250 | . 397 | . $005-.010$ | 1.250 | . 785 | . $005-.060$ | 1.251 | . 480 | . $030-.050$ | 1.252 | 1.107 | . 005 -. 010 |
| 1.248 | . 375 | . $005-.010$ | 1.249 | . 752 | . $090-.110$ | 1.250 | . 406 | . $100-.187$ | 1.250 | . 789 | . $105-.135$ | 1.251 | . 482 | . $160-.190$ | 1.252 | 1.122 | . 005 - . 010 |
| 1.248 | . 377 | . $020-.040$ | 1.249 | . 756 | . $036-.060$ | 1.250 | . 407 | . $005-.050$ | 1.250 | . 791 | . $010-.020$ | 1.251 | . 500 | . $005-.010$ | 1.252 | 1.125 | . 010 - . 030 |
| 1.248 | . 378 | . $042-.062$ | 1.249 | . 758 | . $005-.010$ | 1.250 | . 413 | . $100-.120$ | 1.250 | . 795 | . 007 - . 015 | 1.251 | . 531 | . $156-.187$ | 1.252 | 1.127 | . $005-.010$ |
| 1.248 | . 428 | . $005-.010$ | 1.249 | . 797 | . $030-.050$ | 1.250 | . 436 | . $100-.125$ | 1.250 | . 796 | . $110-.125$ | 1.251 | . 532 | . $120-.135$ | 1.253 | . 390 | . $100-.120$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. |  | D. | D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | D. | D. | $\mathrm{ss}_{\mathrm{T}}^{+1}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | . 060 - . 080 |  |  | . $005-.010$ |  |  | . $005-.010$ |  |  | . 090 |  |  | . $060-.090$ |  | . 958 | . $050-.070$ |
| 1.2 | . 450 | . 010 | 1. | . 501 | 005 | 1.2 | . 533 | 100 | 1.280 | . 318 | . $050-.062$ | 1.287 | . 254 | . $050-.062$ | 1.299 | 960 | 00 |
| 1.253 | . 573 | . $030-.050$ | 1.259 | . 502 | . $005-.010$ | 1 | . 866 | . $080-.100$ | 1.280 | . 438 | . $030-.040$ | 1.287 | . 264 | . $010-.020$ | 9 | 1.019 |  |
| 1.25 | . 633 | . 06 | 1. | . 566 | . $005-.010$ | 1.265 | 875 |  | 1.280 | . 505 |  | 7 | 1.142 | 0 | 99 | 1.030 | . 016 -. 025 |
| 1. | . 656 | . $015-.030$ | 1.259 | . 633 | . $090-.125$ | 1.265 | . 930 | 10 | 1.280 | . 515 | 70 | 8 | . 614 | . $050-.070$ | 99 | 1.068 | . $005-.010$ |
| 1.2 | . 766 | . 156 -. 187 | 1.259 | . 641 | . $110-.135$ | 1.265 | . 990 | . $100-.125$ | 1.280 | . 518 | . $020-.040$ | 1.288 | . 761 | 030-. 050 | 00 | . 147 |  |
| 1.253 | . 768 | . $030-.050$ | 1.259 | 679 | . 070 - . 090 | 1.265 | 1.000 | . $060-.075$ | 1.280 | . 530 | . $015-.025$ | 1.288 | 777 | 20 | 1.300 | . 298 | . $020-.030$ |
| 1.253 | . 780 | . 156 | 1. |  |  | 1.265 | 1.2 | . 005 | 1.280 | . 628 | 040-. 060 | 1.288 | 969 | . $005-.010$ | 1.300 | 312 | . 05 |
| 1.253 |  | . 008 -. 020 | 1.259 | . 882 | . 010 - . 020 | 1.266 | 668 | . 070 - . 090 | 1.280 | . 668 | . $062-.120$ | 1.288 | 1. | . $015-.030$ | 1.300 | 316 | . $105-.125$ |
| 1.253 | . 8 | . 100 | 1.2 | . 92 | . $40-.050$ | 1. | 80 | 050 | 1.280 | . 677 | . $030-.050$ | 1.288 | 1. | . $020-.035$ | 300 | 318 | 005 |
| 3 | 86 | . $050-.070$ | 1.259 | 1 | . $005-.010$ | 66 | . 761 | 05 | 0 | . 760 | . $040-.060$ | 88 | 1.1 | . 09 | 1.300 | 368 | . $025-.040$ |
| 1.253 | . 914 | . $020-.030$ | 1.259 | 1.020 |  |  | 79 | . $050-.075$ | 1.280 | . 771 |  | 1.288 | 1. | . $040-.060$ | 1.300 | 377 |  |
| 1.253 | 1.000 | . 025 | 1.259 | 1.024 | . $015-.020$ | 1.266 | . 791 | . 05 | 1.280 | . 771 | . 020 | 8 | 1. | . 030 | 1.300 | . 378 | . $005-.020$ |
| 1.2 | 1.02 | . 030 | 1. |  | . 005 -. 010 | 1.266 | 1.047 | . $060-.080$ | 1.280 | . 888 |  | 9 | 1.11 | . $075-.090$ | 1.300 | . 380 |  |
| 3 | 1.1 | . $010-.020$ | 1.259 | 1.148 | 40 | 1. | . 624 | . 016 -. 032 | 1.280 | . 893 | . $005-.010$ | 0 | . 128 | . $020-.030$ | 1. | 382 | . $010-.020$ |
| 1.253 | 1.123 | . 005 |  | 1.181 | . $030-.050$ | 1.267 | . 798 | 075 | 0 | . 915 | 00 | 1.290 | 23 | . $105-.135$ | 0 | 38 | . $020-.030$ |
| 1.254 | . 058 | . 030 | 1.260 | 237 | 005 | 1.267 | 1.04 | 075 | 1.280 | 1.000 | 060 | 1.290 | 264 | . 005 | 1.300 | 394 | . 005 - . 020 |
|  | . 516 | . 048 |  | . 301 | . $100-.125$ | 1.267 | 1.12 | . 020 - . 040 | . 280 | 1.01 | . 225 - . 040 | 1.290 | 377 | . $020-.030$ | 1.300 | 397 | . $010-.020$ |
| 1.254 | . 542 | . $010-.020$ | 1.260 | . 319 | 005 | 1.268 | . 711 | . 080 | 1.280 | 1.020 | . $070-.090$ | 1.290 | . 27 | . $20-.030$ | 1.300 | . 437 | . 005 - . 010 |
| 1.2 | . 58 | . $030-.050$ | 1. | . 336 | 150 | 1.268 | . 918 | . 80 | 1.280 | 1.031 | 20 | 1.290 | . 760 | . $030-.060$ | 1.30 | 438 | . $010-.020$ |
| 1.254 | . 630 | . 05 | 1.260 | . 395 | , | 8 | . 980 | 60 | 1.280 | 1.04 | . $040-.050$ | 1.290 | 1.00 | . $050-.07$ | 00 | 442 | . $005-.020$ |
|  | . 748 | . $040-.060$ |  | . 398 | . $005-.020$ | 1.268 | 1.15 | . $005-.010$ |  | 1. | . $040-.060$ |  | 1.1 | . $050-.060$ | 1.300 | 504 | . $005-.010$ |
| 1.254 | . 765 | . 050 | 1. | . 415 | . 20 -. 040 | 1.269 | 16 | . 020 | 1.280 | 1.066 | 010 | 1.290 | 1.20 | . $005-.010$ | 1.3 | 511 | . 010 - . 020 |
|  | . 766 | . 13 |  |  | . 005 -. 010 |  | . 668 | . 60 |  | 1.070 | . $050-.070$ |  | . 457 | . 03 | 1.300 | 518 | . 010 - . 020 |
| 1.254 | . 840 | . 050 | 1. | 49 | 10 | 1. | . 890 | 070 | 1.280 | 1.0 | 030-. | 1.291 | . 966 | . $020-.040$ | 1.300 | 558 | 20 |
|  | . 990 | . $005-.010$ |  |  | . $005-.010$ |  | . 980 | . 025 -. 040 |  | 1.139 | 020-. 040 | 1.291 | 1. | . $005-.010$ | 1.300 | . 628 | . $020-.035$ |
| 1.254 | 1.069 | . 02 | 1. | 75 | . $005-.010$ | 1.269 | 1.004 | . 00 |  | 1.1 | . $020-.040$ | 1. | 1.000 | . $005-.010$ | 1.300 | 629 | . $005-.030$ |
|  | 1.0 | . $030-.050$ |  |  | . $005-.020$ |  | . 166 | . 05 |  | 1.1 | . $005-.010$ | 1.292 | 1.121 | 0 | 1.300 | 630 | . $050-.075$ |
|  | 1.130 | . 0 | 1. | . 501 | . $005-.030$ | 1. | . 460 | . 135 |  | . 248 | 06 | 1. | 1.13 | . 060 - | 1.3 | . 63 | . $005-.020$ |
|  | . 501 | . 0 |  | . 503 | . $100-.125$ |  | . 527 | . 156 -. 187 |  | . 264 | . $010-.020$ |  | . 37 | - . 010 | 1.300 | 650 | . $080-.105$ |
| 1.2 | . 656 | 0 | 1. | . 505 | . $005-.020$ | 1. | 651 | . 02 |  | . 408 | 00 | 1.293 | 1.200 | . $005-.010$ | 1.300 | 67 | 50 |
|  |  | . $090-.105$ |  |  | . $080-.105$ |  |  | . $040-.060$ |  |  | . $060-.080$ |  | 1. | . $015-.030$ |  | . 681 | . $005-.010$ |
| 1.255 | . 71 | . 110 | 1. | . 553 | . $010-.020$ |  |  | . 09 |  | . 530 | . $015-.030$ | 1. | 1.058 | . 10 | 1.3 | 75 | . $005-.010$ |
|  |  | . $070-.080$ |  |  | . $005-.010$ |  |  | . $100-.125$ |  | . 538 | . $010-.020$ |  | 1.1 | . $010-.020$ | 1.300 | . 755 |  |
| 1.255 | . 756 | . 020 | 1.2 | 30 | 05 | 1.2 | . 976 | 40 | 1. | 550 | . $156-.187$ | 1.295 | . 377 | . $010-.020$ | 1.300 | 760 | . $015-.030$ |
|  | . 843 | 1 |  | 632 |  |  | 86 |  |  | 608 | . $020-.030$ |  |  | . $135-.156$ |  | 812 |  |
| 1.255 | . 845 | . 005 | 1. | . 670 |  | 1.2 | . 940 | . 06 | 1. | 891 | 08 | 1.2 | 888 | . $040-.060$ | 1.300 | 830 | 10 |
|  |  | . 0 |  |  |  |  | 1.00 | . 025 -. 040 |  | . 892 |  |  |  | . $010-.020$ | 1.300 | 880 |  |
| 1.255 | . 911 | 10 |  |  | . $010-.020$ | 1.27 | 1.080 | . $020-.035$ | 1. | 1.000 | . $010-.020$ | 295 | 90 | . $060-.080$ | 300 | 88 | 20 |
| 1.255 | . 960 | . $040-.060$ |  | 682 | . $060-.080$ |  | 5 | . $050-.070$ | 1.281 | 1.012 | . 01 | 95 | 1.01 | . $050-.075$ | 1.300 | 900 | . $060-.080$ |
| 1.255 | 1.031 | 020 |  | 683 | . 06 |  | 643 | 090-. |  | . 103 | 00 |  | 1.14 | . $0005-.010$ | 1.3 | 90 | . $005-.050$ |
|  | 1.079 | . $020-.030$ |  |  |  |  |  | 040- |  | . 248 | . $060-.075$ |  | 1.170 | . $005-.010$ | 1.300 | 960 | . 062 - . 083 |
| 1.256 | . 139 | . 050 |  | . 750 | . 062 -. 120 |  |  | . 080 -. | 1.282 | 310 | 07 |  | 1.22 | . $010-.020$ | 1.3 | 96 | . 010 - . 020 |
|  | . 329 | . $075-.100$ |  |  | . $005-.010$ |  |  | 030-. 050 |  | 408 | . $005-.010$ |  | . 1 | . $015-.030$ | 1.300 | 963 | . 020 - . 060 |
| 1.256 | . 507 | . $050-$. | 1.26 | . 827 | 040-. | 1.27 | 20 | . 020 - . | 1.282 | 409 | . 005 - | 1.297 | . 247 | . $050-.083$ | 1.300 | 980 | . |
|  | . 519 |  |  | - |  |  |  |  |  | . 580 | . |  | . 571 | 015- | 1.300 | 984 |  |
|  |  | . 015 - |  | 1.00 |  |  | . 93 | . 015 -. |  | . 625 | 005 - |  |  | . $005-.010$ |  | 888 | . 05 |
|  | . 941 | 125 - |  | 1.0 | .015-025 |  | . 969 | 880 | 1.282 | . 942 | . 010 - | 1.297 | 225 | . 010 - | 1.300 | . 996 | . $050-.070$ |
| 1.256 | 1.080 | . 062 |  | 1.05 | 10 |  | 1.125 | . 005 | 1.282 | . 975 | . 060 - | 1. |  | . $050-.070$ | 1.300 | 1.00 | , |
| 1.2 | 5 | 005 |  | 1.0 | .040-.060 |  | . 255 | 15 | 1.282 | 1.02 | 005 | 1.297 | 852 | . 010 | 1.300 | 1.0 | . $005-.015$ |
|  | . 673 | 020 |  |  | . $040-.060$ |  | . 297 | 025 |  | 1.043 | $030-$ |  |  | . $010-.020$ | 1.300 | 1.02 | 50 |
|  | . 787 | 120-. 135 |  | 1.130 | . $010-.020$ |  | . 313 | 60 |  | 1.0 | . $040-.060$ |  | . 945 | 062- |  | 1.06 |  |
|  | . 933 | 030 |  |  |  |  |  | 050 |  | 1.1 | . $010-.020$ |  | 1.05 | . $090-.105$ |  | . | . 070 - . 090 |
|  | . 941 | 125-. 156 |  | . |  |  |  | . $025-.042$ |  | 1.16 | . $010-.020$ |  | 1.15 | . $020-.040$ | 1.300 | 1.06 | . $050-.060$ |
| 1.257 | . 956 | . 005 -. 010 |  | 26 | . 010 -. 01 |  | . 411 | . 025 -. 040 | 1.283 | . 104 | .005-. | 1.29 | 1.16 | . 020 -. 05 | 1. | 1.087 | . 010 - |
|  | 1.014 |  |  |  |  |  | . 500 |  |  | . 375 | . $020-.035$ |  | . 220 | . $060-.080$ |  | 09 | . $005-.010$ |
|  | 1.100 | . |  |  |  |  |  | 02 |  | 09 | . $010-.020$ |  | . 275 | - |  | 1.126 | . $010-.020$ |
|  | 1.120 | . $010-.020$ |  | . 316 |  |  | . 797 | . 025 -. 042 |  | 550 | . $080-.090$ | 1.298 | 395 | . $010-.020$ |  | 13 | . $030-.040$ |
|  | 1.166 | . 02 |  |  | . |  | . 980 | . 020 |  | . 67 | . 15 - |  |  | . $010-.020$ |  | 1.182 | , |
| 1.258 | . 380 | . 005 - |  | 1 | - | 1.27 | 1.009 | , | 1.283 | 890 | . $015-.030$ | 1.298 | 479 | . $105-.125$ | 1.3 | . 377 | . 015 - . 030 |
|  | . 473 | . 00 |  |  |  |  | 1.045 | . $025-.042$ |  | . 929 | , |  | . | - |  | 50 | 20 |
|  |  | . 005 |  | . 505 | . $070-.090$ | 1.27 | 1.060 | . | 1. | 1.126 | . 04 | 1.2 | . 50 | . 09 | 1.3 | 69 | 10 |
| 1.258 | 88 | . 005 |  |  | 05-. 125 |  | 1.092 | . 005 - . |  | 1.167 | . 005 - | 1.298 | 630 | . $0005-.010$ | 1.301 | 756 | . 01 |
| 1.258 | . 538 | . 010 |  | 通 | . 05 - . 010 | 1.27 | 05 | . $025-.040$ | 1. | 192 | . 050 - | 1.298 | . 640 | . $005-.010$ | 1.301 | . 820 | . $040-.060$ |
| 1.258 | 32 | . 015 - . | 1. | . 670 | . $005-.040$ | 1.276 | 221 | . 050 - . | 1.284 | 324 | . $080-.10$ | 1.298 | 862 | . $005-.010$ | 1.301 | . 901 | . $080-.110$ |
| 1.258 | 43 | . 005 | . | 1.004 | . 070 -. 090 | 1.277 | . 657 | . | 1.284 | . 787 | . 050 | 1.298 | 880 | . $070-.090$ | 1.301 | 945 | . $080-.105$ |
| 1.258 | 77 | . 03 |  | 1.016 | . $005-.010$ | 1.277 | . 964 | . $020-.030$ | 1. | 1.019 | . $010-.020$ | 1.298 | . 906 | . $015-.025$ | 1.301 | . 962 | . $105-.125$ |
| 1.258 | 886 | . 005 | 1.261 | 1.063 | - 030 | 1.277 | 1.059 | . $050-.070$ | 1.284 | 1.089 | . $015-.030$ | 1.299 | . 140 | . $020-.040$ | 1.301 | 1.068 | . $030-.050$ |
| 1.258 | 22 | . 030 - . 0 |  | 87 | - 0 - . 035 | . 27 | . 250 | . $005-.015$ | 1.284 | 1.208 | . $005-.010$ | 1.299 | 245 | . $005-.010$ | 1.302 | 44 | . $100-.125$ |
| 1.258 | . 984 | . $010-.015$ | 1.26 | . 295 | . $020-.040$ | 1.278 | . 500 | . $100-.125$ | 1.285 | . 409 | . $120-.135$ | 1.299 | . 253 | . $030-.040$ | 1.302 | 47 | . $050-.070$ |
|  | 1.004 | . 015 -. 030 |  | . 535 | . $005-.010$ |  | . 529 | 100-. | 285 | 505 | 120-. |  | 385 | 005-. 010 | . 302 | 628 | . 125 |
| . | 1.010 | . 010 - . 0 | . | . 671 | . 070 - . | 1.278 | . 571 | . 005 - . | 1.285 | . 724 | . 005 - | 1.299 | . 395 | . $005-.020$ | 1.302 | , | . $060-.090$ |
| 1.258 | 1.116 | . $005-.010$ |  | 51 | . $030-.050$ | 1.27 | 50 | . 015 - . | 1.285 | 1.000 | . $020-.040$ | 1.299 | 396 | . $005-.010$ | 1.30 | 787 | . $100-.125$ |
| 1.258 | 1.129 | . $010-.015$ | 1.263 | . 882 | . $105-.135$ | 1.278 | . 821 | . $030-.050$ | 1.285 | 1.136 | . $005-.010$ | 1.299 | . 411 | . $050-.070$ | 1.302 | . 788 | . $005-.010$ |
| 1.259 | . 232 | . $020-.040$ | 1.26 | 1.075 | . $090-.105$ | 1.278 | . 924 | . $005-.010$ | 1.286 | . 251 | . $060-.090$ | 1.299 | . 471 | . $030-.050$ | 1.302 | 1.007 | . $012-.020$ |
| 1.259 | . 239 | . 005 -. 010 | 1.263 | 1.085 | . $010-.020$ | 1.279 | . 438 | . $005-.010$ | 1.286 | . 509 | . $156-.187$ | 1.299 | . 473 | . $005-.010$ | 1.302 | 1.200 | . 005 -. 010 |
| 1.259 | . 316 | . $010-.030$ | 1.26 | 1.089 | . $025-.035$ | 1.279 | . 506 | . $005-.010$ | 1.286 | . 809 | . $005-.010$ | 1.299 | . 553 | . $005-.015$ | 1.303 | . 194 | . $005-.010$ |
| 1.259 | . 395 | . $010-.020$ | 1.26 | . 548 | . $030-.050$ | 1.279 | . 633 | . $050-.060$ | 1.286 | . 811 | . $090-.105$ | 1.299 | . 626 | . $010-.020$ | 1.303 | . 504 | . $005-.010$ |
| 1.259 | . 425 | . $156-.187$ | 1.265 | . 354 | . $120-.134$ | 1.280 | . 155 | . $005-.015$ | 1.286 | . 918 | . $010-.020$ | 1.299 | . 812 | . $025-.040$ | 1.303 | . 734 | . $020-.030$ |
| . 259 | . 473 | 15 | . 26 | 37 | . 60 - . | . 280 | 170 | . $100-.125$ | 1.287 | 178 | . $050-.08$ | 1.29 | . 92 | . $040-.06$ | 1.30 | . 78 | 070 |

# BOKER＇S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O．D． | I．D． | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From To } \end{aligned}$ | D．D． | I．D． |  | O．D． | I．D． |  | O．D． | I．D． |  | D．D． | I．D． |  | O．D | I．D． | $\begin{aligned} & \text { Thoose Any } \\ & \text { Chion } \\ & \text { Sose } \\ & \hline \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.303 | ． 899 | ． 040 －． 060 | 1.3 | ． 202 | $\text { . } 020-.040$ | 1.3 | ． 660 | $\text { . } 1290 \text {. }$ | 1.321 | ． 804 | ． $005-.010$ | 1.332 | ． 770 | ． $125-.156$ | 1.340 | 1.000 | 105－125 |
| 1.3 | ． 250 | ． 040 －． 050 | 1.311 | ． 261 | ． 020 －． 040 | 1.313 | ． 687 | ． $105-.125$ | 1.321 | 973 | ． 010 －． 020 | 1.333 | ． 397 | ． 040 －． 060 | 1.340 | ． 004 | ． 042 －． 060 |
| 1.304 | ． 470 | ． $075-.125$ | 1.311 | ． 335 | ． 080 －． 100 | 1.313 | ． 751 | ． $025-.040$ | 1.322 | 758 | ． 080 | 1.333 | ． 950 | ． $005-.010$ | 1.340 | ． 034 |  |
| 1.304 |  | ． $090-.120$ | 1.311 | 380 | ． 030 | 1.313 |  | ． 080 |  |  | ． 040 －． | 1.33 | 239 | ． 015 －． 030 |  |  |  |
| 1.304 | 89 | ． 005 －． 016 | 1.311 | ． 389 | ． 025 －． 040 | 1.313 | ． 874 | ． 020 －．040 | 1.323 | ． 212 | ． $005-.010$ | 1.334 | ． 325 | ． $005-.010$ | 1.340 | 1.118 | ． $050-.083$ |
| 1.305 | ． 080 | ． 005 －． 008 | 1.311 | ． 500 | ． $025-.040$ | 1.313 | ． 951 | ． $070-09$ | 1.323 | ． 244 | ． 020 －． 040 | 1.334 | ． 771 | ． $010-.020$ | 1.340 | 1.120 | ． 010 |
| 1.305 | 25 | ． 040 －． 050 | 1311 | ． 573 | ． 005 －． 010 | 1.313 | ． 015 | ． 060 | 1.323 | ． 351 | ． 005 －． 015 | 1.334 | 886 | ． $105-.125$ | 1.340 |  |  |
| 1.30 | ． 514 | ． 100 －． 120 | 1.311 | ． 593 | ． 075 －． 090 | 1.313 | 1.063 | ． $040-.06$ | 1.323 | ． 394 | ． 015 －． 030 | 1.334 | ． 906 | ． $060-.075$ | 1.340 | 1.263 | ． 010 |
| 1.305 | ． 705 | ． 062 －．120 | 1.311 | ． 635 | ． $005-.010$ | 1.313 | 1.118 | ． 015 －． 03 | 1.323 | ． 551 | ． 050 －． 070 | 1.335 | ． 380 | ． $020-.035$ | 1.341 | 479 | ． 005 －． 0 |
| 1.305 | ． 734 | ． 020 －． 030 | 1.311 | ． 655 | ． $090-.110$ | 1.313 | ．148 | ． $020-.038$ | 1.323 | ． 640 | ． $060-.07$ | 1.335 | ． 632 | ． $035-.060$ | 1.341 | ． 537 |  |
|  | ． 803 | ． $040-.06$ | 1.311 | 676 | ． $005-.010$ | 1.313 | 1.164 | － 0 | 1.323 | ． 666 | ． 100 |  | 5 |  | 1.341 | ． 871 |  |
| 1.305 | ． 825 | ． 040 －． 060 | 1.311 | ． 688 | ． $156-.187$ | 1.314 | ． 268 | ． $030-.06$ | 1.323 | 1.001 | ． $015-.030$ | 1.335 | 906 | ． 020 －． 030 | 1.341 | ． 893 | ． 040 －． 060 |
| 1.305 | ． 826 | ． 100 －． 125 | 1.311 | ． 858 | ． $005-.010$ | 1.314 | ． 341 | ． 060 －． 08 | 1.323 | 1.063 | ． $050-.070$ | 1.335 | 1.106 | ． 062 －． 080 | 1.342 | ． 380 | ． 120 －． |
| 1.3 | 942 | ． $020-.040$ | 1.311 | 875 | ． 020 －． | 1.314 | ． 392 | ． 040 |  | 1.194 | ． 020 －． | 1.35 | 1.131 | ． $050-.075$ | 1.342 | ． 457 |  |
| 1.305 | ． 006 | ． $015-.031$ | 1.311 | ． 884 | ． $050-.135$ | 1.314 | ． 439 | ． $050-.07$ | 1.324 | ． 320 | ． 010 －． 020 | 1.335 | 1.134 | ． $005-.010$ | 1.342 | ． 876 | ． 125 |
| 1.305 | 1.011 | ． 005 －． 010 | 1.311 | ． 890 | ． 030 －． 050 | 1.314 | ． 441 | ． $105-.135$ | 1.324 | ． 529 | ． $105-.135$ | 1.335 | 1.146 | ． $005-.010$ | 1.342 | 922 | ． 040 |
| －1305 | 1016 | ． 060 －． 070 | 1.311 | 905 | ． 20 | 1.314 | 52 | ． $015-.030$ | 1.32 | ． 687 | ． $005-.030$ | 1.33 | 907 | ． 005 －． 010 | 13 |  |  |
| 1.305 | 1.140 | ． $070-.080$ | 1.311 | 947 | 20－． 040 | 1.314 | ． 593 | ． $015-.03$ | 1.324 | ． 808 | ． $105-.125$ | 1.33 | 1.004 | ． $005-.010$ | 1.343 | ． 630 | ． 025 －． 040 |
| 1.305 | 1.201 | ． $010-.020$ | 1.311 | ． 995 | ． $030-.050$ | 1.314 | ． 626 | ． $100-12$ | 1.324 | ． 001 | ． 020 －． 040 | 1.33 | 1.00 | ． $030-.050$ | 1.343 | 871 | ． 050 |
| 1.305 | 1.205 | ． 010 －． 02 | 1.311 | ． 001 | ． $005-.01$ | 1.314 | ． 673 | ． $015-.02$ | 1.325 | ． 125 | ． 010 －． 0 | 1.33 | 1.03 | ． 080 －． 100 | 1.343 | 907 |  |
| 1.30 | ． 758 | ． 040 | 1.31 | 1.005 | 0 | 1.314 | ． 827 | ． 010 |  | ． 139 | ． $040-.060$ |  | 1.131 |  | 1.3 | 1.100 | ． $080-.105$ |
| 1.30 | ． 970 | ． $015-.025$ | 1.311 | 1.009 | ． $030-.040$ | 1.314 | ． 885 | ． $070-.10$ | 1.3 | ． 141 | ． 010 －． 0 | 1.337 | ． 319 | ． $005-.010$ | 1.3 | 1.126 | ． 030 |
| 1.306 | ． 996 | ． 007 －．015 | 1.311 | 1.057 | ． $005-.010$ | 1.314 | ． 969 | ． 040 －．06 | 1.32 | ． 157 | ． $010-.02$ | 1.337 | 396 | ． $005-.010$ | 1.343 | 1.150 |  |
|  | 0 | ． 050 | － | 1.190 | ． 005 － 010 | 1.3 |  |  |  | ． 171 | ． 005 |  | ． 440 |  |  | 1261 |  |
| 1.306 | 寿 | ． $015-.03$ | 1.312 | ． 197 | ． 025 －． 0 | 1.314 | 1.090 | ． 042 －． 0 |  |  | ． 010 － | 1.337 | 75 | ． 005 －． 01 | 1.344 | ． 258 | ． 10 |
| 1.306 | 1.167 | ． $005-.010$ | 1312 | ． 234 | 050－0 | 1.314 | 18 | ． 005 | 13 | ． 204 | 010－ | 1.33 | 500 | ． 100 －． | 1.344 |  |  |
| 1.306 |  | ． $005-.01$ | 1.3 | ． 251 | ． $050-.070$ | 1.315 | ． 177 | ． 005 －． 01 |  | ． 21 | ． $010-.02$ | 1.33 | ． 502 | ． $005-.020$ |  | ． 376 |  |
| 1.307 | ． 502 | ． 010 －． 02 | 1.31 | ． 314 | ． $075-.090$ | 1.315 | ． 253 | ． 080 －．104 | 1.32 | ． 25 | ． 010 －． 020 | 1.337 | ． 747 | ． 025 －． 040 | 1.344 | ． 752 | ． 10 |
|  | ． 655 | ． 005 － | 1312 | 320 | － | 1.315 | ． 522 | ． 010 －．0820 |  | 270 | ． 010 －． | 1.337 | ． 74 | ． 010 －． 80 | 1.3 | 812 |  |
|  |  | ． $075-.09$ | 1.31 | ． 374 | 20－． 040 |  | ． 560 | ． $005-.0$ | 1.3 | ． 28 | ． 040 －． 0 | 1.33 | 858 | ． 010 －． 020 | 1.344 |  |  |
| 1.308 | ． 125 | ． 040 －． 082 | 1.312 | ． 377 | －－． 030 | 1.315 | ． 626 | ． 100 － |  | ． 29 | ． 080 －． 104 | 1.33 | ． 884 | ． 005 －． 010 | 1.344 | 1.002 | ． $050-.075$ |
| 1.308 | ． 220 | ． $050-.0$ |  | 392 | ． $030-.06$ | 1.315 | 703 | ． 010 －． 0 |  | ． 30 | ． 012 －． 025 | 1.337 | ． 945 | ． 060 －． 080 | 1.344 |  |  |
|  | ． 251 | ． 005 | 1.31 | 505 | ． 010 －． 01 | 1.315 | ． 923 | ． 020 －． 03 | 1.32 | ． 35 | ． 010 －． 02 | 1.337 | ． 984 | ． $005-.040$ | 1.344 | 1.050 |  |
|  | ． 619 | ． 005 | 1.31 | ． 507 | ． 042 －． 0 | 1.315 | 177 | ． 005 －． |  | 38 | ． 010 | 1 | 001 | ． 070 | 1344 |  | ． 015 －． 030 |
| 1.30 | ． 751 | ． 050 |  | ． 553 | ． $005-.010$ | 1.3 | ． 655 | ． 00 |  | ． 41 | ． 010 －． |  | 255 | ． $005-.010$ |  |  |  |
| 1.308 | ． 762 | ． $070-.090$ | 1.312 | ． 563 | ． $005-.01$ | 1.316 | ． 704 | ． $050-.070$ | 1.32 | ． 440 | ． $010-134$ | 1.33 | ． 255 | ． $005-.010$ |  | ． 408 |  |
|  | ． 902 | ． $005-.010$ | 1.31 |  | 20－040 |  | ． 74 | ． 080 －． |  | ． 50 | ． $010-.015$ | 1.33 | ． 25 | ． $005-.010$ |  | A | 050－070 |
|  | ． 311 | ． 105 | 1.31 | ． 565 | ． 090 －．110 | 1.316 | ． 88 | ． 020 －． 0 |  | ． 60 | ． 01 | 1.33 | ． 32 | 00 | 1.3 | ． 818 |  |
|  |  | ． $005-.0$ |  | ． 566 | ． $005-.0$ | 1.316 |  | ． 025 － |  | ． 64 | ． 010 －． | 1.3 | ． 39 | ． 005 |  |  |  |
| 1.3 | ． | ． 030 |  | ． 594 | ． $075-.09$ |  | ． 940 | ． 010 －． 0 | 1.3 | ． 66 | ． 040 －． 0 | 1.33 | ． 396 | ． 010 －． 0 |  | ． 907 |  |
| 1.30 | 6 | ． 025 |  | 625 | 100－12 |  | 978 | 042 |  | ． 70 | 010－015 |  | 434 |  |  | 967 | ． $100-.125$ |
|  | ． 635 | ． $010-.020$ |  | ． 634 | ． $040-.0$ | 1.317 | ． 502 | ． $030-.06$ |  | ． 75 | ． 010 －． 0 | 1.3 | ． 473 | ． $005-.010$ | 1.345 | 1.001 |  |
|  | ． 751 | ． $050-.0$ | 131 | ． 655 | ． $015-.030$ | 1.317 | ． 744 | ． 005 －． 0 |  | ． 81 | ． 010 －． | 1.33 | ． 475 | ． 010 －． | 1.345 |  |  |
|  | ． 791 | ． 005 |  |  | ． 025 －． 035 | 1.31 | ．051 | －10 |  |  | 050 |  | 477 |  |  |  | ． $015-.030$ |
| 1.309 | ． 813 | ． $020-.03$ |  | ． 689 | ． $050-.06$ | 1.317 |  | ． $080-10$ |  | ． 920 | ． $010-.015$ | 1．38 | S05 | ． $005-.020$ |  |  |  |
| 1.309 | ． 816 | ． 007 －． 01 | 1.312 | ． 703 | ． $100-.125$ | 1.317 | 1.198 | ． $020-.03$ | 1.325 | 1.05 | ． $080-.104$ | 1.33 | ． 552 | ． $005-.015$ | 1.345 | 1.174 |  |
| 1.3 | ． 87 | ． $060-.083$ | 1.31 | ． 720 | ． 050 －． 070 | 1.3 | 1．250 | ． 020 －． 032 |  | 111 | ． 015 －． 03 | 1.33 | ． 58 | ． $005-.010$ | － | 201 |  |
| 1.30 | 883 | ． $050-.080$ | 1.31 | ． 748 | ． $050-.06$ | 1.318 | ． 180 | ． $005-.0$ | 1.3 | 1.179 | ． 080 －． | 1.33 | ． 75 | ． $100-.134$ | 1.3 | 443 |  |
|  | ． 000 | ． 020 | 1.312 | ． 55 | ． $105-.125$ | 1.318 | 746 | ． $050-.07$ | 1.32 | ． 314 | ． 025 －． 0 | 1.33 | ． 867 | ． 020 －． 030 | 1.347 | ． 44 |  |
| 1.309 | ． 031 | ． 100 | 1.31 | ． 76 | ． $090-.120$ | 1.318 | ． 005 | ． 040 －． 1 | 1.3 | ． 570 | ． 015 －． 070 | 1.33 | ． 937 | ． $025-.040$ |  | 500 |  |
| 1.309 | 1.128 | ． $030-.050$ | 1.312 | ． 766 | ． $050-.075$ | 1.318 | 1.006 | ． 015 －．03 | 1.326 | ． 751 | ． 010 －． 020 | 1.33 | ． 983 | ． 010 －． 020 | 1.347 | 502 | ． 005 |
| 1.310 | ． | ． 050 | － | \％ | 20－． 12 | 1.319 | ． 71 | ． 090 －． | 1.326 | 1.02 | ． 005 －． 0 | 1.33 | 1.121 | ． 020 －． 030 | 1.347 | 1.075 |  |
| 析 | ． 205 | ． 040 －． 06 | 13 | ． 78 | ． 060 －． 083 | 1.319 | ． 715 | ． $005-.010$ | 1.327 | ． 68 | ． $030-.05$ | 1.339 | ． 220 | ． 040 －． 060 | 1.347 | 1140 |  |
| 1.31 | ． 23 | ． 080 |  | ． 78 | － 40 |  |  |  |  | ． 126 |  |  |  |  |  |  |  |
| 1．310 | ． 379 | ． $005-.010$ | －1．12 | ． 12 | ． $070-.090$ | 1.319 | ． 851 | ． $040-.060$ | 1．328 | ． 415 | ． $156-.187$ | 1.339 | ． 274 | ． $010-.020$ | 1．348 | ． 500 | ． 005 |
| 1.310 | ． 380 | ． 080 －． 100 | 1.312 | ． 825 | ． $010-.020$ | 1.319 | 1.070 | ． $015-.031$ | 1.328 | 1.020 | ． $025-.040$ | 1.339 | ． 316 | ． $005-.010$ | 1.348 | ． 566 |  |
| 1.310 | ． 385 | ． 170 － 190 | 1.312 | ． 843 | ． 005 －．010 | 1.319 | 1075 | ． 050 － |  | ． 175 | ． 050 －． |  | ． 474 |  |  | 677 |  |
| 1.310 | ． 407 | ． $090-12$ |  | ． 878 | ． $060-.080$ | 1.319 | 析 | ． $030-.040$ |  | ． 680 | ． 015 －． 030 | 1.33 | ． 640 | ． $100-.125$ |  | ． 700 | ． 0 |
| 1.310 | ． 416 | ． $110-.130$ | 1.312 | ． 890 | ． $090-.125$ | 1.319 | 1.130 | ． $005-.010$ | 1.32 | ． 79 | ． $105-.125$ | 1.33 | ． 671 | ． $070-.090$ | 1.348 | ． 71 |  |
| 1.310 | ． 505 | ． $010-.02$ | 1.31 | ． 892 | ． 020 －． 0 | 1.320 | ． 183 | ． 005 －． 0 |  | ． 900 | ． 050 －． 07 | 1.33 | ． 762 | ． $005-.010$ | 1.3 | 818 |  |
| 1.310 | ． 510 | ． 012 －． 02 | 1.312 | ． 893 | ． $060-.08$ | 1.320 | ． 210 | ． 005 －． 0 | 1.32 | ． 990 | ． $105-.13$ | 1.3 | ． 828 | ． $105-.125$ | 1.34 | 1.095 |  |
| 析 | ． 5 | ． 040 －． 06 | 1.312 | ． 90 | ． 062 －． 080 | 1.320 | ． 318 | ． 105 －．12 | 1.329 | 1.00 | ． 080 －． 100 | 1.339 | ． 983 | ． $005-.010$ | 1.348 | 1.145 | ． |
| 退 | ． 529 | ． 040 －． 06 |  | ． 926 | ． $005-.010$ | 1320 | ． | 010－025 |  | 1.142 | ． 005 －． 010 | 1.33 | ． 104 |  | －349 | 471 |  |
| 1.310 | ． 619 | ． $015-.038$ |  | ． 938 | ． |  |  | 寿 |  | 1.17 | ． 060 － |  |  | ． 005 |  | － |  |
| 1.310 | ． 711 | ． $015-.038$ | 1.312 | ． 941 | ． $030-.040$ | 1.320 | ． 552 | ． 100 －． 12 | 1.329 | 1.180 | ． 005 －． 010 | 1.339 | 1.202 | ． $005-.010$ | 1.349 | ． 504 | ． 005 |
| 1.310 | ． 751 | ． $100-12$ | 1.312 | ． 948 | ． 070 －． 090 | 1.320 | ． 715 | ． $005-.0$ | 1.329 | 1.190 | ． 030 －． | 1.33 | 1.205 | ． $005-.010$ | 1.3 | ． 593 |  |
|  |  | ． 105 － | 1 | 986 |  |  | ． 753 | ． 005 | 1.3 | ． 3 | ． 00 |  | 1.213 |  |  | ． 749 |  |
|  | ． 75 | ． $005-.010$ | 1．312 | ． 000 | ． $010-.020$ | 1.320 | ． 78 | ． 080 －． 10 | 1.33 | ． 385 | ． 005 － 0.010 | 1.34 | ． 250 | ． $062-.120$ | 1.349 | ． 05 | ． 05 |
| 1.310 | 768 | ． $040-.060$ | 1.312 | 001 | ． $080-105$ | 1.320 | ． 761 | ． $015-.06$ | 1.330 | ． 39 | ． 156 －． 190 | 1.34 | ． 260 | ． $005-.010$ | 1.349 | 1.05 | ． 010 |
| 1.310 | 770 | ． $005-.010$ | 1.312 | ． 008 | ． $050-.125$ | 1.320 | ． 765 | ． 005 －． 01 | 1.330 | ． 74 | ． $030-.060$ | 1.34 | ． 261 | ． 005 －． 010 | 1.349 | ． 29 | ． 005 －． 010 |
| 1.310 | ． 72 | ． $020-.04$ | 1.312 | 1.027 | ． $005-.010$ | 1.320 | ． 849 | ． $005-.01$ | 1.330 | ． 851 | ． 040 －． 060 | 1.340 | ． 284 | ． $015-.030$ | 1.350 | ． 089 | ． 005 －． 010 |
| 310 | ． 812 | ． $030-.042$ | 1.312 | 031 | ． $080-.105$ | 1.320 | 807 | ． $005-.01$ | 1.330 | ． 897 | ． 015 －． 030 | 1.34 | ． 288 | ． 040 －． 00 | 1 | 090 | ． 025 |
| 310 | ． 868 | ． 156 －． 18 | 1.31 | 190 | ． 015 －． 025 | 1.320 | ． 880 | ． $005-.0$ | 1.33 | ． 91 | ． $025-.0$ | 1.34 | ． 289 | ． $005-.0$ | 1.350 | ． 240 | 120 |
| 1.310 |  | － |  | 1.251 | ． 05 | 1.320 |  | ． 015 |  | ． 985 | ． 050 －． 07 |  | ． | 20 |  | ． 25 | ， |
| 1.310 |  | ． $005-.010$ | 1.313 | ． 268 | ． $035-.050$ | 1.320 | 931 | ． $020-.03$ | 1.330 | ． 100 | ． $030-.05$ |  | 632 | ． 010 －．080 |  | 312 | ． 050 |
| 1.310 | ． 006 | ． 005 －． 010 | 1.313 | ． 375 | ． $100-.125$ | 1.320 | ． 000 | ． $090-12$ | 1.331 | ． 635 | ． 070 －． 090 | 1.34 | 67 | ． 042 －． 072 | 1.35 | 314 | 005 |
| 1.310 |  |  |  | ． 456 | ． $005-.010$ | 1.320 |  | ． 015 －． 03 | 1.331 | ． 776 | 50－ |  |  | ． $105-.120$ |  |  | ． $105-.125$ |
| 1.310 | 120 | ． 05 － |  | ． 563 | ． $005-.030$ | 1.320 | 1.06 | ． 010 － 02020 | 1.331 | 910 | 005－． 010 | 1.34 | ． 750 | ． $005-.010$ | 1.350 | 440 | ． 020 －． 040 |
| 1.310 | 1.250 | ． 010 －． 02 | 1.313 | .635 | ． 090 －． 100 | 1.320 | ． 130 | ． $040-.050$ | 1.331 | ． 123 | 005－．010 | 1.340 | ． 75 | ． $045-.060$ | 1.35 | ． 441 | 010－． |
| 1.311 | ． 189 | ． $040-.06$ | 1.313 | ． 657 | ． $050-.075$ | 1.32 | ． 78 | ． $050-.07$ |  |  | ． 010 －．02 |  | ． 76 | ． 042 －． 062 |  |  |  |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | D. | I.D. |  | D. | I.D. | $\mathrm{ss}_{\mathrm{To}}^{*}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | . 005 - . 020 |  |  | 130-150 |  |  | . $020-.030$ |  |  | . 062 -. 080 |  |  | 190 |  |  | . 062 - . 080 |
| 1.3 | . 503 | . 005 | 1.359 | . 888 | , |  | . 070 | . $015-.030$ | 1.370 | . 950 | .005-. 015 | 1.373 | . 627 | 010-. 020 | 5 | 312 | . $050-.083$ |
| 1.350 |  | . $005-.020$ | 1.359 | 1.025 | . $100-.125$ | 1.366 |  | . $105-.125$ | 1.370 | . 960 |  | 1.373 | . 639 | 0 | 1.375 | 316 | . $050-.100$ |
| 1.3 | . 562 | . 00 | 1. | 1.028 | . $100-.125$ | 1.366 | 542 | . 02 | 1.370 | . 990 | 0 | 1.373 | . 641 |  | 1.375 | 318 | . $100-.125$ |
| 1.350 | . 564 | . $010-.020$ | 1.359 | 1.126 | . $060-.080$ | 1.366 | 690 | . 078 - . 105 | 1.370 | 1.000 | . 042 -. 062 | 1.373 | . 737 | 10-. 020 | 1.375 | 321 | . $060-.080$ |
| 1. | . 626 | . 005 -. 020 | 1.360 | 204 | . $050-.075$ | 1.366 | 760 | . $020-.030$ | 1.370 | 1.056 | . $005-.015$ | 1.373 | . 749 | . $005-.010$ | 1.375 | 328 |  |
| 1.350 | . 634 | . $020-.040$ | 1.360 | 迷 | . 005 - . 010 | 1.366 | . 61 | . 005 - . 010 | 1.370 | 1.065 | . $005-.015$ | 1.373 | . 750 | . $005-.010$ | 1.375 | 329 | . $105-.134$ |
| 1.3 | . 669 | 90 | 1. |  | . $050-.070$ | 1.366 | 63 | . 005 | 1.370 | 1.126 | 005 | 1.373 | . 765 | 010-. 020 | 1.375 | 332 | . 05 |
| 1.350 | . 675 | . $005-.010$ | 1.360 |  | . 010 - . 020 | 1.366 | 83 | . $080-.100$ | 1.370 | 1.127 | . $040-.060$ | 1.373 | 85 | . $005-.010$ | 1.375 | 343 | . $100-.125$ |
| 1.350 | . 700 | . 030 | 1.3 | . 639 | 01 | 1. | . 892 | 005 | 0 | 1. | .005-. 020 | 3 | . 890 | 030-. 050 | 5 | . 355 | . 070 |
| 0 | 50 | . $005-.030$ | 1.360 | 656 | 25 | 6 | 99 | . $025-.040$ | 1.370 | 1.136 | . $020-.030$ | 1 | . 906 | . 020 | 1.375 | 37 | . $100-.125$ |
| 1.350 |  | . $005-.010$ | 1.360 |  |  | 1.366 | 1.028 | . $070-.090$ |  | 1.163 |  | 1.373 | 912 | . $040-.090$ | 1.375 | 375 |  |
| 1.3 | . 755 | 0 | 1.360 | 878 | . $050-.070$ | 1.366 | 1.030 | . $050-.075$ | 1.370 | 1.188 | 060 | 1.3 | . 996 | . $005-.010$ | 1.375 | . 382 | . $050-.075$ |
| 1. |  | . $005-.040$ |  |  |  |  | 1.070 | . $030-.105$ |  | 1.199 |  | 3 | 1.000 | 008-. 060 | 1.375 | 39 |  |
| 1.3 | . 777 | . $025-.040$ | 1. | . 98 | . $060-.080$ | 1.366 | 1. | 50 | 70 | 1.2 | .010-. 020 | 1.3 | 1.09 | . 042 -. 062 | 1.3 | 395 | . 062 - . 080 |
| 1.350 | . 779 | . $040-.060$ | 1.360 | 1.00 | . $005-.010$ |  | 1.1 | 020-. 030 | 1.370 | 1.255 | 01 | 1.373 | 1.126 | . $020-.040$ | 375 | 420 |  |
| 1.350 | . 804 | . $005-.010$ | 1.36 | 1.02 | . $050-.075$ | 1.366 | 1.1 | . 05 | 37 | . 148 | . 005 | 1.3 | 1.20 | . 025 -. 040 | 1.375 | 422 | . $060-.070$ |
|  | . 819 | . $050-.070$ | 1.360 | 1. | . $090-.105$ |  | 1.15 | 10 | 1.371 | . 234 | 090 | 73 | 1.209 | . $030-.060$ | 1.375 | 439 |  |
| 1.350 | 50 | . $005-.010$ | 1. | 1.128 | , | 1.366 | 1.22 | . 005 | 1.37 | 28 | . $0005-.010$ | 1.3 | 1.218 | . 060 | 1.37 | . 44 | 90 |
| 1.350 | 0 | . $015-.030$ | 1. | 1.14 | - . 060 | 367 | . 758 | 070-. 090 | 371 | . 525 | . $020-.030$ | 1.373 | 1.236 | . $010-.020$ | 1.375 | . 444 | . $050-.070$ |
| 0 | 63 | . $005-.030$ | 1.361 | . 219 | 60-. 080 | 67 | 760 | 110 | . 371 | . 595 | . $010-.02$ | 1.373 | 1.255 | . $0005-.020$ | 1.375 | . 4 | . 030 |
| 1.350 | . 905 | . $050-.070$ | 1.36 |  | . $075-.125$ | 1.367 | . 763 | 10 | 1.371 | . 627 | . 050 | 1.374 | . 155 | . $005-.010$ | 5 | . 452 |  |
| 1.3 | 10 | . $015-.030$ | 1. | . 88 | . $075-.100$ | 1. | . 884 | . 080 | 1.37 | . 641 | . 105 | 1.37 | . 190 | . $060-.080$ | 1.37 | 500 | . $100-.125$ |
| 1.350 | . 977 | . 0 | 1 | . 890 | . $050-.075$ | 1.367 | . 885 | 40 | 1.371 | . 651 | . $030-.050$ | 1.374 | . 245 | . $050-.070$ | 1.375 | . 502 | . $005-.060$ |
| 1.350 | . 978 | . 010 | 1.36 | 1.032 | . $005-.010$ | 1. | . 91 | . $010-.020$ | 1.371 | . 698 | . $040-.062$ | 1.3 | . 251 | . $160-.180$ | 1.375 | 505 | . $030-.050$ |
|  | 1.0 | . $050-.070$ |  | . 230 |  |  | 1. | . $040-.060$ |  | . 759 | . $100-.125$ |  | 253 | . $083-.104$ | 1.375 | . 515 | . $060-.080$ |
|  | 1.054 | . 01 | 1. | 439 | . 015 - . 030 | 1.367 | 1.03 | . 06 | 1.37 | . 760 | 00 | 1.3 | . 318 | . $050-.060$ | 1.3 | 52 | . $070-.090$ |
|  | 1. | . $015-.030$ |  |  | . 010 - . 020 |  | 1.067 | . $040-.060$ | 1.371 | . 820 | . $008-.040$ |  | 340 | 0 | 1.375 | 530 | . $005-.075$ |
|  | 1.108 | . 0 | 1. |  | . $110-.120$ | 1.367 | 1.1 | . 25 | 1.3 | . 886 | . 00 | 1.3 | 34 | . 09 | 1.3 | 556 | . $005-.060$ |
|  | 1.1 | . 0 |  |  | . 062 -. 090 |  | 1. | . $020-.030$ | 1.371 | 1. | . $120-.135$ |  | . 378 | 0 |  | 560 | . $005-.010$ |
|  | 1.209 | . $010-.020$ | 1 | 656 | . $100-.125$ | 1.367 | 1.180 | . 005 - . | 1.371 | 1.0 | 005 | 1.37 | . 389 | . $060-.070$ | 1.375 | 56 | 35 |
|  |  | . $010-.030$ |  |  | . 010 -. 060 |  |  | . 005 -. 010 | 1.371 | 1. | . $005-.010$ |  |  | . $134-.187$ | 1.375 | 56 |  |
| 1.3 | . 750 | . $020-.030$ | 1. | . 76 | . $100-.125$ |  | . 51 | . $075-.090$ | 1.3 | 1. | . 00 | 1.3 | . 56 | . $015-.025$ | 1.37 | . 57 | . $060-.070$ |
|  | 1.0 | . $060-.080$ |  | 1.0 | . $005-.025$ |  |  | . $030-.050$ | 1. |  | . $020-.040$ |  |  | . $005-.010$ | 1.375 | . 590 | . $105-.125$ |
| 1.35 | 1.049 | . 010 | 1.36 | 1.1 | . $005-.010$ | 1. | 63 | 05 | 1.3 | 1.138 | 070 | 1.374 | 568 | . $005-.010$ | 1.375 | 619 | . 220 -. 040 |
|  | 1.09 | . 02 |  |  |  |  | . 92 |  |  |  |  |  | 575 | . $090-.110$ |  | . 630 |  |
| 1.3 | 1.164 | . 015 | 1.3 | 1.26 | . $015-.030$ |  | 87 | . 050 | 1.3 | 1.200 | 010 | 1.3 | . 577 | . 02 | 1.37 | . 63 | . 005 -. 010 |
|  | 1.2 | 01 |  |  | . $060-.080$ |  |  | . $100-.125$ | 1.371 | 1.2 | . $005-.015$ |  | 641 | . 05 | 1.375 | . 636 |  |
| 1.3 | 1.212 | . 010 | 1. | 1.00 | . $015-.030$ |  | . 980 | . $050-.070$ | 1. | 1.257 | . $005-.010$ | 1.37 | . 70 | . 156 | 1.37 | 64 | 7 |
| 1. | 1.21 | . $005-.010$ |  | 1.19 | . $030-.050$ |  | 1.0 | 03 | 1.37 | . 141 | . 07 | 1 | . 701 | . $005-.010$ | 1.3 | 64 | . $005-.010$ |
|  | 1.253 | 005 |  | 1.2 | . $015-.025$ |  | 1.06 | . 070 -. | . 37 | . 191 | . 070 - | . 37 | . 710 | . $005-.010$ | 1.375 | 65 | . $040-.062$ |
|  | . 670 | 180-. 190 |  |  |  |  | 1.0 | 030-. 080 | 1.3 | . 378 | .030-. 050 |  | . 717 | 00 | 1.375 | 700 |  |
|  |  | . 050 |  |  | . $025-.040$ |  | 1.07 | . 080 - . 090 | 1. | . 56 | 080 | 1.3 | . 750 | . $100-.125$ | 1.375 | 709 | . $050-.070$ |
| 1.353 | . 988 | . $075-.090$ |  |  |  |  | 1.11 | . $025-.040$ | 1. | . 637 | . $020-.032$ |  | . 756 | 30 | 1.375 | 719 | . $010-.020$ |
| 1.353 | 1.070 | . 050 - . 07 | 1.36 | . 664 | . $005-.010$ | 1. | 1.113 | . 050 - . | 1.372 | . 690 | . $010-.030$ |  | . 762 | . $070-.090$ | 1.375 | . 750 | 20- |
|  | . 315 |  |  |  |  |  | 1.17 |  | 1 | . 730 | , |  | , | . 040 | 5 | . 751 |  |
|  | . 538 | . 005 |  |  |  |  |  | . 025 | 1.372 | . 750 | . 020 - |  |  | . $010-.020$ | . | . 75 | . $100-.125$ |
|  | . 263 | 90 |  |  | . $135-.156$ |  | . 329 | . 010 | 1 | . 812 | . 020 - | 1 | . 80 | . 090 - | 1.375 | . 75 |  |
|  |  | . 110 |  |  | 70 |  | 05 | . 065 - | . 1.37 | . 8 | . 070 - |  |  | . $040-.060$ | 1.3 | . 75 | , 9 |
| 1.355 | . 687 | . 15 | 1.364 |  | . $070-.090$ |  | . 670 | 90 | 1.372 | . 908 | 050 | , | . 829 | . 010 | 1.375 | . 758 | . 048 - . 062 |
|  | . 746 | . 015 - |  |  | . 080 - . 100 |  | 761 | . 010 |  | . 940 | 030-. |  | . 880 | . $025-.040$ | 仡 | . 76 | 10 |
|  | . 795 | . $090-.105$ |  |  |  |  | 803 | 40 | 1.372 | . 948 | 005- |  | . 881 | 110- | 1.375 | . 763 | . $156-.187$ |
|  | . 899 | 05 |  |  |  |  |  | 005 | 1.372 |  | 09 |  |  | . $025-.040$ |  | . | . $005-.010$ |
|  | 1.010 |  |  |  |  |  |  | . 05 | 1.372 | 973 | , | 1.374 | 90 | . 03 | 1.375 | . 782 | . $156-.187$ |
|  | 1.064 | . 015 -. 030 | 1. | 1.18 | . 005 - . 010 | 1.369 | . 893 | . 125 - . | 1.372 | . 983 | . 025 -. 040 | 1.37 | . 90 | . $010-.020$ | 1.375 | . 80 | . $090-.100$ |
|  | 1.073 |  |  |  |  |  | 1.0 |  | 1.372 | 1.003 | . $040-.060$ | 1.374 | . 91 | 25 | 1.375 | . 81 | . $005-.120$ |
|  | 1.129 | , |  |  |  |  |  | . 090 - . 0105 | . |  | . $105-.120$ |  |  | 050-. 070 | . | . 82 |  |
|  | . 444 | . $025-.042$ |  |  |  |  | 1.1 |  | 1.37 | 1.065 | . 012 - . 025 | 1.3 | . 999 | 020 | 1.375 | 827 | . $105-.135$ |
|  | 1.000 | . 01 |  |  | . $030-.060$ |  | 1.2 | . 005 | 1.37 |  | 050-. | 1.3 | 1.011 | . $090-.120$ | 1.375 | 82 | O48- |
|  | 1.030 | . |  | 1.23 |  | . | . 144 |  | 1.372 | 1.145 | .050-. 105 | 1.37 | 1.049 | .005-. 010 | 1.375 | 860 | . $006-.100$ |
|  | . 190 |  |  |  |  |  |  | - |  | 1.153 | . 030 - |  | 1.059 | . $030-.050$ | 1.375 | . 87 | -. 125 |
|  |  | . 005 |  | 1.28 |  |  | . 23 | . 100 | 1.37 | 1.18 | 03 | 1.3 | 1.07 | . $010-.020$ | 1.3 | . 87 | . 032 - . 048 |
| 1.357 |  | . 10 |  | 1.2 | . $005-.012$ |  | . 282 | 080-. | 1.3 | 1.191 | . 005 - |  | 1.125 | . $050-.075$ | 1.375 | . | . 005 - . 020 |
| 1.357 |  | . 080 | 1.36 | . 2 | 90 | 1.37 | . 300 | . 075 | 1.37 | 1.210 | . 010 | 1.37 | 1.128 | . $010-.020$ | 1.37 | . 87 | . $090-.120$ |
| 1.357 | . 845 | . 032 - . | 1.3 | . 354 | . $060-.080$ | 1.370 | 316 | . 005 - . | 1.372 | 1.213 | . $020-.035$ | 1.37 | 1.145 | . $005-.010$ | 1.375 | . 883 | . $010-.020$ |
| 1.357 | . 890 | . 020 | . | . | . $00-.120$ | 1.370 | . 333 | . 010 | 1.37 | 1.285 | . 015 | 1.37 | 1.209 | . $040-.060$ | 1.375 | . 892 | . 015 -. 030 |
| 1.357 | . 968 | . 00 |  |  | . $050-.083$ |  | 505 | . $100-.125$ | 1.373 | . 218 | . 040 - | 1.37 | 1.265 | . $030-.050$ | 1.375 | . 922 | . 015 - . 030 |
| 1.3 | . 996 | . 005 | . | . 562 | . 30 -. | 1.370 | . 38 | . $008-.016$ | 1.37 | . 23 | . $105-.125$ | 1.375 | . 100 | . $025-.045$ | 1.37 | 93 | . 20 |
| 1.357 | 1.030 | . 015 | 1.365 | . 584 | . 030 - . 060 | 1.370 | . 68 | . 005 - . | 1.373 | . 250 | . $016-.032$ | 1.375 | 125 | . $070-.090$ | 1.375 | 94 | . $060-.090$ |
| 1.358 | . 125 | . 030 -. | 1.3 | . 58 | . 025 -. 04 | 1.370 | . 628 | . $005-.010$ | 1.373 | . 255 | . $040-.060$ | 1.375 | . 129 | . $015-.030$ | 1.375 | . 94 | . $010-.020$ |
|  | 209 | . $120-.135$ |  |  |  | 370 | . 685 | - | . 373 | . 380 | 120-. | . 375 | . 13 | 005-. 010 | 1.375 | 95 | . |
| . | . 6 | . 040 - . | . | . 808 | 40 | 1.37 | . 696 | . 015 - . 030 | 1.37 | , | . 005 -. | 1.375 | 14 | . $040-.060$ | 1.37 | . 96 | . |
| 1.358 | . 766 | . 030 - . | 1.36 | 94 | . 30 - . | . | . 698 | . 050 - . | 1.373 | . 410 | . $100-.125$ | 1.37 | 207 | . $040-.062$ | 1.37 | 97 | . $062-.083$ |
| 1.358 | . 803 | . $005-.010$ | 1.365 | 1.095 | . $110-.130$ | 1.370 | . 75 | . $080-.100$ | 1.373 | . 462 | . $020-.040$ | 1.375 | . 210 | . $100-.125$ | 1.375 | . 995 | . 005 - . 010 |
| 1.358 | 1.026 | . $050-.075$ | 1.3 | 1.131 | . $005-.010$ | 1.370 | . 793 | . 020 - . | 1.373 | . 463 | . $015-.030$ | 1.375 | . 250 | . $080-.104$ | 1.375 | 1.000 | . $025-.125$ |
| . | 1.037 | . 008 -. 015 | 1.365 | 1.150 | . $050-.075$ | 1.370 | . 794 | . $005-.010$ | 1.373 | . 500 | . $105-.135$ | 1.375 | . 252 | . $040-.060$ | 1.375 | 1.005 | . $120-.156$ |
| 58 | 1.130 | . $005-.010$ | 1.365 | 1.160 | . $020-.030$ | 1.370 | . 886 | . $070-.090$ | 1.373 | . 563 | . $070-.090$ | 1.375 | . 255 | . $040-.060$ | 1.375 | 1.006 | 100-. 125 |
| 1.358 | 1.178 | . $010-.020$ | 1.365 | 1.187 | . 025 - . 040 | 1.370 | . 890 | . $100-.125$ | 1.373 | . 568 | . $170-.190$ | 1.375 | . 260 | . $015-.030$ | 1.375 | 1.008 | . $060-.080$ |
| 1.358 | 1.264 | . $010-.020$ | 1.365 | 1.192 | . $005-.020$ | 1.370 | . 900 | . $005-.007$ | 1.373 | . 570 | . $006-.015$ | 1.375 | . 270 | . $005-.010$ | 1.375 | 1.015 | . $005-.010$ |
| 359 | 689 | . 005 | . 36 | 1.19 | , 20 | . 370 | 940 | . $080-.100$ | 1.373 | 575 | . $050-.075$ | 1.37 | . 28 | . $100-.12$ | 1.37 | 1.02 | 016 |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any Thickness <br> From | O.D. | D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | .D. | $\underset{\text { From }}{\substack{\text { Thickness } \\ \text { To }}}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 375 | 1.031 | . $080-.105$ | 1.378 | . 313 | . 020 -. 032 | 1.385 | 1.015 | . $075-.090$ | 1.400 | . 754 | . $015-.030$ | 1.410 | 1.147 | . $080-.100$ | 8 | 886 | . $030-.050$ |
| 1.375 | 1.045 | . $025-.040$ | 1.378 | . 315 | . $010-.020$ | 1.385 | 1.220 | . $005-.010$ | 1.400 | 755 | . $005-.010$ | 1.410 | 1.187 | . $005-.010$ | 1.418 | 887 | . $005-.010$ |
| 1.375 | 1.065 | . $035-.050$ | 1.3 | . 316 | . $005-.010$ | 1.385 | 1.269 | . $005-.010$ | 1.400 | . 756 | . $050-.070$ | 1.410 | 1.189 | . $005-.008$ | 1.418 | 889 | . $010-.020$ |
| 1.375 | 1.078 | . $040-.060$ | 1.378 | . 324 | . $005-.010$ | 1.385 | 1.339 | . $005-.010$ | 1.400 | . 822 | . $005-.010$ | 1.410 | 1.202 | . $005-.010$ | 1.418 | 945 | . $030-.050$ |
| 1.375 | 1.110 | . $005-.010$ | 1.37 | 2 | . 156 - . 187 | 1.386 | . 474 | . $080-.105$ | 1.400 | . 879 | . $005-.010$ | 1.411 | . 836 | . $005-.010$ | 1.418 | 983 | . $120-.135$ |
| 1.375 | 1.124 | . $005-.010$ | 1.378 | . 492 | . $005-.010$ | 1.386 | . 655 | . $170-.190$ | 1.400 | 885 | . 005 -. 020 | 1.411 | 1.265 | . $010-.025$ | 1.418 | 985 | . $015-.030$ |
| 1.375 | 1.130 | . $015-.080$ | 1.37 | . 500 | . $010-.020$ | 1.386 | 1.084 | . $060-.080$ | 1.400 | . 887 | . $010-.020$ | 1.412 | . 201 | . $040-.060$ | 1.418 | 1.165 | . $010-.020$ |
| 1.375 | 1.131 | . $005-.010$ | 1.378 | . 657 | . $060-.080$ | 1.386 | 1.124 | . $005-.010$ | 1.400 | . 901 | . $015-.030$ | 1.412 | 836 | . $105-.120$ | 1.418 | 1.181 | . $100-.125$ |
| 1.375 | 1.136 | . $050-.070$ | 1.378 | 60 | . $105-.135$ | 1.386 | 1.187 | . $030-.045$ | 1.400 | 1.000 | . $010-.105$ | 1.412 | 1.070 | . $040-.060$ | 1.418 | 1.188 | . $070-.090$ |
| 1.375 | 1.146 | . $025-.040$ | 1.378 | . 736 | . $100-.125$ | 1.387 | 1.065 | . $060-.080$ | 1.400 | 1.017 | . $090-.105$ | 1.412 | 1.193 | . $030-.050$ | 1.418 | 1.307 | . $010-.020$ |
| 1.375 | 1.154 | . $005-.010$ | 1.378 | . 754 | . $005-.010$ | 1.387 | 1.212 | . $020-.040$ | 1.400 | 1.050 | . $070-.080$ | 1.412 | 1.246 | . $005-.010$ | 1.419 | . 253 | . $005-.010$ |
| 1.375 | 1.159 | . $005-.010$ | 1.378 | 80 | . $025-.050$ | 1.388 | . 662 | . $120-.134$ | 1.400 | 1.076 | . $025-.042$ | 1.413 | 634 | . $100-.125$ | 1.41 | 407 | . $156-.187$ |
| 1.375 | 1.188 | . $005-.010$ | 1.378 | 83 | . $040-.060$ | 1.388 | 85 | . $015-.030$ | 1.400 | 1.150 | . $005-.010$ | 1.413 | . 995 | . $005-.010$ | 1.419 | 435 | . $160-.180$ |
| 1.375 | 1.189 | . $030-.050$ | 1.378 | . 787 | . $100-.120$ | 1.388 | . 825 | . $020-.040$ | 1.400 | 1.158 | . $005-.010$ | 1.413 | 1.118 | . $005-.010$ | 1.419 | 506 | . $005-.010$ |
| 1.375 | 1.195 | . $005-.025$ | 1.378 | . 858 | . $032-.050$ | 1.388 | 1.016 | . $090-.110$ | 1.400 | 1.200 | . $080-.090$ | 1.414 | . 434 | . $170-.190$ | 1.419 | 677 | . $080-.100$ |
| 1.375 | 1.200 | . $020-.032$ | 1.378 | . 861 | . $080-.100$ | 1.389 | . 474 | . $080-.105$ | 1.400 | 1.258 | . $020-.030$ | 1.414 | . 563 | . $160-.190$ | 1.419 | 797 | . $005-.010$ |
| 1.375 | 1.201 | . 025 - . 040 | 1.378 | . 865 | . $100-.125$ | 1.389 | 1.052 | . $030-.050$ | 1.400 | 1.260 | . $030-.042$ | 1.414 | . 595 | . $090-.110$ | 1.419 | . 800 | . $005-.010$ |
| 1.375 | 1.247 | . $040-.060$ | 1.378 | . 876 | . $090-.125$ | 1.389 | 1.073 | . $005-.010$ | 1.401 | 195 | . $005-.010$ | 1.4 | . 794 | . $005-.010$ | 1.419 | 1.003 | . $005-.010$ |
| 1.375 | 1.251 | . $010-.020$ | 1.378 | . 878 | . $060-.120$ | 1.390 | . 368 | . $060-.083$ | 1.401 | . 986 | . $045-.060$ | 1.415 | . 319 | . $005-.010$ | 1.419 | 1.070 | . $090-.125$ |
| 1.375 | 1.253 | . $005-.030$ | 1.378 | . 957 | . $105-.125$ | 1.390 | . 430 | . $080-.134$ | 1.401 | 1.102 | . $010-.020$ | 1.415 | . 320 | . $005-.020$ | 1.420 | . 285 | . $110-.135$ |
| 1.375 | 1.265 | . $005-.010$ | 1.378 | . 984 | . $010-.020$ | 1.390 | . 552 | . $010-.020$ | 1.401 | 1.169 | . $010-.020$ | 1.415 | . 382 | . $040-.062$ | 1.420 | 378 | . $010-.020$ |
| 1.376 | . 258 | . $005-.010$ | . 378 | 1.060 | . $005-.010$ | 1.390 | . 780 | . $005-.010$ | 1.401 | 1.186 | . $015-.025$ | 1.415 | . 396 | . $005-.020$ | 1.42 | 380 | . $030-.050$ |
| 1.376 | . 267 | . $134-.187$ | 1.378 | 1.061 | . 012 -. 020 | 1.390 | 1.094 | . $005-.008$ | 1.401 | 1.258 | . $005-.030$ | 1.415 | . 398 | . $005-.010$ | 1.420 | 405 | . 010 - . 020 |
| 1.376 | . 383 | . $005-.015$ | 1.378 | 1.075 | . $030-.050$ | 1.390 | 1.147 | . $015-.030$ | 1.401 | 1.295 | . $005-.010$ | 1.41 | 477 | . $005-.010$ | 1.42 | 487 | . $005-.010$ |
| 1.376 | . 406 | . $050-.075$ | 1.378 | 1.143 | . $050-.070$ | 1.390 | 1.187 | . $015-.030$ | 1.402 | . 295 | . $030-.050$ | 1.415 | . 521 | . $020-.030$ | 1.420 | 504 | . $105-.134$ |
| 1.376 | . 503 | . 090 -. | 1.37 | 1.186 | . $060-.080$ | 1.390 | 1.203 | . $010-.020$ | 1. | 504 | . $005-.010$ | 1.415 | . 567 | . $010-.025$ | 20 | 507 | . $012-.020$ |
| 1.376 | . 513 | . $005-.010$ | 1.378 | 1.201 | . $005-.010$ | 1.391 | . 888 | . $010-.035$ | 1.402 | 505 | . $008-.015$ | 1.415 | . 820 | . $040-.060$ | 1.420 | 611 | . $075-.090$ |
| 1.37 | . 530 | . 156 -. 187 | 1.379 | 03 | . $020-.040$ | 1.391 | . 983 | . $040-.060$ | 1.402 | . 509 | . $105-.135$ | 1.415 | . 896 | . $060-.070$ | 1.420 | 679 | . $005-.010$ |
| 1.376 | . 534 | . $010-.020$ | 1.379 | 53 | . $010-.040$ | 1.391 | 1.056 | . $005-.010$ | 1.402 | 518 | . $005-.008$ | 1.415 | 1.000 | . $005-.010$ | 1.420 | 690 | . $050-.070$ |
| 1.376 | . 620 | . $005-.010$ | 1.379 | . 510 | . $070-.080$ | 1. | 1.055 | . $100-.120$ | 1.402 | . 760 | . $005-.015$ | 1.415 | 1.044 | . $015-.030$ | 1.420 | 752 | . $080-.100$ |
| 1.376 | . 650 | . $100-.125$ | 1.379 | . 564 | . $005-.010$ | 1.393 | . 611 | . $060-.080$ | 1.402 | 1.224 | . $050-.070$ | 1.415 | 1.100 | . $010-.020$ | 1.420 | 853 | . $050-.060$ |
| 1.376 | . 657 | . $005-.010$ | 1.37 | 99 | . $015-.030$ | 1.393 | . 719 | . $080-.104$ | 1.402 | 1.341 | . $015-.030$ | 1.415 | 1.122 | . $030-.042$ | 1.420 | 1.004 | . $005-.010$ |
| 1.376 | . 700 | . $010-.020$ | 1.379 | 87 | . $070-.090$ | 1.393 | 1.281 | . $005-.010$ | 1.403 | . 250 | . $042-.075$ | 1.415 | 1.126 | . $005-.010$ | 1.420 | 1.005 | . $010-.020$ |
| 1.376 | . 703 | . $005-.010$ | 1.379 | 12 | . $005-.010$ | 1.3 | . 654 | . $005-.010$ | 1.403 | 30 | . $100-.125$ | 1.416 | . 169 | . $030-.050$ | 1.420 | 1.100 | . $005-.010$ |
| 1.376 | . 760 | . $060-.140$ | 1.379 | . 835 | . $005-.010$ | 1.394 | . 724 | . $070-.090$ | 1.403 | . 672 | . $110-.130$ | 1.416 | . 324 | . $135-.156$ | 1.420 | 1.137 | . $050-.070$ |
| 1.376 | . 761 | . $090-.105$ | 1.379 | 1.069 | . $090-.120$ | 1.395 | . 13 | . $025-.035$ | 1.403 | 1.022 | . $010-.020$ | 1.416 | . 473 | . $005-.010$ | 1.420 | 1.199 | . $080-.100$ |
| 1.376 | . 765 | . $090-.105$ | 1.379 | 1.075 | . $015-.025$ | 1.395 | . 420 | . $105-.125$ | 1.404 | . 128 | . $050-.070$ | 1.416 | 474 | . $020-.030$ | 1.420 | 1.252 | . $030-.050$ |
| 1.376 | . 780 | . $110-.130$ | 1.379 | 1.089 | . $030-.050$ | 1.395 | . 550 | . $050-.083$ | 1.404 | . 508 | . $090-.120$ | 1.416 | . 502 | . $005-.030$ | 1. | 1.270 | . $010-.020$ |
| 1.376 | . 815 | . $060-.080$ | 1.380 | . 254 | . $040-.060$ | 1.395 | 1.157 | . $040-.060$ | 1.404 | 1.196 | . $020-.040$ | 1.416 | . 505 | . $005-.020$ | 1.420 | 1.271 | . $032-.050$ |
| 1.376 | . 847 | . $005-.010$ | 1.380 | . 282 | . $062-.190$ | 1.396 | . 563 | . $060-.080$ | 1.404 | 1.283 | . $020-.040$ | 1.416 | . 567 | . $005-.010$ | 1.420 | 1.280 | . $030-.050$ |
| 1.376 | . 903 | . $025-.040$ | 1.380 | . 300 | . $005-.008$ | 1.396 | . 611 | . $105-.125$ | 1.405 | . 610 | . $010-.020$ | 1.416 | . 590 | . $160-.190$ | 1.421 | . 495 | . $080-.100$ |
| 1.376 | . 906 | . $030-.060$ | 1.380 | 39 | . $005-.010$ | 1. | 1.190 | . $015-.025$ | 1.405 | 30 | . $005-.010$ | 1.4 | . 629 | . $005-.010$ | 1.42 | . 518 | . $090-.120$ |
| 1.376 | . 984 | . $030-.050$ | 1.380 | 346 | .120-. | 1.396 | 1.220 | . $010-.020$ | 1.405 | 1.008 | . $015-.030$ | 1.416 | . 635 | . $050-.070$ | 1.421 | 1.186 | . $100-.120$ |
| 1.376 | 1.003 | . $010-.020$ | 1.380 | . 398 | . 005 - . 1 | 1. | 1 | . $115-.130$ | 1.405 | 1.265 | . $005-.010$ | 1.4 | 09 | . $040-.060$ | 1.42 | 1.190 | . $010-.020$ |
| 1.376 | 1.015 | . $110-.120$ | 1.380 | . 405 | . $100-.125$ | 1.397 | . 419 | . $060-.125$ | 1.406 | . 139 | . $030-.048$ | 1.416 | . 793 | . $005-.010$ | 1.422 | . 408 | . $005-.020$ |
| 1.376 | 1.016 | . $050-.070$ | 1.380 | . 596 | . $100-.125$ | 1.397 | . 545 | . $0005-.010$ | 1.406 | . 390 | . $005-.010$ | 1.416 | . 965 | . $040-.060$ | 1.422 | . 697 | . $065-.080$ |
| 1.376 | 1.022 | . $005-.010$ | 1.380 | . 694 | . $120-.135$ | 1.397 | . 705 | . $060-.090$ | 1.406 | . 954 | . $050-.070$ | 1.416 | 1.030 | . $100-.120$ | 1.422 | . 880 | . $060-.090$ |
| 1.376 | 1.135 | . $080-.105$ | 1.380 | 52 | . $020-.030$ | 1.397 | 10 | . $050-.075$ | 1.406 | 1.010 | . $060-.070$ | 1.416 | 1.039 | . $040-.060$ | 1.422 | . 945 | . $090-.105$ |
| 1.376 | 1.157 | . $010-.020$ | 1.380 | . 880 | . $020-.040$ | 1.397 | . 815 | . $005-.020$ | 1.406 | 1.091 | . $025-.040$ | 1.416 | 1.111 | . $005-.030$ | 1.422 | 1.058 | . 042 -. 060 |
| 1.376 | 1.225 | . $025-.040$ | 1.380 | . 901 | . $005-.060$ | 1.397 | . 981 | . $015-.030$ | 1.406 | 1.249 | . $020-.030$ | 1.4 | 1.141 | . $040-.060$ | 1.422 | 1.235 | . $005-.010$ |
| 1.376 | 1.246 | . $050-.070$ | 1.380 | . 902 | . $080-.100$ | 1.397 | 1.068 | . $005-.030$ | 1.407 | . 290 | . $025-.040$ | 1.416 | 1.226 | . $025-.040$ | 1.423 | . 156 | . $030-.050$ |
| 1.3 | 1.247 | . $005-.010$ | 1.380 | 1.004 | . $005-.010$ | 1.397 | 1.201 | . $020-.040$ | 1.407 | 90 | . $005-.030$ | 1.416 | 1.338 | . $010-.020$ | 1.423 | 157 | . $080-.104$ |
| 1.377 | . 269 | . $040-.060$ | 1.380 | 1.009 | . $105-.125$ | 1.398 | . 505 | . $005-.015$ | 1.407 | 62 | . $005-.010$ | 1.417 | . 125 | . $010-.020$ | 1.423 | 8 | . $020-.040$ |
| 1.3 | . 318 | . $100-.125$ | 1.380 | 21 | . $050-.075$ | 1.398 | . 717 | . $005-.010$ | 1.407 | 634 | . $060-.090$ | 1.4 | 413 | . $060-.080$ | . 423 | 880 | . $010-.020$ |
| 1.377 | . 336 | . $075-.090$ | 1.380 | 1.105 | . $005-.010$ | 1.398 | . 872 | . $025-.040$ | 1.407 | . 70 | . $005-.010$ | 1.417 | . 474 | . $005-.020$ | 1.423 | . 882 | . $005-.030$ |
| 1.377 | . 346 | .100-. | 1.380 | 1.180 | .005-. 010 | 1.398 | . 906 | . $030-.050$ | 1.40 | 1.112 | . $015-.030$ | 1.417 | 477 | . $005-.020$ | 1.423 | 1.000 | . $031-.042$ |
| 1.377 | . 376 | . $105-.125$ | 1.380 | 1.186 | . $080-.100$ | 1.398 | 1.160 | . $010-.020$ | 1.407 | 1.125 | . $005-.010$ | 1.417 | . 51 | . $105-.125$ | 1.423 | 1.288 | . $005-.010$ |
| 1.377 | . 377 | . $080-.105$ | 1.3 | 1.253 | . $005-.010$ | 1.398 | 1.161 | . $030-.050$ | 1.40 | 1.188 | . $020-.030$ | 1.417 | 519 | . $080-.104$ | 1.423 | 1.289 | . $010-.030$ |
| 1.377 | . 383 | . $005-.010$ | 1.381 | . 561 | . $080-.100$ | 1.399 | . 377 | . $005-.020$ | 1.407 | 1.195 | . $005-.010$ | 1.417 | . 548 | . $050-.070$ | 1.424 | 440 | . $060-.070$ |
| 1.377 | . 384 | . $030-.050$ | 1.381 | . 689 | . $050-.070$ | 1.399 | . 524 | . $005-.060$ | 1.407 | 1.252 | . $005-.010$ | 1.417 | . 580 | . $075-.090$ | 1.424 | . 505 | . $005-.010$ |
| 1.377 | . 505 | . $005-.020$ | 1.381 | 1.200 | . $025-.040$ | 1.399 | . 630 | . $005-.020$ | 1.408 | . 902 | . $032-.050$ | 1.417 | . 632 | . $005-.010$ | 1.424 | . 506 | . $010-.020$ |
| 1.377 | . 515 | . $050-.075$ | 1.382 | 542 | . $010-.030$ | 1.399 | . 654 | . $010-.020$ | 1.408 | 1.004 | . $005-.010$ | 1.417 | . 825 | . $050-.070$ | 1.425 | . 316 | . $015-.030$ |
| 1.377 | . 517 | . $060-.080$ | 1.382 | . 543 | . $040-.070$ | 1.399 | . 719 | . $010-.060$ | 1.408 | 1.256 | . $040-.060$ | 1.417 | . 912 | . $135-.187$ | 1.425 | . 377 | . $005-.020$ |
| 1.377 | . 531 | . $100-.125$ | 1.382 | . 633 | . 020 -. 030 | 1.399 | . 890 | . $025-.040$ | 1.408 | 1.285 | . $030-.050$ | 1.417 | . 983 | . $060-.080$ | 1.425 | . 438 | . $010-.020$ |
| 1.377 | . 754 | . $060-.080$ | 1.382 | 1.093 | . $005-.010$ | 1.399 | . 906 | . $050-.070$ | 1.408 | 1.332 | . $005-.010$ | 1.417 | . 997 | . $050-.070$ | 1.425 | . 440 | . $070-.090$ |
| 1.377 | . 756 | . $050-.075$ | 1.382 | 1.137 | . $060-.080$ | 1.399 | 1.160 | . $030-.050$ | 1.409 | . 502 | . $005-.010$ | 1.417 | 1.006 | . $030-.040$ | 1.425 | . 502 | . $005-.020$ |
| 1.377 | . 790 | . $020-.040$ | 1.382 | 1.138 | . $005-.010$ | 1.399 | 1.203 | . $005-.010$ | 1.409 | . 503 | . $005-.010$ | 1.417 | 1.031 | . $050-.060$ | 1.425 | . 504 | . $005-.020$ |
| 1.377 | . 860 | . $005-.010$ | 1.382 | 1.192 | . $020-.040$ | 1.400 | . 140 | . $020-.040$ | 1.409 | . 766 | . $015-.070$ | 1.417 | 1.070 | . $020-.040$ | 1.425 | . 505 | . $010-.020$ |
| 1.377 | . 895 | . $032-.048$ | 1.383 | . 629 | . $090-.125$ | 1.400 | . 269 | . $050-.070$ | 1.409 | 1.187 | . $005-.010$ | 1.417 | 1.182 | . $050-.070$ | 1.425 | . 515 | . $005-.010$ |
| 1.377 | . 983 | . $060-.080$ | 1.383 | 1.000 | . $030-.050$ | 1.400 | . 282 | . $070-.090$ | 1.409 | 1.189 | . $050-.060$ | 1.418 | . 204 | . $040-.060$ | 1.425 | 1.04 | . $005-.020$ |
| 1.377 | . 985 | . $005-.010$ | 1.384 | . 314 | . $090-.110$ | 1.400 | . 379 | . $080-.100$ | 1.409 | 1.333 | . $005-.010$ | 1.418 | . 322 | . $010-.020$ | 1.425 | 1.155 | . $005-.010$ |
| 1.377 | . 997 | . $030-.050$ | 1.384 | . 543 | . $020-.030$ | 1.400 | . 380 | . $105-.125$ | 1.410 | . 265 | . $060-.080$ | 1.418 | . 375 | . $070-.090$ | 1.425 | 1.161 | . $040-.050$ |
| 1.377 | 1.001 | . $025-.090$ | 1.384 | . 758 | . $005-.010$ | 1.400 | . 500 | . $040-.060$ | 1.410 | . 500 | . $015-.030$ | 1.418 | . 473 | . $005-.010$ | 1.425 | 1.188 | . $010-.020$ |
| 1.377 | 1.018 | . $030-.050$ | 1.384 | 1.171 | . 012 -. 025 | 1.400 | . 503 | . $005-.015$ | 1.410 | . 660 | . $015-.030$ | 1.418 | . 474 | . $010-.020$ | 1.425 | 1.251 | . $060-.075$ |
| 1.377 | 1.029 | . $040-.060$ | 1.384 | 1.318 | . $005-.010$ | 1.400 | . 505 | . $080-.100$ | 1.410 | . 690 | . $105-.135$ | 1.418 | . 477 | . $005-.010$ | 1.426 | . 888 | . $005-.020$ |
| 1.377 | 1.100 | . $005-.010$ | 1.385 | . 567 | . $080-.105$ | 1.400 | . 549 | . $020-.040$ | 1.410 | . 855 | . $030-.050$ | 1.418 | . 478 | . $100-.120$ | 1.426 | 1.055 | . $005-.010$ |
| 1.377 | 1.241 | . $005-.010$ | 1.385 | . 578 | . $031-.042$ | 1.400 | . 564 | . $010-.020$ | 1.410 | . 897 | . $060-.090$ | 1.418 | . 504 | . $005-.010$ | 1.426 | 1.100 | . $005-.010$ |
| 1.378 | . 206 | . $050-.075$ | 1.385 | . 796 | . $005-.010$ | 1.400 | . 627 | . $015-.030$ | 1.410 | 1.030 | . $020-.040$ | 1.418 | . 505 | . $010-.020$ | 1.426 | 1.110 | . $005-.010$ |
| 1.378 | . 208 | . $005-.010$ | 1.385 | . 920 | . $015-.020$ | 1.400 | . 696 | . $020-.032$ | 1.410 | 1.110 | . $030-.050$ | 1.418 | . 807 | . $080-.104$ | 1.426 | 1.188 | . $025-.040$ |
| 1.378 | . 240 | 105-. 125 | 1.385 | 1.010 | . $030-.060$ | 1.400 | . 751 | . $110-.130$ | 1.410 | 1.143 | . $010-.020$ | 1.418 | . 880 | . $010-.020$ | 1.426 | 1.261 | . $005-.020$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any Thickness <br> $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 26 | 1. | . $005-.015$ | 1.436 | 1.15 | . $015-.025$ | 1.440 | . 235 | . $020-.035$ | 50 | 157 | . $020-.035$ | 1.460 | 1.39 | . $020-.025$ | 4 | 1.0 | .040-. 060 |
| 1.427 | . 250 | . $050-.075$ | 1.436 | 1.195 | . $032-.050$ | 1.440 | . 250 | . $060-.070$ | 1.450 | . 201 | . $025-.040$ | 1.461 | 180 | . $070-.080$ | 1.474 | 1.180 | .005-. 010 |
| 1.427 | 1.141 | . $060-.070$ | 1.436 | 1.198 | . $005-.010$ | 1.440 | . 332 | . $005-.010$ | 1.450 | . 208 | . $050-.075$ | 1.461 | . 875 | . $030-.050$ | 1.474 | 1.357 | . $005-.010$ |
| 1.427 | 1.218 | . $020-.040$ | 1.436 | 1.250 | . $040-.060$ | 1.440 | . 375 | . $090-.120$ | 1.450 | . 220 | . $020-.030$ | 1.461 | 1.172 | . $050-.070$ | 1.474 | 1.358 | . $015-.025$ |
| 1.427 | 1.253 | . $075-.093$ | 1.436 | 1.265 | . $020-.030$ | 1.440 | . 377 | . $005-.010$ | 1.450 | . 262 | . $020-.030$ | 1.461 | 1.3 | . $005-.010$ | 1.475 | 499 | . $005-.010$ |
| 1.427 | 1.257 | . $025-.040$ | 1.436 | 1.320 | . $005-.010$ | 1.440 | . 392 | . $005-.010$ | 1.450 | . 282 | . $040-.060$ | 1.461 | 1.362 | . $020-.030$ | 1.475 | 500 | 110-. 130 |
| 1.428 | 1.014 | . $060-.080$ | 1.437 | . 186 | . $010-.020$ | 1.440 | 395 | . $005-.010$ | 1.450 | . 380 | . $005-.020$ | 1.462 | . 502 | . $080-.100$ | 1.475 | 50 | . $006-.015$ |
| 1.428 | 1.066 | . $015-.032$ | 1.437 | . 20 | . $025-.125$ | 1.440 | 38 | . $040-.060$ | 1.450 | . 442 | . $005-.020$ | 1.462 | . 563 | . 048 - . 062 | 1.4 | 526 | .080-. 100 |
| 1.428 | 1.249 | . $005-.010$ | 1.437 | 55 | . $005-.010$ | 1.440 | 04 | . $005-.020$ | 1.450 | 449 | . $010-.020$ | 1.462 | 1.070 | . $080-.100$ | 1.4 | 620 | . $005-.010$ |
| 1.429 | . 418 | . $005-.010$ | 1.437 | . 29 | . $070-.090$ | 1.440 | . 610 | . $005-.010$ | 1.450 | . 450 | . $005-.010$ | 1.462 | 1.247 | . 008 - . 075 | 1.475 | 626 | . $005-.020$ |
| 1.429 | . 783 | . $010-.020$ | 1.437 | . 356 | . $040-.060$ | 1.440 | . 762 | . $005-.010$ | 1.450 | . 505 | . $005-.020$ | 1.463 | . 480 | . $090-.110$ | 1.475 | 751 | . $005-.020$ |
| 1.429 | 1.100 | . $020-.030$ | 1.43 | . 37 | . $0005-.025$ | 1. | . 780 | . $040-.060$ | 1.450 | . 531 | . $080-.100$ | 1.463 | . 813 | . $090-.110$ | 1.475 | 828 | 062-. 090 |
| 1.429 | 1.126 | . $020-.040$ | 1.437 | . 378 | . $015-.035$ | 1.440 | . 891 | . $015-.025$ | 1.450 | . 626 | . $010-.020$ | 1.463 | 1.211 | . $015-.025$ | 1.475 | . 834 | . $005-.010$ |
| 1.429 | 1.194 | . $040-.060$ | 1.43 | . 383 | . $0005-.060$ | 1.440 | 1.015 | . $020-.040$ | 1.450 | . 631 | . $005-.010$ | 1.463 | 1.224 | . $015-.030$ | 1.475 | 1.169 | . $040-.060$ |
| 1.430 | . 192 | . $030-.050$ | 1.437 | . 397 | . $020-.040$ | 1.440 | 1.070 | . $020-.030$ | 1.450 | . 650 | . $050-.062$ | 1.464 | . 590 | . $005-.010$ | 1.475 | 1.360 | . $010-.020$ |
| 1.430 | . 376 | . $015-.030$ | 37 | . 410 | . $0005-.010$ | 1.440 | 1.083 | . $005-.010$ | 1.450 | . 755 | . $0005-.020$ | 1.464 | . 741 | . 042 -. 062 | 76 | 255 | .005-. 010 |
| 1.430 | . 519 | . $005-.010$ | 1.437 | . 420 | . $080-.104$ | 1.440 | 1.120 | . $050-.075$ | 1.450 | . 760 | . $030-.060$ | 1.464 | 1.189 | . $015-.025$ | 1.476 | 500 | 005-. 030 |
| 1.430 | 40 | . $100-.125$ | 1.437 | . 479 | . $005-.020$ | 1.440 | 1.137 | . $005-.010$ | 1.450 | . 770 | . $005-.010$ | 1.465 | . 377 | . $030-.060$ | 1.476 | 650 | . $005-.010$ |
| 1.430 | . 698 | . $005-.010$ | 1.437 | . 493 | . $156-.187$ | 1.441 | . 720 | . $050-.083$ | 1.450 | . 830 | . $020-.040$ | 1.465 | . 378 | . $010-.050$ | 1.476 | 1.359 | . $010-.020$ |
| 1.430 | . 716 | . $010-.020$ | 1.437 | . 500 | . $032-.048$ | 1.441 | 1.140 | . $050-.075$ | 1.450 | . 952 | . $040-.060$ | 1.465 | . 812 | . $105-.134$ | 1.477 | . 617 | . $010-.020$ |
| 1.430 | . 749 | . $010-.020$ | 1.437 | . 504 | . $062-.080$ | 1.441 | 1.142 | . $050-.075$ | 1.450 | 1.019 | . $105-.135$ | 1.465 | 1.095 | . $050-.075$ | 1.477 | 1.201 | . $010-.040$ |
| 1.430 | 55 | . $015-.030$ | 1.437 | . 552 | . $005-.015$ | 1.441 | 1.250 | . $010-.020$ | 1.450 | 1.031 | . $083-.120$ | 1.465 | 1.190 | . $025-.040$ | 1.478 | 1.099 | 080-. 100 |
| 1.430 | . 827 | . $010-.020$ | 1.437 | . 639 | . $015-.025$ | 1.441 | 1.258 | . $005-.010$ | 1.450 | 1.085 | . $050-.075$ | 1.465 | 1.262 | . $060-.080$ | 1.478 | 1.310 | 025-. 042 |
| 1.430 | 1.063 | . $060-.070$ | 1. | . 68 | . $100-.125$ | 1.441 | 1.311 | . $020-.040$ | 1.450 | 1.100 | . $005-.010$ | 1.465 | 1.306 | . $035-.050$ | 1.479 | 470 | 080-. 110 |
| 1.430 | 1.065 | . $005-.010$ | 1.437 | . 761 | . $105-.125$ | 1.442 | . 411 | . $062-.080$ | 1.450 | 1.140 | . $005-.010$ | 1.465 | 1.325 | . $015-.030$ | 1.479 | . 600 | 020-. 030 |
| 1.430 | 1.128 | . $050-.075$ | 1.437 | . 764 | . $020-.030$ | 1. | . 541 | . $005-.010$ | 1.450 | 1.225 | . $030-.040$ | 1.466 | 379 | . $030-.050$ | 1.479 | . 786 | 134-. 156 |
| 1.430 | 1.129 | . $050-.070$ | 1.437 | . 765 | . $050-.075$ | 1.442 | . 881 | . $080-.105$ | 1.450 | 1.265 | . $010-.020$ | 1.466 | . 596 | . $005-.010$ | 1.479 | 1.133 | . $015-.030$ |
| 1.430 | 1.148 | . $075-.090$ | 1.437 | . 766 | . $015-.025$ | 1.442 | 1.002 | . 006 - . 012 | 1.450 | 1.379 | . $010-.020$ | 1.466 | 1.064 | . $005-.010$ | 1.479 | 1.147 | . $005-.010$ |
| 1.430 | 1.186 | . $005-.010$ | 1.437 | . 783 | . $005-.010$ | 1.442 | 1.130 | . $030-.040$ | 1.451 | . 503 | . $005-.010$ | 1.466 | 1.072 | . $030-.050$ | 1.479 | 1.361 | . $005-.020$ |
| 1.431 | . 716 | . $005-.010$ | 1.437 | . 792 | . $100-.125$ | 1.443 | . 626 | . $015-.030$ | 1.451 | 1.016 | . $050-.070$ | 1.466 | 1.155 | . $020-.040$ | 1.480 | . 221 | . $062-.080$ |
| 1.431 | 1.129 | . $010-.020$ | 1.437 | . 795 | . $020-.040$ | 1.443 | . 880 | . $070-.090$ | 1.451 | 1.140 | . $005-.015$ | 1.466 | 1.268 | . $030-.050$ | 1.480 | . 511 | . $105-.125$ |
| 1.431 | 1.253 | . $060-.080$ | 1.437 | . 850 | . 075 - . 090 | 1.443 | . 948 | . $040-.060$ | 1.451 | 1.196 | . $010-.020$ | 1.466 | 1.272 | . $005-.010$ | 1.480 | . 632 | . $100-.125$ |
| 1.432 | . 936 | . $090-.105$ | 1.43 | . 873 | . $156-.190$ | 1.443 | . 979 | . $015-.030$ | 1.451 | 1.271 | . $036-.060$ | 1.467 | 841 | . $015-.030$ | 1.480 | . 640 | . $156-.188$ |
| 1.432 | . 995 | . $100-.125$ | 1.43 | 79 | . $070-.090$ | 1.443 | 1.179 | . $040-.050$ | 1.452 | . 266 | . $020-.040$ | 1.467 | . 939 | . $075-.090$ | 1.480 | . 677 | . $005-.010$ |
| 1.432 | 1.045 | . $030-.050$ | 1.437 | . 886 | . $050-.075$ | 1.444 | . 136 | . $005-.010$ | 1.452 | . 270 | . $005-.010$ | 1.467 | 1.038 | . $030-.050$ | 1.480 | . 702 | . $015-.060$ |
| 1.432 | 1.094 | . $050-.060$ | 1.437 | . 895 | . $040-.060$ | 1.444 | 1.006 | . $030-.050$ | 1.452 | 441 | . $010-.020$ | 1.467 | 1.126 | . $075-.100$ | 1.480 | . 707 | . $090-.105$ |
| 1.432 | 1.139 | . $040-.060$ | 1.437 | . 950 | . $050-.070$ | 1.444 | 1.055 | . $005-.010$ | 1.453 | . 104 | . $005-.010$ | 1.468 | . 310 | . $010-.020$ | 1.480 | 769 | . $005-.010$ |
| 1.432 | 1.160 | . $020-.062$ | 1.437 | 1.000 | . $030-.040$ | 1.445 | . 132 | . 040 - . 062 | 1.453 | . 760 | . $030-.050$ | 1.4 | . 384 | . $080-.105$ | 1.480 | . 77 | . $110-.130$ |
| 1.433 | . 316 | . $005-.010$ | 1.437 | 1.001 | . $156-.187$ | 1.445 | . 312 | . $010-.020$ | 1.453 | 1.234 | . $010-.020$ | 1.468 | . 391 | . $050-.070$ | 1.480 | . 776 | . $050-.070$ |
| 1.433 | . 510 | . $008-.030$ | 1.437 | 1.008 | . $075-.104$ | 1.445 | . 322 | . $060-.090$ | 1.454 | . 568 | . $080-.100$ | 1.468 | 40 | . $010-.020$ | 1.480 | 78 | . $075-.090$ |
| 1.433 | . 563 | . $005-.010$ | 1.437 | 1.031 | . $050-.070$ | 1.445 | . 350 | . $032-.060$ | 1.454 | . 756 | . $020-.030$ | 1.468 | . 640 | . $050-.075$ | 1.480 | . 82 | . $105-.135$ |
| 1.433 | . 760 | . 40 - . 060 | 1.43 | 1.093 | . $035-.048$ | 1.445 | 90 | . $090-.120$ | 1.454 | 1.014 | . $015-.030$ | 1.4 | 20 | . $005-.010$ | 1.480 | . 98 | . $070-.090$ |
| 1.433 | 1.039 | . $005-.010$ | 1.437 | 1.103 | . $080-.100$ | 1.445 | . 934 | . $050-.060$ | 1.454 | 1.102 | . $005-.010$ | 1.468 | . 988 | . $005-.010$ | 1.480 | 1.049 | . $120-.156$ |
| 1.433 | 1.050 | . 40 - . 060 | 1.43 | 1.123 | . $005-.030$ | 1.445 | 1.044 | . $045-.060$ | 1.454 | 1.282 | . $050-.070$ | 1.46 | 1.235 | . $010-.020$ | 1.480 | 1.120 | . $010-.020$ |
| 1.433 | 1.095 | . $020-.030$ | 1.437 | 1.132 | . $030-.050$ | 1.446 | . 179 | . $005-.010$ | 1.455 | . 475 | . $125-.135$ | 1.468 | 1.250 | . $005-.010$ | 1.480 | 1.134 | . $110-.125$ |
| 1.433 | 1.350 | . $010-.020$ | 1.437 | 1.172 | . $005-.010$ | 1.446 | . 240 | . $090-.120$ | 1.455 | . 637 | . $040-.050$ | 1.468 | 1.310 | . $020-.032$ | 1.480 | 1.154 | . $030-.060$ |
| 1.434 | . 361 | . $005-.010$ | 1.437 | 1.185 | . $015-.070$ | 1.446 | . 250 | . $050-.070$ | 1.455 | . 638 | . $085-.100$ | 1.469 | . 665 | . $100-.120$ | 1.480 | 1.232 | . $005-.010$ |
| 1.4 | . 751 | . $100-.125$ | 1.437 | 1.201 | . $060-.080$ | 1.446 | . 253 | . $105-.135$ | 1.455 | . 754 | . $005-.010$ | 1.469 | . 750 | . $080-.090$ | 1.480 | 1.269 | . $080-.105$ |
| 1.434 | . 753 | . $005-.010$ | 1.437 | 1.250 | . 000 - . 010 | 1.446 | . 254 | . $100-.125$ | 1.455 | 1.000 | . $015-.030$ | 1.469 | . 808 | . $005-.010$ | 1.480 | 1.276 | . $040-.060$ |
| 1.434 | . 873 | . $120-.135$ | 1.437 | 1.281 | . 25 - . 040 | 6 | . 315 | . $100-.125$ | 1.455 | 1.065 | . $040-.060$ | 1.470 | . 171 | . $005-.010$ | 1.480 | 1.279 | . $005-.010$ |
| 1.434 | . 936 | . $090-.120$ | 1.437 | 1.313 | . $005-.010$ | 1.446 | . 318 | . $105-.125$ | 1.455 | 1.101 | . $040-.050$ | 1.470 | . 203 | . $010-.020$ | 1.481 | . 269 | . 042 -. 062 |
| 1. | 1.125 | . $015-.030$ | 1.438 | . 258 | . $105-.125$ | 1.446 | 1.062 | . $005-.015$ | 1.456 | . 315 | . $020-.030$ | 1.4 | . 610 | . $100-.125$ | 1.481 | 622 | . $010-.020$ |
| 1.434 | 1.315 | . $010-.020$ | 1.438 | . 281 | . $120-.135$ | 1.447 | . 406 | . $100-.125$ | 1.456 | . 826 | . $105-.135$ | 1.470 | . 75 | . $005-.010$ | 1.481 | . 936 | . $005-.010$ |
| 1.435 | . 207 | . $100-.125$ | 1.438 | . 345 | . $040-.060$ | 1.447 | 96 | . $005-.010$ | 1.456 | 1.066 | . $030-.050$ | 1.47 | 22 | . $100-.125$ | 1.48 | 1.108 | . $025-.042$ |
| 1.435 | . 270 | . $005-.010$ | 1.438 | . 377 | . $010-.030$ | 1.447 | . 837 | . $100-.125$ | 1.456 | 1.082 | . $015-.030$ | 1.470 | . 820 | . $010-.020$ | 1.482 | . 250 | . $015-.030$ |
| 1.435 | . 316 | . $015-.030$ | , 43 | 562 | . $005-.010$ | 1.447 | 1.064 | . $080-.100$ | 1.457 | 502 | . $005-.010$ | 1.470 | . 833 | . $100-.156$ | 1.482 | 632 | . $135-.156$ |
| 1.435 | . 377 | . $005-.010$ | 1.438 | 669 | . $020-.030$ | 1.447 | 1.136 | . $105-.125$ | 1.457 | . 505 | . $005-.020$ | 1.470 | 1.062 | . $048-.075$ | 1.482 | 774 | . $120-.135$ |
| 1.435 | 379 | . $020-.040$ | 1.438 | 682 | . $060-.080$ | 1.447 | 1.203 | . $032-.060$ | 1.457 | . 675 | . $050-.070$ | 1.470 | 1.094 | . $015-.030$ | 1.48 | 882 | . $020-.040$ |
| 1.435 | . 500 | . $005-.010$ | 1.438 | . 751 | . $100-.125$ | 1.448 | . 125 | . $030-.050$ | 1.457 | 1.022 | . $005-.010$ | 1.470 | 1.111 | . $040-.050$ | 1.482 | . 88 | . $020-.040$ |
| 1.435 | . 563 | . $010-.020$ | 1.438 | . 765 | . $005-.010$ | 1.448 | . 390 | . $040-.050$ | 1.457 | 1.200 | . $015-.025$ | 1.470 | 1.150 | . $025-.042$ | 1.482 | 1.222 | . $050-.070$ |
| 1.435 | . 665 | . $005-.010$ | 1.438 | . 811 | . $125-.156$ | 1.448 | . 441 | . $010-.020$ | 1.457 | 1.295 | . $020-.030$ | 1.470 | 1.226 | . $040-.060$ | 1.483 | . 755 | . $105-.125$ |
| 1.435 | . 750 | . $020-.030$ | 1.438 | . 881 | . $080-.100$ | 1.448 | . 575 | . $050-.070$ | 1.457 | 1.345 | . $020-.040$ | 1.470 | 1.375 | . $005-.010$ | 1.483 | 1.063 | . $110-.130$ |
| 1.435 | . 875 | . $005-.010$ | 1.438 | . 938 | . $040-.060$ | 1.448 | . 630 | . $005-.010$ | 1.458 | . 670 | . $100-.120$ | 1.471 | . 688 | . 062 - . 080 | 1.484 | . 070 | . $005-.010$ |
| 1.435 | 1.082 | . $070-.090$ | 1.438 | . 998 | . $005-.010$ | 1.448 | 1.031 | . $075-.090$ | 1.458 | . 873 | . $030-.050$ | 1.471 | . 758 | . $090-.120$ | 1.484 | . 132 | . $015-.030$ |
| 1.435 | 1.107 | . $020-.040$ | 1.438 | 1.039 | . $030-.050$ | 1.448 | 1.052 | . $030-.050$ | 1.458 | . 984 | . $005-.010$ | 1.471 | . 759 | . $100-.125$ | 1.484 | . 252 | . $156-.187$ |
| 1.435 | 1.192 | . $040-.060$ | 1.438 | 1.065 | . $036-.050$ | 1.448 | 1.053 | . $040-.060$ | 1.458 | 1.124 | . 042 - . 062 | 1.471 | . 810 | . $050-.070$ | 1.484 | . 882 | . $040-.060$ |
| 1.435 | 1.257 | . $005-.010$ | 1.438 | 1.100 | . $050-.070$ | 1.448 | 1.057 | . $005-.010$ | 1.458 | 1.254 | . $020-.040$ | 1.471 | . 821 | . $057-.088$ | 1.484 | . 889 | . $050-.070$ |
| 1.435 | 1.315 | . $010-.020$ | 1.438 | 1.150 | . $005-.010$ | 1.448 | 1.091 | . $010-.020$ | 1.459 | . 239 | . $015-.030$ | 1.471 | . 877 | . $100-.125$ | 1.484 | 1.070 | . $005-.010$ |
| 1.436 | . 125 | . 008 - . 016 | 1.438 | 1.171 | . $025-.040$ | 1.448 | 1.126 | . $090-.105$ | 1.459 | . 630 | . $005-.010$ | 1.471 | . 938 | . $105-.125$ | 1.484 | 1.130 | . $020-.030$ |
| 1.436 | . 195 | . $025-.050$ | 1.438 | 1.188 | . $020-.040$ | 1.448 | 1.190 | . $080-.100$ | 1.459 | . 841 | . $040-.050$ | 1.471 | 1.331 | . $005-.040$ | 1.484 | 1.250 | . $105-.125$ |
| 1.436 | . 377 | . $010-.040$ | 1.438 | 1.190 | . $015-.030$ | 1.448 | 1.193 | . $050-.070$ | 1.459 | . 951 | . $030-.050$ | 1.472 | . 438 | . $015-.030$ | 1.484 | 1.382 | . $020-.030$ |
| 1.436 | . 383 | . $010-.040$ | 1.439 | . 115 | . $020-.040$ | 1.449 | . 522 | . $105-.125$ | 1.459 | 1.143 | . $015-.030$ | 1.472 | . 501 | . $005-.010$ | 1.485 | . 070 | . $030-.050$ |
| 1.436 | . 504 | . $050-.075$ | 1.439 | . 466 | . 0005 - . 010 | 1.449 | . 629 | . $010-.020$ | 1.459 | 1.189 | . $015-.030$ | 1.472 | . 762 | . $010-.020$ | 1.485 | . 138 | . $030-.050$ |
| 1.436 | . 555 | . $005-.010$ | 1.439 | . 515 | . $125-.135$ | 1.449 | . 907 | . $090-.110$ | 1.460 | . 180 | . $035-.050$ | 1.472 | . 765 | . $080-.100$ | 1.485 | . 472 | . $080-.104$ |
| 1.436 | . 563 | . $015-.030$ | 1.439 | . 636 | . $015-.030$ | 1.449 | . 966 | . $040-.060$ | 1.460 | . 500 | . $025-.040$ | 1.472 | . 829 | . $010-.020$ | 1.485 | . 520 | . $060-.080$ |
| 1.436 | . 643 | . $005-.010$ | 1.439 | . 757 | . $040-.060$ | 1.449 | . 990 | . $010-.020$ | 1.460 | . 569 | . $050-.070$ | 1.472 | 1.001 | . $070-.090$ | 1.485 | . 550 | . $100-.125$ |
| 1.436 | . 886 | . $008-.012$ | 1.439 | . 811 | . $040-.060$ | 1.449 | 1.028 | . $045-.060$ | 1.460 | . 667 | . $050-.070$ | 1.472 | 1.230 | . $090-.125$ | 1.485 | . 646 | . $005-.010$ |
| 1.436 | . 940 | . $005-.010$ | 1.439 | . 812 | . $005-.020$ | 1.449 | 1.057 | . $040-.060$ | 1.460 | . 761 | . $010-.020$ | 1.473 | . 130 | . $042-.062$ | 1.485 | . 650 | . $100-.125$ |
| 1.436 | 1.001 | . $050-.075$ | 1.439 | 1.125 | . $070-.085$ | 1.449 | 1.198 | . $005-.010$ | 1.460 | . 950 | . $040-.060$ | 1.473 | . 609 | . $010-.030$ | 1.485 | . 660 | . $105-.120$ |
| 1.436 | 1.134 | 030-. 050 | 1.439 | 1.265 | . $015-.030$ | 1.449 | 1.322 | . $010-.020$ | 1.460 | 1.189 | . $035-.050$ | 1.474 | . 318 | . $010-.020$ | 1.485 | . 67 | . $050-.070$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | .D. | $\begin{aligned} & \text { Choose Any } \\ & \substack{\text { Haickness } \\ \text { Fion }} \end{aligned}$ | -D. | I.D. | oose Any ckness* To | O.D. | I.D. |  | O.D. | I.D. | cose | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness* } \\ & \text { From To } \end{aligned}$ | O.D. | I.D. | $\begin{aligned} & \text { Thoose Any } \\ & \text { Chion } \\ & \text { So } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.485 | . 771 | . $050-.070$ | 1.49 | 1.118 | . $005-.010$ | 1.496 | . 625 | . $050-.080$ | 1.4 | . 502 | . 005 - . 010 | 1.499 | . 967 | . $105-.125$ | 1.500 | . 411 | . 050 |
| 1.485 | 794 | . 005 - . 010 | 1.492 | 1.130 | . 015 - . 030 | 1.496 | . 630 | . $005-.075$ | 1.498 | . 521 | . $015-.025$ | 1.499 | . 995 | . 005 -.010 | 1.500 | . 413 | 075-. 090 |
| 1.485 | . 846 | . $005-.020$ | 1.493 | 433 | . $105-.125$ | 1.496 | . 720 | . $010-.020$ | 1.498 | . 607 | . $005-.010$ | 1.499 | 1.000 | . $015-.030$ | 1.500 | . 437 | . $040-.125$ |
|  |  | . $134-.156$ | 1.493 |  | . $005-.010$ |  |  | . $005-.010$ | 1.498 | . 62 | . $040-.060$ | 1.4 |  | . $005-.012$ |  |  |  |
| 1.485 | 919 | . $030-.040$ | 1.493 | . 748 | . $015-.030$ | 1.496 | . 767 | . $010-.020$ | 1.498 | . 687 | . $030-.125$ | 1.499 | 1.01 | . $110-.130$ | 1.500 | . 440 | . 005 - . 080 |
| 1.485 | 70 | . $032-.042$ | 1.493 | . 758 | . $032-$ - 060 | 1.496 | . 783 | . $100-.125$ | 1.498 | . 688 | . $105-.125$ | 1.499 | 1.046 | . $050-.07$ | 1.500 | . 442 | . $005-.03$ |
|  |  | . $050-.070$ |  | 776 | . 020 | 1.496 | . 900 | . 005 - . 010 | 1.49 | . 69 | . $100-.125$ | 1.49 | 1.047 | . 040 |  |  |  |
| 1.485 | 1.166 | . 015 - . 030 | 1.493 | 810 | . 005 - . 01 | 1.496 | . 946 | . $005-.010$ | 1.498 | . 75 | . $020-.030$ | 1.499 | 1.05 | . $050-.0$ | 1.500 | . 451 | . 005 -. 010 |
| 1.485 | 1.223 | . 015 -. 030 | 1.493 | 1.008 | . $050-.070$ | 1.496 | . 994 | . 010 - . 020 | 1.498 | . 757 | . $040-.060$ | 1.499 | 1.059 | . 070 - . 0 | 1.500 | . 453 | . $170-.190$ |
| 1.48 | 1.250 | . $005-.012$ | 1.493 | 1.062 | . $030-.050$ | 1.496 | 1.002 | . 015 - . 030 | 1.498 | . 771 | . $005-.048$ | 1.499 | . 098 | . 030 | 1.500 | . 454 |  |
|  | 1.357 | . 015 | 1.4 | 1.136 | . $010-.02$ |  | 1003 | . 040 |  | 19 | . $005-.010$ |  |  |  |  | . 479 | . $156-.187$ |
| 1.48 | . 139 | . $005-.010$ | 1.493 | 1.191 | . $030-.050$ | 1.496 | 1.007 | . 005 - . 010 | 1.498 | . 825 | . $005-.010$ | 1.499 | 1.123 | . 080 - . 100 | 1.50 | . 497 | . $105-.125$ |
| 1.4 | . 650 | . $100-.125$ | 1.493 | 1.229 | . 005 - . 010 | 1.496 | 1.014 | . 060 - . 080 | 1.498 | . 844 | . $100-.125$ | 1.499 | 1.135 | . $040-.060$ | 1.500 | . 498 | . 070 - . 090 |
|  | 8080 | . $005-.010$ | 1.4 |  | 005 |  | 1.017 | . 050 | 1.4 | 897 | . $005-.010$ | 1.49 |  | . $005-.012$ |  | . 500 |  |
|  | . 830 | . 040 - . 062 | 1.493 | 1.259 | . 010 - . 02 | 1.49 | 1.060 | . $005-.0$ | 1.49 | . 902 | . 025 - . 040 | 1.49 |  | . $040-.06$ | 1.5 |  | . 005 - . 030 |
| 1.486 | . 893 | . $005-.010$ | 1.493 | 1.273 | . $060-.070$ | 1.496 | 1.066 | . $005-.0$ | 1.49 | . 979 | . $050-.070$ | 1.499 |  | . 005 | 1.5 | . 505 |  |
|  |  | . $005-.010$ |  | 1 | . $005-.010$ |  | 1102 | . 070 -. 00 | 1.48 | . 997 | . $030-.050$ | 1.49 | 1.2 | . 050 |  |  |  |
| 1.486 | 1.090 | . $050-.075$ | . | 1.314 | . $005-.01$ | 1.49 | 1.11 | . 010 - . 0 | 1.498 | 1.000 | . $060-.080$ | 1.49 | 1.256 | . $030-.0$ | 1.5 | . 512 | . 060 - . 156 |
| 1.486 | 1.229 | . $070-.090$ | 1.49 | . 271 | . $015-.03$ | 1.496 | 1.162 | . 005 -. 010 | 1.498 | 1.012 | . $040-.060$ | 1.499 | 1.2 | . 040 - . 0 | 1.5 | . 513 | . $100-.125$ |
|  | 1.330 | . 005 | 1.494 | . 330 | . $005-.02$ | 1.49 | 1.181 | . 010 - . 020 | 1.49 | 1.014 | . $100-.125$ |  |  |  | 1.5 | . 515 | . $100-.125$ |
| 1.48 | 1.380 | . 015 -. 030 | 1.494 | . 474 | . 01 | 1.49 | 1.189 | . 005 | 1.4 | 1.015 | . $005-.015$ |  |  |  |  | . 519 | . $080-.104$ |
| 1.487 | . 949 | . $080-104$ | 1.494 | . 477 | . $005-.010$ | 1.496 | 1.216 | . $010-.0$ | 1.498 | 1.021 | . $005-.010$ |  |  |  | 1.500 | . 521 | . $105-.125$ |
| 1.487 | . 128 | . $005-.010$ | 1.4 | . 637 | . 005 -. 010 | 1.49 | 1.22 | . 040 -. 00 | 1.498 | 1.032 | . $020-.040$ |  |  |  |  | . 53 | . 015 -. 125 |
| 1.8 | 1.233 | . 015 |  | . 650 |  |  |  |  | 1.498 |  |  |  |  |  |  |  |  |
| 1.48 |  | . 020 - .03 | 1.494 | . 760 | . $060-.08$ | 1.4 |  | . 050 - . 0 |  | 1.04 | . $105-.135$ |  |  |  |  |  | . $030-.048$ |
| 1.487 | 1.374 | . 010 |  | 857 | . $080-.104$ | 1.496 | 125 | . $040-.0$ | 1.4 | 1.065 | . $005-.012$ |  |  |  |  | . 550 |  |
|  |  | . $020-.030$ |  | . 937 | . $030-.050$ | 1.4 | 1.260 | . $005-.075$ | 1.48 | 1.06 | . $030-.050$ | 1.5 |  | - |  | 500 | . 005 -. 015 |
|  | . 55 | . 100 - . 125 | 1.49 | 1.024 | . $030-.05$ | 1.49 | 1.270 | . $005-.010$ | 1.498 | 1.07 | . 015 - . 030 | 1.50 | . 126 | . 040 - . 0 | 1.5 | . 562 | . 050 - . 190 |
|  |  | . 050 | 1.49 | 1057 | - 30 - 104 | 1.496 | 1.311 | . 010 - . | 1.48 | 1.072 | . $110-.130$ | 1.5 | . 130 | . 020 |  | . 5 |  |
|  | . 880 | . 005 - . 010 | 1.4 | 060 | . $064-.078$ | 1.497 | . 145 | . 020 -. 0 | 1.4 | 109 | . $030-.060$ | 1.5 | . 135 | . $090-.10$ |  | . 564 | . 100 - 120 |
| 1.488 | 1.043 | . $005-.01$ | .49 | . 075 | -. 06 | 1.497 | . 195 | . $025-.0$ | 1.49 | . 12 | . $090-.120$ | 1.500 | . 15 | . 040 - . 0 |  | . 571 | . 025 -. 040 |
| 1.48 | 1.217 | . $010-.02$ |  | 1.092 | 40-.080 |  | 375 | . $050-.018$ |  | 1.13 | . $100-$. |  |  |  |  | . 577 |  |
|  | 1.313 | . $030-.042$ | 1.4 | . 17 | . $015-.02$ | 1.497 | . 377 | . $105-.125$ | 1.49 | 116 | . 025 - . 0 | 1.5 | . 157 | . $030-$. | 1.5 | . 579 | . 130 |
|  |  | . 030 |  |  |  |  | . 379 | . 042 | 1.4 |  | . 010 | 1.5 | . 16 | . 100 - |  | . 60 |  |
| 1. | 迷 | . $005-.010$ | 1.4 |  | . $005-.0$ |  |  | . $062-.088$ |  |  | . 040 -. 030 |  | . 163 | . 010 - . 040 |  |  | . $030-.050$ |
| 1.489 | . 383 | . $070-.090$ |  | , | 0-015 | 1.497 | . | . 156 -. 187 | 1.4 | 130 | . $030-.050$ | 1.5 | . 185 | . $050-.083$ |  | , |  |
|  | 1.004 | . $050-.070$ | 1.49 | 1.35 | -005-010 |  | . 477 | . $005-.010$ | 1.4 | 131 | . $005-.010$ |  | . 188 | . $005-.010$ |  | 63 | -005-010 |
|  | 1.165 | . 015 - . 03 | 1.49 |  | . 010 -. 020 |  | . 515 | . 100 |  | 1.321 |  |  |  |  |  |  |  |
|  | 1.260 | . 050 |  |  | - . 01 | 1.497 | . | . $100-.125$ | 1.4 | 1.378 | . $005-.010$ | 1.5 |  | . 0 |  |  |  |
| 1.4 | . 170 | . 025 -. 042 | 1.4 | . 414 | . $015-.02$ | 1.497 | . 612 | . $020-.0$ | 1.498 | . 396 | . $015-.025$ | 1.500 | . 20 | . $010-.03$ | 1.5 | . 640 | . $110-.130$ |
| 1.4 | . 171 | . $030-.050$ | 1.4 | . 425 | . $025-.04$ | 1.497 | . | . $010-.0$ | 1.499 | 098 | . $050-.075$ | 1.500 | . 209 | . $105-.12$ |  | 65 | . 005 - . 020 |
|  | . 243 | . 080 - .10 | 1.4 | . 263 | - . 010 | 1.49 | . 63 | . 010 - .080 | 1.4 | . 127 | . 080 - . 0 |  | . 219 | . 050 - . 0 |  | 5 | . 075 -. 130 |
|  | . 325 | . $156-.187$ | 1.495 | . 276 | . 005 - . 01 | 1.49 | . 65 | . 075 -. 10 | 1.49 | . 167 | . $005-.010$ | 1.50 | . 245 | . 032 - . 0 |  |  | . 060 |
| 1.4 | . 51 | . $105-.12$ |  | . 294 | . 020 | 1.49 | . 723 | . 060 |  | . 187 | . 020 | 1.50 | 25 | . 010 - |  |  |  |
| 1.4 |  | . $015-.030$ |  | 254 | . $100-.125$ |  | . 753 | . $025-.044$ |  | . 197 | . $125-.156$ |  | . 29 | . $060-.090$ |  | . 68 | . $030-.050$ |
| 1.4 | . 630 | . $010-.020$ | 1.4 | . 354 | . $105-.135$ | 1.497 | . 755 | . $025-.04$ | 1.4 | . 213 | . $005-.010$ | 1.500 | . 265 | . $100-.125$ | 1.500 | . 68 | . $050-.070$ |
|  | . 688 | . $080-.100$ | 1.495 | . 355 | . $005-.010$ | 1.4 | . 757 | . 010 - . | 1.4 | . 268 | . $070-.090$ |  | . 26 | . $015-.025$ |  | . 690 | . 120 - . 135 |
| 1.490 | . 760 | . 023 - .03 | 1.4 | . 375 | 30-. 05 | 1.49 | 77 | . 005 -. 0 |  | . | . $100-.1$ |  | 26 | . 005 |  | . |  |
|  | . 764 | . $030-.050$ | 1.4 | . 5 | . $156-18$ | 1.497 | . 772 | . $030-.0$ | 1.49 | . 303 | . $040-.060$ | 1.500 | . 269 | . $030-.0$ | 1.5 | . 700 | . 070.0 |
|  | . 820 | . $040-.060$ | 1.495 | . 500 | . $105-12$ | 1.49 | . 810 | . $005-.0$ | 1.4 | . 314 | . $010-.020$ | 1.500 | . 275 | . 080 - . 0 |  | . 701 | . 050 - . 070 |
| 1.490 | . 875 | . $100-.125$ | 1.495 | . 510 | . $070-.090$ | 1.49 | . 891 | . $005-.0$ | 1.49 | . 374 | . $030-.050$ | 1.500 | . 280 | . 040 -. 060 |  | . 703 | . 005 -. 010 |
|  | 1.0 | . $005-.0$ |  | . 545 | - - 02 | 1.497 | . 906 | . $100-.12$ | 1.4 | . 38 | . $135-.156$ | 1.500 | . 281 | . $156-.18$ |  | . 713 |  |
| 1. | 1.063 | . 080 |  | .29 | . $040-.050$ | 1.497 | 1.060 | . $100-125$ | 1.49 | . 39 | . 156 -. 190 | 1.500 | . 282 | . 008 - . 0 |  | . 715 |  |
| 1.490 | 1.12 | . $005-.01$ | 1.49 | . 682 | . 010 - . | 1.49 | 1.113 | . 030 |  | . 399 | . 005 | 1.5 | . 283 | 00 |  | . 72 | . 104 |
| 1.4 |  | . $010-.025$ |  |  | . 015 - . 030 | 1.497 | 1.119 | . 040 - . 060 | -499 | . 420 | . $005-.010$ |  | . 31 | . $005-.010$ |  | . 725 | . 070 - . 090 |
| 1.490 | 1.140 | . $025-.050$ | 1.495 | 1.028 | . $060-.080$ | 1.497 | 1.126 | . $135-.156$ | 1.499 | . 474 | . $005-.010$ | 1.500 | . 311 | . 104 -. 134 | 1.500 | . 749 | . 010 |
| 1.49 | 1.170 | . 015 - . 030 | 1.49 | 1.058 | . $005-.01$ | 1.49 | 1.13 | . $005-.0$ |  |  | . 050 - . |  | . 312 | . 160 |  | . 753 | . 010 -. 125 |
| 1.490 |  | . $005-.01$ |  | 1.086 | . $005-.010$ |  | 1.15 | . $090-.11$ | 149 | . 53 | . $005-.020$ | 1.500 | . 31 | . 062 - . 080 |  | . 75 | . 040 |
| 1.49 | 1.19 | . 005 - . 010 | 1.49 | 1.116 | . $090-$ - 104 | 1.497 | 1.15 | . $025-.048$ | 1.49 | . 53 | . $005-.010$ | 1.500 | . 315 | . 008 - . 110 | 1.500 | . 758 | . $105-.125$ |
| 1.48 | 1.193 | . 010 - . 020 | 1.49 | 120 | . 005 | 1.4 | . 24 | . 030 |  | . 561 |  |  | . 325 | . 048 |  | . 760 | . $030-.050$ |
| 1.48 | 1.242 | . $090-.125$ | 1.49 | 1.182 | . $060-.08$ | 1.497 | 1.25 | . $005-.0$ | 1.49 |  | . $015-.025$ |  | . 27 | . $005-.10$ |  |  | . |
| 1.490 | 1.272 | . $060-.08$ | 1.49 | 1.185 | . $020-.03$ | 1.497 | 1.267 | . $040-.06$ | 1.49 | . 56 | . $010-.020$ | 1.500 | . 330 | . $120-.13$ | 1.5 | . 765 | . 020 |
| 1.490 | 1.280 | . 005 - . 010 | 1.49 | 1.201 | . $010-.02$ | 1.497 | 1.283 | . $005-.010$ | 1.49 | . 57 | . $050-.060$ | 1.500 | . 340 | . 005 -. 0 |  | . 768 | . 020 - |
| 1.49 | 1.290 | . 040 - . 060 | 1.49 | 1.255 | . $010-.02$ | 1.49 | 1.352 | . 010 -. 020 | 1.4 | . 5 | . $030-.050$ | 1.5 | . 345 | . $050-.0$ |  | . | . $015-.110$ |
| 1. | 1.295 | . $005-.010$ | 1.49 | 1.257 | . $060-.08$ | 1.498 | . 128 | . 015 - . 030 | 1.499 | . 626 | . $005-.010$ | 1.500 | . 346 | . $105-.135$ | 1.500 | . 782 | . $050-.075$ |
| 1.48 | 1.345 | . 010 - . 020 | 1.49 | 1.260 | . $005-.01$ | 1.49 | . 142 | . 040 - . 06 | 1.499 | . 630 | . 005 -. 020 | 1.500 | . 349 | . 005 - . 010 | 1.500 | . 783 | . $156-.187$ |
|  |  | . $005-.02$ |  | 212 | . 005 - . 01 | . | , | . 010 - . 01 |  |  | . 005 |  | 364 | . |  |  | . |
| 1.490 | . 36 | . $040-.060$ | 1.49 | 1.318 | . $005-.010$ | 1.498 | . 252 | . $100-.125$ | 1.49 | . 676 | . $030-.060$ | 1.50 | . 372 | . $040-.0$ | 1.5 | . 78 | . 00 |
| 1.491 | . 063 | . $005-.010$ | 1.49 | 1.339 | . $005-.010$ | 1.498 | . 253 | . 042 - . 062 | 1.49 | . 710 | . $030-.050$ | 1.500 | . 375 | . $060-187$ | 1.500 | . 78 | . $105-.135$ |
| 1.491 | . 875 | . $100-.125$ | 1.49 | 1.354 | . 005 -. 010 | 1.498 | . 26 | . $005-.010$ | 1.499 | . 750 | . $070-.090$ | 1.500 | . 376 | . $015-.025$ | 1.5 | . 792 | . 005 - . 040 |
| 1.491 | 994 | . $105-.120$ | 1.495 | . 400 | . $020-.04$ | 1.498 | . 266 | . $100-.125$ | 1.499 | . 759 | . $060-.080$ | 1.500 | . 377 | . $005-.0$ |  | . | . 005 -. 012 |
| 1.491 | 1.001 | . $005-.010$ | 14 | . 100 | . $005-.010$ | 1.498 | . 313 | . $040-.060$ | 1.49 | . 760 | . $060-.080$ | 1.500 | . 379 | . $030-.05$ | 1.5 | . 80 | . 080 - . 104 |
| 1.491 | 1.063 | . $080-.100$ | 1.49 | . 250 | . $030-.05$ | 1.49 | . 360 | . $005-.01$ | 1.49 | . 763 | . $040-.060$ | 1.500 | . 384 | . $010-.025$ | 1.5 | . 810 | .025-. 040 |
| 1.491 |  | . 010 - . 02 |  | . 256 | - | . | . 37 | . $005-.013$ | 1.499 | 765 | . $005-.12$ | 1.500 | . 385 | . 005 - |  | . | . $050-100$ |
| 1.491 | 析 | . $005-.010$ | 496 | , | . $010-.020$ | 1.498 | . 380 | . $120-.135$ | 1.49 | . 768 | . $010-.020$ | 1.5 | . 391 | . $050-.070$ | 1.5 | . 813 | . $050-.100$ |
| 1.492 | . 394 | . $005-.010$ | 496 | 438 | . 040 -. 06 | 1.498 | . 390 | . 105 -. 130 | 1.499 | 813 | . $090-.105$ | 1.500 | . 392 | . $010-.02$ | 1.5 | . 817 | 005 |
|  |  |  |  | 473 |  | 1.48 | . 400 |  |  |  |  |  |  | . $050-.083$ |  |  | . 020 - . 040 |
| 1.49 |  | . $020-.03$ | 1.496 |  | . $005-.010$ | 1.4 | 406 | . $050-.125$ | 1.499 | 876 | . $005-.010$ | 1.500 | . 397 | . $030-.050$ | 1.500 | . 830 | . $015-.135$ |
| 1.49 | 1.011 | . 020 - . 040 | 1.49 | 512 | . 170 - .190 | 1.4 | 412 | . 005 - . 010 | 1.499 | 880 | . $040-.060$ | 1.500 | . 398 | . $005-.015$ | 1.500 | . 841 | 040 |
|  | 1.062 | . 100 -. 12 | 1.49 | . 620 | . 015 -. 050 | 1.49 | . 500 | . $005-.015$ | 1.499 | . 881 | . 040 -. 060 | 1.500 |  | . $005-.187$ |  |  |  |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. | $\mathrm{ss}_{\mathrm{To}}^{*}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | . 871 | . $010-.020$ |  | 1.26 | . $010-.020$ |  | 1.23 | . 062 - . 090 |  |  | . $110-.130$ |  | 788 | . $050-.070$ |  | . 438 | . 005 - . 030 |
| 1.500 | . 873 | . $170-.190$ | 1.50 | 1.274 | . $10-.020$ | 1.5 | 1.287 | . $040-.060$ | 1.5 | 432 | . $100-.125$ | 1.535 | 86 | 105-. 125 | 1.550 | . 440 | . $005-.010$ |
| 1.500 | . 874 | . 020 |  | 1.275 | . 08 -. 018 | 1.504 | 1.37 | 010 |  |  | . 040 | 35 | . 904 | 100-. 125 | 1.550 | 449 | . 010 - . 020 |
| 1.500 | 76 | . $100-.125$ | 1.50 | 1.277 | . 90 -. 125 | 1.505 | 08 | . $015-.030$ | 1.5 | . 56 | . 040 | 1.535 | 1.06 | . 080 -. 104 | . 550 | 500 | . $050-.070$ |
| 1.500 | . 877 | . $100-.125$ | 1.50 | 1.282 | . 008 - . 016 | 1.505 |  | . 156 | 1.524 | 1.27 | 042 | 1.535 | 1. | . $05-.020$ | 50 | 502 | . 00 |
| 1.500 | . 880 | 01 | 1.500 | 1.298 | . $010-.025$ | 1.505 | 510 | 105 | 1.5 | 1. | . 040 | 1.535 | 40 | . $030-.040$ | 550 | 505 | 20 |
| 1.500 |  | . 110 |  | 1.300 |  | 1.505 | . 845 | . $025-.035$ | 1.525 | 250 | . $050-.070$ | . 535 | 1.290 | . $005-.010$ | 1.550 | 522 | . 005 - . 010 |
|  |  | . 040 | 1.5 | 1.301 | 50 | 1.5 | 1.003 | 015 | 1. | . 265 | . 005 | 1.535 | 1.300 | . 060 - . 080 | 1.550 | 626 | . 05 |
| 1.500 |  | . $156-.187$ | 1.50 | 1.316 | . 010 - . 020 | 1.50 | 1.10 |  | 15 |  | . 00 | 1.535 | 1.34 | . 012 -. 025 | 1.550 | . 22 | . 005 - . 010 |
| 1.5 | . 892 | . 105 | 1.5 | 1.3 | . 025 -. 040 | 1.5 | 1.3 |  |  |  | . 005 | 5 | 1.3 | . $020-.035$ | 1.550 | . 35 | 015-. 035 |
| 1.500 | . 893 | . 062 - . 090 | 1.500 | 1.358 | . $050-.070$ | 1.506 | 1. | . $050-.075$ | 1.525 | 617 | . $050-.060$ | 36 | . 188 | . $090-.120$ | 1.550 | 704 | . 005 - . 010 |
|  |  | 40 |  | 1. |  |  | 1.3 | 005 |  |  |  | 1.536 | . 501 |  | 1.550 | 750 |  |
| 1.500 | . 904 | . 104 -. 125 | 1.500 | 1. | 30 | 1.508 | 315 | 105 | 1. | 685 | . 040 | 1.53 | 576 | . 015 - . 030 | 1.550 | 752 | 25 |
|  |  | 26 | 1. |  | . $075-.090$ |  |  | 080 | 1. | . 8 |  | 1.536 | 651 | . $015-.030$ | 1.550 | 75 | 20 |
| 1.500 | . 910 | --.160 | 1. | . 188 | 20-. 040 | 1. | . 301 | 090 | 1.525 | 1.231 | . 005 -. | 1.53 | 694 | . $015-.020$ | 1.550 | 1.221 | . 005 |
| 1.500 | . 934 | . 040 | 1.5 | . 190 | .05-. 010 | 1.5 | 78 | 90 | 1.525 | 1.3 | . 025 | . 536 | 710 | . $005-.010$ | . 5 | 1.235 | 050-. 075 |
| 1.500 | . 935 | . 030 | 1.501 | . 200 | . $100-.125$ | 1. | . 510 | . 60 | 1.525 | 1.3 | . 070 | 1.536 | . 712 | . 030 | 1.550 | 1.250 | 0 |
|  | . 937 | . 050 |  | 280 | . $060-.090$ |  | . 900 | 030-. 050 | 1.525 | 1.3 | . 040 - . 060 | . 536 | . 81 | 00 |  | 1.255 | . 015 -. 025 |
| 1.500 | . 938 | . 093 | 1.50 | 336 | -5-. 125 | 1. | 1.03 | 015 | 1.526 | 1.28 | . 040 | 源 | 1.00 | . 050 | 1.550 | 1.321 | 20 |
| 1.500 | . 942 | . 105 | 1.5 | . 372 | . | 1. | 1.08 | . | 1.526 | 1.3 | . 025 | . 536 | 1.024 | . $135-.156$ | 1.550 | 1.415 | . $005-.010$ |
| 1.500 | . 954 | 050 | 1.501 | 382 | 05 | 1.51 | 1.2 | 005 | 1526 | 1.3 | . 005 | 37 | 40 | . $075-.12$ | 1.550 | 1.416 | 20 |
|  |  | . 020 -. 040 |  |  | . $090-.125$ |  | 1. | . $005-.010$ |  | 1.37 | . $050-.070$ | . 537 | . 50 | . $010-.020$ |  | 1. | . $005-.010$ |
|  | 0 | . 080 | 1.501 | . 437 | 10 | 1.51 | 1.31 | . 60 | 1.527 | 1.3 | . 060 | . 53 | 670 | . 005 | 1551 | 89 | 70 |
|  |  | . $005-.010$ |  |  | . $030-.050$ |  | . 213 | . $090-.100$ | 1.527 | 1.4 | . 015 - . 030 | . 537 | 1.28 | . 042 -. 062 |  | . 438 | . $010-.020$ |
| 1.500 | . 993 | . 025 | 1. | . 514 | . $05-.010$ | 1.5 | . 630 | 080 | 1.5 | 187 | . 025 | . 537 | 1.296 | . $005-.010$ | 1.5 | . 440 | 010-. 020 |
|  | . 996 | . $050-.070$ |  |  | . $010-.020$ |  | . 792 | 090-. 105 |  | . 195 | 05 | 1.539 | . 56 | . $010-.020$ |  | 1.0 | . $060-.080$ |
|  | 1.001 | . 005 | 1. | . 715 | . $005-.010$ |  | . 823 | . $170-.190$ | 1. | . 250 | . 01 | . 53 | 1.20 | . 30 |  | 1.140 | 20 |
|  | 1.0 | . 040 -. 090 |  |  | . $010-.020$ |  | 1.0 | . $005-.010$ | 1.528 | . 728 | . 005 -. 010 | 1.539 | 1.220 | . $015-.030$ |  | 1.189 | 5 |
|  | 1.003 | . 00 | 1. | . 773 | . $100-.125$ |  | 1. | . 05 | 1.5 | 1.0 | . 05 | 1. | 1.33 | 0 |  | 1.27 | 80 |
|  | 1. | . 0 |  | . 817 | . $100-.125$ |  | 1. | . $040-.060$ |  |  | . $010-.020$ |  | 1.359 | . $030-.050$ |  | 1.460 | 0 |
|  | 1.005 | . 010 - . 070 |  | 820 | . $040-.060$ |  | 1.35 | . 005 - . 010 | 1. | 1.28 | . 020 | 1.5 | 1.46 | . 005 -. | 3 | . 85 | . $075-.105$ |
|  | 1.0 | . $040-.140$ |  |  | . $010-.020$ |  | 1. | . $005-.010$ |  |  | . 00 | 1.540 | 512 | . 10 | 1.553 | . 859 | - |
|  | 1.010 | . 005 | 1.5 |  | . $040-.060$ |  | . 94 | . 125 | 1. |  | . 03 | 1.5 | 56 | . 00 | 1.553 | 1.158 | 56 |
|  | 1.0 | . $010-.020$ |  | . 909 | . $050-.070$ |  | 1.1 | . 062 -. 080 |  | . 984 | . $080-.105$ | 1.540 | . 910 | . $015-.030$ | 1.554 | . 765 | 04 |
| 1.500 | 1.015 | . 040 - | 1.50 | 1.008 | . $080-.100$ | 1.5 | 58 | 120 | 1.529 | 1.052 | . $080-.100$ | 1.540 | 1.102 | . $025-.040$ | 1.554 | . 883 | . $010-.015$ |
|  | 1.0 | 100 |  |  |  |  |  |  |  |  | . $100-.110$ |  | 1. | . $020-.030$ |  | 1.000 | 80 |
|  | 1.019 | , | 1.5 | 1.01 | . $005-.010$ | 1. | . 89 | . $045-.060$ | 1.5 | 1.25 | . 020 | 1.5 | 1.29 | 05 | 1.554 | 1.19 | . $060-.080$ |
|  | 1.0 | . 005 -. 125 |  |  | . $030-.050$ |  | 1. | . $010-.01$ |  | 1. | . $020-.040$ | 1.541 | . 3 | . $020-.030$ |  | 1. | . $005-.010$ |
|  | 1.02 | . 020 |  | 1.12 | . |  | 1.3 | . 040 - . 060 | 1.5 |  | . 020 - | 1.5 | 1.008 | . 025 |  | . 166 |  |
|  | 1.023 | . 005 |  | 1. | . $025-.050$ |  | 1.37 | . $020-.040$ | 1.529 | 1. | . 005 | 1.541 | 1. | . 005 | 1.555 | . 650 | 12 |
|  | 1.025 | 105 |  | 1. | . $060-.080$ |  | 1.37 | 10 |  | . 25 | 015 |  | 1.25 | . 050 - . |  | 1.06 | . $032-.060$ |
|  | 1. | . $048-.134$ |  | 1.188 | . $050-.070$ |  |  | . $050-.075$ | 1.530 | 28 | . 06 | 1.542 | . 833 | . 020 |  | 1.100 | . $090-.120$ |
|  | 1.03 | . 008 |  | 1.25 | , 20 | 1. | . 91 | 050 |  |  | . 030 - | 1.5 | . 99 | 005 |  | 1.112 | . 080 |
|  | 1. | . 005 |  | 1. | . $005-.010$ |  | 1.19 | . 05 | 1.530 | 53 | . 005 - | 1.542 | 1.19 | . 005 | 5 | 1.133 | 05 |
| 1.5 | 1.043 | . $005-.010$ | 1.50 | . 185 | 105-. | 1.51 | 1.199 | . $005-.010$ | 1.53 | . 54 | . $005-.0$ | 1.543 | . 431 | . $075-.105$ | 1.555 | 1.196 | . $015-.030$ |
|  | 1.0 | , |  |  |  |  |  | . $090-.104$ |  | . 83 | 02 | , | 1.200 | .020-.030 |  | 1.250 | . $060-.080$ |
|  |  | . 050 |  |  | . $080-.104$ |  | . 77 | 050 |  | 1.0 | . 075 - |  |  | . 02 |  |  | . 050 |
|  | 1.0 | . 02 |  |  |  |  | 1. | 050 |  | 1. | . 05 | 1.543 | 1.25 | 025- |  | . 51 | 05 |
|  |  | . 01 |  |  |  |  |  | . 005 |  |  | . 010 - |  |  | . |  | 1.19 | . $050-.070$ |
|  | 1. | . $005-.030$ |  |  | . $005-.010$ |  |  | . $005-.010$ |  | 1.2 | . $050-.060$ |  | 1.1 | . 03 |  | 1.260 | 30 |
|  |  | , |  |  |  |  |  | . |  |  | . 00 |  |  | . 025 -. 040 |  |  | . 020 - . 040 |
|  | 1.1 | . $005-.010$ |  |  | . $120-.135$ |  |  | . $060-.080$ |  |  | . 100 - | 1.544 | 1.1 | . 0 |  | 1.40 | 20 |
|  | 1.1 | . 03 |  |  |  |  |  | 03 |  |  |  |  |  |  |  | 1. | . $032-.050$ |
|  | 1.1 | . 00 |  |  |  |  |  | . $015-.020$ |  |  | . 005 - | 1.545 | . 26 | . $030-.050$ |  | . 396 | 15 |
|  | 1.1 | . $060-.08$ |  |  | . 100 -. |  |  | .060-. |  | . 689 | . 060 -. | 1.5 | . 437 | . 020 | 1.557 | 407 | . $060-.080$ |
|  | 1.1 | 105 |  | . 656 |  |  |  | . $100-.110$ |  |  | . 02 | . | 1.0 | . 00 | 7 | . 77 | . $110-.130$ |
|  | 1.156 | . 015 |  |  |  |  |  | . 030 -. |  | . 80 | . 030 - | 1.545 | 1. | . $020-.03$ |  | 1.002 | . 075 - . 090 |
|  | 1.157 | . 025 | 1.5 |  | . $080-.100$ | 1.5 |  | 050 | 1.5 | 1.00 | . 020 | 1.5 | 1.19 | . 00 | 1.557 | 1.038 | . $040-.060$ |
|  | 1.170 | . 005 - . | 1.5 | . 885 | . $005-.010$ | 1.5 |  | . 040 - . | 1. | 1.015 | . 025 - . | 1.5 | 1.391 | . $050-.070$ | 1.557 | 1.31 | . $105-.125$ |
| 1.5 | 1.171 | . $070-.090$ | 1.502 | . 891 | . 025 -. 040 | 1.520 | 811 | . $080-.100$ | 1.531 | 1.223 | . $010-.020$ | 1.545 | 1.457 | . $025-.035$ | 1.557 | 1.355 | . $025-.040$ |
|  | 1.175 | 30-. | 1.502 | . 960 |  | - |  | 60-. | 53 |  | . 030 - . | 54 | 1.182 | . 025 - | 55 | 1.358 | 005-. 010 |
|  | 1.1 | . 020 - . | 1. | 1.01 | . $020-.030$ | 1.5 | . 82 | 040- | 1.532 | . 76 | . 005 - . | 1.5 | 1.18 | 025 - | 1.558 | . 157 | . $015-.030$ |
|  | 1.180 | . 060 - . |  | 1.067 | . $100-.125$ | 1. |  | 060 | 1.532 | 1.0 | . 015 - . | . 54 | 1.007 | . 040 | 1.558 | . 256 | . $075-.100$ |
|  | 1.18 | . 105 - . |  | 1.1 |  | 1.5 |  | . 080 - . | 1.5 | 1.23 | . 010 - . | 1.54 | . 44 | . 010 - . | 1.558 | . 375 | . 075 |
| 1.500 | 1.187 | . 015 - . |  | 1.119 | 20 | 1.5 |  | . 50 |  | 1.306 | 070- | 1.548 | . 95 | . $090-.110$ | 1.558 | 378 | . 060 - |
|  | 1.19 | . $005-.010$ |  | 1.125 |  | 1.52 | . 89 | 040-. |  | 1.37 | . 005 -. | 1.548 | 1.005 | 010-. 020 | 1.558 | . 410 | . 090 |
|  | 1.191 | . $105-.125$ |  | 1.150 | 25 | 1.520 | 1.01 | . 005 |  | 1.00 | . 040 | . 548 | 1.038 | . $031-.048$ | . 558 | 49 | . $020-.040$ |
|  | 1.19 | . 050 - . |  | 1.380 | . 005 |  | 1.26 | . 020 -. | 1. | 1.37 | . 050 - . | 1.54 | 1.100 | . $040-.050$ | 1.558 | . 77 | . $105-.125$ |
|  | 1.199 | . $005-.040$ |  | 09 | 10 |  | 1.42 | . 005 -. 010 |  | . 325 | . 080 - . | 1.54 | 1.27 | . $015-.030$ | . | 1.004 | . 025 -. 040 |
| 1.5 | 1.200 | . $090-.105$ | 1.50 | . 701 | . $050-.070$ | 1.521 | . 326 | . $030-.050$ | 1.534 | . 505 | . $005-.02$ | 1.549 | . 361 | . $050-.070$ | 1.558 | 1.433 | . $005-.010$ |
|  | 1.202 | . 031 - . |  | . 845 | . $025-.040$ |  |  | . $040-.060$ | . | 1.02 | . | 1.549 | . 444 | . $005-.020$ | 59 | 776 | . $005-.010$ |
|  | 1.20 | . 035 -. 0 |  | 1.008 | . 005 - . 010 |  |  | . 060 - . 080 | 1.53 | 1.046 | . $015-.03$ | 1.549 | . 503 | . $015-.030$ | 1.55 | . 87 | . $110-.130$ |
|  | 1.212 | . $015-.030$ |  | 1.016 | . 30 |  | . 88 | 50 | 1. | 1.097 | . 020 - . | 1.549 | 505 | . 005 - . 020 | 1.559 | 1.07 | . 005 - . 010 |
| 1.5 | 1.21 | . 005 - . 010 | 1.5 | 1.020 | . 050 -. 075 | . | 1.0 | . 040 - . 060 | 1.534 | 1.39 | . 020 -. 035 | 1.549 | . 75 | . $040-.062$ | 1.559 | 1.288 | . 010 - . 020 |
| 1.500 | 1.225 | . $020-.030$ | 1.504 | . 687 | 10-. 020 | 1.52 | . 96 | . $90-.11$ | 1.535 | . 32 | . $050-.075$ | 1.549 | 1.003 | . $050-.070$ | 1.559 | 1.315 | 006-. 040 |
| 1.5 | 1.249 | . $005-.010$ | 1.5 | . 76 | . $020-.040$ | 1.5 | . 346 | . $050-.070$ | 1.535 | . 330 | . 156 -. 187 | 1.549 | 1.005 | . $040-.060$ | 1.559 | 1.439 | . 005 - . 020 |
| 1.500 | 1.251 | . $025-.040$ | 1.504 | . 784 | . $042-.062$ | 1.523 | . 503 | . $005-.010$ | 1.535 | . 63 | . $025-.040$ | 1.549 | 1.007 | . $005-.010$ | 1.560 | . 191 | . 020 - . 040 |
| 1.500 | 1.252 | . $105-.125$ | 1.504 | . 789 | . $005-.010$ | 1.523 | . 507 | . 000 - . 020 | 1.535 | . 697 | . 156 - . 164 | 1.549 | 1.226 | . $030-.050$ | 1.560 | . 242 | . $015-.030$ |
| 1.500 | 1.264 | . $020-.030$ | 1.504 | . 811 | . $100-.125$ | 1.523 | . 584 | . $050-.070$ | 1.535 | . 710 | . $005-.010$ | 1.550 | . 245 | . $042-.075$ | 1.560 | . 381 | . $125-.156$ |
| 1 | 1.26 | 00 | 1.504 | 1.03 | 120 | 1.523 | 1.467 | 005 - | 1.535 | 710 | . 020 - . | 1.550 | . 36 | 020-. | 1.560 | . 391 | . 080 - |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | D. | Choose Any Thickness* From | D. | D. | Choose Any Thickness* From | O.D. | D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \begin{array}{c} \text { Thickness } \\ \text { From } \\ \text { To } \end{array} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.560 | 92 | . $080-.105$ | 1.562 | 187 | . $005-.010$ | 1.569 | 1.331 | . 040 - . 060 | 1.575 | . 879 | . $005-.010$ | 1.590 | . 594 | . $100-.125$ | . 600 | . 000 | . 000 - . 010 |
| 1.560 | . 455 | . $100-.125$ | 1.562 | 1.188 | . $020-.040$ | 1.570 | . 168 | . 008 - . 012 | 1.575 | . 953 | . $090-.100$ | 1.590 | 1.028 | . $005-.010$ | 1.600 | 1.070 | . $025-.125$ |
| 1.560 | 08 | . $100-.125$ | 1.562 | 1.203 | . $025-.048$ | 1.570 | . 256 | . $080-.100$ | 1.57 | . 985 | . $010-.156$ | 1.590 | 1.299 | . $020-.035$ | 1.600 | 1.101 | . 020 - . 030 |
| 1.560 | . 563 | . $015-.030$ | 1.562 | 1.313 | . $005-.010$ | 1.570 | . 346 | . $010-.020$ | 1.575 | . 986 | . $050-.070$ | 1.590 | 1.345 | . $010-.060$ | 1.600 | 1.125 | . 25 |
| 1.560 | . 619 | . $005-.010$ | 1.562 | 20 | . $060-.080$ | 1.570 | . 52 | . $080-.100$ | 1.575 | 1.025 | . $030-.050$ | 1.590 | 1.362 | . $060-.080$ | 1.600 | 1.128 | . $010-.020$ |
| 1.560 | 72 | . $005-.010$ | 1.562 | 1.323 | . $105-.125$ | 1.570 | 720 | . 005 - . 010 | 1.575 | 1.063 | . $040-.060$ | 1.592 | 407 | . 048 - . 062 | 1.600 | 1.175 | . $090-.125$ |
| 1.560 | . 839 | . $050-.070$ | 1.562 | 1. | . $030-.050$ | 1.570 | . 813 | . $030-.050$ | 1.575 | 1.1 | . $005-.010$ | 1.592 | 1.171 | . $040-.060$ | 1.600 | 1.205 | . 010 - . 020 |
| 1.560 | . 845 | . 025 - . 048 | 1.562 | 1.347 | . 040 - . 060 | 1.570 | . 870 | . $005-.010$ | 1.575 | 1.110 | . $060-.080$ | 1.592 | 1.222 | . $010-.020$ | 1.600 | 1.220 | . $050-.070$ |
| 1.560 | . 883 | . $030-.050$ | 1.562 | 1.348 | . $062-.075$ | 1.570 | . 906 | . $100-.125$ | 1.575 | 1.178 | . $156-.187$ | 1.593 | 515 | . $010-.020$ | 1.600 | 260 | . $030-.050$ |
| 1.560 | . 891 | . $020-.040$ | 1.562 | 1.354 | . $005-.010$ | 1.570 | 1.003 | . $035-.060$ | 1.575 | 1.200 | . $040-.050$ | 1.593 | . 900 | . $060-.080$ | 1.600 | 1.260 | . $060-.080$ |
| 1.560 | 1.063 | . $135-.156$ | 1.56 | 1.374 | . $025-.040$ | 1.570 | 1.031 | . $080-.105$ | 1.575 | 1.220 | . $005-.015$ | 1.593 | 1.034 | . $010-.020$ | 1.600 | 1.271 | . $110-.130$ |
| 1.560 | 1.100 | . $005-.010$ | 1.56 | 1.375 | . $020-.040$ | 1.570 | 1.032 | . $100-.125$ | 1.575 | 1.240 | . $030-.050$ | 1.593 | 1.171 | . $100-.125$ | 1.600 | 1.290 | . $020-.040$ |
| 1.560 | 1.140 | . $005-.010$ | 1.562 | 1.376 | . $005-.010$ | 1.570 | 1.190 | . $032-.042$ | 1.575 | 1.338 | . $005-.010$ | 1.593 | 1.172 | . $050-.075$ | 1.600 | 1.300 | . $050-.060$ |
| 1.560 | 1.200 | . $150-.170$ | 1.56 | 1.437 | . $010-.020$ | 1.570 | 1.191 | . $125-.156$ | 1.575 | 1.389 | . $070-.090$ | 1.593 | 1.194 | . $062-.080$ | 1.600 | 1.310 | . $015-.060$ |
| 1.560 | 1.207 | . $010-.020$ | 1.563 | . 439 | . $005-.010$ | 1.570 | 1.220 | . $050-.070$ | 1.575 | 1.474 | . $005-.010$ | 1.593 | 1.239 | . $010-.020$ | 1.600 | 1.312 | . $005-.010$ |
| 1.560 | 1.261 | . $070-.080$ | 1.563 | . 638 | . $005-.010$ | 1.570 | 1.250 | . $005-.010$ | 1.576 | . 414 | . $160-.190$ | 1.593 | 1.322 | . $060-.080$ | 1.600 | 1.357 | .005-. 015 |
| 1.5 | 1.315 | . $015-.025$ | 1.563 | 690 | . $032-.060$ | 1.570 | 1.259 | . $030-.040$ | 1.576 | . 477 | . $010-.020$ | 1.594 | . 478 | . $005-.020$ | 1.600 | 1.375 | . $010-.020$ |
| 1.560 | 1.319 | . $000-.010$ | 1.563 | . 762 | . $005-.010$ | 1.57 | . 379 | . $080-.100$ | 1.576 | 630 | . $005-.010$ | 1.594 | 657 | . $030-.060$ | 1.600 | 1.435 | . $010-.020$ |
| 1.560 | 1.320 | . $015-.025$ | 1.563 | 78 | . $025-.040$ | 1.571 | . 870 | . $100-.120$ | 1.576 | . 670 | . $015-.030$ | 1.594 | . 814 | . $015-.025$ | 1.600 | 1.439 | . $005-.010$ |
| 1.560 | 1.331 | . $050-.070$ | 1.563 | . 892 | . $075-.100$ | 1.571 | 1.018 | . $100-.125$ | 1.576 | . 826 | . $125-.156$ | 1.594 | 1.278 | . $080-.100$ | 1.601 | . 631 | . $0005-.010$ |
| 1.560 | 1.353 | . $005-.010$ | 1.563 | . 999 | . $105-.125$ | 1.571 | 1.038 | . $005-.015$ | 1.576 | . 828 | . $010-.020$ | 1.594 | 1.303 | . $010-.020$ | 1.601 | . 770 | .005-. 010 |
| 1.560 | 1.376 | . $025-.040$ | 1.563 | 1.005 | . $110-.130$ | 1.57 | 1.146 | . $070-.090$ | . 576 | . 926 | . $005-.010$ | 1.594 | 1.416 | . $005-.015$ | 1.601 | 1.436 | . $0005-.010$ |
| 1.561 | . 161 | . $020-.030$ | 1.563 | 1.062 | . $005-.010$ | 1.572 | . 476 | . $005-.010$ | 1.576 | 1.092 | . $050-.070$ | 1.594 | 1.451 | . $030-.050$ | 1.601 | 1.460 | . 005 - . 010 |
| 1.561 | . 251 | . $040-.060$ | 1.563 | 1.131 | . $050-.070$ | 1.572 | 569 | . $050-.060$ | 1.576 | 1.245 | . $025-.040$ | 1.594 | 1.504 | . $015-.030$ | 1.602 | . 630 | . $00-.125$ |
| 1.561 | . 259 | . $083-.125$ | 1.563 | 1.347 | . $040-.062$ | 1.572 | . 625 | . $050-.070$ | 1.576 | 1.474 | . $005-.010$ | 1.595 | . 551 | . $105-.125$ | 1.602 | 772 | . $010-.020$ |
| 1.561 | . 562 | . $005-.010$ | 1.563 | 1.402 | . $020-.040$ | 1.572 | . 75 | . $005-.010$ | . 577 | . 632 | . $040-.060$ | 1.595 | 1.313 | . $110-.130$ | 1.602 | 973 | . $100-.125$ |
| 1.561 | . 629 | . $075-.105$ | 1.56 | . 375 | . 048 - . 075 | 1.572 | . 761 | . $020-.040$ | 1.577 | . 77 | . $030-.060$ | 1.596 | 880 | . $010-.020$ | 1.602 | 1.432 | . $005-.010$ |
| 1.561 | . 749 | . $040-.060$ | 1.56 | 01 | . 025 - . 040 | 1.572 | 1.254 | . $030-.050$ | 1.577 | 829 | . $110-.130$ | 1.597 | . 200 | . $050-.070$ | 1.602 | 1.492 | . 005 - . 010 |
| 1.561 | . 766 | . $100-.125$ | 1.56 | . 511 | . $020-.040$ | 1.572 | 1.255 | . 025 - . 040 | 1.577 | . 994 | . $015-.030$ | 1.597 | . 755 | . $010-.020$ | 1.603 | 34 | 100-. 125 |
| 1.561 | . 768 | . $025-.040$ | 1.56 | . 700 | . $020-.030$ | 1.57 | 1.258 | . 007 - . 016 | 1.577 | 1.072 | . $090-.110$ | 1.597 | . 881 | . $090-.125$ | 1.603 | 800 | . $075-.090$ |
| 1.561 | . 883 | . $005-.010$ | 1.564 | . 767 | . $010-.020$ | 1.572 | 1.452 | . $005-.010$ | 1.577 | 1.341 | . $070-.090$ | 1.598 | . 199 | . $080-.090$ | 1.603 | 1.012 | . 025 - . 040 |
| 1.5 | 52 | . $030-$. | 1.56 | 1.123 | . $020-.040$ | 1.57 | . 5 | . $090-.135$ | 1.578 | . 771 | . $025-.040$ | 1.598 | . 320 | . $080-.090$ | 1.603 | 1.500 | . 020 - . 030 |
| 1.561 | 1.039 | . $030-.050$ | 1.56 | 1.135 | . $050-.075$ | 1.573 | 641 | . $060-.083$ | 1.578 | 1.063 | . $030-.050$ | 1.598 | . 505 | . $005-.010$ | 1.604 | 674 | . 115 - . 130 |
| 1.5 | 1.040 | . 010 | 1.5 | 1.189 | . 005 | 1.57 | 48 | . $010-.020$ | 1.578 | 1.292 | . $020-.030$ | 1.598 | . 516 | . $050-.070$ | 604 | 1.007 | . $005-.010$ |
| 1.561 | 1.158 | . $040-.060$ | 1.564 | 1.309 | . $005-.010$ | 1.573 | . 731 | . $040-.062$ | 1.578 | 1.298 | . $010-.015$ | 1.598 | . 625 | . $030-.050$ | 1.605 | 378 | . $030-.050$ |
| 1.5 | 1.231 | . 040 - . | 1.5 | 1.393 | . $015-.030$ | 1.573 | 81 | . $015-.030$ | 1.579 | . 570 | . $005-.010$ | 1.598 | . 631 | . $010-.020$ | 605 | 390 | . 000 - . 010 |
| 1.561 | 1.261 | . $040-.060$ | 1.564 | 1.434 | . $005-.010$ | 1.573 | . 990 | . $005-.010$ | 1.579 | 1.232 | . $010-.020$ | 1.598 | . 720 | . $005-.010$ | 1.605 | 694 | . 020 - . 040 |
| 1.5 | 1.390 | . 005 - | 1.5 | . 122 | . $020-.040$ | 1.573 | 1.013 | . $005-.010$ | 1.579 | 1.378 | . $030-.040$ | 1.598 | 1.000 | . $080-.125$ | 1.605 | 881 | . $015-.030$ |
| 1.561 | 1.433 | . $0005-.012$ | 1.565 | . 562 | . $030-.048$ | 1.573 | 1.102 | . $060-.080$ | 1.580 | . 785 | . $050-.060$ | 1.598 | 1.058 | . $0005-.010$ | 1.605 | 1.009 | . $105-.125$ |
| 1.561 | 1.439 | . $000-.010$ | 1.565 | 1.192 | . $550-.075$ | 1.573 | 1.221 | . $030-.050$ | 1.580 | 795 | . $020-.040$ | 1.598 | 1.269 | . $050-.070$ | 1.605 | 1.134 | . 030 |
| 1.562 | . 201 | . $020-.030$ | 1.56 | 1.228 | . $030-.050$ | 1.573 | 1.224 | 135-. 15 | 1.580 | . 829 | . $090-.105$ | 1.599 | . 378 | . $005-.020$ | 1.605 | 1.348 | . $030-.050$ |
| 1. | . 251 | . 090 - | 1.5 | 1.260 | - . 020 | 1.57 | 1.26 | . $005-.010$ | 1.580 | 50 | . $050-.060$ | 9 | 89 | . $090-.110$ | 6 | . 465 | 125 |
| 1.562 | . 317 | . $008-.016$ | 1.56 | 1.270 | . $030-.042$ | 1.573 | 1.374 | . $005-.010$ | 1.580 | . 887 | . $040-.060$ | 1.599 | 503 | . $005-.010$ | 1.606 | 516 | . $105-.125$ |
| 1.5 | 1 | . 075 - . | 1.5 | 1.365 | - . 030 | 1.57 | . 344 | . $105-.12$ | 1.580 | . 953 | . $110-.130$ | 1.599 | 05 | . $005-.020$ | 1.606 | 1.000 | 125 |
| 1.562 | . 378 | . $048-.075$ | 1.565 | 1.369 | . $050-.075$ | 1.574 | . 410 | . $005-.010$ | 1.580 | 1.010 | . $030-.050$ | 1.599 | . 626 | . $015-.025$ | 1.607 | . 562 | . $125-.156$ |
| 1.562 | 06 | . $105-.125$ | 1.56 | . 257 | . $70-.090$ | 1.574 | . 434 | . $150-.170$ | 1.580 | 1.081 | . $010-.020$ | 1.599 | 630 | . $005-.010$ | 1.607 | . 630 | -. 125 |
| 1.562 | . 408 | . $015-.030$ | 1.566 | . 502 | . $105-.125$ | 1.57 | . 474 | . $005-.010$ | 1.580 | 1.135 | . $060-.080$ | 1.599 | . 689 | . $060-.080$ | 1.607 | 1.022 | . $030-.060$ |
| 1.5 | . 447 | . $040-.060$ | 1.566 | . 980 | . 005 - . 010 | 1.57 | 75 | . $010-.020$ | 1.580 | 1.266 | . $040-.060$ | 1.599 | 1.243 | . $015-.035$ | 1.607 | 1.27 | . 225 -. 040 |
| 1.562 | . 562 | . $032-.050$ | 1.566 | 1.330 | . $050-.070$ | 1.57 | . 502 | . $010-.020$ | 1.580 | 1.310 | . $005-.010$ | 1.599 | 1.437 | . $010-.020$ | 1.607 | 1.332 | . $010-.020$ |
| 1.562 | . 563 | . 156 - . 187 | 1.566 | 1.34 | . $35-.050$ | 1.574 | . 631 | . $010-.020$ | 1.580 | 1.380 | . $015-.030$ | 1.600 | . 17 | . $050-.062$ | 1.608 | . 811 | . $030-.050$ |
| 1.562 | . 564 | . $005-.020$ | 1.566 | 1.416 | . $040-.060$ | 1.574 | . 828 | . $060-.080$ | 1.580 | 1.472 | . $005-.010$ | 1.600 | . 253 | . $005-.010$ | 1.608 | . 886 | . $040-.060$ |
| 1. | 6 | . $156-.187$ | 1.5 | 9 | . $30-.048$ | 1. | 54 | . $000-.010$ | 1.581 | . 119 | . $005-.010$ | 1.600 | . 281 | . $050-.075$ | 1.608 | 1.130 | . $100-.125$ |
| 1.5 | . 746 | . $075-.105$ | 1.567 | . 935 | . $050-.075$ | 1.574 | . 984 | . $035-.045$ | 1.582 | 405 | . $040-.060$ | 1.600 | . 310 | . $030-.050$ | 608 | 1.444 | . $015-.030$ |
| 1. | 50 | . $010-.100$ | 1.56 | 8 | 15 | 1.574 | 1.071 | . $090-.100$ | 1.582 | . 450 | . $010-.020$ | 1.600 | 377 | . $005-.015$ | 609 | . 411 | . $040-.060$ |
| 1.562 | . 762 | . $005-.010$ | 1.567 | . 992 | . $010-.020$ | 1.574 | 1.103 | . $015-.030$ | 1.582 | . 530 | . $040-.060$ | 1.600 | . 37 | . $005-.015$ | 1.609 | 594 | . 040 - . 060 |
| 1. | . 765 | . $090-.120$ | 1.56 | 1.004 | 25 | 1.574 | 1.130 | . $012-.020$ | 1.582 | . 634 | . $010-.020$ | 1.600 | 415 | . $075-.100$ | 609 | 633 | .090-. 120 |
| 1.5 | . 781 | . $083-.105$ | 1.567 | 1.232 | . $030-.050$ | 1.574 | 1.188 | . $005-.010$ | 1.582 | 1.250 | . $083-.105$ | 1.600 | 441 | . $100-.125$ | 1.609 | 810 | . 025 - . 040 |
| 1. | 22 | . 080 - . | 1.56 | 1.248 | - . 090 | 1.574 | 1.221 | . $010-.020$ | 1.582 | 1.301 | . $005-.010$ | 1.600 | 478 | . $090-.120$ | 1.609 | . 845 | . 012 - . 020 |
| 1.562 | . 812 | . 062 -. 080 | 1.567 | 1.260 | . $005-.010$ | 1.574 | 1.320 | . 000 - . 010 | 1.583 | 1.089 | . $020-.040$ | 1.600 | . 502 | . $005-.010$ | 1.609 | 1.015 | . 016 - . 025 |
| 1.562 | . 864 | . $120-.140$ | 1.567 | 1.311 | . $015-.030$ | 1.574 | 1.337 | . $020-.030$ | 1.584 | . 834 | . $005-.010$ | 1.600 | . 503 | . $006-.012$ | 1.609 | 1.260 | . $050-.075$ |
| 1.562 | . 874 | . $020-.040$ | 1.567 | 1.346 | . $015-.030$ | 1.574 | 1.373 | . $062-.090$ | 1.584 | 1.009 | . $040-.060$ | 1.600 | . 504 | . $0005-.020$ | 1.609 | 1.275 | . $100-.125$ |
| 1.562 | . 875 | . $015-.030$ | 1.567 | 1.380 | . $040-.062$ | 1.57 | 1.416 | . $005-.010$ | 1.585 | . 140 | . 042 - . 060 | 1.600 | . 505 | . $005-.010$ | 1.609 | 1.400 | . $020-.032$ |
| 1.562 | . 904 | . $040-.050$ | 1.568 | . 060 | . $040-.050$ | 1.575 | . 355 | . $100-.125$ | 1.585 | . 375 | . $070-.090$ | 1.600 | . 508 | . $010-.135$ | 1.609 | 1.468 | . 048 - . 062 |
| 1.562 | . 906 | . $040-.050$ | 1.568 | . 675 | . $005-.010$ | 1.575 | . 393 | . $120-.135$ | 1.585 | 1.000 | . $032-.050$ | 1.600 | . 510 | . $010-.020$ | 1.609 | 1.475 | . 005 - . 010 |
| 1.562 | . 925 | . $030-.060$ | 1.568 | . 692 | . $060-.080$ | 1.575 | . 473 | . $000-.010$ | 1.585 | 1.007 | . $010-.030$ | 1.600 | . 515 | . $010-.020$ | 1.610 | 1.110 | . $015-.030$ |
| 1.562 | . 932 | . $050-.075$ | 1.568 | 1.031 | . $110-.130$ | 1.575 | . 477 | . $005-.010$ | 1.585 | 1.120 | . $005-.015$ | 1.600 | . 530 | . $005-.010$ | 1.610 | 1.148 | . 090 - . 105 |
| 1.562 | . 937 | . $100-.125$ | 1.568 | 1.110 | . $050-.070$ | 1.575 | . 502 | . $020-.030$ | 1.585 | 1.209 | . $025-.040$ | 1.600 | . 625 | . $020-.040$ | 1.610 | 1.200 | . $020-.030$ |
| 1.562 | . 938 | . $015-.025$ | 1.568 | 1.347 | . $005-.010$ | 1.575 | . 503 | . $000-.010$ | 1.585 | 1.256 | . $025-.040$ | 1.600 | . 627 | . 000 - . 020 | 1.610 | 1.251 | . $015-.030$ |
| 1.562 | . 939 | . $030-.050$ | 1.568 | 1.420 | . $005-.010$ | 1.575 | . 504 | . $100-.125$ | 1.585 | 1.260 | . $015-.030$ | 1.600 | . 630 | . $010-.020$ | 1.610 | 1.259 | . 005 - . 010 |
| 1.562 | . 945 | . $070-.090$ | 1.569 | . 361 | . $040-.060$ | 1.575 | . 564 | . $010-.020$ | 1.585 | 1.359 | . $050-.062$ | 1.600 | . 634 | . $105-.125$ | 1.610 | 1.275 | . $100-.125$ |
| 1.562 | . 996 | . $062-.090$ | 1.569 | . 504 | . $070-.090$ | 1.575 | . 591 | . $050-.060$ | 1.586 | . 141 | . $060-.090$ | 1.600 | . 715 | . $105-.120$ | 1.610 | 1.309 | . $005-.010$ |
| 1.562 | . 997 | . $020-.030$ | 1.569 | . 589 | . $005-.030$ | 1.575 | . 599 | . $005-.010$ | 1.586 | 1.265 | . $020-.030$ | 1.600 | . 751 | . $005-.010$ | 1.610 | 1.325 | . $030-.050$ |
| 1.562 | 1.001 | . $120-.134$ | 1.569 | . 756 | . $105-.125$ | 1.575 | . 630 | . $005-.010$ | 1.586 | 1.290 | . $005-.010$ | 1.600 | . 754 | . $010-.020$ | 1.610 | 1.358 | . $050-.070$ |
| 1.562 | 1.002 | . $120-.134$ | 1.569 | . 807 | . $090-.105$ | 1.575 | . 643 | . $070-.090$ | 1.587 | . 469 | . $010-.020$ | 1.600 | . 765 | . $050-.060$ | 1.610 | 1.404 | . 070 - . 090 |
| 1.562 | 1.008 | . $040-.060$ | 1.569 | . 884 | . $105-.125$ | 1.575 | . 708 | . $105-.125$ | 1.588 | . 700 | . $050-.070$ | 1.600 | . 800 | . $005-.010$ | 1.610 | 1.422 | . $020-.035$ |
| 1.562 | 1.032 | . $083-.105$ | 1.569 | 1.030 | . $025-.040$ | 1.575 | . 709 | . $015-.030$ | 1.588 | 1.006 | . $005-.010$ | 1.600 | . 827 | . $005-.010$ | 1.611 | 1.135 | . 000 - . 010 |
| 1.562 | 1.063 | . $015-.025$ | 1.569 | 1.140 | . $070-.090$ | 1.575 | . 712 | . $040-.060$ | 1.588 | 1.118 | . $105-.120$ | 1.600 | . 874 | . $040-.060$ | 1.611 | 1.410 | . $010-.020$ |
| 1.562 | 1.128 | . $030-.048$ | 1.569 | 1.187 | . $040-.060$ | 1.575 | . 789 | . $025-.040$ | 1.588 | 1.248 | . $020-.035$ | 1.600 | . 878 | . $025-.040$ | 1.612 | 1.135 | . $005-.020$ |
| 1.562 | 1.140 | . $050-.070$ | 1.569 | 1.285 | . $010-.020$ | 1.575 | . 794 | . $005-.010$ | 1.589 | . 505 | . $025-.040$ | 1.600 | . 885 | . $030-.040$ | 1.612 | 1.280 | . $015-.035$ |
| 1.562 | 1.155 | . $015-.032$ | 1.569 | 1.320 | . $015-.030$ | 1.575 | 827 | . $040-.060$ | 1.590 | . 490 | . $090-.125$ | 1.600 | . 925 | . $080-.100$ | 1.612 | 1.316 | . $030-.05$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | $\begin{aligned} & \text { Thickness } \\ & \text { From } \end{aligned}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | D. | I.D. | $\begin{aligned} & \text { Thickness } \\ & \text { From } \\ & \text { To } \end{aligned}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.612 | 1. | . $010-.020$ | 1. | . 319 | . 025 - . 036 | 1.625 | . 422 | . $040-.060$ | 1.6 | . 780 | . $010-.020$ | 1.638 | . 554 | . $010-.020$ | 50 | . 503 | 005-. 060 |
| 1.612 | 1.499 | . $005-.010$ | 1.621 | . 758 | . $050-.075$ | 1.625 | . 430 | . $100-.125$ | 1.626 | 1.007 | . $025-.040$ | 1.638 | 1.020 | . $030-.050$ | 1.650 | 504 | .010-. 020 |
| 1.612 | 1.510 | . $005-.010$ | 1.621 | 1.265 | . $005-.010$ | 1.625 | . 465 | . $015-.030$ | 1.626 | 1.125 | . $040-.060$ | 1.638 | 1.262 | . $005-.050$ | 1.650 | 563 | . $005-.020$ |
| 1.613 | . 315 | . $025-.040$ | 1.621 | 1.275 | . $020-.040$ | 1.625 | . 475 | . $105-.135$ | 1.626 | 1.134 | . $005-.010$ | 1.638 | 1.375 | . $105-.125$ | 1.650 | 620 | . $015-.125$ |
| 1.613 | . 778 | . $020-.040$ | 1.621 | 1.317 | . $025-.042$ | 1.625 | . 498 | . $005-.010$ | 1.626 | 1.187 | . $005-.040$ | 1.638 | 1.515 | . $015-.030$ | 1.650 | 625 | . $005-.020$ |
| 1.6 | 1.124 | . $090-.100$ | 1.621 | 1.480 | . $025-.035$ | 1.625 | . 500 | 025-. 080 | 1.6 | 1.321 | . $050-.075$ | 1.639 | . 677 | . $005-.010$ | 1.650 | 626 | . $020-.030$ |
| 1.613 | 1.312 | . $015-.030$ | 1.622 | 41 | . $075-.090$ | 1.625 | . 504 | . $005-.010$ | 1.626 | 1.377 | . $025-.040$ | 1.639 | 37 | . $060-.080$ | 1.650 | 629 | . 005 -. 010 |
| 1.6 | 45 | . $070-.090$ | 1.622 | 07 | . $036-.048$ | 1.625 | . 508 | . $005-.042$ | 1.626 | 1.402 | . $005-.010$ | 1.639 | . 990 | . $010-.020$ | 1.650 | 630 | 010-. 020 |
| 1.614 | 29 | . $005-.010$ | 1.622 | 45 | . $100-.125$ | 1.625 | 14 | . $005-.010$ | 1.627 | . 173 | . $010-.020$ | 1.639 | 1.310 | . $080-.100$ | 1.650 | . 634 | . 20 - . 040 |
| 1.614 | . 69 | . $020-.030$ | 1.622 | . 767 | . $120-.156$ | 1.625 | . 531 | . $100-.125$ | 1.627 | . 31 | . $015-.030$ | 1.639 | 1.376 | . $0005-.010$ | 1.650 | 686 | . 062 - . 080 |
| 1.614 | . 884 | . $040-.060$ | 1.622 | . 894 | . $090-.120$ | 1.625 | . 535 | . $010-.030$ | 1.627 | . 380 | . $040-.060$ | 1.640 | . 645 | . $005-.010$ | 1.650 | . 689 | . $156-.187$ |
| 1.6 | 1.001 | . $005-.010$ | 1.6 | . 992 | . $025-.040$ | 1.6 | . 536 | . $080-.100$ | 1.62 | . 38 | . $090-.125$ | 1.640 | 750 | . $005-.010$ | 1.650 | 750 | . 156 - . 190 |
| 1.614 | 1.189 | . $025-.040$ | 1.622 | 1.161 | . $040-.050$ | 1.625 | . 540 | . $010-.060$ | 1.627 | . 555 | . $156-.187$ | 1.640 | 1.000 | . $005-.010$ | 1.650 | . 755 | . $010-.020$ |
| 1.614 | 1.251 | . $005-.010$ | 1.622 | 1.188 | . $050-.100$ | 1.625 | . 542 | . $090-.120$ | 1.627 | 62 | . $062-.080$ | 1.640 | 1.082 | . $156-.187$ | 1.650 | 1.010 | . $090-.105$ |
| 1.614 | 1.280 | . $020-.040$ | 1.622 | 1.250 | . $020-.040$ | 1.625 | . 563 | . $025-.042$ | 1.627 | . 693 | . $105-.135$ | 1.640 | 1.373 | . $010-.035$ | 1.650 | 1.094 | . $040-.060$ |
| 1.6 | 1.281 | . $010-.020$ | 1.622 | 1.261 | . $050-.070$ | 1.6 | . 564 | 050-. 075 | 1.627 | . 816 | . $025-.042$ | 40 | 1.399 | . $015-.030$ | 1.650 | . 181 | . $025-.060$ |
| 1.614 | 1.339 | . $015-.030$ | 1.622 | 1.312 | . $060-.070$ | 1.625 | . 565 | . $010-.125$ | 1.627 | . 876 | . $015-.030$ | 1.640 | 1.440 | . $005-.010$ | 1.650 | 1.250 | . $005-.030$ |
| 1.614 | 1.381 | . $010-.020$ | 1.622 | 1.357 | . $015-.030$ | 1.625 | . 566 | . $100-.125$ | 1.627 | 1.006 | . $105-.125$ | 1.640 | 1.440 | . $015-.030$ | 1.650 | 1.252 | . $105-.156$ |
| 1.615 | . 316 | . $010-.020$ | 1.622 | 1.364 | . $020-.040$ | 1.625 | . 571 | . $015-.030$ | 1.627 | 1.125 | . $080-.104$ | 1.640 | 1.442 | . $050-.070$ | 1.650 | 1.253 | . $020-.030$ |
| 1.615 | . 500 | . $050-.070$ | 1.623 | . 255 | . $080-.104$ | 1.625 | . 614 | . $015-.030$ | 1.627 | 1.130 | . $005-.010$ | 1.641 | 1.044 | . $036-.060$ | 1.650 | 1.262 | . $005-.010$ |
| 1.615 | . 629 | . $090-.100$ | 1.623 | . 511 | . $090-.105$ | 1.625 | . 625 | . $156-.190$ | 1.627 | 1.181 | . $080-.100$ | 1.642 | . 682 | . $105-.135$ | 1.650 | 1.321 | . $100-.125$ |
| 1.615 | . 877 | . $050-.075$ | 1.6 | 97 | . $080-.104$ | 1. | . 633 | . $060-.090$ | 1.627 | 1.250 | . $005-.010$ | 1.642 | 1.039 | . $005-.010$ | 1.650 | 1.328 | . $005-.010$ |
| 1.615 | 1.000 | . $050-.075$ | 1.623 | . 775 | . $005-.010$ | 1.6 | . 634 | . $100-.125$ | 1.627 | 1.260 | . $005-.010$ | 1.642 | 1.330 | . $050-.080$ | 1.650 | 1.399 | . $050-.070$ |
| 1.6 | 1.407 | . 020 - . 040 | 1.6 | 82 | . $062-.080$ | 1. | 40 | . $005-.010$ | 1.627 | 1.267 | . $005-.030$ | 1.643 | . 678 | . $080-.104$ | 1.650 | 1.413 | . $015-.025$ |
| 1.615 | 1.41 | . $040-.060$ | 1.623 | . 891 | . $005-.010$ | 1.625 | . 643 | . $170-.190$ | 1.627 | 1.278 | . $005-.010$ | 1.643 | . 755 | . $050-.080$ | 1.650 | 1.430 | . $770-.090$ |
| 1.615 | 1.450 | . $005-.010$ | 1.6 | 1.000 | . $080-.100$ | 1. | . 656 | . $010-.020$ | 1.6 | 1.302 | . $010-.020$ | 1.643 | 1.329 | . $050-.070$ | 51 | 276 | . $030-.040$ |
| 1.615 | 1.456 | . $010-.020$ | 1.62 | 1.032 | . $050-.070$ | 1.625 | . 657 | . $035-.050$ | 1.627 | 1.320 | . $025-.040$ | 1.644 | . 911 | . $025-.040$ | 1.651 | . 690 | . $005-.010$ |
| 1.616 | . 752 | . $075-.100$ | 1.62 | 1.063 | . $050-.080$ | 1.6 | . 688 | . $100-.120$ | 1.627 | 1.378 | . $050-.070$ | 1.644 | . 914 | . $030-.050$ | 1.651 | . 818 | . $040-.060$ |
| 1.616 | 1.382 | . $005-.010$ | 1.623 | 1.064 | . $050-.075$ | 1.625 | . 754 | . $050-.075$ | 1.628 | . 129 | . $050-.070$ | 1.644 | . 990 | . $040-.060$ | 1.651 | 1.251 | . $005-.010$ |
| 1.616 | 1.390 | . $100-.120$ | 1.6 | 1.188 | . $060-.090$ | 1.625 | . 755 | . $090-.105$ | 1.628 | . 32 | . $080-.105$ | 1.644 | 1.039 | . $015-.030$ | 1.651 | 1.300 | . $015-.025$ |
| 1.617 | . 417 | . $005-.010$ | 1.62 | 1.208 | . $025-.040$ | 1.625 | . 760 | . $100-.125$ | 1.628 | 420 | . $156-.187$ | 1.644 | 1.310 | . $070-.090$ | 1.651 | 1.413 | . $020-.030$ |
| 1.617 | . 498 | . 080 - . 120 | 1.62 | 1.257 | . 110 - | 1.6 | . 765 | . $090-.120$ | 1.628 | . 50 | . $090-.120$ | 1.644 | 1.328 | . $075-.090$ | 1.652 | . 562 | . $005-.020$ |
| 1.617 | . 500 | . $010-.020$ | 1.62 | 1.375 | . $005-.015$ | 1.62 | . 768 | . $020-.040$ | 1.628 | . 810 | . $040-.060$ | 1.644 | 1.388 | . $090-.110$ | 1.652 | . 786 | . $070-.090$ |
| 1.617 | . 626 | . 048 - . 062 | 1.6 | 1.410 | . $005-.015$ | 1. | 770 | . $050-.075$ | 1.628 | 1.137 | . $005-.010$ | 1.644 | 1.405 | . $040-.060$ | 1.653 | 473 | . $005-.010$ |
| 1.617 | . 751 | . $020-.040$ | 1.623 | 1.456 | . $025-.040$ | 1.625 | . 772 | . $005-.010$ | 1.628 | 1.358 | . $030-.050$ | 1.644 | 1.458 | . $020-.040$ | 1.653 | 474 | . $020-.030$ |
| 1.617 | . 805 | . $040-.060$ | 1.6 | 1.481 | . 025 - | 1. | . 781 | . $100-.135$ | 1.628 | 1.386 | . $005-.010$ | 1.644 | 1.528 | . $030-.050$ | 1.653 | 475 | 005-. 010 |
| 1.617 | 1.060 | . $050-.070$ | 1.62 | . 311 | . $105-.125$ | 1.625 | . 791 | . $030-.050$ | 1.628 | 1.387 | . $010-.040$ | 1.645 | . 625 | . $015-.050$ | 1.653 | 492 | . $090-.125$ |
| 1.617 | 1.258 | . 025 - . 0 | 1.6 | . 408 | . $010-.020$ | 1. | 97 | . $080-.100$ | 1.6 | . 240 | . $015-.030$ | 1.645 | 82 | . $020-.040$ | 1.653 | 502 | . 005 - . 010 |
| 1.617 | 1.390 | . $030-.050$ | 1.62 | 40 | . $040-.060$ | 1.625 | . 816 | . $090-.120$ | 1.629 | . 28 | . $015-.030$ | 1.645 | . 956 | . $105-.125$ | 1.653 | 631 | . $005-.010$ |
| 1.618 | . 107 | . $110-.130$ | 1.62 | . 621 | . $050-.070$ | 1.625 | 65 | . $100-.125$ | 1.629 | 530 | . $100-.125$ | 1.645 | 1.073 | . $005-.010$ | 1.653 | . 633 | . $020-.040$ |
| 1.618 | . 256 | . $100-.125$ | 1.62 | . 626 | . $010-.040$ | 1.625 | . 875 | . $090-.125$ | 1.629 | . 592 | . $020-.030$ | 1.645 | 1.250 | . $140-.160$ | 1.653 | 1.273 | . $050-.060$ |
| 1.6 | . 651 | . $040-.060$ | 1.6 | 1 | . 050 - | 1. | 82 | . $060-.070$ | 1.6 | 1.125 | . $015-.025$ | 1.645 | 1.328 | . $060-.080$ | 1.653 | 1.27 | . $550-.070$ |
| 1.618 | . 690 | . $015-.030$ | 1.62 | 95 | . $015-.030$ | 1.62 | . 932 | . $005-.012$ | 1.62 | 1.31 | . $005-.010$ | 1.645 | 1.398 | . $005-.010$ | 1.653 | 1.326 | . $070-.090$ |
| 1.6 | 9 | . $030-.050$ | 1. | 5 | . 040 - . | 1.625 | 37 | . $070-.090$ | 1.6 | 1.331 | . $025-.040$ | 1.646 | 1.236 | . $030-.050$ | 1.6 | 78 | . 990 -. 105 |
| 1.618 | . 963 | . $110-.130$ | 1.624 | . 906 | . $100-.125$ | 1.625 | . 999 | . $005-.032$ | 1.629 | 1.388 | . $020-.030$ | 1.646 | 1.411 | . $015-.030$ | 1.653 | 1.416 | . $070-.090$ |
| 1.618 | 1.010 | . $105-.125$ | 1.624 | . 917 | . $030-.050$ | 1.625 | 1.000 | . $040-.060$ | 1.630 | . 231 | . $050-.070$ | 1.646 | 1.427 | . $015-.030$ | 1.6 | 1.481 | - - . 060 |
| 1.618 | 1.035 | . $060-.090$ | 1.624 | 1.005 | . $040-.060$ | 1.625 | 1.000 | . $080-.090$ | 1.630 | . 243 | . $110-.135$ | 1.646 | 1.435 | . $070-.090$ | 1.653 | 1.486 | . $030-.050$ |
| 1.618 | 1.134 | . $005-.010$ | 1.6 | 1.015 | . $050-.100$ | 1.6 | 1.004 | . $040-.060$ | 1.630 | . 320 | . $100-.125$ | 1.646 | 1.460 | . $015-.025$ | 1.654 | . 128 | . 10 - . 020 |
| 1.618 | 1.180 | . $060-.080$ | 1.624 | 1.021 | . $060-.090$ | 1.625 | 1.009 | . $040-.060$ | 1.630 | . 422 | . $140-.160$ | 1.646 | 1.525 | . $000-.010$ | 1.654 | 475 | . $010-.020$ |
| 1.618 | 1.382 | . $020-.030$ | 1.62 | 1.032 | . $020-.040$ | 1. | 1.010 | . $005-.010$ | 1.630 | . 828 | . 005 - . | 1.647 | 619 | . $010-.020$ | 1.654 | 632 | . $010-.020$ |
| 1.619 | . 838 | . $040-.060$ | 1.624 | 1.083 | . $100-.120$ | 1.625 | 1.016 | . $020-.036$ | 1.630 | . 890 | . $025-.042$ | 1.647 | . 621 | . $025-.040$ | 1.654 | 639 | . $090-.105$ |
| 1.6 | . 937 | . $060-.070$ | 1.6 | 1.100 | . $550-.070$ | 1.625 | 1.032 | . $100-.125$ | 1.630 | 1.007 | . $083-.120$ | 1.647 | . 722 | . $005-.010$ | 1.654 | 91 | . $000-.010$ |
| 1.619 | 1.470 | . $010-.020$ | 1.624 | 1.129 | . $062-.080$ | 1. | 1.062 | . $120-.134$ | 1.630 | 1.061 | . 042 -. 062 | 1.647 | 1.053 | . $010-.020$ | 1.654 | . 20 | . $005-.010$ |
| 1.620 | . 297 | . $080-.105$ | 1.6 | 135 | . $015-.030$ | 1.625 | 1.125 | . 005 -. 135 | 1.6 | 1.153 | . $025-.040$ | 1.64 | 1.310 | . $050-.070$ | 1.654 | 834 | . 005 - . 050 |
| 1.620 | . 408 | . $005-.010$ | 1.624 | 1.141 | . $005-.010$ | 1.6 | 1.127 | . $005-.010$ | 1.630 | 1.200 | . 125 - . 156 | 1.647 | 1.426 | . $005-.010$ | 1.654 | . 886 | . $070-.090$ |
| 1.620 | 18 | . 005 | 1.6 | 1.182 | . $020-.040$ | 1.625 | 1.130 | .090-. 125 | 1.6 | 1.274 | . $005-.010$ | 1.648 | 408 | . $062-.080$ | 1.654 | 1.050 | . $880-.100$ |
| 1.620 | 43 | . $005-.010$ | 1.6 | 1.187 | . $100-.125$ | 1.6 | 1.134 | . $032-.042$ | 1. | 1.283 | . $020-.040$ | 1.648 | . 543 | . $040-.060$ | 1.654 | 1.265 | . $050-.070$ |
| 1.620 | . 530 | . 005 - . 0 | 1.6 | 1.205 | . $050-.070$ | 1.625 | 1.220 | . $050-.075$ | 1.6 | 1.330 | . $040-.060$ | 1.648 | 1.008 | . $010-.020$ | 1.6 | 1.272 | . 010 - . 020 |
| 1.620 | . 585 | . $090-.120$ | 1.624 | 1.218 | . $020-.035$ | 1.6 | 1.250 | . $015-.030$ | 1.630 | 1.489 | . $030-.040$ | 1.648 | 1.194 | . $090-.105$ | 1.654 | 1.419 | . $020-.040$ |
| 1.620 | . 592 | . $012-.020$ | 1.624 | 1.260 | . $005-.010$ | 1.62 | 1.255 | . $100-.125$ | 1.630 | 1.490 | . $040-.060$ | 1.648 | 1.270 | . $020-.030$ | 1.654 | 1.420 | . $005-.010$ |
| 1.620 | . 644 | . $005-.010$ | 1.624 | 1.268 | . $050-.070$ | 1.6 | 1.256 | . $030-.050$ | 1.630 | 1.503 | . $015-.030$ | 1.648 | 1.403 | . $005-.010$ | 1.655 | . 203 | . $050-.075$ |
| 1.620 | . 647 | . 005 - . 010 | 1.624 | 1.329 | . $005-.020$ | 1.62 | 1.281 | . $040-.060$ | 1.63 | 1.010 | . $010-.020$ | 1.648 | 1.515 | . $040-.050$ | 1.655 | 473 | . $000-.010$ |
| 1.620 | . 713 | . $005-.010$ | 1.624 | 1.357 | . $010-.025$ | 1.625 | 1.287 | . $005-.010$ | 1.631 | 1.378 | . $005-.010$ | 1.649 | . 055 | . $005-.010$ | 1.655 | . 629 | . $005-.010$ |
| 1.620 | . 759 | . $040-.060$ | 1.624 | 1.376 | . $005-.010$ | 1.625 | 1.296 | . $075-.083$ | 1.631 | 1.438 | . $020-.035$ | 1.649 | . 505 | . $005-.010$ | 1.655 | 633 | .020-. 040 |
| 1.620 | . 812 | . $005-.010$ | 1.624 | 1.378 | . $005-.010$ | 1.625 | 1.303 | . $025-.042$ | 1.631 | 1.503 | . $050-.070$ | 1.649 | . 562 | . $010-.020$ | 1.655 | . 651 | . $080-.105$ |
| 1.620 | . 884 | . $005-.010$ | 1.624 | 1.406 | . $090-.110$ | 1.625 | 1.305 | . $005-.010$ | 1.632 | . 513 | . $040-.060$ | 1.649 | . 621 | . $030-.050$ | 1.655 | . 771 | . $020-.030$ |
| 1.620 | . 909 | . $005-.010$ | 1.624 | 1.442 | . $010-.020$ | 1.625 | 1.328 | . $060-.080$ | 1.632 | . 565 | . $005-.010$ | 1.649 | 1.296 | . $005-.010$ | 1.655 | . 905 | . $050-.070$ |
| 1.620 | . 920 | . $010-.020$ | 1.625 | . 125 | . $020-.040$ | 1.62 | 1.339 | . $050-.075$ | 1.632 | 1.202 | . $030-.050$ | 1.649 | 1.366 | . $060-.080$ | 1.655 | . 985 | . $015-.030$ |
| 1.620 | . 940 | . $100-.125$ | 1.625 | . 137 | . $040-.060$ | 1.625 | 1.375 | . $020-.070$ | 1.633 | . 501 | . $015-.030$ | 1.649 | 1.449 | . $050-.070$ | 1.655 | 1.063 | . $030-.050$ |
| 1.620 | . 963 | . $120-.134$ | 1.625 | . 172 | . $040-.060$ | 1.625 | 1.382 | . $090-.105$ | 1.633 | . 828 | . $005-.010$ | 1.649 | 1.499 | . $050-.070$ | 1.655 | 1.125 | . $020-.030$ |
| 1.620 | 1.120 | . $110-.135$ | 1.625 | . 199 | . $050-.075$ | 1.625 | 1.396 | . $080-.100$ | 1.634 | 1.202 | . $030-.050$ | 1.649 | 1.501 | . $010-.020$ | 1.655 | 1.179 | . 005 - . 020 |
| 1.620 | 1.122 | . $010-.020$ | 1.625 | . 231 | . $105-.125$ | 1.625 | 1.398 | . $005-.025$ | 1.635 | . 787 | . $020-.030$ | 1.650 | . 051 | . $015-.030$ | 1.655 | 1.395 | . $005-.010$ |
| 1.620 | 1.140 | . $070-.095$ | 1.625 | . 266 | . $005-.010$ | 1.625 | 1.406 | . $070-.090$ | 1.635 | . 998 | . $050-.075$ | 1.650 | . 132 | . $010-.020$ | 1.655 | 1.412 | . $005-.010$ |
| 1.620 | 1.144 | . $050-.070$ | 1.625 | . 330 | . $005-.010$ | 1.625 | 1.437 | . $060-.080$ | 1.635 | 1.162 | . $050-.070$ | 1.650 | . 377 | . $030-.050$ | 1.655 | 1.440 | . $030-.050$ |
| 1.620 | 1.190 | . $060-.090$ | 1.625 | . 344 | . $060-.080$ | 1.626 | . 251 | . $050-.070$ | 1.635 | 1.326 | . $020-.040$ | 1.650 | . 411 | . $015-.025$ | 1.655 | 1.541 | . $005-.010$ |
| 1.620 | 1.261 | . $015-.030$ | 1.625 | . 362 | . $005-.010$ | 1.626 | . 504 | . $010-.020$ | 1.635 | 1.432 | . $050-.070$ | 1.650 | . 424 | . $100-.125$ | 1.656 | 1.101 | . $120-.156$ |
| 1.620 | 1.311 | . $005-.010$ | 1.625 | . 375 | . $032-.105$ | 1.626 | . 509 | . $105-.135$ | 1.636 | . 411 | . $105-.120$ | 1.650 | . 440 | . $010-.020$ | 1.656 | 1.223 | . $090-.105$ |
| 1.620 | 1.383 | . $005-.010$ | 1.625 | . 395 | . $105-.125$ | 1.626 | . 516 | . $050-.060$ | 1.636 | 1.250 | . $040-.060$ | 1.650 | . 441 | . $005-.010$ | 1.656 | 1.344 | . $050-.070$ |
| 1.620 | 1.385 | . $050-.070$ | 1.625 | . 406 | . $050-.070$ | 1.626 | . 562 | . $005-.010$ | 1.636 | 1.377 | . $062-.090$ | 1.650 | . 449 | . $010-.020$ | 1.656 | 1.390 | . $030-.050$ |
| 1.620 | 1.470 | . $020-.030$ | 1.625 | . 412 | . $062-.090$ | 1.626 | 757 | . $010-.015$ | 1.637 | 1.314 | . $050-.062$ | 1.650 | . 500 | . $005-.010$ | 1.656 | 1.437 | . $040-.060$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}$ | O.D. | I.D. | Thickness* | O.D. | I.D. | Thickness* <br> From | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | $\underset{\substack{\text { From } \\ \text { Finess } \\ \text { To }}}{*}$ | D. | I.D. | Choose Any Thickness* From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.656 | 1.581 | . $005-.010$ | 1.680 | 500 | . $010-.105$ | 1.690 | 125 | . $020-.040$ | 1.700 | 1.542 | . $010-.020$ | 1.720 | 655 | . $025-.040$ | 1.734 | 1.536 | . $015-.030$ |
| 1.657 | . 345 | . $005-.010$ | 1.680 | . 605 | . $040-.060$ | 1.690 | 410 | . $105-.125$ | 1.701 | . 560 | . $010-.020$ | 1.720 | . 718 | . $005-.010$ | 1.735 | 113 | . $030-.050$ |
| 1.657 | . 352 | . $005-.010$ | 1.680 | . 712 | . $040-.060$ | 1.690 | 1 | . $050-.070$ | 1.701 | 1.004 | . $005-.010$ | 1.720 | . 760 | . $105-.125$ | 1.735 | 378 | . $030-.050$ |
| 1.657 | 1.126 | . $005-.010$ | 1.680 | . 768 | . $040-.060$ | 1.690 | . 890 | . $080-.104$ | 1.701 | 1.266 | . $015-.030$ | 1.720 | 1.000 | . $060-.083$ | 1.735 | 896 | . $080-.105$ |
| 1.657 | 1.135 | . $090-.110$ | 1.680 | . 79 | . 042 - . 062 | 1.690 | 1.163 | . $040-.050$ | 1.701 | 1.385 | . $030-.050$ | 1.720 | 1.225 | . $008-.015$ | 1.735 | 1.130 | . $030-.050$ |
| 1.657 | 1.182 | . $100-.120$ | 1.680 | . 813 | . $040-.060$ | 1.690 | 1.187 | . $020-.040$ | 1.701 | 1.450 | . $040-.060$ | 1.720 | 1.400 | . $015-.030$ | 1.735 | 1.259 | . $125-.156$ |
| 1.657 | 1.212 | . $025-.040$ | 1.6 | . 856 | . $040-.060$ | 1.6 | 1.303 | . $030-.050$ | 1.702 | 208 | . $040-.060$ | 1.7 | 1.46 | . $010-.020$ | 1.735 | 1.265 | . $015-.030$ |
| 1.658 | 1.182 | . $010-.015$ | 1.680 | . 895 | . $040-.060$ | 1.690 | 1.378 | . $030-.060$ | 1.702 | . 820 | . $080-.100$ | 1.72 | 1.306 | . $050-.075$ | 1.735 | 1.399 | . $005-.010$ |
| 1.658 | 1.229 | . $005-.010$ | 1.6 | . 927 | . $040-.060$ | 1.690 | 1.559 | . $005-.010$ | 1.7 | . 82 | . $156-.190$ | 1.7 | 1.408 | . $005-.010$ | 1.735 | 38 | . $075-.090$ |
| 1.659 | . 754 | . $025-.040$ | 1.680 | . 965 | . $040-.060$ | 1.691 | . 772 | . $010-.020$ | 1.702 | 1.000 | . $010-.020$ | 1.721 | 1.514 | . $020-.030$ | 1.735 | 1.513 | . $093-.105$ |
| 1.659 | 1.518 | . $050-.062$ | 1.68 | 1.102 | . $030-.050$ | 1.691 | 1.083 | . $005-.010$ | 1.702 | 1.12 | . $050-.070$ | 1.7 | 417 | . $005-.010$ | 1.735 | 1.565 | 005-. 010 |
| 1.660 | . 375 | . $050-.070$ | 1.680 | 1.195 | . $090-.120$ | 1.691 | 1.300 | . $050-.060$ | 1.703 | . 114 | . $005-.015$ | 1.722 | . 752 | . $045-.060$ | 1.736 | 475 | . $005-.010$ |
| 1.660 | . 634 | . $010-.020$ | 1.680 | 1.249 | . $040-.060$ | 1.691 | 1.477 | . $005-.010$ | 1.703 | 1.320 | . $050-.075$ | 1.722 | 1.515 | . $060-.080$ | 1.736 | 1.149 | . $030-.060$ |
| 1.660 | 73 | . $070-.090$ | 1.680 | 1.372 | . $010-.025$ | 1.691 | 1.563 | . $005-.010$ | 1.703 | 1.386 | . $005-.010$ | 1.723 | . 265 | . $050-.083$ | 1.736 | 1.253 | . $060-.080$ |
| 1.660 | . 96 | . $010-.020$ | 1.680 | 1.430 | . $005-.010$ | 1.692 | . 885 | . $080-.100$ | 1.704 | . 11 | . $005-.010$ | 1.723 | . 354 | . $060-.080$ | 1.737 | . 350 | . $015-.030$ |
| 60 | 1.188 | . $005-.010$ | 1.680 | 1.450 | . $032-.060$ | 1.693 | . 803 | . $040-.060$ | 1.704 | . 169 | . $010-.025$ | 1.723 | . 686 | . $110-.130$ | 1.737 | 401 | . 005 - . 010 |
| 1.660 | 1.250 | . $015-.030$ | 1.68 | . 196 | . $005-.010$ | 1.693 | 1.122 | . $010-.020$ | 1.705 | 1.250 | . $005-.012$ | 1.723 | 1.415 | . $020-.040$ | 1.737 | 1.501 | . $040-.060$ |
| 1.660 | 1.354 | . $015-.030$ | 1.68 | . 690 | . $120-.160$ | 1.694 | . 723 | . $005-.010$ | 1.705 | 1.418 | . $015-.030$ | 1.723 | 1.513 | . $070-.090$ | 1.737 | 1.502 | . $005-.010$ |
| 1.660 | 1.375 | . $090-.120$ | 1.68 | . 89 | . $050-.070$ | 1.694 | . 984 | . $005-.010$ | 1.706 | 439 | . $040-.060$ | 1.724 | . 375 | . $040-.060$ | 1.738 | 771 | . $015-.025$ |
| 1.660 | 1.389 | . $090-.105$ | 1.681 | 1.034 | . $105-.125$ | 1.694 | 1.260 | . $090-.110$ | 1.706 | . 586 | . $070-.090$ | 1.724 | 1.195 | . $060-.080$ | 1.738 | . 882 | . $090-.105$ |
| 1.660 | 1.390 | . $110-.130$ | 68 | 1.193 | . $020-.040$ | 1.694 | 1.499 | . $025-.040$ | 1.706 | . 77 | . $070-.090$ | 1.7 | 1.350 | . $040-.062$ | 1.738 | 991 | . $010-.020$ |
| 1.661 | 1.141 | . $080-.100$ | 1.681 | 1.300 | . $040-.060$ | 1.694 | 1.500 | . $005-.015$ | 1.707 | . 780 | . $005-.010$ | 1.725 | 1.410 | . $005-.010$ | 1.738 | 1.249 | . $005-.010$ |
| 1.661 | 1.194 | . $025-.042$ | 1.681 | 1.372 | . $005-.020$ | 1.695 | . 203 | . $040-.060$ | 1.707 | 1.002 | . $105-.135$ | 1.726 | 1.134 | . $050-.070$ | 1.738 | 1.257 | . $005-.020$ |
| 1.661 | 1.359 | . $105-.125$ | 1.681 | 1.400 | . $005-.010$ | 1.695 | . 314 | . $040-.060$ | 1.708 | . 381 | . $060-.080$ | 1.726 | 1.385 | . $030-.050$ | 1.738 | 1.260 | . $070-.090$ |
| 1.661 | 1.381 | . $005-.010$ | 1.682 | 1.016 | . $060-.080$ | 1.695 | . 998 | . $005-.010$ | 1.708 | 1.247 | . $005-.020$ | 1.727 | 1.623 | . $020-.035$ | 1.738 | 1.548 | . $005-.015$ |
| 1.662 | 1.375 | . $040-.060$ | 1.683 | . 819 | . $010-.020$ | 1.695 | 1.010 | . $100-.125$ | 1.708 | 1.311 | . $030-.050$ | 1.728 | . 878 | . $100-.125$ | 1.739 | 1.114 | 030-. 050 |
| 1.6 | 1.410 | . $040-.125$ | 1.68 | . 91 | . 010 -. 02 | 1.695 | 1.537 | . $060-.075$ | 1.708 | 1.312 | . $050-.075$ | 1.728 | 1.509 | . $060-.080$ | 1.739 | 1.302 | . $020-.040$ |
| 1.663 | . 340 | . $005-.010$ | 1.683 | 1.006 | . $050-.075$ | 1.696 | 1.002 | . $060-.083$ | 1.709 | . 391 | . $005-.015$ | 1.729 | . 870 | . $020-.040$ | 1.739 | 1.446 | . $040-.060$ |
| 1.6 | 1.291 | . $020-.040$ | 1.68 | 1.29 | . $090-.10$ | 1.696 | 1.200 | . $020-.040$ | 1.70 | . 76 | . $156-.187$ | 1.72 | 1.361 | . $020-.040$ | 1.740 | 362 | . $050-.070$ |
| 1.663 | 1.298 | . $060-.090$ | 1.684 | 1.188 | . $005-.010$ | 1.696 | 1.397 | . $005-.010$ | 1.710 | . 760 | . $100-.125$ | 1.729 | 1.475 | . $005-.010$ | 1.740 | 501 | . $025-.040$ |
| 1. | 1.471 | . $015-.030$ | 1.684 | 1.38 | .025-.040 | 1.696 | 1.452 | . $080-.105$ | 1.710 | 1.093 | . $015-.035$ | 1.730 | . 632 | . $005-.010$ | 1.740 | 503 | .070-. 090 |
| 1.665 | 1.256 | . $050-.070$ | 1.684 | 1.442 | . $005-.010$ | 1.697 | . 453 | . $100-.125$ | 1.710 | 1.345 | . $005-.010$ | 1.730 | . 748 | . $005-.010$ | 1.740 | . 765 | . $032-.060$ |
| 1. | 1.437 | . 07 | 1.6 | 1.5 | . 0 | 1.697 | 61 | . $090-.125$ | 1.7 | 1.399 | . $010-.020$ | 1.730 | 1.000 | . $080-.105$ | 1.740 | 878 | 125 |
| 1.665 | 1.471 | . $010-.016$ | 1.684 | 1.562 | . $040-.050$ | 1.697 | 1.308 | . $105-.125$ | 1.711 | 1.143 | . $156-.187$ | 1.730 | 1.300 | . $060-.070$ | 1.740 | 1.008 | . $050-.060$ |
| 1. | 1.58 | . 000 - . 010 | 1.685 | . 340 | . 025 -. 0 | 1.697 | 1.328 | . $005-.010$ | 1.71 | 1.300 | . $050-.070$ | 1.730 | 1.330 | . $010-.050$ | 1.740 | 1.058 | . $060-.080$ |
| 1.666 | . 895 | . $005-.008$ | 1.68 | . 425 | . $050-.083$ | 1.697 | 1.338 | . $010-.020$ | 1.711 | 1.497 | . $020-.040$ | 1.730 | 1.353 | . $005-.010$ | 1.740 | 1.199 | . $025-.040$ |
| 1. | 1.400 | . 005 - . 010 | 1.6 | . 495 | . 032 - . 0 | 1. | . 131 | . $015-.030$ | 1.712 | . 90 | . $025-.040$ | 1.7 | 1.3 | . $040-.060$ | 1.740 | 1.236 | . $105-.125$ |
| 1.668 | 1.010 | . 042 -. 060 | 1.68 | . 782 | . $020-.040$ | 1.698 | . 453 | . $100-.125$ | 1.712 | 1.617 | . $005-.010$ | 1.730 | 1.478 | . $010-.020$ | 1.740 | 1.244 | . $005-.010$ |
| 1. | 1.1 | . 005 -. 010 | 1.6 | 1.0 | . 032 - . 0 | 1. | . 502 | . $015-.030$ | 1.713 | 1.1 | . $050-.070$ | 1.730 | 1. | . $040-.060$ | 1.740 | 1.260 | . $010-.060$ |
| 1.668 | 1.264 | . $005-.010$ | 1.685 | 1.070 | . $040-.050$ | 1.698 | . 626 | . $010-.020$ | 1.713 | 1.500 | . $050-.070$ | 1.730 | 1.541 | . $015-.030$ | 1.740 | 1.261 | . $006-.012$ |
| 1. | . 987 | . 00 | 1.6 | 1.1 | . 010 - . 02 | 1. | . 715 | . $090-.105$ |  | 1.408 | . $050-.062$ | 1.731 | 476 | . $005-.010$ | 1.740 | 1.313 | . $062-.093$ |
| 1.670 | . 635 | . $005-.010$ | 1.68 | 1.26 | . $062-.080$ | 1.698 | . 753 | . $060-.090$ | 1.714 | 1.409 | . $050-.070$ | 1.731 | . 748 | . $015-.030$ | 1.740 | 1.380 | . $090-.110$ |
| 1.6 | 1.009 | . $100-.135$ | 1.6 | 1.300 | . $050-.060$ | 1.6 | . 760 | . $080-.100$ | 1.7 | 1.5 | . $025-.042$ | 1.731 | . 828 | . $090-.105$ | 1.740 | 1.530 | . $005-.010$ |
| 1.670 | 1.060 | . $020-.040$ | 1.68 | 1.360 | . $020-.030$ | 1.698 | 1.449 | . $005-.010$ | 1.714 | 1.541 | . $040-.060$ | 1.731 | 85 | . $070-.090$ | 1.740 | 1.531 | . $015-.030$ |
| 1.6 | 1.131 | . $070-.080$ | 1.6 | 1.56 | . $032-.050$ | 1.699 | . 625 | . $015-.030$ | 1.714 | 1.613 | . $005-.010$ | 1.731 | . 866 | . $080-.100$ | 1.740 | 1.535 | . $040-.060$ |
| 1.6 | 1.255 | . $025-.042$ | 1.68 | 1.568 | . 040 - . 0 | 1.699 | . 754 | . $010-.020$ | 1.715 | 185 | . $060-.080$ | 1.731 | . 881 | . $040-.060$ | 1.740 | 1.600 | . $005-.010$ |
| 1.670 | 1.314 | . 005 - . 010 | 1.6 | . 3 | . 020 - . 0 | 1.699 | . 949 | . $050-.060$ | 1.715 | . 18 | . $020-.030$ | 1.731 | 1.135 | . $005-.010$ | 1.740 | 1.609 | . $020-.040$ |
| 1.67 | 1.380 | . $030-.050$ | 1.68 | . 34 | . 050 - . 07 | 1.699 | 1.404 | . $005-.010$ | 1.715 | . 950 | . $050-.080$ | 1.731 | 1.195 | . $025-.040$ | 1.741 | 1.010 | . $025-.040$ |
| 1.670 | 1.417 | . $005-.010$ | 1.686 | . 35 | . 005 - . 01 | 1.699 | 1.503 | . $015-.030$ | 1.715 | 1.033 | . $060-.080$ | 1.731 | 1.255 | . $040-.050$ | 1.741 | 1.239 | . $030-.050$ |
| 1.670 | 1.420 | . $020-.040$ | 1.686 | 1.070 | . 005 | 1.700 | . 125 | . $100-.125$ | 1.715 | 1.513 | . $015-.030$ | 1.731 | 1.497 | . $030-.050$ | 1.742 | . 198 | . $050-.075$ |
| 1.671 | . 922 | . $005-.010$ | 1.68 | 1.19 | . $015-.030$ | 1.700 | . 204 | . $100-.125$ | 1.715 | 1.551 | . $005-.010$ | 1.731 | 1.585 | . $010-.020$ | 1.742 | 1.020 | . $020-.060$ |
| 1.6 | 1.152 | . $030-.050$ | 1.68 | 1.270 | . $015-.030$ | 1.700 | 206 | . $100-.120$ | 1.716 | . 405 | . $090-.120$ | 1.732 | . 186 | . $010-.020$ | 1.742 | 1.459 | . $010-.020$ |
| 1.671 | 1.200 | . $075-.105$ | 1.6 | 1.383 | . 016 -. 02 | 1.700 | 364 | . $100-.125$ | 1.716 | 72 | . $050-.075$ | 1.732 | 473 | . $005-.010$ | 1.742 | 1.512 | . $060-.070$ |
| 1.672 | . 87 | . 105 | 1.68 | 1.560 | . 005 -. 010 | 1.7 | 00 | . $005-.020$ | 1.716 | . 953 | . $050-.070$ | 1.732 | . 545 | . $005-.010$ | 1.742 | 1.555 | . $050-.070$ |
| 1.672 | 1.198 | . $005-.010$ | 1.687 | . 255 | . $080-.104$ | 1.700 | . 502 | . $005-.010$ | 1.716 | 1.312 | . $020-.040$ | 1.732 | . 630 | . $005-.010$ | 1.743 | . 315 | . $010-.032$ |
| 1.6 | 1.198 | . $015-.030$ | 1.687 | . 37 | . $030-.0$ | 1.700 | . 505 | . $010-.020$ | 1.717 | . 410 | . $075-.090$ | 1.732 | . 631 | . $010-.020$ | 1.743 | . 505 | . $015-.020$ |
| 1.672 | 1.515 | . $005-.010$ | 1.687 | . 406 | . $105-.135$ | 1.700 | . 578 | . $005-.010$ | 1.717 | . 758 | . $040-.060$ | 1.732 | . 695 | . $007-.012$ | 1.743 | 511 | . $005-.010$ |
| 1.673 | . 714 | . $005-.010$ | 1.687 | 84 | . 060 - . 0 | 1.700 | . 579 | . $090-.100$ | 1.717 | 1.186 | . $015-.030$ | 1.732 | . 748 | . $005-.030$ | 1.743 | . 532 | . $100-.125$ |
| 1.674 | 1.150 | . $040-.060$ | 1.687 | . 562 | . $005-.020$ | 1.700 | . 585 | . $135-.156$ | 1.717 | 1.619 | . $015-.030$ | 1.732 | . 750 | . $070-.080$ | 1.743 | 1.220 | . $020-.030$ |
| 1.675 | . 250 | . $005-.010$ | 1.687 | . 634 | . $030-.050$ | 1.700 | . 631 | . $005-.020$ | 1.718 | . 360 | . $050-.070$ | 1.732 | . 993 | . $005-.010$ | 1.743 | 1.225 | . $015-.030$ |
| 1.675 | . 771 | . $060-.075$ | 1.687 | . 756 | . $030-.050$ | 1.700 | . 726 | . $005-.010$ | 1.718 | . 630 | . $015-.030$ | 1.732 | 1.257 | . $040-.060$ | 1.743 | 1.339 | . $090-.105$ |
| 1.675 | . 800 | . 042 -. 075 | 1.687 | . 893 | . 005 -. 010 | 1.700 | . 755 | . $005-.010$ | 1.718 | . 656 | . $100-.125$ | 1.732 | 1.338 | . $040-.060$ | 1.743 | 1.503 | . $020-.030$ |
| 1.675 | . 855 | . $005-.010$ | 1.687 | 1.226 | . $030-.050$ | 1.700 | . 860 | . $090-.105$ | 1.718 | . 705 | . $135-.156$ | 1.732 | 1.387 | . $025-.040$ | 1.743 | 1.536 | . $040-.060$ |
| 1.675 | 1.285 | . $060-.080$ | 1.687 | 1.312 | . $030-.040$ | 1.700 | . 938 | . $135-.156$ | 1.718 | 1.130 | . $060-.083$ | 1.732 | 1.420 | . $020-.040$ | 1.744 | 1.254 | . $020-.040$ |
| 1.676 | . 096 | . $030-.050$ | 1.687 | 1.520 | . $060-.070$ | 1.700 | . 990 | . $030-.040$ | 1.718 | 1.187 | . $100-.125$ | 1.732 | 1.429 | . $010-.020$ | 1.744 | 1.322 | . $010-.020$ |
| 1.677 | 1.141 | . $030-.050$ | 1.687 | 1.534 | . $005-.010$ | 1.700 | 1.000 | . $060-.083$ | 1.718 | 1.402 | . $005-.010$ | 1.732 | 1.623 | . $020-.040$ | 1.744 | 1.398 | . $020-.040$ |
| 1.677 | 1.198 | . $005-.010$ | 1.688 | . 385 | . $070-.090$ | 1.700 | 1.187 | . $010-.020$ | 1.719 | . 481 | . $090-.110$ | 1.732 | 1.630 | . $010-.020$ | 1.744 | 1.447 | . $030-.050$ |
| 1.677 | 1.499 | . $020-.030$ | 1.68 | . 635 | . $015-.03$ | 1.700 | 1.190 | . $020-.080$ | 1.719 | . 999 | . $040-.060$ | 1.733 | . 634 | . $010-.020$ | 1.744 | 1.503 | . $020-.040$ |
| 1.678 | . 717 | . $020-.030$ | 1.688 | . 686 | . $100-.125$ | 1.700 | 1.192 | . $100-.125$ | 1.719 | 1.063 | . $030-.050$ | 1.733 | . 992 | . $015-.030$ | 1.744 | 1.505 | . $030-.105$ |
| 1.678 | . 756 | . $105-.125$ | 1.688 | 1.090 | . $070-.090$ | 1.700 | 1.223 | . $050-.075$ | 1.719 | 1.133 | . $100-.125$ | 1.733 | 1.257 | . $030-.050$ | 1.744 | 1.567 | . $005-.010$ |
| 1.678 | . 769 | . $025-.040$ | 1.688 | 1.097 | .030-. 050 | 1.700 | 1.250 | . $005-.012$ | 1.719 | 1.275 | . $070-.090$ | 1.733 | 1.357 | . $040-.050$ | 1.745 | . 125 | . $032-.060$ |
| 1.678 | 1.342 | . $080-.100$ | 1.68 | 1.257 | . 015 -. 030 | 1.700 | 1.340 | . $005-.010$ | 1.719 | 1.378 | . $050-.070$ | 1.733 | 1.506 | . $050-.075$ | 1.745 | 162 | . $015-.030$ |
| 1.679 | . 897 | . $156-.188$ | 1.68 | 1.262 | . $050-.075$ | 1.700 | 1.380 | . $005-.010$ | 1.719 | 1.400 | . $020-.030$ | 1.733 | 1.575 | . $010-.020$ | 1.745 | . 195 | . $005-.012$ |
| 1.679 | . 951 | . $040-.060$ | 1.688 | 1.406 | . $040-.060$ | 1.700 | 1.385 | . $040-.060$ | 1.719 | 1.555 | . $0005-.010$ | 1.734 | . 253 | . $105-.125$ | 1.745 | . 315 | . $060-.080$ |
| 1.679 | 1.050 | . $005-.010$ | 1.688 | 1.432 | . $030-.050$ | 1.700 | 1.389 | . $005-.010$ | 1.719 | 1.592 | . $030-.050$ | 1.734 | . 924 | . $005-.010$ | 1.745 | . 503 | . $100-.125$ |
| 1.679 | 1.182 | . $040-.060$ | 1.688 | 1.507 | . $040-.060$ | 1.700 | 1.400 | . $040-.060$ | 1.720 | . 217 | . $040-.070$ | 1.734 | 1.257 | . $100-.115$ | 1.745 | . 505 | . $105-.125$ |
| 1.679 | 1.365 | . $015-.030$ | 1.689 | . 517 | . $075-.105$ | 1.700 | 1.451 | . $005-.010$ | 1.720 | . 250 | . $042-.062$ | 1.734 | 1.257 | . $120-.140$ | 1.745 | . 636 | . $005-.010$ |
| 1.679 | 1.375 | . $005-.010$ | 1.689 | . 940 | . $090-.125$ | 1.700 | 1.504 | . $030-.050$ | 1.720 | . 257 | . $070-.080$ | 1.734 | 1.382 | . $070-.090$ | 1.745 | . 640 | . $020-.030$ |
| 1.679 | 1.389 | . $040-.060$ | 1.689 | 1.230 | . $100-.125$ | 1.700 | 1.510 | . $050-.070$ | 1.720 | . 265 | . $052-.083$ | 1.734 | 1.399 | . $005-.010$ | 1.745 | . 647 | . $005-.010$ |
| 1.680 | . 250 | 010-. 035 | 1.689 | 1.376 | . $020-.030$ | 1.700 | 1.515 | . $012-.020$ | 1.720 | . 503 | . $005-.010$ | 1.73 | 1.451 | . $005-.010$ | 1.745 | . 695 | . $100-.125$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. |  | D. | D. |  | O.D. | I.D. |  | O.D | I.D. |  | D. | I.D. |  | .D. | D. | $\begin{aligned} & \text { ess } \\ & \text { An }^{\star} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | . $050-.070$ |  |  | . $010-.020$ |  |  | . $080-.100$ |  | . 825 | . $090-.105$ |  | 1.443 | . $090-.105$ |  |  | 5 |
| 1.7 | 1.073 | . 010 | 1. | . 781 | . $050-.075$ | 1.75 | . 204 | . $105-.125$ | 1.75 | 830 | . $005-.010$ | 1.7 | 1.450 | . $040-.060$ | 1.757 | 252 | 80 |
| 1.745 | 1.101 | 15-. 030 | 1.748 | . 785 | . $100-.125$ | 1.750 | . 220 | 50 | 1. | . 832 | . $050-.070$ | 1.750 | 1.471 | 75 | ( | 29 | . $100-.125$ |
| 1.7 | 1.1 | . 01 | 1. | . 875 | . $020-.040$ | 1.750 | . 2 | . 060 | 1. | . 876 | . 030 | 1.750 | 1.500 | . $025-.040$ | 1.757 | 1.437 | . 05 |
| 1.745 | 1. | . $010-.020$ | 1.748 | . 878 | 10 | 1.750 | . 250 | 50 | 1. | . 878 | . $006-.016$ | 50 | 1. | . $005-.010$ | 58 | 562 | . $005-.010$ |
| 1. | 1. | 005 | 1.748 | . 906 | . $050-.070$ | 1.750 | . 251 | 05 | 1.750 | . 885 | 00 | 1.750 | 1.527 | 40 | 8 | . 476 | . $050-.070$ |
| 1.745 | 1. | . 015 -. 030 | 1.748 | 1.019 | . $060-.083$ | 1.750 | . 252 | 5 | 1. | . 906 | 5 | 1.750 | 1.531 | 80 | O | . 445 | . $015-.030$ |
| 1.7 | 1.1 | . 020 | 1. | 1. | 05 | 1.750 | . 256 | . $080-.104$ | 1.75 | . 907 | . $110-.130$ | 1.750 | 1.532 | 025-. 045 | 1.760 | 631 | . 10 |
| 1.745 | 1. | . 025 -. 040 | 1.748 | 1.060 | . 010 - . 020 | 1.750 | . 262 | . 02 | 1.750 | . 920 | . $030-.104$ | 1.750 | 1.550 | 15 | 60 | . 767 | . 007 - . 016 |
| 1.7 | 1.3 | . $005-.010$ | 1.7 | 1.072 | . 005 | 1.750 | . 270 | . $120-.135$ | 1.750 | 937 | . $100-.125$ | 50 | 1.565 | . $005-.010$ | 1.760 | 1.140 | . 007 |
| 1.745 | 1.448 | . $020-.030$ | 1 | 1.136 | . 75 - . 090 | 1.7 | 72 | . $010-.020$ | 1.7 | . 943 | . $060-.080$ | 1.750 | 1.566 | . $005-.010$ | 1.76 | 1.270 | . 020 - . 040 |
|  | 1. | . 05 | 1.74 | 1. | . $040-.060$ |  | . 320 | 100 | 1.750 | . 950 | 105-. 160 | 1.750 | 1.5 | 010-. 020 | 1.760 | . 286 | . 005 -. 010 |
| 1.745 | 1.560 | . $010-.020$ | 1.748 | 1. | 15-. 030 | 1.750 | . 342 | . $050-.080$ | 1.75 | . 95 | . 010 - . 020 | 1.7 | 1.58 | - 40 -. 060 | 1.761 | . 408 | .015-. 030 |
|  | 1.56 | . 01 |  | 1. | 70 |  | . 343 | 100 | 1.7 | 1.000 |  | 1.750 | 1.6 | . $020-.040$ |  | . 69 | . $080-.105$ |
| 1.746 | . 373 | . $060-.080$ | 1.748 | 1.299 | . $005-.010$ | 1.7 | . 365 | . $105-.125$ | 1.750 | 1.003 | . $050-.070$ | 1.751 | . 325 | . $005-.010$ | 1. | 408 | 15 |
| 1.7 | . 443 | 005 |  | 1.31 | 070 | 1.750 | . 375 | 090-. 125 | 1.750 | 1.00 | . $015-.187$ | 1.751 | . 451 | 105-. 125 | 1.762 | 538 |  |
| 1. | . 497 | . 025 | 1.748 | 1.320 | 40 | 1.7 | . 392 | 100 | 1.75 | 1.0 | . 050 | 1.7 | . 511 | . 005 - . 010 | 1.762 | 950 | . $140-.160$ |
|  | . 595 | . 005 |  |  | 25 |  | . 395 | 100-. 125 | 1.750 |  | . $050-.070$ | 1.751 | . 560 | . $010-.060$ | 1.762 | 1.388 | . 060 - . 080 |
| 1.746 | . 781 | . 100 - . | 1.748 | 1.380 | . $20-.040$ | 1. | . 396 | 090 | 1.750 | 1.0 | . 156 - . 188 | 1.75 | 626 | . 025 - | 1.763 | . 505 | . 40 |
| 1.746 | . 906 | . $100-.125$ | 1.7 | 1. | . $15-.030$ | 1.7 | . 398 | . $005-.010$ | 1.750 | 1.016 | . $050-.070$ | 1.751 | 628 | 100-. 125 | 1.763 | . 547 | . $090-.105$ |
| 6 | 1.001 | . $040-.062$ | 1.7 | 1.5 | . $330-.050$ | 1.7 | . 401 | 090 | . 75 | 1.0 | . $005-.02$ | 1.751 | 629 | . $030-.050$ | 1.763 | 1.126 | 160 |
|  | 1.0 | . $075-.090$ |  |  | . 062 -. 083 |  | . 406 | . $070-.090$ | 1.750 | 1. | . $005-.125$ | 1.751 | . 720 | 156 | 1.764 | . 453 | 40 |
|  | 1.066 | . $005-.010$ | 1.748 | 1.650 | . $05-.010$ | 1. | . 407 | 156 | 1.750 | 1.0 | . 010 - . 020 | 1.75 | . 890 | . $105-.135$ | 1.764 | . 504 | 25 |
|  | 1.133 | . $040-.060$ |  | . 100 | 0 |  | . 410 | 00-. 125 | 1.750 | 1.03 | . $135-.156$ | 1.7 | 1.00 | . $105-.125$ |  | 514 | . $105-.134$ |
| 1.746 | 1.141 | . $005-.010$ | 1.74 | . 141 | . $060-.080$ | 1. | . 436 | . $150-.187$ | 1.750 | 1.0 | . $062-.083$ | 1.751 | 1.01 | . $005-.010$ | 1.764 | 950 | .110-. 130 |
|  | 1. | . $060-.080$ |  |  | . $105-.125$ |  | . 437 | . $060-.120$ |  |  | . $050-.070$ |  | 1. | . $050-.075$ |  | 1.268 | . $060-.090$ |
| 1. | 1.190 | . 090 | 1.7 | . 270 | . $075-.090$ | 1. | . 438 | 015 | 1. | 1. | 00 | 1.75 | 1.13 | . $050-.075$ | 1.7 | 1.475 | . $080-.104$ |
|  | 1. | . $100-.125$ |  |  | . $050-.075$ |  | . 440 | . 005 -. 020 | 1.750 |  | . $030-.060$ | 1.751 | 1.198 | - | 1.765 | . 297 | . 042 - . 060 |
| 1. | 1.320 | . 005 | 1.7 | . 335 | . $005-.010$ | 1. | . 445 | . 120 | 1. | 1. | . 05 | 1.75 | 1.26 | . $050-.070$ | 1.7 | 08 | . 042 - . 062 |
|  | 1. | . 05 | 1. | . 350 | -. |  | . 471 | . 1 | 1. |  | . 050 - | 1. | 1.265 | -. 070 |  | 394 | 5 |
| 1.7 | 1.505 | . 010 | 1.7 | 375 | . $005-.010$ | 1.7 | . 500 | 120 | 1.7 | 1. | . 00 | 1.7 | 1.290 | . $025-.040$ | 1.765 | 504 | 25 |
|  | 1.535 | . $060-.080$ |  |  | . $005-.010$ |  | . 504 | . $010-.060$ | 1. |  | . $110-.130$ | 1.7 | 1. | . $005-.010$ | 1.765 | 330 | . 008 - . 016 |
| 1.7 | 2 | . 025 | 1.74 |  | . $156-.187$ | 1. | . 505 | . 05 | 1.75 |  | . $100-.125$ | 1.75 | 1.405 | . $050-.075$ | 1.765 | 993 | 25 |
|  |  | . 00 |  |  | . $015-.025$ |  | . 508 | . $040-.060$ | 1.750 |  | . $010-.083$ | 1.751 | 1.434 | . $020-.040$ | 1.765 | 005 | . 010 - . 020 |
| 1.747 | . 31 | . 100 - . | 1.74 | . 534 | . $005-.010$ | 1.7 | . 510 | 048 | 1.750 | 1.130 | . $105-.125$ | 1.751 | 1.515 | . $005-.010$ | 1.765 | 1.024 | . $336-.060$ |
|  | . 333 | 0 |  |  |  |  | . 515 | 120-. 135 |  |  |  |  | 1.5 | . $020-.035$ |  | 1.044 | 05 |
| 1.7 |  | . 032 | 1.74 | . 701 | . 050 | 1.7 | . 516 | . $005-.010$ | 1.750 | 1. | 01 | 1.75 | 1.583 | . $025-.040$ | 1.76 | 1.350 | 50 |
|  | . 515 | . 00 |  |  | . $040-.060$ |  | . 531 | . $015-.125$ |  |  | . $060-.080$ |  |  | 10 |  | 1.361 | 70 |
| 1.747 | . 531 | . 015 |  | . 783 | . 005 |  | . 5 | . $050-.070$ | 1.750 |  | . $090-.120$ | 1.7 | . 34 | . $120-.140$ | 1.765 | 1.382 | . 062 -. 083 |
| 1.747 | . 543 | . 10 |  |  | . $070-.090$ | 1.750 | . 532 | . 100 | 1. | 1.170 | . $030-.048$ | 1 | . 375 | . $030-.050$ | 1.765 | 569 | . $020-.040$ |
| 1.747 | . 565 | 050 | 1.749 | 994 | 05 | 1.750 | . 53 | 105 | . 75 | 1.18 | .030-. 080 | 1.75 | . 38 | . $040-.060$ | 1.7 | 1.382 | 60 |
|  |  | . $050-.075$ |  | . 920 |  |  | . 535 | 10 | 1.750 |  | 10 |  | . 485 | 15 |  | . 850 | . $040-.060$ |
| 1.7 | . 626 | . 032 | 1. | . 93 | 20 |  | . 543 | . $040-.060$ | 1. |  | 005 | 1.7 | . 531 | . $005-.010$ | 1.7 | 1.607 | . $015-.030$ |
| 1. | . 701 | . 125 |  | 1.00 | . $025-.040$ |  | . 551 | . $060-.080$ | 1. | 1.193 | . 00 | 1.7 | 563 | . $110-.130$ | 1.768 | . 793 | . $005-.010$ |
| 1.747 | . 815 | . $010-.020$ | 1.7 | 1.001 | . $050-.070$ | 1.75 | . 562 | . $005-.187$ | 1.750 | 1.200 | . $090-.110$ | 1.752 | 640 | . $010-.020$ | 1.768 | 1.232 | . $005-.010$ |
| 1.7 | 5 | . $100-.125$ |  | 1.005 | . $125-.135$ |  | . 564 | . $010-.020$ | , | 1.2 | .015-.040 | 1.7 | 00 | . 025 - |  | 1.38 |  |
| 1.7 | . 892 | . 075 - . |  | 1.015 | . $015-.030$ |  | . 56 | . 105 | 1.75 | 1.25 | . $010-.030$ |  | . 90 | . $180-.199$ |  | 1.382 | . 05 |
| 1.7 | . 906 | . $120-.140$ |  | 1.020 | 5 |  | . 590 | 90 | 1. | 1.2 | . 010 - | 1.75 | . 910 | . $015-.030$ | 1.769 | . 406 | . $080-.104$ |
| 1.7 | . 908 | . 010 - . 02 |  | 1.031 | . $105-.135$ |  | . 623 | . 020 - . | 1.75 | 1.2 | . $005-.010$ | 1.75 | 1.000 | . $030-.060$ |  | . 641 | . |
| 1.7 | . 918 | . $070-.090$ | 1.749 | 1.038 |  | 1.75 | . 624 | 00 | 1 | 1.25 | . 020 - . | 1 | 1.0 | . 020 - | 1.7 | . 838 | . $040-.060$ |
|  | 1.006 | 110-. |  |  | . $90-.105$ |  | . 625 | 010-. | . | 1.25 | . 010 - . 020 |  | 1.06 | 100-. 125 | . 7 | 1.299 | . $050-.070$ |
|  | 1.03 | . $020-.040$ |  | 1.080 | . $050-.060$ |  | . 626 | 10 | , | 1.256 | . $090-.105$ |  | 1. | . 110 | 1.769 | 1.30 |  |
|  | 1.222 | , |  |  | . 125 |  | 627 | 005-. |  |  | 08 |  | 1.25 | . $020-.040$ |  | 1.391 | . 25 |
|  | 1.253 | . $005-.010$ | 1.749 | 1.125 |  |  | . 628 | . $005-.032$ |  | 1.26 | . $005-.042$ | 1.752 | 1.450 | . $080-.100$ | 1.770 | . 085 | . $030-.050$ |
|  | 1.255 | . $005-.025$ | 1.7 | 1.140 | . $030-.050$ |  | . 62 | . 005 -. 0 | 1.75 | 1.261 | . $040-.060$ | 1.752 | 1.453 | . $083-.120$ | 1.770 | 43 | . $005-.010$ |
|  | 1.309 | . $050-.075$ |  |  | . 080 - 100 |  | . 631 | .005-. 020 |  |  | , |  |  | . 080 | 70 | 781 | . $050-.070$ |
|  | 1.3 | . 0 |  |  | . 016 - . 025 |  |  | . 120 -. |  |  | 0 |  | 1.50 | . | 1.770 | . 78 | . 040 - . 060 |
|  | 1.340 | . $005-.010$ | 1.7 |  | . $125-.135$ |  | . 637 | 025 | . |  | . $040-.060$ | 1.75 | 1.51 | . 042 - . 062 | 1.770 | . 810 | . $030-.040$ |
|  | 1.376 | . 020 - . 030 |  |  | . 03 |  | . 641 | . 156 - . 190 | 1.75 |  | . $010-.020$ | 1.752 | 1.52 | . $070-.090$ | 1.770 | . 827 | - |
| 1.747 | 1.394 | . 042 -. | 1.74 | 1.255 | 40 |  | . 655 | . $100-.125$ | 1.75 | 1.318 | . $005-.008$ | 1.753 | . 343 | . $080-.104$ | 1.770 | 1.065 | . $050-.070$ |
|  | 1.395 | . 005 -. 010 |  |  |  |  |  | . $010-.060$ | 1.75 |  | . 005 - . | 1.753 | . 387 | . $040-.080$ | 1.770 | 1.181 | - . 020 |
|  | 1.449 | . 005 |  | 1.293 | . 156 - . 180 |  |  | . 040 | 1.750 | 1.3 | 03 | 1.75 | 75 | . $080-.100$ | 1.7 | 1.250 | 60 |
| 1.747 | 1.451 | . $015-.025$ |  |  | . 100 |  | . 660 | . $090-.105$ | 1.75 | 1.329 | . $030-.050$ | 1.753 | . 752 | . $105-.125$ | 1.770 | 1.265 | . $005-.010$ |
| 1.747 | 1.499 | . $015-.030$ |  |  | 10 |  | . 68 | . $050-.075$ | 1.750 | 1.351 | . $060-.080$ | 1.75 | 1.067 | . $005-.010$ | 1.7 | 1.542 | . $010-.020$ |
| 1.748 | . 116 | . $015-.030$ |  |  | . $005-.010$ | 1.750 | . 687 | . $005-.010$ | 1.750 | 1.353 | . $040-.060$ | 1.753 | 1.268 | . $005-.010$ | 1.770 | 1.565 | . $050-.070$ |
| 1.748 | . 256 | . 010 - . 020 | .7.7 | 1.499 | . $005-.010$ | 1.750 | . 688 | . $100-.125$ | 1.750 | 1.375 | . $005-.020$ | 1.75 | 1.313 | . $080-.100$ | 1.77 | 1.569 | . $020-.040$ |
| 1.748 | . 266 | . 042 -. 060 | 1.749 | 1.510 | . $010-.020$ |  | . 692 | . $005-.010$ | 1.75 | 1.383 | . $005-.010$ | 1.753 | 1.323 | . $0005-.010$ | 1.770 | 1.629 | . $015-.025$ |
| 1.748 | . 267 | . $030-.042$ | 1.7 | 1.568 | . $025-.040$ | 1.7 | . 703 | . $010-.020$ | 1.750 | 1.384 | . $015-.025$ | 1.753 | 1.385 | . $005-.008$ | 1.77 | 257 | . 050 - . 070 |
| 1.748 | . 278 | . $005-.010$ |  |  |  |  | . 733 | . $015-.025$ | 1.750 | 1.385 | . $100-.125$ | 1.753 | 1.564 | . $050-.070$ | 1.771 | 433 | . $105-.125$ |
| 1.748 | . 281 | . 048 -. 062 |  |  |  | 1.750 | . 749 | . $050-.070$ | 1.750 | 1.386 | . $005-.010$ | 1.754 | . 894 | . $100-.125$ | 1.771 | . 812 | . $020-.030$ |
|  | . 315 | . 062 -. 083 |  |  |  |  | 50 | 100-. 156 | 1.750 | 1.389 | . $060-.080$ | 1.754 | 1.254 | . $062-.083$ | 1.771 | 1.332 | - . 105 |
| 1.748 | . 395 | . 010 - . 030 |  |  |  |  |  | . $090-.110$ | 1.750 | 1.394 | . $090-.120$ | 1.754 | 1.375 | . $105-.125$ | 1.771 | 1.378 | . 005 -. 020 |
| 1.748 | . 495 | . $020-.030$ |  |  |  | 1.7 | . 754 | . $015-.030$ | 1.75 | 1.398 | . $032-.050$ | 1.754 | 1.387 | . $020-.030$ | 1.771 | 1.397 | . $005-.010$ |
| 1.748 | . 562 | . $100-.125$ |  |  |  | 1.750 | . 755 | . 005 - . 010 | 1.750 | 1.400 | . $005-.050$ | 1.755 | . 186 | . $060-.080$ | 1.772 | 473 | . $005-.010$ |
| 1.748 | . 627 | . $060-.080$ |  |  |  | 1.750 | . 755 | . $060-.090$ | 1.750 | 1.410 | . $005-.020$ | 1.755 | . 257 | . $040-.060$ | 1.772 | . 501 | . $010-.025$ |
| 1.748 | . 752 | . $005-.030$ | 1.750 | . 27 | . $005-.010$ | 1.750 | . 758 | . $0005-.010$ | 1.750 | 1.411 | . $008-.015$ | 1.755 | . 281 | . $080-.100$ | 1.772 | 1.313 | . $050-.060$ |
| 1.748 | . 756 | . $005-.050$ | 1.750 | . 150 | . $040-.060$ | 1.750 | . 780 | . $156-.187$ | 1.750 | 1.420 | . $070-.090$ | 1.755 | . 322 | . $050-.070$ | 1.772 | 1.360 | . $005-.010$ |
| 1.748 | . 759 | . $020-.030$ | 1.750 | . 155 | . $040-.080$ | 1.750 | . 812 | . $042-.156$ | 1.750 | 1.435 | . $005-.040$ | 1.755 | . 906 | . $040-.062$ | 1.772 | 1.361 | . $005-.010$ |
| 1.748 | . 765 | . $050-.070$ | 1.750 | . 194 | . $075-.100$ | 1.750 | . 815 | . $005-.030$ | 1.750 | 1.436 | . $120-.134$ | 1.755 | 1.285 | . $060-.080$ | 1.772 | 1.470 | . $015-.025$ |
| . 748 | 767 | 100 | . 750 | 195 | . 030 - . | 1.750 | . 82 | . $100-.125$ | 1.750 | 1.438 | 040-. 060 | 1.75 | 1.536 | . $050-.070$ | 1.77 | . 20 | 050 - |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. | Choose Any <br> Thickness* | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.773 | . 471 | . 130 | 1.797 | 1.687 | . $020-.030$ | 806 | 1.660 | . $005-.010$ | 1.8 | . 410 | . $070-.110$ | 1.840 | 1.269 | . $040-.060$ | 1.850 | 1.391 | . $010-.020$ |
| 1.773 | . 50 | . $005-.020$ | 1.7 | 96 | . $030-.050$ | 1.806 | 1.690 | . $030-.050$ | 1.81 | . 52 | . $010-.020$ | 1.840 | 1.336 | . $050-.075$ | 1.850 | 1.438 | . $100-.120$ |
| 1.773 | 1.023 | . $050-.070$ | 1.798 | . 629 | . $005-.010$ | 1.807 | . 166 | . $035-.050$ | 1.815 | . 772 | . $100-.125$ | 1.840 | 1.343 | . $010-.020$ | 1.850 | 1.570 | . $020-.050$ |
| 1.773 | 1.149 | . $050-.070$ | 1.79 | . 931 | . $050-.075$ | 1.807 | . 461 | . $050-.075$ | 1.815 | . 775 | . $125-.135$ | 1.840 | 1.424 | . $050-.075$ | 1.850 | 1.581 | . $005-.010$ |
| 1.773 | 1.386 | . $070-.090$ | 1.798 | 1.076 | . $005-.010$ | 1.807 | 1.007 | . $050-.070$ | 1.815 | 1.024 | . $020-.040$ | 1.840 | 1.425 | . $065-.080$ | 1.850 | 1.640 | . $005-.010$ |
| 1.773 | 1.500 | . $010-.020$ | 1.798 | 1.1 | . $105-.125$ | 1.807 | 1.209 | . $090-.105$ | 1.815 | 1.192 | . $080-.100$ | 0 | 1.479 | . $040-.060$ | 850 | 1.685 | .015-. 025 |
| 1.774 | . 127 | . $015-.030$ | 1.798 | 1.255 | . $100-.125$ | 1.807 | 1.223 | . $005-.010$ | 1.815 | 1.523 | . $015-.030$ | 1.840 | 1.519 | . $040-.060$ | 1.851 | 1.505 | . $025-.040$ |
| 1.77 | 1.182 | . $040-.060$ | 1.7 | . 096 | . $030-.050$ | 1.807 | 1.438 | . $040-.060$ | 1.816 | . 751 | . $010-.020$ | 1.840 | 1.600 | . $010-.020$ | 1.851 | 1.590 | . $005-.012$ |
| 1.774 | 1.362 | . $005-.010$ | 1.799 | . 180 | . $030-.050$ | 1.807 | 1.518 | . $030-.060$ | 1.816 | 1.338 | . $020-.030$ | 1.840 | 1.683 | . $020-.040$ | 1.851 | 1.630 | . $005-.025$ |
| 1.77 | 1.48 | . $020-.030$ | 1.7 | . 377 | . $005-.010$ | 1.808 | . 690 | . $030-.050$ | 1.818 | . 631 | . $020-.030$ | 1.841 | . 377 | . $110-.130$ | 1.852 | . 290 | . $020-.030$ |
| 1.775 | 1.275 | . $100-.130$ | 1.799 | . 753 | . $042-.060$ | 1.808 | 1.534 | . $010-.020$ | 1.818 | 1.065 | . $015-.030$ | 1.841 | 402 | . $040-.060$ | 1.852 | 560 | . $070-.090$ |
| 1.775 | 1.51 | . $025-.040$ | 1.799 | . 795 | . $036-.050$ | 1.809 | . 096 | . $040-.060$ | 1.81 | 1.40 | . 025 - . 040 | 1.8 | . 551 | . $105-.125$ | 1.852 | 629 | . $005-.010$ |
| 1.775 | 1.517 | . $020-.040$ | 1.799 | . 945 | . $100-.125$ | 1.809 | . 463 | . $025-.040$ | 1.818 | 1.406 | . $020-.030$ | 1.841 | 1.189 | . $015-.040$ | 1.852 | 1.165 | . $035-.045$ |
| 1.775 | 1.520 | . $025-.040$ | 1.7 | 1.020 | . $040-.060$ | 1.809 | 1.063 | . $093-.113$ | 1.818 | 1.49 | . 040 - . 060 | 1.8 | 1.404 | . $005-.010$ | 1.852 | 1.378 | . $005-.010$ |
| 1.776 | . 685 | . $005-.010$ | 1.799 | 1.029 | . $120-.135$ | 1.809 | 1.121 | . $105-.120$ | 1.818 | 1.502 | . $020-.030$ | 1.841 | 1.407 | . $005-.010$ | 1.852 | 1.524 | . $070-.090$ |
| 1.776 | . 752 | . 100 | 1.799 | 1.380 | . $050-.075$ | 1.809 | 1.437 | . 005 | 1.818 | 1.5 | 00 | 1.841 | 1.569 | . $005-.010$ | 52 | 1.590 | 15 |
| 1.776 | 1.235 | . $060-.080$ | 1.799 | 1.397 | . $015-.030$ | 1.810 | . 100 | . $020-.050$ | 1.819 | . 450 | . $010-.020$ | 1.842 | . 378 | . $100-.125$ | 1.854 | 1.658 | . $020-.030$ |
| 1.776 | 1.262 | . $060-.080$ | 1.800 | . 147 | . $080-.104$ | 1.810 | 67 | . $093-.125$ | 1.819 | 1.40 | . $020-.040$ | 1.842 | 640 | . $025-.040$ | 1.855 | 1.165 | . $070-.090$ |
| 1.776 | 1.452 | . $030-.050$ | 1.800 | 4 | . $050-.060$ | 1.810 | . 180 | . $015-.030$ | 1.819 | 1.580 | . $005-.008$ | 1.842 | . 828 | . $005-.010$ | 1.855 | 1.416 | . $030-.050$ |
| 1.776 | 1.576 | . $015-.025$ | 1.800 | . 195 | . $005-.010$ | 1.810 | . 756 | . $156-.190$ | 1.820 | 44 | . $010-.020$ | 1.842 | 1.098 | . $080-.100$ | 1.855 | 1.500 | . $125-.135$ |
| 1.777 | . 998 | . $010-.020$ | 800 | 96 | . $090-.105$ | 1.810 | . 824 | . $005-.010$ | 1.820 | . 630 | . $010-.020$ | 1.842 | 1.251 | . $090-.125$ | 1.856 | 1.263 | . 105 -. 125 |
| 1.777 | 1.110 | . $015-.030$ | 1.8 | 8 | . $050-.070$ | 1.810 | . 875 | . $040-.060$ | 1.820 | 1.013 | . $005-.010$ | 1.842 | 1.531 | . $040-.060$ | 57 | 86 | . $020-.030$ |
| 1.778 | . 199 | . $020-.040$ | 1.80 | . 473 | . $025-.040$ | 1.8 | 1.059 | . $090-.120$ | 1.820 | 1.450 | . $020-.090$ | 1.842 | 1.643 | . 025 - . 040 | 1.857 | 710 | . $090-.125$ |
| 1.778 | 1.682 | . $030-.050$ | 1.8 | . 475 | . $005-.020$ | 1.8 | 1.066 | . $040-.060$ | 1.820 | 1. | . $005-.010$ | 1.843 | . 316 | . $015-.030$ | 1.857 | 1.435 | . $005-.012$ |
| 1.779 | . 999 | . $050-.070$ | 1.80 | . 490 | . $090-.110$ | 1.810 | 1.130 | . $100-.125$ | 1.820 | 1.515 | . $005-.010$ | 1.843 | . 816 | . $025-.035$ | 1.858 | 1.340 | . $020-.030$ |
| 1.779 | 1.057 | . 005 - . 0 | 1.80 | 504 | . $005-.010$ | 1.8 | 1.464 | . 005 -. | 1.821 | 1.006 | . 050 | 1.843 | . 880 | . $005-.040$ | 58 | 1.360 | . $025-.040$ |
| 1.77 | 1.380 | . $010-.020$ | 1.80 | . 505 | . $005-.020$ | 1.8 | 1.518 | . $040-.062$ | 1.821 | 1.585 | . $020-.040$ | 1.843 | 1.188 | . $020-.050$ | 1.859 | . 389 | . $050-.075$ |
| 1.780 | . 250 | . $020-.032$ | 1.80 | 08 | . $005-.020$ | 1.8 | 1.583 | . $005-.060$ | 1.822 | 1.270 | . $040-.060$ | 1.843 | 1.381 | . $005-.010$ | 1.859 | . 818 | . $005-.010$ |
| 1.780 | . 509 | . $020-.040$ | 1.80 | . 510 | . $010-.021$ | 1.8 | . 275 | . $005-.010$ | 1.822 | 1.586 | . $030-.050$ | 1.843 | 1.455 | . 038 -. 060 | 1.859 | 1.435 | . $005-.010$ |
| 1.780 | . 720 | . $005-.0$ | 1.80 | 31 | . $010-.020$ | 1.8 | . 313 | . $050-.060$ | 1.823 | . 434 | . $050-.070$ | 1.843 | 1.456 | . $030-.050$ | 1.859 | 1.642 | . $060-.080$ |
| 1.780 | . 754 | . $030-.048$ | 1.800 | . 754 | . $005-.010$ | 1.811 | . 501 | . $030-.050$ | 1.823 | 1.066 | . $020-.040$ | 1.843 | 1.706 | . $020-.040$ | 1.860 | . 201 | . $050-.075$ |
| 1.780 | . 953 | . $120-.135$ | 1.800 | . 814 | . $010-.020$ | 1.8 | 1.013 | . $100-.125$ | 1.823 | 1.13 | . $010-.100$ | 1.844 | . 260 | . $105-.125$ | 1.860 | 620 | . $105-.125$ |
| 1.780 | 1.199 | . $005-.010$ | 1.80 | . 880 | . $010-.020$ | 1.8 | 1.132 | . $005-.010$ | 1.823 | 1.205 | . $020-.030$ | 1.844 | . 418 | . $010-.020$ | 1.860 | 631 | . $010-.020$ |
| 1.780 | 1.250 | . $015-.030$ | 1.80 | 92 | . $062-.083$ | 1.8 | 1.144 | . $020-.030$ | 1.823 | 1.250 | . $035-.050$ | 1.844 | . 816 | . $005-.010$ | 1.860 | 1.268 | . $025-.050$ |
| 1.780 | 1.343 | . $005-.010$ | 1.800 | . 900 | . $135-.156$ | 1.811 | 1.203 | . $050-.070$ | 1.824 | 1.083 | . $060-.080$ | 1.844 | 1.098 | . $050-.075$ | 1.860 | 1.280 | . $080-.100$ |
| 1.78 | 1.379 | . 040 | 1.80 | 006 | . 005 - . 0 | 1.8 | 1.314 | . $100-.125$ | 1.825 | 1.140 | . 000 - . 010 | 1.8 | 1.100 | . $030-.050$ | 860 | 1.345 | . $030-.040$ |
| 1.78 | 1.601 | . 070 - . 0 | 1.80 | . 968 | . 050 - . | 1.8 | 1.379 | . $005-.010$ | 1.827 | 1.320 | . $005-.010$ | 1.844 | 1.263 | . $005-.010$ | 1.860 | 1.445 | . $050-.075$ |
| 1.7 | 1.612 | . 030 - . 0 | 1.8 | . 992 | . 060 - . | 1.8 | 1.521 | . $025-.040$ | 1.827 | 1.320 | . 062 - . 090 | 1.8 | 1.624 | . $005-.010$ | 1.861 | 1.446 | . $005-.010$ |
| 1.780 | 1.691 | . $020-.030$ | 1.800 | 1.010 | . $120-.134$ | 1.811 | 1.540 | . $090-.120$ | 1.827 | 1.324 | . $090-.110$ | 1.845 | . 140 | . $040-.060$ | 1.862 | 1.510 | . $012-.025$ |
| 1.781 | . 936 | . $080-.105$ | 1.800 | 1.172 | . 080 | 1.812 | . 213 | . $010-.125$ | 1.827 | 1.481 | . $015-.025$ | 1.845 | . 39 | . $050-.070$ | 1.863 | . 650 | . $005-.010$ |
| 1.781 | 1.157 | . $020-.040$ | 1.80 | 1.173 | . $083-.120$ | 1.812 | . 246 | . $0005-.010$ | 1.828 | 1.420 | . $050-.060$ | 1.845 | . 661 | . $105-.125$ | 1.863 | . 819 | . $005-.010$ |
| 1.78 | 1.517 | . 015 - | 1.800 | 1.251 | . $010-.020$ | 1.812 | . 251 | . $005-.010$ | 1.829 | 1.520 | . $005-.010$ | 1.845 | 1.190 | . $105-.125$ | 3 | 1.361 | 130 |
| 1.782 | . 396 | . 005 - . 01 | 1.80 | 1.268 | . $020-.030$ | 1.812 | . 328 | . 156 - | 1.830 | . 97 | . $010-.020$ | 1.845 | 1.201 | . $020-.030$ | 1.863 | 1.375 | . $090-.110$ |
| 1.7 | 45 | . 005 - . 010 | 1.800 | 1.380 | . $005-.010$ | 1.812 | . 456 | . $060-.080$ | 1.830 | 1.059 | . $105-.125$ | 1.845 | 1.250 | . $040-.070$ | 1.863 | 50 | 05-. 125 |
| 1.783 | . 880 | . $010-.030$ | 1.800 | 1.380 | . $020-.040$ | 1.812 | . 629 | . $005-.010$ | 1.830 | 1.083 | . $080-.100$ | 1.845 | 1.312 | . $048-.075$ | 1.863 | 1.577 | . $005-.010$ |
| 1.7 | 1.136 | . $020-.040$ | 1.800 | 1.385 | . $005-.010$ | 1.812 | . 751 | . $156-.187$ | 83 | 1.46 | . $005-.010$ | 1.845 | 1.384 | . $015-.030$ | 1.864 | 1.482 | - . 010 |
| 1.78 | 1.330 | . $010-.020$ | 1.800 | 1.430 | . $040-.060$ | 1.812 | . 792 | . $035-.048$ | 1.830 | 1.53 | . $050-.070$ | 1.845 | 1.568 | . $025-.035$ | 1.865 | . 354 | . $070-.090$ |
| 1.7 | 1.616 | . $060-.080$ | 1.80 | 1.451 | . $015-.030$ | 1.812 | 1.062 | . $075-.100$ | 1.830 | 1.627 | . 042 - . 060 | 1.845 | 1.569 | . $005-.010$ | 1.865 | . 770 | . $050-.070$ |
| 1.785 | . 881 | . $050-.070$ | 1.800 | 1.500 | . $005-.020$ | 1.812 | 1.124 | . $050-.075$ | 1.831 | 1.20 | . $020-.030$ | 1.845 | 1.623 | . $005-.010$ | 1.865 | . 888 | . $050-.062$ |
| 1.785 | 1.084 | . $032-.048$ | 800 | 1.548 | . $005-.010$ | 1.812 | 1.130 | . $090-.125$ | 1.832 | . 156 | . $030-.048$ | 1.846 | . 792 | . $080-.120$ | 1.86 | 1.023 | . $100-.125$ |
| 1.785 | 1.264 | . $105-.115$ | . 800 | 1.562 | . $005-.010$ | 1.812 | 1.156 | . $080-.104$ | 1.832 | . 76 | . $015-.030$ | 1.846 | 1.312 | . $020-.030$ | 1.865 | 1.123 | . $100-.125$ |
| 1.786 | 1.360 | . $010-.020$ | 1.800 | 1.569 | . $025-.040$ | 1.812 | 1.188 | . $050-.080$ | 1.832 | . 765 | . $050-.070$ | 1.846 | 1.401 | . $050-.070$ | 1.865 | 1.134 | . $075-.100$ |
| 1.788 | . 330 | . $080-.100$ | . 80 | . 502 | . $005-.010$ | 1.812 | 1.300 | . $030-.050$ | 1.833 | 1.382 | . $050-.070$ | 1.846 | 1.441 | . $125-.156$ | 1.865 | 1.390 | . $040-.060$ |
| 1.78 | . 698 | . 050 | 1.801 | 505 | . 10 -. | 1. | 退 | . $010-.015$ | 1.833 | 1.589 | . $015-.030$ | 1.847 | . 375 | . $005-.010$ | 1.865 | 1.502 | . $025-.040$ |
| 1.788 | 1.124 | . $010-.015$ | 1.801 | . 751 | . $005-.010$ | 1.812 | 1.381 | . $050-.075$ | 1.834 | . 76 | . $020-.032$ | 1.847 | 1.442 | . $120-.135$ | 1.867 | . 315 | . $100-.125$ |
| 1.7 | 1.425 | . 075 - . 100 | 1.801 | 1.501 | . $050-.070$ | 1. | 402 | . $015-.030$ | 34 | 1.382 | . $000-.010$ | 1.848 | . 258 | . $005-.010$ | 1.867 | . 334 | . $040-.060$ |
| 1.788 | 1.586 | . $090-.105$ | 1.8 | 1.610 | . $020-.030$ | 1.8 | 1.410 | . $030-.050$ | 1.834 | 1.38 | . $005-.010$ | 1.848 | . 332 | . $050-.070$ | 1.867 | 1.387 | . $040-.060$ |
| 1.788 | 1.587 | . $050-.0$ | 1.801 | 1.611 | . $010-.020$ | 1.81 | 1.436 | . $040-.060$ | 1.83 | 1.38 | . $015-.030$ | 1.848 | . 485 | . $020-.040$ | 1.867 | 1.438 | . $100-.125$ |
| 1.788 | 1.605 | . $020-.040$ | 1.802 | . 425 | . $040-.060$ | 1.812 | 1.444 | . $040-.060$ | 1.834 | 1.574 | . $015-.030$ | 1.849 | . 375 | . $090-.105$ | 1.868 | . 897 | . $040-.060$ |
| 1.789 | . 761 | . $080-.125$ | 1.802 | 1.257 | . $005-.010$ | 1.812 | 1.445 | . $020-.040$ | 1.835 | . 255 | . $020-.030$ | 1.849 | 1.081 | . $060-.070$ | 1.868 | 1.063 | . $040-.060$ |
| 1.790 | . 620 | . $015-.125$ | 1.803 | . 712 | . $070-.090$ | 1.812 | 1.480 | . $050-.075$ | 1.835 | . 430 | . $005-.010$ | 1.849 | 1.333 | . $083-.100$ | 1.868 | 1.257 | . $120-.140$ |
| 1.790 | . 820 | . $015-.125$ | 1.803 | . 760 | . $060-.080$ | 1.812 | 1.498 | . $010-.020$ | 1.835 | 1.382 | . $030-.060$ | 1.849 | 1.731 | . $010-.020$ | 1.869 | . 380 | . $040-.060$ |
| 1.790 | 1.063 | . $005-.010$ | 1.803 | . 906 | . $020-.032$ | 1.812 | 1.510 | . $005-.010$ | 1.835 | 1.501 | . $005-.010$ | 1.850 | . 252 | . $030-.050$ | 1.869 | . 405 | . $020-.040$ |
| 1.790 | 1.530 | . $010-.020$ | 1.803 | 1.362 | . $040-.060$ | 1.812 | 1.522 | . $020-.040$ | 1.835 | 1.620 | . $010-.020$ | 1.850 | . 366 | . $050-.070$ | 1.869 | . 501 | . $110-.135$ |
| 1.7 | 1.679 | . $005-.010$ | 1.8 | 1.270 | . $010-.020$ | 1.812 | 1.523 | . $030-.050$ | 1.836 | 1.646 | . $005-.010$ | 1.850 | . 440 | . $005-.020$ | 1.869 | 1.136 | . $005-.010$ |
| 1.791 | 1.276 | . $010-.020$ | 1.804 | 1.366 | . $005-.010$ | 1.812 | 1.524 | . $015-.030$ | 1.837 | 1.343 | . $005-.010$ | 1.850 | . 502 | . $010-.020$ | 1.869 | 1.277 | . $050-.105$ |
| 1.7 | 1.280 | . $040-.060$ | 1.80 | . 338 | . $005-.010$ | 1.812 | 1.563 | . $015-.030$ | 1.837 | 1.345 | . $0005-.015$ | 1.850 | . 505 | . $010-.020$ | 1.869 | 1.283 | . $090-.105$ |
| 1.791 | 1.605 | . $030-.050$ | 1.805 | . 375 | . $090-.105$ | 1.813 | . 251 | . $083-.104$ | 1.838 | . 126 | . $030-.050$ | 1.850 | . 510 | . $005-.010$ | 1.869 | 1.438 | . $050-.062$ |
| 1.792 | 1.605 | . $010-.020$ | 1.805 | . 550 | . $025-.040$ | 1.813 | . 751 | . $025-.040$ | 1.838 | . 419 | . $005-.010$ | 1.850 | . 561 | . $170-.190$ | 1.869 | 1.567 | . 025 - . 040 |
| 1.793 | . 638 | . $005-.010$ | 1.805 | 1.117 | . $020-.040$ | 1.813 | . 754 | . $030-.040$ | 1.838 | 1.371 | . $040-.060$ | 1.850 | . 625 | . $030-.040$ | 1.870 | . 080 | . $020-.040$ |
| 1.793 | . 999 | . $010-.020$ | 1.805 | 1.375 | . $030-.060$ | 1.813 | . 906 | . $025-.040$ | 1.838 | 1.571 | . $030-.050$ | 1.850 | . 626 | . $010-.020$ | 1.870 | . 315 | . $105-.125$ |
| 1.793 | 1.499 | . $020-.030$ | 1.805 | 1.398 | . $005-.010$ | 1.813 | . 938 | . $005-.010$ | 1.839 | 1.251 | . 025 - . 030 | 1.850 | . 751 | . $080-.100$ | 1.870 | . 500 | . $100-.125$ |
| 1.794 | . 387 | . $010-.020$ | 1.805 | 1.565 | . $010-.020$ | 1.813 | 1.140 | . 156 - . 187 | 1.839 | 1.382 | . $005-.010$ | 1.850 | . 755 | . $010-.020$ | 1.870 | . 505 | . $100-.125$ |
| 1.794 | 1.588 | . $010-.020$ | 1.805 | 1.584 | . $015-.030$ | 1.813 | 1.266 | . $090-.105$ | 1.840 | . 249 | . $060-.075$ | 1.850 | . 967 | . $100-.120$ | 1.870 | . 642 | . $005-.010$ |
| 1.795 | . 276 | . $100-.125$ | 1.805 | 1.591 | . $070-.090$ | 1.813 | 1.323 | . $010-.020$ | 1.840 | . 509 | . $050-.070$ | 1.850 | 1.000 | . $060-.080$ | 1.870 | . 661 | . $105-.125$ |
| 1.795 | . 510 | . $105-.125$ | 1.805 | 1.718 | . $005-.010$ | 1.813 | 1.394 | . $040-.060$ | 1.840 | . 679 | . $050-.070$ | 1.850 | 1.071 | . $060-.080$ | 1.870 | . 696 | . $060-.080$ |
| 1.795 | 1.001 | . $005-.010$ | 1.806 | . 206 | . $040-.050$ | 1.813 | 1.585 | . $010-.020$ | 1.840 | . 700 | . $030-.040$ | 1.850 | 1.107 | . $005-.010$ | 1.870 | . 698 | . $050-.075$ |
| 1.795 | 1.625 | . $025-.040$ | 1.806 | . 350 | . $005-.010$ | 1.814 | 1.000 | . $100-.125$ | 1.840 | 1.000 | . $020-.040$ | 1.850 | 1.122 | . $005-.020$ | 1.870 | . 795 | . $040-.060$ |
| 1.796 | . 400 | . $120-.140$ | 1.806 | 1.344 | . $015-.030$ | 1.814 | 1.300 | . $025-.050$ | 1.840 | 1.005 | . $005-.010$ | 1.850 | 1.199 | . $040-.050$ | 1.870 | . 880 | . $042-.062$ |
| 1.796 | 1.688 | . $015-.030$ | 1.806 | 1.655 | . $030-.050$ | 1.815 | . 323 | . $005-.016$ | 1.840 | 1.008 | . $090-.105$ | 1.850 | 1.310 | . $005-.007$ | 1.870 | . 901 | . $005-.010$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | $\begin{aligned} & \text { Thickness } \\ & \text { From } \end{aligned}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{\star}$ | D. | I.D. | $\begin{aligned} & \text { Thickness } \\ & \text { From } \\ & \text { To } \end{aligned}$ | O.D. | I.D. | $\underset{\text { From }}{\text { Thickness }}{ }_{\text {To }}^{*}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 70 |  | . $015-.030$ | 1.874 | 1.479 | . 020 - . 030 | 6 | 1.1 | . $105-.135$ | 1. | 1.397 | . $005-.010$ | 0 | 1.530 | . $010-.020$ | 20 | 1.635 | 030-. 040 |
| 1.870 | . 911 | . $005-.010$ | 1.874 | 1.515 | . $010-.020$ | 1.876 | 1.257 | . $105-.135$ | 1.886 | 1.398 | . $005-.010$ | 1.900 | 1.600 | . $030-.050$ | 1.920 | 1.826 | . $010-.020$ |
| 1.870 | 1.004 | . $020-.030$ | 1.874 | 1.588 | . $020-.040$ | 1.876 | 1.260 | . $005-.040$ | 1.886 | 1.446 | . $050-.075$ | 1.900 | 1.626 | . $015-.030$ | 1.921 | . 438 | . $090-.110$ |
| 1.870 | 1.032 | . $105-.125$ | 1.874 | 1.595 | . $030-.050$ | 1.876 | 1.265 | . $025-.040$ | 1.887 | . 670 | . $040-.060$ | 1.900 | 1.628 | . $030-.050$ | 1.921 | 566 | . $015-.030$ |
| 1.870 | 1.196 | . $010-.020$ | 1.874 | 1.625 | . $015-.030$ | 1.876 | 1.380 | . $010-.020$ | 1.887 | 1.186 | . $010-.020$ | 1.900 | 1.650 | . $025-.060$ | 1.921 | 1.500 | .010-. 020 |
| 1.870 | 1.273 | . $010-.020$ | 1.8 | 1.627 | . 025 - . 040 | 1.876 | 1.38 | . $015-.040$ | 1.887 | 1.300 | . $040-.060$ | 1.900 | 1.651 | . $080-.100$ | 1.921 | 1.671 | . $062-.083$ |
| 1.870 | 1.392 | . $010-.015$ | 1.874 | 1.752 | . $010-.020$ | 1.876 | 1.382 | . $020-.040$ | 1.888 | . 755 | . $005-.010$ | 1.900 | 1.660 | . $005-.010$ | 1.922 | . 317 | . 15 - . 030 |
| 1.870 | 1.418 | . $005-.010$ | 1.875 | . 125 | . $030-.050$ | 1.876 | 1.438 | . $100-.125$ | 1.888 | . 788 | . $050-.070$ | 1.901 | 626 | . $025-.040$ | 1.922 | 565 | 150-. 170 |
| 1.870 | 1.419 | . $010-.020$ | 1.875 | . 159 | . $010-.020$ | 1.876 | 508 | . $020-.060$ | 1.889 | . 760 | . $015-.030$ | 1.901 | 26 | . $105-.125$ | 1.922 | 972 | . $80-.104$ |
| 1.870 | 1.504 | . $025-.040$ | 1.875 | . 19 | . $030-.050$ | 1.876 | 1.5 | . $005-.010$ | 1.890 | . 380 | . $105-.135$ | 1.901 | 760 | . $120-.140$ | 1.922 | 1.079 | . $080-.104$ |
| 1.870 | 1.513 | . $060-.090$ | 1.875 | . 204 | . $100-.125$ | 1.876 | 1.592 | . $090-.105$ | 1.890 | . 512 | . $005-.010$ | 1.901 | 781 | . $105-.125$ | 1.922 | 1.176 | . $080-.104$ |
| 1.870 | 1.713 | . $050-.060$ | 1.875 | 50 | . $050-.105$ | 1.876 | 1.64 | . $020-.040$ | 1.8 | 630 | . $005-.010$ | 1.901 | 1.207 | . $005-.010$ | 1.922 | 1.341 | . 880 - . 104 |
| 1.871 | 1.009 | . $005-.010$ | 1.875 | . 317 | . $015-.030$ | 1.876 | 1.752 | . $020-.030$ | 1.890 | . 648 | . $105-.125$ | 1.901 | 1.501 | . $010-.020$ | 1.922 | 1.410 | . 880 - . 104 |
| 1.871 | 1.231 | . $050-.070$ | 1.875 | . 320 | . $105-.125$ | 1.876 | 1.764 | . $010-.020$ | 1.890 | . 867 | . $005-.010$ | 1.902 | . 631 | . $005-.010$ | 1.922 | 1.574 | . 010 - . 020 |
| 1.871 | 1.260 | . $156-.187$ | 1.875 | . 375 | . $040-.060$ | 1.877 | . 320 | . $100-.125$ | 1.890 | 1.023 | . $010-.025$ | 1.902 | 1.101 | . $040-.062$ | 1.923 | 390 | . $015-.030$ |
| 1.8 | 1.377 | . $050-.070$ | 1.875 | . 408 | . $060-.080$ | 1.877 | . 525 | . 015 - . 030 | 1.890 | 1.220 | . $040-.090$ | 1.9 | 1.139 | . $090-.125$ | 1.923 | . 881 | 35 |
| 1.871 | 1.417 | . $060-.080$ | 1.875 | 09 | . $090-.120$ | 1.877 | 1.008 | . $015-.030$ | 1.890 | 1.256 | . $040-.060$ | 1.902 | 1.256 | . $083-.104$ | 1.923 | 1.181 | 025-. 040 |
| 1.871 | 1.770 | . $015-.030$ | 1.875 | 37 | . $005-.010$ | 1.877 | 1.376 | . $005-.010$ | 1.890 | 1.378 | . $030-.050$ | 1.902 | 1.420 | . $020-.040$ | 1.923 | 1.262 | . $080-.104$ |
| 1.872 | . 626 | . $050-.075$ | 1.875 | 50 | . $105-.125$ | 1.877 | 1.505 | . $070-.090$ | 1.890 | 1.384 | . $005-.010$ | 1.902 | 1.570 | . $005-.010$ | 1.923 | 1.533 | . $050-.070$ |
| 1.872 | . 632 | . $156-.187$ | 1.875 | . 510 | . $090-.125$ | 1.877 | 1.525 | . $015-.030$ | 1.890 | 1.389 | . $010-.020$ | 1.903 | . 485 | . $025-.040$ | 1.923 | 1.714 | . $010-.020$ |
| 1.872 | . 756 | . $005-.010$ | 1.875 | . 620 | . $062-.075$ | 1.877 | 1.527 | . $050-.070$ | 1.890 | 1.496 | . $020-.040$ | 1.903 | 719 | . $010-.125$ | 1.923 | 1.720 | . $005-.010$ |
| 1.872 | . 891 | . $005-.010$ | 1.875 | 26 | . $015-.030$ | 1.877 | 1.563 | . $025-.040$ | 1.8 | 1.510 | . $010-.020$ | 1.903 | 1.031 | . $050-.070$ | 1.924 | 315 | . 015 - . 030 |
| 1.872 | . 909 | . $010-.025$ | 1.875 | . 629 | . $040-.060$ | 1.877 | 1.637 | . $030-.040$ | 1.890 | 1.562 | . $005-.010$ | 1.903 | 1.404 | . $015-.025$ | 1.924 | 691 | . $550-.070$ |
| 1.872 | 1.260 | . $075-.135$ | 1.875 | . 632 | . $104-.135$ | 1.878 | . 62 | . $005-.020$ | 1. | 1.61 | . $040-.060$ | 1.904 | 1.510 | . $025-.040$ | 1.924 | 86 | . 62 - . 083 |
| 1.872 | 1.318 | . $040-.060$ | 1.875 | . 718 | . $062-.075$ | 1.878 | 655 | . $090-.120$ | 1.8 | 1.000 | . $008-.015$ | 1.904 | 1.565 | . $010-.020$ | 1.924 | 973 | . 062 - . 083 |
| 1.872 | 1.387 | . $005-.010$ | 1.875 | . 757 | . 005 - . | 1.878 | . 690 | . $0005-.010$ | 1. | 1.339 | . $040-.060$ | 1.905 | 1.160 | . 000 -. 010 | 924 | 1.068 | . $025-.040$ |
| 1.872 | 1.509 | . $005-.010$ | 1.875 | 81 | . $075-.090$ | 1.878 | . 754 | . $125-.156$ | 1.89 | 1.719 | . $010-.020$ | 1.905 | 1.510 | . $005-.010$ | 1.924 | 1.080 | . 062 - . 083 |
| 1.872 | 1.513 | . $005-.010$ | 1.8 | 75 | . $015-.030$ | 1.878 | . 812 | . $105-.125$ | 1.8 | . 989 | . $005-.010$ | 1.905 | 1.590 | . $010-.030$ | 1.924 | 1.177 | . 062 - . 083 |
| 1.873 | . 177 | . $050-.070$ | 1.875 | 876 | . $010-.020$ | 1.878 | 1.053 | . $005-.010$ | 1.892 | 1.367 | . $100-.130$ | 1.905 | 1.627 | . 025 - . 040 | 1.924 | 1.180 | . 062 - . 083 |
| 1.873 | . 252 | . $005-.015$ | 1.875 | 0 | . 110 - . | 1.878 | 1.500 | . $060-.080$ | 1.892 | 1.719 | . $005-.010$ | 1.905 | 1.640 | . $080-.100$ | 1.924 | 1.261 | . $050-.070$ |
| 1.873 | . 386 | . $090-.125$ | 1.875 | . 891 | . $040-.060$ | 1.878 | 1.505 | . $010-.020$ | 1.893 | . 508 | . $104-.125$ | 1.906 | . 194 | . $070-.090$ | 1.924 | 1.263 | . 062 -. 083 |
| 1.873 | . 478 | . $005-.010$ | 1.875 | 06 | . $105-.125$ | 1.878 | 1.650 | . $030-.040$ | 1.893 | . 535 | . $100-.125$ | 1.906 | . 316 | . $060-.080$ | 1.924 | 1.265 | . $005-.010$ |
| 1.873 | . 625 | . $100-.125$ | 1.875 | . 936 | . $105-.135$ | 1.879 | . 523 | . $005-.010$ | 1.894 | . 868 | . $020-.030$ | 1.9 | . 381 | . $090-.120$ | 1.924 | 1.341 | . 062 - . 083 |
| 1.873 | . 750 | . $100-.125$ | 1.875 | 1.061 | . $050-.070$ | 1.879 | 1.029 | . $120-.135$ | 1.89 | 1.180 | . $005-.010$ | 1.906 | . 409 | . $050-.070$ | 1.924 | 1.410 | . 062 - . 083 |
| 1.873 | . 844 | . $105-.135$ | 1.875 | 1.062 | . $015-.030$ | 1.879 | 1.130 | . $005-.010$ | 1.894 | 1.535 | . $050-.070$ | 1.906 | 1.314 | . $080-.105$ | 1.925 | . 328 | . $030-.040$ |
| 1.873 | . 882 | . $015-.030$ | 1.8 | 1.072 | . $070-.090$ | 1.879 | 1.140 | . $005-.010$ | 1.895 | . 378 | . $100-.125$ | 1.906 | 1.557 | . $015-.030$ | 1.925 | . 564 | .010-. 020 |
| 1.873 | 1.140 | . $100-.125$ | 1.875 | 1.093 | . $025-.040$ | 1.879 | 1.255 | . $070-.090$ | 1.895 | 1.159 | . $005-.010$ | 1.90 | 1.590 | . $015-.025$ | 1.925 | . 573 | . $015-.030$ |
| 1.873 | 1.260 | . 065 - . 080 | 1.875 | 1.113 | . 08 | 1.8 | 1.431 | . $060-.070$ | 1.895 | 1.582 | . $015-.030$ | 1.907 | . 365 | . $060-.080$ | 1.925 | 690 | . $50-.070$ |
| 1.873 | 1.349 | . $030-.050$ | 1.875 | 1.135 | . $050-.070$ | 1.879 | 1.463 | . $015-.030$ | 1.896 | . 508 | . $105-.135$ | 1.907 | 1.157 | . $120-.134$ | 1.925 | 754 | . $060-.080$ |
| 1.873 | 1.381 | . $090-.125$ | 1.875 | 1.140 | . $010-.042$ | 1.879 | 1.501 | . $015-.030$ | 1.896 | . 752 | . $005-.010$ | 1.907 | 1.485 | . $070-.090$ | 1.925 | . 810 | . 40 - . 060 |
| 1.873 | 1.386 | . $100-.13$ | . 875 | 1.142 | . 007 -. 016 | 1.879 | 1.563 | . $025-.040$ | 1.89 | . 761 | . $005-.010$ | 1.908 | . 877 | . $010-.020$ | 1.925 | 1.253 | .005-. 010 |
| 1.873 | 1.437 | . 100 - . | 1.8 | 1.152 | . $005-.010$ | 1.879 | 1.605 | . $025-.040$ | 1.897 | . 309 | . $005-.010$ | 1.9 | . 802 | . $080-.100$ | 1.925 | 1.317 | . 22 - . 040 |
| 1.873 | 1.44 | . 062 - . 075 | 1.875 | 1.156 | . $032-.125$ | 1.879 | 1.687 | . $010-.020$ | 1.897 | 1.414 | . $005-.010$ | 1.909 | 1.250 | . $020-.040$ | 1.925 | 1.391 | . $025-.040$ |
| 1.873 | 1.508 | . $005-.020$ | 1. | 1. | . $100-.125$ | 1. | . 585 | 56-. 187 | 1.898 | . 305 | . $005-.010$ | 1.909 | 1.275 | . 000 - . 010 | 1.92 | 1.510 | . 10 - . 020 |
| 1.873 | 1.533 | . $005-.010$ | 1.875 | 1.188 | . $015-.070$ | 1.880 | . 960 | . $005-.010$ | 1.898 | . 511 | . $120-.135$ | 1.909 | 1.348 | . $005-.010$ | 1.925 | 1.554 | . $050-.075$ |
| 1.873 | 1.639 | . $005-.010$ | 1.875 | 1.244 | . $040-.062$ | 1.880 | 1.000 | . $050-.070$ | 1.898 | . 629 | . $010-.020$ | 1.910 | 1.159 | . $040-.060$ | 1.925 | 1.715 | . $062-.083$ |
| 1.873 | 1.671 | . $005-.015$ | 1.875 | 1.250 | . $020-.040$ | 1.880 | 1.020 | . $020-.040$ | 1.89 | . 636 | . $120-.135$ | 1.910 | 1.437 | . $100-.125$ | 1.926 | 1.554 | . $020-.040$ |
| 1.873 | 1.734 | . $010-.020$ | 1.875 | 1.254 | . $005-.010$ | 1.8 | 1.131 | . $025-.040$ | 1.898 | . 754 | . $005-.010$ | 1.91 | 1.438 | . $105-.125$ | 1.926 | 1.684 | . 332 -. 060 |
| 1.874 | . 219 | . $100-.134$ | 1.875 | 1.258 | . $030-.050$ | 1.880 | 1.193 | . $015-.030$ | 1.898 | . 910 | . $050-.075$ | 1.910 | 1.610 | . $010-.020$ | 1.926 | 1.691 | . $030-.042$ |
| 1.8 | . 252 | . 005 | 1.875 | 1.259 | . 20 - . 040 | 1.8 | . 272 | . $40-.060$ | 1.899 | . 194 | . 005 - . | 1.910 | 1.640 | . $105-.125$ | 1.927 | 480 | . $0005-.010$ |
| 1.874 | . 266 | . $070-.090$ | 1.875 | 1.260 | . $060-.090$ | 1.880 | 1.392 | . $070-.080$ | 1.899 | . 340 | . $156-.190$ | 1.911 | 1.631 | . $005-.010$ | 1.927 | 810 | . $005-.010$ |
| 1.8 | . 281 | . $020-.050$ | 1.8 | 1.310 | . 40 - . 062 | 1.8 | 1.465 | . $005-.010$ | 1.899 | 380 | . $030-.050$ | 1.9 | 1.758 | . $030-.050$ | 1.928 | . 533 | .008-. 020 |
| 1.874 | . 282 | . $015-.060$ | 1.875 | 1.355 | . $070-.090$ | 1.8 | 1.745 | . $010-.020$ | 1.899 | 437 | . $156-.190$ | 1.912 | 1.801 | . $020-.030$ | 1.928 | 1.265 | . 025 - . 040 |
| 1.8 | . 375 | . $100-.125$ | 1. | 1.359 | . 15 - . 030 | 1.880 | 1.759 | . $005-.010$ | 1.899 | 29 | . $015-.030$ | 1.9 | 1.096 | . $005-.010$ | 1.928 | 1.585 | . 005 - . 010 |
| 1.874 | . 376 | . $070-.125$ | 1.875 | 1.370 | . $060-.083$ | 1.880 | 1.774 | . $010-.020$ | 1.899 | . 630 | . $005-.010$ | 1.913 | 1.337 | . $015-.030$ | 1.928 | 1.664 | . $070-.090$ |
| 1.8 | . 381 | . $005-.010$ | 1.875 | 1.375 | .06-.030 | 1.880 | 1.814 | . $015-.030$ | 1.899 | 1.015 | . $040-.060$ | 1.9 | 1.755 | . $005-.010$ | 1.929 | 1.550 | 15-.025 |
| 1.874 | . 398 | . $030-.040$ | 1.875 | 1.379 | . $005-.075$ | 1.8 | . 786 | . $010-.025$ | 1.900 | . 253 | . $050-.060$ | 1.913 | 1.779 | . $005-.010$ | 1.930 | 375 | . $032-.048$ |
| 1.87 | 9 | . $100-.120$ | 1.8 | 1.384 | . 042 - . | 1.881 | 1.204 | . $015-.030$ | 1.900 | . 378 | . $030-.075$ | 1.9 | . 255 | . $020-.030$ | 1.930 | 451 | 025 |
| 1.874 | . 440 | . $170-.190$ | 1.875 | 1.386 | . $030-.050$ | 1.8 | 1.281 | . $040-.060$ | 1.900 | . 500 | . $005-.010$ | 1.915 | 1.259 | . $100-.125$ | 1.930 | 1.181 | . $050-.070$ |
| 1.874 | . 625 | . $015-.030$ | 1.875 | 1.394 | . $090-.105$ | 1.88 | 1.424 | . $005-.010$ | 1.900 | . 502 | . $005-.010$ | 1.915 | 1.346 | . $040-.060$ | 1.930 | 1.478 | . $010-.020$ |
| 1.874 | . 628 | . $040-.060$ | 1.875 | 1.453 | . $040-.060$ | 1.88 | 1.630 | . $005-.010$ | 1.900 | . 505 | . $005-.020$ | 1.915 | 1.586 | . 007 -. 015 | 1.930 | 1.532 | . $010-.020$ |
| 1.874 | . 631 | . $105-.125$ | 1.875 | 1.502 | . $105-.125$ | 1.88 | . 887 | . $060-.100$ | 1.900 | 626 | . $005-.020$ | 1.915 | 1.675 | . 010 -. 020 | 1.930 | 1.600 | . $025-.042$ |
| 1.874 | . 713 | . $005-.012$ | 1.875 | 1.503 | . $005-.032$ | 1.883 | 1.035 | . $060-.080$ | 1.900 | . 630 | . $005-.010$ | 1.916 | . 966 | . $050-.070$ | 1.930 | 1.650 | . $005-.010$ |
| 1.874 | . 749 | . $070-.090$ | 1.875 | 1.505 | . $040-.083$ | 1.883 | 1.585 | . $040-.060$ | 1.900 | . 755 | . $010-.020$ | 1.917 | 1.258 | . $125-.156$ | 1.930 | 1.824 | . $005-.030$ |
| 1.874 | . 822 | . $050-.062$ | 1.875 | 1.512 | . $105-.125$ | 1.884 | 1.010 | . $015-.040$ | 1.900 | . 855 | . $005-.010$ | 1.918 | 1.385 | . $015-.025$ | 1.930 | 1.880 | . $010-.020$ |
| 1.874 | . 875 | . $110-.130$ | 1.875 | 1.550 | . $020-.050$ | 1.884 | 1.494 | . $050-.075$ | 1.900 | . 870 | . $060-.080$ | 1.918 | 1.410 | . $062-.083$ | 1.931 | . 181 | . $015-.025$ |
| 1.874 | . 879 | . $005-.020$ | 1.875 | 1.568 | . $060-.090$ | 1.884 | 1.577 | . $040-.050$ | 1.900 | . 881 | . $090-.125$ | 1.918 | 1.519 | . $050-.070$ | 1.931 | . 566 | . $156-.190$ |
| 1.874 | . 883 | . $005-.010$ | 1.875 | 1.585 | . $010-.020$ | 1.88 | 1.585 | . $030-.060$ | 1.900 | 1.000 | . $050-.070$ | 1.918 | 1.632 | . $005-.010$ | 1.931 | 1.595 | . 005 - . 020 |
| 1.874 | . 907 | . $080-.105$ | 1.875 | 1.640 | . $050-.070$ | 1.885 | . 327 | . $025-.035$ | 1.900 | 1.002 | . $075-.105$ | 1.919 | 1.263 | . $040-.060$ | 1.932 | 1.126 | . $130-.150$ |
| 1.874 | . 951 | . $050-.070$ | 1.875 | 1.681 | . $050-.070$ | 1.885 | . 376 | . $060-.080$ | 1.900 | 1.006 | . $040-.060$ | 1.919 | 1.390 | . $060-.080$ | 1.932 | 1.626 | . $040-.060$ |
| 1.874 | 1.031 | . 020 - . 040 | 1.875 | 1.688 | . $005-.015$ | 1.885 | . 956 | . $062-.090$ | 1.900 | 1.095 | . $040-.060$ | 1.919 | 1.501 | . $010-.020$ | 1.932 | 1.695 | . 025 - . 040 |
| 1.874 | 1.045 | . $025-.040$ | 1.875 | 1.707 | . $025-.040$ | 1.885 | . 985 | . $080-.105$ | 1.900 | 1.256 | . $080-.104$ | 1.919 | 1.595 | . $060-.080$ | 1.932 | 1.779 | . $005-.010$ |
| 1.874 | 1.180 | . $030-.050$ | 1.876 | . 512 | . $105-.125$ | 1.885 | 1.060 | . 042 -. 062 | 1.900 | 1.320 | . $040-.060$ | 1.919 | 1.754 | . $015-.030$ | 1.933 | . 750 | . $130-.150$ |
| 1.874 | 1.202 | . $015-.025$ | 1.876 | . 533 | . $105-.125$ | 1.885 | 1.136 | . $060-.080$ | 1.900 | 1.321 | . $040-.060$ | 1.920 | . 859 | . $080-.104$ | 1.933 | 1.504 | . $015-.030$ |
| 1.874 | 1.250 | . $030-.050$ | 1.876 | . 659 | . $080-.100$ | 1.885 | 1.157 | . $062-.090$ | 1.900 | 1.375 | . $010-.020$ | 1.920 | 1.000 | . $070-.090$ | 1.933 | 1.556 | . $050-.060$ |
| 1.874 | 1.257 | . $070-.090$ | 1.876 | . 669 | . $100-.125$ | 1.885 | 1.380 | . $062-.090$ | 1.900 | 1.375 | . $050-.075$ | 1.920 | 1.263 | . $062-.083$ | 1.933 | 1.565 | . $030-.050$ |
| 1.874 | 1.282 | . $010-.070$ | 1.876 | . 754 | . $062-.083$ | 1.886 | . 763 | . $110-.130$ | 1.900 | 1.395 | . $040-.060$ | 1.920 | 1.264 | . $040-.060$ | 1.934 | 1.002 | . $030-.050$ |
| 1.874 | 1.331 | . $005-.010$ | 1.876 | . 765 | . $125-.156$ | 1.886 | . 985 | . $100-.125$ | 1.900 | 1.453 | . $020-.040$ | 1.920 | 1.410 | . $060-.090$ | 1.934 | 1.562 | . $050-.062$ |
| 1.874 | 1.443 | . $050-.070$ | 1.876 | 1.007 | . $015-.032$ | 1.886 | 1.188 | . $005-.010$ | 1.900 | 1.500 | . $006-.060$ | 1.920 | 1.411 | . $090-.105$ | 1.935 | . 473 | . $050-.085$ |
| 1.874 | 1.450 | 150-. 170 | 1.876 | 1.129 | 015-. 030 | 1.886 | 1.382 | . $060-.080$ | 1.900 | 1.501 | . $090-.105$ | 1.920 | 1.471 | . $080-.100$ | 1.935 | . 500 | . $060-.083$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

| O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D. |  | O.D. | I.D |  | O.D. | I.D. |  | O.D. | I.D. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1.935 |  | . $020-.040$ | 1.948 | 1.578 | . $005-.010$ | 1.965 | 1.427 | . $030-.050$ | 1.974 | 1.284 | . $005-.010$ | 1.991 | 1.325 | . 020 - . 040 | 1.998 | . 441 | . $120-.135$ |
| 1.935 | 1.032 | . $156-.187$ | 1.9 | 1.749 | . 010 | 1.9 | 1.491 | . 015 - . 030 | 1.97 | 1.50 | . $005-.010$ | 1.992 | 419 | . $005-.010$ | 1.9 | . 50 | . $020-.050$ |
| , 35 | 1.190 | . 005 -. 010 | 1.9 | 1.820 | . $005-.020$ | 1.965 | 1.498 | . 048 -. 062 | 1.975 | 755 | . 025 - . 040 | 1.9 | 56 | . 010 -. 020 | 1.998 | 531 | 135 |
| 1.935 | 1.309 | . $105-.125$ | 1.949 | . 459 | . $020-.030$ | 1.965 | 1.503 | . $005-.010$ | 1.975 | 1.004 | .130-. 150 | 1.992 | 99 | . $020-.030$ | 1.998 | . 562 | 60 |
| 935 | 1.500 | 090-. 100 | 1.949 | . 820 | . $005-.010$ | 1.965 | 1.513 | . $005-.010$ | 1.975 | 1.82 | 020-. 030 | 1.992 | 1.182 | . 020 - . 040 | 1.998 | 64 | 005-.010 |
| 1.935 | 1.555 | . $060-.083$ |  | 1.062 | . $030-.050$ | 1.965 | 1.586 | . $020-.030$ | 1.975 | 1.879 | . $010-.020$ | 1.992 | 1.267 | . $005-.030$ | 1.998 | . 662 |  |
|  | 1.656 | .010-. 020 |  |  | . $080-.100$ |  |  | 00 |  | . 759 |  |  | 1.313 |  |  | 69 |  |
| 1.935 | 1.661 | - | 1.949 | 1.526 | 05 | 1.965 | 1.860 | . 007 | 1.976 | 1.289 | . $020-.060$ | 1.993 | 406 | . $030-.040$ | 1.998 | 755 | 135-. 156 |
| 1.935 | 1.687 | . 9 - . 1 | 1.949 | 1.5 | 15 | 1.9 | 1.006 | . 005 - . 010 | 1.9 | 1.38 | 015 | 1.993 | 410 | 010 | 1.998 | . 881 | . 015 -. 030 |
| 1.936 | . 688 | 025-. 040 | 1.949 | 1.620 | . $030-.040$ | 1.966 | 1.039 | . $005-.010$ | 1.976 | 1.6 | 030-. 050 | 1.99 | 47 | 030 | 1.998 | 882 | 020-. 030 |
| 1.9 | . 78 | . $060-.080$ | 1.949 | 664 | . $035-.050$ | 1.966 | 1.20 | . $005-.010$ | 1.977 | 1.775 | . $005-.010$ | 1.9 | 499 | . $090-.110$ | 1.998 | . 0 | . $070-.090$ |
| 1.936 | . 818 | . $005-.060$ | 1.950 | . 190 | . $015-.040$ | 1.966 | 1.438 | . $060-.080$ | 1.977 | 1.79 | . 010 - . 020 | 1.9 | 520 | . $005-.010$ | 1.99 | 1.02 | 005 |
| 1.936 | 1.186 | . 050 |  | . 320 | . $005-.010$ | 1.966 | 1.722 | . 020 - | 1.978 | 1.5 | 015-. 03 | 1.99 | . 81 | . 015 - . 030 | 1.99 | 1.07 | 005 |
|  | 1.564 | 06 |  |  | 05 |  | . 394 | . $080-.100$ |  |  | 20-. 030 |  | 1.017 | 005 |  | 1.093 |  |
| 1.936 | 1.579 | 015 | 1.950 | . 505 | 05 | 1.967 | . 502 | . 010 | 1.978 | 1.776 | 050-. 070 | 1.993 | 1.501 | . $010-.020$ | 1.998 | 1.124 | . $030-.070$ |
| 1.936 | 1.58 | -90 - | 1.950 | . 505 | 25 | 967 | 1.113 | . 025 -. 0 | 79 | 395 | 160 | 1.993 | 1.66 | . $005-.01$ | 1.99 | . 12 | . $005-.010$ |
| 1.936 | 1.65 | . 050 | 1.950 | 629 | 05 | 1.9 | 1.519 | . 005 | 1.9 | 1.660 | 00 | 1.993 | 1.933 | 005 | 1.9 | 1.1 | 110-. 135 |
| 1.936 | 1.719 | . 005 - . 010 | 1.950 | . 631 | . 120 | 1.967 | 1.5 | . $030-.050$ | 1.9 | 1.7 | . 020 | 1.994 | . 268 | . 005 | 1.998 | 1.248 | . $125-.156$ |
| 1.936 | 1.740 | . 005 -. 010 | 1.950 | . 810 | . $005-.010$ | 1.967 | 1.654 | . $005-.010$ | 1.980 | 26 | . 125 | 1.9 | 412 | . $005-.010$ | 1.9 | 1.409 | 025-. 040 |
| 1.936 | 1.75 | . 010 - . 0 | 1.950 | . 878 | . 125 | 1. | 1.687 | . $010-.020$ | 1.980 | 1.06 | . $010-.020$ | 1.99 | 88 | .110-.13 | 1.98 | 1.41 | 030-. 050 |
| 37 | . 651 | 105-. 125 |  |  | . 005 - . 010 | 1.968 | . 283 | . $050-.070$ | 1.980 | 1.47 | . 50 - . 070 | . 994 | 1.28 | .010-. 020 | . 99 | . 501 |  |
|  | 1.01 | 5 |  |  |  |  | . 315 | 40 | 1.980 | 1.500 | . $050-.070$ | 1.99 | 1.382 | . $040-.060$ | 1.99 | 1.506 |  |
| 1.937 | 1.021 | 156-. 18 | 1.950 | 1.50 | 50-. 07 | 1.968 | 886 | 110-. 13 | 1.980 | 1.50 | 005-. 0 | 1.99 | 1.47 | 010-.020 | 1.99 | 1.50 | 01 |
| 1.937 | 1.079 | . $005-.01$ | 1.95 | 1.60 | . 005 - | 1.9 | . 505 | . 005 -. 0 | 1.98 | 1.54 | . 005 - . 0 | 1.9 | 1.47 | . 010 - . | 1.99 | 1.53 | . 15 |
| 1.937 | 1.157 | . $020-.04$ | 1.950 | 1.617 | . 010 | 1.968 | . 625 | . $005-.01$ | 1.9 | 1.6 | . 010 - . 0 | 1.9 | 1.489 | 030-. | 1.9 | 1.6 | . 01 |
| 1.937 | 1.2 | . $005-.010$ | 50 | 1.820 | . 025 - . | 1.968 | . 630 | 10 | 1.980 | 1.778 | 005 | 1.994 | 1.629 | .010-. 020 | 1.998 | 1.664 | 030-. 050 |
| 1.937 | 1.2 | . $040-.062$ | 1.951 | . 504 | . $110-.130$ | 1.968 | . 827 | . 105 | 980 | 1.850 | . $005-.010$ | 1.994 | 1.6 | . $010-.020$ | 1.9 | 1.7 | 050-. 070 |
|  | 1.283 | 005-. 010 | 1.951 | 755 | . 005 - . 020 | 1.968 | . 66 | 170 | 1.981 | . 831 | 156-. 187 | 1.994 | 1.78 | . $005-.010$ | 1.998 | 1.748 | 080-. 100 |
| 1.937 | 1.28 | 15 | 1.951 | 000 | , | 1.968 | 84 | . $005-.01$ | 981 | 1.51 | . $040-.060$ | , | . 88 | 020-. 040 | 1.98 | 1.750 |  |
| 1.937 | 1.28 | . $040-.06$ | 1.951 | 1.201 | 030-.050 | 1.968 | 995 | . $005-.01$ | 1.981 | 1.736 | . 005 - . 010 | 1.99 | 1.93 | . 005 - . 010 | 1.998 | 1.78 | 005 |
| 1.937 | 1.39 | . $030-.050$ | 1.951 | 1.781 | . $005-.010$ | 1.968 | 1.008 | . $030-.050$ | 1.982 | 76 | . 015 | 1.9 | 14 | . $005-.010$ | 1.9 | 19 | . 005 -. 010 |
| 1.937 | 1.43 | . 030 | 1.952 | 8 | . 040 | 1.968 | 1.0 | $090-$ | 1.9 | 1.6 | . 083 | 1.995 | 395 | 005-. 0 | 1.999 | . 238 | . 00 |
| 1.937 | 1.4 | . 025 - . 04 | 1.952 | 1.055 | . 020 | 1.968 | 1.028 | . $005-.010$ | 1.983 | . 515 | . 03 | 1.995 | 404 | . 005 | 1.999 | 280 | 120-. 135 |
| 1.937 | 1.527 | . 005 | 1.952 | 1.069 | . 090 | 1.968 | 1.150 | . 005 - . 010 | 1.983 | . 914 | . 005 | 1.995 | 405 | . 040 | 1.999 | . 310 | . $005-.010$ |
| 1.937 | 1.528 | . $050-.075$ | 1.952 | 1.592 | . $030-.050$ | 1.968 | 1.183 | . 00 | 1.983 | 1.628 | 020-. 040 | 1.995 | 453 | . $060-.080$ | 1.999 | 313 | . $050-.070$ |
| 1.937 | 1.65 | . $010-.020$ | 1.953 | 1.375 | . 040 - . 060 | 1.968 | 1.253 | . $030-.0$ | 984 | . 22 | . $005-.010$ | . 99 | 63 | 005-. 0 | 1.99 | 31 |  |
| 1.937 | 1.665 | 50-. 0 | 1.953 | 1.4 | 05-. 0 | . 968 | 1.394 | . 005 - . 01 | 1.984 | 395 | 005 | 1.99 | 75 | 105-. 1 | 1.99 | . 38 | . $105-.135$ |
| 1.937 | 1.687 | . $005-.010$ | 1.954 | . 377 | . $050-.07$ | 1.96 | 1.40 | . $060-.07$ | 1.984 | 1.32 | 040-. 0 | 1.99 | . 88 | . $090-12$ | 1.99 | 40 | 160 |
| 1.937 | 1.73 | . 040 |  | . 421 | . 050 |  | 1.501 | . 015 - . 030 | 1.9 |  | . 005 | 1.99 | 1.00 | $030-$ |  | , |  |
| 1.9 | 1.8 | . 005 - . 010 | 1.9 | 1.108 | . 125 - . 1 | 1. | 1.5 | . $020-.040$ | 1.985 | 1.017 | . $080-.100$ | 1.995 | 1.128 | 120 - | 1.999 | 452 | 100-. 125 |
| 1 | . 319 | . 015 | 1.954 | 1.627 | . 00 | 1.968 | 1.578 | . 015 - | 1.985 | 1.206 | 070 | 1.995 | 1.500 | . 048 - . 062 | 1.999 | 484 | 07 |
| 1.938 | 1.313 | . 020 - . 040 | 1.955 | . 421 | . $050-.070$ | 1.968 | 1.625 | . $015-.030$ | 1.985 | 1.398 | . 010 - . 030 | 1.995 | 1.636 | . 015 - . 030 | 1.999 | . 515 | 156-. 187 |
| 1.938 | 1.31 | . $050-.070$ | 1.955 | 1.004 | . $140-.160$ | 1.968 | 692 | 04 | 98 | 1.520 | .015-.030 | 1.995 | . 66 | . $020-.040$ | .99 | . 56 | 100-. 125 |
| 1.938 | 1.395 | - | 1.955 | 1.513 | 20 | 968 | 1.731 | . 005 | 985 | 1.59 | 010 - | 1.99 | 1.75 | . 015 - . | 1.99 | . 667 | . $030-.040$ |
| 1.938 | 1.468 | . $030-.05$ | 955 | 1.519 | 080-. 1 | 1.96 | . 502 | . $005-.01$ | 1.985 | 1.693 | . $005-.010$ | 1.99 | 1.818 | . 015 - . 030 | 1.99 | 68 | 156-. 18 |
| 1.938 | 1.502 | . 025 - . 040 | 1.955 | 1.780 | . $005-.010$ | 1.969 | . 881 | . 015 -. 030 | 1.9 | 1.695 | . $040-.060$ | 1.996 | 26 | . 005 - . 010 | 1.999 | 69 | . 120 -. 140 |
| 1.9 | 1.505 | . $060-.080$ | 1.9 | . 995 | . $050-.090$ | 1.9 | 1.33 | . $050-.060$ | 1.985 | 1.8 | . $010-.020$ | 1.9 | 381 | . $005-.010$ | 1.9 |  | 025-. 040 |
| 1.938 | 1.7 | . $005-.010$ | 1.956 | . 0 | . $050-.070$ | 1.969 | 1.380 | . $070-.090$ | 1.986 | . 540 | . $005-.010$ | 1.9 | 39 | . $105-.12$ | 1.9 | 75 | . 156 - . 187 |
| 1.938 | 1.809 | 005 | 1.956 | 1.520 | . $005-.010$ | 1.969 | 1.440 | . 010 | 986 | 1.205 | 135 | 1.996 | 45 | . 005 | 1.999 | . 75 | . 020 - . 030 |
| 1.939 | 12 | . 030 | 1.956 | 1.564 | 10 | 1.969 | 468 | . 010 - . | 986 | 1.546 | 005 | 1.996 | 64 | . 005 - . 01 | 1.99 | 78 | . 110 - . 130 |
| 1.939 | 1.062 | . $060-.070$ | 957 | 1.41 | 30 | 969 | 1.469 | . $030-. .07$ | 1.987 | . 671 | .100-. 120 | 1.99 | 76 | . 005 - . 010 | 1.99 | 79 | . 02 |
| 1.939 | 1.380 | $10-$ | 958 | 390 | . $135-.15$ | 1.969 | 1.470 | 105-. 12 | 1.987 | . 888 | . $050-.0$ | 1.99 | . 82 | . $005-.01$ | 1.99 | . 81 | . $135-.156$ |
| 1.939 | 1.578 | . $030-.05$ | 1.959 | 1.861 | . 005 - . 010 | 1.969 | 1.62 | . 015 - . 030 | 1.98 | . 313 | . $030-.040$ | 1.9 | 1.0 | . $005-.010$ | 1.9 | 93 | . $075-.090$ |
| 1.939 | 1.6 | . $020-.03$ | 1.960 | . 754 | . $120-.13$ | 1.969 | 1.657 | . $050-.070$ | 1.988 | . 880 | . $050-.070$ | 1.996 | 1.12 | .135-. 15 | 1.99 | 97 | . 015 - . 030 |
| 1.940 | . 687 | . $090-$ - 105 | 1.960 | . 870 | . $150-.170$ | 1.969 | 1.692 | . $030-.050$ | 1.988 | . 899 | . $005-.010$ | 1.99 | 1.40 | . $005-.010$ | 1.999 | 1.000 | . $030-.040$ |
| 40 | . 88 | 065-. | 960 | . 011 | 105 - | 970 | . 413 | 105-. 12 | 988 | 1.497 | . $005-.010$ | 19 | 1.50 | . $010-.020$ | 199 | . 015 |  |
| 1.940 | 1.155 | 080-. 1 |  | 1.065 | . 70 - . 0 | 970 | 556 | . 030 - .05 | . 988 | 1.57 | . $050-.07$ |  | 1.66 | 005-.010 | 1.99 | 1.033 |  |
| 40 | 1.260 | . 05 - . 010 | 60 | 1.500 | 20 | 970 | 594 | 010-. 020 | 1.988 | 1.586 | 020-. | 1.99 | 1.75 | 050-. 070 | 1.99 | . 03 | 00 |
| 1. | 1.261 | - | 1.960 | 1.584 | . 010 - . 020 | 1.970 | . 938 | 090-. 110 | 1.989 | . 750 | . $020-.030$ | 1.99 | 1.85 | .010-. 020 | 1.99 | 1.14 | . 005 - . 010 |
| 1.940 | 1.402 | 015-. 030 | 1.960 | 1.61 | . $020-.040$ | 1.970 | 1.427 | 005-. 010 | 1.98 | 78 | 105-. 135 | 1.99 | 310 | . $080-.100$ | 1.99 | 1.28 | 025-. 040 |
| 1.9 | 1.410 | 040-. 060 | 1.960 | 1.642 | . $005-.010$ | 970 | 1.428 | . $020-.040$ | 1.989 | 875 | 100-. 125 | 1.99 | 407 | . $050-.070$ | 1.99 | 1.30 | . 005 -. 020 |
| 1.940 | 1.769 | . 005 - . 010 | 1.960 | 1.6 | . 005 - . 01 | 970 | 1.500 | . $050-.070$ | 1.989 | 1.75 | . $030-.05$ | 1.99 | 500 | . 105 - . 125 | 1.99 | 1.475 | . $005-.010$ |
|  | 1.627 | 065-. 0 | 析 | 1.712 | . $005-.010$ | 970 | 1.576 | . $050-.070$ | 1.990 | 22 | 005-. 010 | 1.99 |  | . $005-.010$ | 1.99 | . 50 |  |
| 1.941 | 1.629 | .75-.090 |  | 有 | 005-. 010 |  | 1.630 | . $005-.010$ | 1.990 | 24 | 005-. | 1.97 | , | .156-. 190 | .99 | . 56 |  |
| 1.942 | 314 | 105-. 125 |  | 1.188 | . $010-.020$ | . 970 | 1.654 | . $040-.06$ | 1.990 | 281 | 125-. | 1.99 | 70 | . $005-.010$ | 1.99 | 1.62 | . $090-.110$ |
| 1.9 | 1.157 | . $080-.100$ | 1.961 | 300 | . 020 - . 030 | 970 | 1.692 | 010-. 02 | 1.990 | 31 | 005-. 01 | 1.99 | 720 | . 020 - . 035 | 1.9 | 1.65 | 040-. 060 |
| 942 | 1.746 | 015-. 030 | 1.961 | 1.312 | . $050-.083$ | 1.970 | 1.814 | . 015 - . 030 | 1.990 | 318 | . 007 - . 012 | 1.997 | 76 | . 010 - . 020 | 1.99 | 1.685 | 020-. 030 |
| 1.9 | 1.787 | . 005 -. 010 | 1.961 | 1.584 | . $090-.125$ | 1.971 | 1.268 | . 093 -. 125 | 1.990 | . 526 | . $005-.010$ | 1.997 | 913 | . $005-.010$ | 1.9 | . 6 | 030- |
| 943 | . 764 | 105-. 1 | . 962 | 1.735 | . 008 - . 02 | . 971 | 1.541 | . 005 - . 030 | 1.990 | 65 | . $105-.135$ | 1.997 | 1.021 | . $030-.050$ |  |  |  |
| 1.944 | 393 | 030-. 050 | 1.963 | 281 | 005-. 010 | 1.972 | . 379 | . $015-.030$ | 1.990 | . 68 | 050-. 070 | 1.997 | 1.061 | . $050-.075$ |  |  |  |
| 1.944 | 80 | 156-. 187 | . 963 | . 81 | . 005 -. 010 | 1.972 | . 505 | . 015 -. 030 | 1.990 | . | 005-. 010 | 1.997 | 1.071 | . $005-.010$ |  |  |  |
| 1.944 | 1.628 | 25-.040 | 63 | 1.565 | . 25 - . 04 | . 972 | 75 | 105-.12 | 1.990 | . 893 | 005-. 010 | 1.997 | 1.254 | . $005-.010$ |  |  |  |
| 1.945 | . 426 | . $050-.070$ | 1.964 | . 281 | . $015-.030$ | 1.972 | 1.130 | . 015 -. 030 | 1.990 | 1.376 | .040-. 060 | 1.997 | 1.414 | . $005-.010$ |  |  |  |
| 1.945 | 1.063 | . $105-.125$ | 1.964 | 1.576 | . $015-.025$ | 1.972 | 1.250 | . $093-.125$ | 1.990 | 1.379 | . 093 -. 125 | 1.997 | 1.503 | . $080-105$ |  |  |  |
| 1.945 | 1.477 | . $010-.020$ | 1.964 | 1.579 | . $005-.040$ | 1.972 | 1.579 | . $030-.040$ | 1.990 | 1.519 | . $060-.080$ | 1.997 | 1.584 | . $005-.010$ |  |  |  |
| 945 | 1.792 | 005-. 020 | 964 | 1.740 | . $005-.010$ | . 973 | . 413 | . $190-.210$ | 1.990 | 1.779 | . $015-.030$ | 1.99 | 1.777 | . $005-.010$ | 2.000 | 160 | . 015 |
| 1.946 | 552 | 005-. 010 | 1.96 | 1.756 | . 020 - . 030 | 1.974 | . 408 | . $015-.030$ | 1.991 | . 317 | 105-. 130 | 1.99 | 1.849 | . $005-.010$ | 2.000 | 165 | 050-. 070 |
| 1.946 | 1.780 | . 005 - . 010 | 1.964 | 1.790 | . 012 - . 020 | 1.974 | . 630 | .120-. 140 | 1.991 | 653 | 090-. 120 | 1.998 | 251 | . $105-.125$ | 2.000 | 180 | 005-. 010 |
| 1.947 | 1.661 | 005-. 010 | 1.965 | . 281 | . 005 - . 010 | 1.974 | 880 | . $120-.140$ | 1.991 | 687 | . $030-.050$ | 1.998 | 328 | . $005-.010$ | 2.000 | 194 | 036-. 050 |
| 948 | 1.083 | . $070-.090$ | 1.9 | . 815 | . $060-.08$ | 1.97 | 1.170 | . 005 - . 010 | 1.9 | . 99 | . 015 - . 05 | 1.9 | . 426 | . $005-.010$ | 2.00 | . 205 | . $060-.1$ |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

|  | I.D. |  | O.D. | I.D. |  |  |  |  |  | I.D. |  | O.D. | I.D. |  |  | I.D. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2.000 | . 210 | . $105-.135$ | 2.00 | 1.0 | . $035-.060$ | 2.0 |  | .105-. 120 | 2.0 | 88 | . 005 - . 010 | 2.044 | 1.02 | . $050-.070$ | 2.060 | 1.141 | 040- |
| 2.000 | . 221 | 50 | 2.000 | 1.015 | . $050-.075$ | 2.001 |  | .125-. 135 | 2.012 | 1.25 | . $020-.040$ | 2.044 | 1.8 | .010-. 020 | 2.060 | 1.438 |  |
| 2.000 | . 2 | . 025 | 2.000 | 1. | . 01 | 2.001 |  | 10 |  | 1.0 | .005-. 010 | 2.045 | 344 | . $040-.060$ | 2.060 | 1.450 |  |
| 00 | . 253 | . $005-.010$ | 2. | 1.020 | 10-. 130 | 2.001 | . 381 | . $020-.030$ | 2.0 | 1.003 | . $015-.030$ | 2.045 | . 722 | .005-. 030 | 2.060 | 1.511 | . 05 |
| 00 | . 2 | 050 | 2.000 | 1.03 | 010 | 2.001 | . 447 | 005 | 2.013 | 1.5 | . $020-.040$ | 2.045 | 724 | . $005-.050$ | 2.060 | 1.520 | . $040-.060$ |
| 2.000 | . 255 | 030 | 2.000 | 1.031 | 050 | 2.001 | . 499 | 170 | 2.013 | 1.658 | .005-. 010 | 045 | 1.256 | . $050-.070$ | 2.06 | 629 | . $015-.030$ |
| 2.000 | . 261 | . $060-.080$ | 2.000 | 1.060 | 015 | 2.001 | . 501 | . $015-.030$ | . 01 | 1.383 | 030 | 2.045 | 1.344 | 040 | 2.060 | 1.672 | . 020 - . 040 |
| 2.000 | 6 | -40-. 060 | 2.000 | 1. | . 100 | 2.001 | . 592 | .120-. 13 | . 0 | 1.68 | . $005-.010$ | 2.04 | 1.703 | . $005-.010$ | 2.060 | 805 | . 005 - . 010 |
| 2.000 | . 270 | . $080-.100$ | 2.000 | 1.064 | 100 | 2.001 | . 750 | 005 | . 017 | 1.614 | 02 | 2.045 | 1.730 | . $010-.020$ | 2.061 | 1.291 | . $060-.080$ |
| 000 | . 282 | . $060-.080$ | 00 | 1.07 | . $015-.030$ | 00 | . 755 | . $005-.010$ | 2.018 | 1.510 | . $030-.050$ | 2.045 | 1.881 | . $005-.010$ | 2.06 | 1.734 | 20 |
| 2.000 | . 291 | . $050-.075$ | 2.000 | 1.090 | 05 | 2.001 | . 813 | . $005-.010$ | 2.019 | . 502 | . $030-.050$ | 2.046 | 1.5 | 0 | 2.062 | . 372 | . $005-.010$ |
| 2.000 | . 298 | . 005 | 2.000 | 1.1 | 040 | 2.001 | . 814 | . $060-.08$ | 2.0 | 508 | . $050-.070$ | 2.04 | 1.61 | .070-. 090 | 2.06 | 515 | . $100-.125$ |
| 2.000 | . 299 | . $020-.040$ | 2.000 | 1. | . 015 - . 062 | 2.001 | . 942 | . $105-.135$ | 2.019 | 1.623 | . $015-.030$ | 2.046 | 1.7 | O | 2.062 | 625 | . 005 -. 032 |
| 2.000 | . 3 | 005 | 2.000 | 1. | . 030 | 2.001 | 1.020 | .015-. 03 | 2.0 | . 280 | . $100-.125$ | 2.04 | 1.87 | 060 | 2.062 | 33 | . $050-.070$ |
| 2.000 | . 3 | 5 | 2.000 | 1. | . 025 | 2.001 | 1.10 | 080 | 2. | 1.5 | . $080-.100$ | 2.047 | . 551 | . $060-.080$ | 2 | . 766 | . $040-.060$ |
| 2.000 | . 328 | 070 | 2.000 | 1. | 020-. | 2.001 | 1.155 | . $105-.12$ | . 0 | 1.682 | . $015-.030$ | 2.047 | 747 | . $015-.030$ | 2.062 | 1.371 | . $070-.090$ |
| 2.000 | . 344 | . $060-.075$ | 2.000 | 1. | . 000 - . 010 | 2.001 | 1.28 | . 10 | 2.021 | . 60 | . $005-.010$ | 2. | 807 | . $070-.090$ | 2.062 | 1.381 | . $015-.040$ |
| 2.000 | . 376 | . $050-.060$ | 2.00 |  | . 080 -. 187 | 2.001 | 1.3 | 05 | 2.021 | 1.01 | . $005-.010$ | 2.04 | 28 | . $025-.040$ | 2.063 | 392 | . $050-.070$ |
| 2.000 | . 380 | . $160-.190$ | 2.000 | 1.199 | . 05 | 2.001 | 1. | 01 | 2.021 | 1.6 | . $015-.030$ | 2.0 | 965 | . $025-.040$ | 2.063 | 751 | . $030-.050$ |
| 2.00 | . 39 | . 010 - . 020 | 2.00 | 1.20 | . $080-.100$ | 2.001 | 1.505 | . 00 | 2.02 | 1.184 | . $010-.020$ | 2.047 | . 985 | . $070-.080$ | 2.063 | 1.002 | . $050-.070$ |
| 2.000 | . 399 | 02 | 2.000 | 1.208 | . $050-.075$ | 2.001 | 1.5 | 00 | 2.024 | . 810 | . $030-$. | 2.047 | 1.1 | 0-.080 | 2.063 | 062 | . $005-.010$ |
| 2.000 | . 40 | . $100-.135$ | 2.00 | 1.2 | 005-.010 | 2.001 | 1.58 | . $025-.040$ | 2.0 | 1.5 | . 05 | 2.0 | 1.2 | 10 | 2.063 | 1.312 | . $005-.010$ |
| 2.000 | . 41 | 20 | 2.00 | 1. | 035 | 2.001 | 1.602 | 030 | . 0 | 1.6 | 010-. | 2.047 | 1.4 | 060- | 2.063 | 45 | . $040-.060$ |
| 2.000 |  | . $090-.105$ | 2.00 | 1.24 | . 156 - . 187 | 2.002 | . 101 | . $0005-.010$ | 2.02 | 1.87 | . $040-.060$ | 2. | 1.6 | . $060-.080$ | 2.063 | 628 | . $005-.010$ |
| 2.00 | . 4 | 50 | 2.000 | 1.2 | 08 | 2.002 | 88 | . 090 | 2.02 | 1. | . 015 | 2.0 | 1.773 | . $015-.030$ | 2.0 | 56 | . $040-.070$ |
|  |  | 156-. 190 |  |  | . 070 - . | 2.002 |  | .050-. 07 |  |  | 00 | 2.047 | 1.8 | . 02 | 2.065 | 1.570 |  |
| 2.00 | . 451 | . 090 | 2.000 | 1.2 | . $010-.156$ | 2.002 | 510 | . $005-.0$ | 2.02 | 1.2 | . 180 - . | 2.04 | . 296 | . 005 | 2. | 72 | . 015 - . 030 |
|  |  | . 170 | 2.00 | 1. | . $050-.070$ | 2.00 | 33 | 156 |  |  | . 050 | 2.048 | 626 | . 00 | 2.065 | 1.857 | . 075 - . 090 |
| 2.000 | . 503 | . 105 | 2.000 | 1. | 83 | 2.00 | . 665 | . 105 - . 12 | 2.029 | 1.75 | . 005 - . | 2.04 | 63 | . $005-.010$ | 2.0 | . 718 | . $030-.050$ |
| 2.000 |  | . 010 -. | 2.000 | 1. | 050 | 2.002 | . 855 | .005-. 0 | 2.030 | . 936 | . $050-.070$ | 2.048 | 1.260 | . $070-.090$ | 2.0 | 756 | - |
| 2.000 | . 5 | 005 | 2.000 | 1. | 090 | 2.002 | 1.276 | . $050-.070$ | 2.030 | 1.060 | . $050-.070$ | 2.048 | 1.378 | . $030-.050$ | 2.07 | 1.180 | 04 |
|  |  | . $020-.030$ |  |  | . $060-.080$ | 2.002 | 1. | . 020 -. 030 |  |  | . $050-.070$ |  | 1.387 | . $005-.010$ |  | 1.530 | . 020 - . 030 |
| 2.000 | . 507 | . 100 | 2.00 | 1.28 | . $040-.090$ | 2.002 | 1.390 | . 0 | . 0 | 1.3 | . 050 | 2.04 | 1.393 | . $070-.090$ | 2.0 | . 780 | 05 |
|  |  | . 156 -. 187 |  |  | . 040 - . 060 |  | 1.501 | . $050-.075$ |  |  | . $050-.070$ |  |  | . $020-.040$ | 2.071 | 1.749 | . 010 - . 020 |
| 2.00 | . 5 | 090 | 2.000 | 1.2 | 05 | 2.002 | 1.530 | 025 | 2.030 | 1.500 | 005-. | 2.04 | 1.209 | . $005-.010$ | 2.072 | 1.277 | . 15 - . 030 |
|  |  | . $005-.010$ |  |  | . 025 -. 0 |  | 1.560 | . $105-.135$ |  |  | . 01 |  | 1. | . $005-.010$ |  | . 628 |  |
| 2.00 | . 530 | 60 | 2.00 | 1.29 | . 157 -. 187 | 2.00 | 1.630 | . | . 03 | . 936 | . 005 | 2.050 | 140 | . $060-.080$ | 2.0 | 1.500 | . $040-.060$ |
|  |  | . $005-.010$ |  |  | . 005 -. 010 |  | 1.733 | . $080-.10$ |  | 1. | 00 |  |  | . $005-.010$ |  | 1.969 |  |
| ,000 | . 55 | . 120 |  |  | . | 2.002 |  | 00 | 2.0 | 89 | . $005-.010$ | 2.050 | 406 | .05-. 125 | 2.076 | 629 | . $050-.070$ |
| 2.000 |  | . $005-.010$ | 2.00 | 1.321 | . $080-.100$ | 2.002 | 1.8 | . $070-.090$ | 2.032 | . 880 | . 005 | 2.050 | . 05 | . $005-.020$ | 2.0 | 1.155 | . $080-.104$ |
| 2.000 | . 5 | 025 |  | 1.33 | . 080 - . | 2.00 | 1.828 | 005-. 0 | . 0 | . 87 | . 02 | 2.05 | 50 | .005-. 010 | 2.07 | . 38 | . $080-.104$ |
| 2.000 |  | . $170-.190$ |  |  | . 005 | 2.003 | 161 | . 025 - . | 2.033 | 1.52 | . $010-.030$ | 2.0 | 26 | . $010-.020$ | 2.077 | 1.639 | . $030-.050$ |
| 2.00 | . 6 | . 015 |  |  | , 60 | 2.00 |  | 075 | 2.0 | 1.5 | 020 | 2.05 | 62 | . $010-.020$ | 2.07 | 1.719 | , |
| 2.000 |  | . 040 - . |  |  | . 010 - | 2.003 | . 843 | . 005 - . 010 |  |  | . $030-.050$ | 2.050 | , 29 |  | 2. | 1.237 | . 005 -. 010 |
| 2.000 | . 625 | . $005-.010$ | 2.0 | 1.37 | . 050 - . | . 00 | 1.077 | . $050-.070$ | . 0 | 1.74 | . 010 - . 02 | 2.050 | 630 | . $005-.020$ | 2.078 | 1.620 | . 005 |
| . | . 625 | 100-. 125 |  |  | . 015 - . 0 |  | 1.126 | . $070-.0$ |  |  | 0 |  | 651 | . $080-.100$ |  | , |  |
|  |  | 015 |  | 1. | 135 |  | 1. | . 005 - . | 2.0 |  | 040- |  |  | . $010-.020$ |  | . | . 060 - . 080 |
| 2.000 |  | . $040-.060$ |  |  | . $030-.060$ |  | 1.5 | .020-. 040 | 2.0 | 1. | 020 - | 2 | 1.425 | 030- | 2.080 | . 834 | . $070-.090$ |
|  |  | 02 |  |  | . 015 |  | 1.69 | . |  |  | . 030 - . |  | 1.66 | . 07 |  | 1.600 | . $005-.040$ |
| 2.000 | . 632 | . $005-.020$ |  |  | . $005-.010$ |  | 1.7 | . $010-.020$ | 2.035 | . 788 | . 10 |  | 1.708 | . $040-.060$ |  | 1.695 | . $090-.105$ |
|  |  | . 005 -. 010 |  |  | 10 |  |  | . |  |  | 09 |  |  | . |  | 1.719 | . $030-.040$ |
|  |  | . $110-.130$ |  |  | 005-. 010 |  | . 843 | . $100-.125$ | 2.035 |  | . $020-.040$ | 2.051 | . 75 | .010-. 020 |  | . 820 |  |
|  |  | . 09 |  |  | . 005 -. 01 |  | 1.13 | . |  |  | - |  |  | O25 |  | 1.0 | . $010-.020$ |
|  |  | . $100-.125$ |  |  |  |  | . 20 | . 080 - . |  |  | . 050 - . | 2.0 | 1.27 | . $010-.020$ |  | 1.883 | . 005 -. 010 |
| 000 | . 6 | 090-. |  |  | . 010 -. |  | 1.26 | . 025 - . 0 |  |  | . 025 - . |  | 1.38 | . $025-.040$ |  | 1.942 | . 020 - |
| 2.000 | . 68 | . $080-.1$ |  |  |  |  | 1.26 | . $070-.090$ |  | 1.933 | . 02 | . | 1.632 | . $015-.030$ | 2.083 | 440 |  |
|  |  | . $090-.120$ |  |  | . $015-.030$ |  | 1.51 | . 010 - . |  | 1.5 | . 040 - |  | 1.570 | . 005 - |  | 1.429 | . $040-.060$ |
|  | . 700 | . 020 | . |  | , | 2.00 | 1.280 | . $105-.135$ | . 0 | 1. | 005 | 2.05 | 528 | . 048 - . 062 | 2.0 | 1.801 | . $025-.040$ |
| 2.000 | . 750 | . $105-.125$ |  |  | . 090 - . | 2.006 | 1.775 | 005 | . 03 | 1.588 | . $005-.010$ | 2.057 | . 390 | . $040-.060$ | 2.086 | . 787 | 020 - |
| 2.000 | . | . $010-.02$ | 2.00 | 1.536 | . 005 -. 010 | . 007 | . 826 | .005-. 010 | 2.037 | 1.676 | . $050-.070$ | 2.058 | . 482 | . $048-.062$ | 2.086 | 1.536 | . $330-.050$ |
| 000 | . 753 | 005 |  |  | 05 | O07 | 1.384 | . 15 - . 030 | 038 | . 989 | . 880 - . | . 058 | 519 | 156-. 190 | 2.08 | 1.67 | . $005-.010$ |
| 2 |  | . 110 -. | 2.00 | 1. | . 005 - . | . | 1.533 | 040-. 0 | . 0 | 1.875 | 015-. | 2.05 | . 533 | 160-. 180 | 2.0 | 1.508 | . |
| ,000 | . 758 | . 05 | 2.00 |  | . 050 | , | . 765 | 105-. | . 03 | . 281 | . $030-$. | 2.058 | 630 | 105-. 135 | 2.09 | 815 | . $070-.090$ |
| 2.000 | . 7 | . 090 -. | . | 1.6 | . 105 - . | . 00 | 1.254 | .135-. 15 | . | 1.527 | . $105-.135$ | 2.058 | 1.010 | . $010-.020$ | 2.090 | . 94 | . $110-.135$ |
| 2.000 | . 779 | . $005-.010$ | . 000 | 1.6 | 05-. | . 008 | 1.319 | . 05 -. | . 03 | 1.781 | . $005-.010$ | 2.05 | 1.196 | . $050-.070$ | 2.09 | 1.801 | . $010-.020$ |
| 2.000 | . 780 | . 015 -. 030 | 2.000 |  | . 005 -. | . 00 | 1.392 | . 005 -. 01 | , | . 990 | . $015-.030$ | 2.058 | 1.515 | . 020 - . 040 | 2.09 | . 223 | , |
|  | . 781 | . 005 |  | 1. | . 005 | , | 1.676 | 70-.090 |  | 1.383 | . $005-.010$ | 2.05 | 1.671 | . $050-.060$ | 2.09 | 1.001 |  |
| 2.000 | . 786 | . 005 |  | 1.6 | . 025 | 2.008 | 1.801 | . 010 - . 020 | . | 1.410 | . $005-.007$ | 2.059 | . 402 | . $030-.060$ | 2.0 | 1.656 | . $005-.010$ |
| , | 95 | . 005 | 2.00 | 1.695 | 05 | 00 | . 239 | .40-. 06 | 2.0 | 1.620 | . $070-.105$ | 2.059 | 1.67 | . $030-.060$ | 2.09 | . 473 | . 880 - . 100 |
| 2.0 | . 79 | . 020 - . 040 | 2.0 | 1.740 | . 005 - . 010 | 2.00 | 1.508 | . 015 - . 03 | 2.04 | 1.625 | . $005-.010$ | 2.059 | 1.750 | . $050-.075$ | 2.095 | . 636 | . $005-.01$ |
| 2.000 | . 812 | . $080-.105$ | 2.00 | . |  | 2.00 | 1.78 | . 070 - . 0 | 2.040 | 1.78 | . $050-.0$ | 2.0 | 1.759 | . $005-.010$ | 2.095 | 688 | . $105-.135$ |
| 2. | . 87 | . 010 - . 020 |  | 1.75 | . 080 -. | 2.00 | 1.804 | . $030-.05$ | 2.04 | 1.500 | . $040-.060$ | 2.060 | . 221 | . $050-.075$ | 2.095 | . 875 | . 105 -. 13 |
| . 000 | . 876 | . $105-.125$ | . 000 | 1.7 | . 005 | . 01 | 567 | . $105-.12$ | 2.04 | 1.773 | . 020 - . 0 | 2.06 | . 254 | . $005-.130$ | 2.095 | 1.890 | . 005 - . 010 |
| 2.00 | . 88 | . 010 - . 020 | 2.000 | 1.780 | . 015 - . 040 | 2.010 | . 664 | . $030-.050$ | 2.042 | . 331 | . $040-.060$ | 2.060 | . 312 | . $005-.010$ | 2.095 | 1.901 | . $005-.010$ |
| 2.000 | . 906 | . $015-.060$ | 2.00 | 1.810 | .05-. 020 | 2.010 | . 792 | . $120-.140$ | 2.042 | 1.312 | . $050-.070$ | 2.060 | . 390 | . $005-.010$ | 2.095 | 1.946 | . $005-.010$ |
| 2.000 | . 97 | 025-. 040 | 2.00 | 1.843 | .10-. 025 | 2.010 | 1.074 | . $130-.150$ | , | 1.630 | . $040-.060$ | 2.060 | . 443 | . $005-.010$ | 2.096 | 202 | . $015-.020$ |
| 2.000 | . 979 | . 020 -. 040 | 2.00 | 2.064 | . $015-.030$ | 2.010 | 1.084 | . $005-.010$ | 2.042 | 1.795 | . $050-.075$ | 2.060 | . 530 | . $050-.075$ | 2.096 | 1.186 | . $015-.030$ |
| 2.000 | 1.000 | . $055-.070$ | 2.00 | . 198 | . $010-.020$ | 2.010 | 1.470 | . $050-.070$ | 2.042 | 1.940 | . $020-.030$ | 2.060 | . 762 | . $090-.110$ | 2.097 | 1.013 | . $110-.125$ |
| 2.000 | 1.005 | . $005-.010$ | 2.00 | . 245 | . $005-.010$ | 2.010 | 1.699 | . $050-.070$ | 2.043 | 1.825 | . $015-.030$ | 2.060 | . 800 | . $025-.036$ | 2.098 | . 253 | . 025 -. 040 |
| 2.000 | 1.00 | 083-. | 2.00 | 250 | 100-. | 2.010 | 1.705 | . $005-.010$ | 2.043 | 1.940 | . $010-.020$ | 2.060 | 890 | . $080-.104$ | 2.098 | . 760 | . $015-.030$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

|  |  | Choose Any Thickness From |  |  | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness* } \\ & \text { From To } \end{aligned}$ |  |  | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |  |  | $\begin{gathered} \text { Choose Any } \\ \substack{\text { Thiokness } \\ \text { Tipm }} \end{gathered}$ |  |  | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \end{aligned}$ |  | I.D. | $\begin{gathered} \text { Choose Any } \\ \substack{\text { Thioknens } \\ \text { fion }} \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2.0 | 1.0 | . $010-.020$ | 2.1 | 1.6 | . $020-.030$ | 2.128 | 1.505 | . $050-.070$ | 2.153 | 1.725 | . 070 | 2.177 |  | . 020 |  |  | . 090 |
|  |  |  | 2.1 | 1.87 | - | 2.12 | 1.62 |  | 2.1 | 2.013 |  | 2.1 |  |  |  |  |  |
| 2.09 |  | . 020 |  | 1.878 |  | 2.12 | . 668 |  | 2.15 | 132 |  | 2.178 |  |  | 2.205 | . 91 |  |
| 2.09 | 1.2 | . 010 | 2.123 | 890 | . $090-.105$ | 2.129 | . 251 |  | 2.154 | 1.780 | . 040 | 2.179 | 1.208 | . 005 -.010 | 2.206 | . 631 |  |
|  |  | . 005 | 2.1 | . 906 | . 090 | 2.129 | . 533 | . $105-.135$ | 2.15 | 1.957 | . 01 |  |  | . $030-.050$ |  |  |  |
| 2.10 | . 505 | . 005 | 2.123 | . 008 | . 050 | 2.129 | 735 | . 020 - . 040 | 2.15 | 1.09 | . $050-.070$ | 2.180 | 780 | . $005-.0$ | 2.206 | , | . 005 |
| 2.10 | 753 | . 025 - . 040 | 2.12 | 1.645 | . $105-.125$ | 2.129 | 1.28 | . $050-.070$ | 2.155 | 1.32 | . $005-.010$ | 2.180 | 781 | . 015 - . 030 | 2.206 | 1.980 |  |
|  |  | . $005-.020$ |  |  | . 105 - | 2.1 | 500 | . 010 - . 020 | 2.1 | 1.957 | . 015 -. 030 |  |  | . 070 |  |  |  |
| 2.100 | . 794 | -010 | 2. | 1.81 | . 005 |  | . 52 | . 100 | 2.1 | 345 | . 030 | 2.1 |  | . 005 | 2.208 |  |  |
| 2.10 | 1.3 | . 020 | 2.124 | 312 | . 080 | 2.130 | . 293 | . $050-.070$ | 2.15 | . 877 | . $110-.130$ | 2.1 | 1.6 | . $080-.100$ | 2.209 | 1.219 |  |
| 2.100 |  | . |  |  | . 015 -. 030 |  | . 516 | . 040 -.060 | 2.15 | 1.312 | . $050-.070$ | 2.1 | . 499 | . 015 -. 030 |  |  |  |
| 2.100 | 1.640 | . $005-.015$ | 2.124 | 1.250 | . 010 - . 020 | 2.130 | . 532 | . $134-.156$ | 2.15 | 2.006 | . 015 - . 030 | 2.181 | 1.507 | . $025-.040$ | 2.210 | . 215 |  |
| 2.100 | 1.656 | . $105-.125$ | 2.124 | 1.580 | . $040-06$ | 2.130 | . 549 | . $040-.060$ | 2.157 | . 344 | . $050-.075$ | 2.182 | 1.511 | . $050-.070$ | 2.210 | 1.625 | . 040 |
| 2.10 | 1.675 | . 005 - . 0 | 2.12 |  | . 070 | 2.130 | . 860 | . $100-.125$ | 2.15 | . 350 | . 005 - . 010 |  |  | . 010 | 2.2 | . 127 |  |
| 2.100 |  | . 040 |  |  | . 015 |  | 1.030 |  | 2.157 | 29 |  |  |  |  | 2.2 |  |  |
| 2.100 | 1.82 | . $005-.010$ | 2.125 | 346 | . $050-.07$ | 2.130 | 1.057 | . $005-.010$ | 2.157 | 1.253 | . $005-.010$ | 2.183 | 1.38 | . $100-125$ | 2.213 | 1.657 | . 010 |
| 2.100 |  | . 010 -. 020 | 2.125 | 380 | . $100-.125$ | 2.130 | 1.625 | . $040-.06$ | 2.157 | 1.344 | . $050-.075$ | 2.184 | 1.78 | . $030-.040$ | 2.215 | 析 |  |
| 2.10 | 1.900 | . $050-.07$ |  | . 500 | . $080-.1$ | 2.1 | 1.76 | . 005 | 2.15 | 1.42 | . $040-.050$ | 2.1 | 1.78 | . 030 - . | 2.2 | . 913 |  |
| 2.10 | 193 | . $005-.01$ | 2.125 | . 507 | . $005-.01$ | 2.130 | 1.869 | . $025-.0$ | 2.15 | 1.670 | . $015-.030$ | 2.18 | 1.55 | . 020 -. 00 | 2.215 | . 916 | . 00 |
| 210 | 1.971 | . $010-.02$ | 2.125 | . 562 | . $100-.125$ | 2.130 | 1.871 | . $010-.020$ | 2.157 | 2.006 | . $010-.020$ | 2.187 | . 251 | . $050-.070$ | 2.215 | 933 |  |
| 2.101 | . 564 | . $010-.02$ |  |  | . $010-.020$ | 2.1 | 1.658 | . $015-.030$ | 2.15 | 1.060 | . $075-.090$ | 2.187 | 565 | . $005-.010$ |  |  |  |
| 2.10 | 1.731 | . $025-.040$ | 2.12 | . 626 | . 015 - . 030 | 2.131 | 1.878 | . 080 -. 105 | 2.15 | 1.063 | . 080 -. 120 | 2.187 | . 822 | . $060-.080$ | 2.215 | 1.434 | . 075 -. 100 |
|  | 792 | . 030 | 2.1 |  | . $075-.100$ | 2.13 | 2.031 | . 030 - . 0 | 2.15 | 1.46 | . 005 -. 0 |  | 1.75 | . 005 | 2.215 |  |  |
|  |  | . 010 |  |  | -90 | 2.13 | 250 | . 090 | 2.15 | 1.5 | . 080 | 2. |  | . 050 | 2 |  |  |
| 2.104 | 1.250 | . $060-.08$ | 2. | . 705 | . $005-.0$ | 2. | 1.190 | . 060 - . | 2.1 | 1.72 | . 030 - . | 2.1 | . 446 | . 050 - . 0 | 2.2 | 1.977 |  |
| 2.104 | 1.680 | . $040-.06$ | 2.125 | 761 | . $060-.090$ | 2.13 | 1.658 | . $020-.040$ | 2.159 | . 386 | . $010-.0$ | 2.188 | . 781 | . $100-.134$ | 2.216 | . 914 | . 050 |
|  | 1.8 | . $015-.030$ | 2.125 | . 813 | . $110-.135$ | 2.13 | 1.410 | . $015-.030$ | 2.159 | 990 | . $025-.020$ | 2.188 |  | . $030-.050$ | 2.216 | 1.575 |  |
|  |  | . $050-.075$ |  |  | . 005 |  | 1.7 |  | 2.1 | 1.12 |  |  |  | . 05 |  |  |  |
| 2.10 | 314 | . 1055.1 | 2.125 | 015 | . 020 - . 03 | 2.134 | 1.752 | . $005-.0$ | 2.16 | 1.400 | . 040 -. |  | 1.69 | . 025 -. 0 | 2.218 |  |  |
| 2.10 | 1.8 | . $075-.09$ |  | . 015 | . $105-.1$ | 2.134 | 1.898 | . 020 - . 0 | 2.160 | 1.730 | . 020 -. 0 |  |  | . 025 - . 00 |  | 328 |  |
|  | 1.726 | . $025-.040$ |  |  | . $005-.0$ | 2.1 | 1.12 | . $100-12$ | 2.1 | . 668 | . 020 -. 0 | 2.1 |  | . $020-.040$ | 2.2 | 1.437 |  |
| 2111 | 1.829 | . $080-.10$ | 2.12 | 1.07 | . $010-.0$ | 2.135 | 1.900 | . 020 - . 0 | 2.16 | . 756 | . $025-.040$ | 2.19 | 1.5 | . 015 -. 0 | 2.219 | 1.408 |  |
|  |  | . 0 |  |  |  |  | 1.578 | . 060 - . | 2.16 | . 857 | . 020 | 2.1 |  | . 005 |  |  |  |
|  | 1.436 | . 010 |  | 1.123 | . 060 - . 08 |  | 1.96 | . 005 -. 0 | 2.1 | 1.512 | . 080 -. | 2.1 |  | . 015 - . 0 |  | . 190 |  |
| 2.112 | 1.26 | . $080-.10$ | 2.12 | 1.251 | . $050-.07$ | 2.1 | 1.89 | . 005 - . 010 | 2.16 | 1.724 | . $134-.160$ | 2.1 | 1.2 | . $015-.08$ | 2.2 | . 88 | . 005 |
|  |  | . $020-.040$ |  |  | 0 |  | 19 | . 025 - | 2.16 | 17 | . 032 - . |  |  | - |  |  |  |
|  | . | . 050 |  |  | . 075 |  | 1.41 | . 080 - | 2.1 | . 252 | . $030-.0$ | 2.1 |  | . 015 - . 0 |  |  |  |
|  | . 256 | . 006 |  |  | . 025 |  | 1.4 | . 005 | 2.1 | 678 | . 005 |  |  |  |  |  |  |
| 2.11 |  | . $015-.030$ | 2.1 |  | . 080 |  | 1.81 | . 005 - . | 2.16 | 1.929 | . 060 - . |  |  |  |  |  |  |
| 2.11 | 1.497 | . $070-.090$ |  | 1.376 | . $015-.030$ | 2.139 | 1.821 | . $025-.0$ | 2.163 | 2.028 | . $005-.010$ | 2.193 | . 972 | . $025-.04$ |  | 826 |  |
|  | 1.53 | . $010-.020$ |  | 1.408 | . $030-.050$ | 21 | 1.896 | . $030-.040$ | 2.16 | . 987 | . $050-.070$ | 2.19 | 1.934 | 330-0 |  | 812 | 020-040 |
| 2.11 | 1.73 | . $040-.06$ | 2.12 | 1.439 | . $015-.030$ | 2.140 | 1.730 | . 025 - .000 | 2.16 | 1.801 | . $025-.040$ | 2.19 |  | . 010 - . 020 | 2.2 | 1.804 |  |
| 2.113 | 1.890 | . 020 |  |  | . 005 - . 010 | 2.14 | 2.01 | . 040 - . 080 | 2.164 | 1.898 | . 070 -. 00 | 2.19 |  | . 010 - . |  |  |  |
|  | 1.916 | . 005 |  |  | . 015 |  | 1.545 | . $030-.060$ | 2.1 | 1.908 | . $050-.0$ | 2.1 |  | . 005 |  |  |  |
| 2.11 |  | . $025-.04$ | 2.12 |  | . $040-.06$ |  |  | . 005 | 21 | 254 | . 00 | 21 |  | . 005 | 2.2 |  |  |
| 211 | 1.900 | . 015 - . 030 | 2.1 | 1.5 | . $005-.06$ | 2.142 | 2.003 | . 005 -. 0 | 2.16 | . 323 | . $030-.05$ | 2.1 |  | . 040 - . 08 |  |  |  |
| 2.115 | 986 | . 080 |  |  | . 020 | 2.1 | 1.62 | . 005 - . 0 | 2.1 | . 502 | . $010-.020$ | 2.1 |  | . 040 - . 0 |  |  |  |
| 211 | 1.762 | . $020-.03$ | 2.12 |  | . 040 - . 0 |  | 1.730 | . 020 | 2.16 | . 670 | . 105 - | 2.1 |  | . 040 - . | 2.2 |  | . 105 - . 125 |
| 2.11 | 1.330 | . $030-.05$ | 2.12 |  | . 005 | 2.143 | 1.791 | . $010-.020$ | 2.16 | 1.379 | . $020-.040$ | 2.198 | 2.04 | . $005-.010$ | 2.228 |  | . $060-.090$ |
| 2.117 | 1.152 | . $005-.010$ | 21 | 1.562 | . $050-.07$ | 2.14 | 1.831 | . $050-.07$ | 2.16 | 1.380 | . $005-.010$ | 2.199 | . 25 | . 005 - . 0 | 2.2 |  |  |
| 2.117 | 1.76 | . $005-.01$ | 2.12 | 1.58 | . $005-.0$ |  | 1.890 | . 005 | 2.1 | 1.50 | . 050 - . |  | . 62 | . 015 |  |  |  |
| 2.11 | 1.38 | . $070-.095$ | 2.1 |  | . 015 | 2.145 | . 845 | . $0055-.010$ | 2.16 | . | . 005 - . 0 |  | . | . 0505 | 2.230 |  |  |
| 2.118 | 1.5 | . $105-.12$ | 2.1 | 1.625 | . 015 | 2.145 | 1.730 | . $005-.010$ | 2.16 | 1.660 | . $080-100$ | 2.199 | . 840 | . $005-.010$ | 2.230 | 1.759 | 000 |
| 2.118 | 1.5 | . $005-.01$ | 2.1 |  | . 010 |  | 1.967 | . $005-.010$ | 2.1 | 1.70 |  |  | . 36 | . 050 |  |  |  |
| 2.118 | 1.610 | . $070-.080$ | 2.1 | 1.642 | . $040-.0$ | 2.4 |  | . 070 - .090 |  |  | . 040 -. 00 |  | . 62 | . 010 |  |  |  |
| 2.118 | 1.641 | 0 | 2.1 | 1.671 | . 010 | 2.146 | 1.654 | . 075 -. 090 | 2.16 | 1.800 | . $005-.010$ | 2.20 | . 88 | . $060-.07$ | 2.232 | 1.764 |  |
| 2.118 | 1.887 | . $025-.040$ | 2.12 | 1.750 | . 010 | 2.1 | 1.743 | . $005-.0$ | 2.16 | 1.968 | . 005 - . 010 | 2.20 | 1.0 | . 005 - . | 2.23 | 18 |  |
| 2.119 | 1.061 | . $075-.09$ | 2.12 | 1.751 | . $090-.10$ | 2.1 | 1.671 | . $030-.050$ | 2.1 | . 458 | . 090 -. | 2.2 |  | . 105 -. | 2.2 |  |  |
| 2.119 | 1.41 | - | 2.12 | 1.757 | . $025-.0$ | 2.148 | . 626 | . 015 - . 03 | 2.16 | 1.216 | . $050-$. | 2.20 | 1.5 | . $030-.05$ | 2.234 | 123 |  |
| 2.11 | 1.503 | . 0 | 21 | 1781 | . 025 | 2.1 | . 690 | . $105-.13$ | 2.16 | 1.594 | . 060 - . 090 | 2.2 |  | . 048 -. 075 | 2.2 | 1.034 |  |
| 19 | 1.512 | . 005 | 2.12 | 1.811 | . $015-.0$ | 2.148 | 878 | . $105-.135$ | 2.16 | 1.40 | . 070 - . | 2.2 |  | . | 2.2 | 1.499 |  |
|  | 1. 58 | . $050-.07$ | 2.1 | 1.852 | . 015 - . 03 | 2.148 | 1.003 | . $010-.020$ | 2.167 | 1.718 | . $005-.010$ | 2.200 | 1.80 | . $105-.12$ | 2.235 |  | . 005 - . 030 |
| 2.120 | . 628 | . $050-.075$ | 2 | 1.876 | . $050-.07$ | 2.148 | 1.764 | . $030-.040$ | 2.167 | 1.772 | . $070-.090$ | 2.200 | 1.83 | . 040 -. 08 | 2.235 | 1.640 | , |
|  | . 810 | . 015 | 2.12 | 1.89 | . 005 |  | 1.778 | . 050 | 2.1 | . 720 |  |  |  | . 030 | 2.2 | 1.950 | . 040 |
| 2.120 | . 875 | . $040-.062$ | 2.1 |  | . $005-.020$ | 2.1 | 505 | . 060 - . 07 | 2.170 | . 536 | . $005-.010$ | 2.2 | 1.885 | . 060 - . 080 | 2.236 |  | . $005-.010$ |
| 2.120 | 927 | . 156 -. 187 | 2.1 | 439 | . $010-.030$ | 2.150 | . 505 | . $010-.020$ | 2.170 | . 597 | . $005-.010$ | 2.200 | 1.92 | . 020 - . 03 | 2.236 | 1.562 | . 070 |
| 2.120 | 1.014 | . $015-.030$ | 2.12 | . 631 | . $005-.01$ | 2.1 | . 631 | . $010-.020$ | 2.17 | 1.520 | . 015 - . 030 | 2.20 | . 50 | . 005 - . | 2.238 | . 640 | . 130 |
| 2. | 1.18 | . 015 - . 02 | 2.126 | 755 | . $050-10$ | 2.150 | . 75 | . $010-.025$ | 2.17 | 1.556 | . $005-.0$ | 2.20 | . 755 | . 005 - . | 2.2 | 1.427 | . $025-.04$ |
| 2.120 | 1.265 | . $040-.06$ | 2.12 | 1.390 | . 140 - . 16 | 2.150 | 813 | . $100-.125$ | 2.171 | . 662 | . $005-.010$ | 2.2 | 1.520 | . 040 - . 08 | 2.239 | 875 | . 100 - |
| 2.12 | 1.273 | . $030-.050$ | 2.12 | 1.950 | . $040-.06$ | 2.15 | 1.250 | . $100-.125$ | 2.171 | 1.734 | . $050-.070$ |  | 2.01 | . $010-.02$ | 2.239 |  |  |
| 2.120 | 1.305 | . $030-.05$ | 2.12 | . 385 | . $005-.010$ | 2.150 | 1.79 | . $020-.040$ | 2.171 |  | . $010-.020$ | 2.2 | 2.039 | . $005-.010$ | 2.239 | 1.260 | . 050 |
| 2.120 | 1.49 | . $090-.10$ | 2.12 | . 406 | . $100-.120$ | 2.150 | 1.778 | . $015-.050$ | 2.17 | 1.969 | . $005-.010$ | 2.202 | . 75 | . $015-.03$ | 2.239 | 1.773 | . 050 |
| 2.120 | 1.50 | . $050-.07$ | 2.127 | . 754 | . $040-.06$ | 2.150 | 1.900 | . $005-.010$ | 2.172 | 476 | . 005 - . | 2.20 | 1.88 | . 005 -. 0 | 2.240 | 487 | 18 |
|  | 1.6 | . $050-.075$ |  |  | . 010 - . 020 |  |  | . 005 - | 2.17 | 1.760 | . 020 | 2.2 |  | . 100 |  |  | . |
| 2 | 17 | . $010-.020$ | 2.12 |  | -005 010 | 2.151 |  | . $100-.125$ | 2.173 | 1709 | . 0055 -. 0 | 2.2 | 1.02 | . 010 - . 020 | 2.240 |  | . 020 |
| 2.120 | 1.785 | . $050-.075$ | 2.12 | 260 | . 005 -. 010 | 2.151 | 874 | . $100-.125$ | 2.173 | 1.709 | . $005-.0$ | 2.203 | 1.58 | . $050-.075$ | 2.240 |  | . 016 |
| 2.120 | 1.81 | . $080-.10$ | 2.12 |  | . $005-.01$ | 2.15 | 1.379 | 025-.040 | 2.17 | .710 | 020-. 0 | 2.2 |  | 030-. 0 | 2.2 |  | 080 |
| 2.120 |  |  | 2.127 |  | . | 2.152 |  | . 005 - 010 | 2.17 | . 42 | . 50 | 2.20 |  | . 040 - . 0 | 2.240 | 1.440 | . 05 |
| 2.121 | 1.903 | . 010 - . 02 | 2.128 | 1.122 | . $050-.075$ | 153 | 724 | . 100 -. 134 | 2.176 |  | . $010-.020$ | 2.205 | 1.12 | . $050-.070$ | 2.240 | 1.63 | 015 |
| 2.12 | 1.507 | . 020 -. 030 | 2.128 |  | . 060 -. 080 |  |  | . 100 -. 125 |  |  |  |  |  | . $040-.060$ |  |  | . 040 |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

O.D. I.D.
2.2402 .010 2.2402 .025 2.241 .698 $2.241 \quad .880$ 2.2411 .578 2.2411 .700 2.242 . 644 2.2421 .565 2.2421 .726 2.2421 .761 2.2421 .844 $2.243 \quad .762$ 2.2431 .009 2.2431 .551 2.2441 .857 2.245 .330 2.245 . 633 $2.245 \quad .886$ 2.2451 .005 2.2451 .192 2.2451 .259 2.2451 .319 2.2451 .343 2.2451 .375 2.2451 .380 2.2451 .395 2.2451 .417 2.2451 .738 2.2451 .921 2.2452 .007 2.246 .378 $2.246 \quad .627$ $2.246 \quad .631$ 2.2461 .048 2.2461 .058 2.2461 .064 2.2461 .813 $\begin{array}{ll}2.247 & .538 \\ 2.247 & 762\end{array}$ 2.247 . 905 2.2471 .200 2.248 .250 2.248 . 620 2.248 .656 $2.248 \quad .883$ 2.2481 .033 2.2481 .127 2.2481 .190 2.2481 .249 2.2481 .250 2.2481 .290 2.2481 .315 2.2481 .507 2.2481 .508 2.2481 .655 2.2481 .749 2.2481 .753 2.2481 .767 2.2481 .834 2.2481 .875 2.2481 .889 2.2481 .912 2.2481 .990 2.2482 .000 2.2482 .002 2.249 .316 2.249 .438 2.249 .439 2.249 . 540 2.249 .542 2.249 .752 2.249 . 756 2.249 .800 2.2491 .217 2.2491 .640 2.2491 .711

Choose Any
Thickness*

 2.250 2.2501 .631 2.2501 .668 2.2501 .687 2.2501 .751 $2.250 \quad 1.761$ . $015-.030$ \begin{tabular}{c|cc}
$.015-.030$ \& 2.250 \& .125 <br>
$.005-.010$ \& 2.250 \& .136

 

$.005-.010$ \& 2.250 \& .136 <br>
2.250 \& .164

 

$.080-.105$ \& 2.250 \& .216 <br>
$.050-.070$ \& 2.250 \& .257

 

$.080-.105$ \& 2.250 \& .325

 

$.030-.050$ \& 2.250 \& .325 <br>
\hline $.060-.080$ \& 2.250 \& .378

 

$.010-.020$ \& 2.250 \& .394 <br>
$.015-.030$ \& 2.250 \& .400

 

$.005-.010$ \& 2.250 \& .439 <br>
$.005-.010$ \& 2.250 \& .478

 

$.005-.010$ \& 2.250 \& .478 <br>
$.105-.125$ \& 2.250 \& .500

 

$.060-.070$ \& 2.250 \& .504 <br>
$.005-.010$ \& 2.250 \& .507

 

$.060-.010$ \& 2.250 \& .507 <br>
\hline $.090-.105$ \& 2.250 \& .517

 $\begin{array}{cccc}.025-.040 & 2.250 & .517 & . \\ .025-.042 & 2250 & .531 & .\end{array}$ $\begin{array}{ccc}.025-.042 & 2.250 & .531 \\ .080-.105 & 2.250 & .562 \\ .030-.050 & 2.250 & .620\end{array}$ $\begin{array}{lll}.030-.050 & 2.250 & .620 \\ .010-.020 & 2.250 & .626 \\ .080-.125 & 2.250 & .629\end{array}$ 

$.080-.125$ \& 2.250 \& .629 <br>
$.110-.130$ \& 2.250 \& .639

 

$.020-.040$ \& 2.250 \& .640 <br>
$.010-.015$ \& 2.250 \& .641

 

$.080-.100$ \& 2.250 \& .642 <br>
$.025-.040$ \& 2.250 \& 643

 $\begin{array}{lll}.025-. .179 & 2.250 & .643 \\ .156-.250 & .662\end{array}$ 

$.050-.070$ \& 2.250 \& .688 <br>
$.050-.070$ \& 2.250 \& .745

 

$.025-.040$ \& 2.250 \& .750 <br>
$.050-.075$ \& 2.250 \& .759

 $\begin{array}{ccc}.050-.070 & 2.250 & .759 \\ .010-.020 & 2.250 & .771 \\ .005-.010 & 2.250 & .781\end{array}$ $\begin{array}{lll}.010-.020 & 2.250 & .790\end{array}$ 

$.010-.020$ \& 2.250 \& .795 <br>
$.105-.120$ \& 2.250 \& .874

 

$.1015-.030$ \& 2.250 \& .875 <br>
$.156-.187$ \& 2.250 \& .877

 

$.005-.010$ \& 2.250 \& .880 <br>
\hline $105-120$ \& 2.250 \& .885

 

$.105-.120$ \& 2.250 \& .885 <br>
$.050-.075$ \& 2.250 \& 1.004

 $\begin{array}{llll}.050-.010 & 2.250 & 1.014\end{array}$ $\begin{array}{lll}.015-.030 & 2.250 & 1.022\end{array}$ 

$.090-.105$ \& 2.250 \& 1.040 <br>
\hline $105-.125$ \& 2.250 \& 1.000

 $\begin{array}{lll}.105-.125 & 2.250 & 1.060\end{array}$ . $005-.0102 .2501 .067$ 

$.030-.050$ \& 2.250 \& 1.180 <br>
$.005-.010$ \& 2.250 \& 1.255

 $\begin{array}{lll}.005-.090 & 2.250 & 1.256\end{array}$ $\begin{array}{lll}.015-.035 & 2.250 & 1.257\end{array}$ $.005-.010 \quad 2.2501 .263$ .080-. $100 \quad 2.2501 .265$ 

$.005-.010$ \& 2.250 \& 1.274 <br>
$.030-.050$ \& 2.250 \& 1.278

 

$030-.050$ \& 2.250 \& 1.278 <br>
\hline $025-.040$ \& 2.250 \& 1.270

 $\begin{array}{lll}.025-.040 & 2.250 & 1.279 \\ .050-.070 & 2.250 & 1.286\end{array}$ $\begin{array}{llll}.005-.010 & 2.250 & 1.287\end{array}$ $\begin{array}{llll}.010-.020 & 2.250 & 1.311\end{array}$ . $080-.100 \quad 2.250 \quad 1.335$ 

$.050-.070$ \& 2.250 \& 1.375
\end{tabular} 2.2501 .380 2.2501 .387 2.2501 .425 $2.250 \quad 1.438$ 2.2501 .442 $\begin{array}{ll}2.250 & 1.442 \\ 2.250 & 1.500\end{array}$ 2.2501 .510 2.2501 .530 2.2501 .563 2.2501 .598 2.2501 .615 2.2501 .620 2.2501 .628

|  | 2.250 | 1.761 |
| :--- | :--- | :--- | |  | 2.250 | 1.780 |
| :--- | :--- | :--- | | 2.250 |
| :--- | | $.060-.080$ | 2.250 | 1.782 |
| :--- | :--- | :--- | :--- |
| 020 | 2.250 | 1.801 | | $.020-.040$ | 2.250 | 1.810 |
| :--- | :--- | :--- | | $.050-.070$ | 2.250 | 1.844 |
| :--- | :--- | :--- | :--- | | 5 | 2.250 |
| :--- | :--- |
| 2.250 |  |
| 2.850 |  | | $.030-.050$ | 2.250 | 1.900 |
| :--- | :--- | :--- |
| $.00-.125$ | 2.250 | 1.912 |
| $100-.125$ | 2.250 | 1.920 | | $100-.125$ | 2.250 | 1.912 |
| :--- | :--- | :--- |
| $100-.125$ | 2.250 | 1.920 |
| $.030-.050$ | 2.250 | 1.969 | $\begin{array}{lll}.030-.050 & 2.250 & 1.969 \\ .05-.120 & 2.250 & 1.980\end{array}$ | $.005-.020$ | 2.250 | 2.025 |
| :--- | :--- | :--- | | $.030-.050$ | 2.250 | 2.062 |
| :--- | :--- | :--- |
| $.005-.110$ | 2.250 | 2.082 |
| $.05-.10$ | 2.25 | .266 | $\begin{array}{ccc}170-.190 & 2.251 & .266\end{array}$ $\begin{array}{lll}.050-.060 & 2.251 & .378 \\ 135-.156 & 2.251 & .540\end{array}$ $\begin{array}{lll}.030-.050 & 2.251 & .579 \\ .015-.030 & 2.251 & .812\end{array}$ $\begin{array}{rrrr}.015-.030 & 2.251 & .812 & .005 \\ .040-.060 & 2.251 & .905 & .031 \\ .015-.030 & 2.251 & 1.083 & .\end{array}$ $\begin{array}{lll}.015--.187 & 2.251 & 1.377 \\ 156-.156 & 2.251 & 1.501\end{array}$ | $105-.125$ | 2.251 | 1.519 |
| :--- | :--- | :--- | | $.135-.156$ | 2.251 | 1.538 |  |
| :--- | :--- | :--- | :--- |
| $140-.160$ | 2.251 | 1.563 | .0 | $\begin{array}{lll}104-.125 & 2.251 & 2.025 \\ .020-.040 & 2.251 & 2.125\end{array}$ | $.030-.040$ | 2.284 | 2.070 |
| :--- | :--- | :--- |
| $.105-.135$ | 2.285 | .708 | $\begin{array}{llll}.105-.135 & 2.285 & .768\end{array}$ | $.050-.060$ | 2.285 | 2.070 |
| ---: | ---: | ---: |
| $.025-.040$ | 2.287 | .770 | . 040 - .060 2.290 1.125 . $090-.120 \quad 2.2902 .160$ $\begin{array}{lll}.040-.060 & 2.291 & 1.630\end{array}$ | $.005-.010$ | 2.293 | 1.127 |
| :--- | :--- | :--- |
| $.050-.070$ | 2.295 | 1.857 | | $.050-.070$ | 2.295 | 1.857 |
| :---: | :---: | :---: |
| $050-.075$ | 2.295 | 1.857 | $\begin{array}{llll}.050-.075 & 2.295 & 1.857\end{array}$ $\begin{array}{lll}.005-.010 & 2.295 & 1.858 \\ .005-.010 & 2.295 & 2.052\end{array}$ $\begin{array}{llll}.080-.105 & 2.296 & .187\end{array}$ | $.025-.040$ | 2.296 | .501 |
| :---: | :---: | :---: | $\begin{array}{lll}.025-.040 & 2.296 & 2.068\end{array}$ . $105-.1252 .2971 .960$ | $.120-.135$ | 2.298 | .402 |
| :--- | :--- | :--- | :--- |

. 005 - . 010 2.298 1.325 . $030-.050 \quad 2.2991 .205$ \begin{tabular}{r|rr}
$.120-.156$ \& 2.300 \& .158

 

$.120-.134$ \& 2.300 \& .196 <br>
$.105-.135$ \& 2.300 \& .504

 

$.105-.135$ \& 2.300 \& .504 <br>
$.050-.070$ \& 2.300 \& 628

 $\begin{array}{llll}.050-.070 & 2.300 & .631\end{array}$ 

$.020-.032$ \& 2.300 \& .755 <br>
\hline

 $\begin{array}{llll}.020-.030 & 2.300 & 1.314\end{array}$ 

\hline $.110-.130$ \& 2.300 \& 1.654

 $\begin{array}{llll}.090-.120 & 2.300 & 1.678\end{array}$ . $030-.040 \quad 2.3001 .750$ $\begin{array}{llll}.030-.062 & 2.300 & 1.950\end{array}$ . $005-.0102 .3002 .000$ . $090-.125 \quad 2.301 \quad .625$ $\begin{array}{lll}.030-.040 & 2.301 & 1.480\end{array}$ 

$.005-.010$ \& 2.302 \& 1.620

 . $070-.090 \quad 2.3031 .811$ $\begin{array}{lll}.070-.040 & 2.303 & 2.000\end{array}$ $\begin{array}{llll}.005-.010 & 2.303 & 2.194\end{array}$ 

$.010-.030$ \& 2.304 \& 1.905 <br>
\hline

 

$.015-.030$ \& 2.3042 .000

 $\begin{array}{llll}.005-.010 & 2.305 & 1.498\end{array}$ 

$.010-.020$ \& 2.305 \& 1.681

 . $060-.080 \quad 2.3061 .899$ 

$.065-.040$ \& 2.307 \& 1.199

 

\hline $.015-.030$ \& 2.307 \& 1.893 <br>
\hline

 

$.005-.010$ \& 2.308 \& 2.208
\end{tabular} .050-.070 2.3091 .061 $\begin{array}{lll}.020-.030 & 2.310 & .661\end{array}$

| $\substack{\text { Choose Any } \\ \text { Thickness } \\ \text { From }}$ |
| :---: | :---: | :---: |
| To | O.D. $\quad$ I.D. | $.036-.060$ | 2.3101 .136 |
| :---: | :---: |

Choose Any
Thickness
From

 \begin{tabular}{l|lll}
$.080-.105$ \& 2.346 \& 1.750 \& $.005-.010$ <br>
$.005-.010$ \& 2.34 \& 2.074 \& $.030-.050$

 $\begin{array}{llll}.005-.010 & 2.346 & 2.074 & .030-.050 \\ .005-.050 & 2.347 & 1.437 & .050-.070\end{array}$ $\begin{array}{llll}.005-.010 & 2.347 & 1.437 & .050-.070\end{array}$ $\begin{array}{llll}.070-.090 & 2.347 & 2.110 & .005-.010\end{array}$ 010-. 025 2.348 $\quad .747 \quad .050-.070$ $\begin{array}{llll}.030-.050 & 2.348 & .783 & .075-.090\end{array}$ $\begin{array}{llll}.050-.070 & 2.348 & 1.380 & .060-.080\end{array}$ 030-. 050 2.348 $2.000 \quad .042-.062$ $\begin{array}{llll}.005-.010 & 2.348 & 2.067 & .015-.030\end{array}$ 025-. 040 2.349 $\quad .502 \quad .100-.120$ .050-. $0702.3491 .494 \quad .025-.040$ $\begin{array}{llll}.030-.050 & 2.349 & 2.005 & .060-.090\end{array}$ . $050-.070 \quad 2.350 \quad .505 \quad .005-.020$ 125-. 135 2.350 . 754 . $015-.030$ $\begin{array}{llll}.050-.070 & 2.350 & 1.070 & .110-.130\end{array}$ 

$.005-.010$ \& 2.350 \& 1.250 \& $.090-.105$

 . $070-.090 \quad 2.3501 .267$. $050-.070$ . $015-.030 \quad 2.350 \quad 1.396 \quad .005-.010$ 105-. 134 2.350 1.815 . $005-.010$ $\begin{array}{llll}.005-.010 & 2.350 & 1.947 & .090-.105\end{array}$ .010-. 020 2.350 $2.010 \quad .010-.040$ .040-. 060 2.351 $\quad .270 \quad .080-.100$ . $015-.030 \quad 2.351 \quad .628 \quad .010-.020$ $\begin{array}{llll}.005-.010 & 2.351 & 1.659 & .010-.020\end{array}$ 

$.005-.010$ \& 2.352 \& .638 \& $.156-.190$

 . $070-.090 \quad 2.3521 .660$. $005-.010$ . $020-.060 \quad 2.3542 .100 \quad .010-.020$ . $025-.040 \quad 2.3551 .873$. $005-.010$ . $005-.010 \quad 2.3552 .217 \quad .010-.020$ . $010-.020$ 2.356 . 815 . $080-.105$ . $040-.060 \quad 2.358 \quad 1.095 \quad .025-.040$ . $090-.105 \quad 2.358 \quad 1.542 \quad .030-.050$ . $040-.060 \quad 2.3581 .600 \quad .020-.040$ $\begin{array}{llll}.040-.060 & 2.358 & 1.932 & .135-.156\end{array}$ .020-. 040 2.358 $2.130 \quad .010-.020$ 

$.032-.050$ \& 2.359 \& 1.260 \& $.020-.040$

 . $005-.010 \quad 2.360 \quad .438 \quad .070-.090$ . $025-.040 \quad 2.360 \quad .728 \quad .050-.070$ . $070-.080 \quad 2.3601 .003 \quad .050-.070$ $\begin{array}{llll}.005-.010 & 2.360 & 1.133 & .160-.190\end{array}$ $\begin{array}{llll}.005-.010 & 2.360 & 1.262 & .005-.010\end{array}$ .020-. 040 2.360 1.375 . $015-.060$ . $070-.090 \quad 2.3601 .578$. $005-.040$ . $005-.010 \quad 2.360 \quad 1.958 \quad .010-.020$ . $010-.0202 .3602 .165 \quad .005-.010$ 

$.005-.010$ \& 2.361 \& 1.009 \& $.025-.070$

 . $015-.030 \quad 2.361 \quad 1.047$. $005-.010$ . $030-.040 \quad 2.361 \quad 1.181 \quad .080-.120$ $\begin{array}{llll}.015-.030 & 2.361 & 1.774 & .010-.020\end{array}$ . $015-.0302 .3612 .026$. $040-.060$ . $040-.060 \quad 2.362 \quad .240 \quad .020-.030$ . $005-.010 \quad 2.362 \quad .502 \quad .010-.020$ . $070-.090 \quad 2.3621 .002 \quad .005-.010$ . $050-.070 \quad 2.362 \quad 1.541 \quad .020-.050$ . $025-.040 \quad 2.3621 .575$. $020-.040$ . 020 -. 040 2.362 1.875 $\begin{array}{llll}.020-.070 & 2.362 & 1.891\end{array}$ . $015-.060 \quad 2.3622 .075$ . $005-.010 \quad 2.3631 .010$ . $005-.010 \quad 2.3631 .122$ . $120-.1352 .3631 .526$ $\begin{array}{llll}.030-.050 & 2.363 & 1.870\end{array}$ 005-. 010 2.3631 .889 . $005-.010 \quad 2.3632 .206$ $\begin{array}{llll}.090-.110 & 2.364 & .630\end{array}$ 

$.010-.020$ \& 2.365 \& .674
\end{tabular} . $025-.040 \quad 2.3651 .136$ $\begin{array}{llll}.050-.070 & 2.365 & 1.750\end{array}$ . $020-.030 \quad 2.3652 .266$ $\begin{array}{lll}.020-.040 & 2.366 & 1.508\end{array}$ 060-. $080 \quad 2.3661 .570$ . $020-.030 \quad 2.3661 .827$ $\begin{array}{llll}.005-.025 & 2.367 & 1.520\end{array}$ .005-. $060 \quad 2.368 \quad 1.379$ $\begin{array}{llll}.075-.090 & 2.368 & 1.380\end{array}$ $\begin{array}{llll}.050-.070 & 2.368 & 1.640\end{array}$ . $005-.010 \quad 2.3682 .069$ . $020-.040$ 2.369 245 . $090-.105$ 2.369 . 816

$\begin{array}{rrr}\text { 090-. } 060-.070 & 2.369 & 1.701\end{array}$
. $005-.010$ . 040 - . 060 . 015 -. 030 .005-. 015 100-. 120 120-. 135 . 060 - . 080 . $010-.020$ . 010 -. 020 105-. 125 . 125 -. 156 . 005 -. 010 . 015-. 030 . 015 -. 030 030-. 050 .030-. 050 . 030 - . 050 100-. 125 . $040-.060$ . 015 -. 030 050-. 070 . 005 -. 010 .010-. 020 . 005 - . 010

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

O.D. I.D. $\begin{array}{lr}2.369 & 1.875 \\ 2.370 & .135 \\ 2.370 & .246\end{array}$ 2.370 .246 $2.370 \quad .510$ $2.370 \quad .852$ $2.370 \quad .884$ $2.370 \quad 1.254$ 2.3701 .588 $2.370 \quad 1.681$ $2.370 \quad 1.704$ 2.3702 .001 $2.370 \quad 2.152$ $2.370 \quad 2.153$ 2.3711 .515 2.3711 .815 2.3711 .865 2.372 .418 2.372 .866 2.3721 .000 2.3721 .015 2.3721 .512 2.3721 .654 2.3721 .990 2.373 . 193 2.373 . 210 2.373 . 630 $2.373 \quad .642$ $\begin{array}{ll}2.373 & .755 \\ 2.373 & 876\end{array}$ 2.3731 .125 2.3731 .281 2.3731 .300 2.3731 .500 2.3731 .739 2.3731 .912 2.3731 .937 2.3732 .166 2.374 . 346 $2.374 \quad .560$ $2.374 \quad .625$ $\begin{array}{lr}2.374 & .900 \\ 2.374 & 1.066\end{array}$ 2.3741 .170 2.3741 .374 2.3741 .535 2.3741 .537 $2.374 \quad 1.757$ 2.3741 .811 2.3741 .990 2.375 . 139 2.375 . 165 $2.375 \quad .280$ $\begin{array}{ll}2.375 & .369 \\ 2.375 & .375\end{array}$ 2.375 . 390 2.375 . 503 2.375 . 506 2.375 . 640 $2.375 \quad .687$ $2.375 \quad .717$ $2.375 \quad .945$ $\begin{array}{ll}2.375 & 1.067\end{array}$ 2.3751 .269 2.3751 .345 2.3751 .371 2.3751 .381 $\begin{array}{ll}2.375 & 1.490\end{array}$ 2.3751 .500 2.3751 .639 2.3751 .645 2.3751 .688 2.3751 .766 2.3751 .785 2.3751 .812 2.3751 .906 2.3751 .925 2.3751 .938 2.3751 .976 \begin{tabular}{l|ll}
$.050-.070$ \& 2.375 \& 2.105 <br>
$.005-.010$ \& 2.375 \& 2.125

 $.005-.010 \quad 2.376 \quad .314$ $.005-.010 \quad 2.376 \quad .631$ $.005-.010 \quad 2.376 \quad .755$ . $050-.060 \quad 2.376 \quad 1.406$ 

$.110-.130$ \& 2.376 \& 1.443

 . $090-.105 \quad 2.3761 .828$ . $005-.010 \quad 2.3761 .875$ . $005-.020 \quad 2.377 \quad .261$ $\begin{array}{lll}.080-.105 & 2.377 & .502 \\ .005-.020 & 2.377 & 1.512\end{array}$ . $005-.020 \quad 2.3771 .512$ . $050-.070 \quad 2.3771 .783$ $.050-.070 \quad 2.378 \quad .689$ . $020-.040 \quad 2.378 \quad 1.255$ . $015-.030 \quad 2.3781 .785$ $\begin{array}{llll}.015-.030 & 2.378 & 1.800\end{array}$ . $025-.060 \quad 2.378 \quad 1.849$ . $025-.040 \quad 2.378 \quad 1.997$ $.100-.1252 .3782 .000$ $.050-.0752 .3782 .005$ $.040-.060 \quad 2.379 \quad .876$ . $015-.030 \quad 2.379 \quad 1.505$ . $060-.080 \quad 2.3791 .630$ $.030-.050 \quad 2.3792 .011$ . $015-.030 ~ 2.380 \quad .551$ 

$.080-.100$ \& 2.380 \& .670 <br>
$.005-.010$ \& 2.380 \& .870
\end{tabular} $\begin{array}{rrr}.050-.070 & 2.380 & 1.000\end{array}$ . $025-.040 \quad 2.380 \quad 1.250$ . $030-.045 \quad 2.3801 .632$ $.040-.0602 .3801 .649$ . $050-.070 \quad 2.380 \quad 1.700$ . $015-.025 \quad 2.380 \quad 1.937$ $.005-.010 \quad 2.380 \quad 1.997$ $.030-.0502 .3802 .020$ $.040-.0602 .3802 .090$ $.105-.125 \quad 2.381 \quad .328$ . $040-.060 \quad 2.381 \quad 1.437$ $.050-.075 \quad 2.381 \quad 1.552$ . $020-.040 \quad 2.3822 .014$ $.005-.010 \quad 2.383 \quad .881$ $.030-.1872 .3832 .144$ . $050-.070 \quad 2.384 \quad .318$ $.040-.060 \quad 2.385 \quad .254$ . $020-.040 \quad 2.3851 .877$ . $010-.020 \quad 2.3851 .935$ $.005-.0502 .3871 .366$ . $100-.120 \quad 2.388 \quad 1.433$ . $040-.062 \quad 2.388 \quad 1.701$ $.030-.050 \quad 2.3882 .048$ $.025-.040 \quad 2.3891 .443$ . $156-.1872 .390 \quad .799$ $.104-.134 \quad 2.390 \quad 1.120$ $.160-.190 \quad 2.3901 .188$ $.015-.0252 .3901 .328$ $.080-.100 \quad 2.3901 .850$ . $040-.060 \quad 2.3912 .070$ $.050-.075 \quad 2.3912 .078$ $.100-.135 \quad 2.3931 .100$ . $006-.020$ 2.395 .813 $.100-.120 \quad 2.3951 .435$ $.120-.140 \quad 2.3951 .443$ $.100-.1252 .3952 .000$ . $050-.070 \quad 2.3952 .099$ . $100-.120 \quad 2.3961 .085$ $.005-.010 \quad 2.3961 .783$ $.025-.0502 .3962 .099$ . $010-.020 \quad 2.3962 .151$ $.100-.125 \quad 2.397 \quad 2.024$ . $005-.010 \quad 2.3982 .170$ $.030-.060 \quad 2.3991 .393$ . $050-.0752 .3991 .560$ . $015-.030 \quad 2.3991 .681$ . $060-.080 \quad 2.3991 .713$ $\begin{array}{llll}.042-.060 & 2.399 & 1.720\end{array}$ $.050-.070 \quad 2.3991 .772$ $.050-.0902 .3992 .133$ . $010-.0202 .3992 .165$ $.020-.040 \quad 2.400 \quad .504$

| $\substack{\text { Choose Any } \\ \text { Thickness } \\ \text { From }}$ |
| :---: | :---: | :---: |
| To |$\quad$ O.D. I.D.

Choose Any \begin{tabular}{c|cc}
$.040-.060$ \& 2.400 \& .51 <br>
$.060-.080$ \& 2.400 \& .753

 $\begin{array}{llr}.120-.140 & 2.400 & 1.320\end{array}$ $.030-.060 \quad 2.4001 .734$ . $010-.020$ 2.400 1.818 $.040-.060 \quad 2.400 \quad 1.838$ $.030-.050 \quad 2.4001 .850$ $.040-.060 \quad 2.400 \quad 1.933$ $.090-.120 \quad 2.4001 .999$ 

$.005-.010$ \& 2.4002 .001

 $.050-.075 \quad 2.4002 .047$ $.005-.010 \quad 2.4002 .062$ $.040-.060 \quad 2.4002 .200$ . $005-.0102 .4002 .205$ . $025-.035 \quad 2.4002 .220$ $.090-.125 \quad 2.401 \quad .761$ . $090-.105 \quad 2.401 \quad 1.209$ .090-. $115 \quad 2.401 \quad 1.889$ . $040-.060 \quad 2.4012 .067$ $.040-.060 \quad 2.402 \quad .760$ 

$.060-.080$ \& 2.402 \& .857

 $\begin{array}{lll}.040-.060 & 2.402 & 1.970\end{array}$ $.010-.0302 .4022 .000$ $.030-.040 \quad 2.402 \quad 2.295$ . $080-.105 \quad 2.4032 .196$ $.050-.075 \quad 2.404 \quad 1.903$ $.060-.090 \quad 2.405 \quad .135$ $.040-.060 \quad 2.405 \quad .467$ . $030-.040 \quad 2.405 \quad .993$ . $010-.020 \quad 2.4052 .125$ . $030-.050 \quad 2.4052 .217$ $.050-.060 \quad 2.407 \quad .658$ $.040-.060 \quad 2.4081 .875$ . $015-.030 \quad 2.409 \quad 1.873$ 

$.090-.105$ \& 2.410 \& 1.908

 . 010-. $020 \quad 2.4112 .187$ . $050-.070 \quad 2.4141 .624$ . $025-.040 \quad 2.4141 .935$ $.020-.040 \quad 2.4161 .519$ 

$.105-.125$ \& 2.416 \& 1.911

 . $060-.080 \quad 2.417 \quad 1.465$ . $005-.010 \quad 2.418 \quad 1.873$ 

$.090-.110$ \& 2.419 \& 2.187

 $.080-.1002 .4201 .873$ 

\hline $.010-.020$ \& 2.420 <br>
2.100

 . $060-.080 \quad 2.4202 .180$ . $050-.0752 .4202 .186$ 

$.060-.070$ \& 2.420 \& 2.187

 

$.050-.070$ \& 2.421 \& 1.751

 . $040-.060 \quad 2.4212 .125$ . $050-.060 \quad 2.4221 .522$ $.015-.0302 .4222 .040$ . $015-.030 \quad 2.4222 .215$ . $050-.070 \quad 2.4231 .422$ . $010-.050$ 2.423 1.623 . $020-.040 \quad 2.4241 .125$ . $005-.010 \quad 2.4251 .520$ $.040-.060 \quad 2.425 \quad 1.552$ 

$.010-.050$ \& 2.425 \& 1.899

 . $040-.060 \quad 2.4271 .187$ $\begin{array}{llll}.050-.070 & 2.427 & 1.191\end{array}$ . $050-.070 \quad 2.428 \quad 1.510$ . $020-.030 \quad 2.4282 .001$ 

$.005-.010$ \& 2.428 \& 2.020

 $.010-.020 \quad 2.4301 .651$ . $005-.010 \quad 2.4301 .938$ $.010-.060 \quad 2.4302 .000$ $.030-.050 \quad 2.4302 .118$ 

$.030-.050$ \& 2.430 \& 2.121 <br>
\hline $.005-.010$ \& 2.431 \& 2.090

 .005-.010 2.4312 .090 $.080-.105 \quad 2.4312 .091$ . $025-.040 \quad 2.432 \quad 1.005$ $.025-.040 \quad 2.4321 .267$ . $005-.010 \quad 2.432 \quad 1.679$ 

$.035-.050$ \& 2.4322 .000

 . $005-.010 \quad 2.4322 .140$ 

$.050-.075$ \& 2.433 \& 1.866

 

$.020-.040$ \& 2.433 \& 2.188 <br>
$.005-.010$ \& 2.434 \& 1.483
\end{tabular}

| $\begin{array}{l}\text { Thickness } \\ \text { From }\end{array}$ | O.D. | I.D. $\begin{array}{c}\text { Choose Any } \\ \text { Thickness }\end{array}$ |
| :--- | :--- | :--- |
| $010=$ |  |  | | .010-.020 | 2.434 | 1.501 |
| :---: | :---: | :---: | | $.105-.135$ | 2.434 | 1.531 |
| :--- | :--- | :--- |
| $010-.020$ | 2.434 | 2.187 | | $.010-.020$ | 2.434 | 2.187 |
| :---: | :---: | :---: |
| $.015-.030$ | 2.435 | 1.255 | .080-. $105 \quad 2.4351 .900$ .005-. 010 $2.435-2.255$ .060-. $080 \quad 2.4352 .263$ . $010-.020 \quad 2.4361 .750$ .005-. $010 \quad 2.436 \quad 1.877$ $\begin{array}{llll}.045-.060 & 2.437 & 1.257\end{array}$ . $005-.010 \quad 2.4371 .313$ . $050-.070 \quad 2.4371 .425$ 020-. $040 \quad 2.437 \quad 1.498$ .015-. 0502.4371 .875 $.005-.0102 .4372 .000$ $.050-.070 \quad 2.4372 .187$ . $010-.0302 .4372 .250$ . $015-.030 \quad 2.438 \quad .350$ | $.015-.010$ | 2.438 | .390 |
| :--- | :--- | :--- |
| $025-.040$ | 2.438 | .660 | $.015-.030 \quad 2.438 \quad .691$ $\begin{array}{llll}.050-.070 & 2.438 & .940\end{array}$ .070-. $090 \quad 2.438 \quad 1.693$ $.060-.0752 .4382 .007$ $.005-.030 \quad 2.438 \quad 2.160$ .005-.010 2.4382 .214 .005-. $010 \quad 2.4391 .966$ .005-. $010 \quad 2.4391 .977$ .050-. $070 \quad 2.4392 .164$ .080-. $104 \quad 2.440 \quad .837$ .010-. 025 2.440 1.274 040-. $060 \quad 2.4401 .968$ 100-. $120 \quad 2.440 \quad 1.978$ .020-. $040 \quad 2.440 \quad 1.982$ . $030-.050 \quad 2.440 \quad 2.175$ .007-. $035 \quad 2.440 \quad 2.219$ .005-. 010 2.4402 .262 . $005-.010 \quad 2.4402 .290$ . $025-.040 \quad 2.4402 .330$ 040-. 060 2.441 1.527 .030-. 040 2.446 $\quad .315$ $.050-.070 \quad 2.447 \quad 1.500$ 020-. $040 \quad 2.4472 .040$ . $005-.010 \quad 2.4472 .059$ .020-. 030 $2.447 \quad 2.129$ | $.020-.030$ | 2.448 | 1.749 |
| :--- | :--- | :--- | $\begin{array}{llll}.020-.035 & 2.448 & 1.989\end{array}$ .015-. 030 2.4482 .089 | $.030-.050$ | 2.449 | 1.970 |
| :--- | :--- | :--- | $.050-.070 \quad 2.450 \quad .504$ . $020-.040 \quad 2.450 \quad .754$ 110-. $130 \quad 2.450 \quad 1.192$ . $100-.1252 .4502 .133$ .005-. $010 \quad 2.4502 .135$ . $005-.008 \quad 2.4502 .140$ | $.030-.050$ | 2.450 | 2.305 |
| :--- | :--- | :--- |
| $.110-.130$ | 2.451 | .029 | .110-. 130 2.451 . 629 .040-. 060 $2.451 \quad .814$ 020-. 030 2.4521 .630 .010-. 020 $2.453 \quad 1.565$ .010-. 020 2.453 1.791 .050-. $070 \quad 2.4531 .820$ . $050-.070 \quad 2.4531 .828$ 020-. 030 2.4532 .050 $\begin{array}{llll}.042-.060 & 2.454 & 1.020\end{array}$ . $010-.020 \quad 2.4541 .827$ 010-. 020 2.4601 .726 .020-. $040 \quad 2.462 \quad 1.727$ 015-. 025 2.462 1.940 . $005-.010 \quad 2.467 \quad 1.593$ | $.005-.010$ | 2.468 | .381 |
| ---: | ---: | ---: |
| $.020-.030$ | 2.469 | 1.270 | 020-. $030 \quad 2.4691 .270$ .015-. 025 2.4692 .123 $.025-.040 \quad 2.4692 .264$ . $040-.050 \quad 2.470 \quad .502$ | $.040-.015$ | 2.470 | 2.362 |
| :--- | ---: | ---: | | $.020-.030$ | 2.472 | .814 |
| ---: | ---: | ---: |
| $010-.020$ | 2.473 | 1.220 | | $.010-.020$ | 2.473 | 2.000 |
| ---: | ---: | ---: |
| $030-.050$ | 2.475 | .568 | 030-. 050 2.475 . 568


| Choose Any <br> Thickness <br> From <br> To | O.D. I.D. |
| :--- | :--- | :--- | Choose Any

Thickness
From
hicknes
From
120 -.

2.498
I.D.
. . $090-.105$ 050-. 0702.4751 .770
.005-. 0102.4981 .062 $.090-.105$
$.090-.120$ $.060-.080$ $.015-.030$ $.070-.090$ $.125-.135$ $.110-.135$ $.020-.050$ $.010-.020$ $.005-.010$ $.020-.030$ . $060-.070$ . $005-.015$ $.050-.070$ $.015-.030$ $.060-.080$ . 005 - . 020 $.070-.080$ $.060-.080$ . $005-.010$ $.050-.070$ $.005-.010$ $.105-.135$ $.060-.070$ $.060-.080$ $.025-.040$ . 005 - . 020 $.040-.060$ $.010-.020$ $.005-.010$ . $010-.020$ $.010-.020$

$.015-.020$ | $.020-.030$ | 2.490 | 1.996 |
| :--- | :--- | :--- |
| $.015-.030$ | 2.490 | 2.060 | .005-. $010 \quad 2.491 \quad 1.011$ .090-. $105 \quad 2.491 \quad 1.508$ . $440-.050 \quad 2.4921 .069$ . $005-.010 \quad 2.493 \quad .752$ . 010-. $020 \quad 2.493 \quad 1.255$ . $050-.070 \quad 2.4931 .400$ .105-. $125 \quad 2.4931 .562$ . $005-.010 \quad 2.4931 .785$ 015-.030 2.4931 .850 $.005-.0102 .4932 .000$ . $040-.0602 .4932 .062$ | $005-.010$ | 2.494 | .616 |
| ---: | ---: | ---: | 070-. 090 2.494 1.257 . $005-.010 \quad 2.495 \quad .508$ $\begin{array}{lll}.015-.035 & 2.495 & .616\end{array}$ .010-. $020 \quad 2.495 \quad .620$ .010-. 030 2.495 1.150 . $040-.060 \quad 2.495 \quad 1.257$ . $015-.032 \quad 2.4951 .319$ . $005-.030 \quad 2.4951 .400$ . $012-.020 \quad 2.4951 .651$ .040-. 050 2.4952 .046 010-.020 2.4952 .060 .005-. 010 2.4952 .120 .060-. $080 \quad 2.496 \quad 1.122$ | $.060-.080$ | 2.496 | 1.122 |
| :--- | :--- | :--- |

# NO TOOLING CHARGE FOR ANY OF THE SIZES LISTED 

| O.D. | I.D. | Choose Any Thickness From | O.D. | I.D. | Choose Any <br> ${ }_{\text {Thickness }}^{\text {To }}$ <br> From | O.D. | I.D. | $\begin{aligned} & \text { Choose Any } \\ & \text { Thickness } \\ & \text { From } \quad \text { To } \end{aligned}$ | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness* From | O.D. | I.D. | Choose Any Thickness <br> $\underset{\text { From }}{\text { Thickness }}$ <br> From |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 00 | . 822 | . $120-.135$ | 2.50 | . 688 | . $160-.190$ | 2.549 | 1.904 | . 000 - . 010 | 2.600 | 55 | . $010-.020$ | 2.625 | 1.000 | . $060-.070$ | 2.652 | 1.9 | 005-. 010 |
| 2.500 | . 845 | . $105-.125$ | 2.501 | 1.199 | . $000-.010$ | 2.549 | 2.049 | . $0005-.010$ | 2.600 | . 812 | . 000 - . 020 | 2.625 | 1.020 | . $005-.010$ | 2.655 | 1.137 | . $050-.060$ |
| 2.500 | . 871 | . $015-.030$ | 2.501 | 1.249 | . 000 - . 070 | 2.550 | . 410 | . $0005-.010$ | 2.600 | 1.185 | . $005-.010$ | 2.625 | 1.075 | . $005-.010$ | 2.657 | 2.219 | . $040-.050$ |
| 2.500 | . 879 | . $005-.010$ | 2.501 | 1.250 | . $060-.090$ | 2.550 | . 505 | . $005-.020$ | 2.600 | 1.456 | . $020-.030$ | 2.625 | 1.250 | . $030-.040$ | 2.660 | 2.217 | . $010-.020$ |
| 2.500 | . 912 | . $090-.110$ | 2.501 | 1.500 | . $005-.010$ | 2.550 | . 755 | . $010-.020$ | 2.600 | 1.542 | . $040-.060$ | 2.625 | 1.257 | . $005-.010$ | 2.662 | 2.050 | . $040-.060$ |
| 2.500 | . 934 | . $070-.090$ | 2.501 | 1.530 | . $005-.010$ | 2.550 | 2.022 | . $0005-.010$ | 2.600 | 1.782 | . $020-.030$ | 2.625 | 1.315 | . $080-.100$ | 2.665 | 2.055 | . $040-.060$ |
| 2.500 | . 951 | . $040-.060$ | 2.501 | 1.625 | . $080-.100$ | 2.550 | 2.300 | . $005-.010$ | 2.600 | 2.120 | . $060-.080$ | 2.625 | 1.413 | . $080-.104$ | 2.665 | 2.230 | . $040-.060$ |
| 2.500 | . 984 | . $070-.090$ | 2.50 | 1.745 | . $104-.134$ | 2.550 | 2.442 | . $010-.020$ | 2.600 | 2.176 | . 018 - . 031 | 2.625 | 1.516 | . $100-.125$ | 2.666 | 1.715 | . $040-.060$ |
| 2.500 | 1.000 | . $005-.040$ | 2.501 | 2.137 | . $020-.040$ | 2.554 | 1.848 | . $030-.050$ | 2.600 | 2.180 | . 018 - . 030 | 2.625 | 1.531 | . $104-.134$ | 2.673 | 1.003 | . $020-.040$ |
| 2.500 | 1.006 | . $060-.070$ | 2.501 | 2.186 | . $005-.010$ | 2.555 | 1.873 | . $005-.010$ | 2.600 | 2.300 | . $040-.060$ | 2.625 | 1.640 | . $010-.060$ | 2.674 | 1.003 | . $010-.020$ |
| 2.500 | 1.014 | . $110-.130$ | 2.502 | . 314 | . $0005-.010$ | 2.555 | 1.899 | . $030-.048$ | 2.601 | 1.391 | . $070-.090$ | 2.625 | 1.701 | . $025-.040$ | 2.675 | 1.440 | . $040-.060$ |
| 2.500 | 1.020 | . $005-.010$ | 2.50 | . 401 | . $015-.030$ | 2.556 | 2.364 | . $040-.060$ | 2.601 | 2.011 | . $040-.060$ | 2.625 | 1.760 | . $005-.010$ | 2.676 | 1.003 | . $040-.060$ |
| 2.500 | 1.034 | . $036-.050$ | 2.502 | . 637 | . 000 - . 010 | 2.557 | 1.640 | . $010-.020$ | 2.602 | 1.378 | . $010-.020$ | 2.625 | 1.781 | . $015-.030$ | 2.677 | 2.362 | . $030-.050$ |
| 2.500 | 1.038 | . $005-.010$ | 2.502 | . 771 | . $005-.010$ | 2.558 | 1.385 | . $050-.075$ | 2.602 | 2.402 | . $030-.050$ | 2.625 | 1.882 | . $010-.020$ | 2.677 | 2.382 | . $060-.080$ |
| 2.500 | 1.062 | . $120-.156$ | 2.502 | 1.134 | . $040-.060$ | 2.558 | 1.930 | . $030-.050$ | 2.603 | 1.250 | . $020-.040$ | 2.625 | 1.926 | . $050-.075$ | 2.677 | 2.440 | . $020-.032$ |
| 2.500 | 1.130 | . $010-.060$ | 2.502 | 1.500 | . $020-.030$ | 2.558 | 2.070 | . $060-.070$ | 2.603 | 1.932 | . $050-.070$ | 2.625 | 1.998 | . $050-.070$ | 2.684 | 2.178 | . $020-.032$ |
| 2.500 | 1.150 | . $093-.100$ | 2.502 | 1.501 | . $080-.100$ | 2.559 | . 417 | . $135-.156$ | 2.603 | 2.180 | . $020-.031$ | 2.625 | 1.998 | . $105-.125$ | 2.685 | 843 | . $020-.040$ |
| 2.500 | 1.165 | . $020-.040$ | 2.502 | 1.796 | . $070-.090$ | 2.559 | 1.639 | . $010-.020$ | 2.604 | 1.559 | . $050-.070$ | 2.625 | 2.002 | . $005-.010$ | 2.685 | . 844 | . $030-.050$ |
| 2.500 | 1.192 | . $040-.060$ | 2.502 | 1.800 | . $070-.090$ | 2.559 | 1.897 | . $105-.120$ | 2.605 | 1.685 | . $050-.070$ | 2.625 | 2.010 | . $020-.030$ | 2.685 | 2.177 | . $010-.030$ |
| 2.500 | 1.262 | . $010-.020$ | 2.502 | 1.999 | . $125-.156$ | 2.560 | . 531 | . $135-.187$ | 2.605 | 1.810 | . $050-.070$ | 2.625 | 2.367 | . $040-.060$ | 2.687 | 1.635 | . $090-.105$ |
| 2.500 | 1.268 | . $050-.070$ | 2.502 | 2.273 | . $005-.010$ | 2.560 | 1.136 | . $050-.070$ | 2.607 | 2.015 | . $010-.030$ | 2.626 | 440 | . $005-.010$ | 2.692 | 126 | . $005-.010$ |
| 2.500 | 1.272 | . $015-.025$ | 2.50 | 2.282 | . $025-.040$ | 2.560 | 1.220 | . $040-.050$ | 2.607 | 2.063 | . $050-.070$ | 2.626 | . 500 | . $104-.134$ | 2.692 | 1.267 | . $005-.010$ |
| 2.500 | 1.275 | . $105-.125$ | 2.503 | . 509 | . $010-.020$ | 2.560 | 1.250 | . 025 - . 040 | 2.608 | 2.063 | . 025 -. 040 | 2.626 | 895 | . $105-.135$ | 2.694 | 2.081 | . $080-.093$ |
| 2.500 | 1.279 | . $100-.125$ | 2.503 | . 625 | . $040-.060$ | 2.560 | 1.422 | . $030-.050$ | 2.608 | 2.200 | . $035-.050$ | 2.626 | 1.516 | . $100-.125$ | 2.700 | . 780 | . $040-.060$ |
| 2.500 | 1.280 | . $005-.010$ | 2.503 | 1.252 | . $090-.100$ | 2.560 | 1.879 | . $005-.010$ | 2.610 | . 513 | . $090-.135$ | 2.626 | 1.532 | . $006-.015$ | 2.700 | 2.370 | . $020-.040$ |
| 2.500 | 1.295 | . $010-.020$ | 2.503 | 1.578 | . 020 - . 030 | 2.560 | 1.898 | . $090-.105$ | 2.610 | 2.185 | . 020 -. 040 | 2.626 | 1.562 | . $015-.025$ | 2.700 | 2.540 | . $005-.010$ |
| 2.500 | 1.300 | . $070-.090$ | 2.50 | 2.076 | . $070-.090$ | 2.560 | 2.366 | . $005-.010$ | 2.610 | 2.262 | . $005-.010$ | 2.626 | 1.577 | . $030-.050$ | 2.713 | 2.380 | . $020-.035$ |
| 2.500 | 1.306 | . $005-.010$ | 2.503 | 2.139 | . $030-.040$ | 2.561 | . 760 | . $020-.040$ | 2.611 | 2.303 | . $030-.050$ | 2.626 | 1.658 | . $060-.090$ | 2.720 | 1.125 | . 020 - . 040 |
| 2.500 | 1.311 | . $040-.060$ | 2.504 | . 875 | . $100-.120$ | 2.561 | 1.657 | . $100-.134$ | 2.612 | 2.300 | . $050-.070$ | 2.626 | 1.745 | . $060-.090$ | 2.725 | 2.010 | . $035-.050$ |
| 2.500 | 1.323 | . $005-.010$ | 2.504 | 1.501 | . $050-.070$ | 2.561 | 2.091 | . 042 - . 060 | 2.613 | 1.697 | . $025-.040$ | 2.626 | 1.807 | . $025-.040$ | 2.730 | 2.007 | . $020-.035$ |
| 2.500 | 1.346 | . $005-.010$ | 2.504 | 1.515 | . $020-.040$ | 2.561 | 2.177 | . $010-.020$ | 2.615 | . 560 | . $100-.125$ | 2.626 | 1.825 | . $060-.090$ | 2.730 | 2.060 | . $040-.060$ |
| 2.500 | 1.375 | . $030-.040$ | 2.50 | . 145 | . 025 - . 040 | 2.562 | . 407 | . $030-.050$ | 2.615 | 2.136 | . $010-.020$ | 2.626 | 1.836 | . $060-.080$ | 2.734 | 2.323 | . $020-.030$ |
| 2.500 | 1.392 | . $040-.060$ | 2.50 | . 195 | . $060-.080$ | 2.562 | 1.521 | . $020-.040$ | 2.615 | 2.140 | . $050-.075$ | 2.626 | 1.849 | . $005-.010$ | 2.735 | 1.985 | . $030-.040$ |
| 2.500 | 1.394 | . $040-.060$ | 2.505 | . 929 | . $050-.070$ | 2.562 | 1.562 | . $100-.125$ | 2.615 | 2.354 | . $020-.030$ | 2.626 | 1.871 | . $010-.020$ | 2.735 | 2.000 | . $050-.060$ |
| 2.500 | 1.500 | . $105-.125$ | 2.505 | 1.413 | . $120-.135$ | 2.562 | 1.811 | . $020-.035$ | 2.615 | 2.380 | . $015-.030$ | 2.626 | 1.933 | . $060-.090$ | 2.736 | 2.253 | . $010-.020$ |
| 2.500 | 1.510 | . $020-.050$ | 2.505 | 1.416 | . $100-.134$ | 2.562 | 2.313 | . $010-.020$ | 2.617 | 1.549 | . $050-.075$ | 2.626 | 2.000 | . $015-.050$ | 2.738 | 2.267 | . $030-.050$ |
| 2.500 | 1.511 | . $050-.060$ | 2.505 | 1.989 | . $005-.010$ | 2.563 | . 756 | . $020-.040$ | 2.618 | 1.760 | . $105-.125$ | 2.626 | 2.062 | . $060-.080$ | 2.739 | 2.403 | . 020 - . 040 |
| 2.500 | 1.517 | . $005-.010$ | 2.50 | . 562 | . $050-.125$ | 2.563 | 2.003 | . 020 - . 040 | 2.618 | 2.007 | . $015-.030$ | 2.626 | 2.074 | . $060-.080$ | 2.740 | 1.501 | . $010-.030$ |
| 2.500 | 1.523 | . $050-.070$ | 2.507 | 2.310 | . $015-.025$ | 2.563 | 2.006 | . $015-.030$ | 2.619 | 1.754 | . $015-.030$ | 2.627 | . 394 | . $010-.020$ | 2.740 | 2.200 | . $020-.030$ |
| 2.500 | 1.529 | . $070-.090$ | 2.510 | . 502 | . $090-.105$ | 2.563 | 2.028 | . $005-.010$ | 2.619 | 2.124 | . $015-.025$ | 2.627 | . 395 | . $005-.010$ | 2.74 | 2.250 | . $010-.020$ |
| 2.500 | 1.561 | . $050-.075$ | 2.51 | . 698 | . $105-.125$ | 2.564 | 1.706 | . $080-.105$ | 2.620 | . 412 | . $010-.020$ | 2.627 | . 500 | . $135-.187$ | 2.742 | 1.728 | . $030-.040$ |
| 2.500 | 1.606 | . 025 - . 042 | 2.51 | . 781 | . $040-.060$ | 2.564 | 2.435 | . 000 - . 010 | 2.620 | . 553 | . $005-.010$ | 2.627 | 1.266 | . $025-.040$ | 2.743 | 2.520 | . $030-.040$ |
| 2.500 | 1.624 | . $040-.060$ | 2.511 | 1.980 | . $030-.060$ | 2.565 | . 412 | . $0005-.010$ | 2.620 | 1.124 | . $005-.008$ | 2.627 | 1.296 | . $060-.075$ | 2.745 | . 888 | . $005-.010$ |
| 2.500 | 1.625 | . $005-.060$ | 2.515 | 45 | . $015-.030$ | 2.565 | 2.146 | . $015-.045$ | 2.620 | 1.255 | . $040-.060$ | 2.627 | 1.317 | . $060-.080$ | 2.745 | 2.345 | . $020-.030$ |
| 2.500 | 1.635 | . $090-.125$ | 2.515 | 2.218 | . $080-.100$ | 2.565 | 2.434 | . $005-.020$ | 2.620 | 1.322 | . $005-.010$ | 2.627 | 1.461 | . $060-.075$ | 2.747 | 1.400 | . $025-.040$ |
| 2.500 | 1.750 | . $040-.060$ | 2.516 | 1.581 | . $070-.090$ | 2.566 | 2.320 | . $040-.060$ | 2.620 | 2.381 | . $010-.020$ | 2.627 | 1.561 | . $060-.075$ | 2.749 | 1.376 | . 040 -. 050 |
| 2.500 | 1.755 | . $005-.010$ | 2.516 | 1.683 | . $030-.050$ | 2.567 | . 407 | . $030-.050$ | 2.622 | . 252 | . $120-.134$ | 2.627 | 1.674 | . $105-.125$ | 2.749 | 2.497 | . $005-.010$ |
| 2.500 | 1.756 | . $105-.125$ | 2.518 | 1.575 | . $060-.080$ | 2.570 | 1.827 | . $070-.090$ | 2.622 | . 341 | . $075-.090$ | 2.627 | 1.949 | . $025-.040$ |  |  |  |
| 2.500 | 1.759 | . $090-.105$ | 2.518 | 1.918 | . $040-.060$ | 2.570 | 1.828 | . $010-.020$ | 2.622 | 1.067 | . $015-.030$ | 2.627 | 2.263 | . $010-.020$ |  |  |  |
| 2.500 | 1.770 | . $040-.060$ | . 520 | . 354 | . $060-.080$ | 2.571 | . 710 | . $080-.100$ | 2.622 | 1.130 | . $050-.075$ | 2.627 | 2.321 | . $040-.060$ |  |  |  |
| 2.500 | 1.777 | . $015-.062$ | 2.520 | . 368 | . $005-.010$ | 2.574 | 2.250 | . $010-.020$ | 2.622 | 1.637 | . $030-.050$ | 2.628 | . 351 | . $005-.010$ |  |  |  |
| 2.500 | 1.787 | . $040-.060$ | 2.5 | 1.921 | . $020-.030$ | 2.575 | . 711 | . $040-.060$ | 2.622 | 1.868 | . $040-.060$ | 2.628 | . 634 | . $080-.100$ |  |  |  |
| 2.500 | 1.796 | . $075-.156$ | 2.520 | 2.091 | . $005-.010$ | 2.578 | 1.025 | . $030-.060$ | 2.622 | 2.002 | . $015-.030$ | 2.628 | 1.878 | . $040-.060$ |  |  |  |
| 2.5 | 1.8 | . $010-.031$ | 2.520 | 2.121 | . $015-.030$ | 2.578 | 2.076 | . $005-.010$ | 2.623 | . 514 | . $0005-.010$ | 2.628 | 1.881 | . $005-.010$ |  |  |  |
| 2.500 | 1.820 | . $005-.010$ | 2.520 | 2.194 | . $050-.070$ | 2.579 | 2.060 | . $090-.120$ | 2.623 | 2.025 | . $075-.090$ | 2.628 | 2.253 | . $050-.070$ |  |  |  |
| 2.5 | 1.850 | . $015-.030$ | 2.52 | 2.255 | .005-.010 | 2.580 | 1.381 | . $120-.135$ | 2.623 | 2.372 | . $010-.020$ | 2.629 | 1.920 | . $050-.070$ | 2.750 | 505 | 010-. 020 |
| 2.500 | 1.889 | . $030-.050$ | 2.522 | 1.921 | . $005-.010$ | 2.580 | 2.137 | . $020-.040$ | 2.623 | 2.376 | . $005-.010$ | 2.629 | 2.065 | . $005-.010$ | 2.750 | 63 | . $090-.125$ |
| 2.500 | 1.890 | . $020-.030$ | 2.523 | 2.040 | . $035-.062$ | 2.580 | 2.196 | . $015-.025$ | 2.624 | . 124 | . $030-.050$ | 2.629 | 2.290 | . $005-.010$ | 2.750 | 628 | . $010-.030$ |
| 2.500 | 1.900 | . $010-.025$ | 2.524 | . 533 | . $005-.010$ | 2.580 | 2.338 | . $020-.040$ | 2.624 | . 750 | . $105-.125$ | 2.630 | . 254 | . $020-.040$ | 2.750 | . 629 | . $010-.020$ |
| 2.500 | 1.945 | . $010-.060$ | 2.528 | 2.328 | . $020-.030$ | 2.582 | 1.750 | . $010-.020$ | 2.624 | . 754 | . $040-.060$ | 2.630 | 411 | . $015-.030$ | 2.750 | . 760 | . $020-.040$ |
| 2.500 | 1.954 | . $025-.040$ | 2.530 | 1.251 | . $060-.070$ | 2.583 | . 880 | . $040-.060$ | 2.624 | 1.533 | . $080-.100$ | 2.630 | 1.419 | . $030-.050$ | 2.750 | 1.200 | . $020-.030$ |
| 2.500 | 1.978 | . 042 - . 062 | 2.530 | 1.875 | . $060-.080$ | 2.585 | . 536 | . $110-.130$ | 2.624 | 1.571 | . $110-.130$ | 2.630 | 1.610 | . $090-.105$ | 2.750 | 1.250 | . $010-.020$ |
| 2.500 | 1.990 | . $010-.031$ | 2.530 | 2.040 | . 000 - . 010 | 2.586 | 2.031 | . $020-.040$ | 2.624 | 1.781 | . $030-.050$ | 2.630 | 1.689 | . $020-.040$ | 2.750 | 1.300 | . $020-.035$ |
| 2.500 | 2.001 | . $005-.010$ | 2.530 | 2.192 | . $005-.010$ | 2.588 | . 391 | . $060-.080$ | 2.624 | 1.791 | . $015-.030$ | 2.630 | 2.291 | . $060-.080$ | 2.750 | 1.312 | . $040-.060$ |
| 2.500 | 2.002 | . $036-.135$ | 2.530 | 2.260 | . $020-.030$ | 2.589 | 2.100 | . $040-.060$ | 2.624 | 1.897 | . $005-.010$ | 2.630 | 2.292 | . $005-.010$ | 2.750 | 1.437 | . $050-.070$ |
| 2.500 | 2.011 | . $040-.060$ | 2.530 | 2.316 | . 000 - . 010 | 2.590 | . 345 | . $105-.125$ | 2.624 | 1.958 | . $090-.120$ | 2.630 | 2.385 | . $030-.060$ | 2.750 | 1.562 | . $040-.060$ |
| 2.500 | 2.030 | . $020-.030$ | 2.531 | 2.331 | . $015-.025$ | 2.590 | . 600 | . $050-.070$ | 2.624 | 1.996 | . $005-.010$ | 2.631 | 2.288 | . $005-.010$ | 2.750 | 1.635 | . $020-.030$ |
| 2.500 | 2.124 | . 020 - . 040 | 2.533 | 2.365 | . $005-.010$ | 2.590 | 2.253 | . $050-.070$ | 2.625 | . 251 | . $040-.050$ | 2.634 | 1.868 | . $040-.060$ | 2.750 | 1.880 | . 020 - . 040 |
| 2.500 | 2.125 | . $040-.050$ | 2.534 | 2.087 | . $050-.060$ | 2.591 | 2.373 | . $020-.030$ | 2.625 | . 281 | . $080-.104$ | 2.635 | 1.634 | . $005-.010$ | 2.750 | 2.000 | . $010-.050$ |
| 2.500 | 2.146 | . $005-.010$ | 2.539 | . 301 | . $040-.060$ | 2.591 | 2.376 | . $015-.030$ | 2.625 | . 347 | . $100-.125$ | 2.635 | 1.868 | . $015-.030$ | 2.750 | 2.370 | . $010-.015$ |
| 2.500 | 2.175 | . $005-.060$ | 2.540 | 1.528 | . $030-.050$ | 2.594 | 2.368 | . $020-.030$ | 2.625 | . 362 | . $005-.010$ | 2.635 | 1.911 | . $080-.100$ | 2.750 | 2.453 | . $005-.010$ |
| 2.500 | 2.250 | . $025-.040$ | 2.540 | 1.942 | . $005-.010$ | 2.595 | 1.580 | . 020 - . 080 | 2.625 | . 376 | . $050-.075$ | 2.636 | 1.636 | . $005-.010$ | 2.750 | 2.500 | . $010-.020$ |
| 2.500 | 2.258 | . $040-.080$ | 2.540 | 2.090 | . $010-.020$ | 2.598 | 1.625 | . $080-.100$ | 2.625 | . 383 | . $100-.125$ | 2.640 | 1.630 | . $005-.010$ | 2.755 | . 375 | . $010-.020$ |
| 2.500 | 2.271 | . $020-.035$ | 2.540 | 2.095 | . $030-.050$ | 2.598 | 2.392 | . 000 - . 010 | 2.625 | . 385 | . 048 - . 062 | 2.640 | 2.410 | . $030-.050$ | 2.755 | 1.260 | . $035-.045$ |
| 2.500 | 2.313 | . $005-.010$ | 2.541 | 1.939 | . $025-.040$ | 2.599 | 1.378 | . $010-.020$ | 2.625 | . 469 | . $105-.135$ | 2.645 | 2.057 | . $010-.020$ | 2.755 | 2.346 | . $025-.035$ |
| 2.500 | 2.314 | . $020-.030$ | 2.542 | 1.897 | . $0005-.010$ | 2.599 | 1.387 | . $060-.080$ | 2.625 | . 502 | . $005-.010$ | 2.645 | 2.175 | . $030-.040$ | 2.755 | 2.401 | . $010-.040$ |
| 2.500 | 2.343 | . $005-.010$ | 2.544 | 1.393 | . $005-.010$ | 2.600 | . 503 | . 005 - . 020 | 2.625 | . 503 | . $015-.030$ | 2.647 | 2.174 | . $020-.040$ | 2.756 | 1.085 | . $010-.020$ |
| 2.501 | . 253 | . $010-.020$ | 2.544 | 2.241 | . $040-.060$ | 2.600 | . 629 | . $010-.020$ | 2.625 | . 627 | . $090-.120$ | 2.650 | . 628 | . $010-.020$ | 2.756 | 2.284 | . $040-.050$ |
| 2.501 | . 447 | . $050-.070$ | 2.548 | 1.996 | . $050-.070$ | 2.600 | . 752 | . $015-.030$ | 2.625 | . 750 | . $040-.070$ | 2.650 | . 754 | . $020-.030$ | 2.756 | 2.401 | . $040-.050$ |
| 2.501 | . 627 | . $010-.125$ | 2.548 | 2.213 | .005-. 010 | 2.600 | . 753 | . 008 - . 015 | 2.625 | . 874 | . $050-.075$ | 2.650 | 2.080 | . $005-.010$ | 2.760 | 1.850 | . $020-.040$ |

# BOKER'S METAL WASHERS ARE FLAT AND TUMBLE DEBURRED 

O.D. I.D.
2.7802 .263 2.7802 .363 2.7802 .480 2.7812 .531 2.7872 .390 2.7901 .747 $2.795 \quad 2.430$ 2.7962 .343 $2.798 \quad .750$ 2.7982 .506 2.799 . 755 2.800 . 628 2.8001 .867 2.8002 .000 2.8002 .600 2.810 .169 2.8102 .375 2.8102 .400 2.812 .192 2.8151 .969 2.8162 .200 2.8162 .406 2.8192 .565 2.8252 .440 2.8281 .435 2.8291 .192 2.8292 .270 2.8301 .810 2.8302 .263 2.835 . 267 2.8402 .540 2.843 . 781 $2.843 \quad 2.538$ 2.8452 .540 2.8502 .370 2.8502 .650 2.8541 .583 2.8552 .295 2.8672 .476 2.8691 .765 2.8691 .900 2.8701 .780 2.8711 .316 2.8721 .700 2.8731 .371 $2.875 \quad .755$ 2.8751 .500 2.8752 .255 2.8752 .275 2.8802 .020 2.8802 .263 2.8802 .500 2.8802 .528 2.8832 .000 2.8852 .177 2.8852 .475 2.8902 .390 2.8952 .420 2.900 .630 $2.900 \quad .780$ 2.9002 .010 2.9002 .400 2.9111 .656 2.9151 .965 2.9152 .643 2.9161 .965 2.9191 .257 2.9202 .030 2.9251 .690 2.9252 .362 2.9302 .710 2.9311 .310 2.9322 .596 2.9342 .597 2.9352 .520 2.9371 .375 2.9371 .500 2.9372 .640 2.9401 .325 2.944 . 572
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O.D. . $025-.0402 .9451 .994$ $\begin{array}{lll}.025-.040 & 2.949 & 1.511 \\ 010-.050 & 2.950 & .028\end{array}$ $\begin{array}{llr}.006-.010 & 2.950 & 2.229\end{array}$ . $015-.0252 .9502 .250$ . $030-.040 \quad 2.9502 .260$ $\begin{array}{llll}.006-.010 & 2.953 & .551\end{array}$ . $060-.078$ 2.955 1.719 . $010-.030 \quad 2.958 \quad 2.469$ . $005-.010 \quad 2.9652 .485$ . $020-.030 \quad 2.967 \quad .786$ . $010-.0202 .9692 .156$ . $020-.030 \quad 2.9772 .330$ . $010-.020$ - 2.9802 .450 . $010-.030 \quad 2.9862 .230$ . $015-.0252 .9922 .323$ . $006-.010 \quad 2.9942 .394$ . $010-.020 \quad 2.995 \quad .949$ . $050-.062 \quad 2.9972 .187$ . $020-.0402 .9982 .380$ . 020 - . 035 | $.020-.040$ |
| :--- |
| $.030-.040$ |
| $.010-.020$ | . $030-.040$ $.010-.015$ $.020-.040$

$.020-.040$ | $.020-.040$ | 3.000 | .312 |
| :--- | :--- | :--- | :--- | . $050-.0603 .000 \quad .343$ | $.020-.040$ | 3.000 | .375 |
| :---: | :---: | :---: | | $.010-.020$ | 3.000 | .531 |
| :--- | :--- | :--- | . $010-.015 \quad 3.000 \quad .535$ | $.010-.015$ | 3.000 | .560 |
| :---: | :---: | :---: |
| $.005-.040$ | 3.000 | .750 | $\begin{array}{lll}.005-.040 & 3.000 & .750 \\ .005-.010 & 3.000 & .890\end{array}$ | $.020-.040$ | 3.000 | .981 |
| :--- | :--- | :--- | . $010-.020 \quad 3.0001 .020$ . $015-.025$ 3.000 1.218 $\begin{array}{lll}.015-.025 & 3.000 & 1.218 \\ .015-.025 & 3.000 & 1.748\end{array}$ . $005-.0103 .0001 .750$ . $030-.0503 .0002 .000$ . $048-.0623 .0002 .125$ . $020-.030 \quad 3.000 \quad 2.255$ . $010-.020 \quad 3.0002 .444$ . $005-.0103 .0002 .500$ $\begin{array}{lll}.040-.060 & 3.000 & 2.527\end{array}$ . $005-.030 \quad 3.000 \quad 2.550$ . $020-.040 \quad 3.0002 .625$ . $030-.0503 .0091 .650$ . $030-.0403 .0102 .530$ . $050-.0603 .0152 .665$ . $015-.0303 .0292 .184$ . $030-.0503 .0302 .917$ . $008-.016$ 3.031 2.185 . $020-.040 \quad 3.0312 .310$ .015-.030 3.0312 .435 . $005-.010 \quad 3.0322 .913$ $\begin{array}{llll}.020-.030 & 3.037 & .820\end{array}$ . $010-.030 \quad 3.0471 .795$ . $080-.105 \quad 3.050 \quad .630$ . $060-.0803 .0602 .015$ $\begin{array}{llll}.010-.040 & 3.060 & 2.180\end{array}$ . $040-.060 \quad 3.062 \quad 2.750$ 040-. 060 3.062 2.798 $\begin{array}{llll}.020-.030 & 3.063 & 2.372\end{array}$ . $040-.060 \quad 3.0651 .560$ . $050-.060 \quad 3.0652 .800$ . $050-.060$ 3.066 2.550 .040-.060 $3.067 \quad 901$ $\begin{array}{llll}.020-.040 & 3.070 & 1.775\end{array}$ . $020-.0303 .0701 .930$ 040-060 $3.070-711$ $\begin{array}{llll}.010-.020 & 3.077 & .941\end{array}$ $\begin{array}{lll}.060-.070 & 3.080 & 2.190\end{array}$ . $020-.030 \quad 3.0852 .458$ . $040-.060 \quad 3.0901 .650$ . $040-.0603 .0932 .628$ . $025-.040$ 3.093 2.760 . $048-.0623 .0942 .000$ . $010-.0203 .0992 .757$

Choose Any

Thickness Thickness ${ }^{*}$ 040-. 060 3.100 . $040-.060 \quad 3.100 \quad 2.500$ . $010-.020 \quad 3.1002 .501$ $\begin{array}{lll}.040-.050 & 3.100 & 2.750\end{array}$ $\begin{array}{lll}.015-.025 & 3.107 & 2.122\end{array}$ \begin{tabular}{l|l|l|}
\hline $.020-.040$ \& 3.110 \& 2.888

 $\begin{array}{lll}.015-.025 & 3.110 & 2.890\end{array}$ $\begin{array}{lll}.040-.050 & 3.120 & 2.747\end{array}$ . $040-.060$ 3.120 2.750 $\begin{array}{lll}.020-.040 & 3.121 & 1.641\end{array}$ . $040-.0603 .1232 .151$ . $010-.025 \quad 3.1232 .153$ . $020-.040 \quad 3.125$. 625 . $010-.020 \quad 3.1251 .900$ . $060-.080 \quad 3.1251 .902$ $\begin{array}{lll}.010-.030 & 3.125 & 2.000\end{array}$ 

$.010-.020$ \& 3.130 \& .315
\end{tabular} . $010-.0153 .1381 .566$ $\begin{array}{llll}.010-.020 & 3.138 & 1.578\end{array}$ . $050-.060$

 $3.149 \quad 722$ 3.1491 .671 3.150 . 630 3.1501 .673 3.1502 .835

\section*{. $030-.0503 .1752 .700$} . 005 - $.060 \quad 3.1812 .230$ . $040-.060 \quad 3.1851 .023$ .010-. 0153.1852 .940 . $020-.040 \quad 3.1911 .955$ $\begin{array}{llll}.090-.105 & 3.195 & 1.260\end{array}$ . $040-.0603 .1951 .355$ . $050-.070 \quad 3.2002 .500$ . $090-.105 \quad 3.220 \quad 3.024$ . 020 -. $040 \quad 3.2402 .629$ $\begin{array}{llll}.015-.030 & 3.244 & 1.425\end{array}$ . $020-.0353 .248 \quad 2.776$ $\begin{array}{lll}.010-.015 & 3.249 & 1.001\end{array}$ . $048-.062 \quad 3.250 \quad .190$ . $050-.070 \quad 3.250 \quad .628$ | $.020-.040$ | 3.250 | .750 |
| :--- | :--- | :--- | . $030-.050 \quad 3.2501 .013$ . $010-.020 \quad 3.2501 .338$ . $020-.040 \quad 3.2502 .375$ . $048-.062 \quad 3.2502 .510$ . $040-.060 \quad 3.2502 .563$ . $020-.040 \quad 3.2502 .670$ $\begin{array}{lll}.010-.030 & 3.259 & 2.694\end{array}$ . $048-.062 \quad 3.2632 .558$ . $030-.040 \quad 3.2652 .465$ . $008-.015$ 3.290 2.280 . $050-.070 \quad 3.2903 .115$ . $010-.020 \quad 3.300$. 630 . $030-.040 \quad 3.300 \quad 2.270$ . $050-.060 \quad 3.3062 .505$ . $050-.0603 .3122 .375$ $\begin{array}{llll}.030-.050 & 3.313 & 2.188\end{array}$ $.020-.035 \quad 3.313 \quad 2.753$ . $040-.050 \quad 3.3253 .145$ . $015-.030 \quad 3.337 \quad .308$ . $010-.0153 .3402 .943$ $\begin{array}{llll}.040-.050 & 3.341 & 2.565\end{array}$ . $020-.030 \quad 3.3472 .559$ $\begin{array}{llll}.025-.035 & 3.364 & 1.404\end{array}$ . $048-.062 \quad 3.3672 .065$ . $090-.1053 .3702 .625$ $\begin{array}{llll}.040-.050 & 3.373 & 2.870\end{array}$ . $040-.050 \quad 3.3752 .000$ . $040-.0503 .3753 .156$ . $010-.020 \quad 3.3853 .146$ | $.020-.040$ | 3.3871 .816 |
| :--- | :--- | . $015-.025 \quad 3.390 \quad .191$ $\begin{array}{lll}.040-.060 & 3.393 & 1.841\end{array}$ . $040-.050 \quad 3.395 \quad 3.020$ . $060-.080 \quad 3.400 \quad .400$ . $048-.062 \quad 3.400$. 628 . $020-.040 \quad 3.426 \quad 2.939$ . $010-.040 \quad 3.427 \quad 2.940$ $\begin{array}{rrr}.010-.020 & 3.430 & 3.077 \\ .040-.050 & 3.450 & .630\end{array}$

Choose Any $\substack { \text { Chooc } \\ \begin{subarray}{c}{\text { Thich } \\ \text { foom }{ \text { Chooc } \\ \begin{subarray} { c } { \text { Thich } \\ \text { foom } } } \\{\hline} \end{subarray}$ | From | Toss |
| :--- | :--- | :--- | :--- |
| To |  |$\quad$ O.D. $\quad$ I.D. \(\begin{gathered}Thickness Any <br>

From\end{gathered}\) $\begin{array}{llll}.010-.020 & 3.450 & 1.554\end{array}$ . $005-.060 \quad 3.4502 .610$ . $030-.050 \quad 3.4503 .125$ $.030-.050 \quad 3.4523 .038$ . $040-.060 \quad 3.4543 .055$ . $010-.020 \quad 3.4632 .632$ $\begin{array}{llll} & 010-.020 & 3.466 & 2.230\end{array}$ . $040-.060 \quad 3.470 \quad .705$ . $010-.020 \quad 3.4752 .595$ . $048-.062 \quad 3.481 \quad 2.415$ .015-. 025 3.482 2.703 . $010-.020 \quad 3.4842 .880$ . $050-.0703 .4902 .990$ . $048-.062 \quad 3.4912 .000$ $\begin{array}{lll}.040-.060 & 3.494 & .636\end{array}$ | $.020-.040$ | 3.497 |
| :--- | :--- |
| 2.670 |  | . $105-.1253 .4982 .798$ . 020 - . 030 $.020-.030$

$.020-.030$ $.090-.125$ $.020-.050$
$010-.030$ . $040-.060$ . $015-.025$ . 010 -. . 020 $040-.050$
$.005-.010$ .005-. 010 $.020-.060$

$.005-.010$ . .010 0 | $010-.030$ | 3.500 | 3.125 |
| :--- | :--- | :--- | | $.010-.030-.010$ | 3.500 | 3.158 |
| :--- | :--- | :--- | . $010-.015 \quad 3.5003 .250$ . $005-.010 \quad 3.5032 .702$ .010-.020 3.5102 .510 $\begin{array}{llll}.010-.020 & 3.511 & 3.207\end{array}$ | $.010-.015$ | 3.515 | 3.050 |
| :--- | :--- | :--- | . $005-.010 \quad 3.5202 .750$ . $005-.010 \quad 3.5372 .186$ . $030-.050 \quad 3.5372 .280$ . $020-.030 \quad 3.5402 .890$ | $.010-.020$ | 3.543 | 3.150 |
| :--- | :--- | :--- | . $010-.030 \quad 3.5452 .756$ . $010-.060 \quad 3.550 \quad .628$ . $030-.040 \quad 3.5502 .975$ . $020-.0303 .5513 .015$ . $020-.0353 .5572 .782$ $\begin{array}{llll}.020-.035 & 3.570 & .259\end{array}$ . 015 - . 030 3.570 1.070 . $020-.035 \quad 3.5701 .090$ . $040-.050 \quad 3.5723 .134$ | $.015-.025$ | 3.5723 .135 |
| :--- | :--- | $\begin{array}{llll}.010-.020 & 3.575 & 1.020\end{array}$ $\begin{array}{llll}.025-.040 & 3.586 & 3.275\end{array}$ . $015-.025 \quad 3.5903 .375$ . $080-.090 \quad 3.6092 .250$ . 020 -. . 0303.6092 .500 . $005-.010$ 3.620 $\quad .750$ .030-. 050 3.6252 .030 . $020-.030 \quad 3.6252 .562$ . $020-.030 \quad 3.6253 .032$ $\begin{array}{llll}.048-.062 & 3.625 & 3.196\end{array}$ . $005-.010 \quad 3.6402 .072$ . $010-.0303 .6472 .346$ .015-. 0253.6612 .992 $\begin{array}{llll}.020-.030 & 3.663 & 2.427\end{array}$ $\begin{array}{lll}.020-.030 & 3.700 & 2.899\end{array}$ . $010-.015 \quad 3.7002 .960$ . $020-.040 \quad 3.733 \quad 3.332$ $\begin{array}{llll}.020-.030 & 3.735 & 3.300\end{array}$ . 048 -. $062 \quad 3.740 \quad 2.953$ $\begin{array}{llll}.020-.030 & 3.750 & .656\end{array}$ .010-. 030 $3.750 \quad .875$ $\begin{array}{cccc}.020-.035 & 3.750 & 3.015\end{array}$ . $020-.040 \quad 3.7503 .250$ . $010-.030 \quad 3.7611 .870$

Choose Any
. $040-.050$
. 040 -. 050. 022$.030-.040$3.500
. $040-.050$. $040-.054$060.040-. 06020-. 035
O.D
$\qquad$
.780
.781

I.D.. $330-.040 \quad 3.800 \quad 3.300$$\begin{array}{lll}.010-.015 & 3.800 & 3.350\end{array}$.015-. 030 3.8193 .415\begin{tabular}{|l|ll}
$.020-.030$ \& 3.823 \& 3.332

$\begin{array}{lll}.040-.060 & 3.850 & 1.780\end{array}$.090-. 105 3.850 2.805$\begin{array}{lll}.010-.030 & 3.858 & 2.765\end{array}$

$.010-.020$ \& 3.870 \& 1.370

$\begin{array}{ll}3.874 & 1.6 \\ 3.875 & 1.150\end{array}$

$.035-.048$ \& 3.875 \& 1.150

. $10-.030 \quad 3.8802 .515$

$.010-.015$ \& 3.881 \& 2.396

.090-. $125 \quad 3.8892 .315$. $060-.080 \quad 3.9002 .700$

9.880 \& 2.700 <br>
\hline \& 3.360
\end{tabular}3.9043 .5133.9082 .352. 49232522243.9371 .6733.9372 .0083.9372 .362$\begin{array}{ll}3.937 & 2.362 \\ 3.937 & 3.150\end{array}$

| $.050-.060$ | 4.000 | .504 | $.040-.060$ |
| :---: | :---: | :---: | :---: | $020-.030 \quad 4.000 \quad .690 \quad .040-.060$| $.020-.040$ | 4.000 | 1.010 | $.050-.070$ |
| ---: | ---: | ---: | ---: |$\begin{array}{lll}.030-.050 & 4.000 & 2.000\end{array}$. $015-.030 \quad 4.0002 .031$. $008-.015$$.008-.015$


$.040-.060$| $.015-.030$ | 4.000 | 2.031 |
| :--- | :--- | :--- |
| $.015-.025$ | 4.000 | 2.281 |3.94

3.96
3.98$\begin{array}{ll}3.945 & 3 . \\ 3.960 & 3.61 \\ 3.987 & 1\end{array}$


## INTRODUCTION

Boker's has been a metal stamping leader for over 100 years. The following is excerpted from a longer white paper authored by Boker's regarding short-run stamped components and considerations for design engineers regarding these crucial pieces.

## The basics of metal stampings.

Precision metal stampings are produced by converting flat metal sheet or coil into engineered component parts for manufacturers. Parts can be flat and simple or complex profiles. Stampings are produced using a variety of punch presses that brings to bear ten to hundreds-of-tons of stamping pressure onto the sheet or coil. In their most basic operation, punch presses use a corresponding die and punch tool for flat blanking-a flat metal cutout of the exact periphery shape and size of the part. Additional metal forming stages are often employed to produce complex parts and profiles including piercing, and metal forming operations such as bending, drawing, flanging, embossing, rolling, and others.




What are the advantages of short-run custom stampings?
Compared to permanent production tooling, short-run stamping offers high quality and durability plus considerable manufacturing advantages-primarily in cost and time. Significantly lower initial tooling costs versus permanent tooling offers savings that gives manufacturers greater design and component inventory flexibility. Small quantity needs, customization, pilot runs, testing, frequently-changing designs, functional prototypes and limited production runs are all opportunities for short-run stampings that would be less feasible with expensive permanent tooling.

## STAMPING OPERATIONS

## Flat Blanking

Flat blanking is the process of stamping out the perimeter of a product from sheet or coil material to produce more complex metal blanks. Blanking can also be performed with flat non-metallic sheet or coil material.

## Metal Piercing

Piercing metal is a shearing process used to produce holes, slots and/or notches with tight tolerances within a component part or raw material. The punched side of pierced metal produces a clean cut with high output rates offen making it a more productive method than drilling, machining, or using a laser. Boker's utilizes a CAD drawing system, over 70 different punch presses, digital servo feeders and compound as well as progressive dies to transform raw material into your most complex components.

## Metal Forming

Metal forming is the process of converting a flat piece of metal into a three-dimensional part. Metal forming can be done in a variety of ways including bending, drawing, embossing, rolling etc.

# Selecting the Optimal Washer 



Flat: Most common washer category generally used for load disbursement. Internal and external shape may be round, symmetrically square, hexagonal or rectangular.


Tab: A type of lock washer designed with one or more tabs or notches to effectively lock a part into place, generally used where heat or heavy vibrations are a factor.


Lock: Designed to secure fasteners that have a tendency to rotate or lose friction. Often paired with a flat washer to evenly disburse load without deforming the assembly.


Cylindrically Curved: They offer the most uniform spring constant of any of the spring washer types.

Finishing: Also referred to as "countersunk" washers, finishing washers are often found on consumer products and used as an appearance part where the washer catches the head of a fastener, allowing it to sit flush with its surrounding surface.


Estimated Non-Metallic I.D. Shrinkage Factor

| MATERIAL | FACTOR \% | MATERIAL | FACTOR \% |
| :---: | :---: | :---: | :---: |
| Polycarbonate | 10-12 | Polypropylene | 5-10 |
| Nylon | 10 | PTFE | 5 |
| Polyethylene | 10 | Polyester | 5 |
| Acetal | 10 | Linen Phenolic | 5 |
| PVC | 10 | Vulcanized Fiber | 0-5 |
| A.B.S. | 10 | FR-4 | 0-5 |
| MD Nylon | 10 | G-10 | 0-5 |

Though this catalog's primary focus is to provide you with thousands of non-standard, round flat washer sizes that are available without tool charges, there are many specific applications that demand a more specialized washer type. Following is an overview of just some of the many washer styles Boker's produces, and what they are optimally designed for.

## To review Boker's complete Optimal Washer Solution guide, visit bokers.com/washerguide.



Shoulder: Shoulder washers, also known as "step" or "flange" washers, have an appearance of a low-crowned top hat and an integral cylindrical sleeve. The sleeve is designed to mate with a cutout and segregates the fastener from the material it is secured to.


Wave: These washers are ideal for obtaining loads when the load is static or the working range is small and the amount of axial space is limited.

Belleville: Deliver the highest load capacity of all the spring washers and are very common in thermal expansion applications.

Fender: Fender washers have an outside diameter that is much larger in proportion to the center hole to distribute a load evenly across a large surface area.

Shim Stacks: Ideal for simple and complex applications as they offer exact dimensions for precise spacing.

## Non-Metallic Washers and Spacers

The thickness ranges stated in this catalog are minimum and maximum values for metallic washers and spacers but may be suitable for non-metallic parts as well.

When determining the proper sized tool for your washer or spacer, the outside diameter (O.D.) listed in the catalog typically remains the same for both the metallic and non-metallic part. The inside diameter (I.D.), however, may shrink by as much as twelve percent of the material thickness depending on the material used and its thickness. Rely on Boker's experienced Sales Associates to determine the proper tool to manufacture the size part you specify.

## Did You Know?

## Washer Wall Thickness

Acceptable limits for minimal wall thickness on flat washers can be determined by reviewing the table below. There can be exceptions but you should always check with a Boker's Sales Associate for more information.


WALL THICKNESS TABLE

| O.D. RANGE |  | MINIMUM WALL THICKNESS |  |
| :---: | :---: | :---: | :---: |
| Inches | Millimeters | Inches | Millimeters |
| . $1875-.375$ | 4.76-9.5 | . 0625 | 1.6 |
| . 375 - 1 | 9.5-25 | . 09375 | 2.4 |
| 1-2 | 25-51 | . 125 | 3.2 |
| 2-3 | 51-76 | . 1875 | 4.76 |
| 3-5 | 76-127 | . 25 | 6.35 |
| For: |  | Minimum Wall: |  |
| Low carbon steel-annealed 1050 high carbon steel-annealed Copper alloys-all tempers Aluminum alloys-all tempers |  | Two times material thickness but not less than above chart |  |
| Stainless steel annealed blue steel* Pre-tempered high carbon steel* |  | Three times material thickness but not less than above chart |  |

*Note: Contact your Boker's Sales Associate for exceptions. Special tooling or setup procedures sometimes permit a narrower wall thickness. There is a limit of up to .020 " maximum thickness of blue steel and pre-tempered high carbon steel.

## Edge Conditions

Burrs are a normal by-product of the metal stamping blank and piercing process. They can have ragged, sharp and uneven edges.

| MATERIAL <br> THICKNESS | When deburring <br> is NOT specified | When deburring is specified, <br> such as "Must be burr free" |
| :---: | :---: | :---: |
| $.010^{\prime \prime}$ or less | $.001^{\prime \prime}$ | $.0005^{\prime \prime}$ |
| $.011^{\prime \prime}-.039^{\prime \prime}$ | $.002^{\prime \prime}$ | $.001^{\prime \prime}$ |
| $.040^{\prime \prime}-.079^{\prime \prime}$ | $.003^{\prime \prime}$ | $.002^{\prime \prime}$ |
| $.080^{\prime \prime}-.125^{\prime \prime}$ | $.004^{\prime \prime}$ | $.003^{\prime \prime}$ |
| $126^{\prime \prime}$ or more | $.006^{\prime \prime}$ | $.004^{\prime \prime}$ |

Boker's maximum burr on metallic washers and stampings

Feature Size: This is to be measured only in cut portion of the hole and cut portion of the outside diameter.
Shear or Burnished Land: This is a burnished area which is approximately one third of the material thickness.
Break: This is an area which is tapered about three degrees. This area has a rougher surface than the shear area.

Roll Over: This area is a natural consequence of the punching process and the mechanical properties of the material being punched and the die application techniques employed.


## Equipment \& Capabilities

Housed in over 165,000 square feet, Boker's manufactures domestically at our single site manufacturing plant. All equipment, listed below, as well as all tooling are protected by a central station security and fire system.

## Tool \& Die Department

- CAD CAM Drawing System
- Kitamura Vertical Machine Center
- Mori Seiki Vertical Machine Center ( $20^{\prime \prime} \times 40$ ")
- Mori Seiki High Precision C.N.C. Lathes
- Digital Optical Comparator
- (2) Clausing Surface Grinders
- Matsui Precision Grinder
- (2) Charmilles Wire E.D.M. ( 14 " $\times 21$ " $\times 8$ " $)$
- (2) Fanuc Wire E.D.M.
- Ocean Technologies E.D.M. Drill
- Okamoto Precision Grinder
- Stratasys Dimension SST 1200ES 3D Printer



## Washer Department

- (20) Punch Presses (10 to 75 tons)
- Digital Servo Feeders
- Electric Coil Reels (1,200 lb. capacity)
- Coil Straighteners
- Tonnage Monitors


## Stamping Department

- (46) Punch Presses ( 10 to 180 tons)
- Aida Servo Press
- (2) High Speed Minster Progressive Die

Presses ( 60 to 150 tons)

- Digital Servo Feeders
- Electric Coil Reels (6,000 lb. capacity)
- 48" Press Brake
- Optical Part Detection Systems
- Press Control Automation
- Tonnage Monitors
-(2) Material Handling Conveyors


## W:MEN <br> OWNED <br> AS9100:2016 IS09001:2015 CERTIFIED



## Heat Treating Department

- Electric High Temperature Hardening Furnaces
- Electric Tempering Furnaces (all furnaces calibrated)


## Raw Stock \& Shear Department

- (3) 10 ' Shears (. $20^{\prime \prime}$ thick maximum)
- Stanat Model Rolling Mill
- IRM Rolling Mill
- Cooper Weymouth Roller Levelers
- Coil Set Straightener
- Wilder Coil Slitter
- Computer Inventory \& Control System
- (2) Material Slitting Machines


## Secondary Operations Department

- Trimming Lathes
- Production Milling Machines
- Pneumatic Presses
- Tapping Machines
- 6 Spindle Machine Centers (multiple head drilling, tapping, and reaming)
- 4 Straight-liners up to $18^{\prime \prime}$
- Parts Washing System



## Shipping Department

- Toledo Electronic Scales \& Printer
- Precision Electronic Scales \& Printers
- Automated Protective Packaging Bagger
- Polychem Automatic Plastic Strapping System
- Hercules Ergo Container Handling System
- Wulftec Pallet Wrapper

Cleaning \& Deburring Department

- Agitated Chemical Washing System
- Rotary Deburring Machines
- Vibratory Deburring Machines
- Centrifugal Tumblers
- Heated Centrifugal Dryers
- Lewis Ultrasonic Cleaner
- High Energy Deburring Machines
- Mass Finishing Machines
- Custom Parts Dryer
- Custom Automated Multi-Station Deburring System
- Custom Multi-Station Vibratory Deburring Machine



## Inspection Department

- Numerex Coordinate Measuring Machine
- Digital Optical Comparator
- Digital Buehler Hardness Tester
- Digital Profilometer
- Ceramic Gauge Block Sets
- Plug Gauge Sets
- Height Gauges
- Thread Gauges
- Statistical Process \& Capability Studies Available
- Climate-controlled \& Monitored
- Keyence Vision System


## Material Capabilities

- Material Thickness: . 005" to .190"
(varies by material)
- Blank Size: $12^{\prime \prime} \times 12^{\prime \prime}$ maximum (flat)
- Draws: 8" diameter, $3^{\prime \prime}$ deep


## BOKER'S Delivers



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